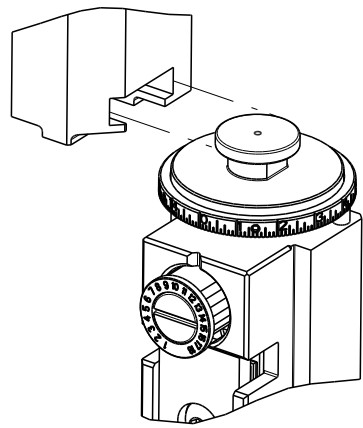


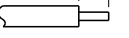
8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151314-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151314-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151314-1	D	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151314-2	E	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151314-*	-	SEE CRIMP TOOLING KITS BELOW	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER

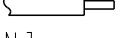


APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
STABILIZER	2.79 mm [.110]	O
INSULATION	3.94 mm [.155]	F
APPLICATOR INSTRUCTIONS 408-35042		

PART NO	REV	WIRE SIZE	WIRE CRIMPER	STABILIZER CRIMPER	INSULATION CRIMPER	ANVIL
7-2151314-7	C	12 AWG	7-456408-6	815664-2	6-2119582-7	1633923-5
7-2151314-8	C	14 AWG	2-456408-5	815664-6	6-2119582-7	1633923-5
7-2151314-9	C	18-16 AWG	2-456408-6	815664-7	6-2119582-7	1633923-5

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]			INSULATION DIAMETER RANGE Ø2.29-3.81 mm [.090-.150 IN]
TERMINAL APPLICATION SPECIFICATION		114-1016	
		-	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
3-794013-1			

WIRE SIZE	WIRE CRIMP HEIGHT mm [INCH]	WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
12 AWG	2.16+/-0.05 [.085+/- .002]	7-456408-6	2.79+/-0.05 [.110+/- .002]	815664-2	9.1

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]			INSULATION DIAMETER RANGE Ø2.29-3.81 mm [.090-.150 IN]
TERMINAL APPLICATION SPECIFICATION		114-1016	
		-	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
3-770060-1			

WIRE SIZE	WIRE CRIMP HEIGHT mm [INCH]	WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.40+/-0.05 [.055+/- .002]	2-456408-5	2.75+/-0.10 [.108+/- .004]	815664-6	7.6
18-16 AWG	1.09+/-0.05 [.043+/- .002]	2-456408-6	2.40+/-0.10 [.094+/- .004]	815664-7	7.8



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ITEMS 1 & 178 TO BE USED WITH 12 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.
- ITEMS 253 & 254 TO BE USED WITH 14 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

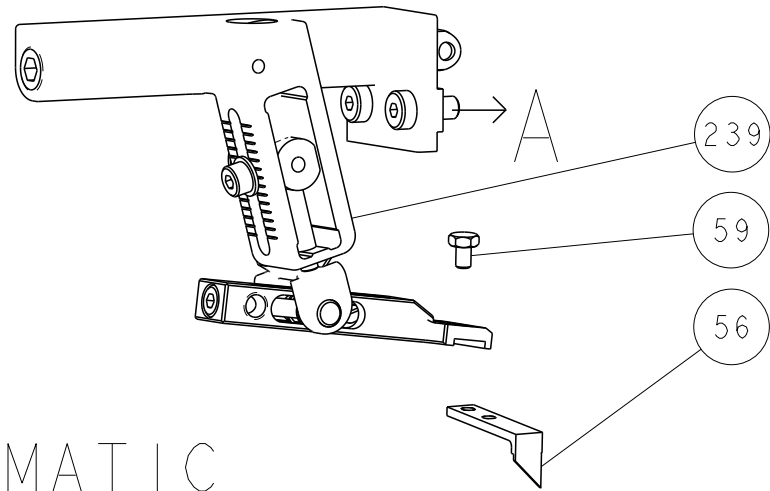
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			D	ECR-18-005882	19APR2018	FZ
			D1	ECR-19-004559	21MAR2019	TB
			E	ECR-21-006983	21JUL2021	TB

1	-	-	1	1	1	1	2-456408-6	CRIMPER, WIRE PREMIUM	256
1	-	-	1	1	1	1	815664-7	CRIMPER, WIRE-O	255
1	-	1	-	1	1	1	2-456408-5	CRIMPER, WIRE PREMIUM	254
6	1	-	1	-	1	1	815664-6	CRIMPER, WIRE-O	253
	-	-	-	1	-	1	2119641-1	FEED CAM, AIR FEED	248
	-	-	-	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	-	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	-	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	-	-	1	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	1	-	1	2844940-1	AIR FEED MODULE	238
5	1	-	-	1	1	1	7-456408-6	CRIMPER, WIRE PREMIUM	178
	-	-	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	-	1	1	1	2844908-1	SCREW, LOCKING	99
	-	-	-	1	1	1	2844907-1	POST, LOCKING	98
	-	-	-	1	1	1	455888-5	SPACER, CRIMPER	82
	-	-	-	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	-	-	1	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	-	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	-	-	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	-	1	1	1	1338685-1	PAWL, FEED	56
	-	-	-	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	-	-	-	1	2	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	1	-	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	1	-	2119653-1	FEED CAM, POST FEED	47
	-	-	-	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	-	-	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	-	-	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	-	-	1	1	1	469465-4	STOP, WIRE	34
	-	-	-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	-	-	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	-	-	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	-	-	1	1	1	455888-3	SPACER, CRIMPER	28
	-	-	-	1	1	1	1320928-2	STRIP GUIDE	24
	-	-	-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	-	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	-	-	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
1	-	-	-	1	1	1	2119806-1	INSERT, SHEAR	13
	-	-	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	-	-	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	-	-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	-	-	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	2	2	1	1633923-5	ANVIL, COMBINATION	8
	-	-	-	-	-	-	-	-	7
	-	-	-	-	-	-	-	-	6
	-	-	-	1	1	1	1-2119757-2	DEPRESSOR, SHEAR	5
	-	-	-	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	2	2	1	1	6-2119582-7	CRIMPER, INSULATION F PREMIUM	3
	-	-	-	1	1	1	455888-7	SPACER, CRIMPER	2
5	1	-	1	2	2	1	815664-2	CRIMPER, WIRE-O	1

