

8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266110-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266110-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266110-1	J	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266110-2	J	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266110-1	J	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266110-2	J	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266110-7	H	CRIMP TOOLING KIT	-
7-2266110-8	C	APPLICATOR CONEVERSION KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.73 mm [.068]	O
APPLICATOR INSTRUCTIONS 408-35042		

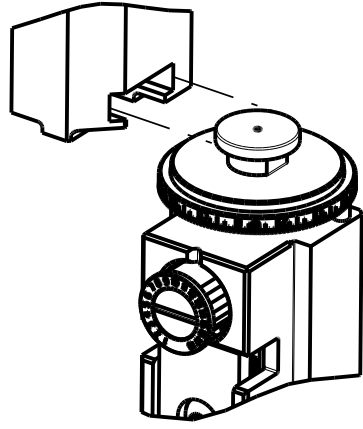
△ APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø 1.68-2.39mm [.066-.094]
7-2266111-8	Ø 1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION			
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	AMPHENOL TERMINAL
286503-4	1060-16-0622	1-286503-6	AT60-16-0622
286503-5	1060-16-0644	1-286503-7	AT60-16-0644
286503-6	1060-16-0688		
1-286503-3	1060-16-0677		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27±0.03/-0.05 [.050±.001/- .002]	6.5
1.00mm2	1.27±0.03/-0.05 [.050±.001/- .002]	6.5
18 AWG	1.24±0.03/-0.05 [.049±.001/- .002]	6.8
0.75mm2	1.22±0.03/-0.05 [.048±.001/- .002]	6.9
20 AWG	1.22±0.03/-0.05 [.048±.001/- .002]	6.9
0.50mm2	1.14±0.03/-0.05 [.045±.001/- .002]	7.7

- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS AND WIRE RANGE.
- △ 3 DIMESION 3.1±0.50 APPLIES TO PIN TERMINALS 1060-16-06XX
- △ 4 DIMESION 7.60±0.50 APPLIES TO SOCKET TERMINALS 1062-16-06XX

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151000		-	
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

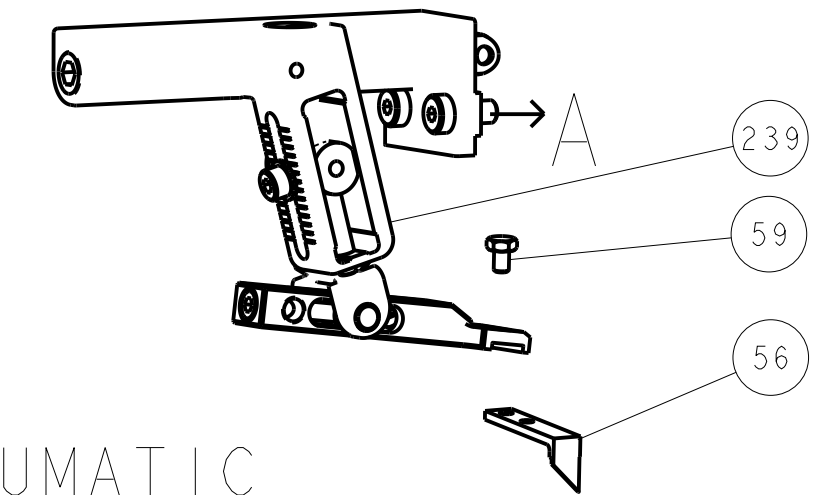
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			G1	ECR-19-011331	25JUL2019	FZ	GB
			H	ECR-19-017064	04NOV2019	FZ	RK
			J	ECR-20-015383	28OCT2020	JWC	RK
			J1	ECR-21-003343	18MAR2021	FZ	RK
-	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC			293
-	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF			292
-	-	-	2119641-1	FEED CAM, AIR FEED			248
1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT			244
1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST			243
1	1	1	2119083-1	RETAINER, INSULATION DIAL			242
1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0			241
1	1	1	2119580-1	MECHANICAL FEED ASSEMBLY			239
-	-	-	2844940-1	AIR FEED MODULE			238
-	-	-	4-1722335-3	STRIPPER, SIDE FEED			182
-	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5			181
-	-	-	2-1752354-0	STANDOFF,HOLD-DOWN			180
-	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0			177
-	-	-	5-22280-0	SPRING, COMPRESSION			176
-	-	-	1752353-3	GUIDE PIN,HOLDDOWN			175
-	-	-	1901680-2	GUIDE PIN,HOLDDOWN			174
F	REF	1	994970-2	COUNTER, MAGNETIC			164
1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED			113
1	1	1	2844908-1	SCREW, LOCKING			99
1	1	1	2844907-1	POST, LOCKING			98
1	1	1	455888-4	SPACER, CRIMPER			82
-	-	-	2266110	PRINT, APPLICATOR LOG SHEET			72
1	1	1	1803607-3	DOCUMENTATION PACKAGE			71
2	2	2	2119791-5	DEPRESSOR, WIRE			70
1	1	1	2119740-1	TAG,IDENTIFICATION			67
2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66
1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			60
1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59
1	1	1	1338685-1	PAWL, FEED			56
4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0			54
2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10			53
1	1	1	1803382-6	HOLD DOWN, SPRING LOADED			50
2	2	2	18023-9	SCR, SKT HD CAP M4 X 6.0			49
1	1	1	2119652-1	FEED CAM, PRE FEED			48
1	1	1	2119653-1	FEED CAM, POST FEED			47
1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF			46
1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC			44
1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)			41
1	1	1	2-1752356-0	SUPPORT, TERMINAL			34
2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)			33
2	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE			30
1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE			29
1	1	1	1320928-2	STRIP GUIDE			24
1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21
2	2	2	1-18028-2	WASHER, FLAT, REG M4			20
1	1	1	2119533-1	STRIPPER, SIDE FEED			19
1	1	1	2119806-1	INSERT, SHEAR			13
1	1	1	3-22280-3	SPRING, COMPRESSION			12
1	1	1	1-356885-4	STOP, SHEAR			11
1	1	1	2119805-1	SHEAR HOLDER, FRONT			10
1	1	1	1803095-6	FLOATING SHEAR, FRONT			9
1	1	1	1803293-6	ANVIL, COMBINATION DEUTSCH STYLE			8
1	1	1	3-240641-8	SPACER			7
-	-	-	-	-			6
1	1	1	1-2119757-0	DEPRESSOR, SHEAR			5
1	1	1	238011-9	BLOCK, CRIMPER SPACER			4
1	1	1	1803019-7	CRIMPER, INSULATION O			3
1	1	1	455888-5	SPACER, CRIMPER			2
1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM			1
2	-1	2	PART NO	DESCRIPTION			ITEM NO

