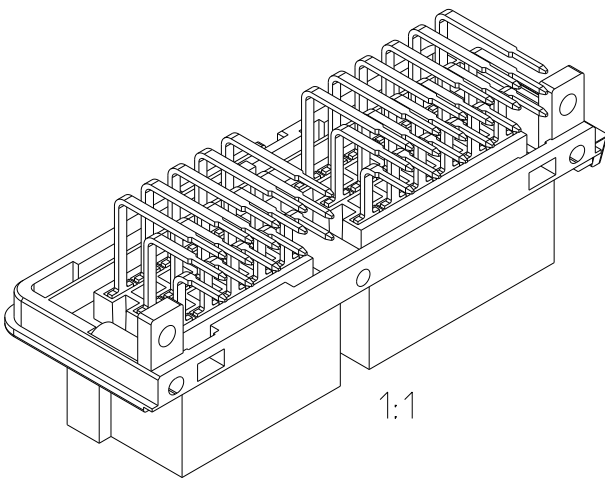


REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
A2		ECR-14-000926	22JAN2014	GB
A3		Drawing update, dimensions and notes added	22OCT2014	GB
A4		Drawing update, dimension tolerance correction	01JUL2015	GB
A5		Obsolete versions: -5;-6	28JUL2021	BV



Bemerkungen NOTES

1 Verpackungshinweise fuer Teile Nr. 1437287-3 /-5 /-6 Sendungen nur fuer Continental Karben, Deutschland)
PACKAGING INSTRUCTIONS FOR PART NO. 1437287-3 /-5 /-6 (SHIPMENTS TO CONTINENTAL KARBEN, GERMANY ONLY)

228 Teile (3 Lagen a 76 Teile) verpackt in Continental-Box Typ 010 mit Deckel u. 3 Zwischenlagen.
Weitere Informationen siehe Continental Verpackungsvorschrift: "Richtlinie fuer Verpackung und Kennzeichnung von Warensendungen durch Lieferanten zu Continental"
228 PARTS (3 LAYER WITH EACH 76 PARTS) PACKED IN CONTINENTAL-BOX TYPE 010 WITH COVER AND 3 LAYERS.
MORE INFORMATION SEE CONTINENTAL PACKAGING SPECIFICATION:
"PACKAGING AND MARKING OF SHIPMENTS FROM SUPPLIERS TO CONTINENTAL"

2 Verpackungshinweise fuer Teile Nr. 1437287-4 / PACKAGING INSTRUCTIONS FOR PART NO. 1437287-4

72 Teile (4 Lagen a 18 Teile) verpackt mit mindestens 5 Zwischenlagen aus Karton und Schaumstoff in TE Karton Nr. R101531
Weitere Informationen siehe Continental Verpackungsvorschrift: "Richtlinie fuer Verpackung und Kennzeichnung von) Warensendungen durch Lieferanten zu Continental".)
72 PARTS (4 LAYER WITH EACH 18 PARTS) PACKED WITH MIN. 5 INTERMEDIATE LAYERS OF CARTON AND FOAM INTO TE CARDBOARD BOX NO. R101531 MORE INFORMATION SEE CONTINENTAL PACKAGING SPECIFICATION:
"PACKAGING AND MARKING OF SHIPMENTS FROM SUPPLIERS TO CONTINENTAL"..

3 Oberflaeche in Steckerbereich / FINISH ON MATING AREA: Galv. Ag über / OVER Ni
Im Lötbereich / ON SOLDER AREA: Sn über / OVER Ni Rest / REST: Ni

4 Oberflaeche in Steckerbereich / FINISH ON MATING AREA: Au über / OVER Ni
Im Lötbereich / ON SOLDER AREA: Sn über/OVER Ni Rest / REST: Ni

5 Teile muessen frei von Flittergrat,Abrieb und losen Spaenen sein
PARTS MUST BE FREE OF TINSEL-BURR,ABRASION AND LOOSE SLIVERS

6 Elektrische Pruefung / ELECTRICAL TEST
100% Durchgangspruefung der einzelnen Flachkontakte Pruefstrom = 10mA
100% CURRENT FLOW TEST OF ALL CONTACTS TEST CURREND = 10mA

