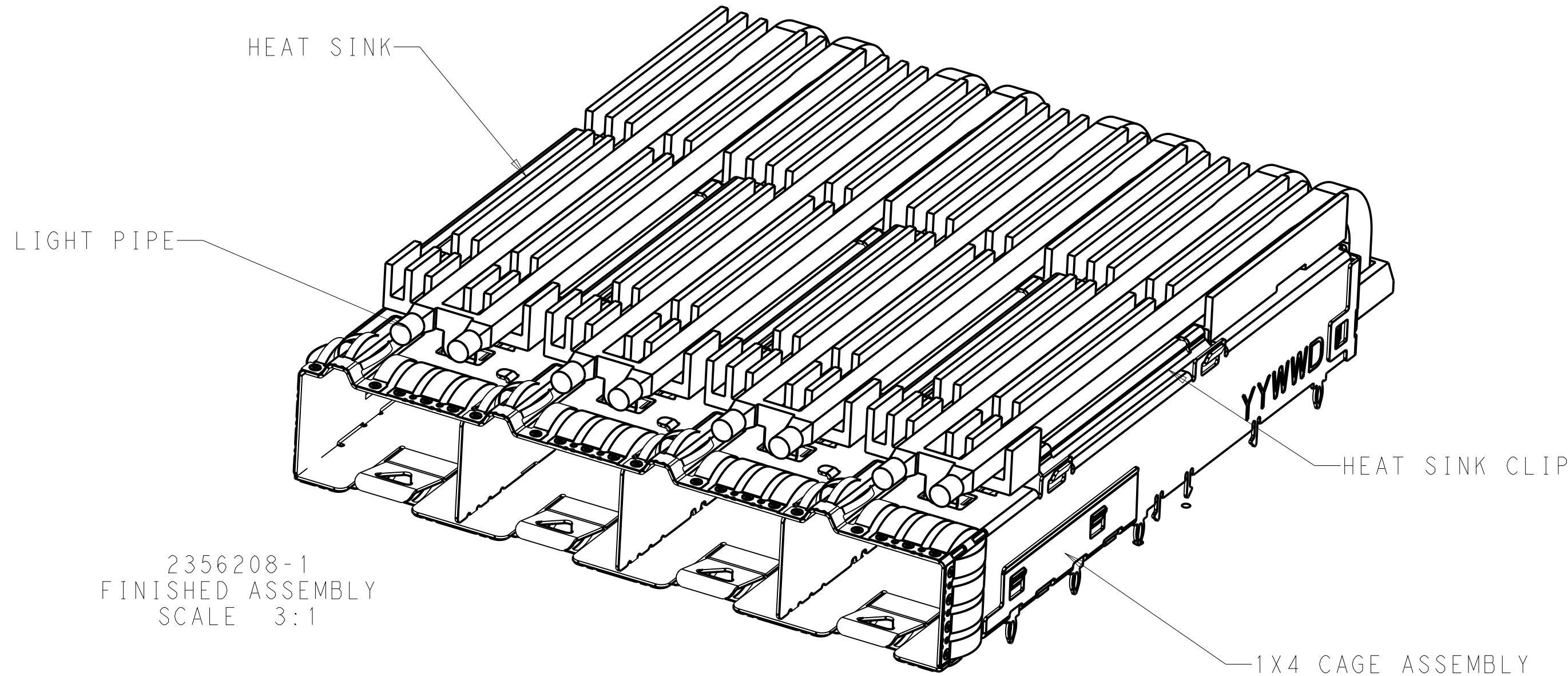
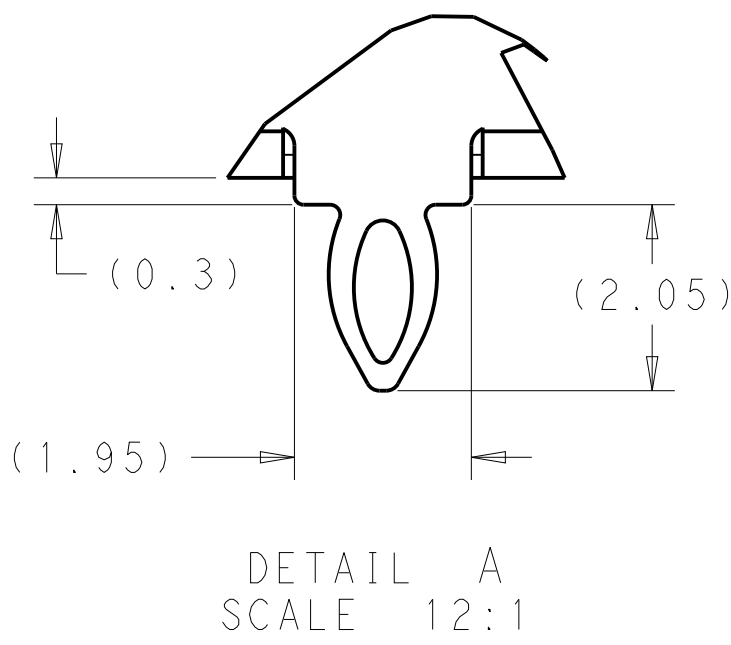
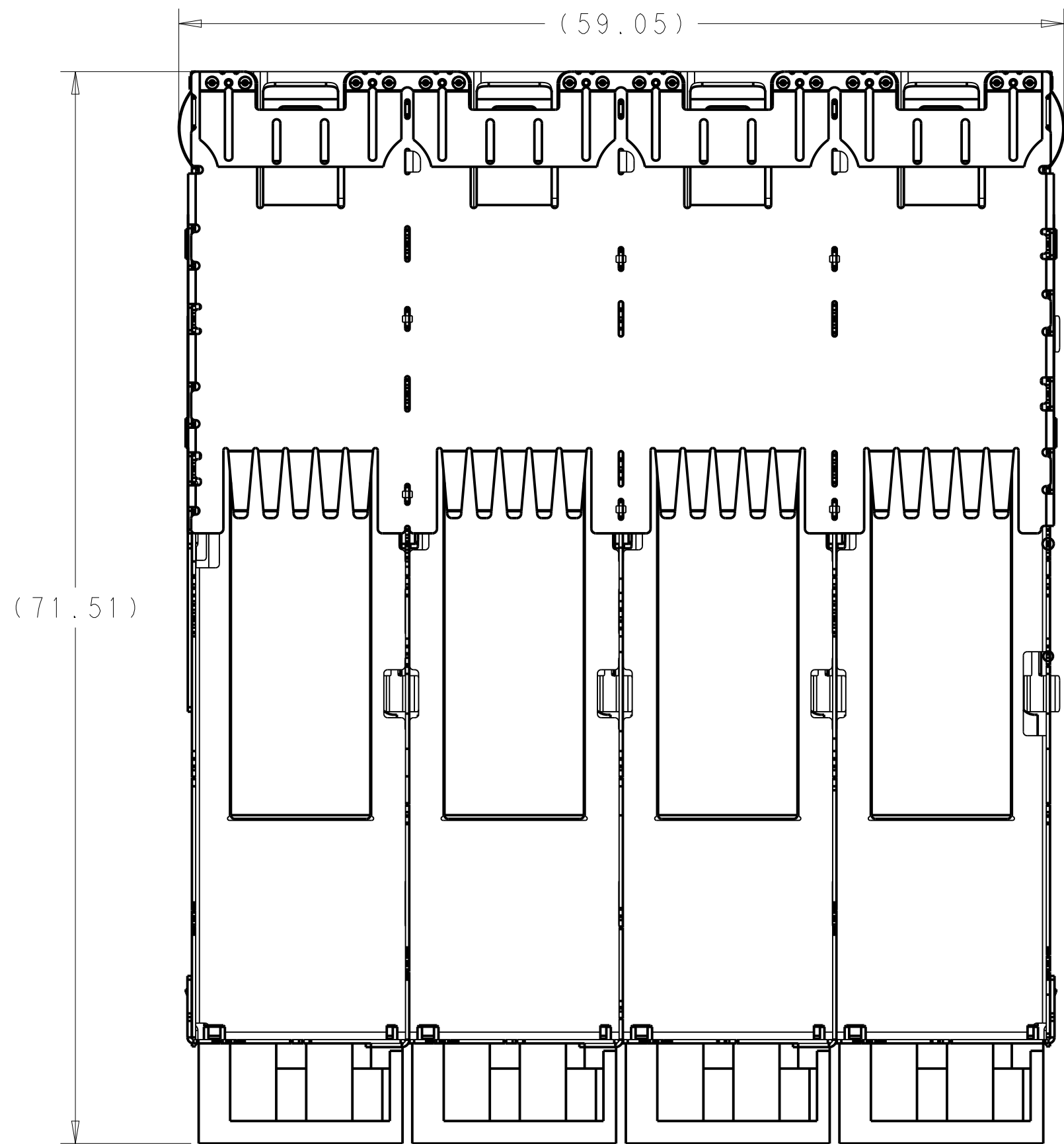
