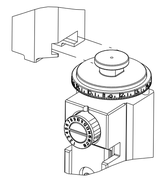
LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-017319	07DEC2016	KH	JDG
	B2	ECR-17-003241	07MAR2017	KH	JDG
	C	ECR-18-018800	30NOV2018	LG	CT
	D	ECR-21-006612	30JUN2021	FJ	TE

PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266112-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266112-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266112-1	D	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266112-2	D	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266112-1	D	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266112-2	D	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266112-7	B	CRIMP TOOLING KIT	-
7-2266112-8	B	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-35042		

⚠5 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16		
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]
TERMINAL APPLICATION SPECIFICATION	114-151001	- -
	-	- -
TERMINALS APPLIED ⚠6		

TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16		
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]
TERMINAL APPLICATION SPECIFICATION	114-151001	- -
	-	- -
TERMINALS APPLIED ⚠6		

TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	⚠4 CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [.070+.001/-.002]	5.6
2.50mm2	1.73+0.03/-0.05 [.068+.001/-.002]	6.1
14 AWG	1.65+0.03/-0.05 [.065+.001/-.002]	6.7
2.00mm2	1.63+0.03/-0.05 [.064+.001/-.002]	6.9
1.50mm2	1.50+0.03/-0.05 [.059+.001/-.002]	8.2
16 AWG	1.47+0.03/-0.05 [.058+.001/-.002]	8.5
1.00mm2	1.40+0.03/-0.05 [.055+.001/-.002]	9.3

⚠1 RECOMMENDED SPARE PARTS

⚠2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.

⚠3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

⚠4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

⚠5 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

⚠6 TERMINAL LUBRICANT IS RECOMMENDED.

7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

										ITEM NO
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	
-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
⚠3 -	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
⚠3 -	-	-	-	1	1	-	-	2-1752354-1	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
⚠6 -	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338683-8	FEED PAWL	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
⚠1 -	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
⚠1 -	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
⚠1 -	-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
⚠1 1	1	2	2	1	1	1	1	1803293-8	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
⚠1 1	1	2	2	1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
⚠1 -	1	2	2	1	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±, 1 PLC ±, 2 PLC ±, 3 PLC ±, 4 PLC ±, ANGLES ±
MATERIAL -
FINISH -

DWN R.KNEPPER 10-Oct-13
CHK G.BAILEY 10-Oct-13
APVD M.CLIFFORD 10-Oct-13
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity
Harrisburg, PA 17105-3608

NAME Ocean Side Feed Applicator -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2266112	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 1 OF 4 | REV D

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

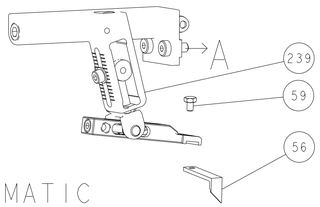
LOC	DIST
A	66

REVISIONS

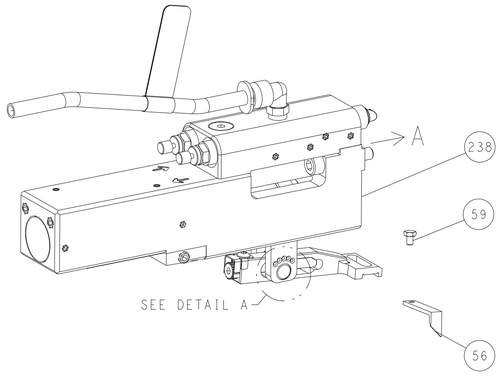
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

