

Specification Control Drawing

Description : Transition, Two 90° Side Breakouts

NOTES

1. All dimensions are in

inches
[millimeters]
2. Dimensions appearing in table are as follows:
 - a - As Supplied
 - b - After Unrestricted Recovery
3. Coating is required. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Molding ports are required, and will be located as shown.

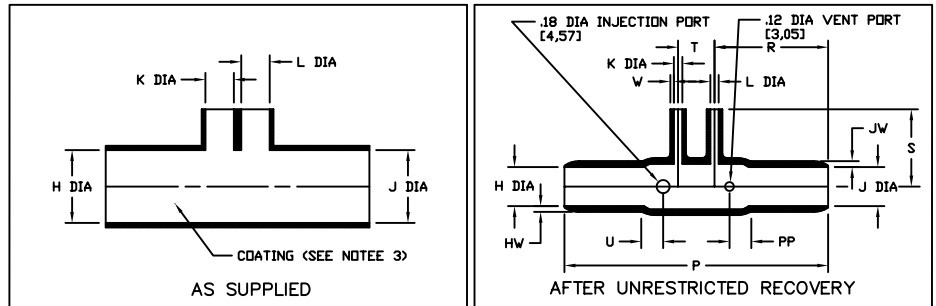


TABLE OF DIMENSIONS

PART NUMBER	H & J		K & L		P	R	S	T	U	PP	W	HW&JW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±10%	±10%	±20%	±20%
	a	b	a	b	b	b	b	b	b	b	b	b
422A813-X-04	1.00 [25.4]	.60 [15.2]	.50 [12.7]	.20 [5.1]	3.62 [91.9]	1.56 [39.6]	1.06 [26.9]	.50 [12.7]	.30 [7.6]	.30 [7.6]	.05 [1.27]	.08 [2.03]

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TYCO ELECTRONICS
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

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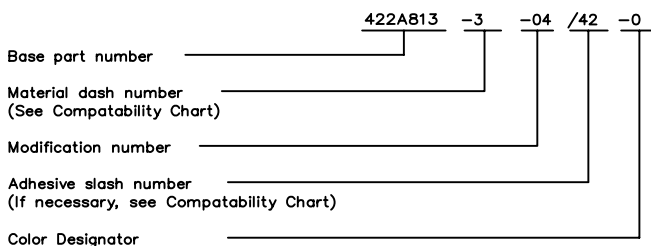
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COMPATABILITY CHART					
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	/42;/86	S-1017;S-1048	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42;/86	S-1017;S-1048	Adhesive
-25	Elastomer, Fluid Resistant	RT-1325	/86;/225	S-1048;S-1206	Adhesive



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR
NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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