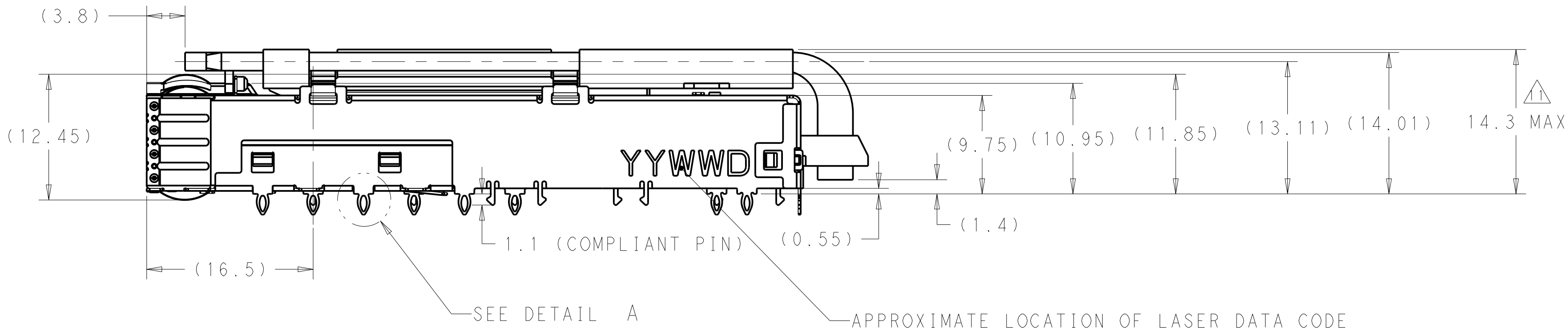
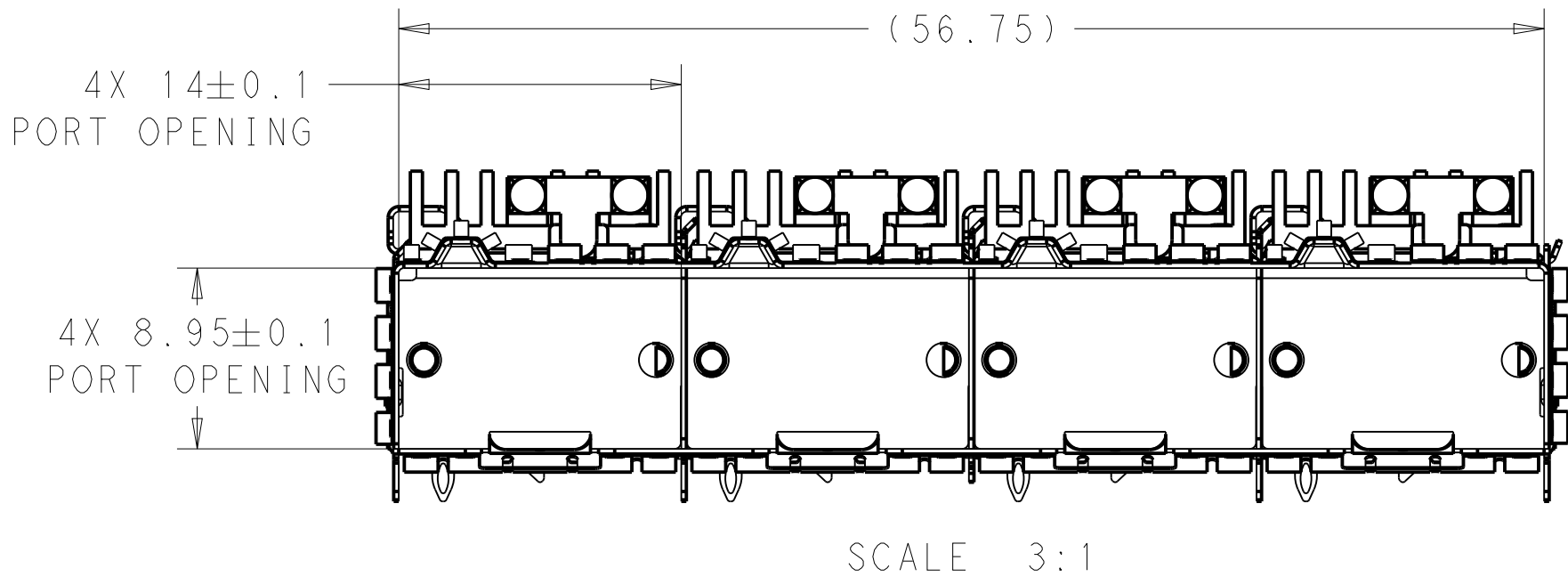


