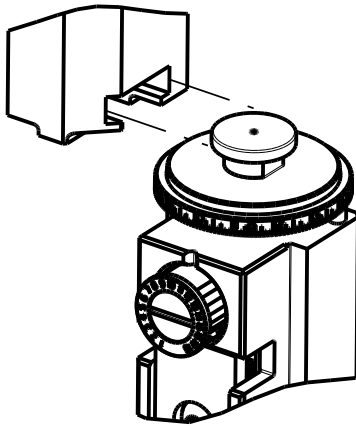
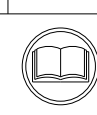


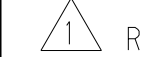
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151542-1	A	FINE CRIMP HEIGHT ADJUST
	2151542-2	A	FINE CRIMP HEIGHT ADJUST
	2151542-5	A	FINE CRIMP HEIGHT ADJUST
	2151542-6	A	NON-CRIMP HEIGHT ADJUST
	2151542-7	A	FINE CRIMP HEIGHT ADJUST
	7-2151542-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 mm [.120]	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: TE TERMINAL		TE CONNECTIVITY CRIMP SPEC	
TERMINAL NAME: CONTACT, AMP POWER SERIES 15			
WIRE STRIP LENGTH 4.30-6.48 mm [.169-.255 IN]		INSULATION DIAMETER RANGE -	
TERMINAL APPLICATION SPECIFICATION		-	
114-13127 Rev B		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1604113-1	1604113-2		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
16 AWG	1.75+/-0.05 [.069+/- .002]	6.6
18 AWG	1.63+/-0.05 [.064+/- .002]	7.8
20 AWG	1.50+/-0.05 [.059+/- .002]	9.1

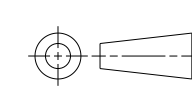


-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151542-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151542-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151542-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151542-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD	
	A	RELEASED		24MAR2012	RW	TE	
	-	-		-	-	-	-

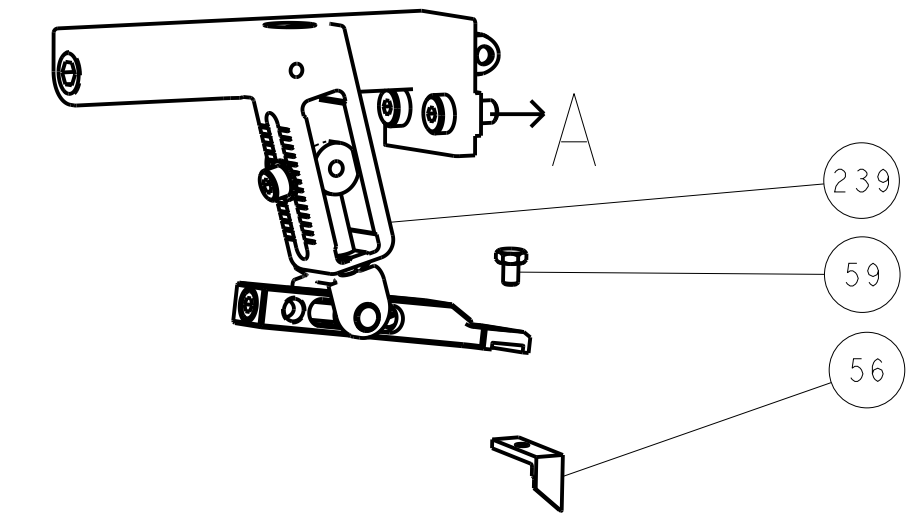
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	1-690712-7	FRONT STRIP GUIDE	115
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	100
	1	1	1	1	1	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	98
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	98
-	2	2	2	2	2	4-18024-4	SCR, BTN SKT HD CAP (M4 X 6.0)	97
-	1	1	1	1	1	1633055-1	GUIDE, STOCK	94
-	1	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	91
-	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	85
-	1	1	1	1	1	1-455888-2	SPACER, CRIMPER	82
-	2	2	2	2	2	2079383-2	SCR, BHSC, RoHS (M3 X 10)	79
-	1	1	1	1	1	1-2119928-7	FENCE	78
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338683-9	FEED PAWL	56
-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	1	2-18031-1	SCR, SET, CUP POINT M3 X 3.0	52
-	1	1	1	1	1	1-811242-0	BUMPER, HOLD DOWN	51
	1	1	1	1	1	1-1803011-2	HOLDER, SLUG BLADE	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	2	2	2	2	2	2079383-8	SCR, BHSC, RoHS (M4 X 16)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1-1901086-9	PLATE, STRIP GUIDE	29
-	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	6-690754-6	DRAG, SPECIAL	25
-	1	1	1	1	1	1803053-7	STRIP GUIDE, REAR	23
	1	1	1	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	21
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1633579-5	BLADE, SLUG	10
	-	1	1	1	1	2-1803012-4	PLATE, REAR SHEAR	9
1	1	1	1	1	1	1803050-4	ANVIL, SPECIAL, COMBINATION	8
	1	1	1	1	1	2-456409-3	CRIMPER, WIRE .120 "F" PREMIUM	1

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DIMENSIONS: mm		CHK K.J.STAKEM 19MAR2012	NAME Ocean Side Feed Applicator	
		APVD T.L.FLIN 19MAR2012	PRODUCT SPEC	
			APPLICATION SPEC	
MATERIAL		FINISH	WEIGHT	RESTRICTED TO
-		-	-	-
Customer Accessible Production Drawing		SCALE 1:2	SHEET 1 OF 4	REV A

