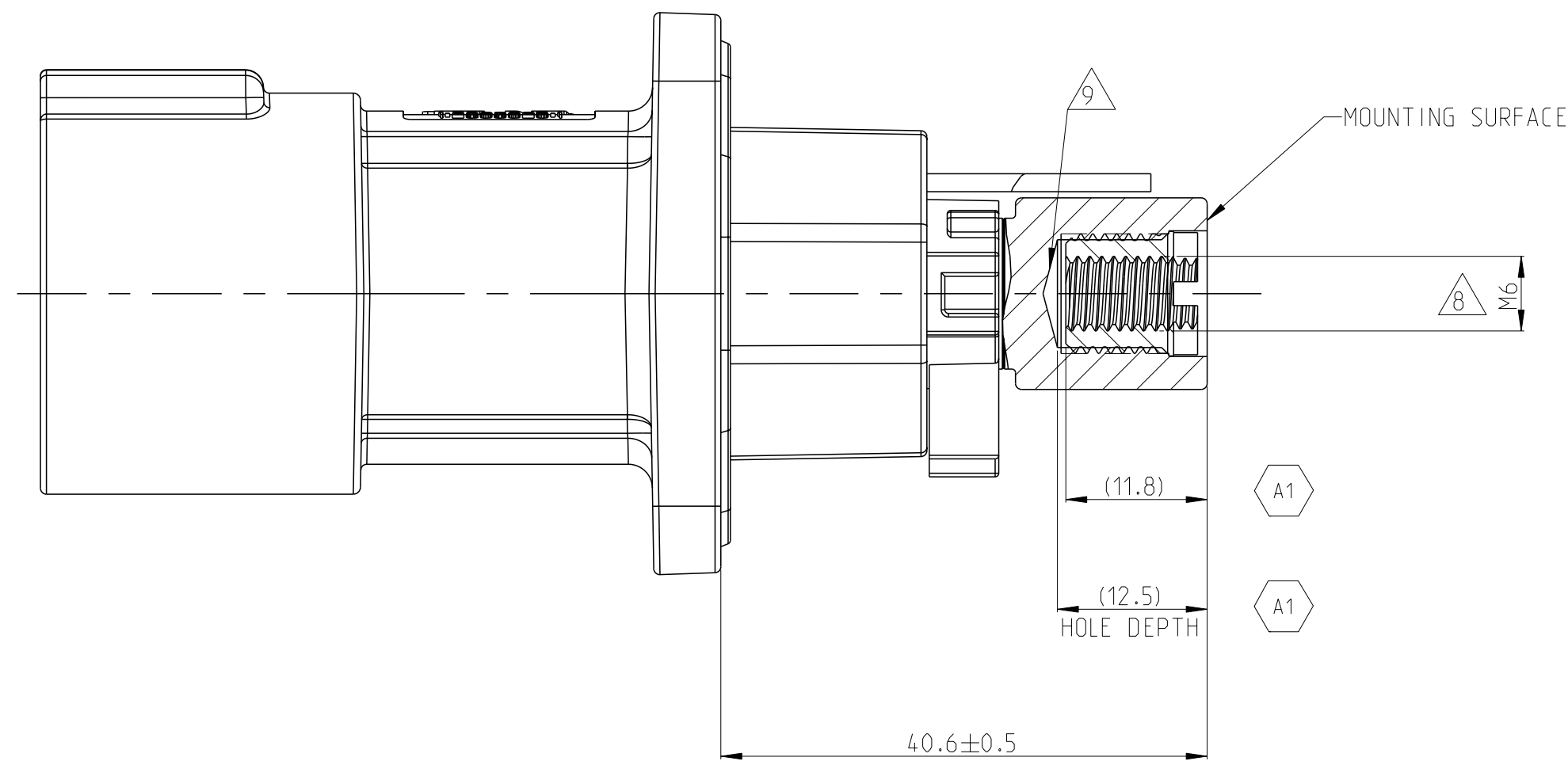
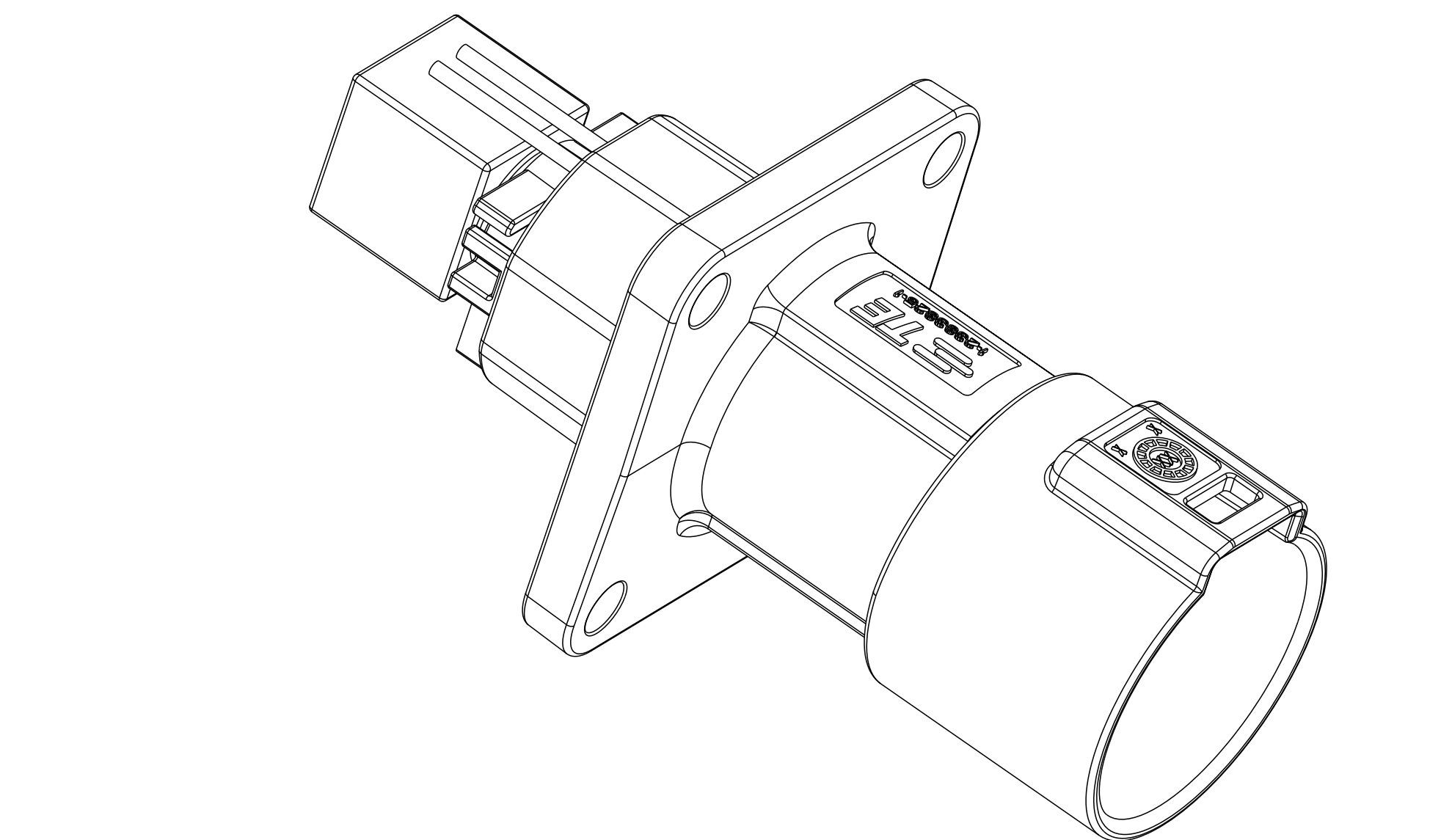
