

WIRE SIZE			CRIMP HEIGHT mm [INCH]			CRIMP HEIGHT REFERENCE SETTING	
16 AWG			1.65+/-0.05 [0.065+/-0.002]			8.6	
18 AWG			1.57+/-0.05 [0.062+/-0.002]			10.4	



5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET
FOR ADDITIONAL INFORMATION.

- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

AMP 4805 REV 31MAR2000

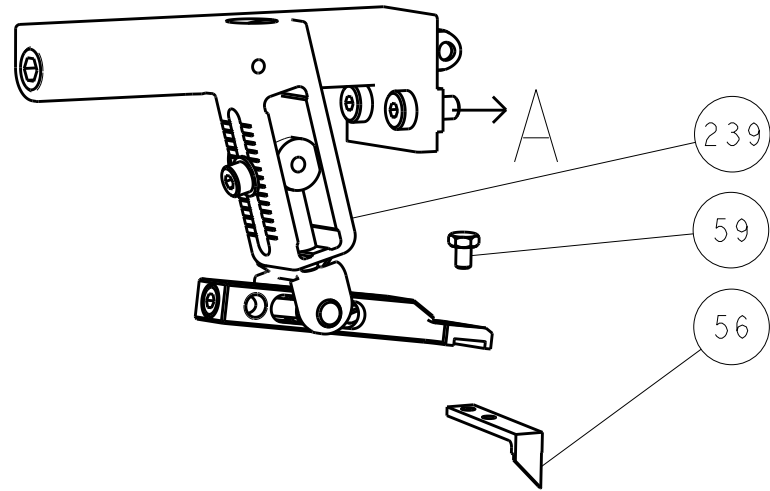
				1		2110641-1	FEED CAM AIR FEED	248
--	--	--	--	---	--	-----------	-------------------	-----

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TRICO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE, AND THE CONTROLLING ENGINEERING ORGANIZATION						DWN	24JULY2012	

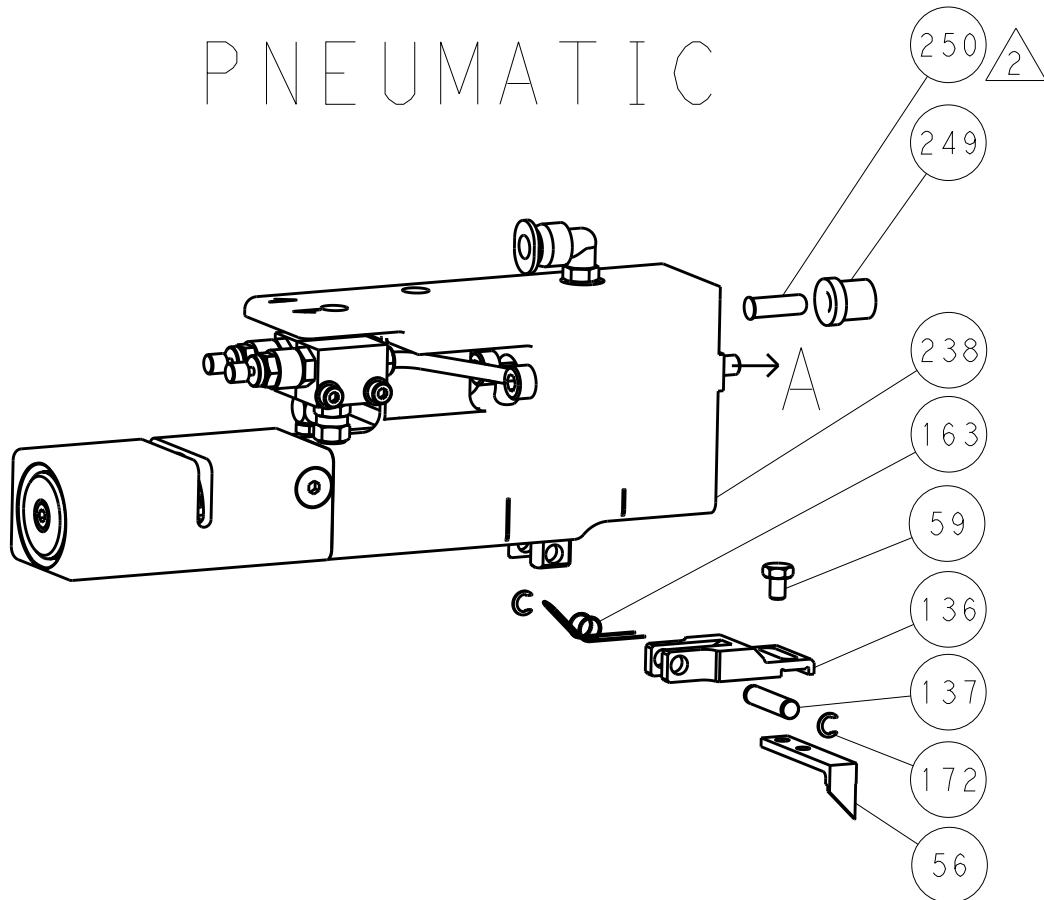
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