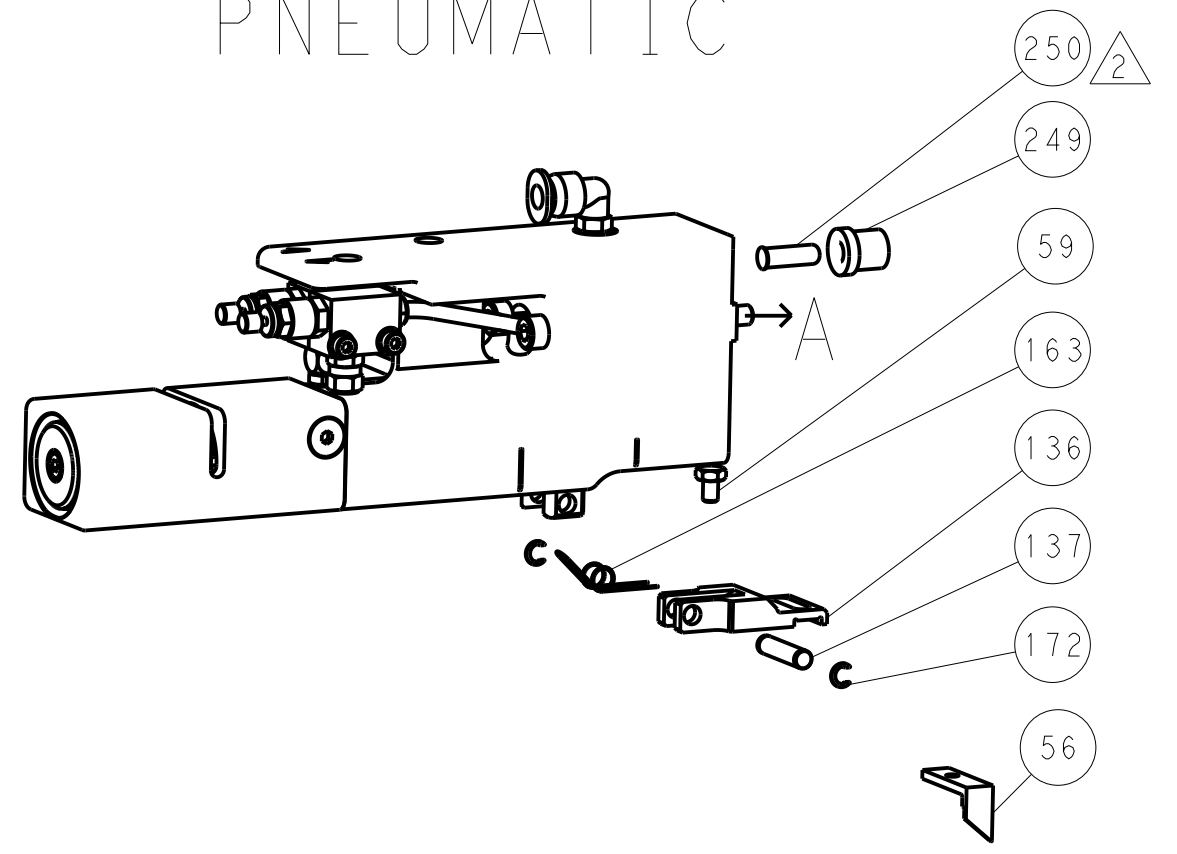
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