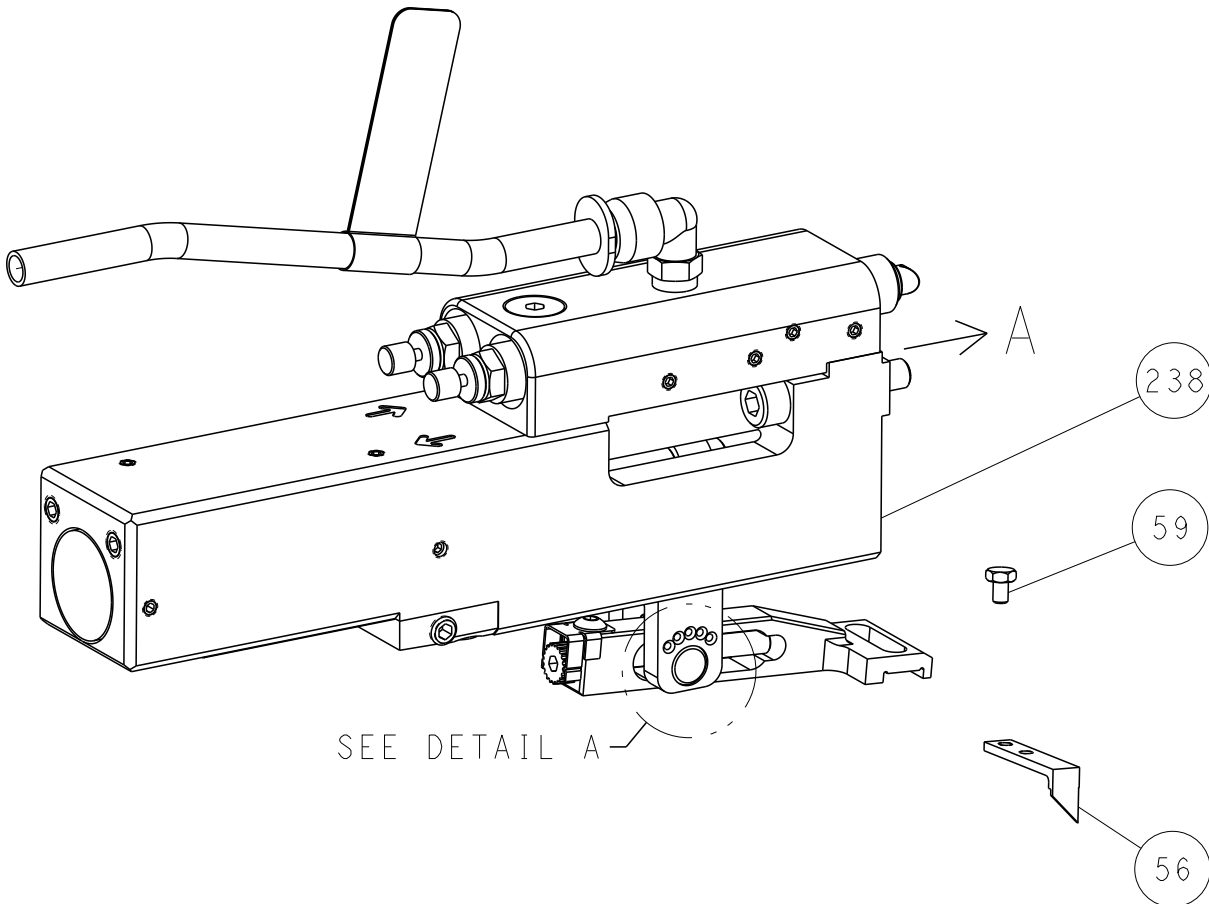
-79	-78	-77	-72	-71	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. THE USER SHALL BE RESPONSIBLE FOR THE LATEST EDITION.							DWN L. GROSS 31JAN2013	TE Connectivity Harrisburg, PA 17105-3608	
							CHK T. ELBIN 31JAN2013		
DIMENSIONS:							APVD M. CLIFFORD 31JAN2013	NAME Ocean Side Feed Applicator	
mm							PRODUCT SPEC		
							APPLICATION SPEC	SIZE CASE CODE DRAWING NO RESTRICTED TO	
							WEIGHT		
MATERIAL							Customer Accessible Production Drawing	SCALE 1:2	SHEET 1 OF 4
							©=2151314	REV E	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