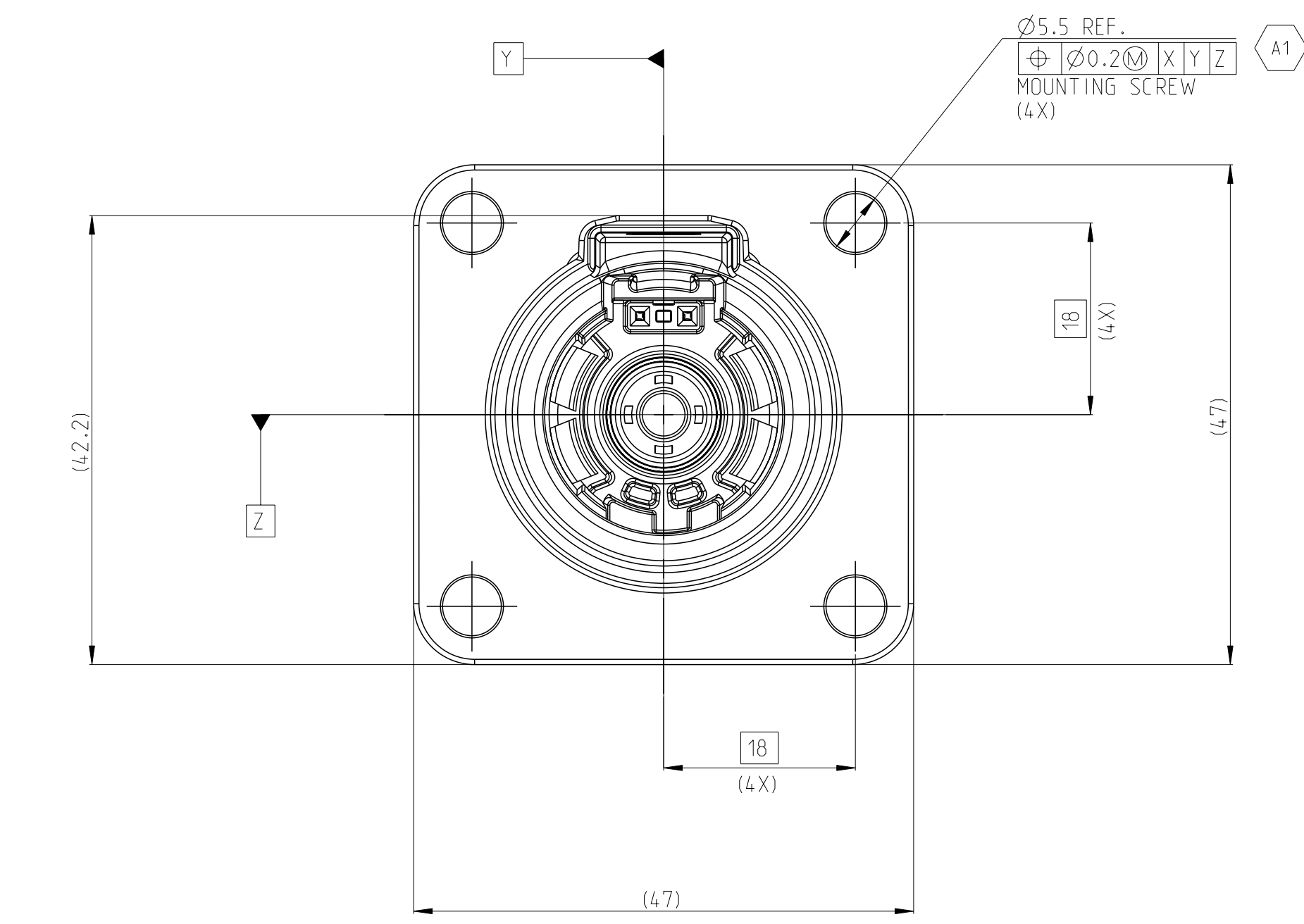
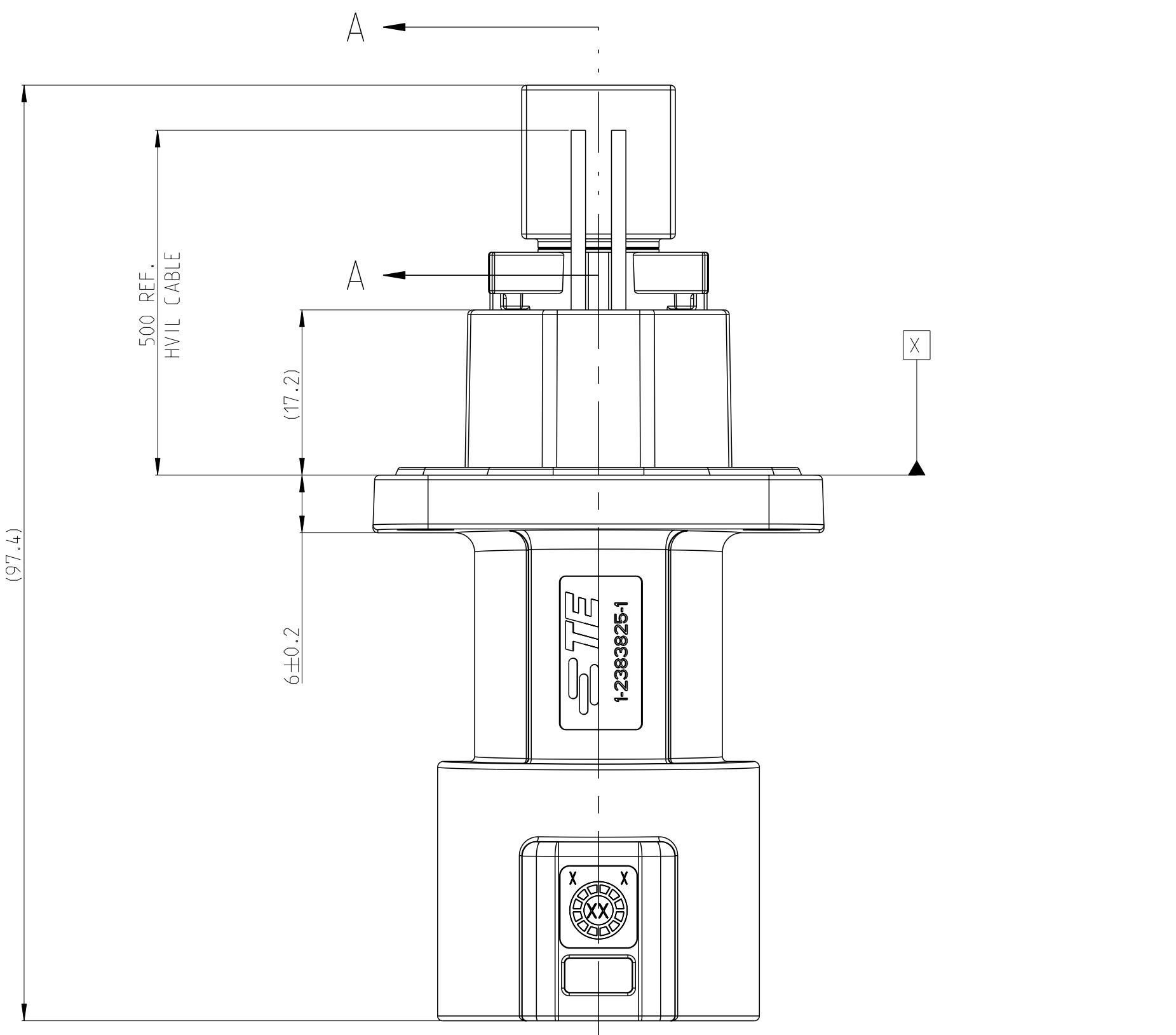
