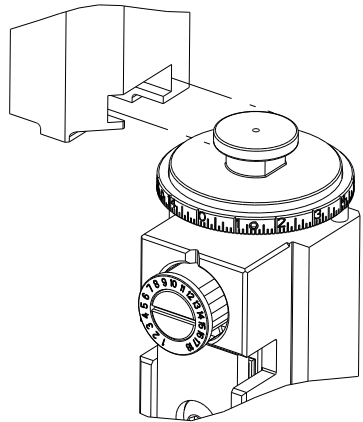


|                                                                      |          |                                  |            |
|----------------------------------------------------------------------|----------|----------------------------------|------------|
| 8                                                                    |          | 7                                |            |
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| PART NUMBER                                                          | REVISION | DESCRIPTION                      | FEED TYPE  |
| 2266608-1                                                            | E        | FINE CRIMP HEIGHT ADJUST         | MECHANICAL |
| 2266608-2                                                            | E        | FINE CRIMP HEIGHT ADJUST         | PNEUMATIC  |
| 7-2266608-1                                                          | E        | MECHANICAL AND CRIMP TOOLING KIT | MECHANICAL |
| 7-2266608-2                                                          | E        | PNEUMATIC AND CRIMP TOOLING KIT  | PNEUMATIC  |
| 7-2266608-7                                                          | A        | CRIMP TOOLING KIT                | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 2.54 mm [.100] | F    |
| INSUL                                | 3.50 mm [.138] | F    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                           |                        |                                                           |                 |
|-----------------------------------------------------------|------------------------|-----------------------------------------------------------|-----------------|
| TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION |                        |                                                           |                 |
| TERMINAL NAME: TERMINAL                                   |                        |                                                           |                 |
| WIRE STRIP LENGTH<br>4.20-4.80 mm [.165-.189 IN]          |                        | INSULATION DIAMETER RANGE<br>Ø2.00-3.00 mm [.079-.118 IN] |                 |
| TERMINAL APPLICATION SPECIFICATION                        | 15457849<br>PG. 1 of 5 | -                                                         | -               |
| TERMINALS APPLIED                                         |                        |                                                           |                 |
| TE TERMINAL                                               | DELPHI TERMINAL        | TE TERMINAL                                               | DELPHI TERMINAL |
| 2113631-1                                                 | 15457849               |                                                           |                 |

|           |                            |                                   |
|-----------|----------------------------|-----------------------------------|
| WIRE SIZE | CRIMP HEIGHT<br>mm [INCH]  | CRIMP HEIGHT<br>REFERENCE SETTING |
| 2.50mm2   | 1.80+/-0.05 [.071+/- .002] | 4.5                               |
| 1.50mm2   | 1.60+/-0.05 [.063+/- .002] | 6.3                               |



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

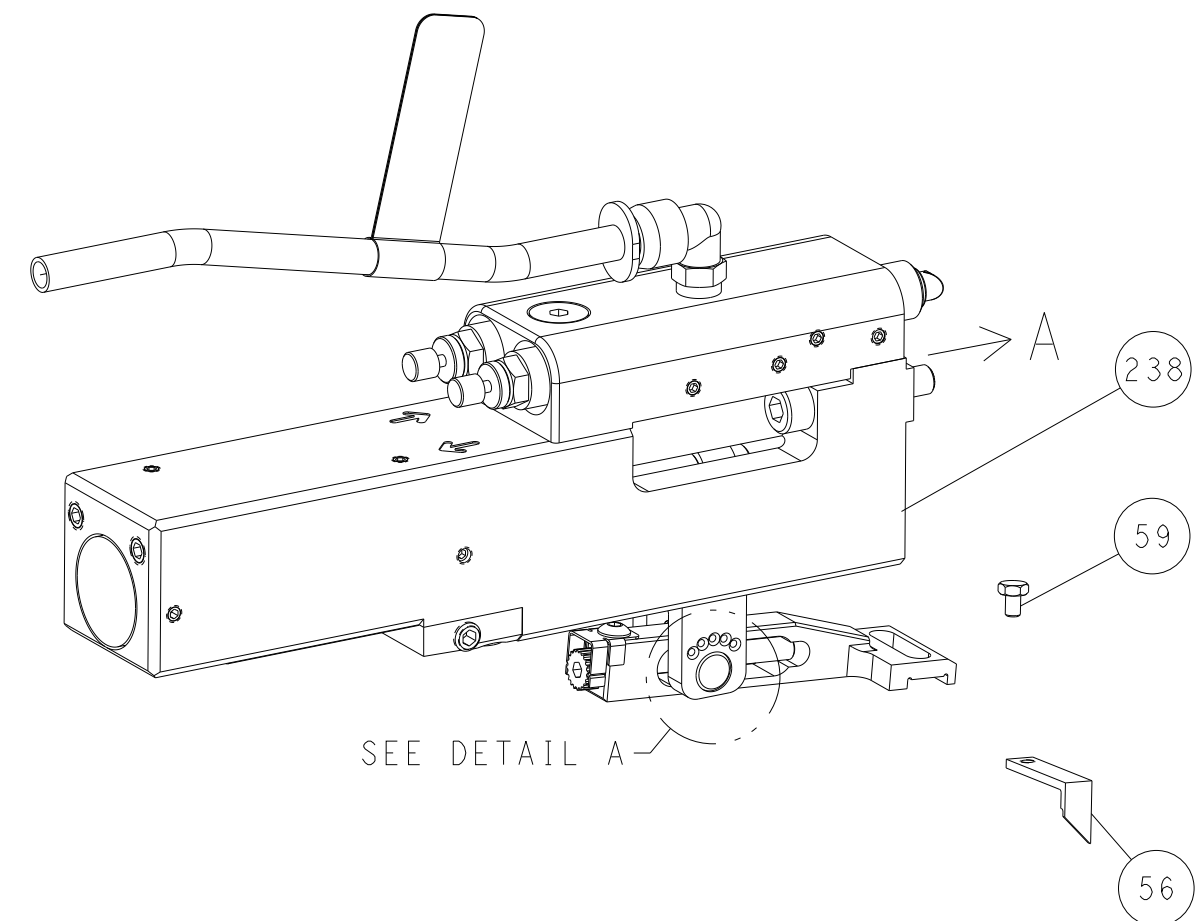
|     |      |             |     |               |  |      |           |       |
|-----|------|-------------|-----|---------------|--|------|-----------|-------|
| 2   |      |             | 1   |               |  |      |           |       |
| LOC | DIST | REVISIONS   |     |               |  |      |           |       |
| A   | 66   | DESCRIPTION |     |               |  | DATE | DWN       | APVD  |
|     |      | P           | LTR |               |  |      |           |       |
|     |      |             | B   | ECR-18-015208 |  |      | 24SEP2018 | TB CT |
|     |      |             | C   | ECR-19-011719 |  |      | 25JUL2019 | FJ TE |
|     |      |             | D   | ECR-19-019584 |  |      | 17DEC2019 | FZ RK |
|     |      |             | E   | ECR-21-003295 |  |      | 17MAR2021 | FZ RK |

