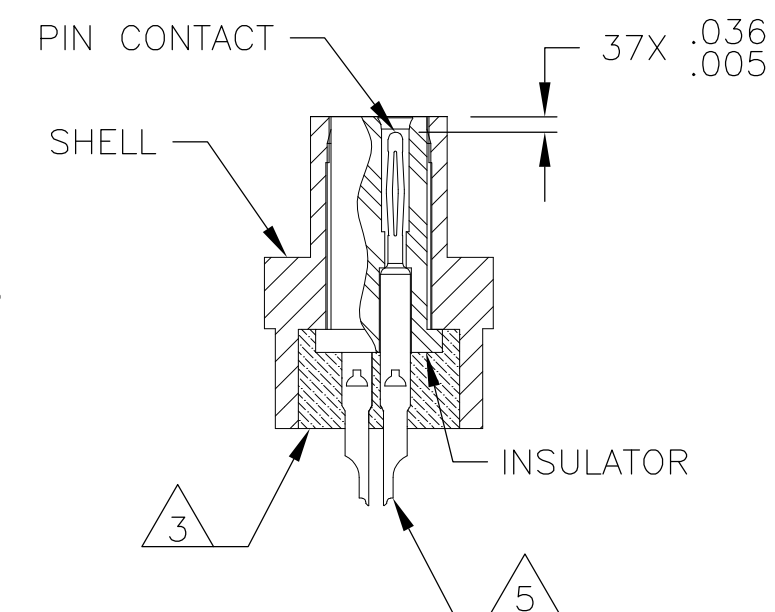
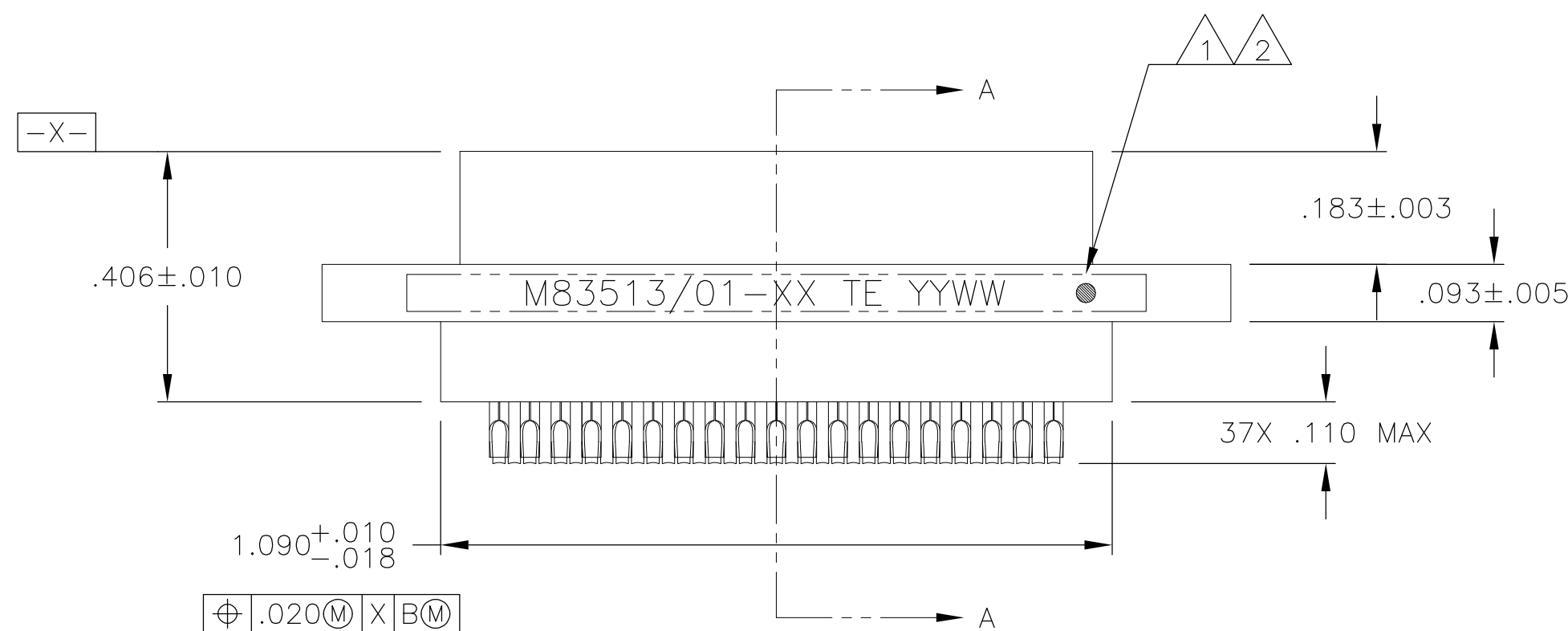
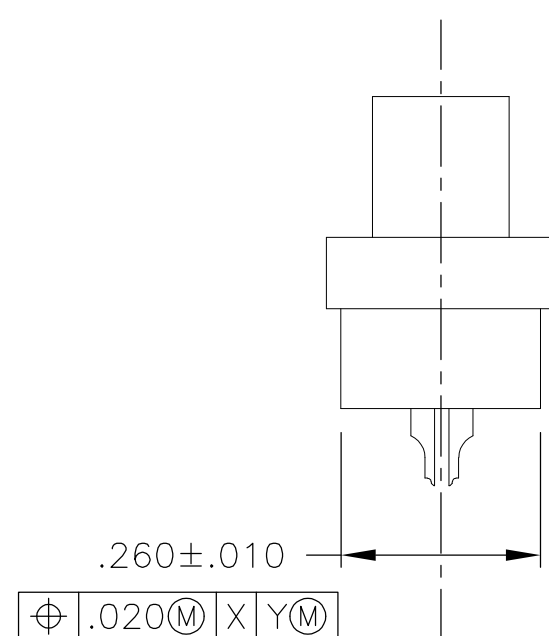
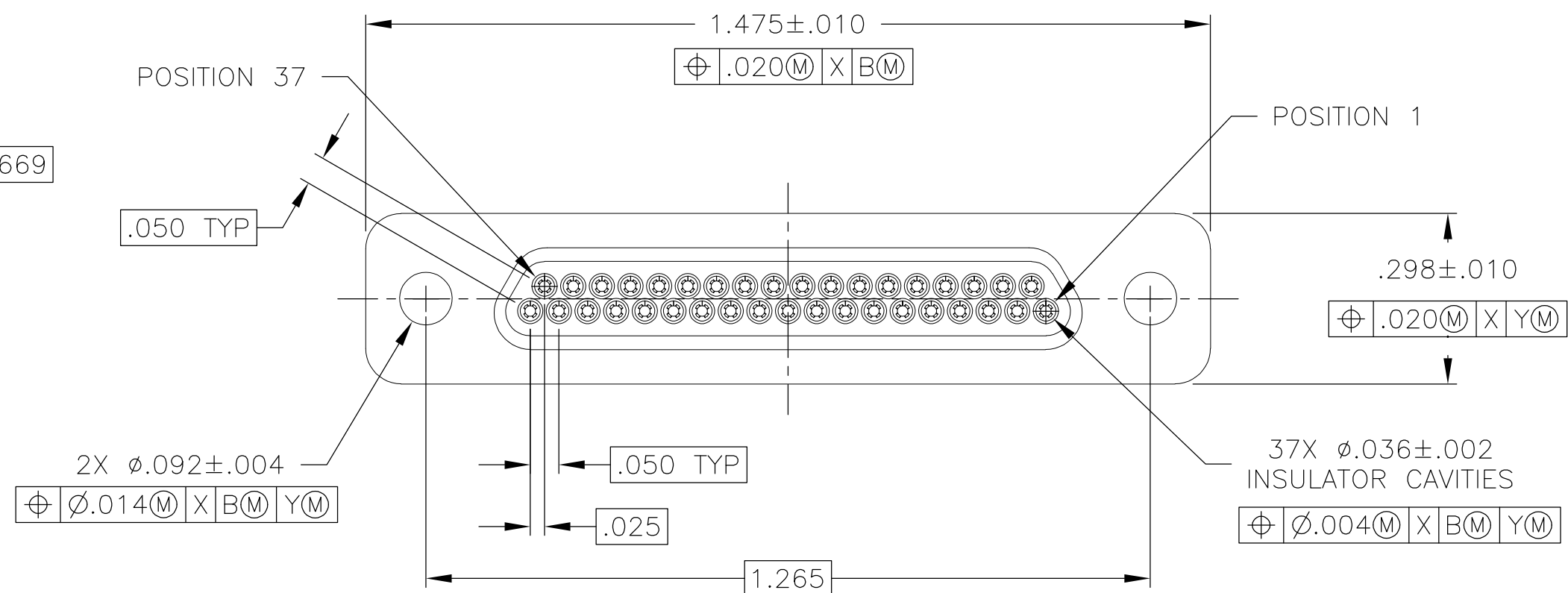