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	PRODUCTION RELEASE	16 JAN 2021	VL	SZH



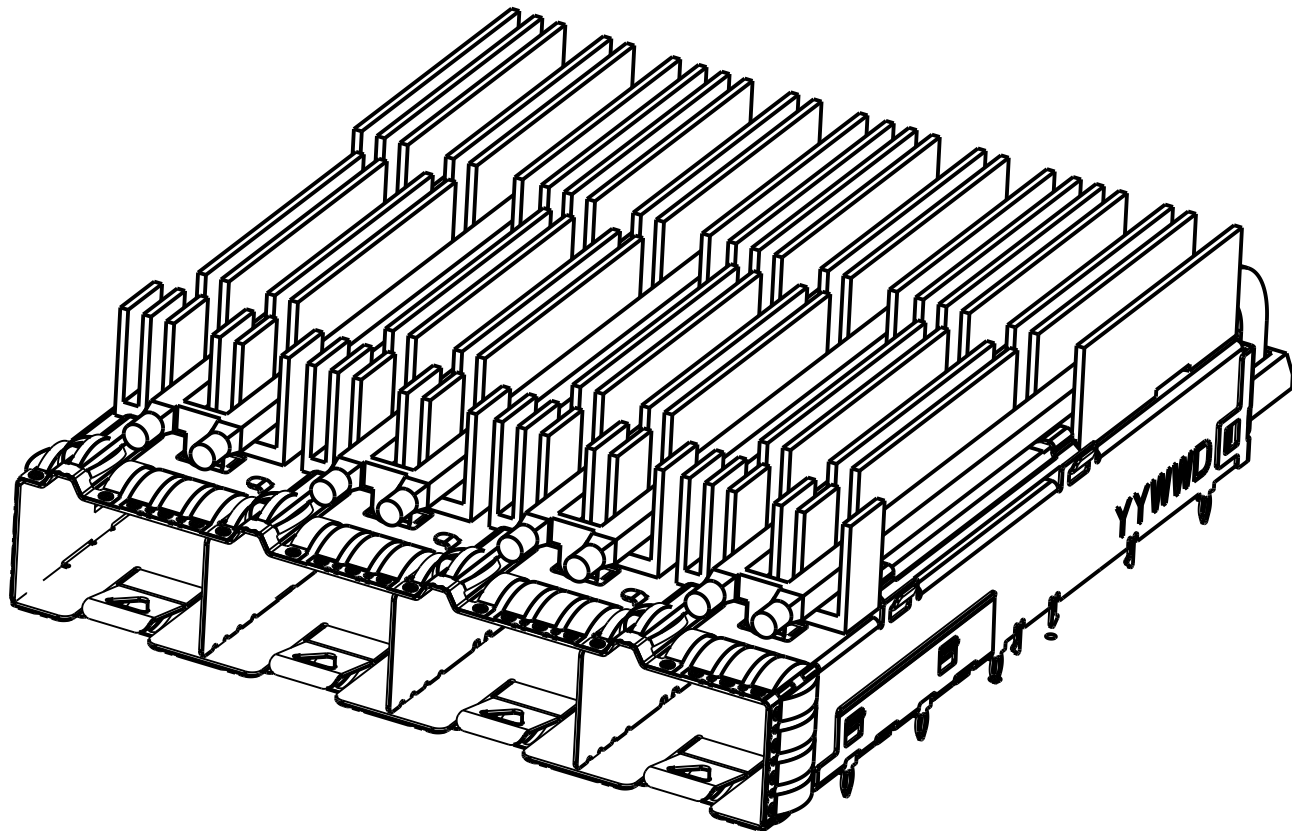
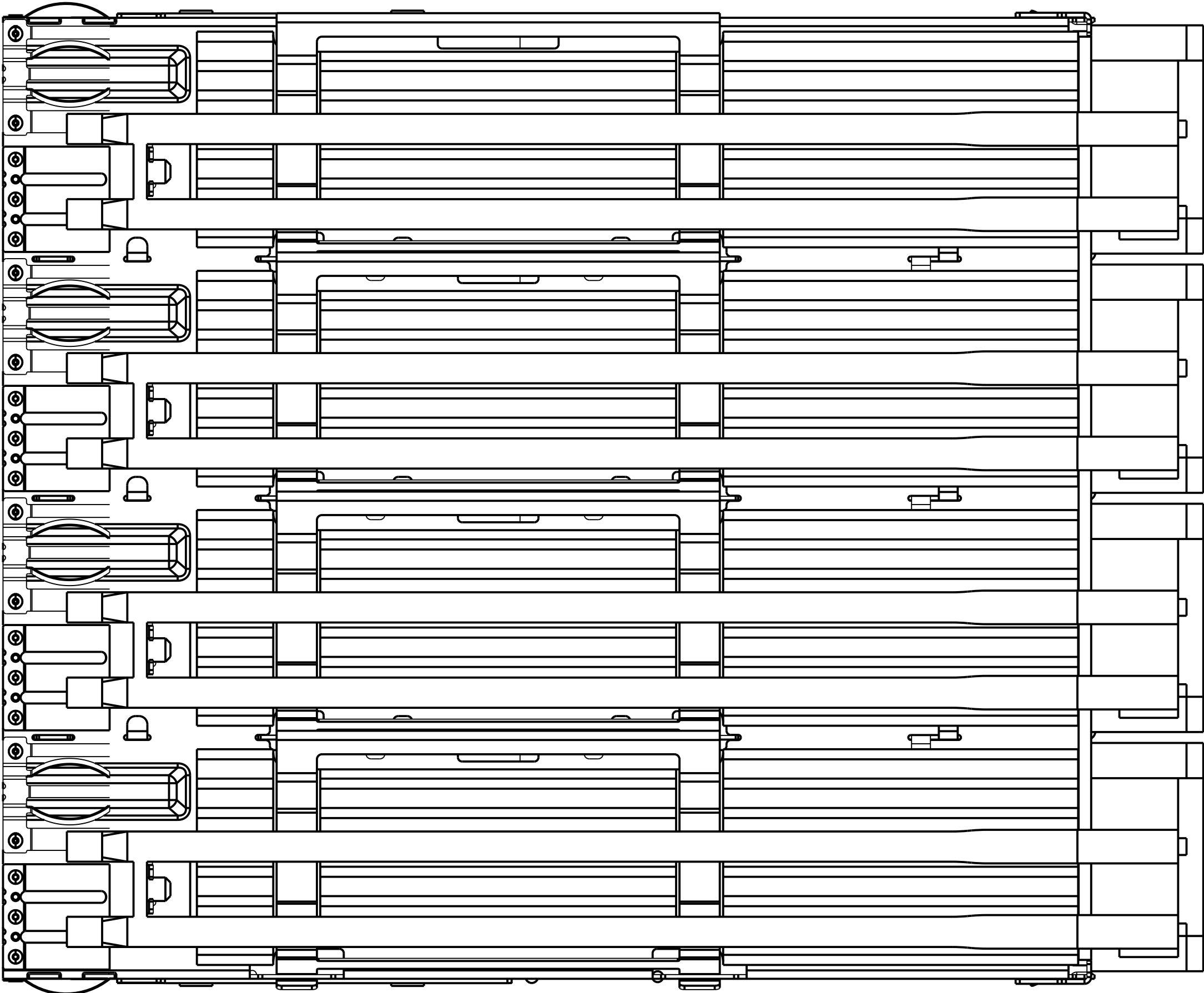
- CAGE: 0.25mm THICK STAINLESS STEEL
EMI SPRINGS: COPPER ALLOY
HEAT SINK: ALUMINUM
HEAT SINK CLIP: STAINLESS STEEL
LIGHT PIPE: CLEAR POLYCARBONATE
 - FINISH:
SPRINGS: 0.8um NICKEL.NON-PLATED EDGES PERMISSIBLE.
HEAT SINK:SEE TABLE
 - MATES WITH SFP-DD MSA COMPLIANT TRANSCEIVERS.
 - INTERPRETATION OF DATUM REFERENCE FRAME IN ACCORDANCE WITH SECT 4.4.1.1 OF ASME Y14.5M-1994.
 - MINIMUM PC BOARD THICKNESS:
SINGLE SIDED = 1.57mm
DOUBLE SIDED = 2.20mm
- △6 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- △7 REFERENCE APPLICATION SPEC. 114-60027, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- △8 REFERENCE APPLICATION SPEC. 114-60027, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- △9 HOLE PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25mm.
10. DATUM -A- IS TOP SURFACE OF THE HOST BOARD.
- △1 HEAT SINK HEIGHT IS APPLIED AFTER MODULE INSERTED.