7 Kontaktausdrueckkraft >60N/23' / CONTACT PRESS-OUT FORCE >60N/23"

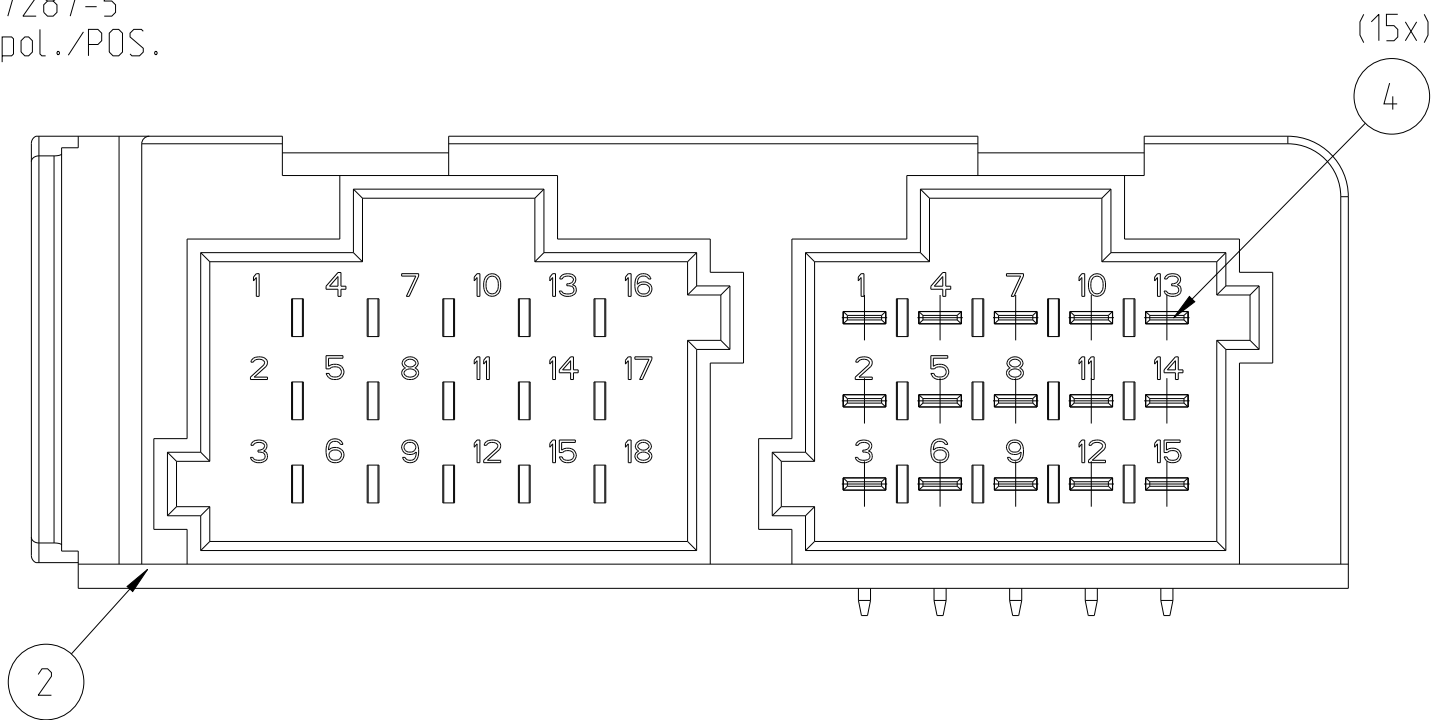
8 Masslich abstimmen mit Blende / DIMENSION HAS TO MEET WITH SCREEN: 1437284-1

