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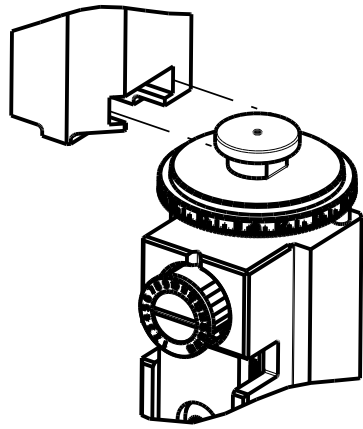
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266111-1	K	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266111-2	K	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266111-1	K	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266111-2	K	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266111-1	K	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266111-2	K	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266111-7	J	CRIMP TOOLING KIT	-
7-2266111-8	C	APPLICATOR CONVERSION KIT	-

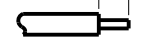
ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.32 mm [.052]	O

APPLICATOR INSTRUCTIONS
408-35034

△APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.68-2.39mm [.066-.094]
7-2266111-8	Ø1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]			INSULATION DIAMETER RANGE Ø1.27-1.65 mm [.050-.065 IN]
TERMINAL APPLICATION SPECIFICATION		114-151000	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	AMPHENOL TERMINAL
286503-4	1060-16-0622	1-286503-6	AT60-16-0622
286503-5	1060-16-0644	1-286503-7	AT60-16-0644
286503-6	1060-16-0688		
1-286503-3	1060-16-0677		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27±0.03/-0.05 [.050±.001/- .002]	5.7
1.00mm2	1.27±0.03/-0.05 [.050±.001/- .002]	5.6
18 AWG	1.24±0.03/-0.05 [.049±.001/- .002]	5.9
0.75mm2	1.22±0.03/-0.05 [.048±.001/- .002]	6.1
20 AWG	1.22±0.03/-0.05 [.048±.001/- .002]	6.0
0.50mm2	1.14±0.03/-0.05 [.045±.001/- .002]	7.0



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
- 6 TERMINAL LUBRICANT IS RECOMMENDED.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 3 DIMENSION 3.1±0.50 APPLIES TO PIN TERMINALS 1060-16-06XX
- 4 DIMENSION 7.60±0.50 APPLIES TO SOCKET TERMINALS 1062-16-06XX

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

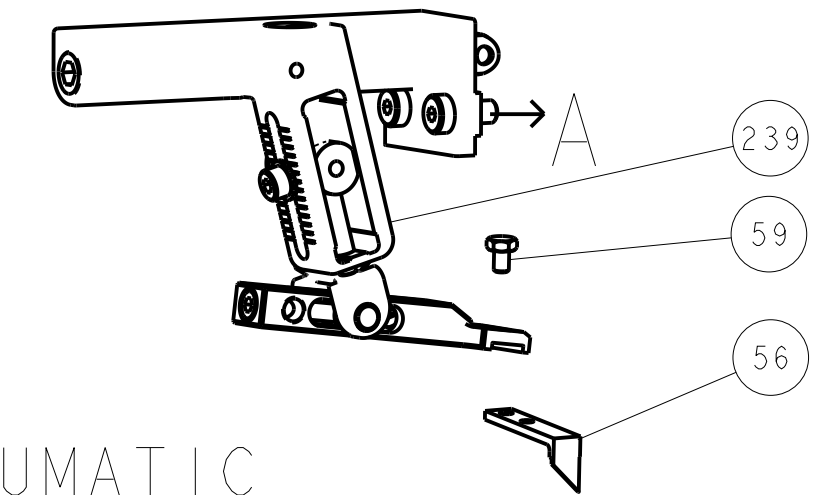
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			H2	ECR-19-011333	18JUL2019	FZ	GB	
			J	ECR-19-017064	04NOV2019	FZ	RK	
			K	ECR-20-015383	29OCT2020	JWC	RK	
			K1	ECR-21-003343	18MAR2021	FZ	RK	

-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	2-1752354-0	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266111	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-5	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	1	1	1803293-7	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	2380111-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-8	CRIMPER, INSULATION O	3
1	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1