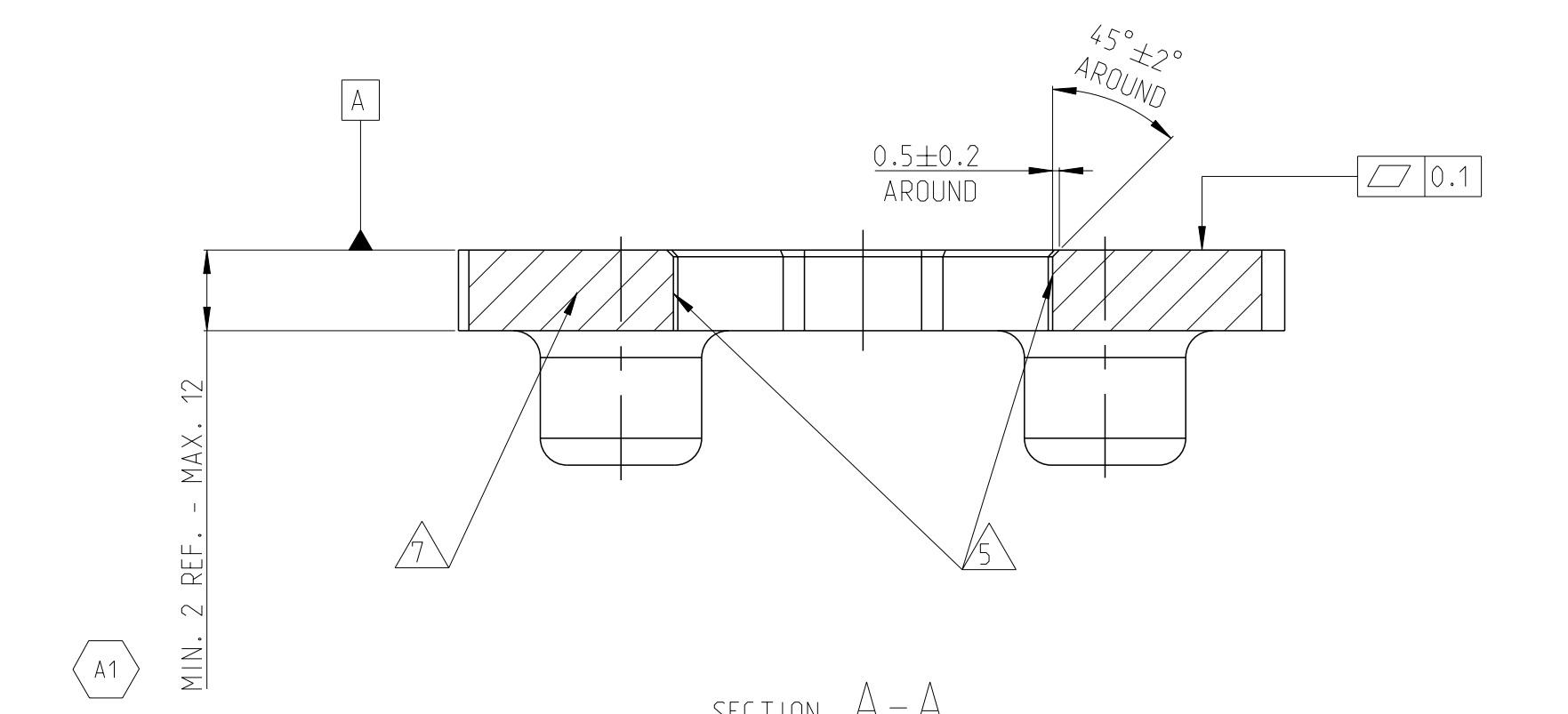
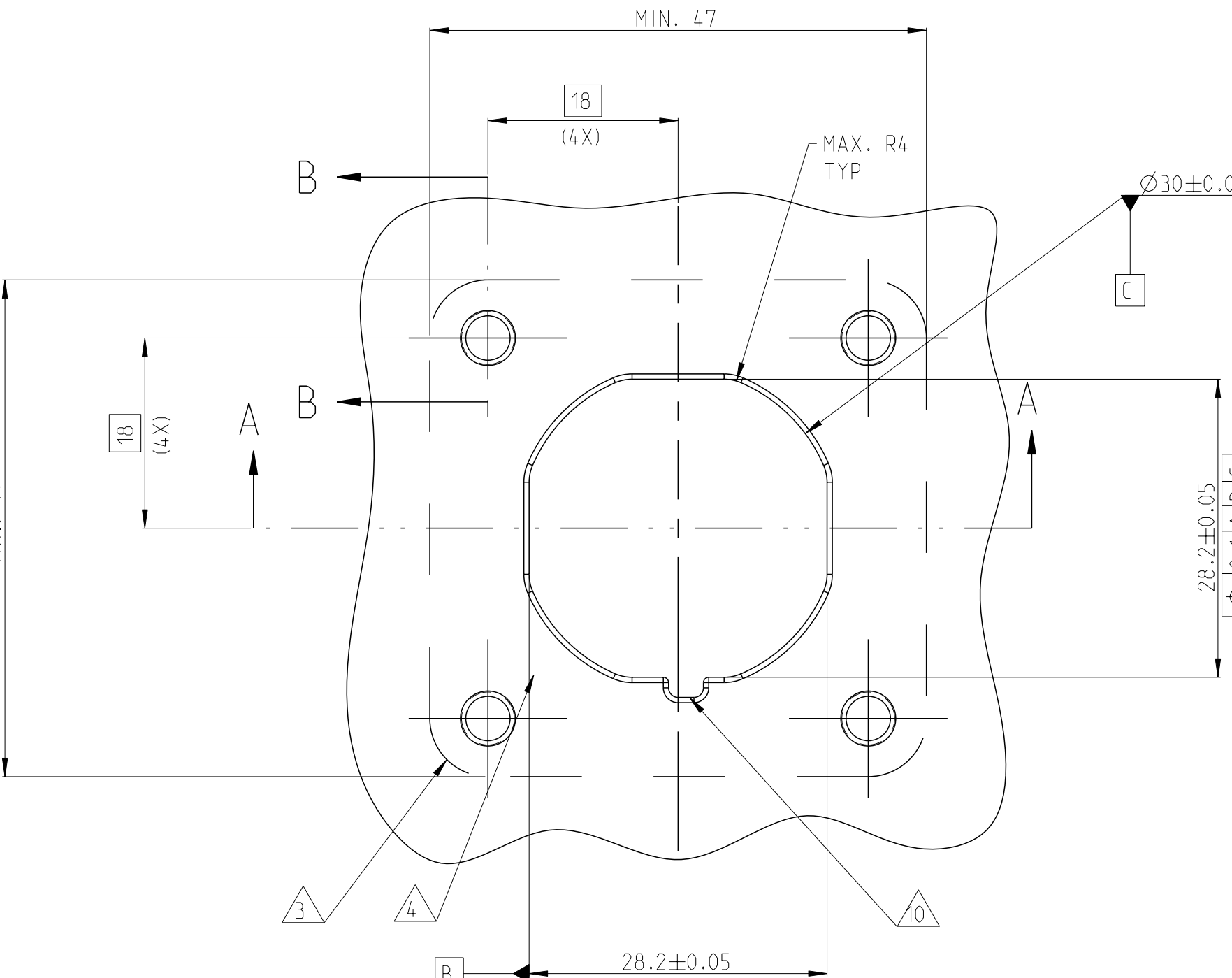