|     |     |     |     |     |             |                                     |         |
|-----|-----|-----|-----|-----|-------------|-------------------------------------|---------|
| -   | 1   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| -   | 1   | 1   | 1   | 1   | 2119082-8   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| -   | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| -   | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| -   | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| -   | -   | 1   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| -   | 1   | -   | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238     |
| -   | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| -   | 1   | 1   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| -   | 1   | 1   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| -   | 1   | 1   | 1   | 1   | 455888-7    | SPACER, CRIMPER                     | 82      |
| -   | 1   | 1   | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71      |
| -   | 1   | 1   | 1   | 1   | 2119740-1   | TAG, IDENTIFICATION                 | 67      |
| -   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| -   | 1   | 1   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| -   | 1   | 1   | 1   | 1   | 1-1338683-6 | FEED PAWL                           | 56      |
| -   | 4   | 4   | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
| -   | 2   | 2   | 2   | 2   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 53      |
| -   | 1   | 1   | 1   | 1   | 1803382-6   | HOLD DOWN, SPRING LOADED            | 50      |
| -   | 1   | 2   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| -   | -   | 1   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| -   | -   | 1   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| -   | 1   | 1   | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| -   | 1   | 1   | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
| -   | 1   | 1   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| -   | 1   | 1   | 1   | 1   | 1-1752356-6 | SUPPORT, TERMINAL                   | 34      |
| -   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| -   | 2   | 2   | 2   | 2   | 3-2844962-2 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| -   | 1   | 1   | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29      |
| -   | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28      |
| -   | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| -   | 2   | 2   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| -   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| -   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| -   | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| -   | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| -   | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| -   | 1   | 1   | 1   | 1   | 1803095-6   | FLOATING SHEAR, FRONT               | 9       |
| 1   | 2   | 2   | 1   | 1   | 2-1633922-3 | ANVIL, COMBINATION                  | 8       |
| -   | 1   | 1   | 1   | 1   | 240641-6    | SPACER                              | 7       |
| -   | -   | -   | -   | -   | -           | -                                   | 6       |
| -   | 1   | 1   | 1   | 1   | 2119757-4   | DEPRESSOR, SHEAR                    | 5       |
| -   | 1   | 1   | 1   | 1   | 238011-7    | BLOCK, CRIMPER SPACER               | 4       |
| 1   | 2   | 2   | 1   | 1   | 2-2119582-8 | CRIMPER, INSULATION F PREMIUM       | 3       |
| -   | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 2       |
| 1   | 2   | 2   | 1   | 1   | 2-456407-2  | CRIMPER, WIRE PREMIUM               | 1       |
| -77 | -72 | -71 | -2  | -1  | PART NO     | DESCRIPTION                         | ITEM NO |

|                                                                                                                                                                                                                                                                                                            |  |  |  |                                                                                                                     |                                              |         |          |  |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|---------------------------------------------------------------------------------------------------------------------|----------------------------------------------|---------|----------|--|--|--|
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| CHK<br>G. BAILEY<br>04FEB2015                                                                                                                                                                                                                                                                              |  |  |  | APVD<br>J. GUO<br>04FEB2015                                                                                         | NAME<br>Ocean Side Feed<br>Applicator        |         |          |  |  |  |
| DIMENSIONS:<br>mm                                                                                                                                                                                                                                                                                          |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±<br>FINISH |                                              |         |          |  |  |  |
| MATERIAL<br>-                                                                                                                                                                                                                                                                                              |  |  |  | WEIGHT<br>-                                                                                                         |                                              |         |          |  |  |  |
| Customer Accessible Production Drawing                                                                                                                                                                                                                                                                     |  |  |  | SCALE<br>1:2                                                                                                        | SHEET<br>1                                   | OF<br>4 | REV<br>E |  |  |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