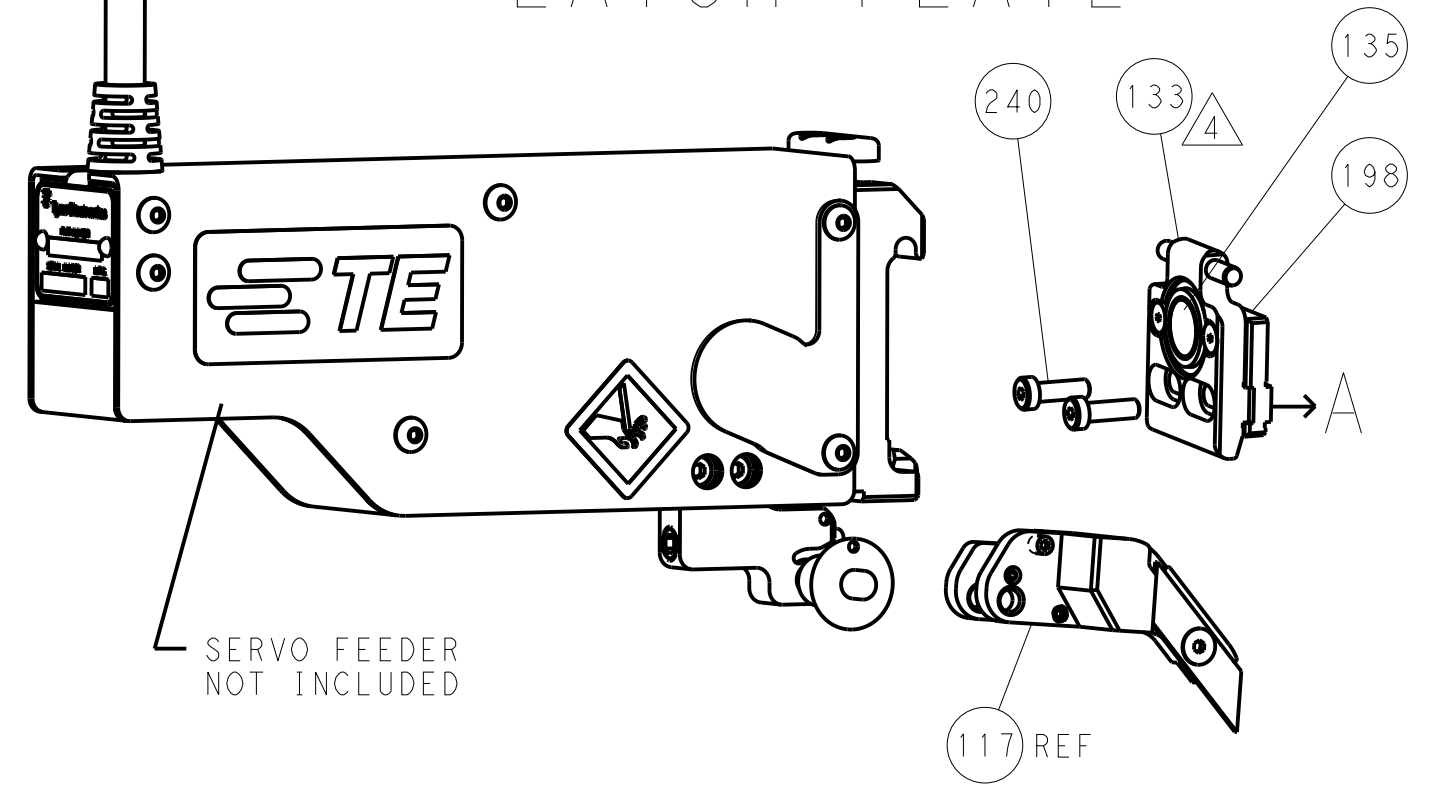
FEED TYPE
MECHANICAL



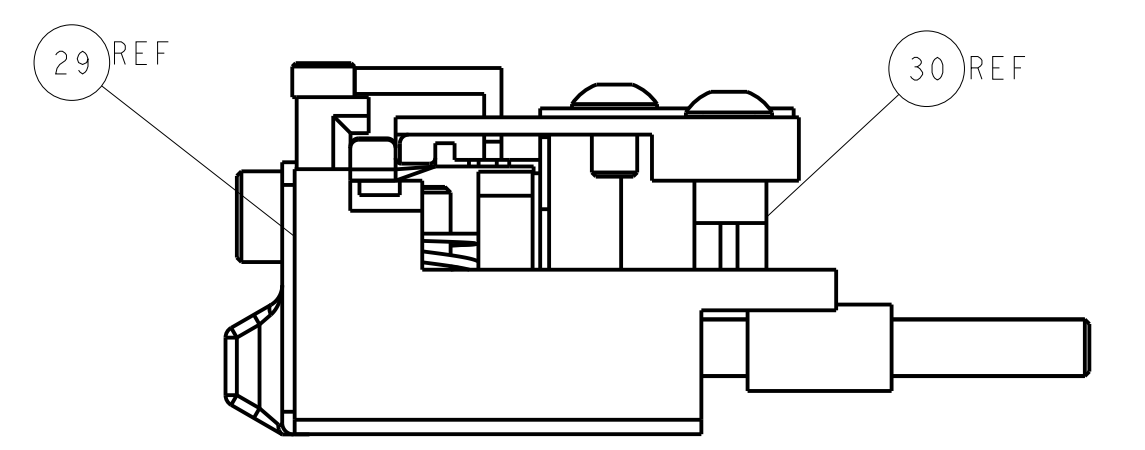
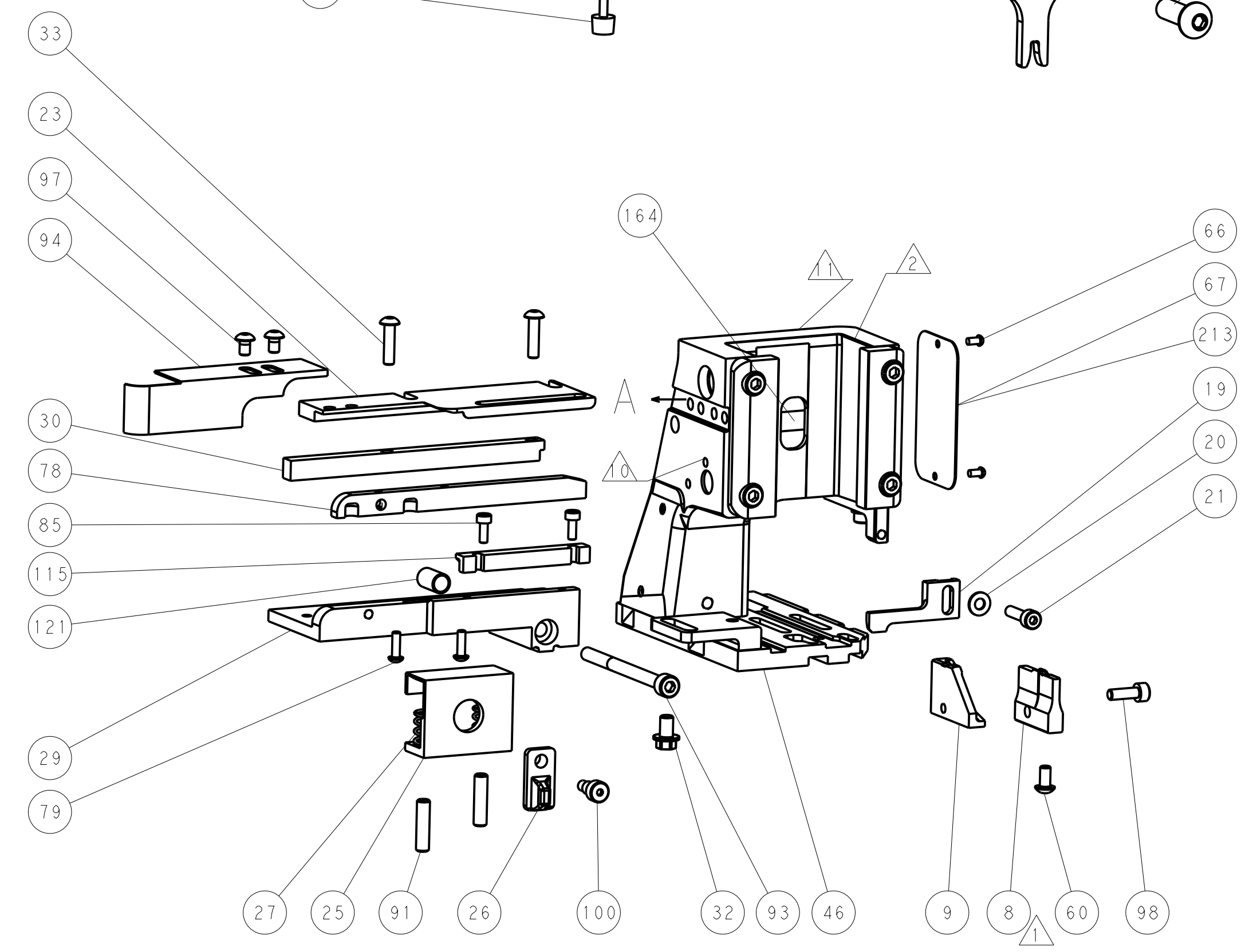