9 Zulaessige Durchbiegung 0,5 max. mm / MAX.BENDING 0,5 MM PERMITTED

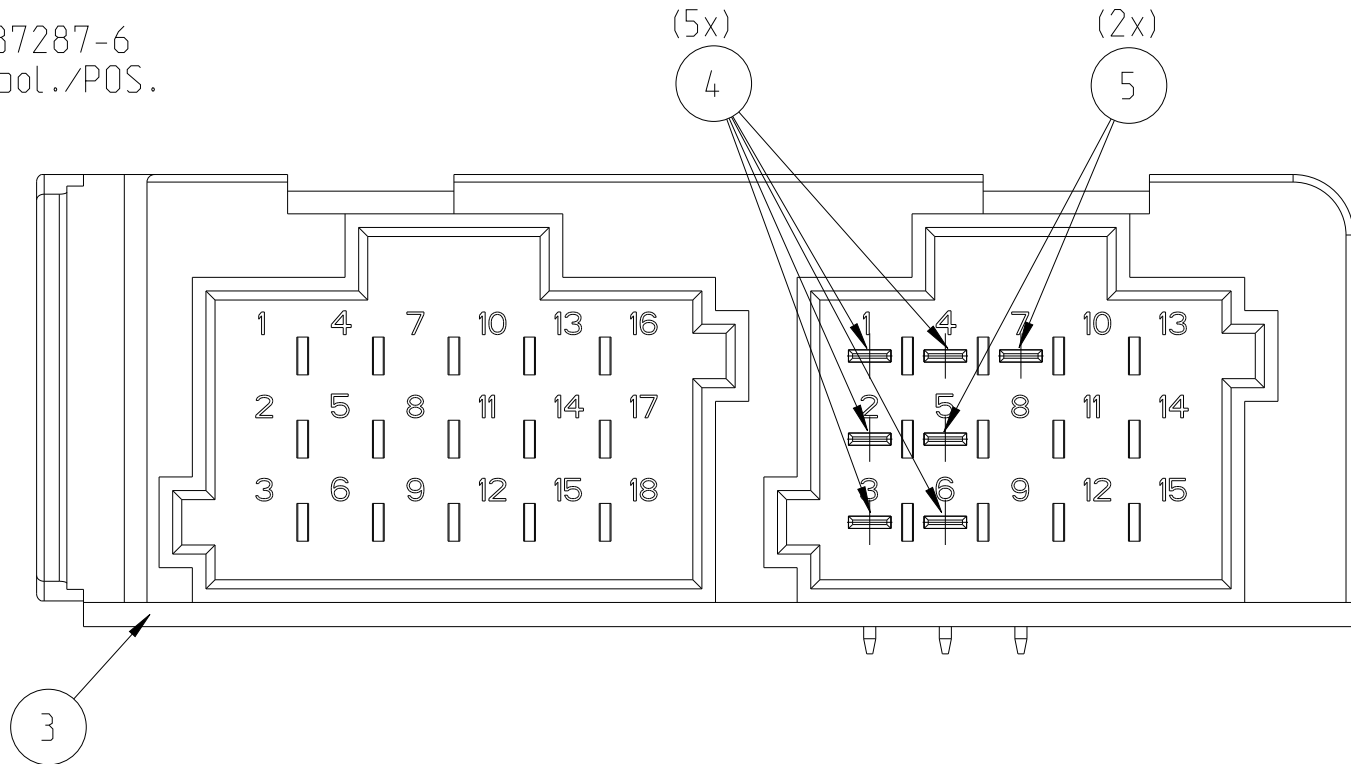
10 Allgemeine Formschraege / MOLD DRAFT ANGLE: 0.5°

11 Max.0.2 mm Grat an Formtrennung, Anguss und Ausstosser zulaessig
MAX.BURR 0.2MM PERMITTED ON MOLD SPLIT LINE, INJECTION AND EJECTION MARKS

1437287-5
15 pol./POS.