## PNEUMATIC

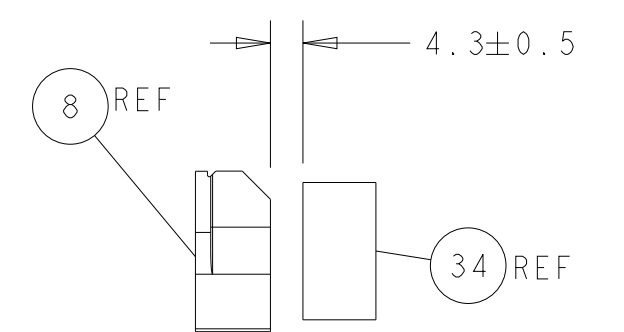


Exploded view diagram of a mechanical assembly. The diagram shows the main body, a top cover, and various internal components. Key features include:

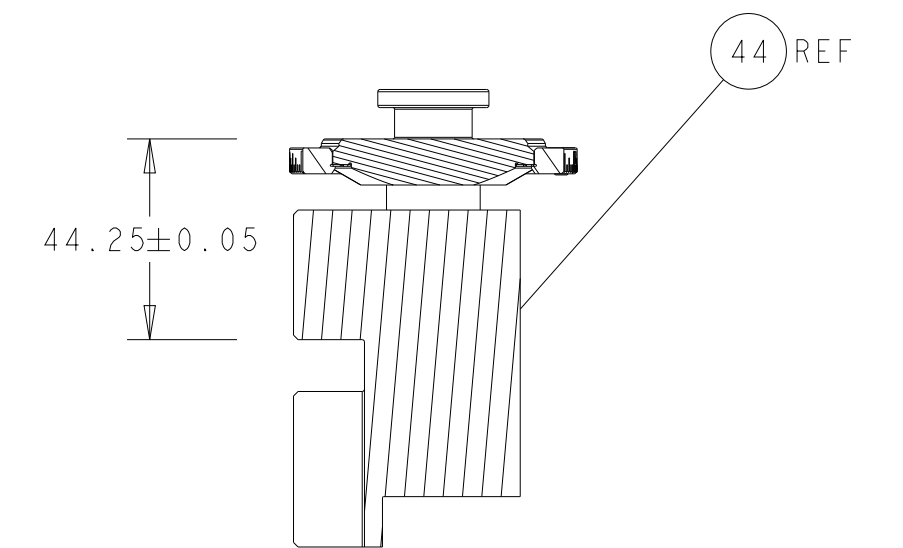
- Top Cover:** Labeled with 44, 244, 243, 242, 2, 3, 1, 82, 164, 2, 66, 67, 19, 20, 21, 9, 12, 241, 13, 11, 20, 53, 10, 60, 8, 53, 34, 98, 99, 46.
- Main Body:** Labeled with 7, 50, 53, 1, 2, 3, 4, 28, 5, 41, 164, 2, 66, 67, 19, 20, 21, 9, 12, 241, 13, 11, 20, 53, 10, 60, 8, 53, 34, 98, 99, 46.
- Internal Components:** Labeled with 1, 2, 3, 4, 28, 5, 41, 164, 2, 66, 67, 19, 20, 21, 9, 12, 241, 13, 11, 20, 53, 10, 60, 8, 53, 34, 98, 99, 46.

Assembly notes:

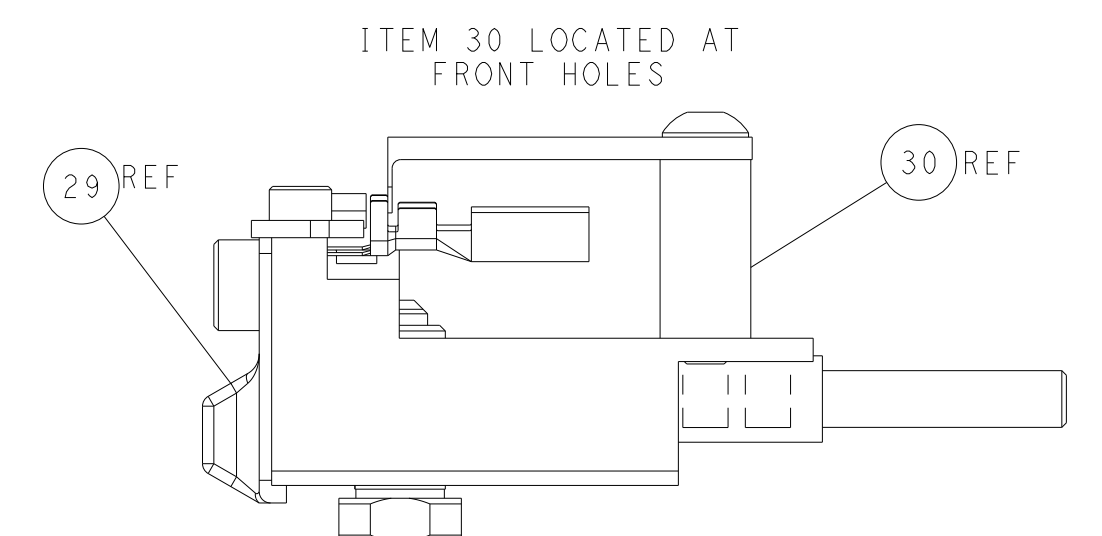
- 1: 1
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- 51: 51
- 52: 52
- 53: 53