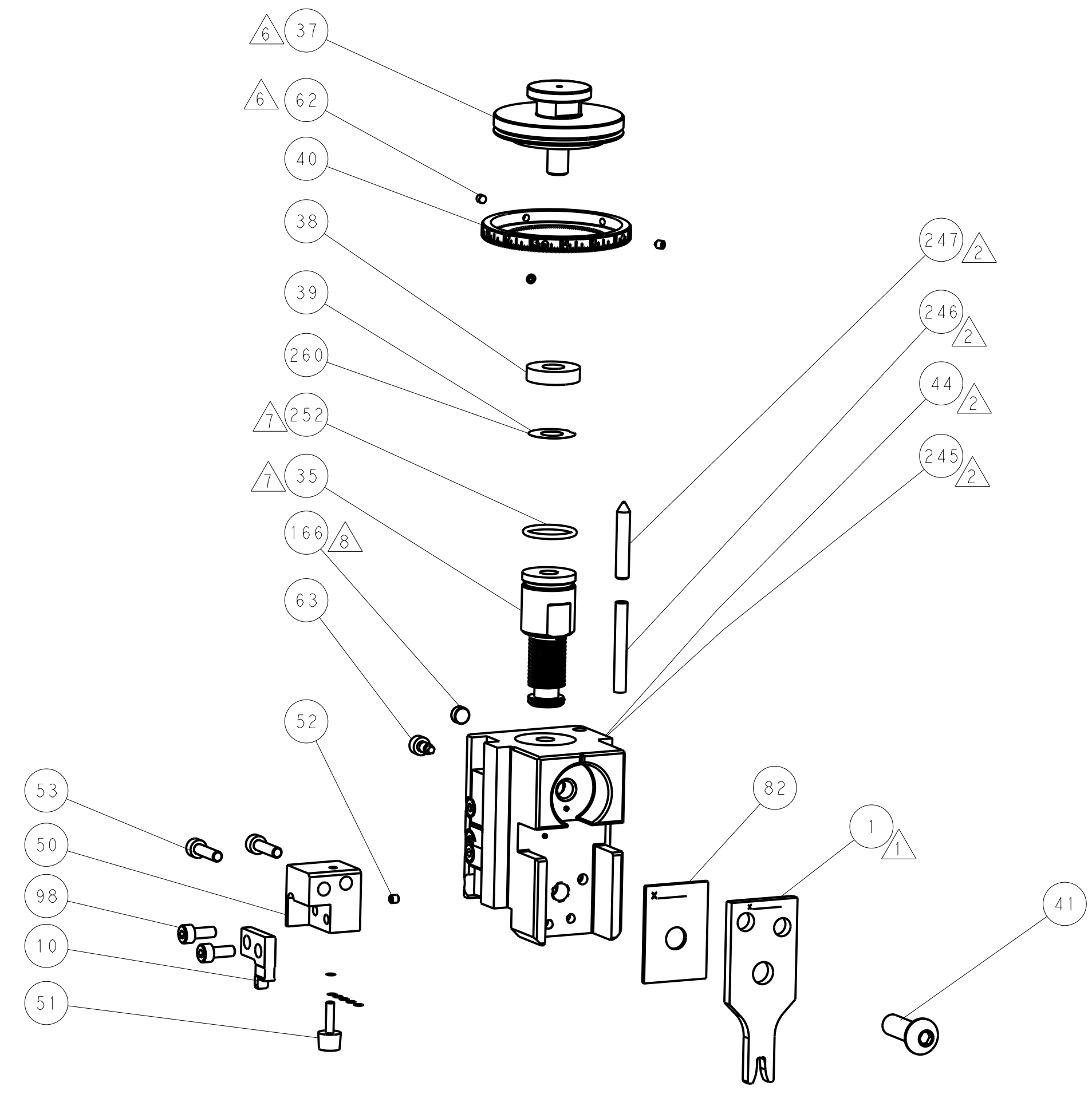
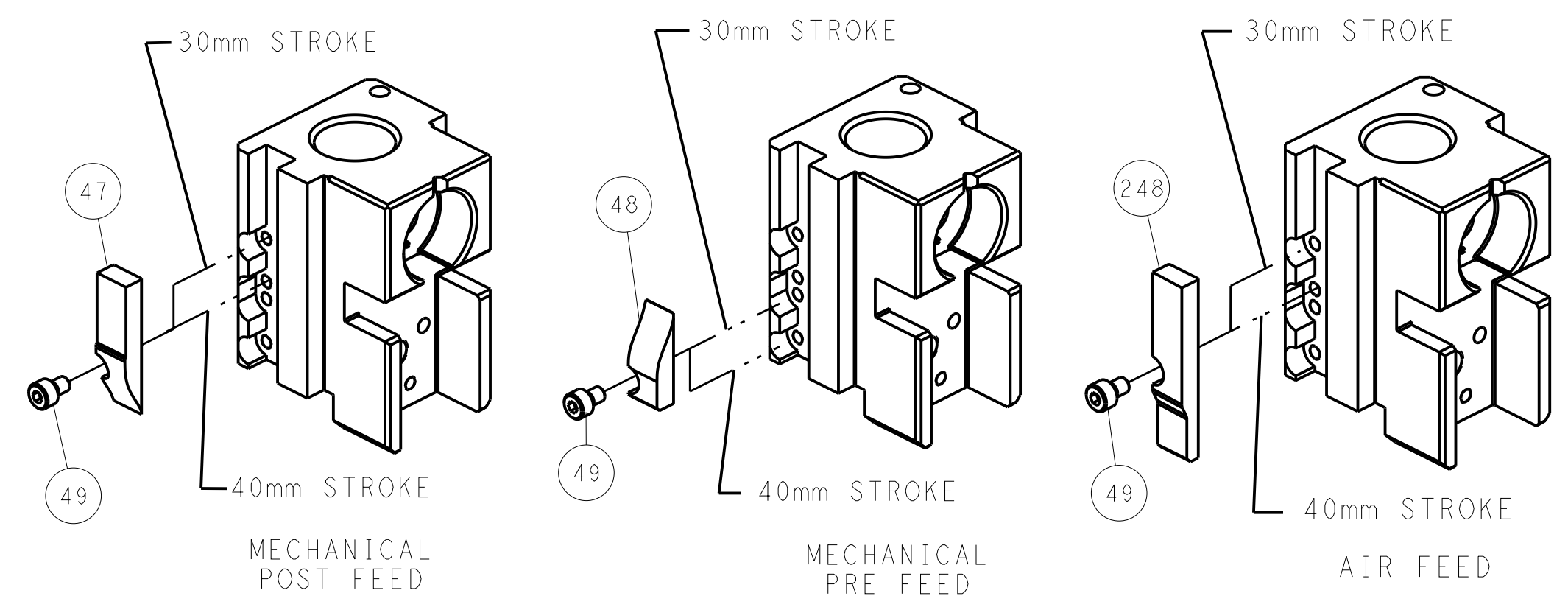
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