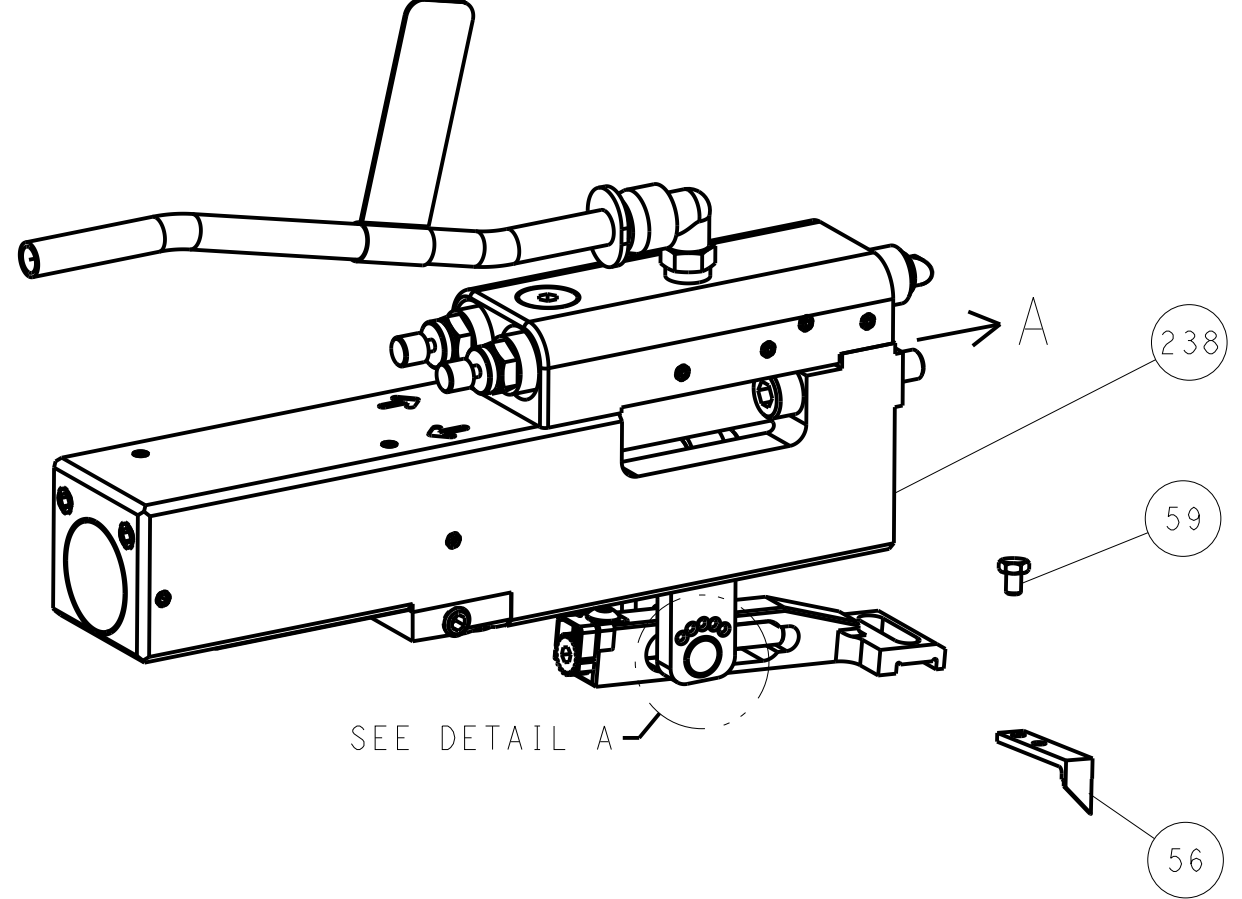
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO												
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.								DWN R.KNEPPER 09-Oct-13	 TE Connectivity Harrisburg, PA 17105-3608													
								CHK G.BAILEY 09-Oct-13														
DIMENSIONS: mm  TOLERANCES UNLESS OTHERWISE SPECIFIED: <table><tr><td>0 PLC</td><td>±.001</td></tr><tr><td>1 PLC</td><td>±.001</td></tr><tr><td>2 PLC</td><td>±.001</td></tr><tr><td>3 PLC</td><td>±.001</td></tr><tr><td>4 PLC</td><td>±.001</td></tr><tr><td>ANGLES</td><td>±.001</td></tr></table>								0 PLC	±.001	1 PLC	±.001	2 PLC	±.001	3 PLC	±.001	4 PLC	±.001	ANGLES	±.001	APVD M.CLIFFORD 09-Oct-13	NAME Ocean Side Feed Applicator	
								0 PLC	±.001													
1 PLC	±.001																					
2 PLC	±.001																					
3 PLC	±.001																					
4 PLC	±.001																					
ANGLES	±.001																					
MATERIAL FINISH								PRODUCT SPEC	SIZE CAGE CODE DRAWING NO													
								APPLICATION SPEC	RESTRICTED TO													
MATERIAL FINISH								WEIGHT	SCALE 1:2													
								Customer Accessible Production Drawing		SHEET 1 OF 4												
								REV K1														