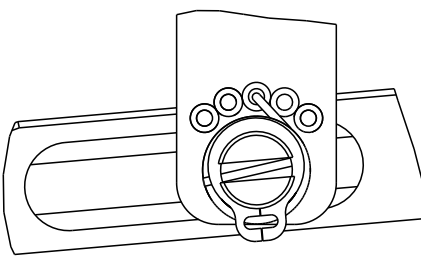
FEED TYPE MECHANICAL



PNEUMATIC

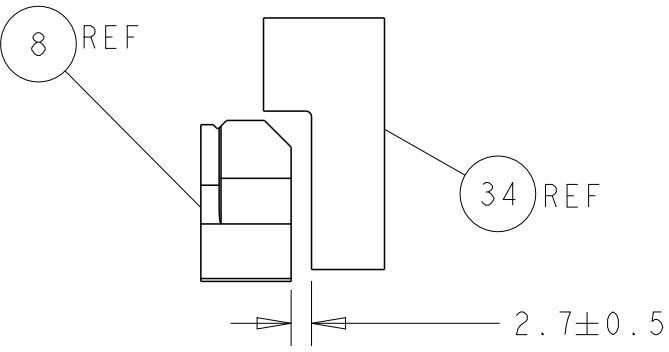
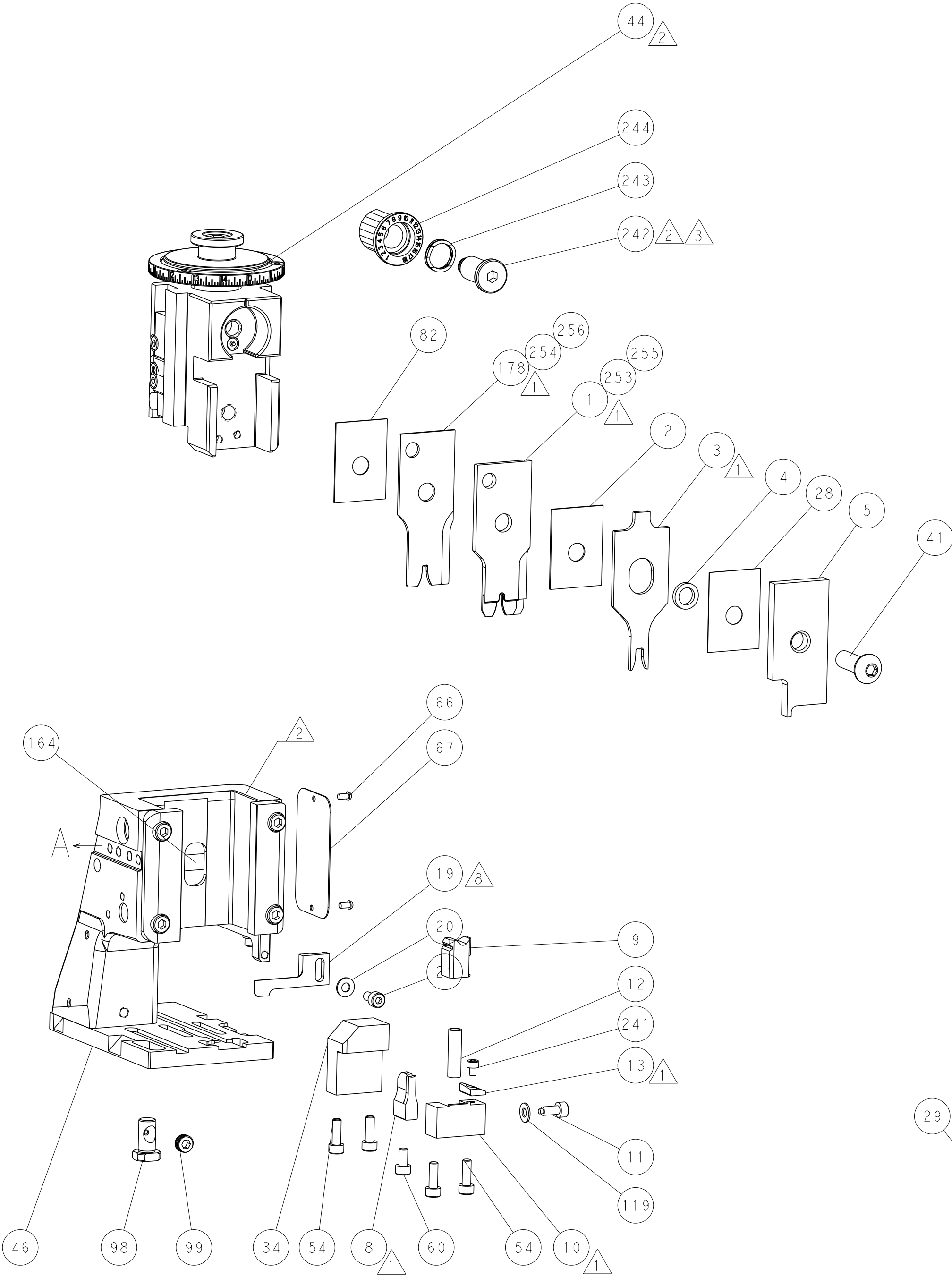
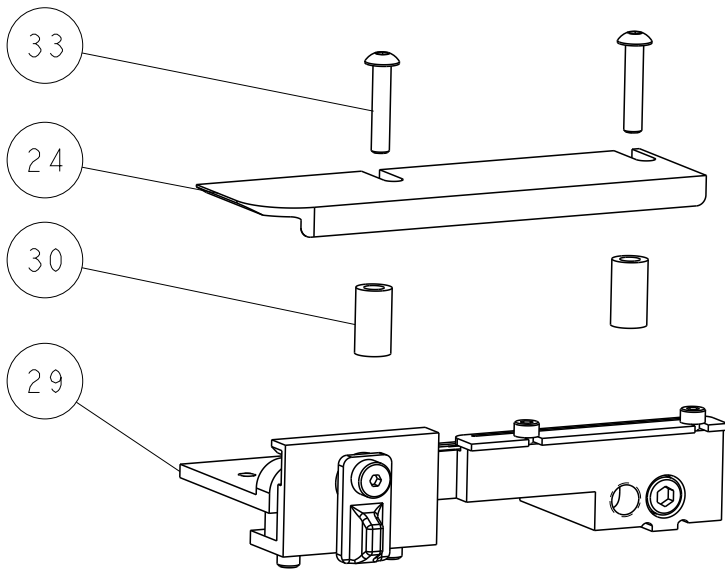
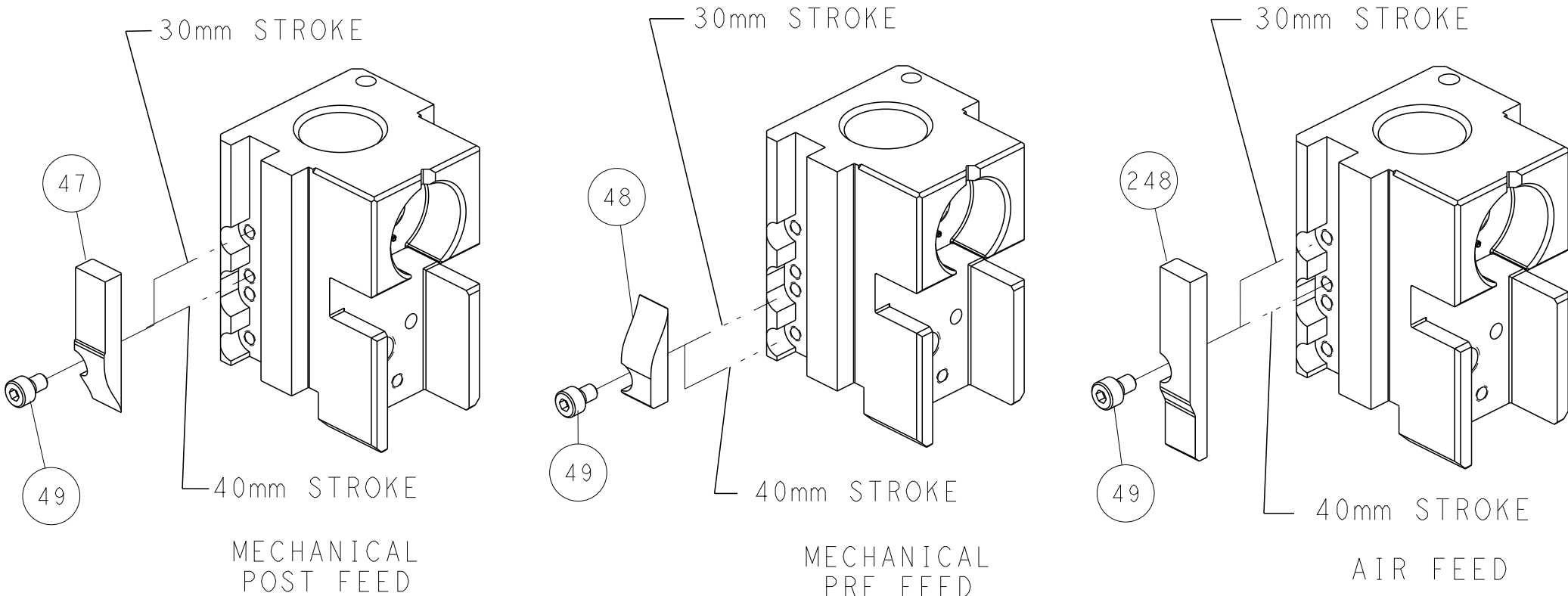