FEED TRACK POSITION
GUIDE BY INSULATION AND BODY

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R.O. WILSON CHK K.J. STAKEM APVD T.L. ELGIN		TE Connectivity Harrisburg, PA 17105-3608	
0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		FINISH -		PRODUCT SPEC -		NAME Ocean Side Feed Applicator	
MATERIAL -		WEIGHT -		SIZE A1		CAGE CODE 00779	
				DRAWING NO C=2151542		RESTRICTED TO -	
				Customer Accessible Production Drawing		SCALE 1:2	
				SHEET 2		OF 4	
				REV A			

8

7

6

5

4

3

2

1

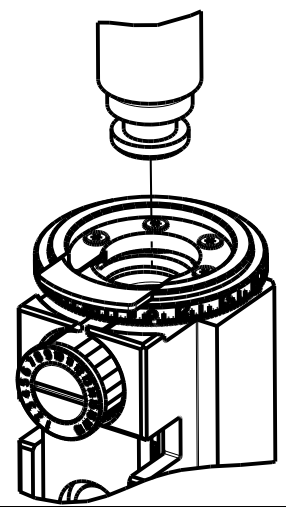
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RELEASED FOR PUBLICATION

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151542-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

1338683-9

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

SERVO LATCH PLATE

PART NUMBERS REQUIRED

2119951-1

-

8-2151542-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

PART NUMBERS REQUIRED

2161326-1

-

8-2151542-4

-

-

CONVERT TO

MECHANICAL FEED

PART NUMBERS REQUIRED

2119949-1

1338683-9

5-18022-5

2119653-2

-

-

CONVERT TO

SERVO LATCH PLATE

PART NUMBERS REQUIRED

2119951-1

-

8-2151542-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

PART NUMBERS REQUIRED

2161326-1

-

8-2151542-4

-

-

CONVERT TO

MECHANICAL FEED

PART NUMBERS REQUIRED

2119949-1

1338683-9

5-18022-5

2119653-2

-

-

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

1338683-9

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

2-2151542-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

CONVERT TO

MECHANICAL FEED

PART NUMBERS REQUIRED

2119949-1

1338683-9

5-18022-5

2119653-2

-

-

CONVERT TO

SERVO LATCH PLATE

PART NUMBERS REQUIRED

2119951-1

-

8-2151542-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

PART NUMBERS REQUIRED

2161326-1

-

8-2151542-4

-

-

CONVERT TO

MECHANICAL FEED

PART NUMBERS REQUIRED

2119949-1

1338683-9

5-18022-5

2119653-2

-

-

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

1338683-9

5-18022-5

2119641-2

2119799-1

2063440-1

2-2151542-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

2-2151542-7

A

FINE CRIMP HEIGHT ADJUST

NONE

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

7-2151542-7

A

CRIMP TOOLING KIT

-

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

CONVERT TO

-

PART NUMBERS REQUIRED

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

3.05 mm [.120]

