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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151022-1	N	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151022-2	N	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151022-1	N	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151022-2	N	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151022-7	N	CRIMP TOOLING KIT	-

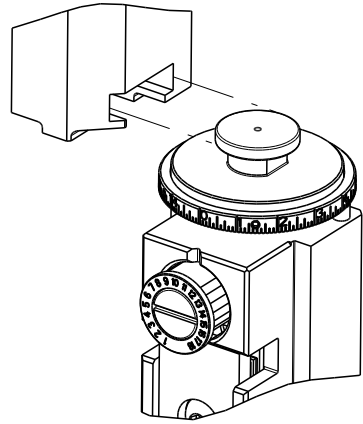
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.78 mm [.070]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CONTACT,RECEPTACLE,CRIMP SNAP-IN,MICRO MATE-N-LOCK			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
2.90-3.50 mm [.114-.138 IN]			Ø0.89-1.52 mm [.035-.060 IN]
TERMINAL APPLICATION SPECIFICATION		114-13000	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
794606-1	794606-2	794606-3	2825493-1
1-794606-1	1-794606-2	1-794606-3	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG	0.89+/-0.05[.035+/- .002]	7.8
0.5mm ²	0.83+/-0.03[.033+/- .001]	8.4
22 AWG	0.79+/-0.05[.031+/- .002]	8.9
0.35mm ²	0.79+/-0.03[.031+/- .001]	9.0
24 AWG	0.69+/-0.05[.027+/- .002]	9.9

- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION, AND STORAGE OF THE APPLICATOR
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION		DATE	DWN
A	66		K1	ECR-19-001747		02FEB2019	FJ
			L	ECR-19-005880		11APR2019	FL
			M	ECR-19-009012		08JUN2019	TB
			N	ECR-21-006467		24JUN2021	JWC

-	1	1	1	1	2280441-1	INSERT, SHEAR	282
-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	2	2	2	2	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	124
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	96
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	83
-	1	1	1	1	455888-6	SPACER, CRIMPER	82
-	1	1	1	1	240641-5	SPACER	81
-	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	4	4	4	4	18026-1	WASHER, SPRG LOCK, REG M3	68
-	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	4	4	4	4	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	65
-	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1338683-1	FEED PAWL	56
-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2305692-1	PLATE, REAR STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	189124-7	GUIDE, FRONT STRIP	24
-	1	1	1	1	690438-1	FRONT STRIP GUIDE	23
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	690518-1	HOLD DOWN, TERMINAL	18
-	1	1	1	1	2-690463-3	FLOATING SHEAR, REAR	17
-	2	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	16
-	1	1	1	1	1-690691-1	PLATE,REAR SHEAR	15
-	1	1	1	1	2119862-1	SHEAR HOLDER, REAR	14
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	2	2	2	2	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	4-1333201-0	ANVIL, COMBINATION	8
-	1	1	1	1	3-240641-7	SPACER	7
-	1	1	1	1	690468-7	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	1-2119757-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-0	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1-2119582-2	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	1	1	3-1803125-5	CRIMPER, WIRE	1

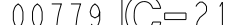
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DIMENSIONS:				CHK L. ZHANG 16NOV2011		NAME		
mm				APVD S. XI 16NOV2011		Ocean Side Feed Applicator -		
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC				
0 PLC ±				APPLICATION SPEC				
1 PLC ±				WEIGHT				
2 PLC ±				MATERIAL				
3 PLC ±				FINISH				
4 PLC ±				Customer Accessible Production Drawing				
ANGLES				SHEET				
FINISH				REV				
				SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL				WEIGHT		A1 00779 ©=2151022		-
Customer Accessible Production Drawing						SCALE 1:2	SHEET 1 OF 4	REV N

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

SEE DETAIL A

This exploded view diagram illustrates the assembly of a mechanical device, likely a food processor or similar appliance. The diagram shows the main body (164) and various components that attach to it, including a motor unit (1), a base (29), a blade assembly (2, 3, 4, 5, 28, 41), and a control panel (66, 67). The diagram includes numerous numbered callouts (1-68) and assembly instructions such as "Insert into the hole" and "Screw in the screw". The diagram is divided into three main sections: the top section shows the motor unit and blade assembly; the middle section shows the main body and control panel; and the bottom section shows the base and various accessories. The diagram is a technical drawing with clear lines and labels, suitable for a user manual.

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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		CHK	16NOV2011		
		APP'D	16NOV2011		
		S.XI			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	Ocean Side Feed Applicator
mm				SIZE	CAGE CODE DRAWING NO
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		A1	00779 C=251022
MATERIAL	FINISH	WEIGHT		-	-
-	-	Customer Accessible Production Drawing		SCALE	1:2 SHEET 2 OF 4 REV N

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

Diagram illustrating the front view of the machine assembly, showing the main body, handle, and various fasteners. Callouts include 238, 59, 56, and a reference to SEE DETAIL A.

[illegible]

30mm STROKE

142

49

MECHANICAL POST FEED

30mm STROKE

48

49

MECHANICAL PRE FEED

30mm STROKE

151

49

AIR FEED

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 4 PLC ± ANGLES ±°		NAME Ocan Side Feed Applicator	
		APVD 16NOV2011 PRODUCT SPEC - APPLICATION SPEC -		SIZE CAGE CODE DRAWING NO A1 00779 C=2151022	
MATERIAL -		WEIGHT -		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2	SHEET 4 OF 4 REV N

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