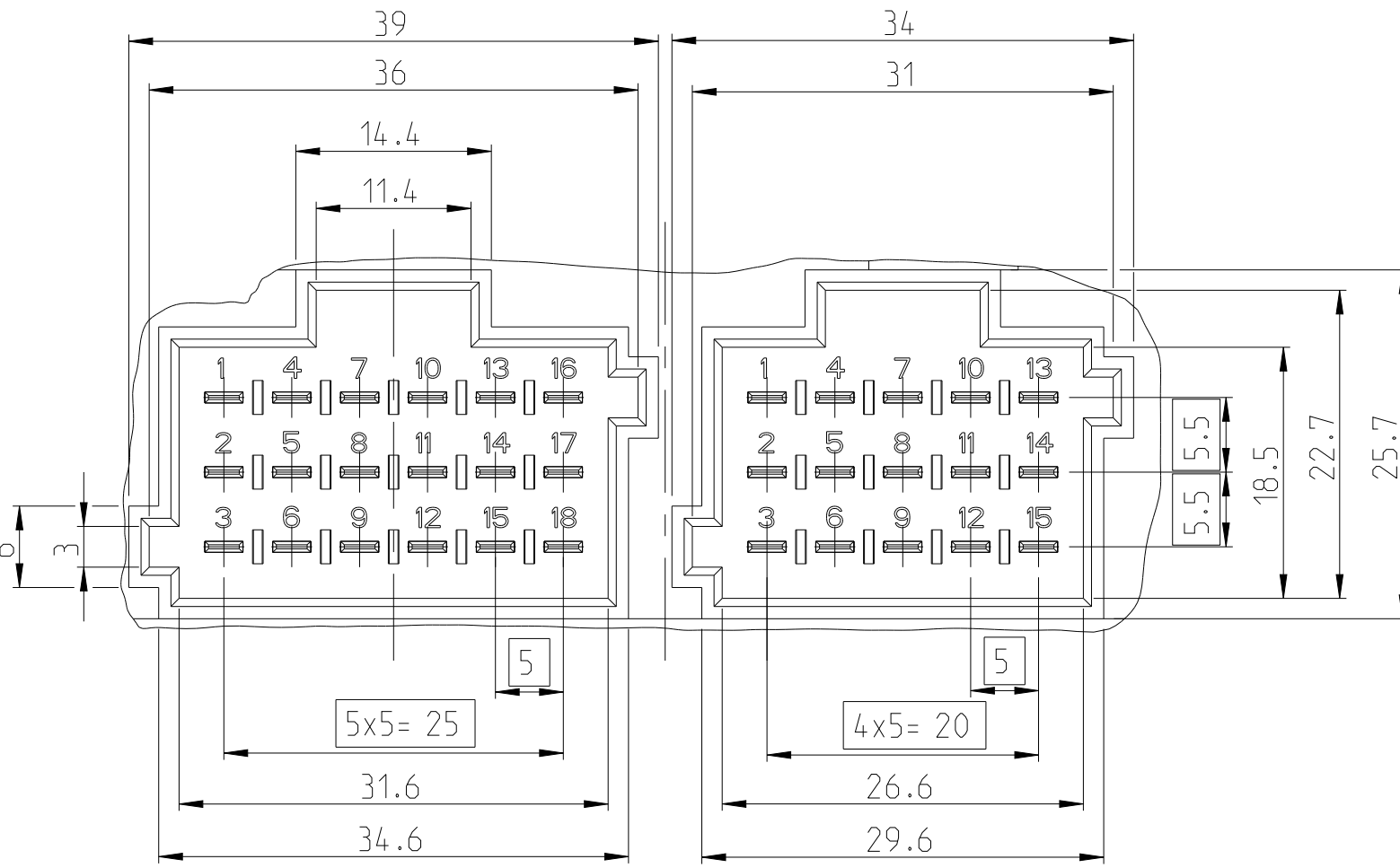
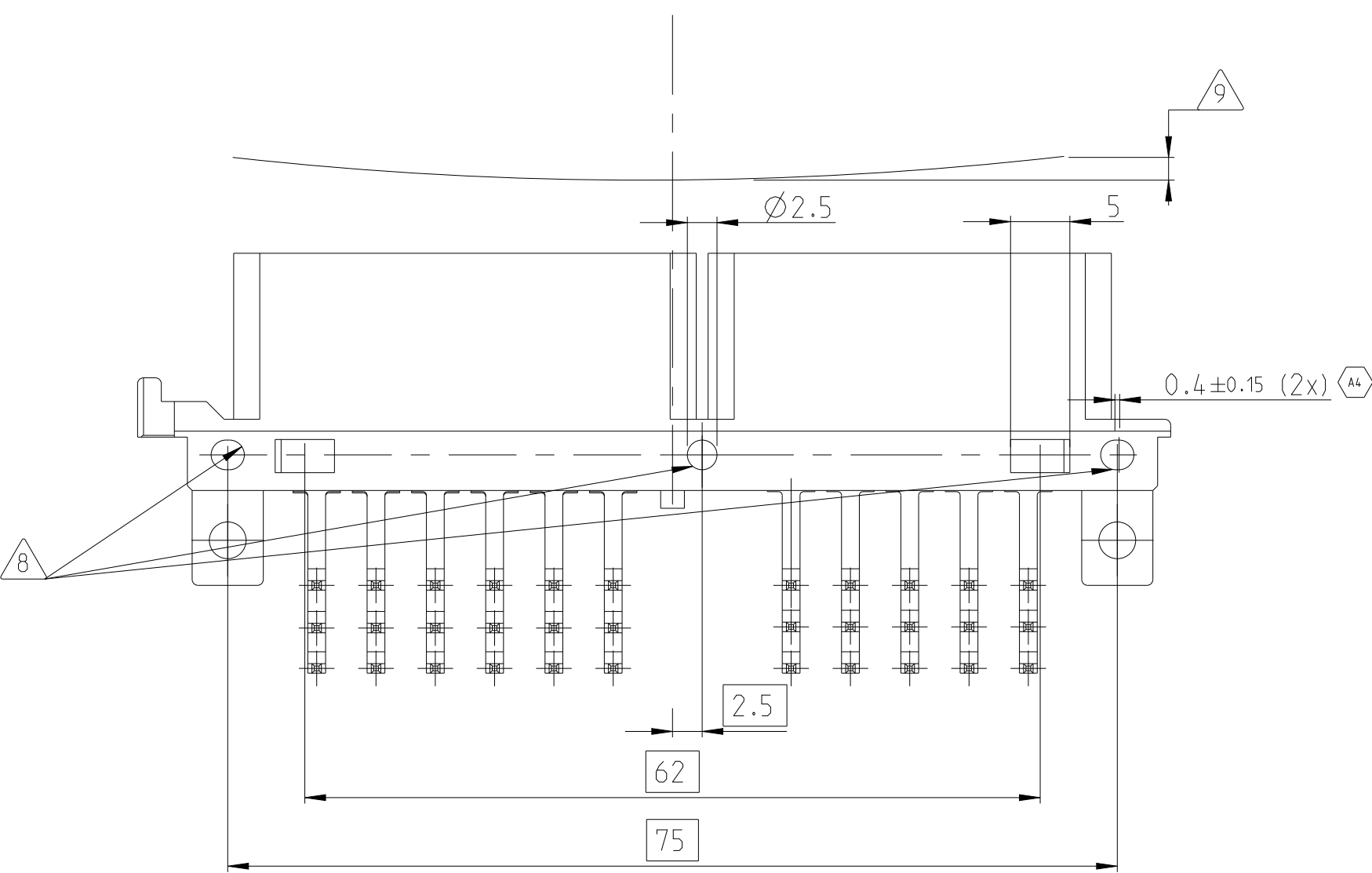