TERMINAL SUPPORT LOCATION



## RAM SET-UP



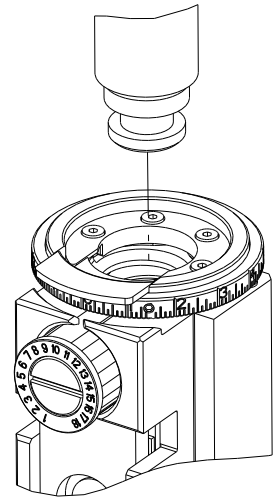
FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                                                      |  |                                                                                                |  |                                                                                                                                    |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
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| DIMENSIONS:<br>mm                                                                                                                                                                                                    |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ± |  | NAME<br>Ocean Side Feed<br>Applicator                                                                                              |  |
|                                                                                                                                 |  | PRODUCT SPEC<br>-<br>APPLICATION SPEC<br>-                                                     |  | SIZE<br>A1                                                                                                                         |  |
| MATERIAL<br>FINISH<br>-                                                                                                                                                                                              |  | WEIGHT<br>-                                                                                    |  | CAGE CODE<br>00779                                                                                                                 |  |
|                                                                                                                                                                                                                      |  |                                                                                                |  | DRAWING NO<br>C-2266608                                                                                                            |  |
|                                                                                                                                                                                                                      |  |                                                                                                |  | RESTRICTED TO<br>-                                                                                                                 |  |
|                                                                                                                                                                                                                      |  | Customer Accessible Production Drawing                                                         |  | SCALE 1:2<br>SHEET 2 OF 4<br>REV F                                                                                                 |  |

|                                                                      |          |                          |            |
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| PART NUMBER                                                          | REVISION | DESCRIPTION              | FEED TYPE  |
| 2-2266608-1                                                          | E        | FINE CRIMP HEIGHT ADJUST | MECHANICAL |
| 2-2266608-2                                                          | E        | FINE CRIMP HEIGHT ADJUST | PNEUMATIC  |
| 7-2266608-7                                                          | A        | CRIMP TOOLING KIT        | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 2.54 mm [.100] | F    |
| INSUL                                | 3.50 mm [.138] | F    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                  |                        |                                                                                   |                                                           |
|--------------------------------------------------|------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------|
| TERMINAL DATA: DELPHI TERMINAL                   |                        | DELPHI CRIMP SPECIFICATION                                                        |                                                           |
| TERMINAL NAME: TERMINAL                          |                        |                                                                                   |                                                           |
| WIRE STRIP LENGTH<br>4.20-4.80 mm [.165-.189 IN] |                        |  | INSULATION DIAMETER RANGE<br>Ø2.00-3.00 mm [.079-.118 IN] |
| TERMINAL APPLICATION SPECIFICATION               | 15457849<br>PG. 1 of 5 | -                                                                                 | -                                                         |
| TERMINALS APPLIED                                |                        |                                                                                   |                                                           |
| TE TERMINAL                                      | DELPHI TERMINAL        | TE TERMINAL                                                                       | DELPHI TERMINAL                                           |
| 2113631-1                                        | 15457849               |                                                                                   |                                                           |

|           |  |                            |  |                                   |  |
|-----------|--|----------------------------|--|-----------------------------------|--|
| WIRE SIZE |  | CRIMP HEIGHT<br>mm [INCH]  |  | CRIMP HEIGHT<br>REFERENCE SETTING |  |
| 2.50mm2   |  | 1.80+/-0.05 [.071+/- .002] |  | 4.5                               |  |
| 1.50mm2   |  | 1.60+/-0.05 [.063+/- .002] |  | 6.3                               |  |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|     |      |           |     |             |      |     |      |  |
|-----|------|-----------|-----|-------------|------|-----|------|--|
| 2   |      | I         |     |             |      |     |      |  |
| LOC | DIST | REVISIONS |     |             |      |     |      |  |
| A   | 66   | P         | LTR | DESCRIPTION | DATE | DWN | APVD |  |
|     |      | -         |     | SEE SHEET 1 | -    | -   | -    |  |
|     |      |           |     |             |      |     |      |  |
|     |      |           |     |             |      |     |      |  |