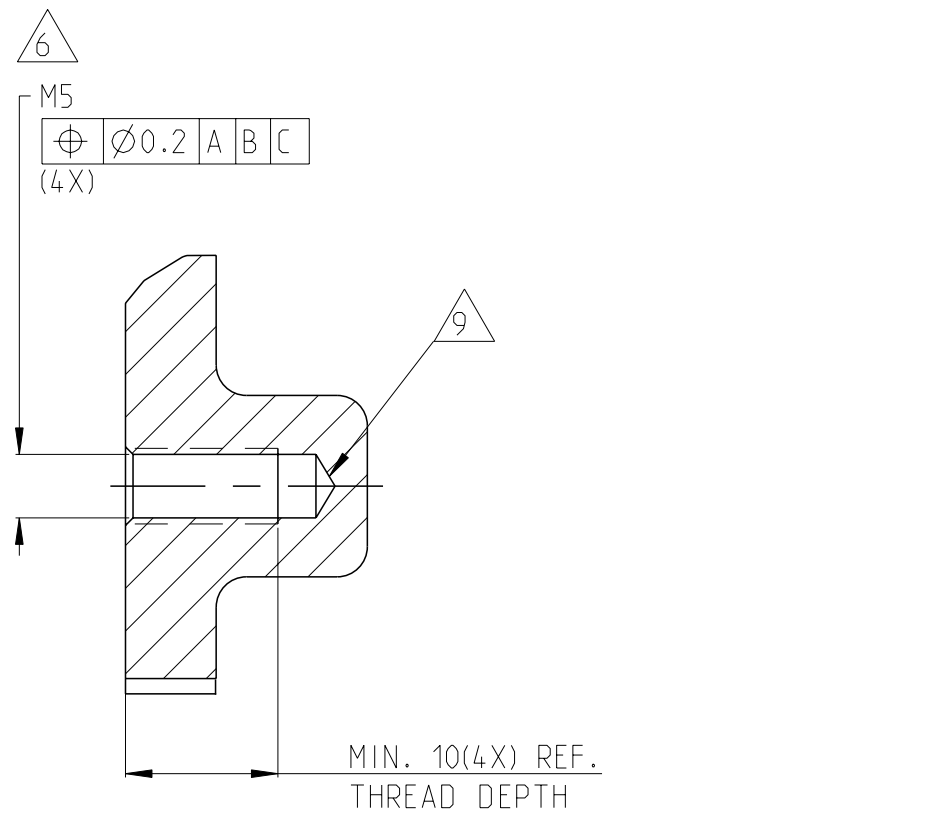
SECTION A-A

ADAPTER PLATE - HVP-HD1000 1POS HEADER INTERFACE



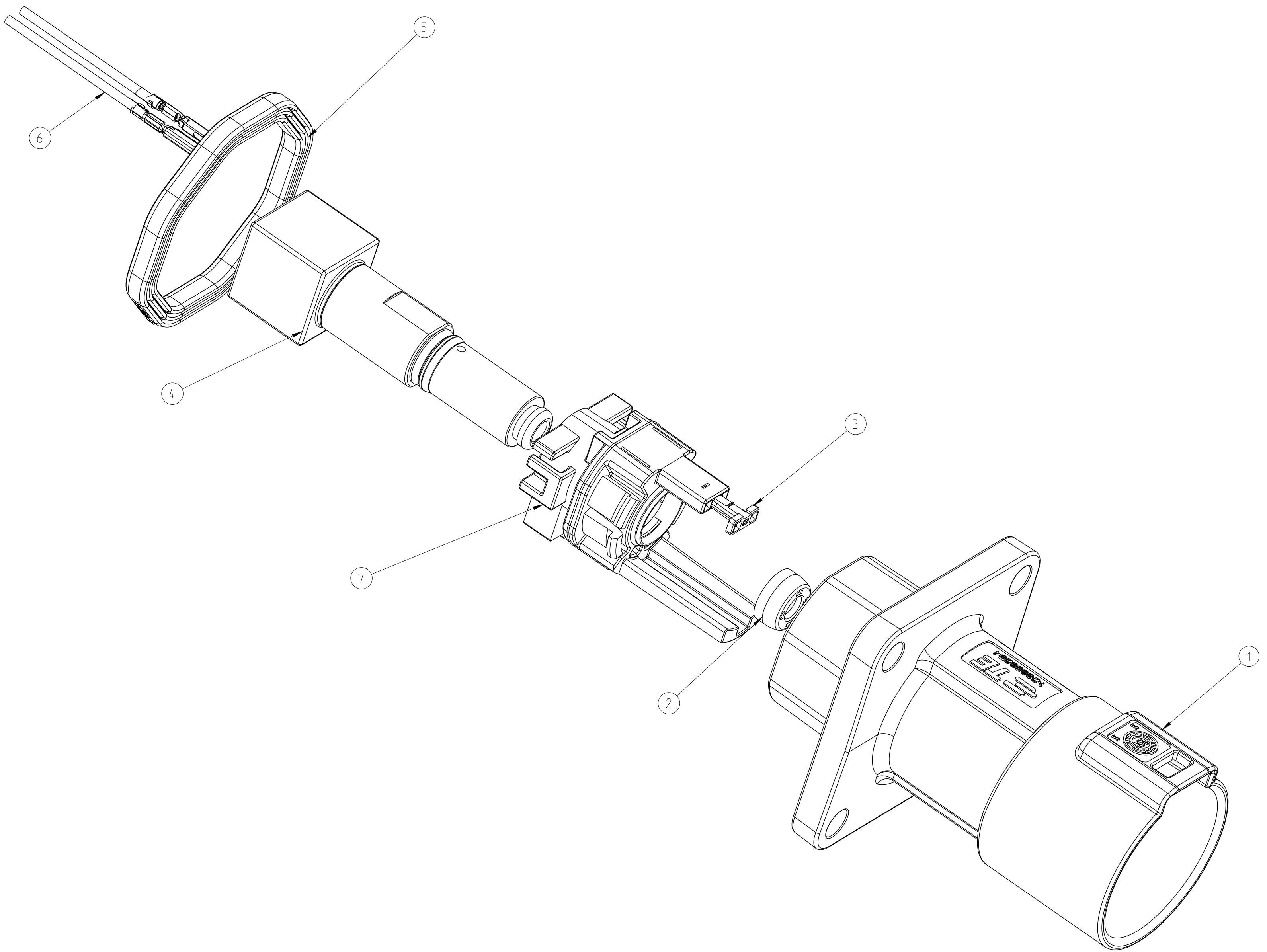
SECTION A-A

REVISIONS				
P.	LYN	DESCRIPTION	DATE	BYN
A		INITIAL DRAWING	30AUG2021	P.L.
A1		REVISE	04MAY2022	C.C



SECTION B-B

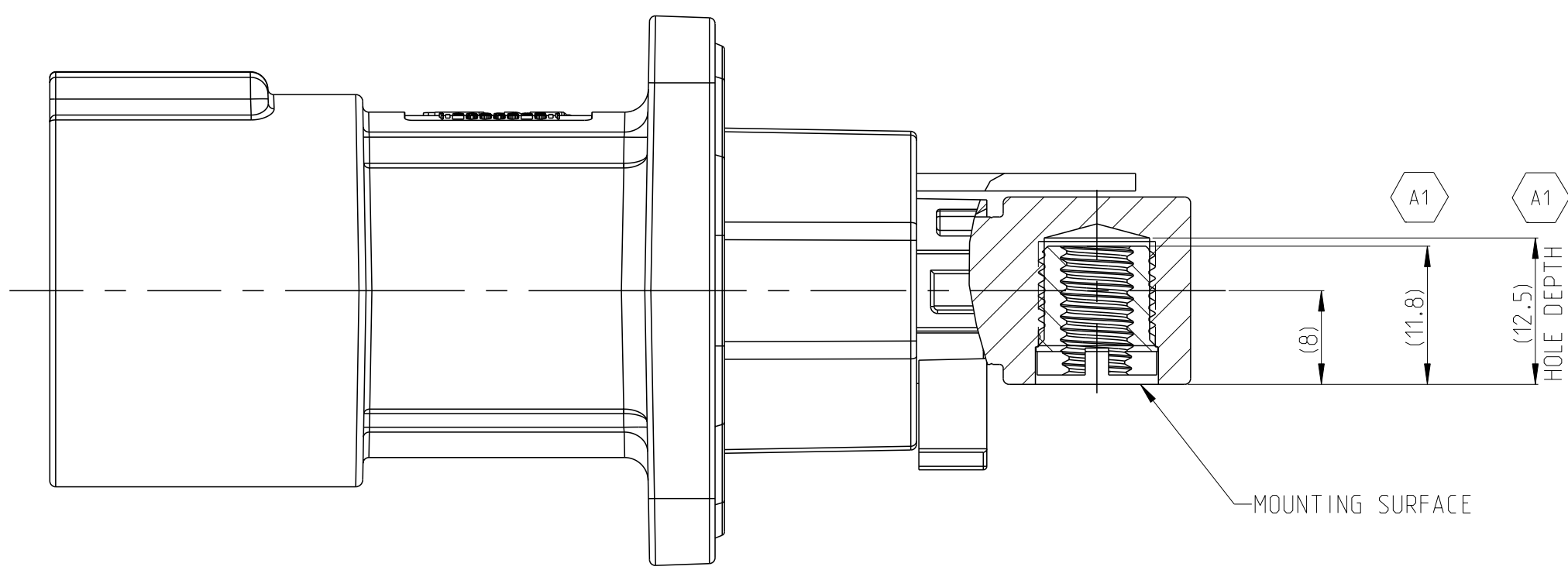
TE-ASSY-NO.	CODE	DESCRIPTION	DESCRIPTION	CODE	MATERIAL	SURFACE COLOR	WEIGHT (g)	QTY	ITEM
9-2394060-3	M	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	M	PA66-GF	AQUA RED	(140)	1	7
9-2394060-2	L	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	L	PA66-GF	AQUA BROWN	(140)	1	7
9-2394060-1	K	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	K	PA66-GF	AQUA GREEN	(140)	1	7
8-2394060-9	J	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	J	PA66-GF	ORANGE	(140)	1	7
8-2394060-8	H	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	H	PA66-GF	YELLOW	(140)	1	7
8-2394060-7	G	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	G	PA66-GF	RED	(140)	1	7
8-2394060-6	F	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	F	PA66-GF	BROWN	(140)	1	7
8-2394060-5	E	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	E	PA66-GF	GREEN	(140)	1	7
8-2394060-4	D	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	D	PA66-GF	PURPLE	(140)	1	7
8-2394060-3	C	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	C	PA66-GF	BLUE	(140)	1	7
8-2394060-2	B	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	B	PA66-GF	NATURE	(140)	1	7
8-2394060-1	A	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING FOLLOW 8-2394060-1	A	PA66-GF	BLACK	(140)	1	7
			HV INTERLOCK TERMINAL WIRE	-	-	-		2	6
			FACE SEAL	-	SILICONE	RED		1	5
			BUSBAR, TOP SIDE	-	COPPER	Ag PLATED		1	4
			HEADER TPA	-	PA66-GF	RED		1	3
			FINGER PROTECTION CAP	-	PA66-GF	BLACK		1	2
			HEADER HOUSING 180DEG	-	AL-ALLOY	NICKEL PLATED		1	1