F

INSUL

-

-

APPLICATOR INSTRUCTIONS

408-10389



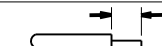
TERMINAL DATA: TE TERMINAL

TE CONNECTIVITY CRIMP SPEC

TERMINAL NAME: CONTACT, AMP POWER SERIES 15

WIRE STRIP LENGTH

4.30-6.48 mm [.169-.255 IN]



INSULATION DIAMETER RANGE

-

TERMINAL APPLICATION SPECIFICATION

114-13127 Rev B

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

1604113-1

1604113-2

WIRE SIZE



CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



16 AWG

1.75+/-0.05 [.069+/- .002]

6.6

18 AWG

1.63+/-0.05 [.064+/- .002]

7.8

20 AWG

1.50+/-0.05 [.059+/- .002]

9.1

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151542-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151542-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151542-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

P

LTR

DESCRIPTION

SEE SHEET 1

DATE

-

OWN

-

APVD

-

1

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

1

1

1

1

1

2119640-1

PUSH ROD, AIR FEED

250

1

1

1

1

1

2079988-1

BUSHING, LCH5-12, MISUMI

249

1

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

1

1

1

1

1

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

1

1

1

1

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

1

1

1

1

1

2063440-1

AIR FEED MODULE

238

1

1

1

1

1

2119740-2

TAG, IDENTIFICATION

213

1

1

1

1

1

1901094-3

SPACER, FEEDER

198

1

1

1

1

1

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

1

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

1

1

1

1

1

994970-2

COUNTER, MAGNETIC

164

1

1

1

1

1

240638-1

SPRING, FEED FINGER

163

1

1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

1

1

1

1

1

2119641-2

FEED CAM, AIR FEED

151

1

1

1

1

1

2119798-2

DETENT PIN

145

1

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

1

1

1

1

1

2119653-2

FEED CAM, POST FEED

142

1

1

1

1

1

2119656-2

APPLICATOR BASIC ASSEMBLY, SF

141

1

1

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

1

1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

1

1

1

1

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

1

1

1

1

1

2119799-1

HOLDER, FEED FINGER, AF

136

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REF

SEE NOTE 4

135

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1633743-1

SERVO FEED LATCH ASM

133

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1-22281-8

SPRING, COMPRESSION

121

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REF

FEED FINGER ASSEMBLY, SF

117

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1-690712-7

FRONT STRIP GUIDE

115

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980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

100

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2168083-3

SCR, SKT HD CAP, RoHS, M4 X 12.0

98

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1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

98

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4-18024-4

SCR, BTN SKT HD CAP (M4 X 6.0)

97

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1633055-1

GUIDE, STOCK

94

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2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

93

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2-18032-5

SCR, SET, FLT POINT M5 X 20.0

91

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2168083-1

SCR, SKT HD CAP, RoHS, M3 X 8.0

85

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1-455888-2

SPACER, CRIMPER

82

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2079383-2

SCR, BHSC, RoHS (M3 X 10)

79

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1-2119928-7

FENCE

78

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2119956-1

DOCUMENTATION PACKAGE

71

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2119740-1

TAG, IDENTIFICATION

67

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2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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2119793-1

LIMITER, ADJUSTMENT BOLT

63

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992763-5

SCR, SET, SOC, CONE POINT, M3 X 4.0

62

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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1338683-9

FEED PAWL

56

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2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

53

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2-18031-1

SCR, SET, CUP POINT M3 X 3.0

52

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1-811242-0

BUMPER, HOLD DOWN

51

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1-1803011-2

HOLDER, SLUG BLADE

50

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18023-9

SCR, SKT HD CAP M4 X 6.0

49

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2119652-1

FEED CAM, PRE FEED

48

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

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2119957-1

APPLICATOR SHIM PACK

39

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2119644-2

RAM WASHER, PRECISION

38

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2079383-8

SCR, BHSC, RoHS (M4 X 16)

33

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2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

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1-1320908-1

SPACER, STRIP GUIDE

30

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1-1901086-9

PLATE, STRIP GUIDE

29

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22283-1

SPRING, COMPRESSION

27

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356835-1

LEVER, DRAG RELEASE

26

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6-690754-6

DRAG, SPECIAL

25

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1803053-7

STRIP GUIDE, REAR

23

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2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

21

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1-18028-2

WASHER, FLAT, REG M4

20

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2119533-1

STRIPPER, SIDE FEED

19

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1633579-5

BLADE, SLUG

10

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2-1803012-4

PLATE, REAR SHEAR

9

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1803050-4

ANVIL, SPECIAL, COMBINATION

8

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2-456409-3

CRIMPER, WIRE .120 "F" PREMIUM

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2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

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2119640-1

PUSH ROD, AIR FEED

250

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2079988-1

BUSHING, LCH5-12, MISUMI

249

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1-22279-3

SPRING, COMPRESSION

246

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2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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2119580-1

MECHANICAL FEED ASSEMBLY

239

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2063440-1

AIR FEED MODULE

238

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2119740-2

TAG, IDENTIFICATION

213

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1901094-3

SPACER, FEEDER

198

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

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994970-2

COUNTER, MAGNETIC

164

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240638-1

SPRING, FEED FINGER

163

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8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

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2119641-2

FEED CAM, AIR FEED

151

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2119798-2

DETENT PIN

145

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2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

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2119653-2

FEED CAM, POST FEED

142

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2119656-2

APPLICATOR BASIC ASSEMBLY, SF

141

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2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

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2119092-2

BOLT, ADJUSTMENT

139

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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2119799-1