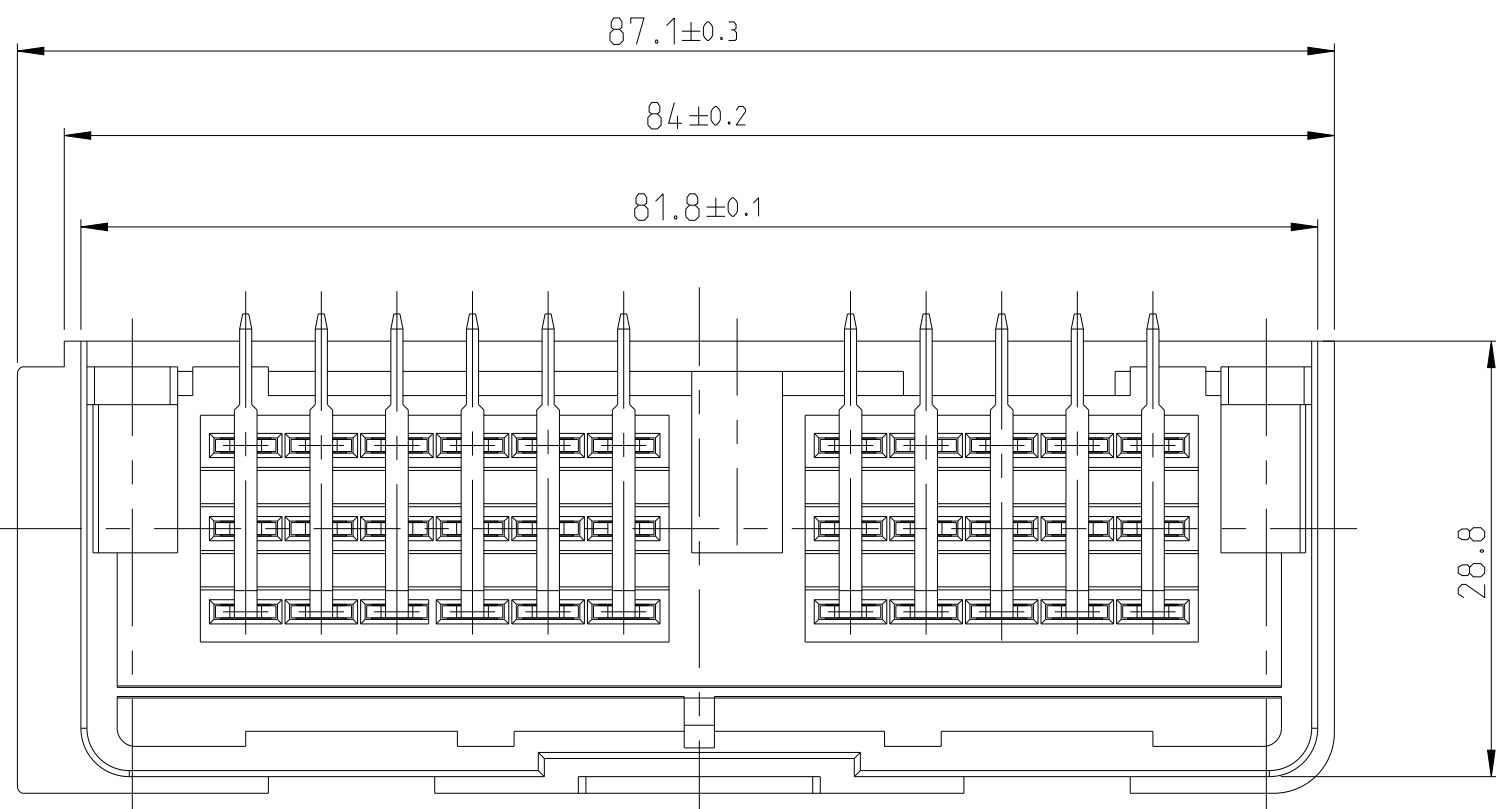
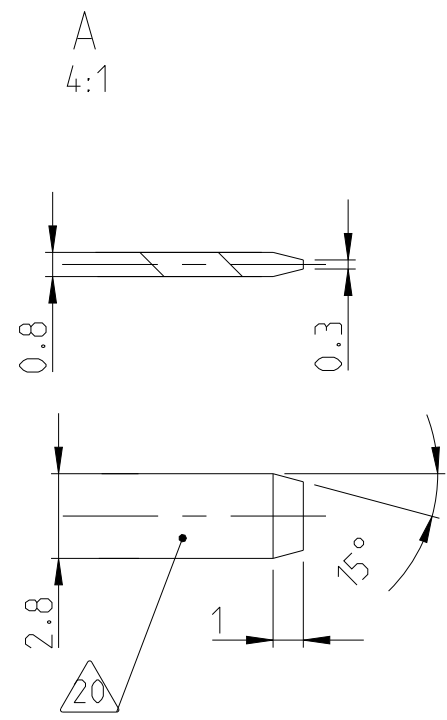
