



NOTES:

1. MATERIALS

- I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
- I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sb5 SRAP PER QQ-S-571.
- I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC
- I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.

2. A CTA-0027 ASSEMBLY CONSISTS OF 20 EACH CTA-0025 SOLDER SLEEVE WIRE TERMINATORS.

3. THESE SLEEVES ARE DESIGNED TO ATTACH "20 THROUGH" 26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

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CONNECTOR SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
BRACKETED DIMENSIONS () ARE
METRIC AND TOLERANCES ARE:

.XXX: ± (M. M.)

.XX: ± (M. M.)

Δ: ±

DO NOT SCALE THIS DRAWING

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE
	B	CHANGE PER DCO 00175	11/24/80

APPROVED
Blair

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Raychem

RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

TITLE SOLDER PAK ASSEMBLY, DOUBLE
MELTABLE INSERT - 20 SLEEVES
TEMP RATING 150°C(Sb5) MTC100 SERIES

SIZE
B

CODE IDENT
NO. 06090

DWG. NO.

CTA-0027

PROJECT

6448 - 7055

WEIGHT

SHEET 1 OF 1

Mouser Electronics

Authorized Distributor

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