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	UPDATE PER ECO-16-002588	24 FEB 16	CAS	CAS



SECTION A-A

- 1 CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD I OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/01-XX TE YYWW (WHERE XX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513" COLUMN OF THE PART NUMBER TABLE, AND YYWW IS THE DATE CODE). TEXT HEIGHT SHALL BE .035 INCH MINIMUM.
- 2 POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.
- 3 EPOXY ENCAPSULATION. EPOXY MAY WICK .050 INCH MAX FOR SOLDER CUPS.
- 4 ALL DIMENSIONS AND REQUIREMENTS ARE PER MIL-DTL-83513/1
- 5 CHAMFER ON SOLDER POTS ARE PARALLEL WITH THE SIDE OF CONNECTOR WITHIN 10°

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. ROMANCHUK 03 SEP 08		 TE Connectivity	
		CHK —			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD M. STORRY 03 SEP 08		PLUG ASSEMBLY, MICRO-D PER MIL-DTL-83513/01, MCKS SERIES, 37 POSITION	
		PRODUCT SPEC —			
		APPLICATION SPEC —			
		SIZE CAGE CODE DRAWING NO RESTRICTED TO			
MATERIAL SEE NOTES		FINISH —		A2 98278 C-1532214 —	
		WEIGHT —			
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 of 2 REV B	

1532214

E

A

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