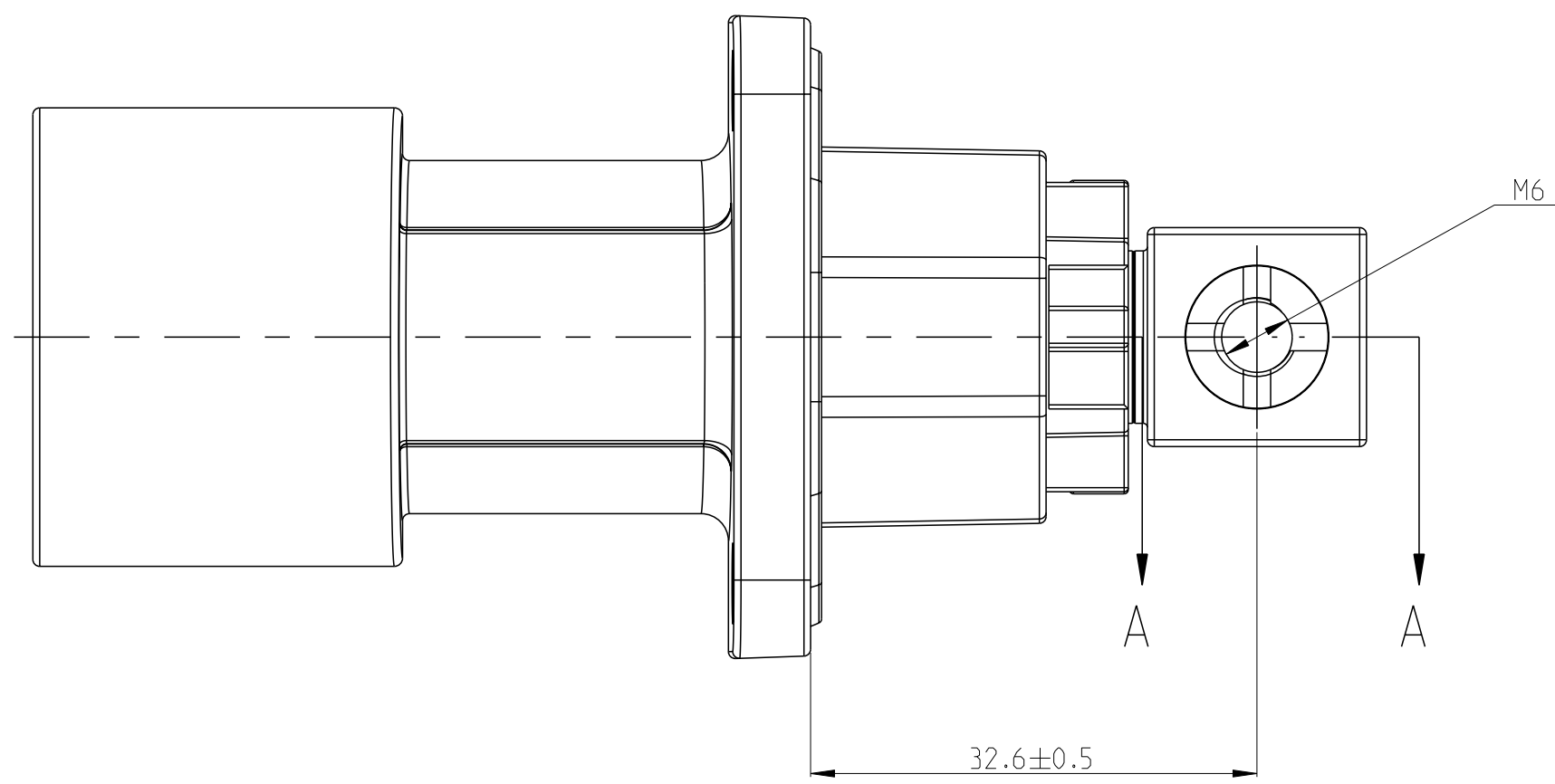
- 1. MATING CONNECTOR REFER TO DRAWING 2394115
- △ CODING VARIANT
- △ FREE SPACE FOR HEADER
- △ SEALING AREA NO BURR, TOOL PARTING, SHRINKAGE, CAVITIES AND GATE MARKS PERMITTED. SURFACE ROUGHNESS: Ra <= 1.6
- △ DRAFT ANGLE UP TO 0.5° PERMITTED
- △ MOUNTING SCREW M5, SCREW TYPE UP TO MANUFACTURER, DRILL HOLE DESIGN ACCORDING TO SCREW TYPE
- △ MATERIAL: CORROSION RESISTANT, ELECTROCONDUCTIVE
- △ SCREW INSERT M6 FOR BUSBAR CONNECTION
- △ ALL THREAD HOLES ARE BLIND HOLES
- △ INTERFACE PANEL CODE SEE SHEET 5

8--1 AS SHOWN

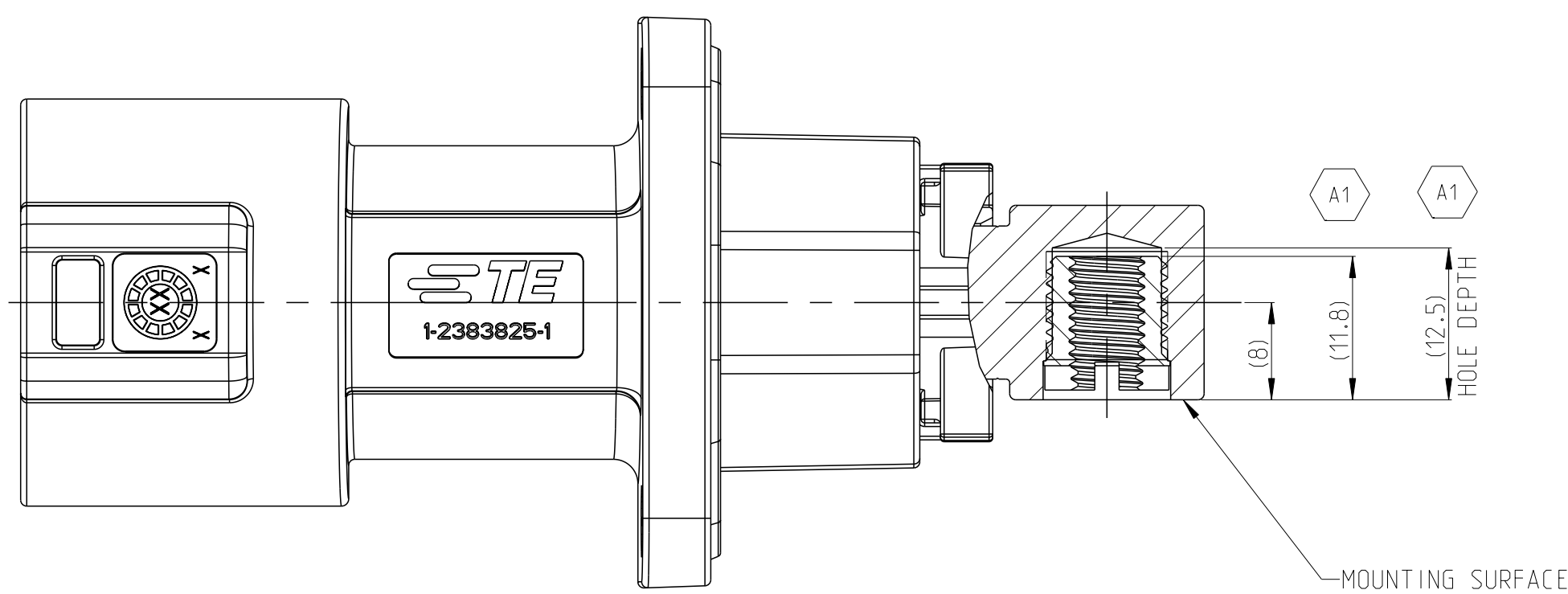
THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE	30DEC2021	BYN	IE CAD
DIMENSIONS:		CHK	30DEC2021	LYN	30DEC2021
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV	30DEC2021	LYN	30DEC2021
DIMENSIONS:		PRODUCT SPEC	108-160341	NAME	1POS,PIN DIA 10.0 HDR ASSY,180DEG
MATERIAL		APPLICATION SPEC	114-160181	SIZE	CASE CODE DRAWING NO
SEE TABLE		WEIGHT	SEE TABLE	SCALE	2:1
FINISH SPEC		CUSTOMER DRAWING		SHEET	1 OF 5
				REV	A1