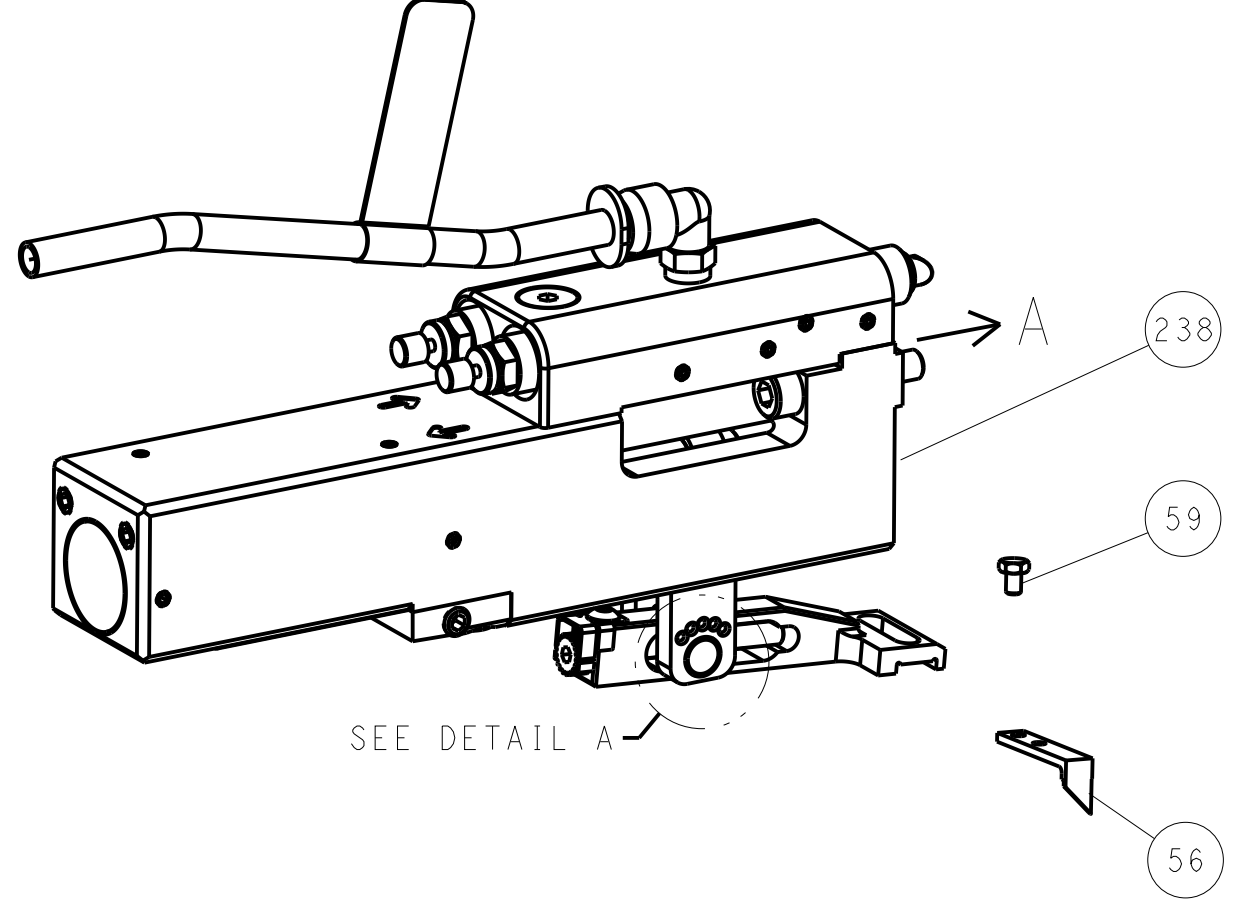
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ISSUING ORGANIZATION. IT SHOULD BE CONTROLLED FOR THE LATEST EDITION.				OWN R.KNEPPER CHK G.BAILEY APVD W.C.LIFFORD		08-Oct-13 08-Oct-13 08-Oct-13		TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator		SIZE CAGE CODE DRAWING NO RESTRICTED TO					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC APPLICATION SPEC		A 00779 ©=2266110					
MATERIAL		FINISH		WEIGHT		SCALE 1:2 SHEET 1 OF 4 REV J					
Customer Accessible Production Drawing											