FEED TYPE

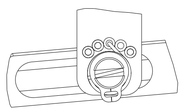
MECHANICAL



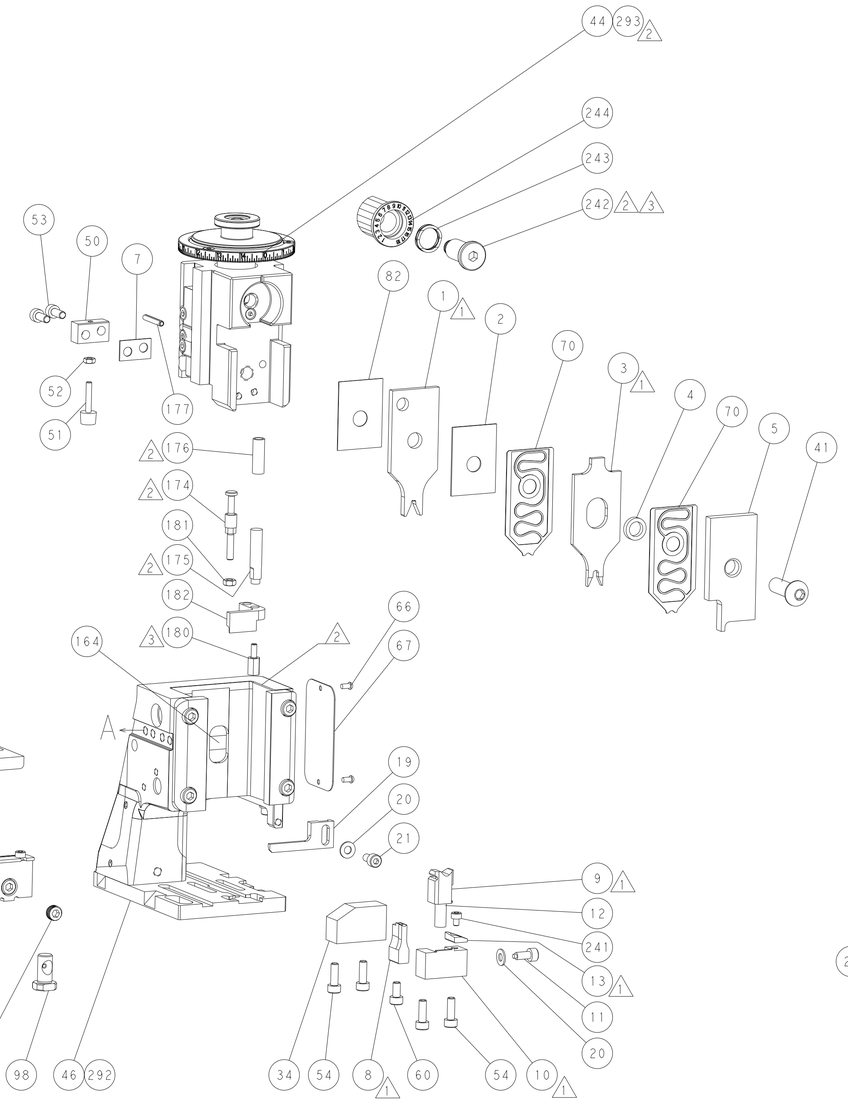
PNEUMATIC

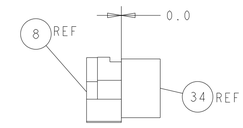


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

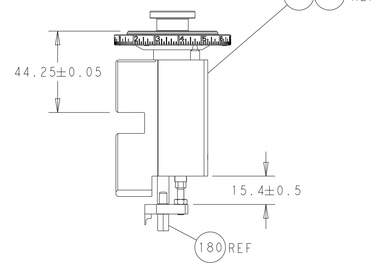


DETAIL A



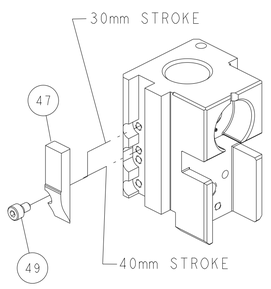


TERMINAL SUPPORT LOCATION

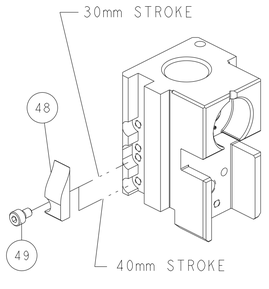


RAM AND HOLDDOWN SET-UP

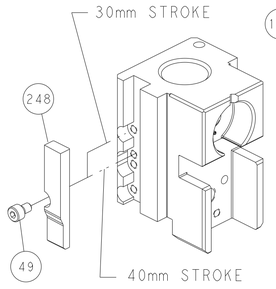
CAM POSITIONS



MECHANICAL
POST FEED

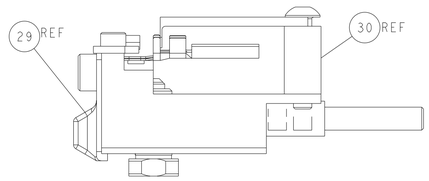


MECHANICAL
PRE FEED



AIR FEED

ITEM 30 LOCATED AT
REAR HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL -
FINISH -