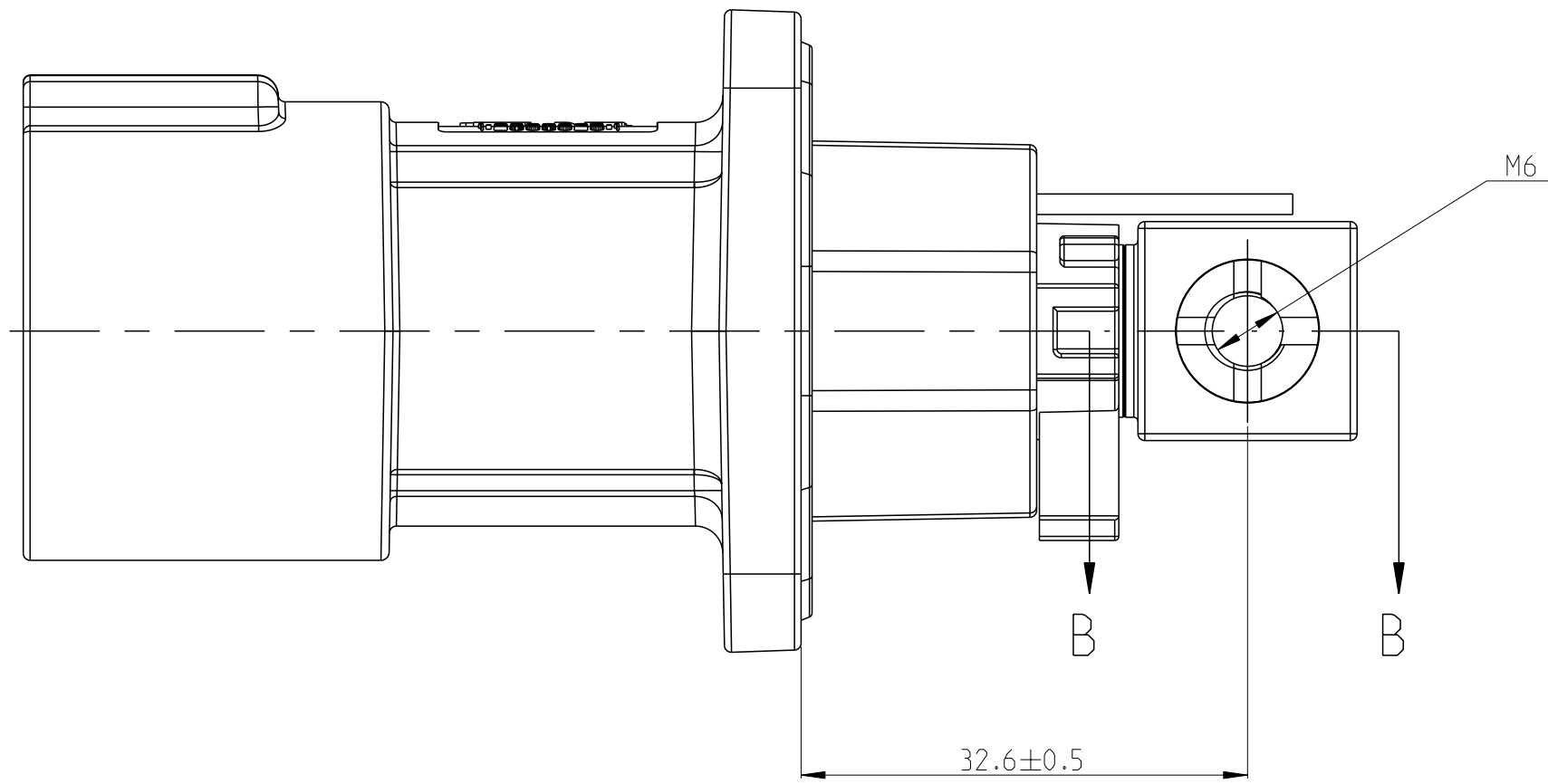
SECTION A-A



1. MISSING DIMENSIONS REFER TO 8-2394060-1



SECTION B-B



1. MISSING DIMENSIONS REFER TO 8-2394060-1

1-2394060-3	M	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	M	PA66-GF	AQUA RED	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
1-2394060-2	L	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	L	PA66-GF	AQUA BROWN	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
1-2394060-1	K	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	K	PA66-GF	AQUA GREEN	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-9	J	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	J	PA66-GF	ORANGE	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-8	H	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	H	PA66-GF	YELLOW	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-7	G	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	G	PA66-GF	RED	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-6	F	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	F	PA66-GF	BROWN	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-5	E	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	E	PA66-GF	GREEN	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-4	D	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	D	PA66-GF	PURPLE	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-3	C	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	C	PA66-GF	BLUE	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-2	B	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	B	PA66-GF	NATURE	(140)	1	7
			FOLLOW 2394060-1	-	-	-		-	1-6
2394060-1	A	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	A	PA66-GF	BLACK	(140)	1	7
			HV INTERLOCK TERMINAL WIRE	-	-	-		2	6
			FACE SEAL	-	SILICONE	RED		1	5
			BUSBAR, FRONT SIDE	-	COPPER	Ag PLATED		1	4
			HEADER TPA	-	PA66-GF	RED		1	3
			FINGER PROTECTION CAP	-	PA66-GF	BLACK		1	2
			HEADER HOUSING 180DEG	-	AL-ALLOY	NICKEL PLATED		1	1
TE-ASSY-NO.	CODE	DESCRIPTION	DESCRIPTION	CODE	MATERIAL	SURFACE COLOR	WEIGHT (g)	QTY	ITEM

3-2394060-3	M	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	M	PA66-GF	AQUA RED	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
3-2394060-2	L	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	L	PA66-GF	AQUA BROWN	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
3-2394060-1	K	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	K	PA66-GF	AQUA GREEN	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-9	J	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	J	PA66-GF	ORANGE	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-8	H	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	H	PA66-GF	YELLOW	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-7	G	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	G	PA66-GF	RED	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-6	F	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	F	PA66-GF	BROWN	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-5	E	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	E	PA66-GF	GREEN	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-4	D	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	D	PA66-GF	PURPLE	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-3	C	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	C	PA66-GF	BLUE	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-2	B	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	B	PA66-GF	NATURE	(140)	1	7
			FOLLOW 2-2394060-1	-	-	-		-	1-6
2-2394060-1	A	1POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	A	PA66-GF	BLACK	(140)	1	7
			HV INTERLOCK TERMINAL WIRE	-	-	-		2	6
			FACE SEAL	-	SILICONE	RED		1	5
			BUSBAR, RIGHT SIDE	-	COPPER	Ag PLATED		1	4
			HEADER TPA	-	PA66-GF	RED		1	3
			FINGER PROTECTION CAP	-	PA66-GF	BLACK		1	2
			HEADER HOUSING 180DEG	-	AL-ALLOY	NICKEL PLATED		1	1
TE-ASSY-NO.	CODE	DESCRIPTION	DESCRIPTION	CODE	MATERIAL	SURFACE COLOR	WEIGHT (g)	QTY	ITEM