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

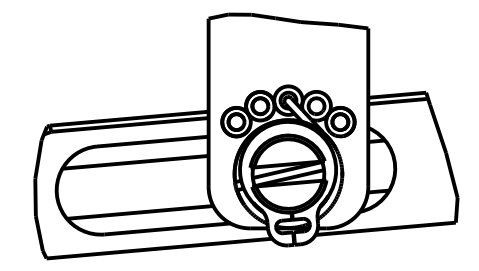
FEED TYPE
MECHANICAL



PNEUMATIC

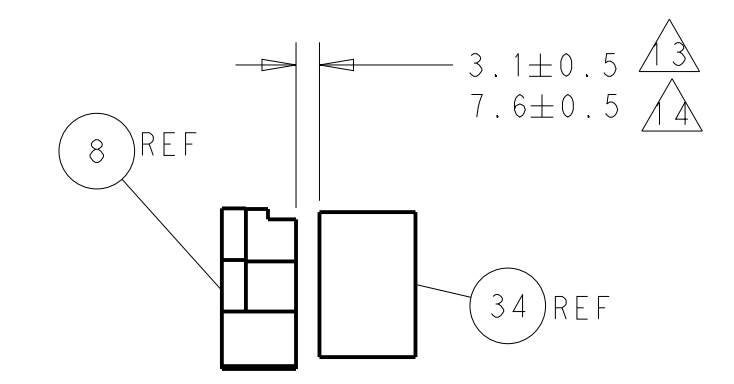
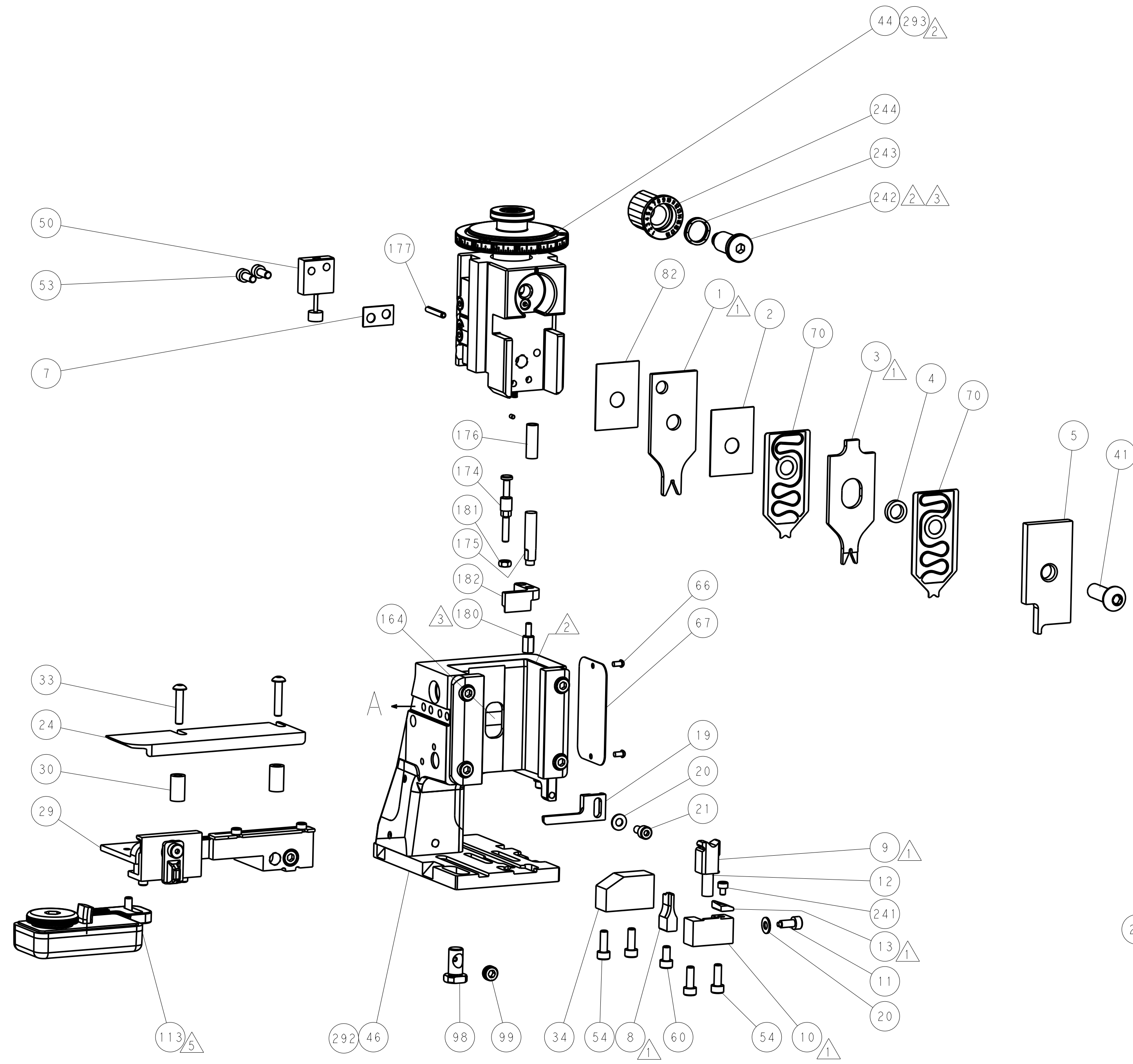
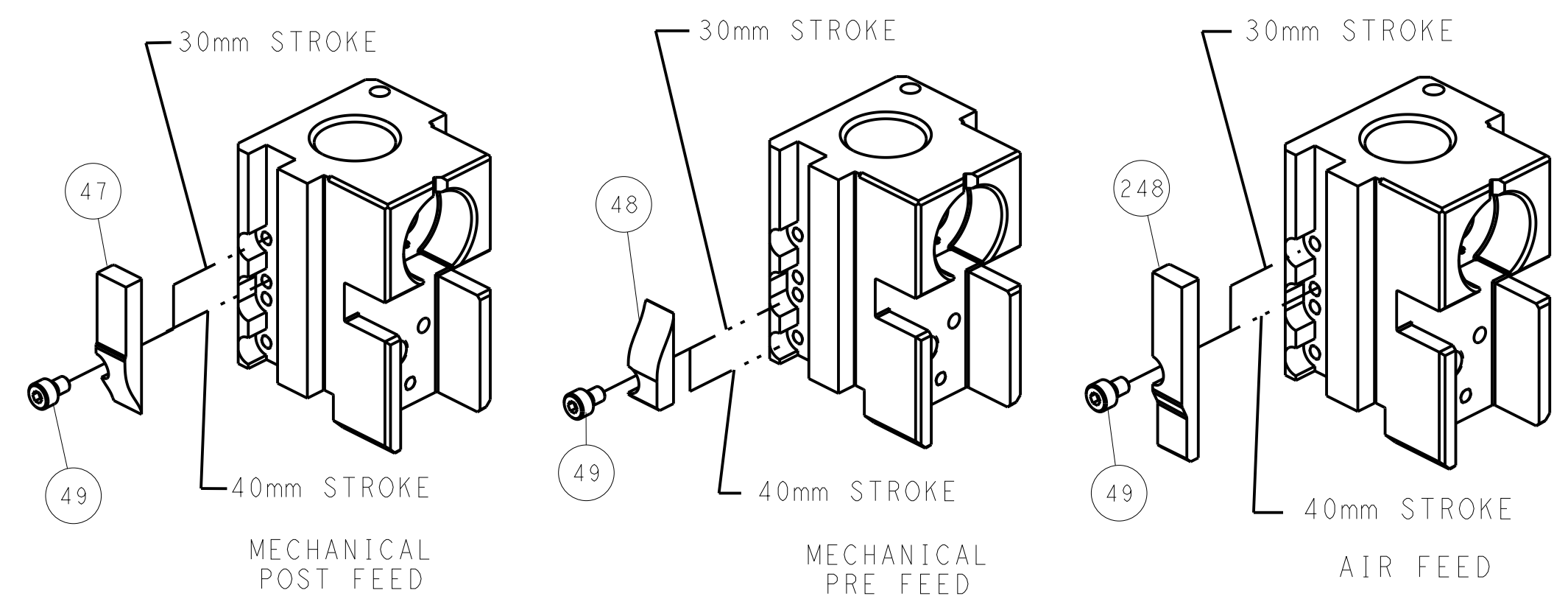