DWN R.KNEPPER 10-Oct-13
CHK G.BAILEY 10-Oct-13
APVD M.CLIFFORD 10-Oct-13
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity
Harrisburg, PA 17105-3608

NAME Ocean Side Feed Applicator -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2266112	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 2 OF 4 | REV D

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

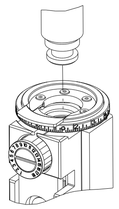
LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266112-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266112-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266112-7	B	CRIMP TOOLING KIT	-
7-2266112-8	B	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-35042		

5 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
	-	-	-
TERMINALS APPLIED 6			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
	-	-	-
TERMINALS APPLIED 6			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 4
12 AWG	1.78+0.03/-0.05 [.070+.001/-.002]	5.6
2.50mm2	1.73+0.03/-0.05 [.068+.001/-.002]	6.1
14 AWG	1.65+0.03/-0.05 [.065+.001/-.002]	6.7
2.00mm2	1.63+0.03/-0.05 [.064+.001/-.002]	6.9
1.50mm2	1.50+0.03/-0.05 [.059+.001/-.002]	8.2
16 AWG	1.47+0.03/-0.05 [.058+.001/-.002]	8.5
1.00mm2	1.40+0.03/-0.05 [.055+.001/-.002]	9.3

1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
6. TERMINAL LUBRICANT IS RECOMMENDED.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
6	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1338683-8	FEED PAWL	56
-	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1803293-8	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	6
-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
-	-	1	1	455888-7	SPACER, CRIMPER	2
1	-	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1
-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±-
MATERIAL - -
FINISH - -

DWN	R.KNEPPER	10-Oct-13
CHK	G.BAILEY	10-Oct-13
APVD	M.CLIFFORD	10-Oct-13
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

TE Connectivity
Harrisburg, PA 17105-3608

NAME: Ocean Side Feed Applicator -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2266112	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 3 OF 4 | REV D

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

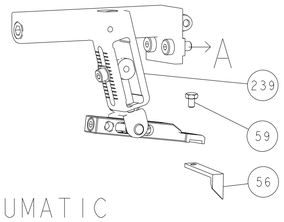
LOC	DIST
A	66

REVISIONS

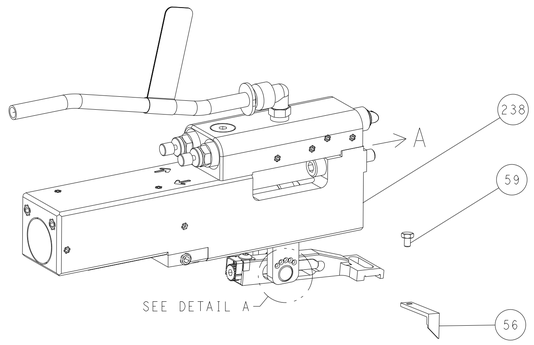
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