HOLDER, FEED FINGER, AF

136

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REF

SEE NOTE 4

135

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1633743-1

SERVO FEED LATCH ASM

133

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1-22281-8

SPRING, COMPRESSION

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REF

FEED FINGER ASSEMBLY, SF

117

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1-690712-7

FRONT STRIP GUIDE

115

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980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

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2168083-3

SCR, SKT HD CAP, RoHS, M4 X 12.0

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1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

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4-18024-4

SCR, BTN SKT HD CAP (M4 X 6.0)

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1633055-1

GUIDE, STOCK

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2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

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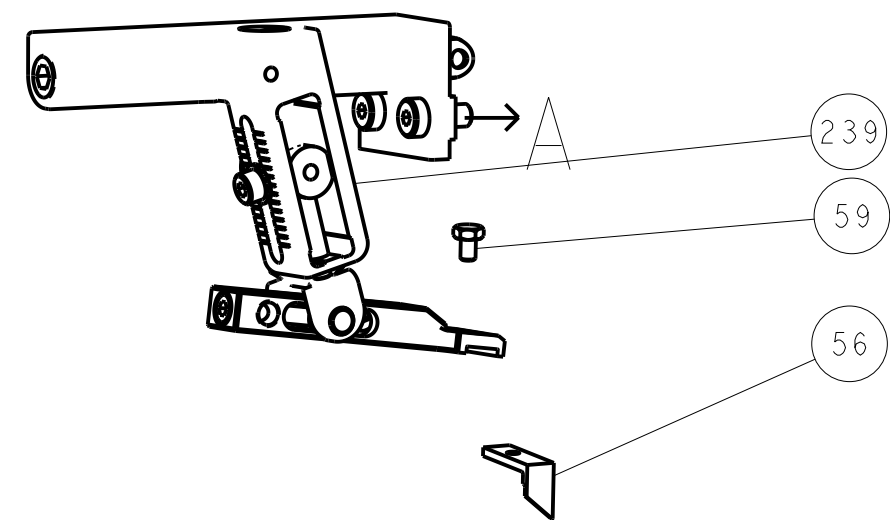
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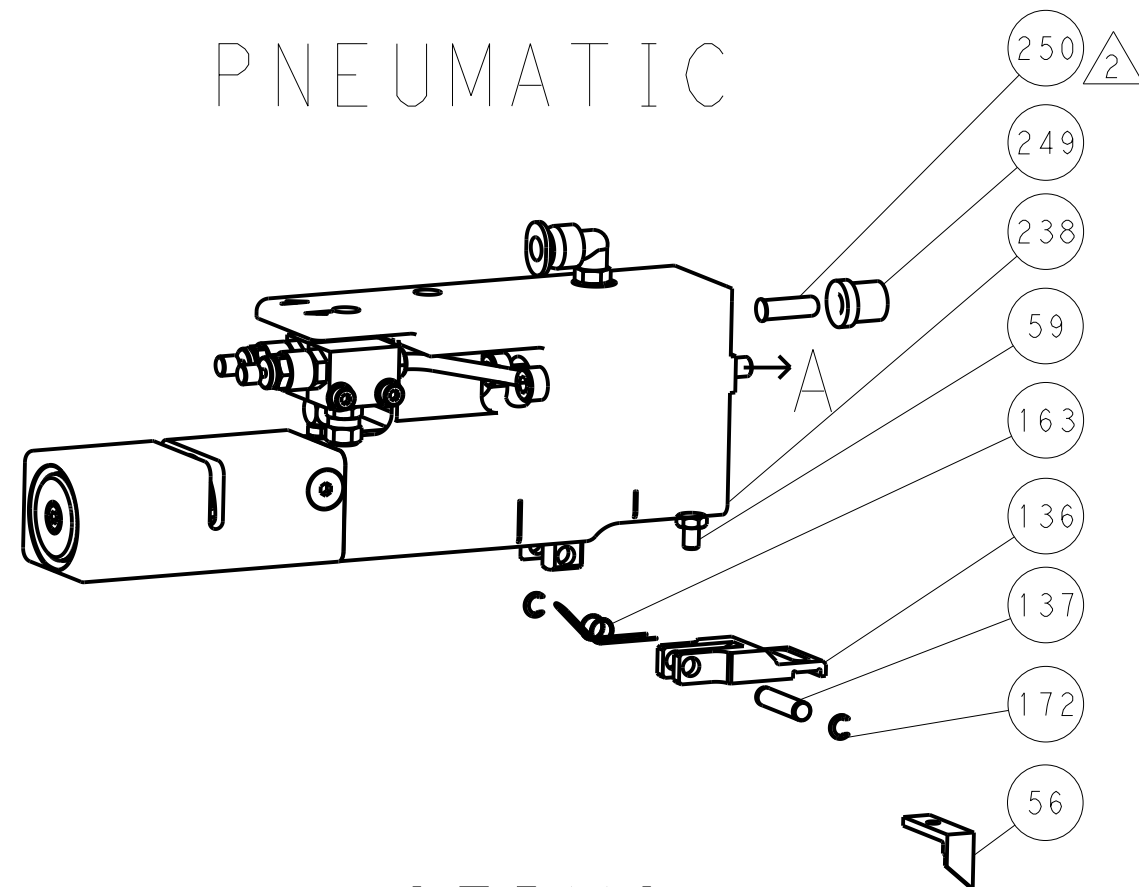
2