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

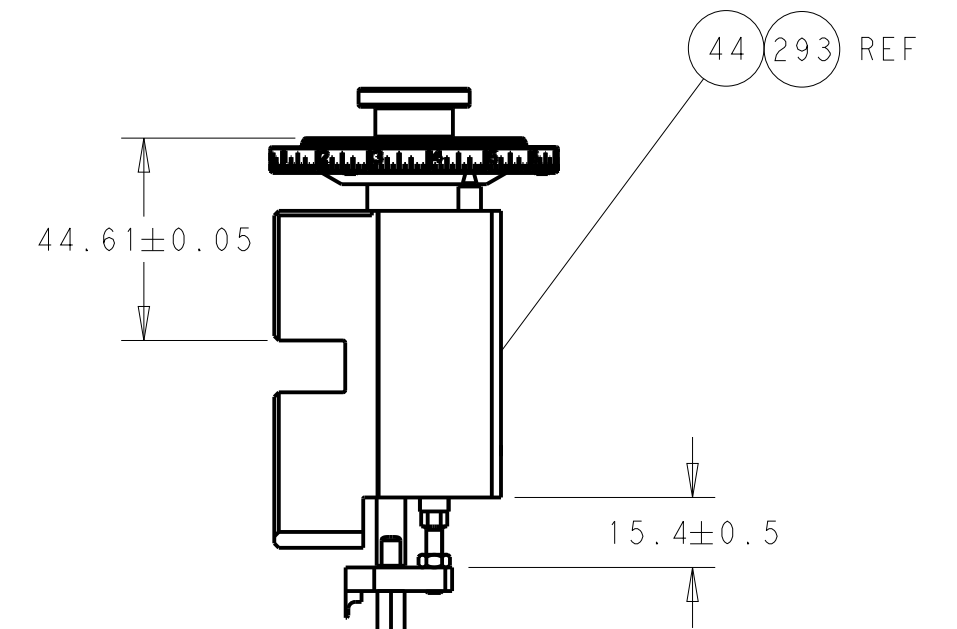


DETAIL A

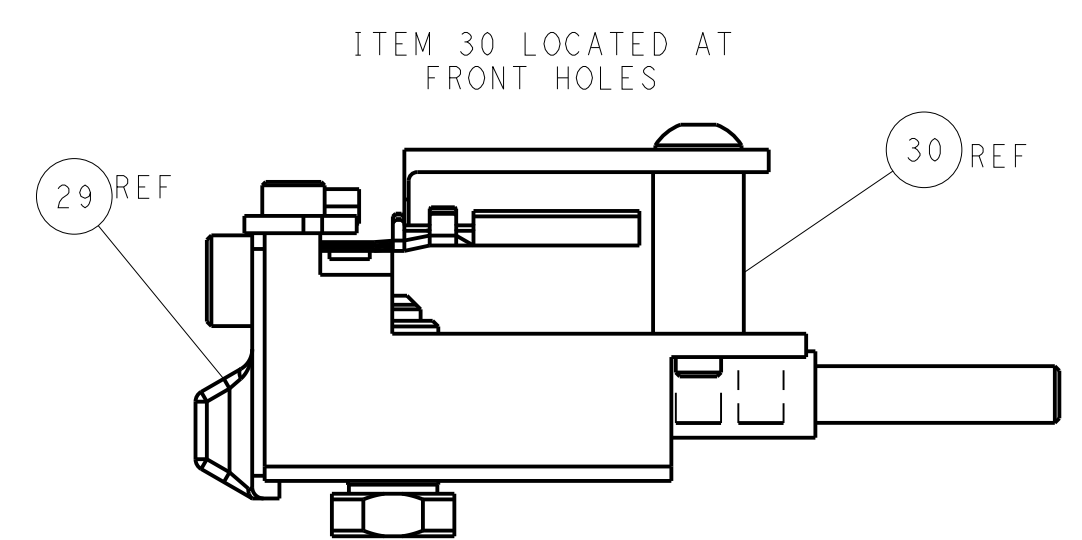
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM SET-UP