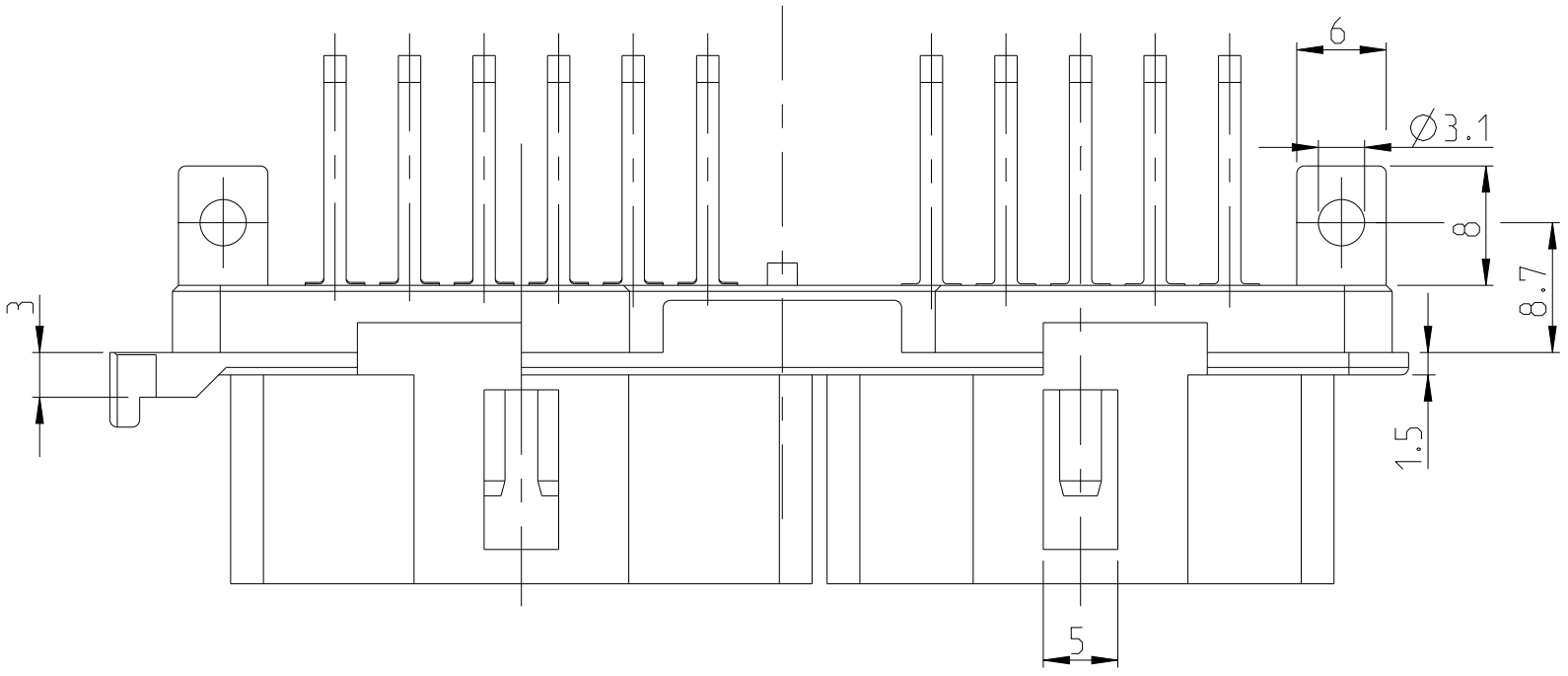
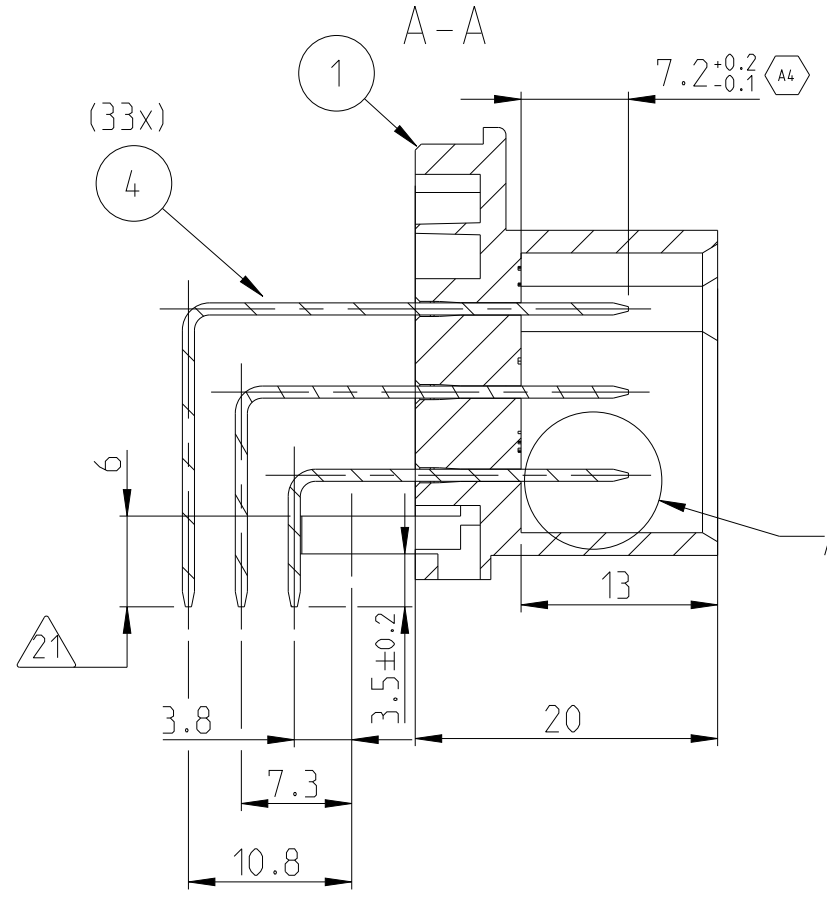