FEED TYPE

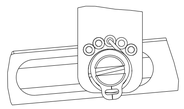
MECHANICAL



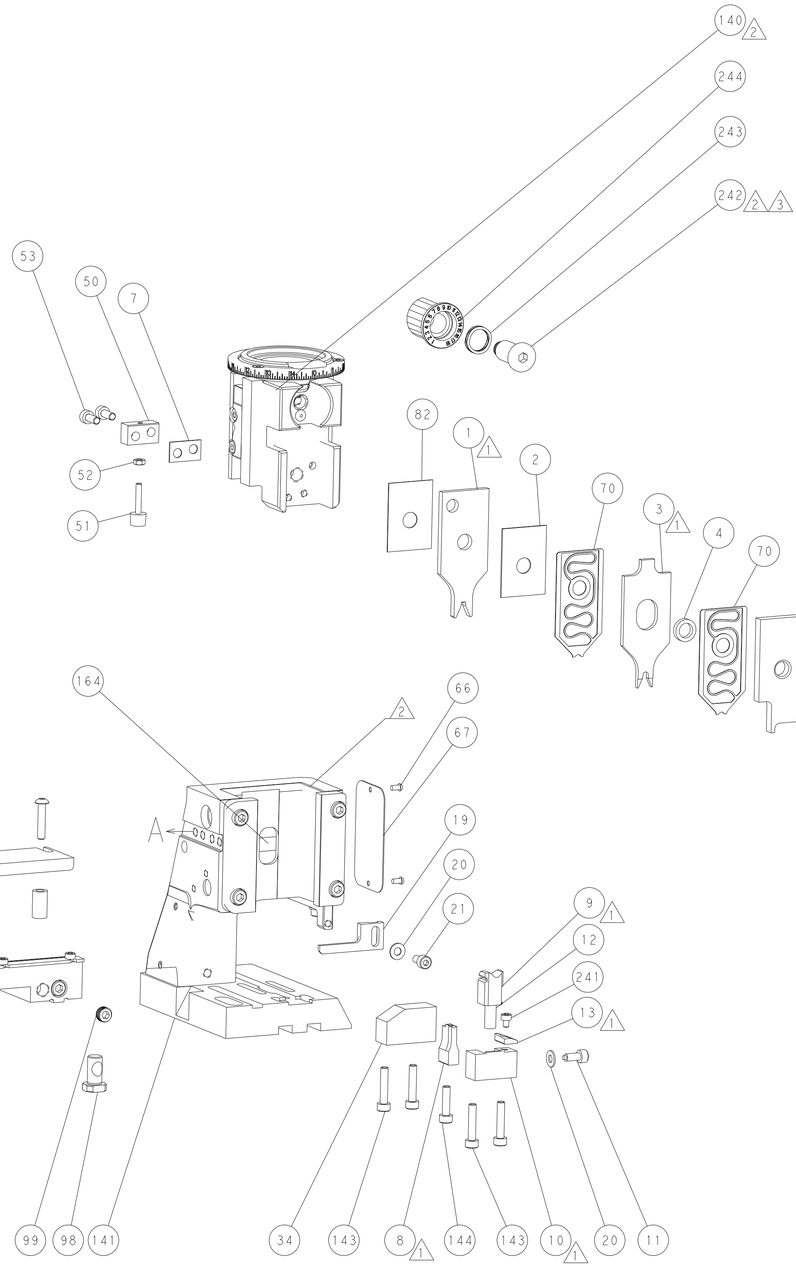
PNEUMATIC

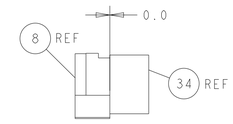


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

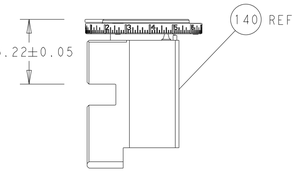


DETAIL A



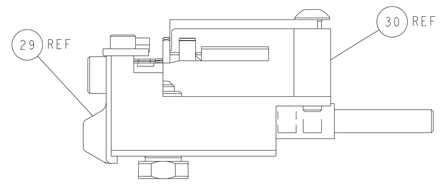


TERMINAL SUPPORT LOCATION



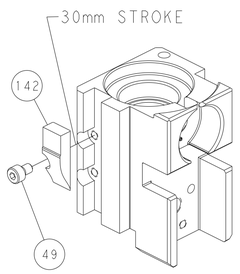
RAM SET-UP

ITEM 30 LOCATED AT
REAR HOLES

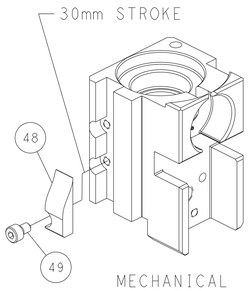


FEED TRACK POSITION
GUIDE BY INSULATION BARREL

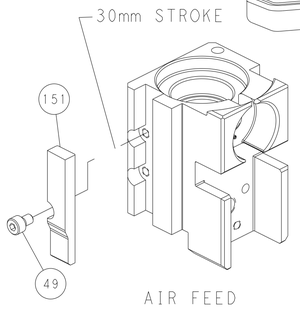
CAM POSITIONS



MECHANICAL
POST FEED



MECHANICAL
PRE FEED



AIR FEED

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:
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4 PLC ±
ANGLES ±-
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CHK	G BAILEY	10-Oct-13
APVD	M CLIFFORD	10-Oct-13
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

TE Connectivity
Harrisburg, PA 17105-3608

NAME: Ocean Side Feed Applicator -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2266112	-

Customer Accessible Production Drawing | SCALE 1:2 | SHEET 4 OF 4 | REV D

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity:

2266112-1