|   |   |     |     |             |                                     |     |
|---|---|-----|-----|-------------|-------------------------------------|-----|
| 3 | - | 1   | 1   | 2119082-8   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244 |
|   | - | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
|   | - | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242 |
|   | - | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241 |
|   | - | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239 |
|   | - | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238 |
|   | - | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164 |
|   | - | 1   | -   | 2119641-2   | FEED CAM, AIR FEED                  | 151 |
|   | - | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144 |
|   | - | 4   | 4   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 143 |
|   | - | -   | 1   | 2119653-2   | FEED CAM, POST FEED                 | 142 |
|   | - | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF       | 141 |
|   | - | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC            | 140 |
|   | - | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99  |
|   | - | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98  |
|   | - | 1   | 1   | 455888-7    | SPACER, CRIMPER                     | 82  |
|   | - | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71  |
|   | - | 1   | 1   | 2119740-1   | TAG, IDENTIFICATION                 | 67  |
|   | - | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66  |
|   | - | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59  |
|   | - | 1   | 1   | 1-1338683-6 | FEED PAWL                           | 56  |
|   | - | 2   | 2   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 53  |
|   | - | 1   | 1   | 1803382-6   | HOLD DOWN, SPRING LOADED            | 50  |
|   | - | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49  |
|   | - | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48  |
|   | - | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41  |
|   | - | 1   | 1   | 1-1752356-6 | SUPPORT, TERMINAL                   | 34  |
|   | - | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33  |
|   | - | 2   | 2   | 3-2844962-2 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30  |
|   | - | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29  |
|   | - | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28  |
|   | - | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24  |
|   | - | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21  |
|   | - | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20  |
|   | - | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19  |
|   | - | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13  |
| 1 | - | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12  |
|   | - | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11  |
|   | - | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10  |
| 1 | - | 1   | 1   | 1803095-6   | FLOATING SHEAR, FRONT               | 9   |
| 1 | 1 | 1   | 1   | 2-1633922-3 | ANVIL, COMBINATION                  | 8   |
|   | - | 1   | 1   | 240641-6    | SPACER                              | 7   |
|   | - | -   | -   | -           | -                                   | 6   |
|   | - | 1   | 1   | 2119757-4   | DEPRESSOR, SHEAR                    | 5   |
| 1 | - | 1   | 1   | 238011-7    | BLOCK, CRIMPER SPACER               | 4   |
|   | 1 | 1   | 1   | 2-2119582-8 | CRIMPER, INSULATION F PREMIUM       | 3   |
|   | - | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 2   |
| 1 | 1 | 1   | 1   | 2-456407-2  | CRIMPER, WIRE PREMIUM               | 1   |

|                                                                                                                                                                                             |  |                                           |  |                                                                                            |  |                                                                                                                                    |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------|--|--------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE CUSTOMER'S INFORMATION.<br>IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER'S ORGANIZATION<br>SHOULD BE CONTACTED FOR THE LATEST EDITION. |  |                                           |  | DWN<br>Y. YIN<br>04FEB2015<br>CHK<br>G. BAILEY<br>04FEB2015<br>APVD<br>J. GUO<br>04FEB2015 |  |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                           |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED: |  | NAME<br>Ocean Side Feed<br>Applicator                                                      |  | -                                                                                                                                  |  |
|                                                                                                                                                                                             |  |                                           |  |                                                                                            |  |                                                                                                                                    |  |

| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LYR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