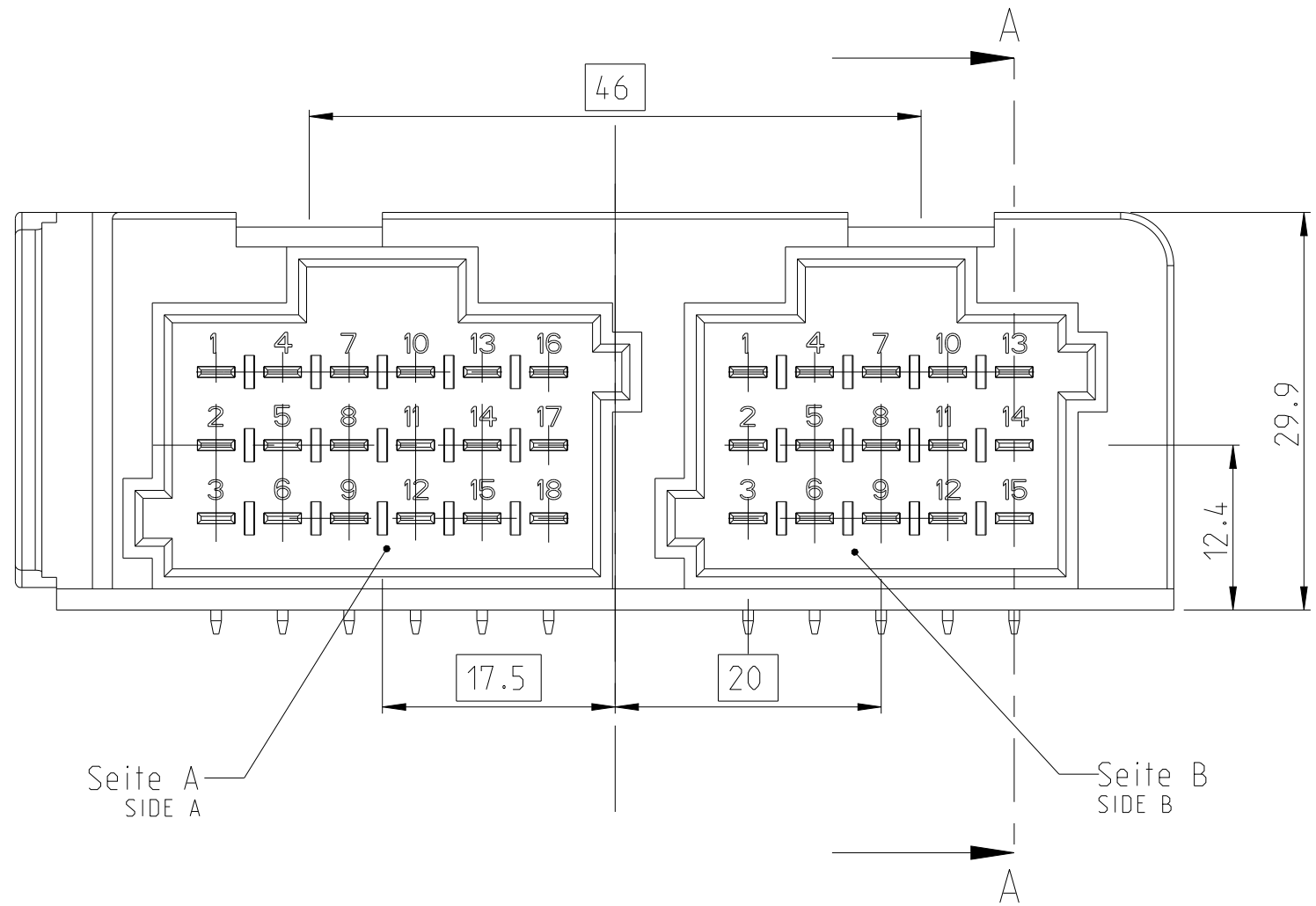
1437287-6
7 pol./POS.