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

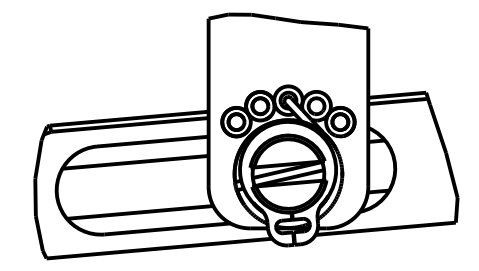
FEED TYPE MECHANICAL



PNEUMATIC

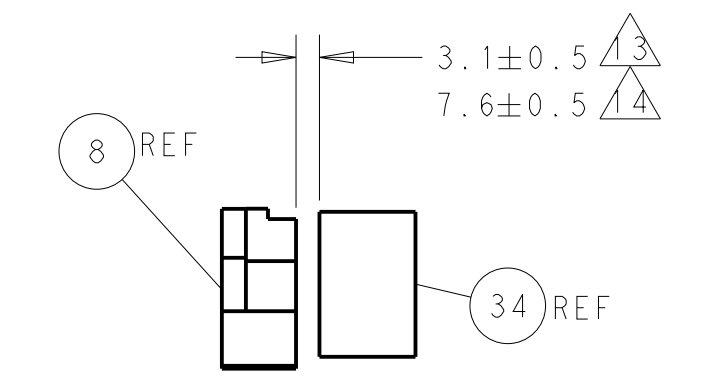
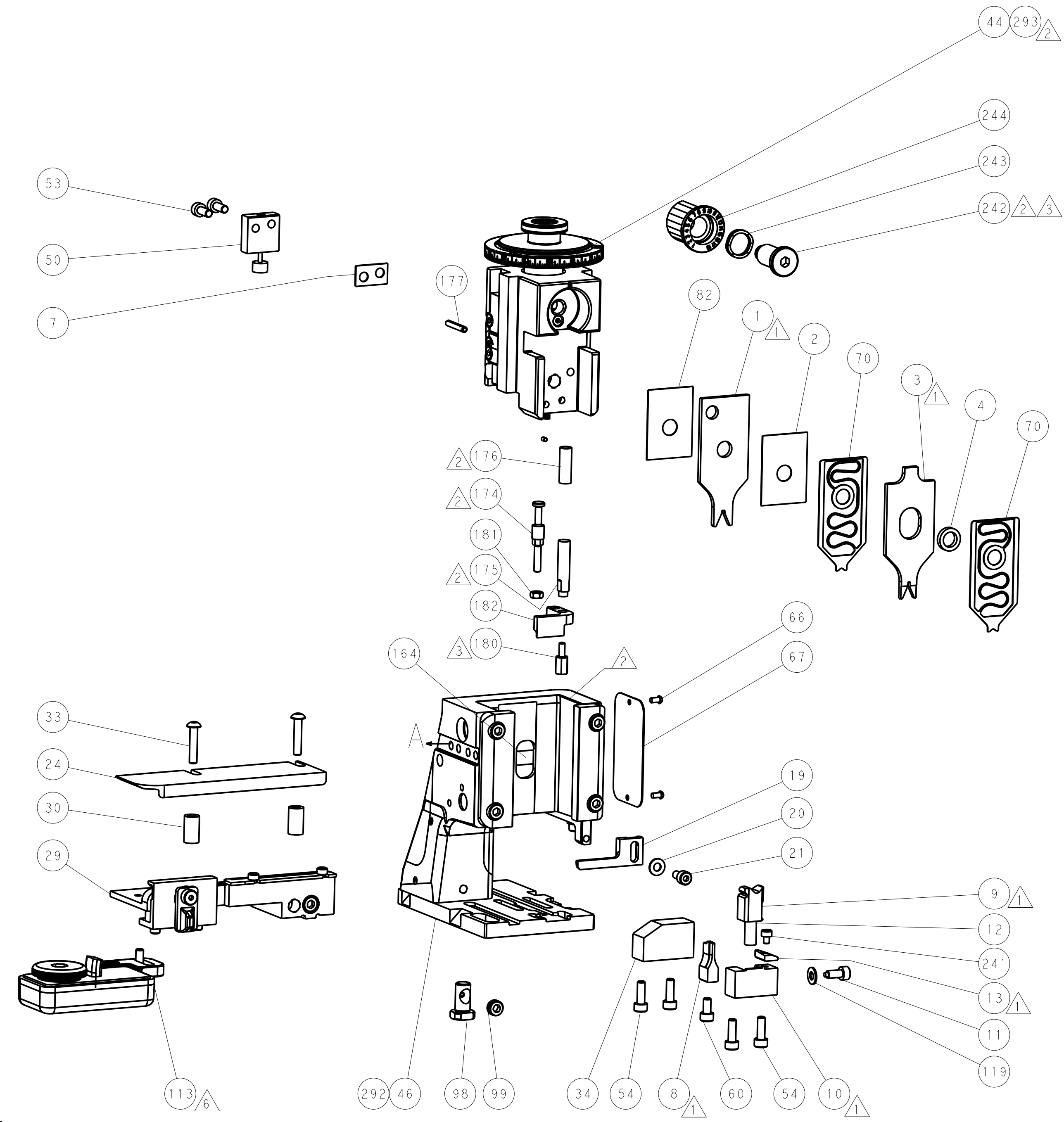
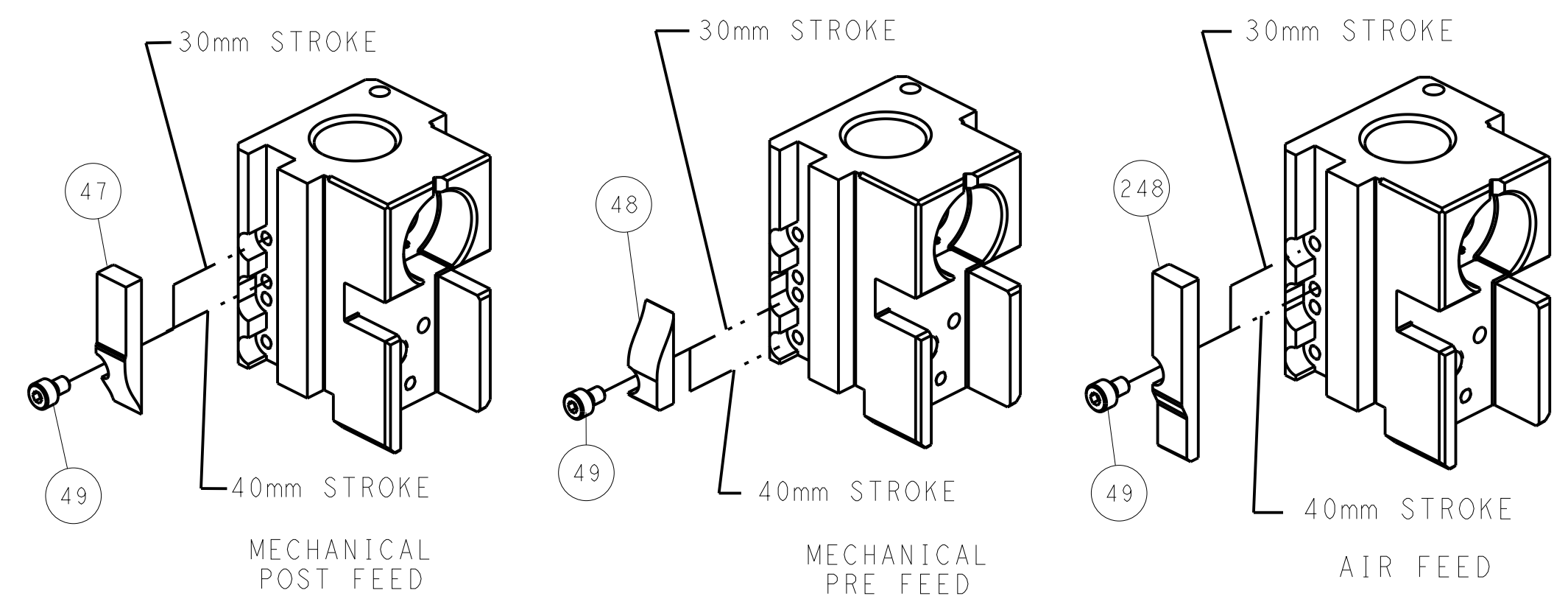