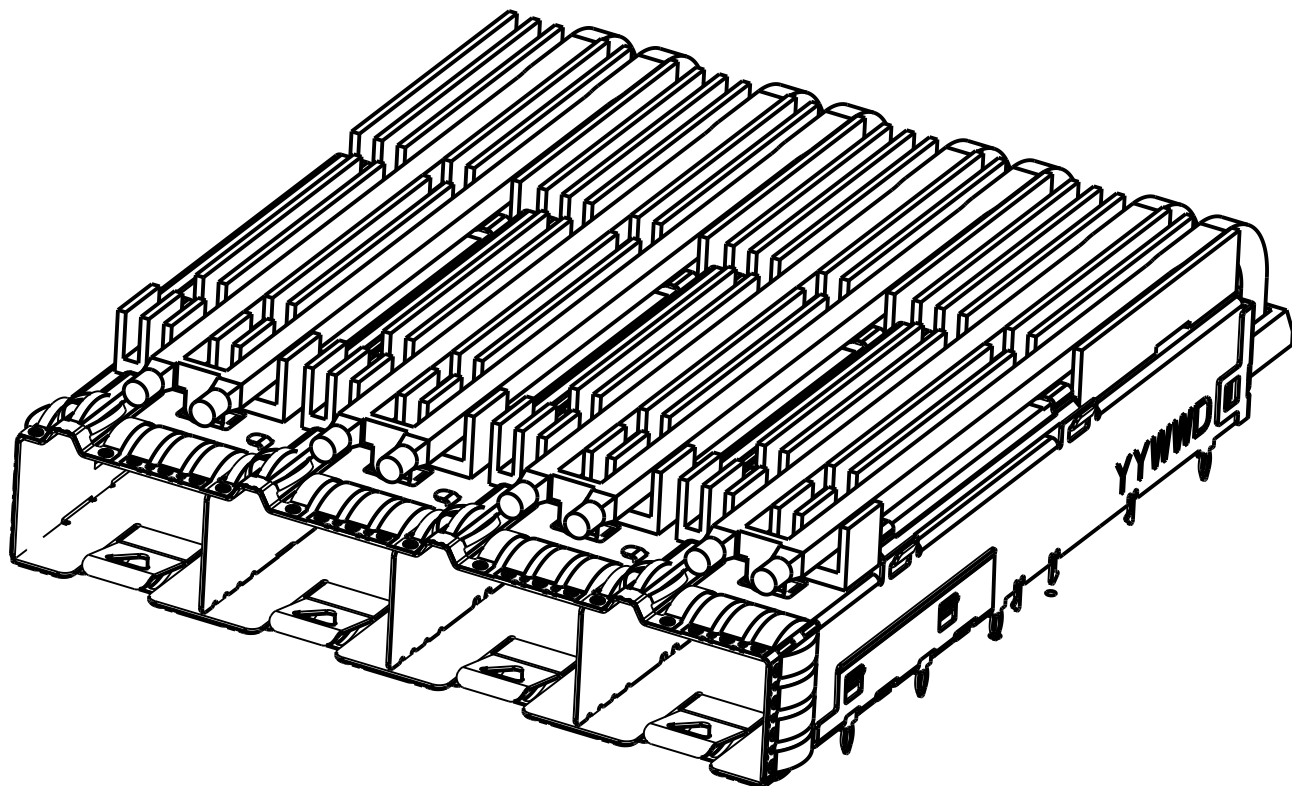
WITHOUT	NICKLE PLATING	1-2356208-1
WITH	BLACK ANODIZATION	2356208-3
WITH	BLACK ANODIZATION	2356208-2
WITH	NICKLE PLATING	2356208-1
LP	HEAT SINK FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: VINDY LIU 08MAY2019	TE TE Connectivity	
		CHK: SEAN HAN 08MAY2019		
DIMENSIONS:		APVD:	NAME	
mm		PRODUCT SPEC	SFPDD 1X4 CAGE ASSEMBLY W/LP HS PRESS-FIT, EXTERNAL EMI SPRINGS	
		108-60128		
		APPLICATION SPEC	SIZE	
		114-60027	CAGE CODE	
		FINISH	DRAWING NO	
		-	A100779	
		-	C=2356208	
		-	CUSTOMER DRAWING	
		-	SCALE 1:1	
		-	SHEET 1 OF 6	
		-	REV A	

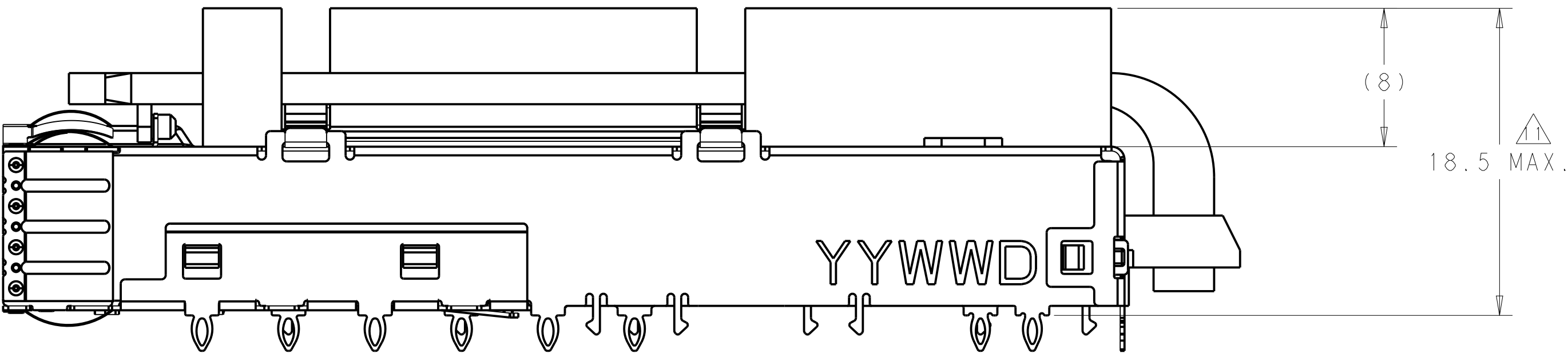
LOC		DIST		REVISIONS			
GP		00		P	LTR	DESCRIPTION	DATE
				-	-	SEE SHEET 1	-