D

C

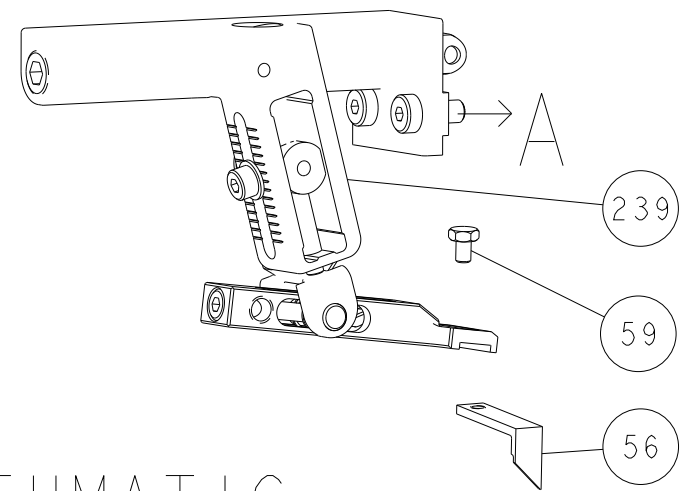
C

B

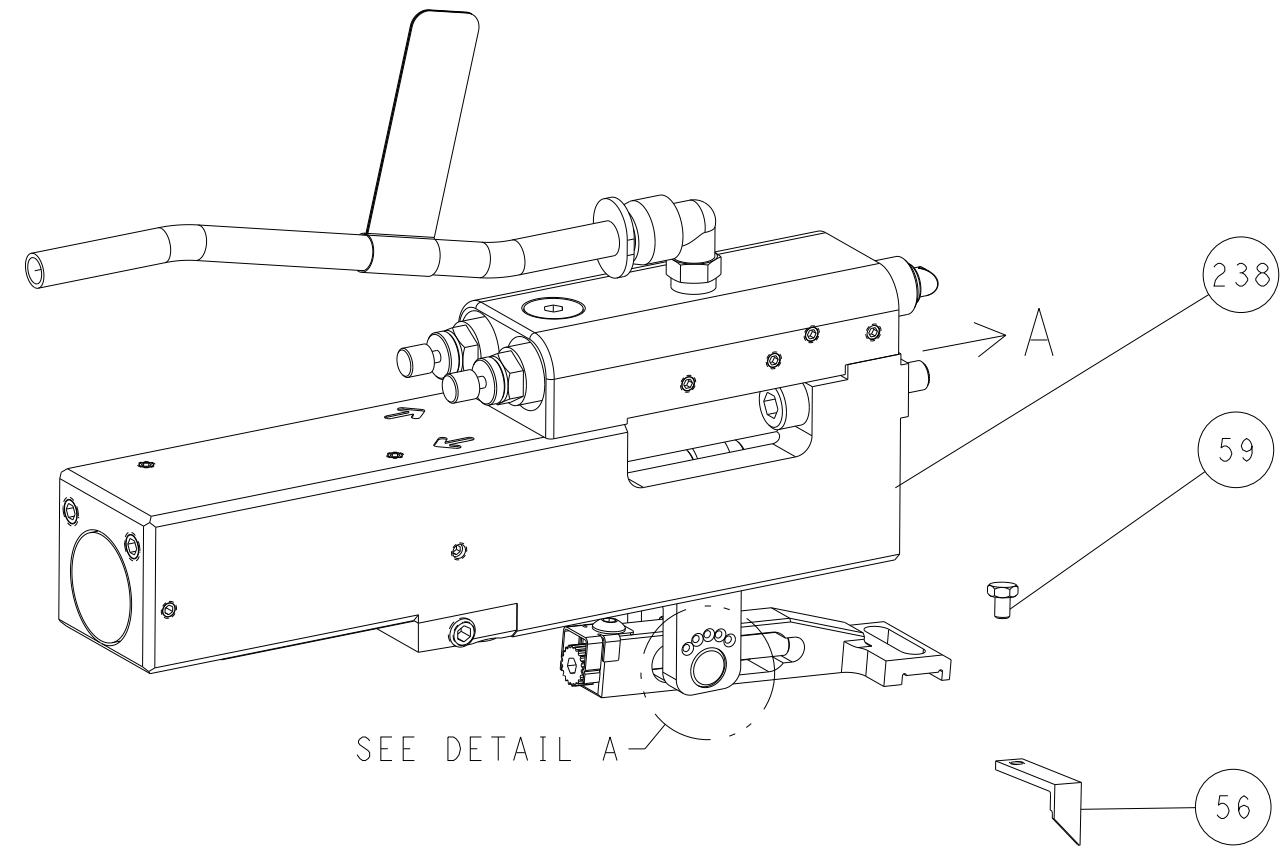
A

A

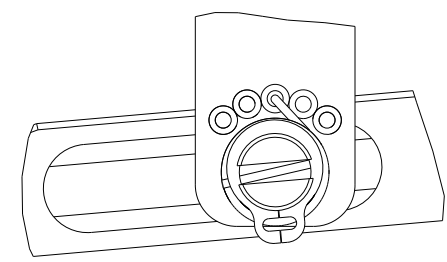
# FEED TYPE MECHANICAL



## PNEUMATIC