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

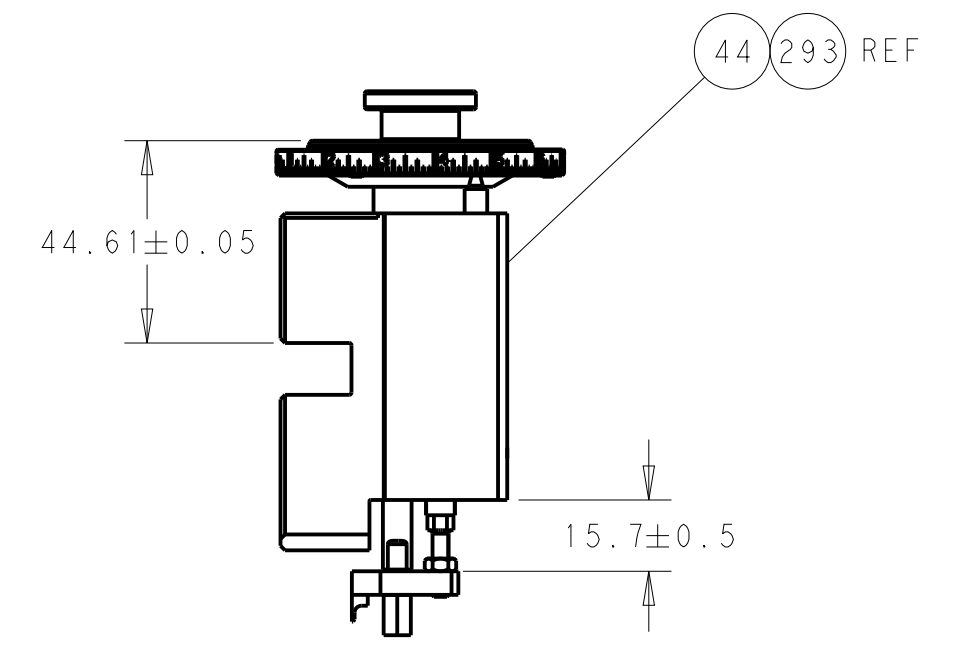


DETAIL A

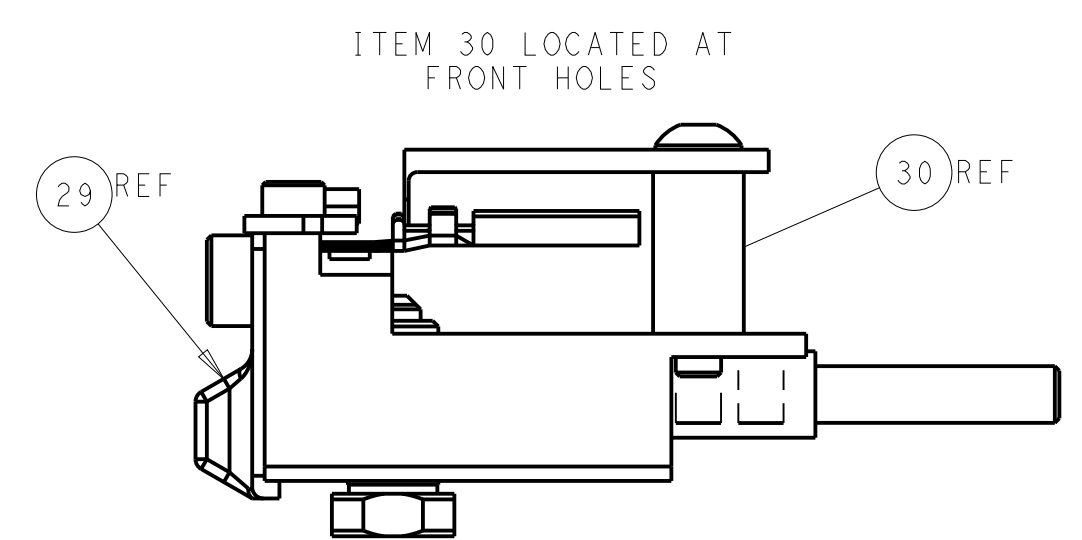
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM AND HOLD DOWN SET-UP



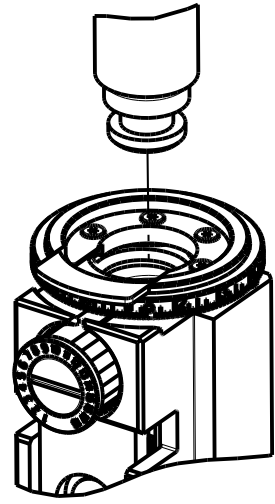
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 09-Oct-13		TE Connectivity	
mm		0 PLC ±.1		CHK G. BAILEY 09-Oct-13		Harrisburg, PA 17105-3608	
HOLE		1 PLC ±.1		APVD W. CLIFFORD 09-Oct-13		NAME	
MATERIAL		2 PLC ±.1		PRODUCT SPEC		Ocean Side Feed	
		3 PLC ±.1		APPLICATION SPEC		Applicator	
		4 PLC ±.1		WEIGHT		SIZE	
		ANGLES		Customer Accessible Production Drawing		CAGE CODE	
		FINISH		SCALE 1:2		DRAWING NO	
				SHEET 2 OF 4		REV K1	

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266111-1	K	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266111-2	K	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266111-7	J	CRIMP TOOLING KIT	-
7-2266111-8	C	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.32 mm [.052]	O
APPLICATOR INSTRUCTIONS 408-35034		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.68-2.39mm [.066-.094]
7-2266111-8	Ø1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.27-1.65 mm [.050-.065 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	AMPHENOL TERMINAL
286503-4	1060-16-0622	1-286503-6	AT60-16-0622
286503-5	1060-16-0644	1-286503-7	AT60-16-0644
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1-286503-3	1060-16-0677		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27+0.03/-0.05 [.050+.001/- .002]	5.7
1.00mm2	1.27+0.03/-0.05 [.050+.001/- .002]	5.6
18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	5.9
0.75mm2	1.22+0.03/-0.05 [.048+.001/- .002]	6.1
20 AWG	1.22+0.03/-0.05 [.048+.001/- .002]	6.0
0.50mm2	1.14+0.03/-0.05 [.045+.001/- .002]	7.0

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.27-1.65 mm [.050-.065 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688



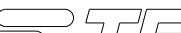
1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
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5. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
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7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
3. DIMENSION 3.1±0.50 APPLIES TO PIN TERMINALS 1060-16-06XX
4. DIMENSION 7.60±0.50 APPLIES TO SOCKET TERMINALS 1062-16-06XX