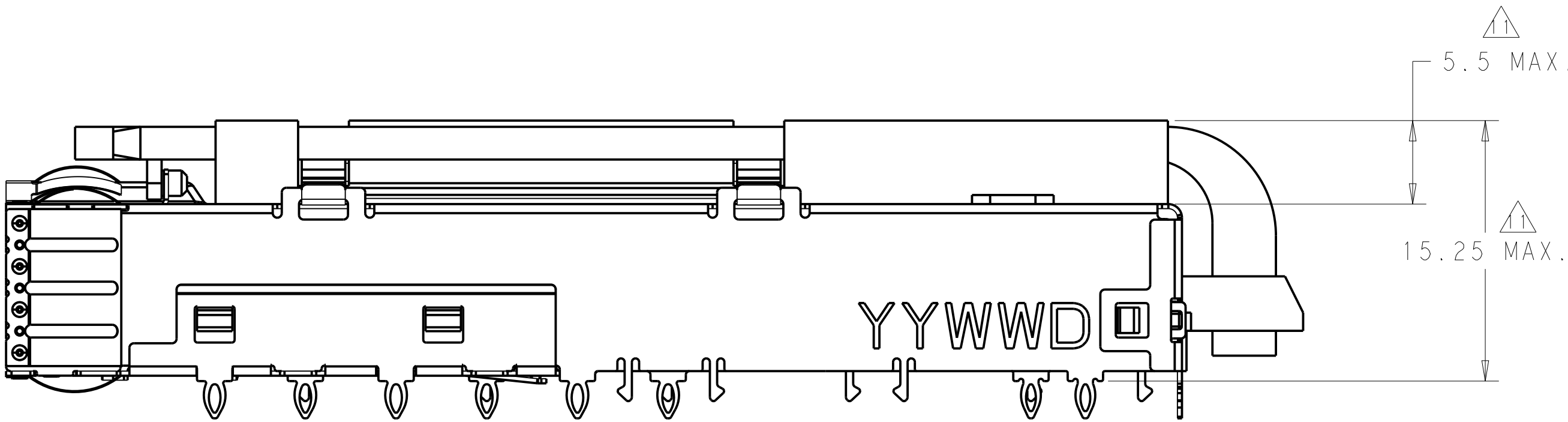
2356208-2 AS SHOWN
SCALE 2:1



2356208-3 AS SHOWN
SCALE 2:1



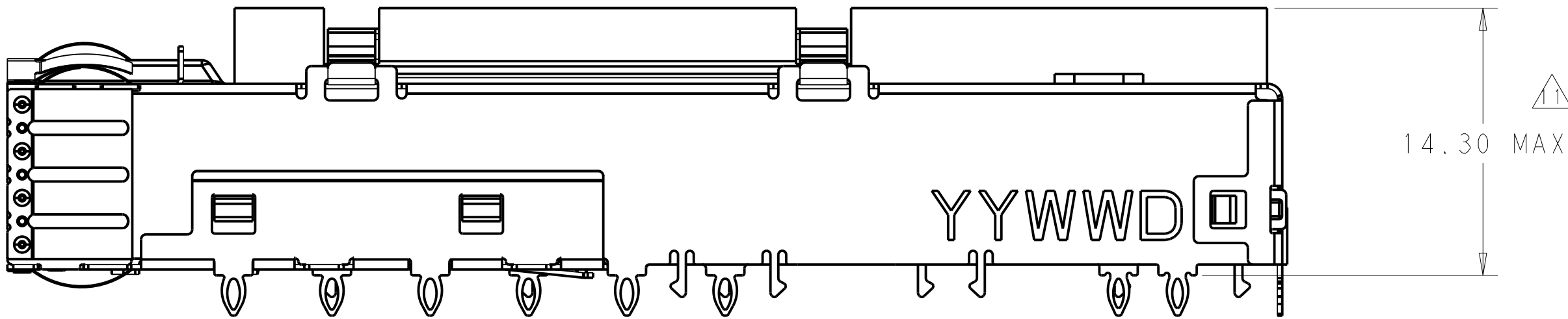
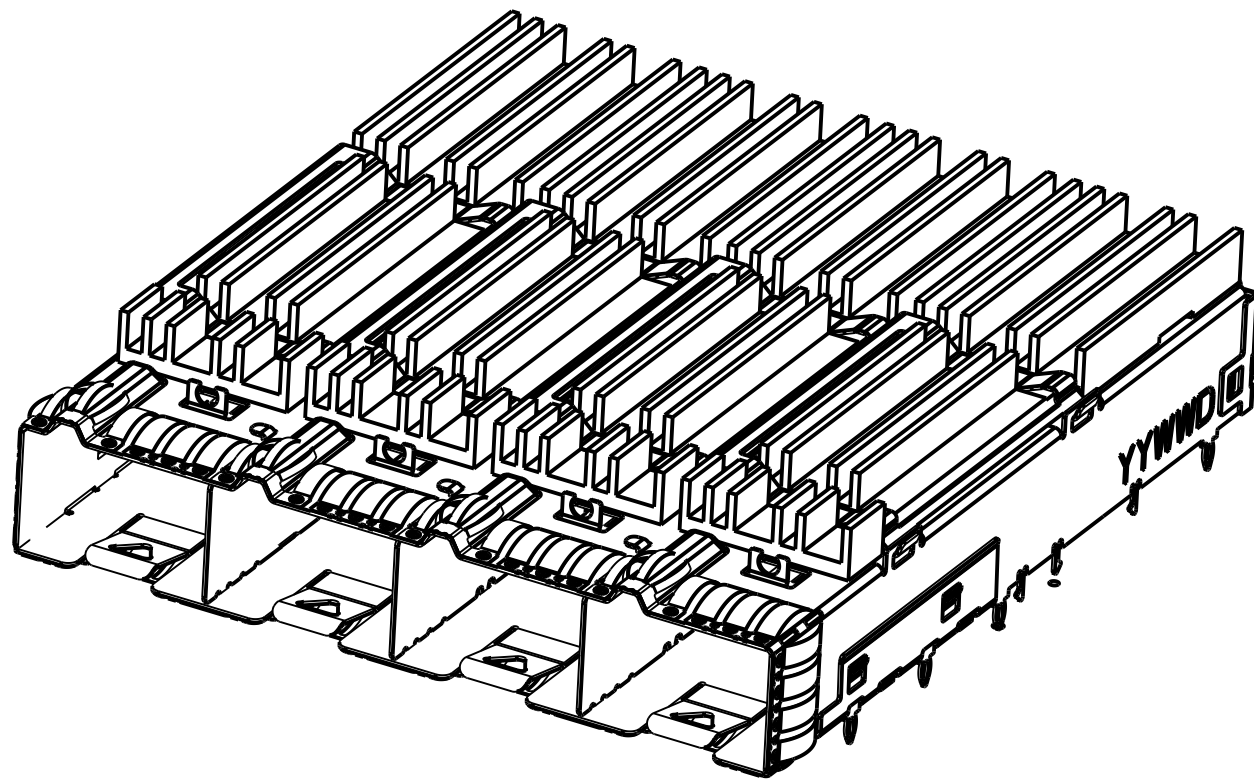
2356208-2 AS SHOWN
UNSPECIFIED DIMENSION SAME AS -1
SCALE 4:1



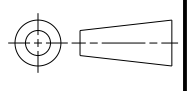
2356208-3 AS SHOWN
UNSPECIFIED DIMENSION SAME AS -1
SCALE 4:1