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

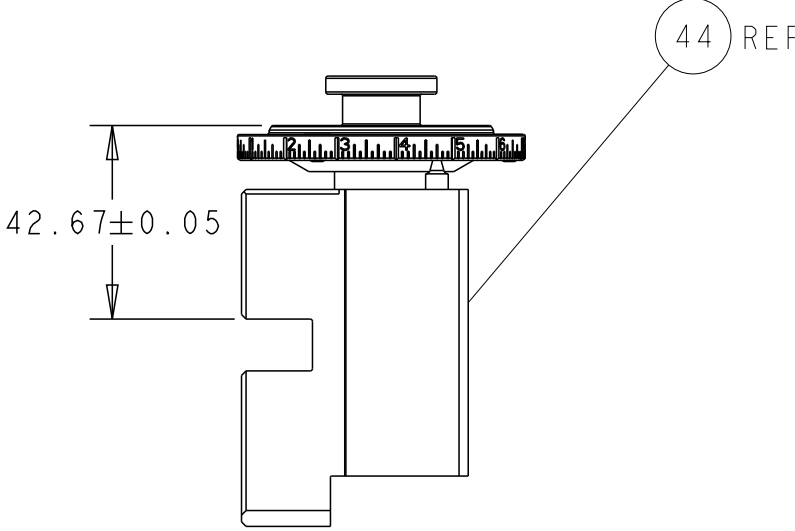


DETAIL A

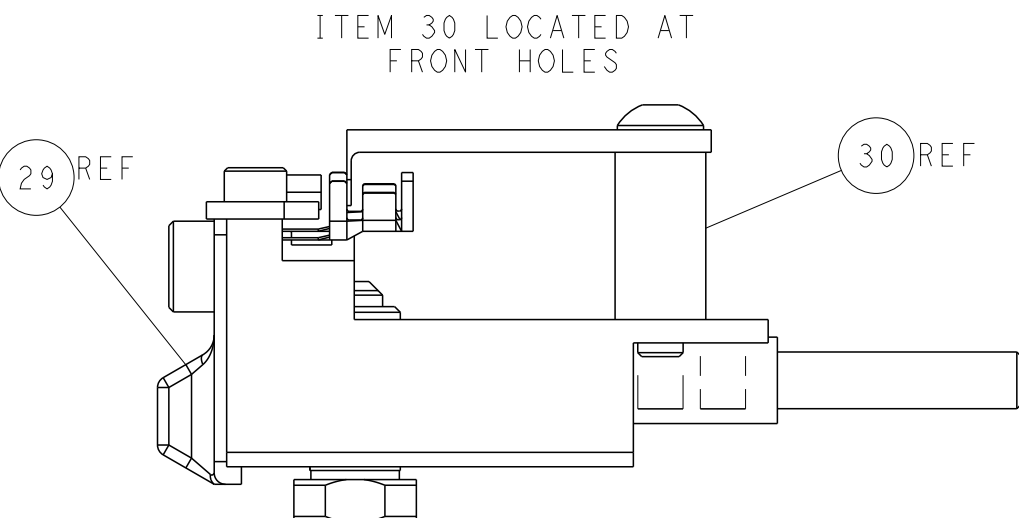
CAM POSITIONS



WIRE STOP LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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		CHK	T. ELBIN	31JAN2013		
		APVD	M. CLIFFORD	31JAN2013	NAME	
		PRODUCT SPEC			Ocean Side Feed Applicator	
		APPLICATION SPEC			-	
		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
		A1	00779	C=2151314	-	
		Customer Accessible Production Drawing			SCALE	1:2
					SHEET	2 of 4
					REV	E

8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151314-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151314-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151314-*	-	SEE CRIMP TOOLING KITS BELOW	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER

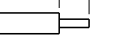


APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
	2.79 mm [.110]	F
STABILIZER	2.79 mm [.110]	O
INSULATION	3.94 mm [.155]	F
APPLICATOR INSTRUCTIONS 408-35042		

PART NO	REV	WIRE SIZE	WIRE CRIMPER	STABILIZER CRIMPER	INSULATION CRIMPER	ANVIL
7-2151314-7	C	12 AWG	7-456408-6	815664-2	6-2119582-7	1633923-5
7-2151314-8	C	14 AWG	2-456408-5	815664-6	6-2119582-7	1633923-5
7-2151314-9	C	18-16 AWG	2-456408-6	815664-7	6-2119582-7	1633923-5

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.83-5.59 mm [.190-.220 IN]			Ø2.29-3.81 mm [.090-.150 IN]
TERMINAL APPLICATION SPECIFICATION		114-1016	
		-	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
3-794013-1			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
12 AWG	2.16+/-0.05 [.085+/- .002]	7-456408-6	2.79+/-0.05 [.110+/- .002]	815664-2	9.1