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

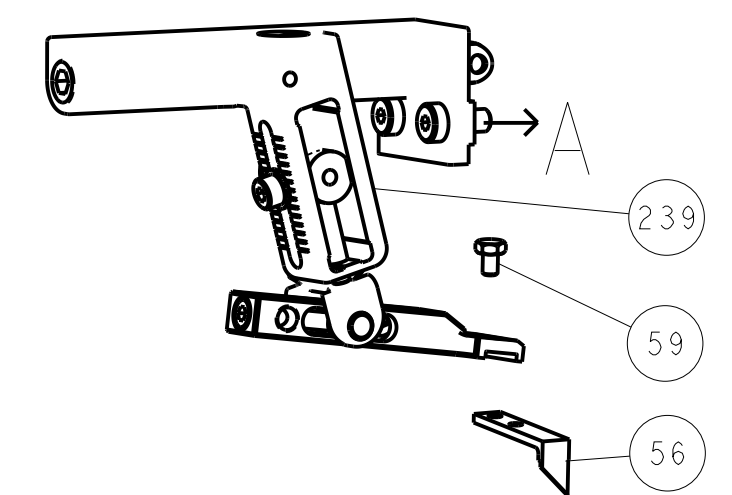
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-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	455888-4	SPACER, CRIMPER	82
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-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2119791-5	DEPRESSOR, WIRE	70
-	-	1	1	2119740-1	TAG IDENTIFICATION	67
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1338685-1	PAWL, FEED	56
-	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1803293-7	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	6
-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1803019-8	CRIMPER, INSULATION O	3
1	-	1	1	455888-4	SPACER, CRIMPER	2
-	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1
-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISION. SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN R. KNEPPER CHK G. BAILEY APVD M. CLIFFORD		09-Oct-13 09-Oct-13 09-Oct-13 09-Oct-13 09-Oct-13		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO			
MATERIAL		FINISH		WEIGHT		A1 00779 C=2266111		-	
Customer Accessible Production Drawing						SCALE 1:2		SHEET 3 OF 4	
								REV K1	

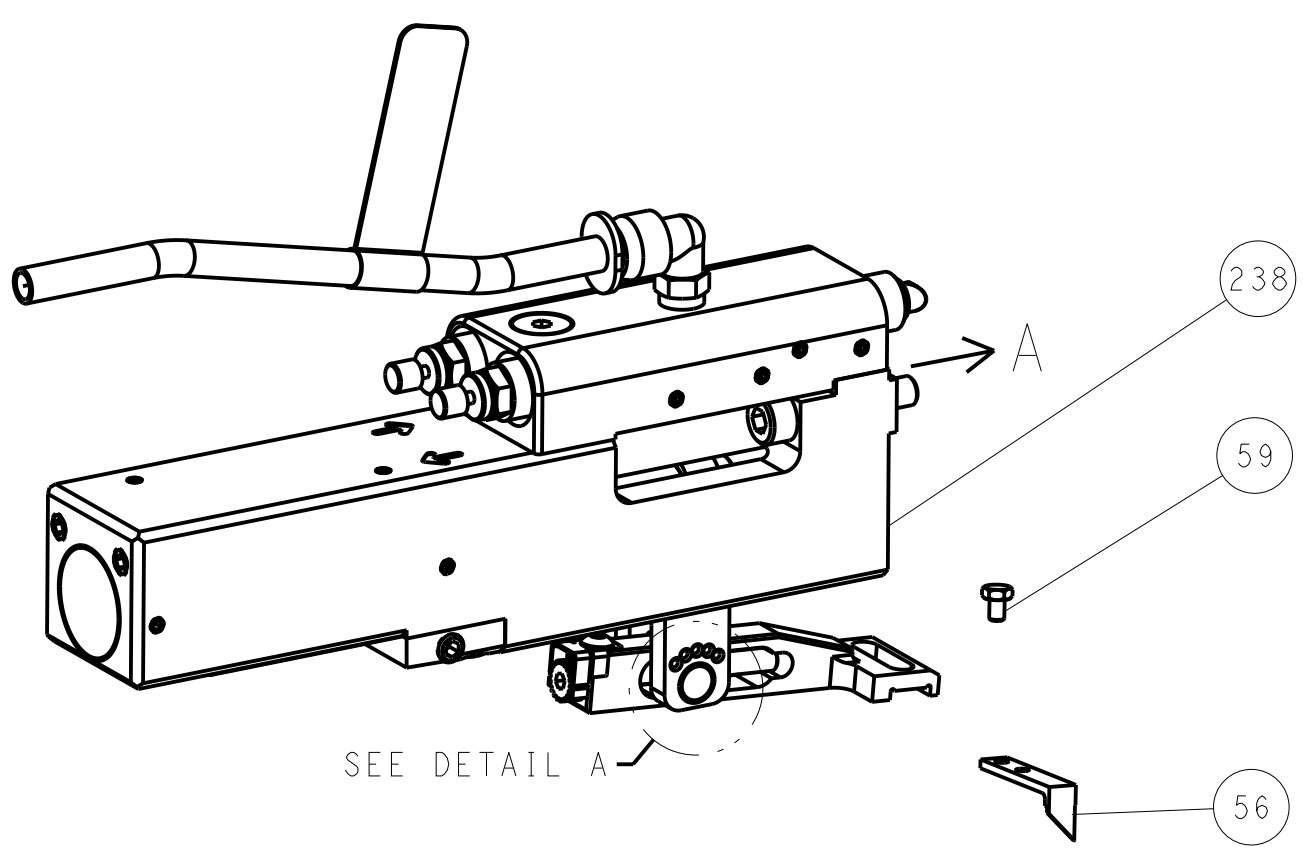
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