OBSOLETE				
2	15	33	33	
5	15	33	33	
1				
1437287-6	1	1		
1437287-5				
1437287-4				
1437287-3				
Benennung TITLE		Werkstoff MATERIAL		Farbe/Oberflaeche COLOR/SURFACE
Kontakt 2.8x0.8 CONTACT 2.8x0.8		CuZn30		
Kontakt 2.8x0.8 CONTACT 2.8x0.8		CuZn30		
Gehaeuse 7 pol. HOUSING 7 POS.		PA 66 GF30		Schwarz BLACK
Gehaeuse 15 pol. HOUSING 15 POS.		PA 66 GF30		Schwarz BLACK
Gehaeuse 33 pol. HOUSING 33 POS.		PA 66 GF30		Schwarz BLACK
QTY REQD PER ASSY		REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

-3 / -4 AS SHOWN
wie gezeichnet

TOLERANCES UNLESS OTHERWISE SPECIFIED ACC. TO DIN 16901-140@CENTRIC TO NOMINAL DIMENSION, EDITION 1992-11 SHALL APPLY. Freimasttoleranzen nach DIN 16901-140@. Es gilt die Ausgabe 1992-11.		DWN P.Kawulok 06APR2002		NAME	
THIS DRAWING IS A CONTROLLED DOCUMENT.		CHK P.Straka 16APR2002		ASSY 33-/15-/7-POS. BLADE TYPE HEADER	
DIMENSIONS: mm		APVD P.CESAC 16APR2002		33-/15-/7-pol. Steckerleiste	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH		APPLICATION SPEC - - - - - - -		SIZE A	
MATERIAL TBD		WEIGHT -		CAGE CODE 00779	
CUSTOMER DRAWING		DRAWING NO C=1437287-3		RESTRICTED TO -	
		SCALE 2:1		SHEET 1 OF 1	
				REV A5	



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1437287-6](#)