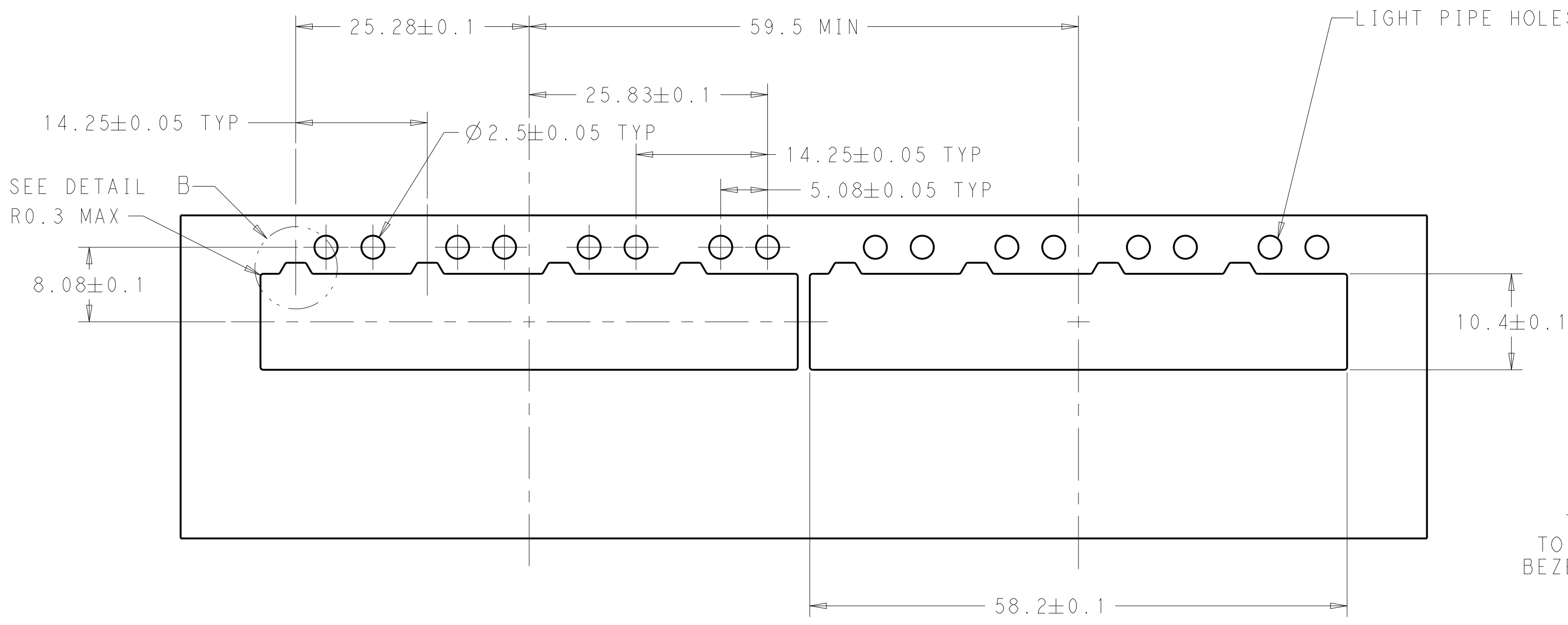
THIS DRAWING IS A CONTROLLED DOCUMENT.				OWN	VINDY LIU	08MAY2019	 TE Connectivity				
				CHK	SEAN HAN	08MAY2019					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME					
mm		0 PLC ±0.25		108-60128		SFPDD 1X4 CAGE ASSEMBLY W/LP HS PRESS-FIT, EXTERNAL EMI SPRINGS					
		2 PLC ±0.25		APPLICATION SPEC							
		3 PLC ±0.20		114-60027		SIZE					
		4 PLC ±0.20		WEIGHT		CAGE CODE					
		FINISH		CUSTOMER DRAWING		DRAWING NO					
						A100779					
						C=2356208					
						RESTRICTED TO					
						SCALE					
						1:1					
						SHEET					
						2 OF 6					
						REV A					

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-					
			-	SEE SHEET 1	-	-	-



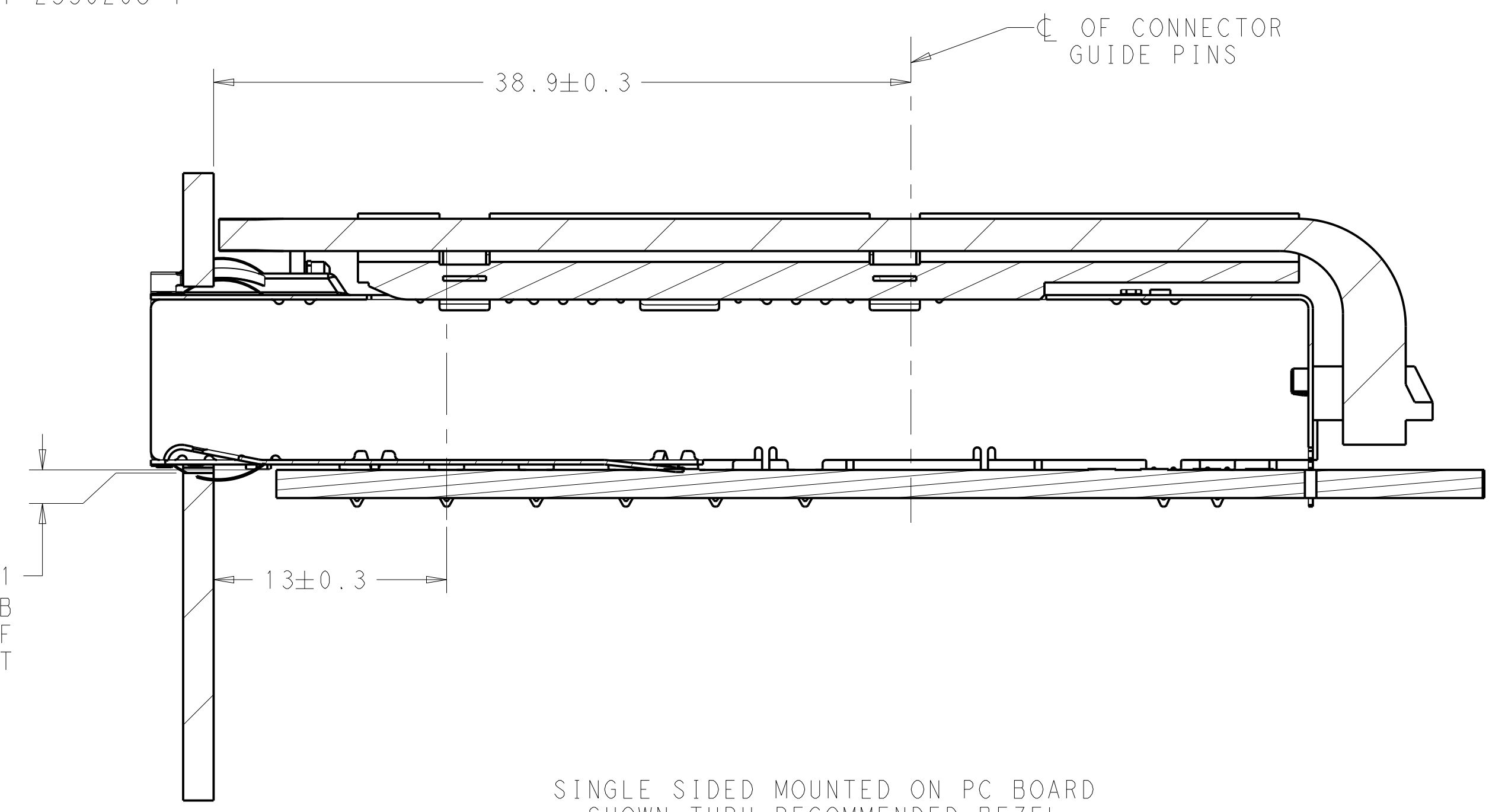
1-2356208-1 SAME AS 2356208-1 EXCEPT WITHOUT LP
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: VINDY LIU 08MAY2019	 TE Connectivity	
		CHK: SEAN HAN 08MAY2019		
DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
	0 PLC ±0.25		PRODUCT SPEC	
	1 PLC ±0.25		108-60128	
	2 PLC ±0.20		APPLICATION SPEC	
MATERIAL	4 PLC ±0.20		SIZE CAGE CODE DRAWING NO	
	ANGLES ±		A100779C=2356208	
FINISH		WEIGHT	RESTRICTED TO	
-		-	-	
CUSTOMER DRAWING			SCALE 1:1	SHEET 3 OF 6 REV A