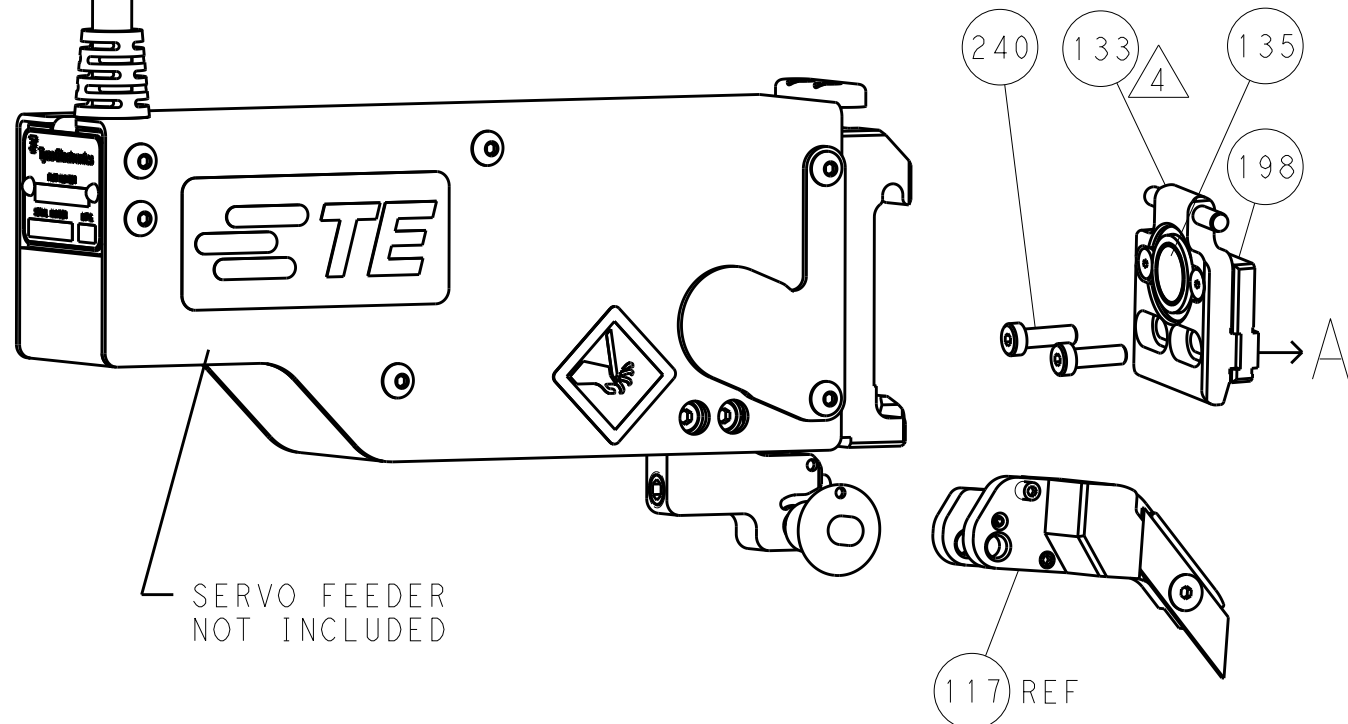
FEED TYPE
MECHANICAL



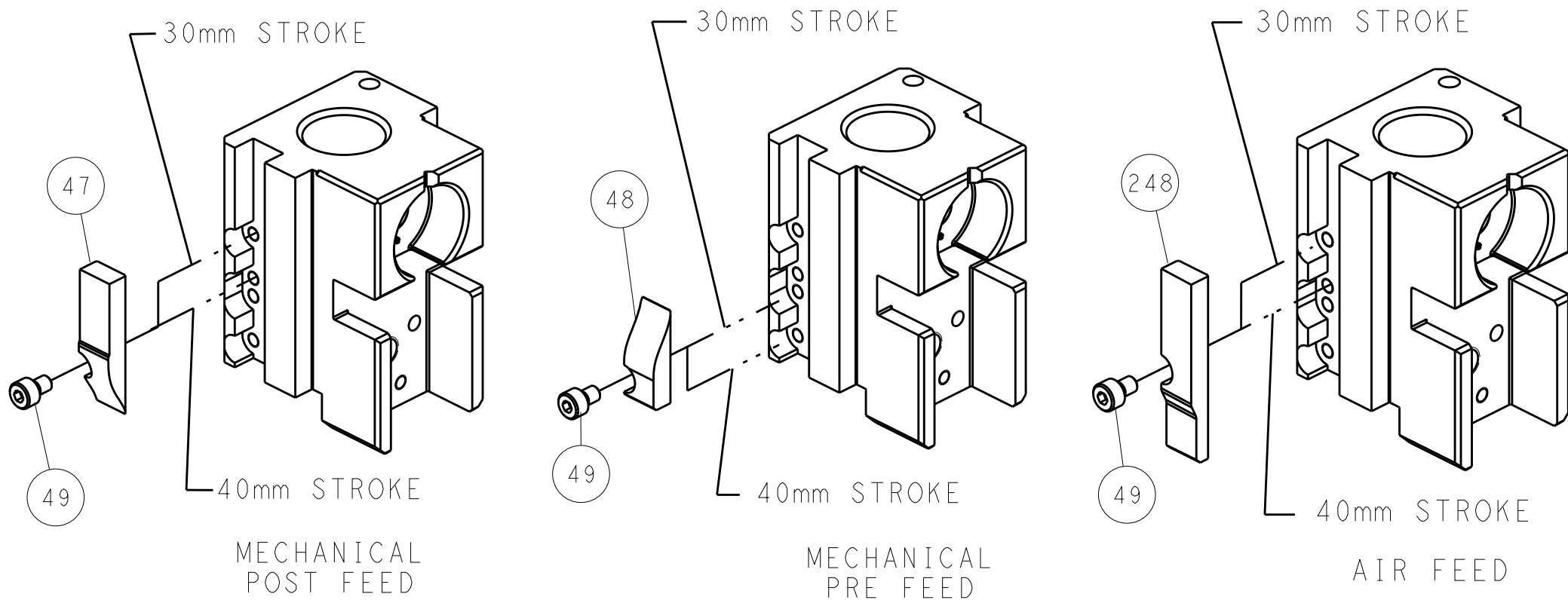
PNEUMATIC



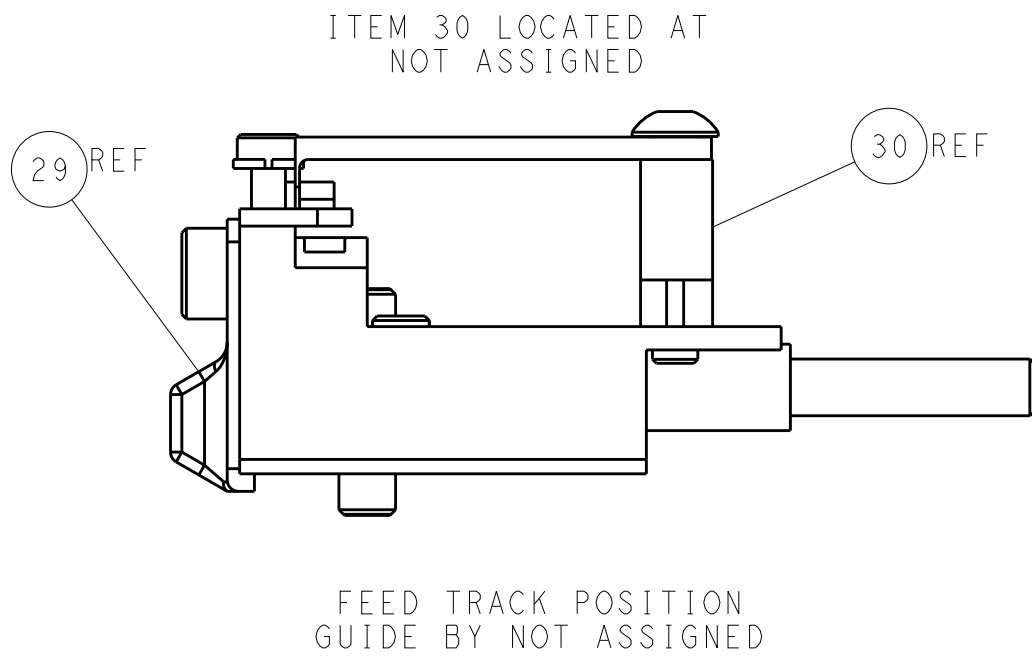
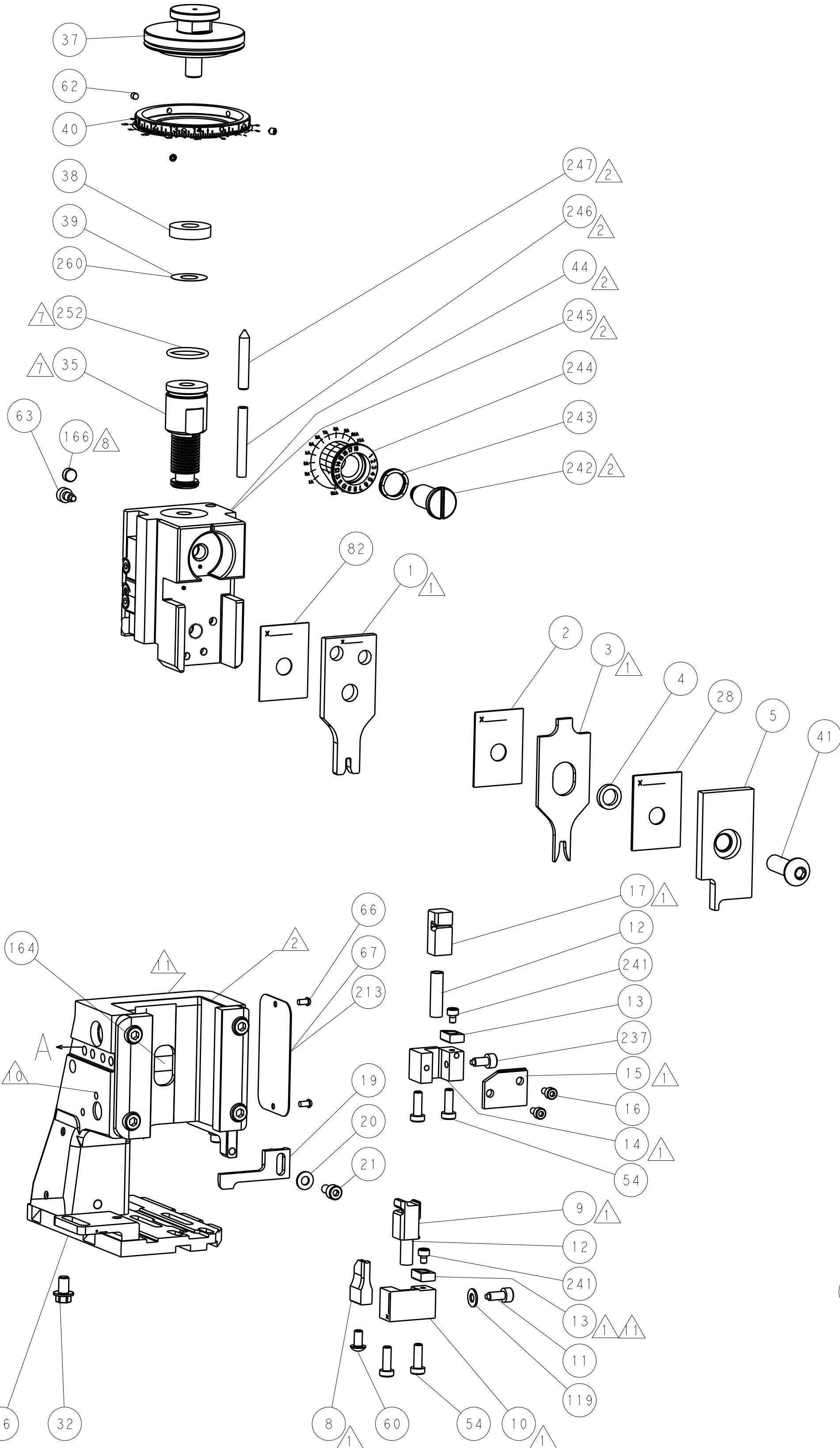
SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		24JULY2012		TE Connectivity	
mm		0 PLC ±.1		CHK		24JULY2012		Harrisburg, PA 17105-3608	
		1 PLC ±.02		CHK		24JULY2012		NAME	
		2 PLC ±.005		CHK		24JULY2012		Ocean Side Feed	
		3 PLC ±.0005		CHK		24JULY2012		Applicator	
		4 PLC ±.0005		CHK		24JULY2012		SIZE	
		FINISH		CHK		24JULY2012		CAGE CODE	
				CHK		24JULY2012		DRAWING NO	
				CHK		24JULY2012		RESTRICTED TO	
				CHK		24JULY2012		A1 00779 C=2151709	
				CHK		24JULY2012		Customer Accessible Production Drawing	
				CHK		24JULY2012		SCALE 1:1	
				CHK		24JULY2012		SHEET 2 OF 4	
				CHK		24JULY2012		REV A	