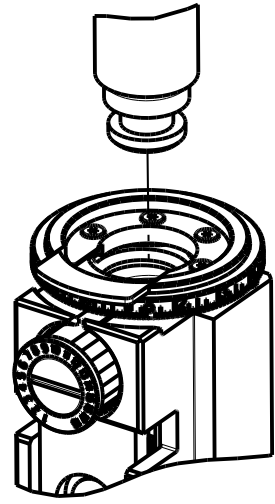
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 08-Oct-13		TE Connectivity	
mm		0 PLC ±.1		CHK G. BAILEY 08-Oct-13		Harrisburg, PA 17105-3608	
APVD W. CLIFFORD 08-Oct-13		1 PLC ±.1		NAME		Ocean Side Feed	
PRODUCT SPEC		2 PLC ±.1		APPLICATION SPEC		Applicator	
3 PLC ±.1		4 PLC ±.1		SIZE		CAGE CODE DRAWING NO	
4 PLC ±.1		ANGLES		WEIGHT		A1 00779 C=2266110	
FINISH		Customer Accessible Production Drawing		SCALE		1:2	
SHEET 2 OF 4		REV J1		RESTRICTED TO			

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266110-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266110-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266110-7	H	CRIMP TOOLING KIT	-
7-2266110-8	C	APPLICATOR CONVERSION KIT	

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.73 mm [.068]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.68-2.39mm [.066-.094]
7-2266111-8	Ø1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	AMPHENOL TERMINAL
286503-4	1060-16-0622	1-286503-6	AT60-16-0622
286503-5	1060-16-0644	1-286503-7	AT60-16-0644
286503-6	1060-16-0688		
1-286503-3	1060-16-0677		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27+0.03/-0.05 [.050+/.001/- .002]	6.5
1.00mm2	1.27+0.03/-0.05 [.050+/.001/- .002]	6.5
18 AWG	1.24+0.03/-0.05 [.049+/.001/- .002]	6.8
0.75mm2	1.22+0.03/-0.05 [.048+/.001/- .002]	6.9
20 AWG	1.22+0.03/-0.05 [.048+/.001/- .002]	6.9
0.50mm2	1.14+0.03/-0.05 [.045+/.001/- .002]	7.7

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS AND WIRE RANGE.
- DIMESION 3.1±0.50 APPLIES TO PIN TERMINALS 1060-16-06XX
- DIMESION 7.60±0.50 APPLIES TO SOCKET TERMINALS 1062-16-06XX

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

LOC		DIST		REVISONS			
A		66		DESCRIPTION	DATE	DWN	APVD
				SEE SHEET 1	-	-	-

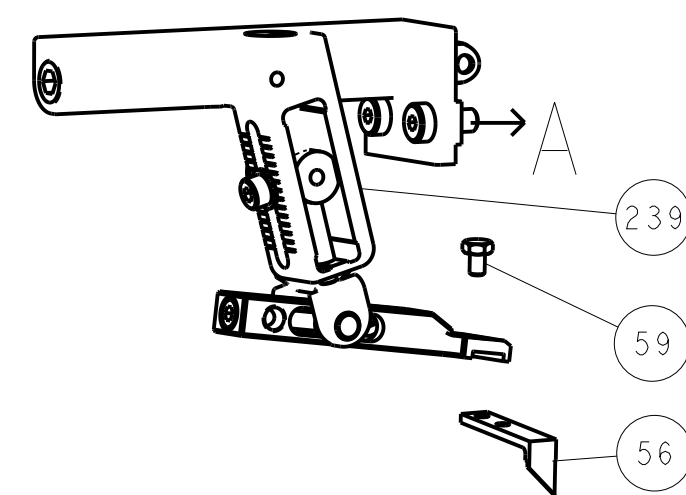
-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	2266110	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2119791-5	DEPRESSOR, WIRE	70
-	-	1	1	2119740-1	TAG IDENTIFICATION	67
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1338685-1	PAWL, FEED	56
-	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1803293-6	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	6
-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1803019-7	CRIMPER, INSULATION O	3
1	-	1	1	455888-5	SPACER, CRIMPER	2
-	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1
-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