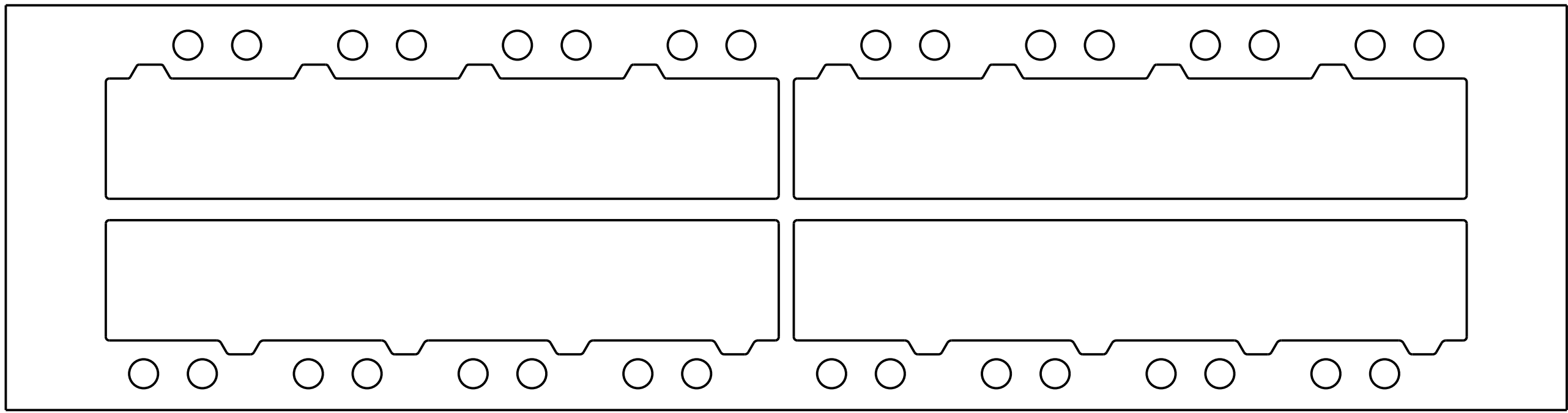


RECOMMENDED BEZEL CUT-OUT
SINGLE SIDED APPLICATIONS
SCALE 5:2

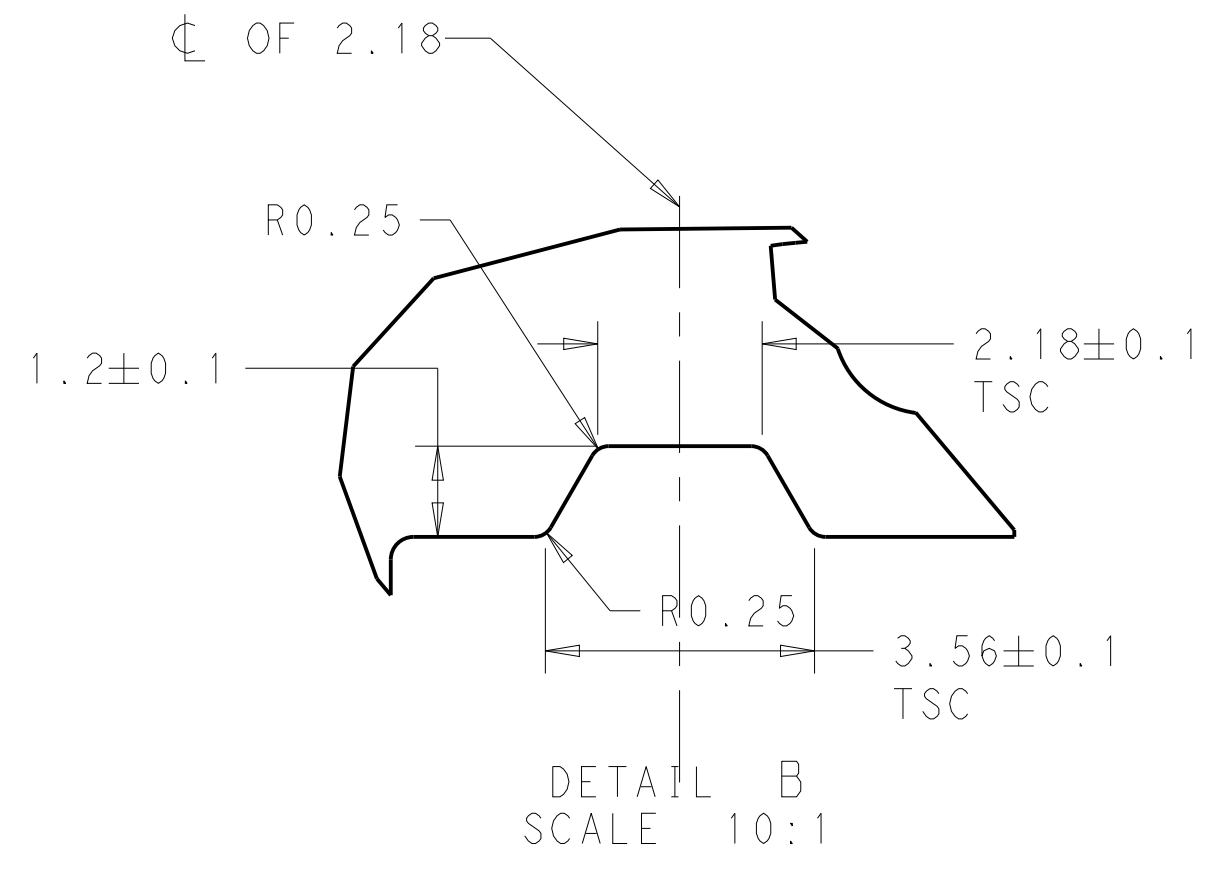
0.175±0.1
TOP OF PCB
TO INSIDE OF
BEZEL CUT-OUT