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]			INSULATION DIAMETER RANGE Ø2.29-3.81 mm [.090-.150 IN]
TERMINAL APPLICATION SPECIFICATION		114-1016	-
		-	-
TERMINALS APPLIED			
TE TERMINAL 3-770060-1	TE TERMINAL	TE TERMINAL	TE TERMINAL

WIRE SIZE	CRIMP HEIGHT mm [INCH]	WIRE CRIMPER PART NUMBER	STABILIZER CRIMP HEIGHT mm [INCH]	STAIBILZER CRIMPER PART NUMBER	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.40+/-0.05 [.055+/- .002]	2-456408-5	2.75+/-0.10 [.108+/- .004]	815664-6	7.6
18-16 AWG	1.09+/-0.05 [.043+/- .002]	2-456408-6	2.40+/-0.10 [.094+/- .004]	815664-7	7.8



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 ITEMS 1 & 178 TO BE USED WITH 12 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.
- 6 ITEMS 253 & 254 TO BE USED WITH 14 AWG ONLY. ITEMS TO BE SHIPPED WITH APPLICATOR.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

7	1	1	-	-	1	1	2-456408-6	CRIMPER, WIRE PREMIUM	256
7	1	1	-	-	1	1	815664-7	CRIMPER, WIRE-O	255
6	1	-	1	-	1	1	2-456408-5	CRIMPER, WIRE PREMIUM	254
6	1	-	1	-	1	1	815664-6	CRIMPER, WIRE-O	253
		-	-	-	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
		-	-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
		-	-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
		-	-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
		-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
		-	-	-	1	-	2844940-1	AIR FEED MODULE	238
		-	-	-	1	1	7-456408-6	CRIMPER, WIRE PREMIUM	178
		-	-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
		-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
		-	-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
		-	-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
		-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
		-	-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
		-	-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
		-	-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
		-	-	-	1	1	2844908-1	SCREW, LOCKING	99
		-	-	-	1	1	2844907-1	POST, LOCKING	98
		-	-	-	1	1	455888-5	SPACER, CRIMPER	82
		-	-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
		-	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
		-	-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
		-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
		-	-	-	1	1	1338685-1	PAWL, FEED	56
		-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
		-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
		-	-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
		-	-	-	1	1	469465-4	STOP, WIRE	34
		-	-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
		-	-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
		-	-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
		-	-	-	1	1	455888-3	SPACER, CRIMPER	28
		-	-	-	1	1	1320928-2	STRIP GUIDE	24
		-	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
		-	-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
		-	-	-	1	1	2119533-3	STRIPPER, SIDE FEED	19
		-	-	-	1	1	2119806-1	INSERT, SHEAR	13
		-	-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
		-	-	-	1	1	1-356885-4	STOP, SHEAR	11
		-	-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
		-	-	-	1	1	1803095-1	FLOATING SHEAR, FRONT	9
		1	1	1	1	1	1633923-5	ANVIL, COMBINATION	8
		-	-	-	-	-	-	-	7
		-	-	-	-	-	-	-	6
		-	-	-	1	1	1-2119757-2	DEPRESSOR, SHEAR	5
		-	-	-	1	1	238011-8	BLOCK, CRIMPER SPACER	4
		1	1	1	1	1	6-2119582-7	CRIMPER, INSULATION F PREMIUM	3
		-	-	-	1	1	455888-7	SPACER, CRIMPER	2
		-	-	1	1	1	815664-2	CRIMPER, WIRE-O	1

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DIMENSIONS: mm  TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH - MATERIAL -					CHK	T. ELBIN	31 JAN 2013	NAME						
					APVD	M. CLIFFORD	31 JAN 2013	Ocean Side Feed Applicator						
					PRODUCT SPEC				SIZE					
					APPLICATION SPEC				CASE CODE					
					DRAWING NO				RESTRICTED TO					
					WEIGHT	-	A1 00779	©=2151314	-	REV				
					Customer Accessible Production Drawing				SCALE	1:2	SHEET	3 of 4	REV	E

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION		DATE	DWN	APVD
		-	-	SEE SHEET 1		-	-	-