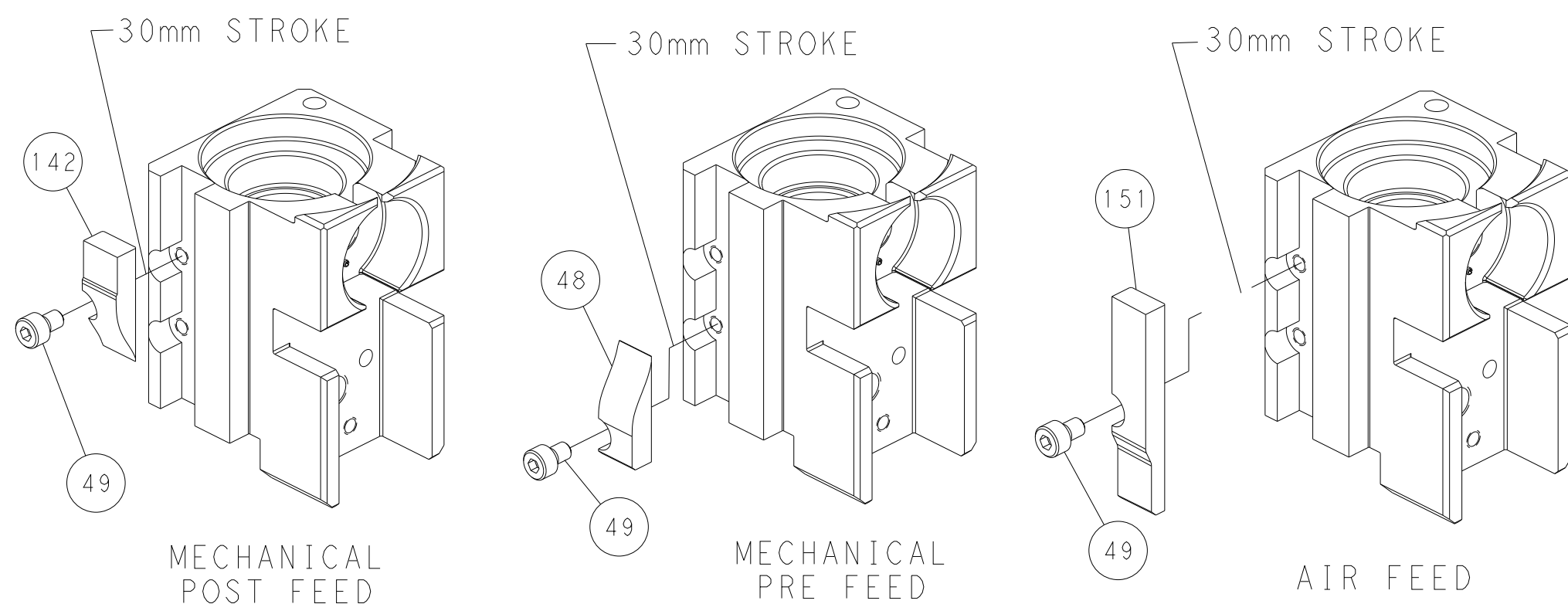


FEED SPRING SETTING POSITION  
(SHOWN FROM REAR SIDE)

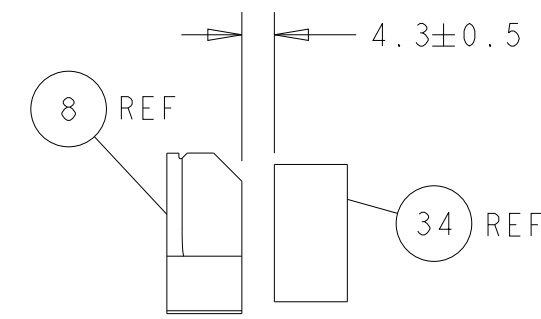
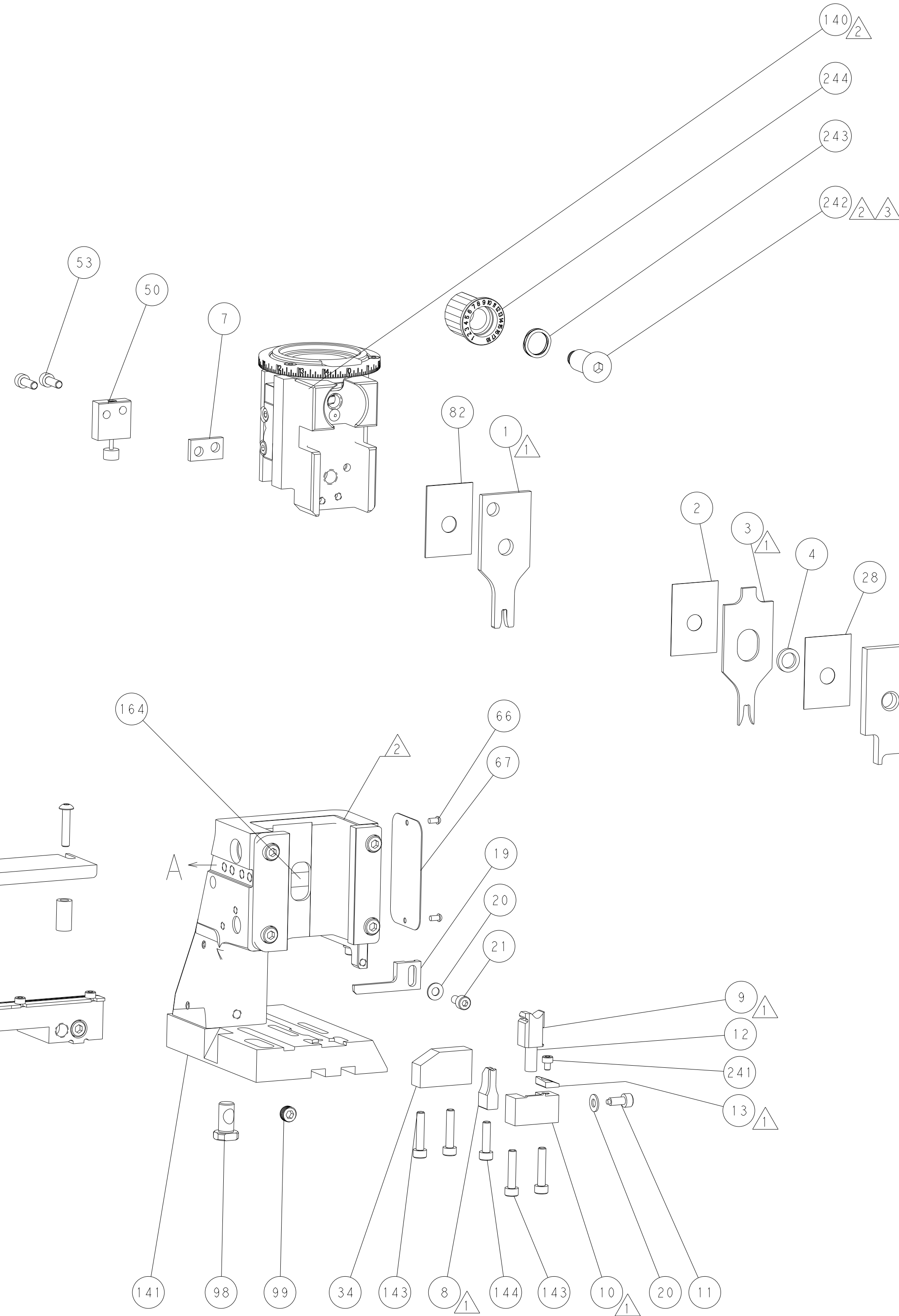