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

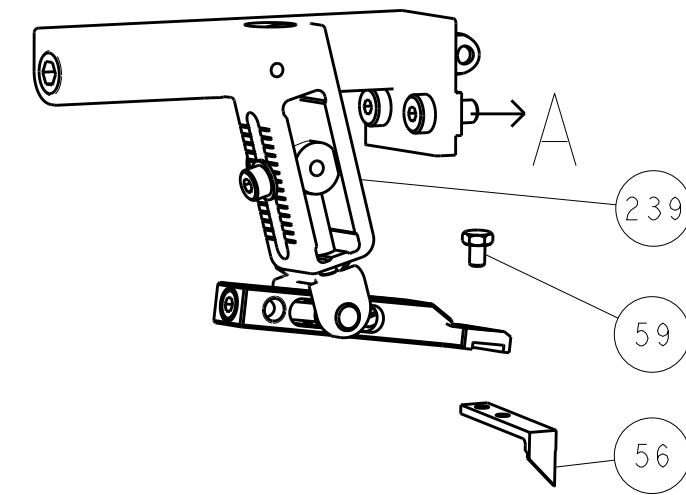
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

C

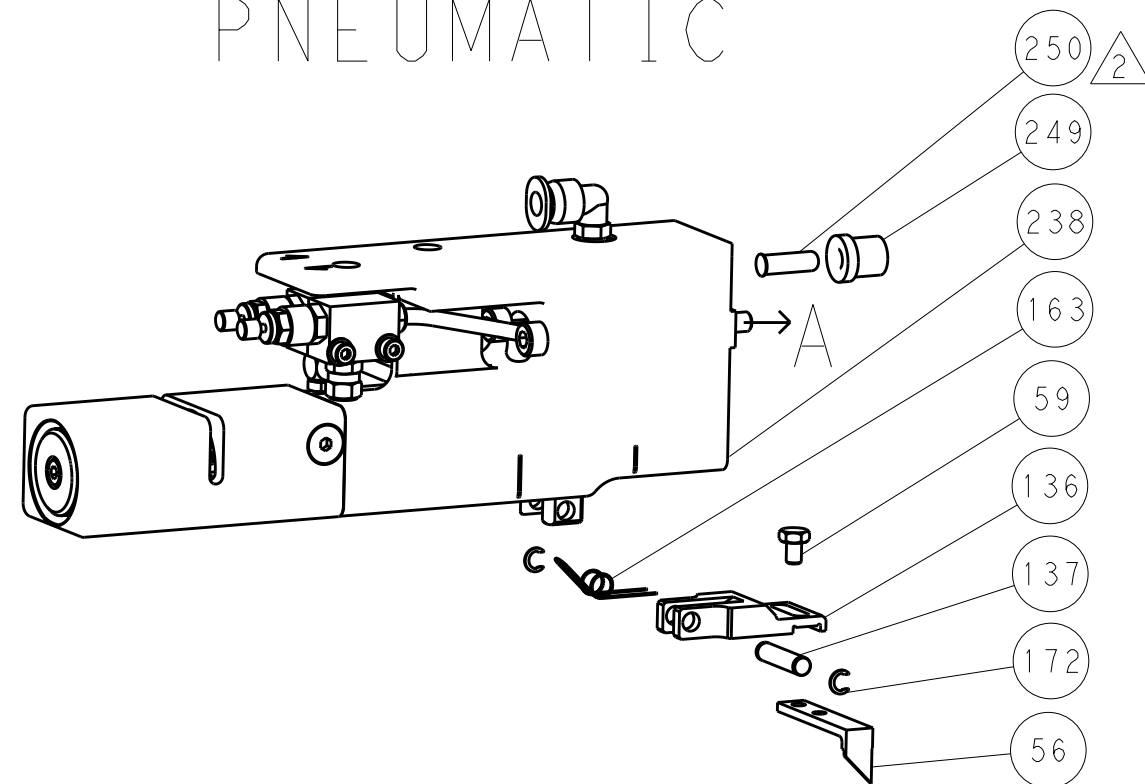
B

A

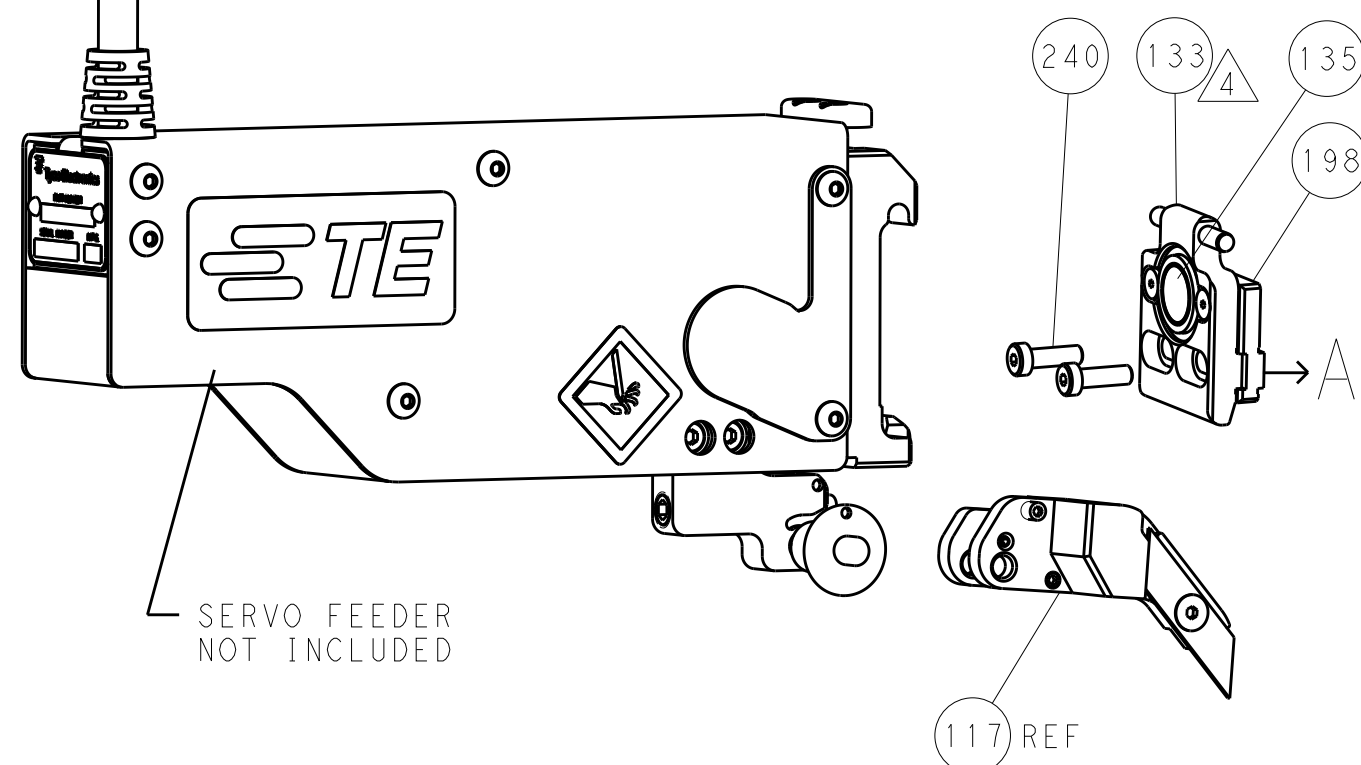