D

C

B

A

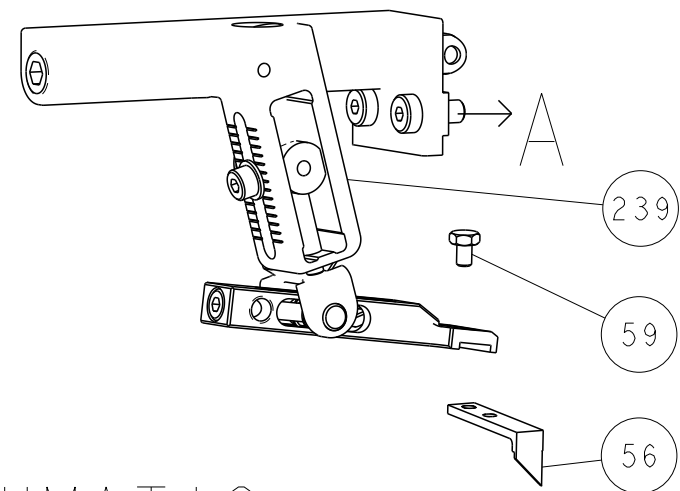
D

C

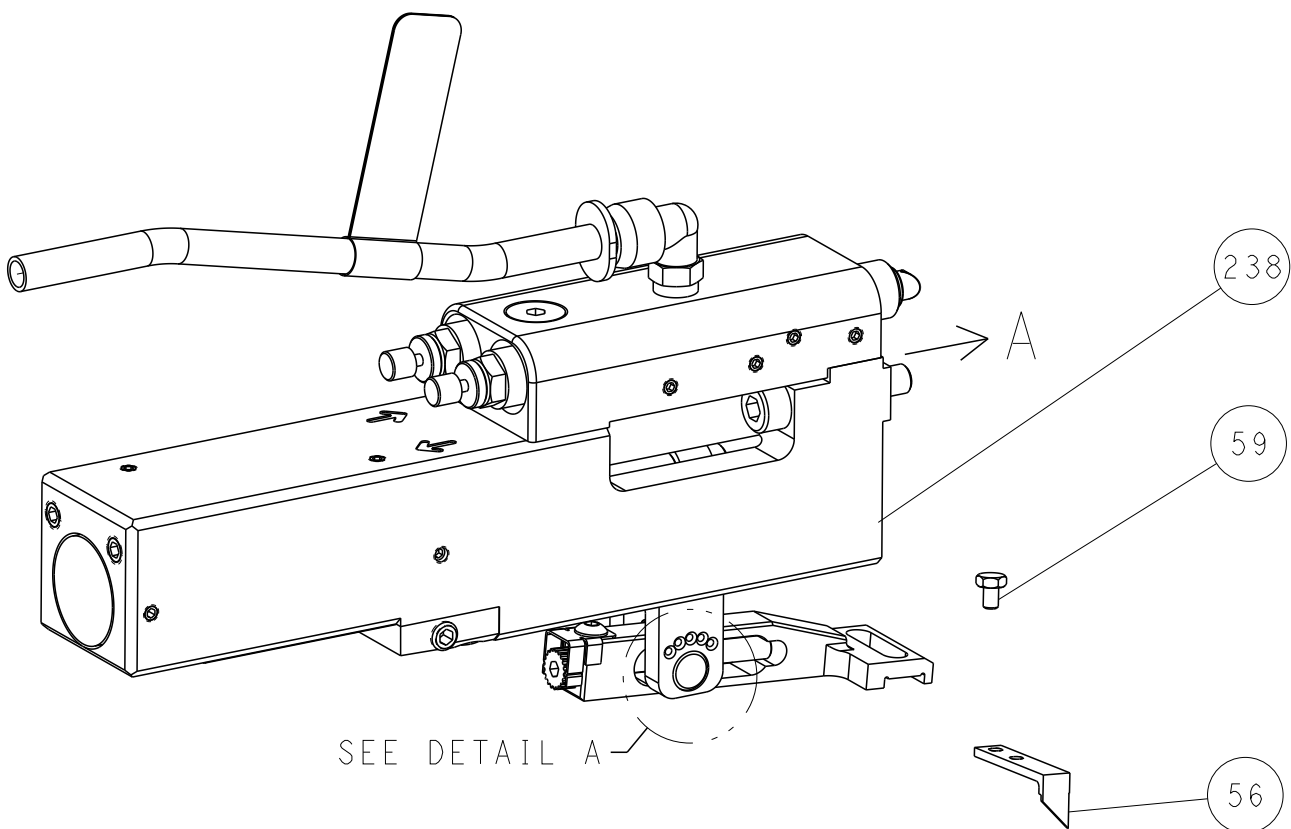
B

A

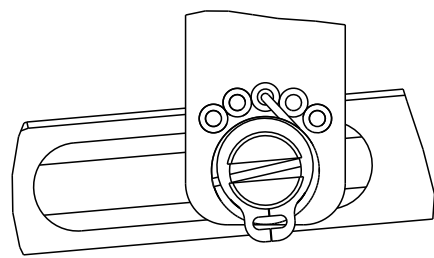
FEED TYPE MECHANICAL



PNEUMATIC

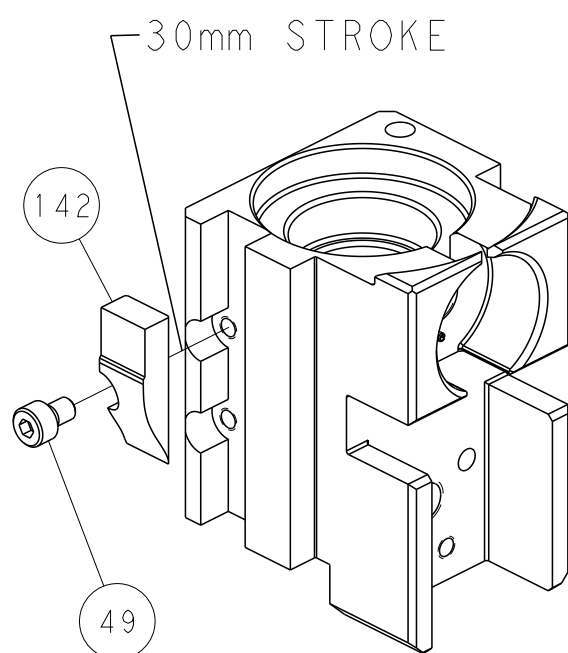


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

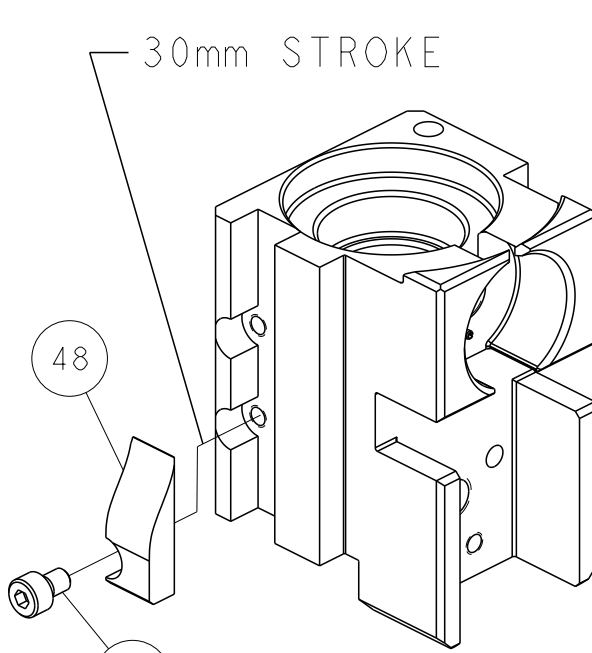


DETAIL A

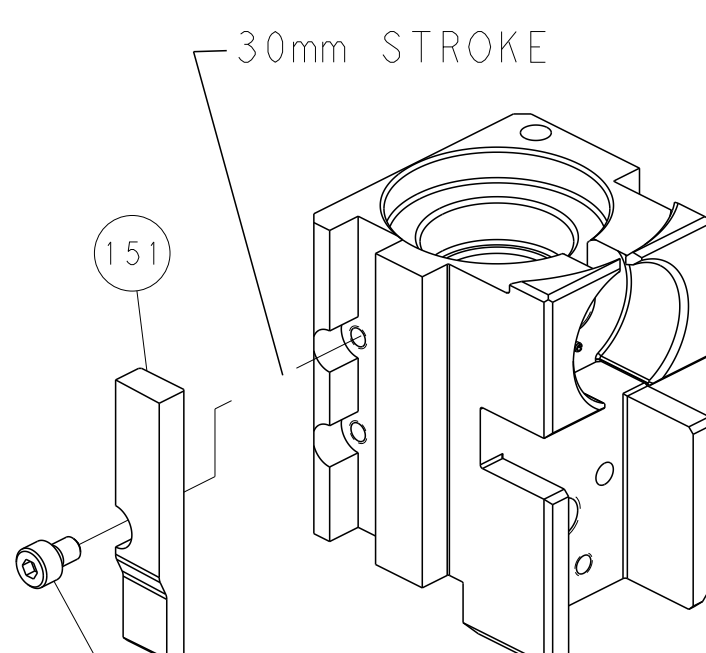
CAM POSITIONS



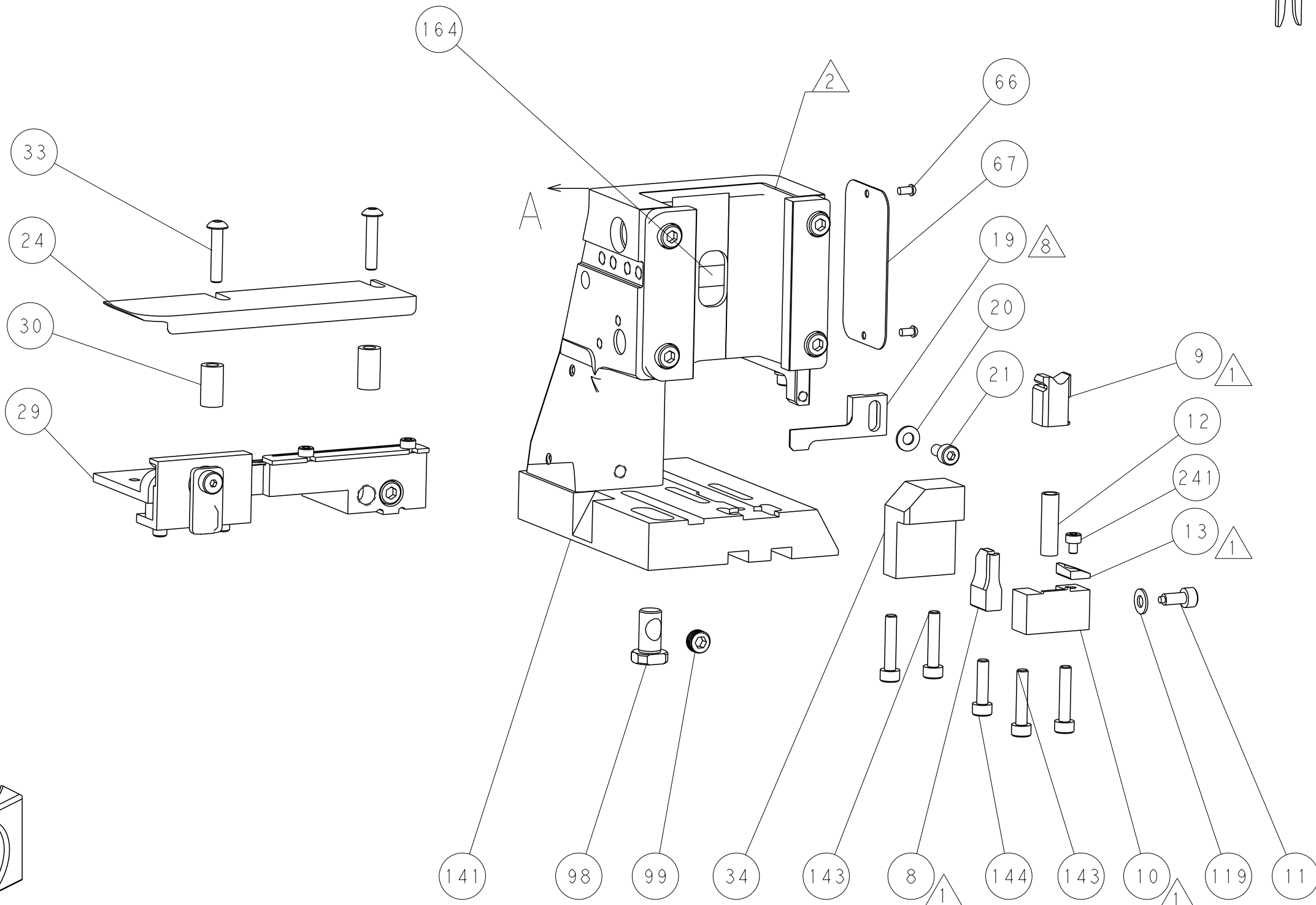