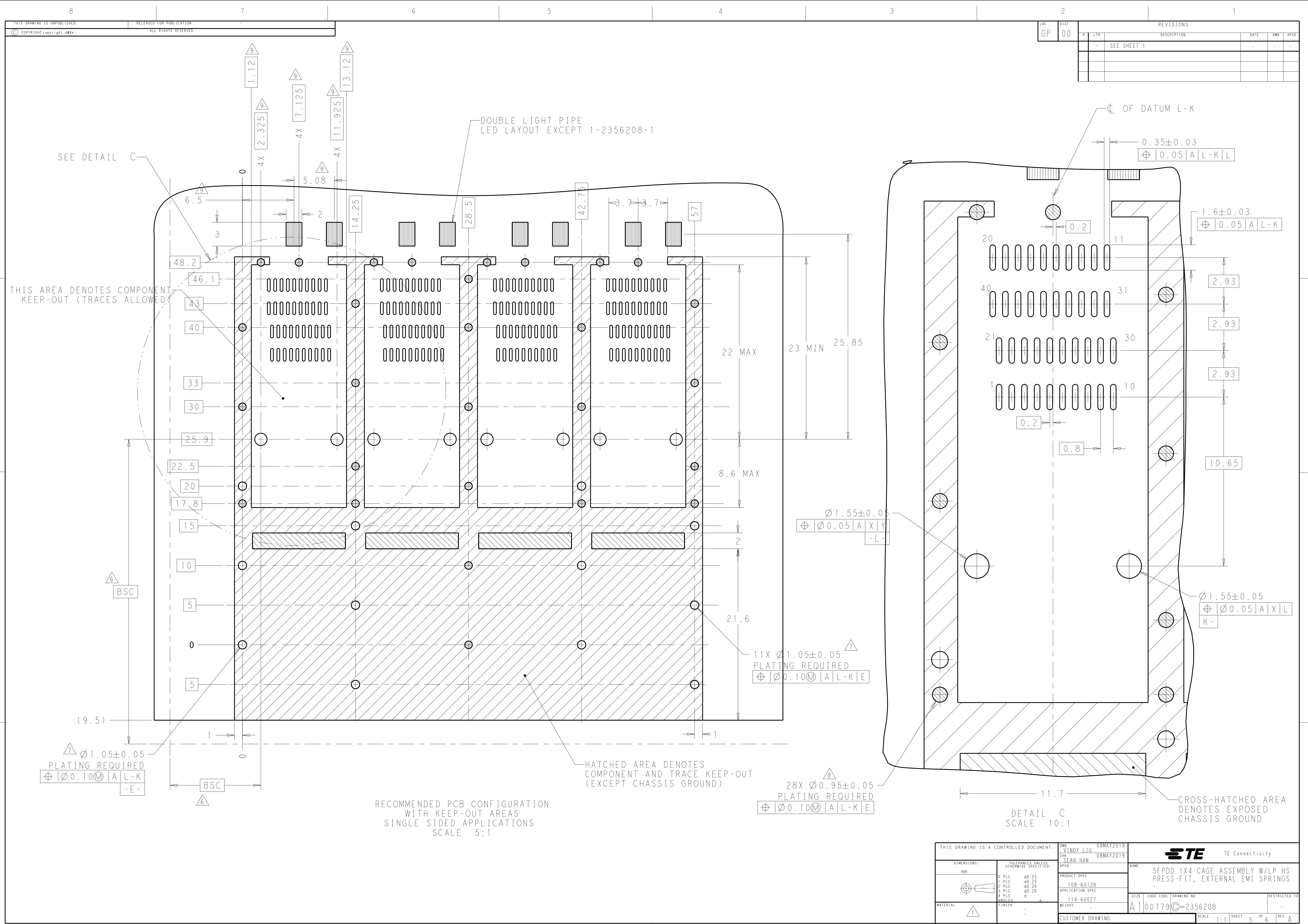
SINGLE SIDED MOUNTED ON PC BOARD
SHOWN THRU RECOMMENDED BEZEL
SECTION BEZEL-BEZEL
SCALE 4:1

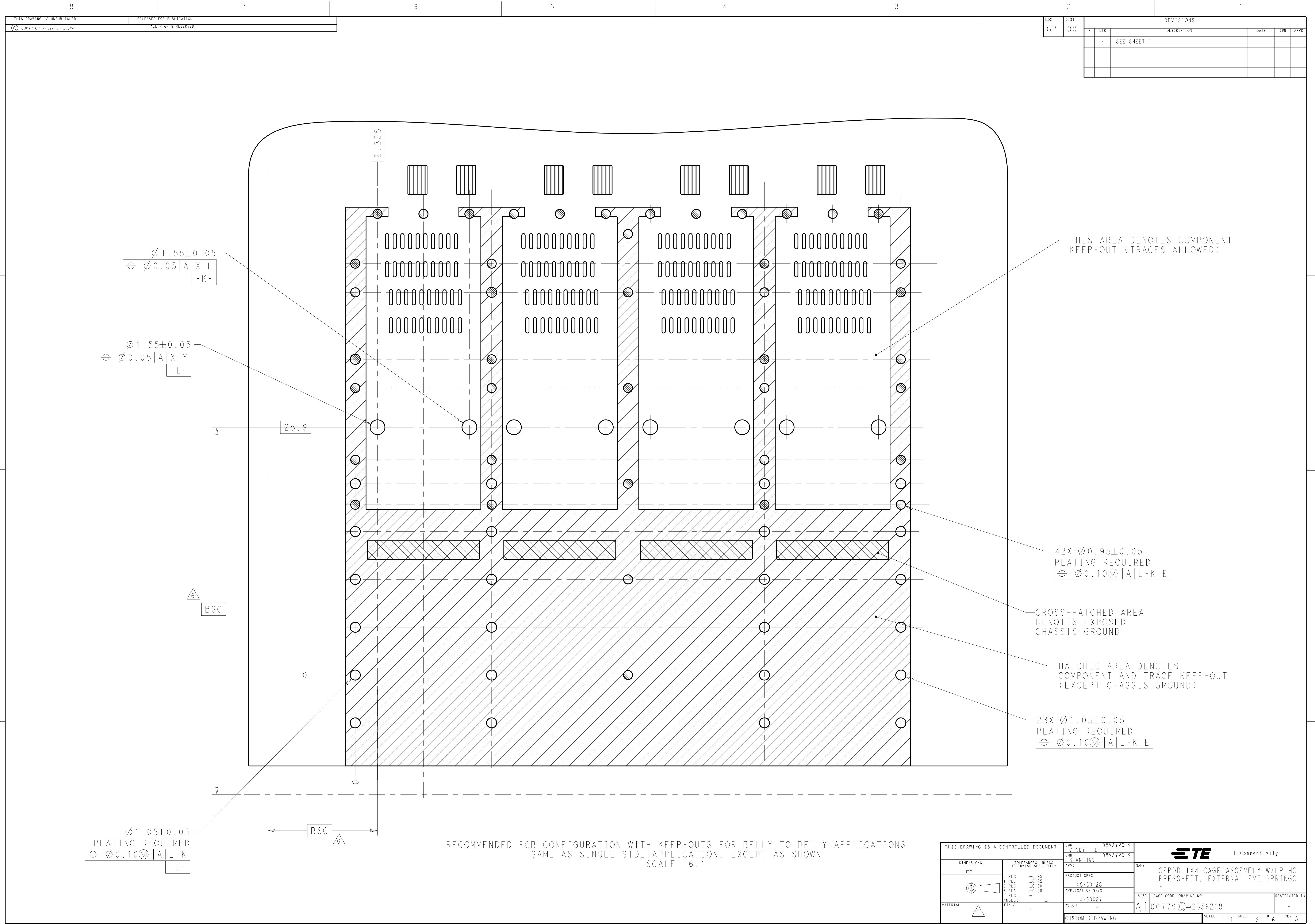


RECOMMENDED BEZEL CUT-OUT
BELLY TO BELLY APPLICATIONS
SCALE 5:2



DETAIL B
SCALE 10:1





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