FEED TYPE MECHANICAL



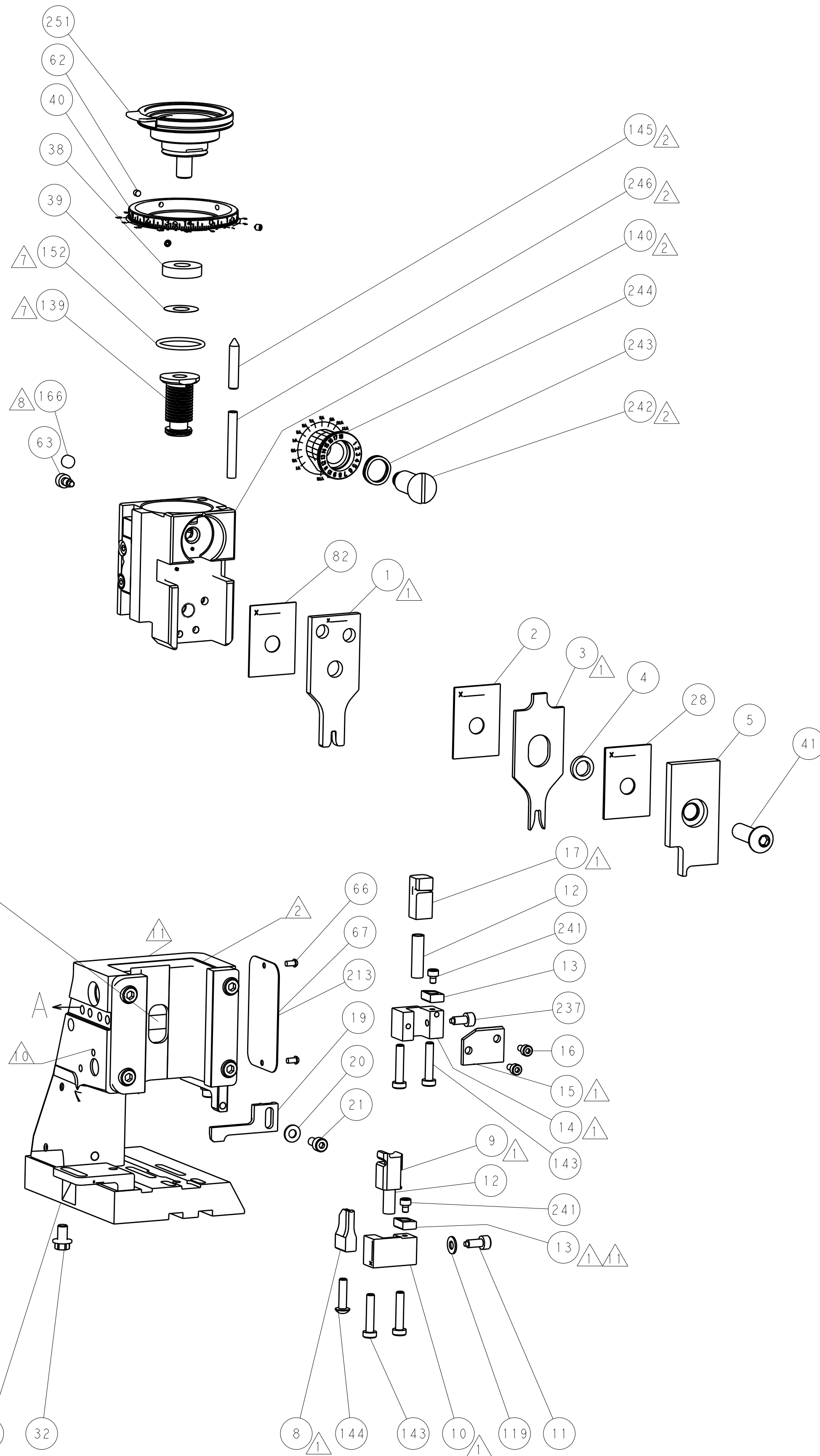
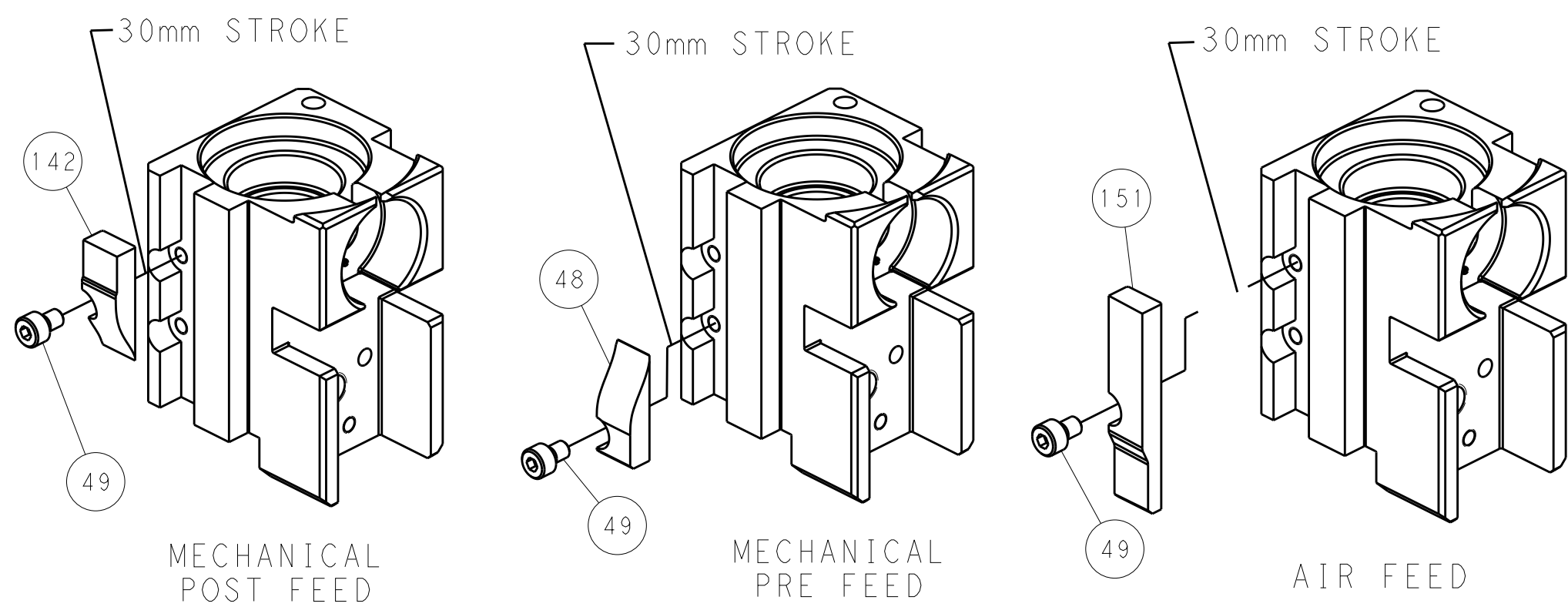
PNEUMATIC