DETAIL A

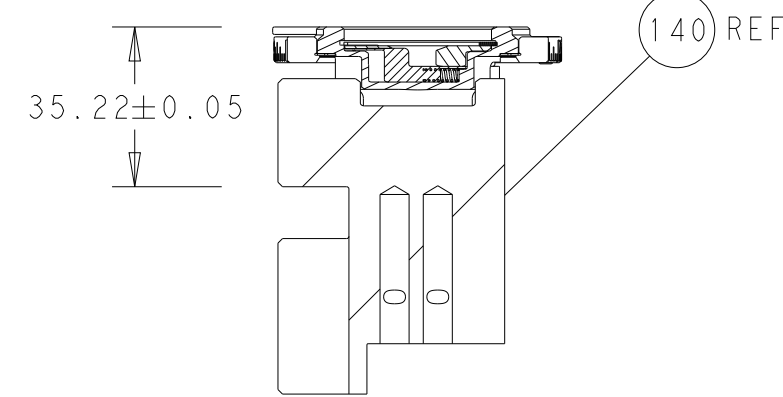
# CAM POSITIONS



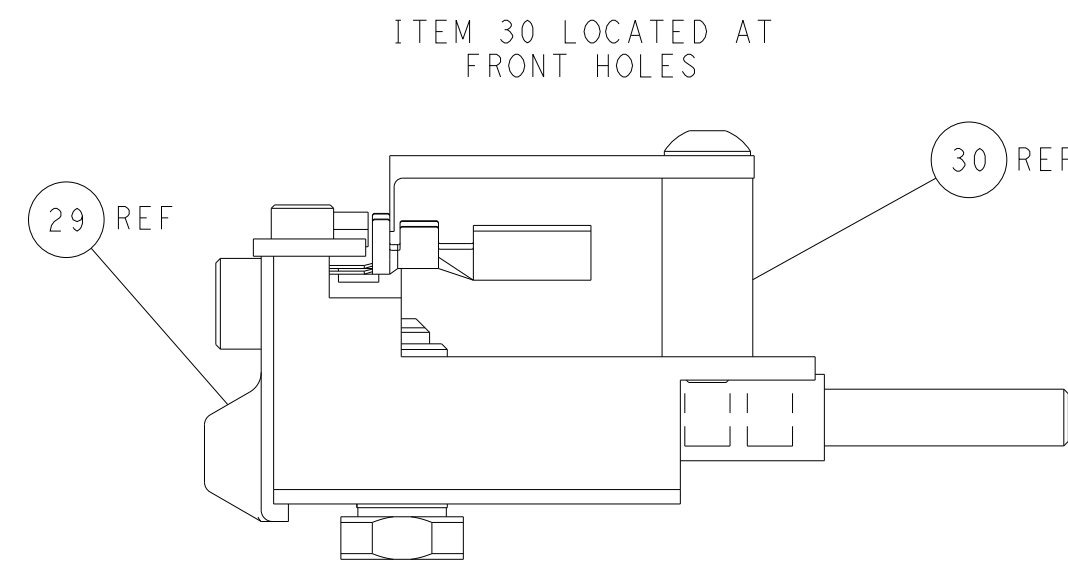
PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

|                                                                                                                                                                                              |  |                                           |  |              |           |           |                                                                                       |                                              |                               |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------|--|--------------|-----------|-----------|---------------------------------------------------------------------------------------|----------------------------------------------|-------------------------------|--|
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|                                                                                                                                                                                              |  |                                           |  | CHK          | G. BAILEY | 04FEB2015 |                                                                                       | NAME                                         | Ocean Side Feed<br>Applicator |  |
|                                                                                                                                                                                              |  |                                           |  | APP          | U. GUO    | 04FEB2015 |                                                                                       |                                              |                               |  |
| DIMENSIONS:<br>mm                                                                                                                                                                            |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED: |  | PRODUCT SPEC |           |           |                                                                                       |                                              |                               |  |
|                                                                                                                                                                                              |  |                                           |  |              |           |           |                                                                                       |                                              |                               |  |

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