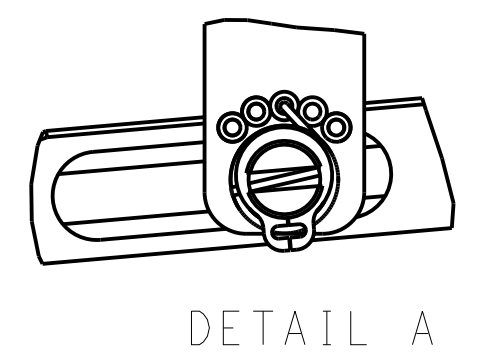
FEED TYPE MECHANICAL



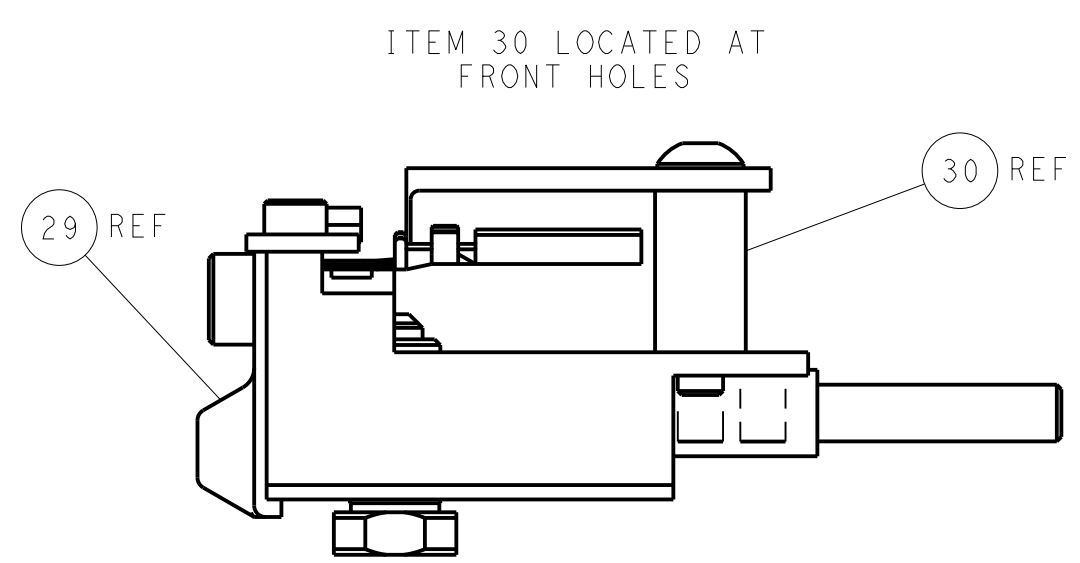
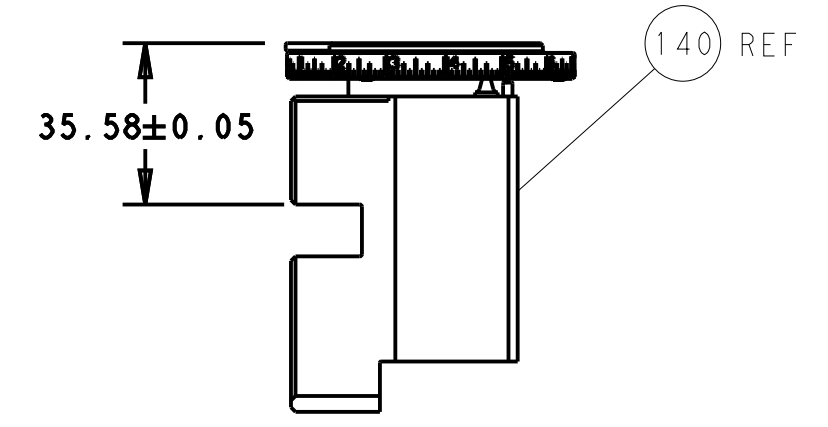
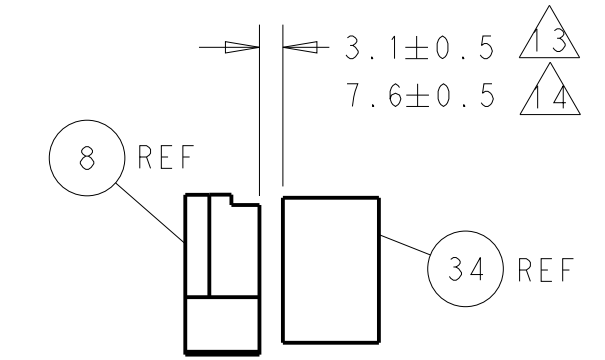
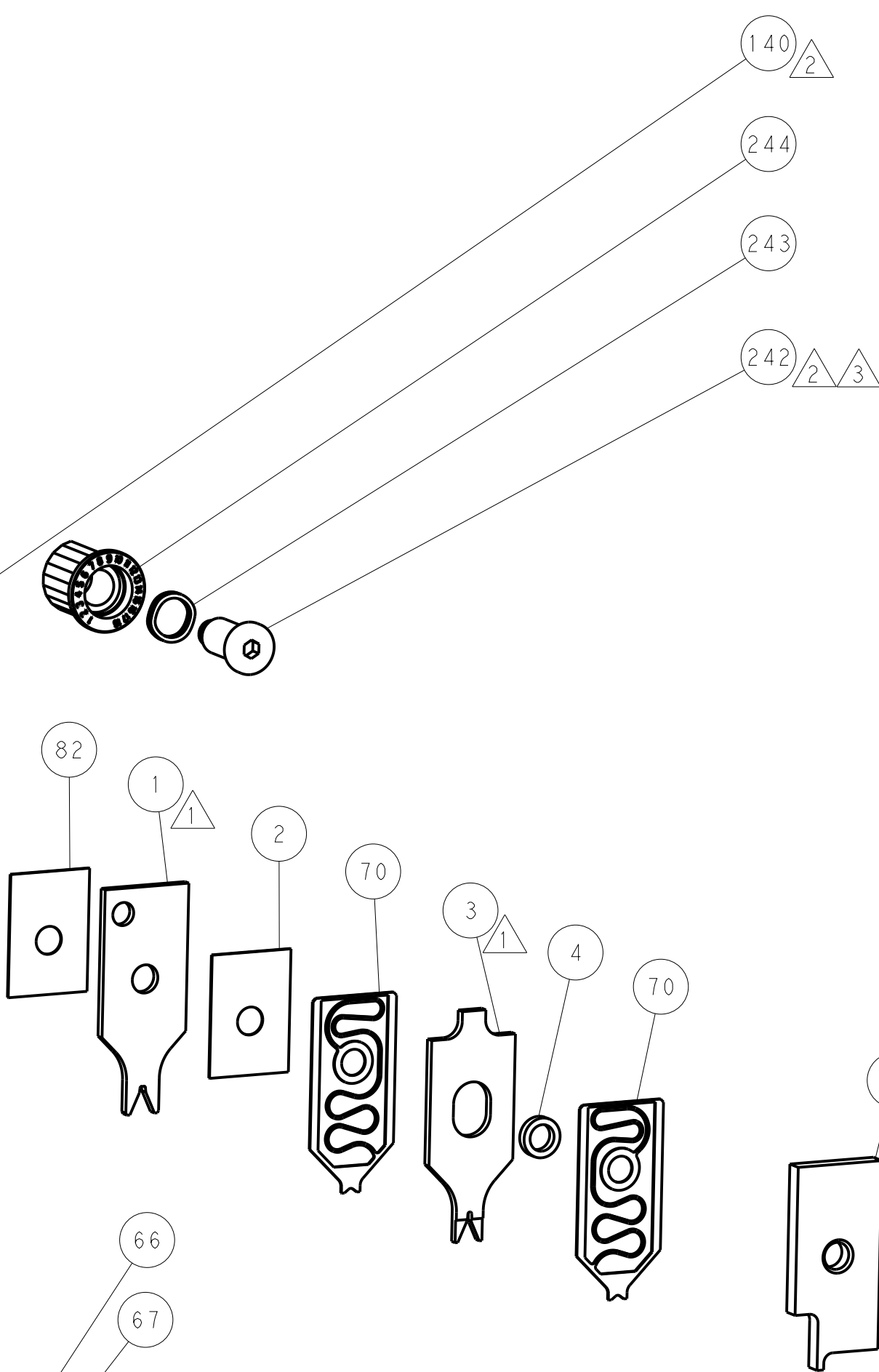
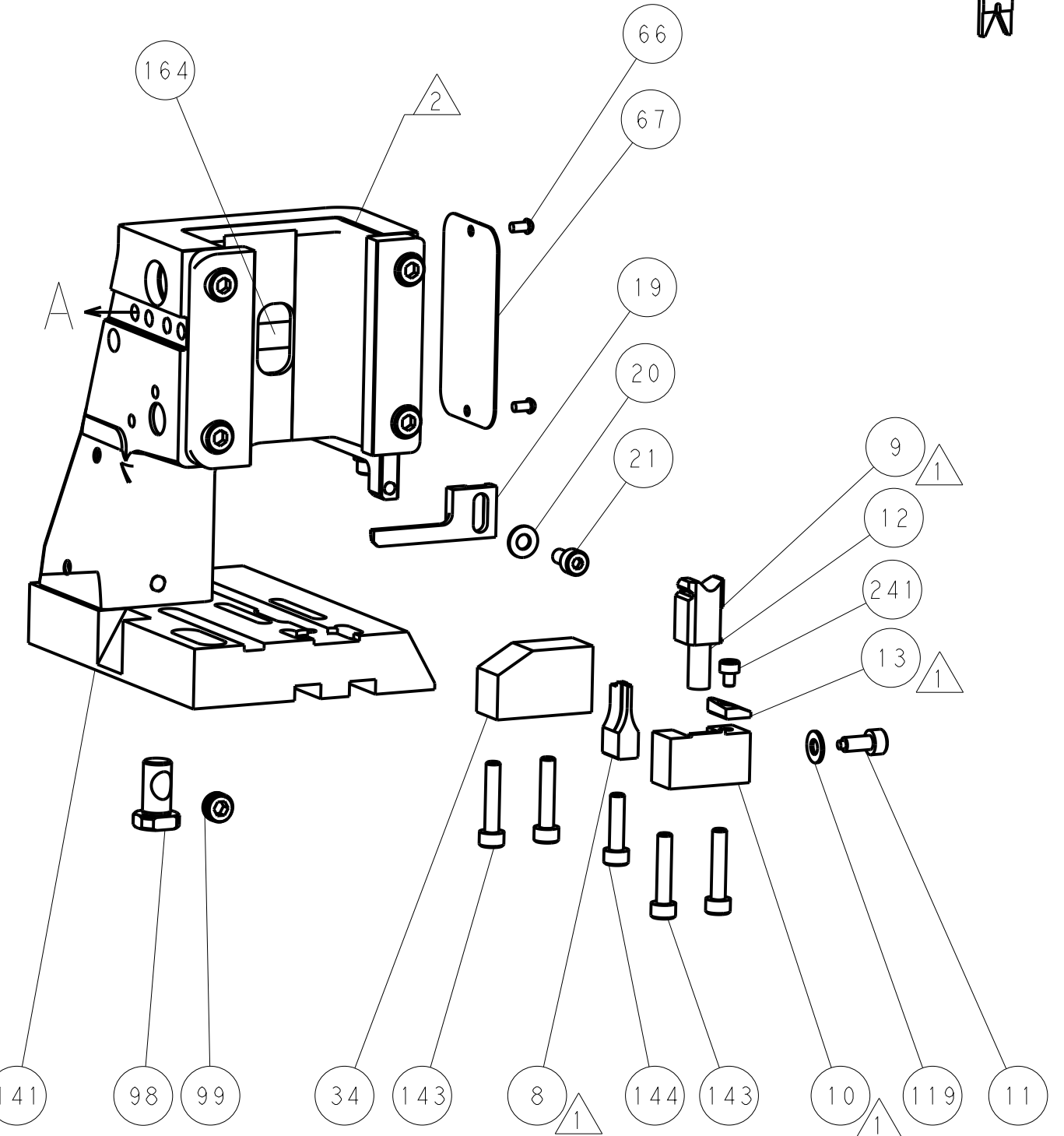