MECHANICAL
POST FEED



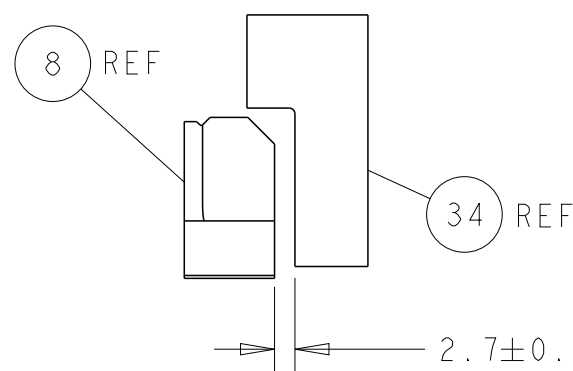
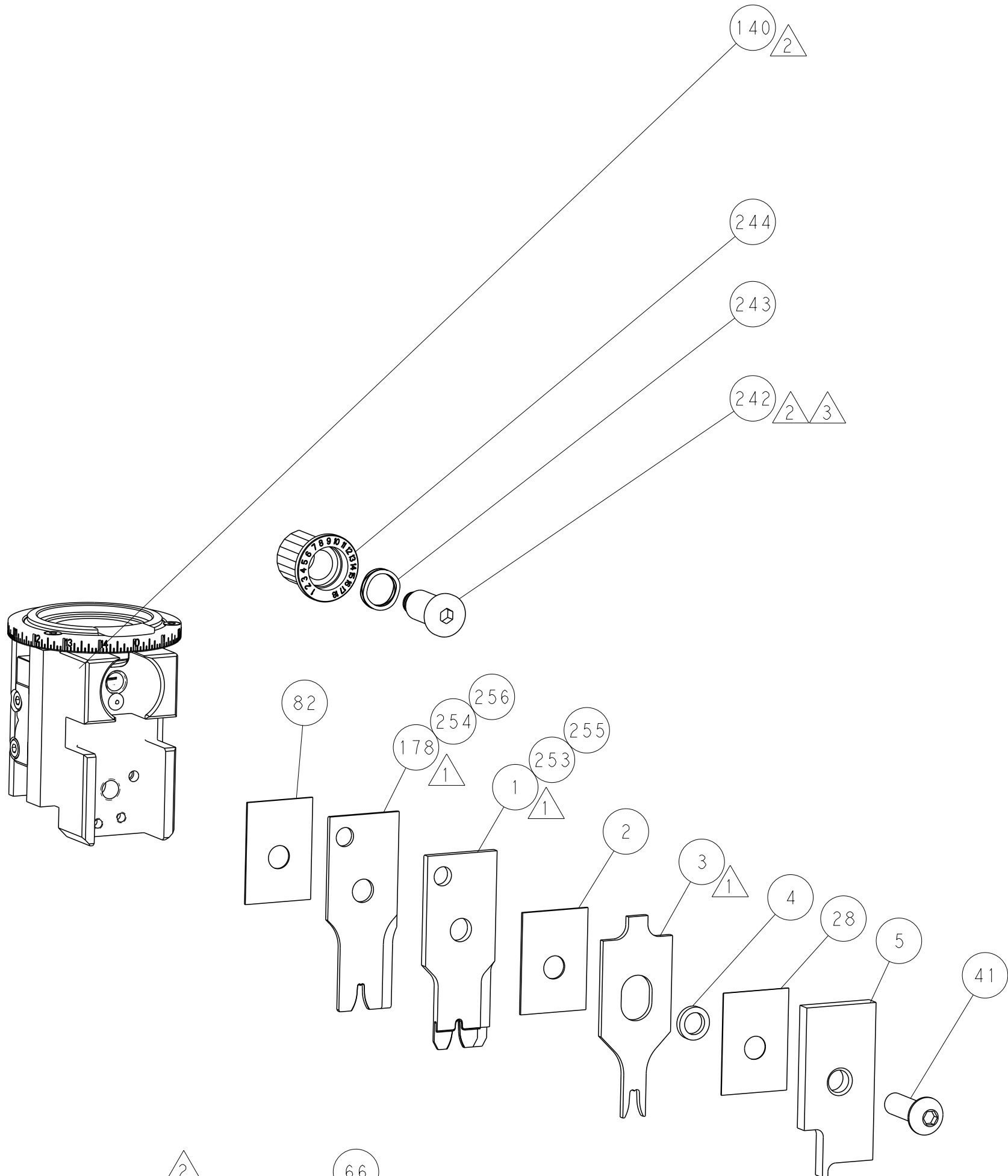
MECHANICAL
PRE FEED



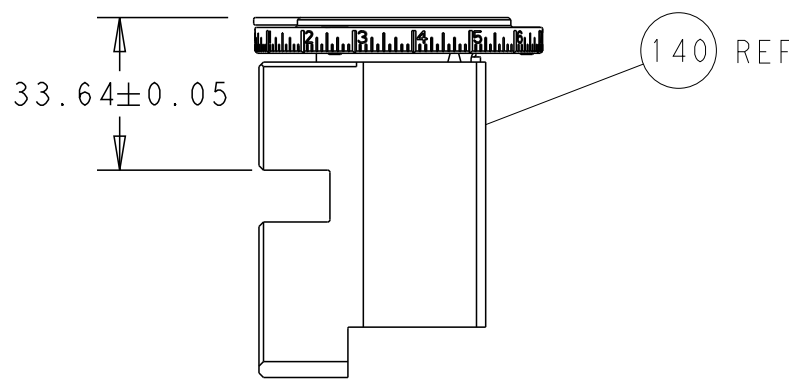
AIR FEED



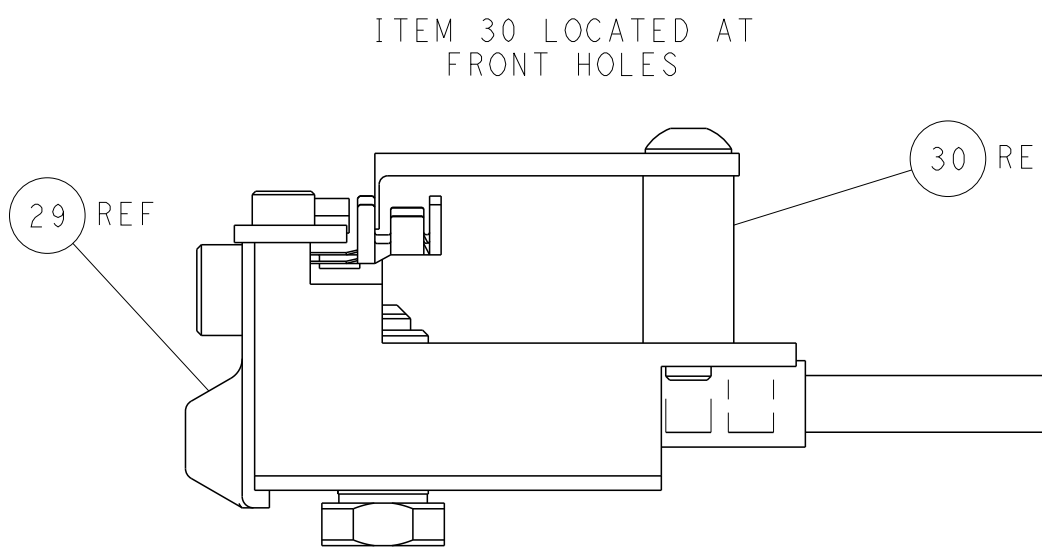
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



WIRE STOP LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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				CHK	31JAN2013						
				APVD	31JAN2013	NAME					
				PRODUCT SPEC		Ocean Side Feed Applicator					
				APPLICATION SPEC							
				SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO			
				WEIGHT	A1	00779	C=2151314		-		
				Customer Accessible Production Drawing					SCALE	SHEET	REV
									1:2	4	E

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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