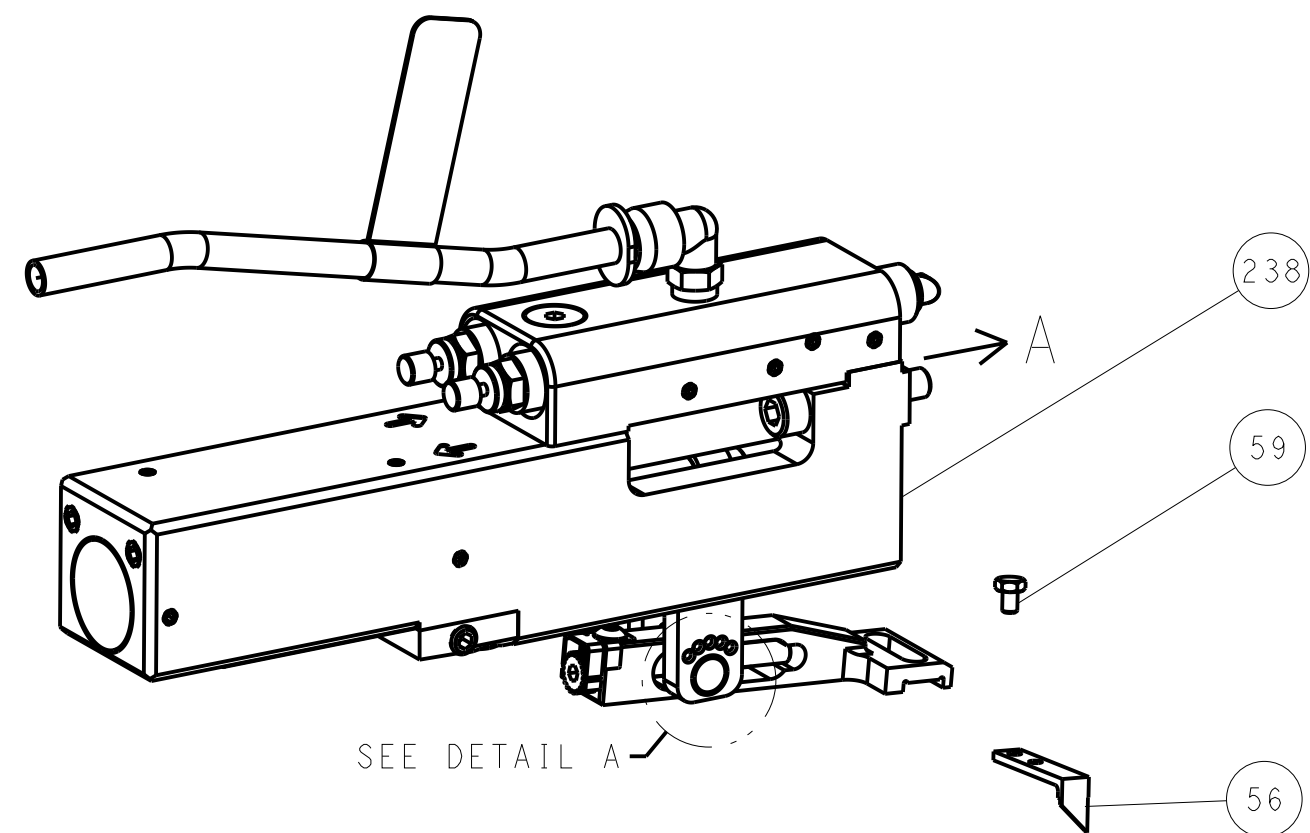
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISION. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.		DWN R. KNEPPER 08-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 08-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01 FINISH		APVD W. CLIFFORD 08-Oct-13	PRODUCT SPEC APPLICATION SPEC	
MATERIAL		WEIGHT	SIZE A1	CAGE CODE 00779
Customer Accessible Production Drawing		SCALE 1:2	SHEET 3	REV J1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