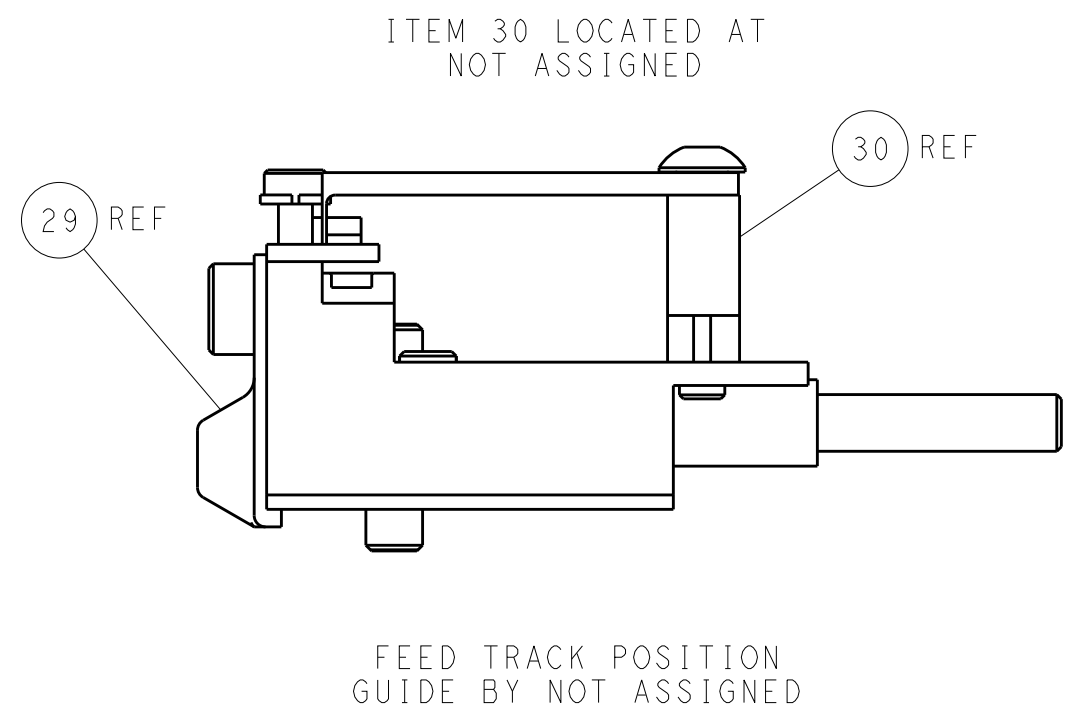
SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20		DWN		24JULY2012		TE Connectivity	
COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		CHK		24JULY2012		Harrisburg, PA 17105-3608	
		APVD		24JULY2012		NAME	
						Ocean Side Feed	
						Applicator	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[7-2151709-7](#)