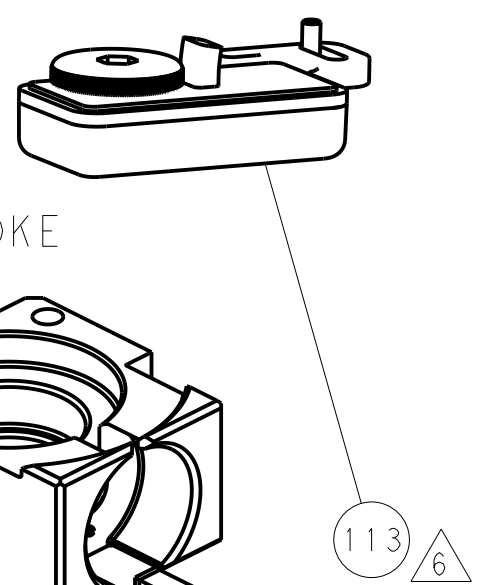
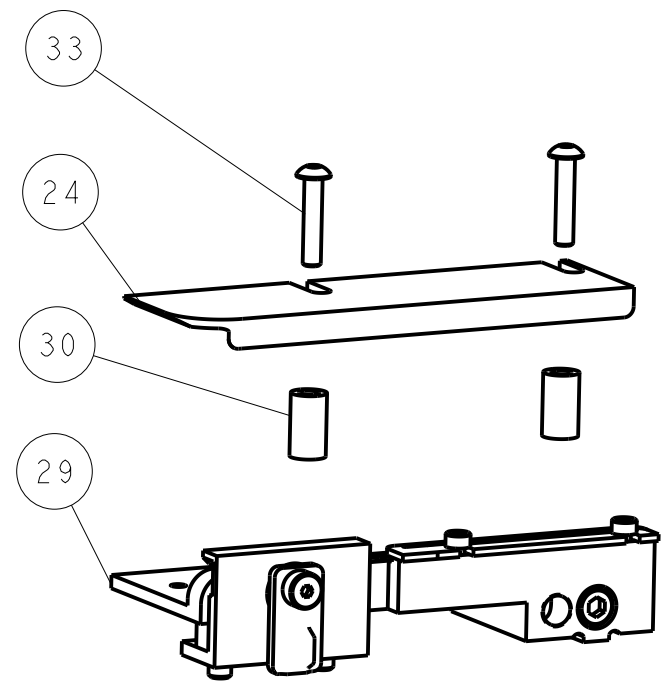
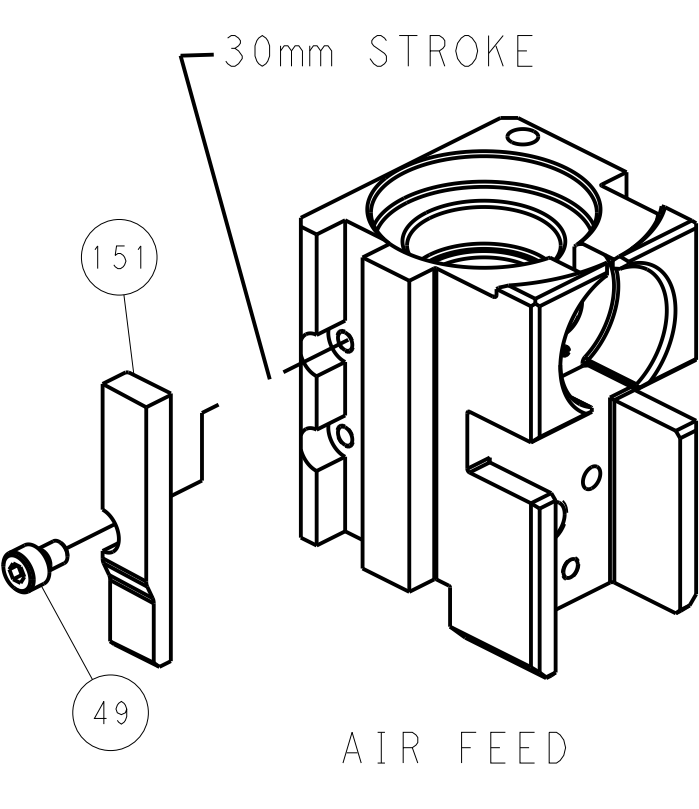
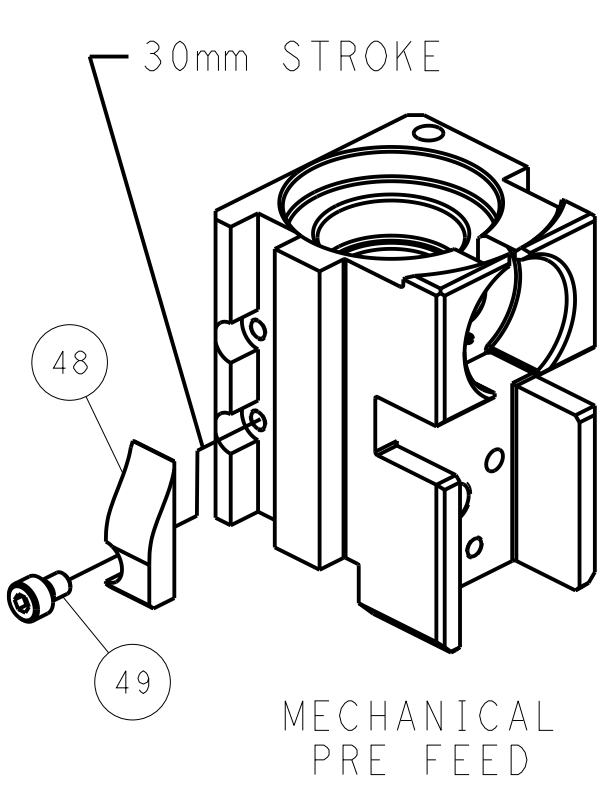
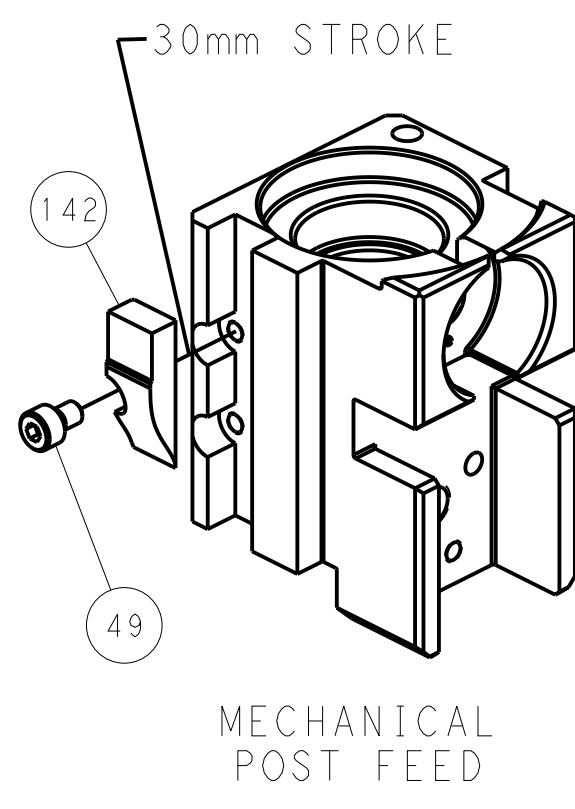
PNEUMATIC



FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 09-Oct-13		CHK G. BAILEY 09-Oct-13		APVD M. CLIFFORD 09-Oct-13		NAME Ocean Side Feed Applicator	
0 PLC ±		1 PLC ±		2 PLC ±		3 PLC ±		4 PLC ±		ANGLES	
FINISH		MATERIAL		WEIGHT		Customer Accessible Production Drawing		SCALE 1:2		SHEET 4 OF 4	
REV K1		REV		REV		REV		REV		REV	

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