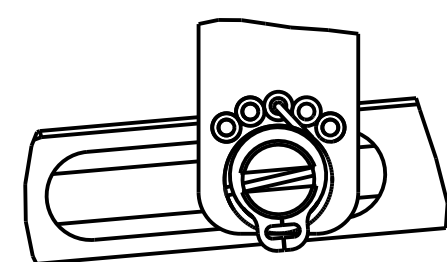
FEED TYPE MECHANICAL



PNEUMATIC

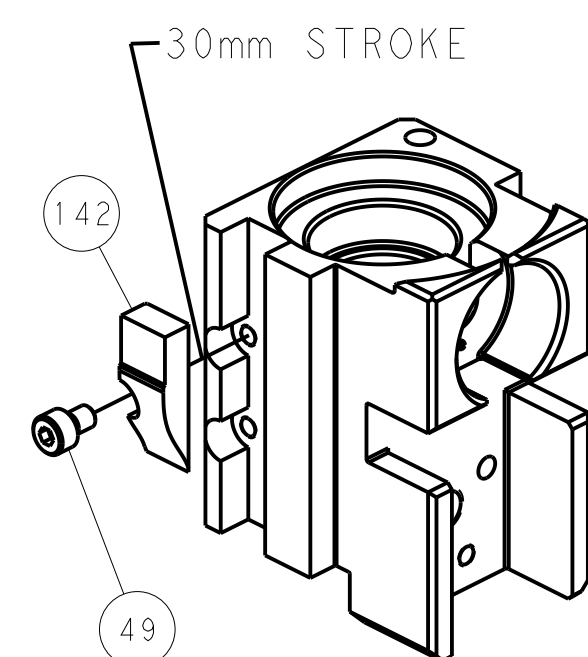


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

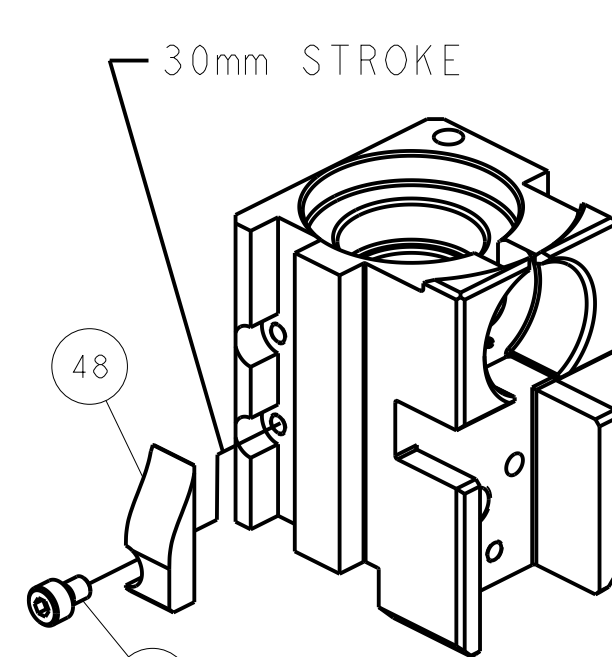


DETAIL A

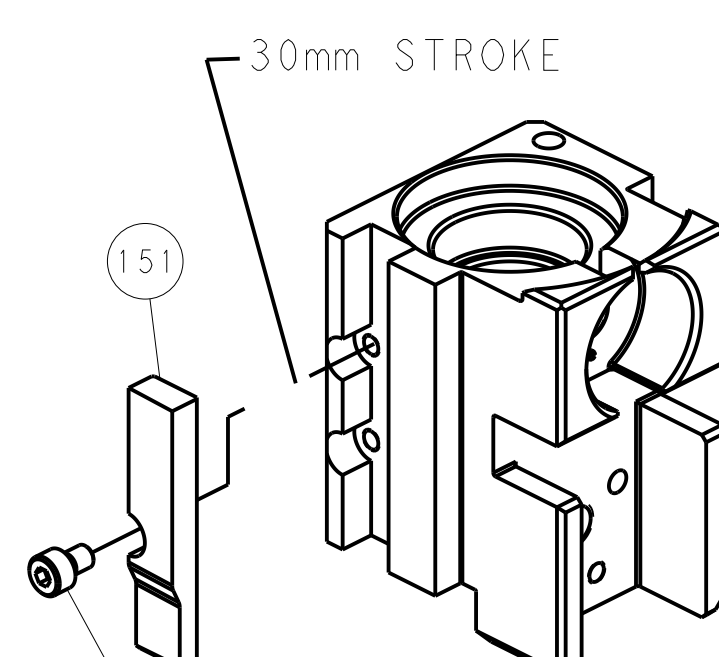
CAM POSITIONS



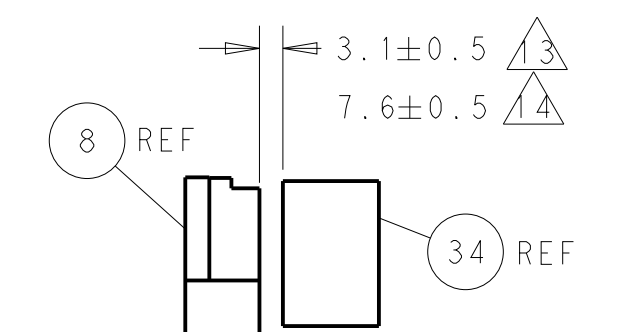
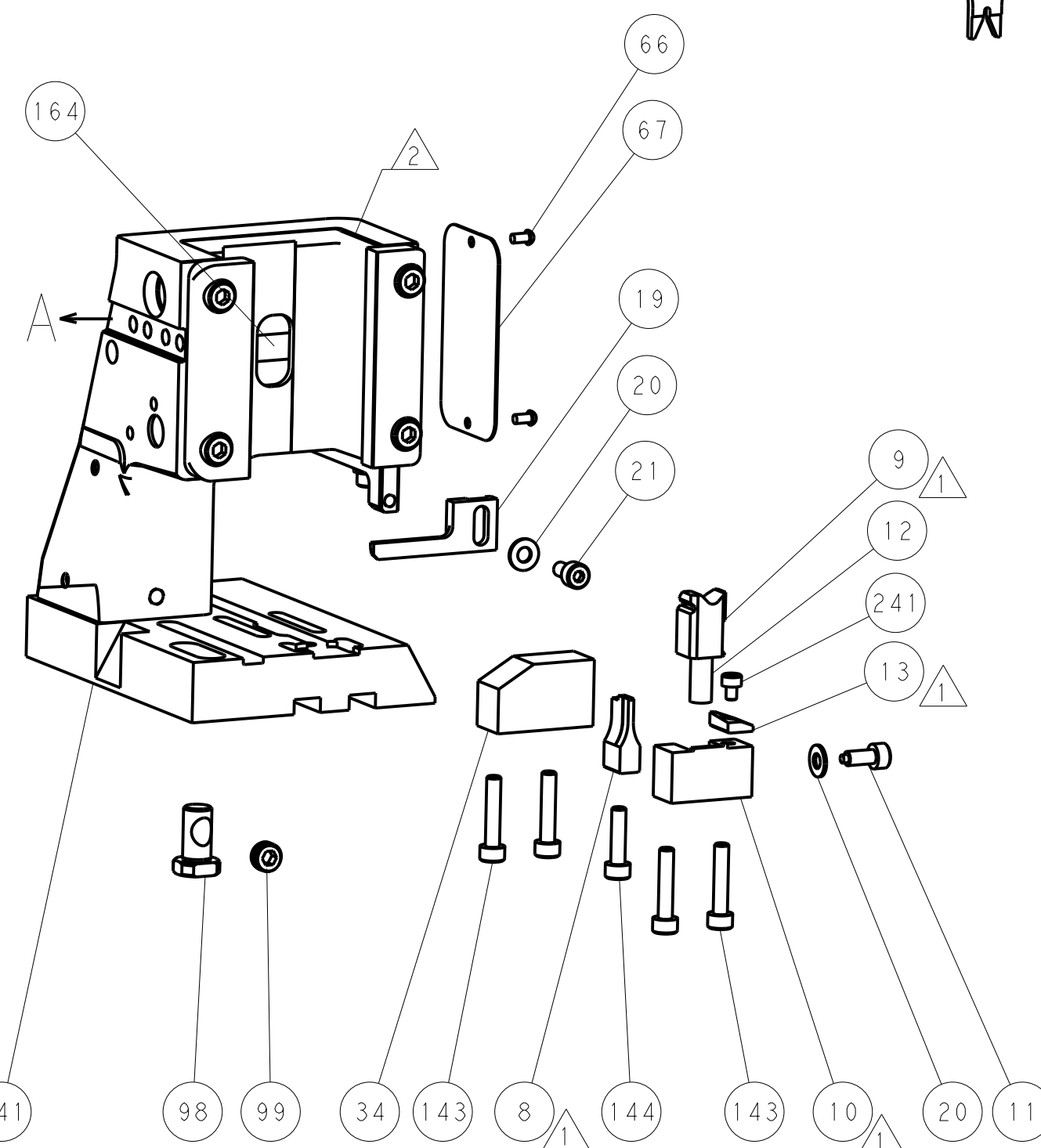
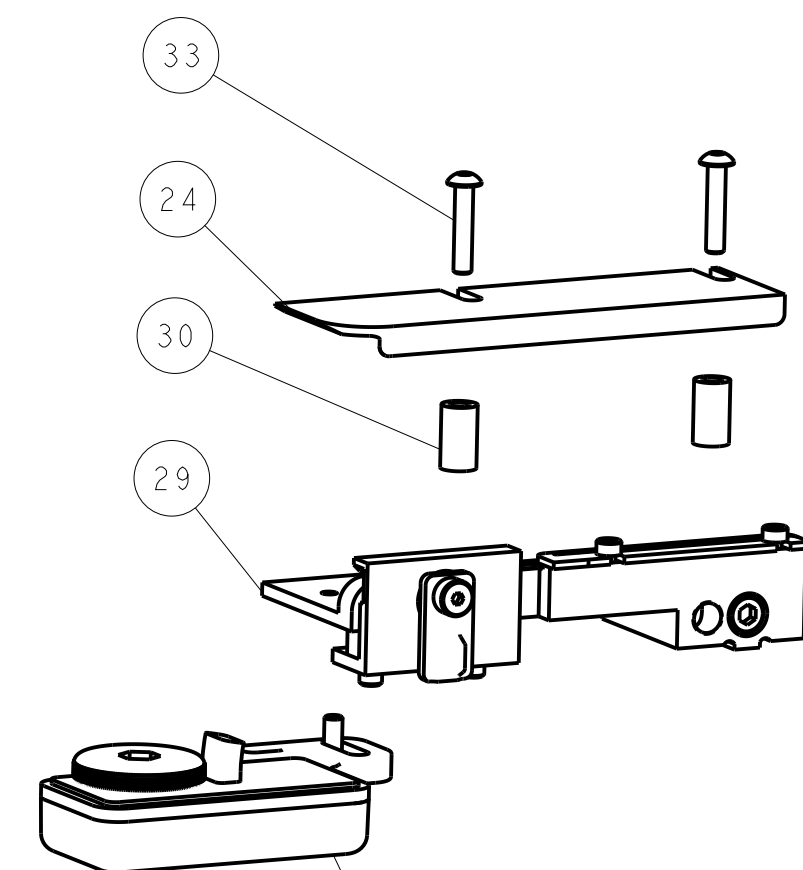
MECHANICAL
POST FEED