1. MISSING DIMENSIONS REFER TO 8-2394060-1

7-2394060-3	M	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	M	PA66-GF	AQUA RED	(140)	1	7
					-	-		-	1-6
7-2394060-2	L	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	L	PA66-GF	AQUA BROWN	(140)	1	7
					-	-		-	1-6
7-2394060-1	K	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	K	PA66-GF	AQUA GREEN	(140)	1	7
					-	-		-	1-6
6-2394060-9	J	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	J	PA66-GF	ORANGE	(140)	1	7
					-	-		-	1-6
6-2394060-8	H	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	H	PA66-GF	YELLOW	(140)	1	7
					-	-		-	1-6
6-2394060-7	G	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	G	PA66-GF	RED	(140)	1	7
					-	-		-	1-6
6-2394060-6	F	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	F	PA66-GF	BROWN	(140)	1	7
					-	-		-	1-6
6-2394060-5	E	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	E	PA66-GF	GREEN	(140)	1	7
					-	-		-	1-6
6-2394060-4	D	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	D	PA66-GF	PURPLE	(140)	1	7
					-	-		-	1-6
6-2394060-3	C	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	C	PA66-GF	BLUE	(140)	1	7
					-	-		-	1-6
6-2394060-2	B	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING FOLLOW 6-2394060-1	B	PA66-GF	NATURE	(140)	1	7
					-	-		-	1-6
6-2394060-1	A	1POS,PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	A	PA66-GF	BLACK	(140)	1	7
			HW INTERLOCK TERMINAL WIRE	-	-	-		2	6
			FACE SEAL	-	SILICONE	RED		1	5
			BUSBAR, LEFT SIDE	-	COPPER	Ag PLATED		1	4
			HEADER T-IPA	-	PA66-GF	RED		1	3
			FINGER PROTECTION CAP	-	PA66-GF	BLACK		1	2
			HEADER HOUSING 180DEG	-	AL-ALLOY	NICKEL PLATED		1	1
TE-ASSY-NO.	CODE	DESCRIPTION	DESCRIPTION	CODE	MATERIAL	SURFACE COLOR	WEIGHT (g)	QTY	ITEM

REVISIONS				
P.	LV.	DESCRIPTION	DATE	BY
		SEE SHEET 1		



TABLE 6

CODE A	CODE B	CODE C	CODE D
CODE E	CODE F	CODE G	CODE H
CODE J	CODE K	CODE L	CODE M

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

UNIT:

MATERIAL:

SEE TABLE

TOLERANCES UNLESS OTHERWISE SPECIFIED:

2 P.C. ±0.25

3 P.C. ±0.1

4 P.C. ±0.05

5 P.C. ±0.025

6 P.C. ±0.0125

7 P.C. ±0.00625

8 P.C. ±0.003125

9 P.C. ±0.0015625

10 P.C. ±0.00078125

11 P.C. ±0.000390625

12 P.C. ±0.0001953125

13 P.C. ±0.00009765625

14 P.C. ±0.000048828125

15 P.C. ±0.0000244140625

16 P.C. ±0.00001220703125

17 P.C. ±0.000006103515625

18 P.C. ±0.0000030517578125

19 P.C. ±0.00000152587890625

20 P.C. ±0.000000762939453125

21 P.C. ±0.0000003814697265625

22 P.C. ±0.00000019073486328125

23 P.C. ±0.000000095367431640625

24 P.C. ±0.0000000476837158203125

25 P.C. ±0.00000002384185791015625

26 P.C. ±0.000000011920928955078125

27 P.C. ±0.0000000059604644775390625

28 P.C. ±0.00000000298023223876953125

29 P.C. ±0.000000001490116119384765625

30 P.C. ±0.0000000007450580596923828125

31 P.C. ±0.00000000037252902984619140625

32 P.C. ±0.000000000186264514923095703125

33 P.C. ±0.0000000000931322574615478515625

34 P.C. ±0.00000000004656612873077392578125

35 P.C. ±0.000000000023283064365386962890625

36 P.C. ±0.0000000000116415321826934814453125

37 P.C. ±0.00000000000582076609134674072265625

38 P.C. ±0.000000000002910383045673370361328125

39 P.C. ±0.0000000000014551915228366851806640625

40 P.C. ±0.00000000000072759576141834259033203125

41 P.C. ±0.000000000000363797880709171295166015625

42 P.C. ±0.0000000000001818989403545856475830078125

43 P.C. ±0.00000000000009094947017729282379150390625

44 P.C. ±0.000000000000045474735088646411895751953125

45 P.C. ±0.0000000000000227373675443232059478759765625

46 P.C. ±0.00000000000001136868377216160297393798828125

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52 P.C. ±0.00000000000000017763568394002504646778106689453125

53 P.C. ±0.000000000000000088817841970012523233890533447265625

54 P.C. ±0.0000000000000000444089209850062616169452667236328125

55 P.C. ±0.00000000000000002220446049250313080847263336181640625

56 P.C. ±0.000000000000000011102230246251564404236316680908203125

57 P.C. ±0.0000000000000000055511151231257822021118158404541015625

58 P.C. ±0.00000000000000000277555756156289110105590792022705078125

59 P.C. ±0.000000000000000001387778780781445550527953960113525390625

60 P.C. ±0.0000000000000000006938893903907227752639769800567626953125

61 P.C. ±0.00000000000000000034694469519536138763198849002838134765625

62 P.C. ±0.000000000000000000173472347597680693815994245014190673828125

63 P.C. ±0.0000000000000000000867361737988403469079971225070953369140625

64 P.C. ±0.00000000000000000004336808689942017345399856125354766845703125

65 P.C. ±0.000000000000000000021684043449710086726999280626773834228515625

66 P.C. ±0.000000000000000000010842021724855043363499640313386917114278125

67 P.C. ±0.000000000000000000005421010862427521681749820156693458571390625

68 P.C. ±0.0000000000000000000027105054312137608408749100783467292856953125

69 P.C. ±0.00000000000000000000135525271560688042043745503917336464284765625

70 P.C. ±0.000000000000000000000677626357803440210218727519586682321423828125

71 P.C. ±0.0000000000000000000003388131789017201051093637597933411607119140625

72 P.C. ±0.0000000000000000000001694065894508600525546818798966705803595703125

73 P.C. ±0.00000000000000000000008470329472543002627734093994833529017978515625

74 P.C. ±0.000000000000000000000042351647362715013138670469974167645089892578125

75 P.C. ±0.0000000000000000000000211758236813575065693352349870838225449462890625

76 P.C. ±0.000000000000000000000010587911840678753284667617493541911272473140625

77 P.C. ±0.0000000000000000000000052939559203393766423338087496770955612365703125

78 P.C. ±0.00000000000000000000000264697796016968832116690437483854778061828515625

79 P.C. ±0.00000000000000000000000132348898008484416058335218741927389030914278125

80 P.C. ±0.00000000000000000000000066174449004242208029167609370963694515457140625

81 P.C. ±0.000000000000000000000000330872245021211040145838046854818472577285703125

82 P.C. ±0.0000000000000000000000001654361225106055200729190234274092362886428515625

83 P.C. ±0.0000000000000000000000000827180612553027600364595117137046181443214278125

84 P.C. ±0.0000000000000000000000000413590306276513800182297558568523090721607140625

85 P.C. ±0.00000000000000000000000002067951531382569000911487792842615453608035703125

86 P.C. ±0.000000000000000000000000010339757656912845004557438964213077268040178515625

87 P.C. ±0.0000000000000000000000000051698788284564225022787194821065386340200892578125

88 P.C. ±0.00000000000000000000000000258493941422821125113935974105326931701004462890625

89 P.C. ±0.0000000000000000000000000012924697071141056255696798705266346585050223142703125

90 P.C. ±0.000000000000000000000000000646234853557052812784839935263317329252511157140625

91 P.C. ±0.0000000000000000000000000003231174267785264063924199676316586646262555785703125

92 P.C. ±0.00000000000000000000000000016155871338926320319620998381582933231312778928515625

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141 P.C. ±0.002869859254

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