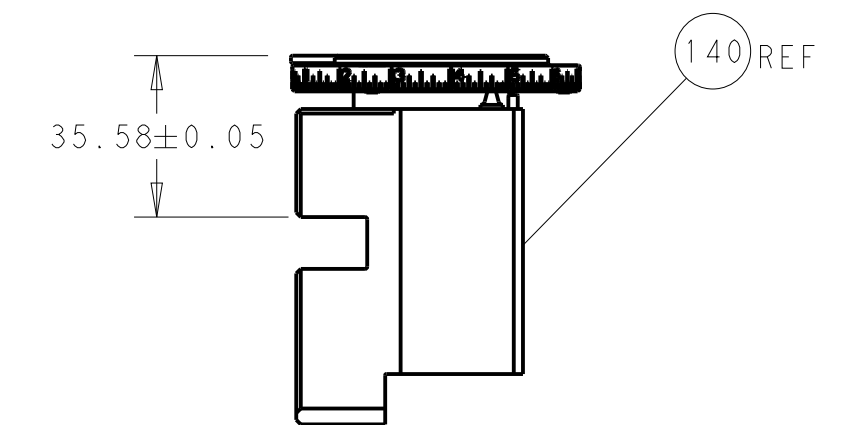
MECHANICAL
PRE FEED



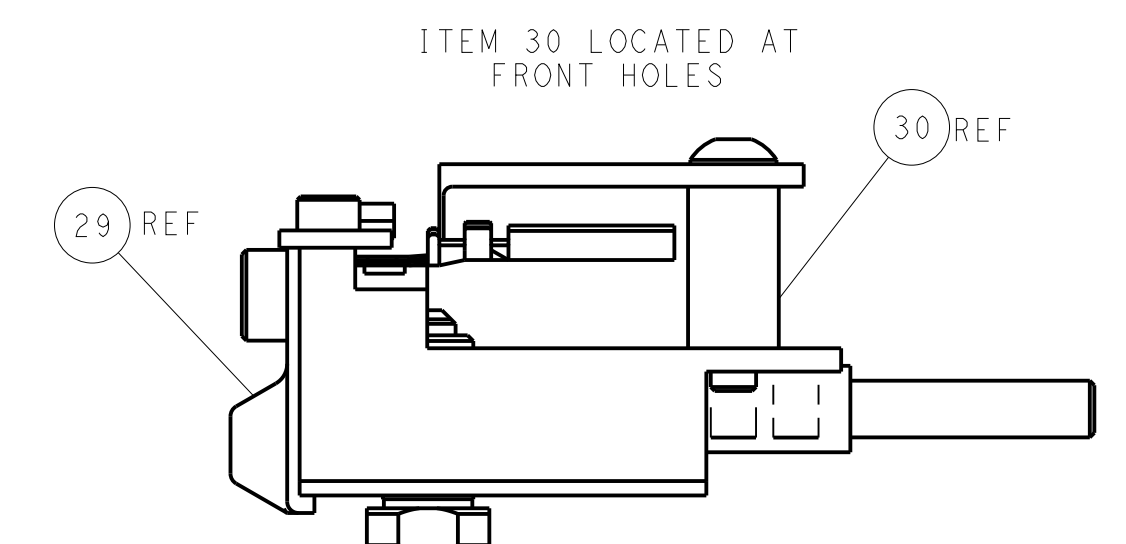
AIR FEED



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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CHK G. BAILEY 08-Oct-13		NAME	Ocean Side Feed Applicator	
APVD W. CLIFFORD 08-Oct-13		PRODUCT SPEC	SIZE CAGE CODE DRAWING NO	
APPLICATION SPEC		WEIGHT	A1 00779 C=2266110	
MATERIAL		Customer Accessible Production Drawing	SCALE 1:2	SHEET 4 OF 4 REV J1

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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