2-18032-

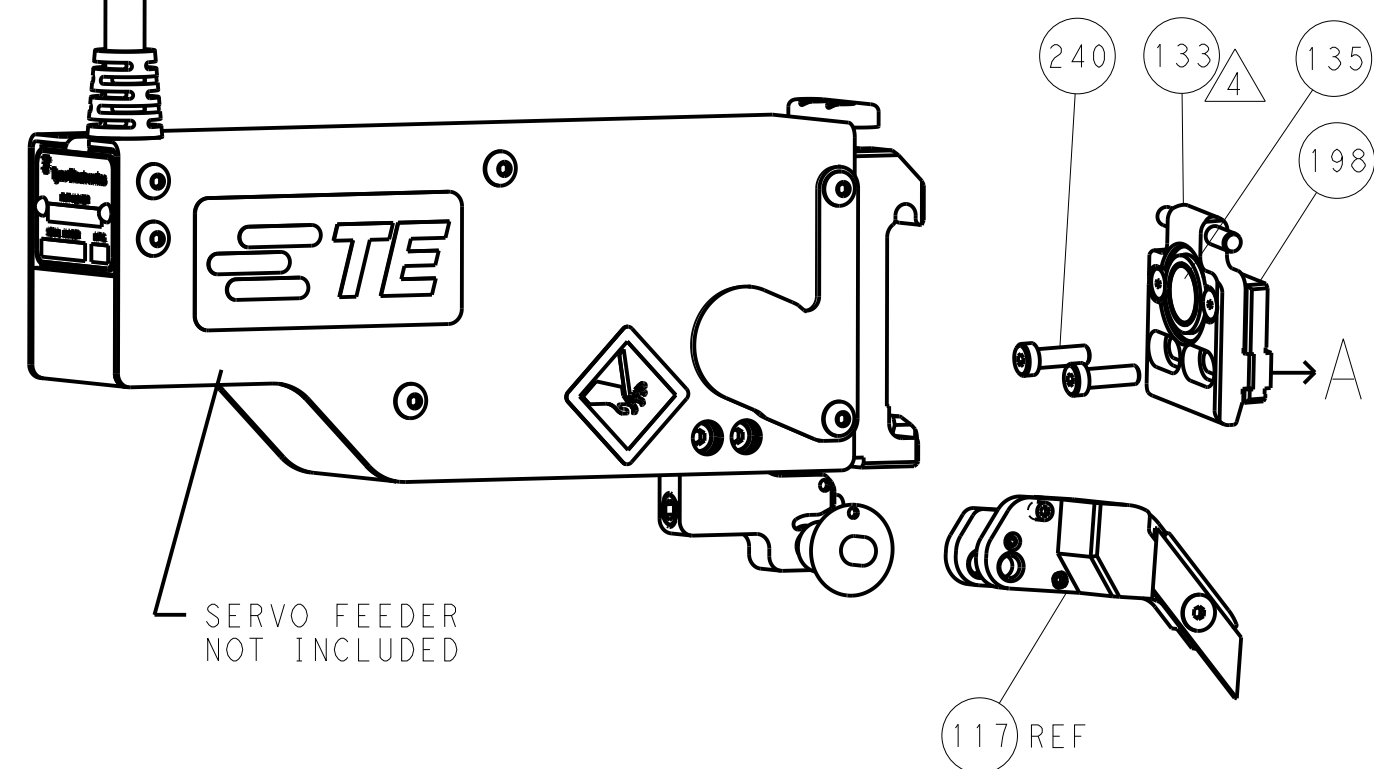
FEED TYPE MECHANICAL



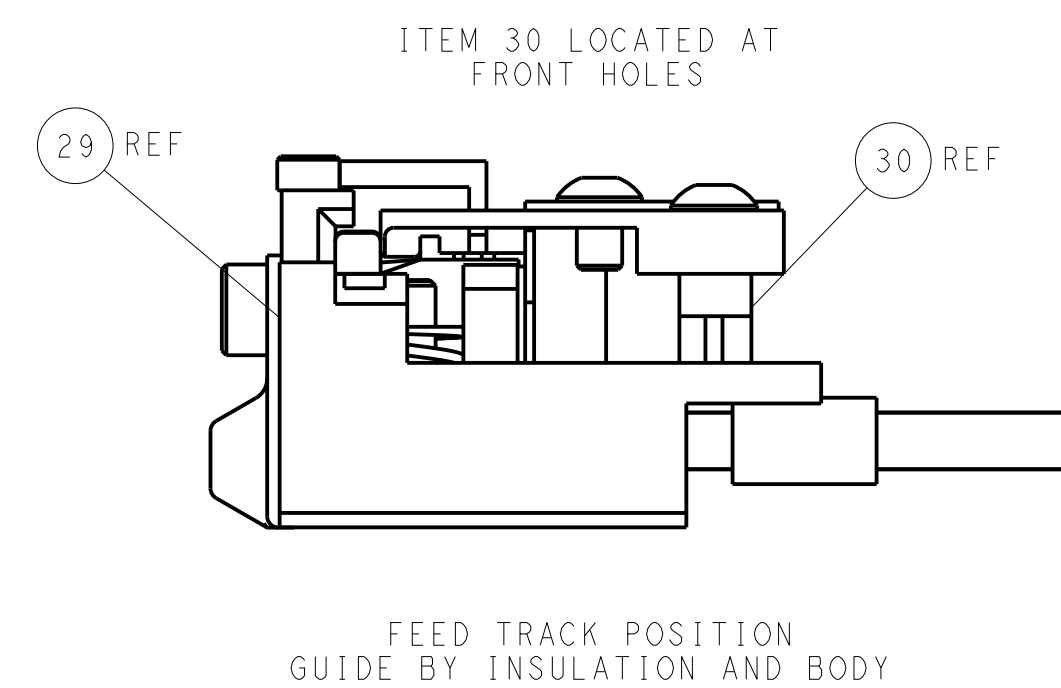
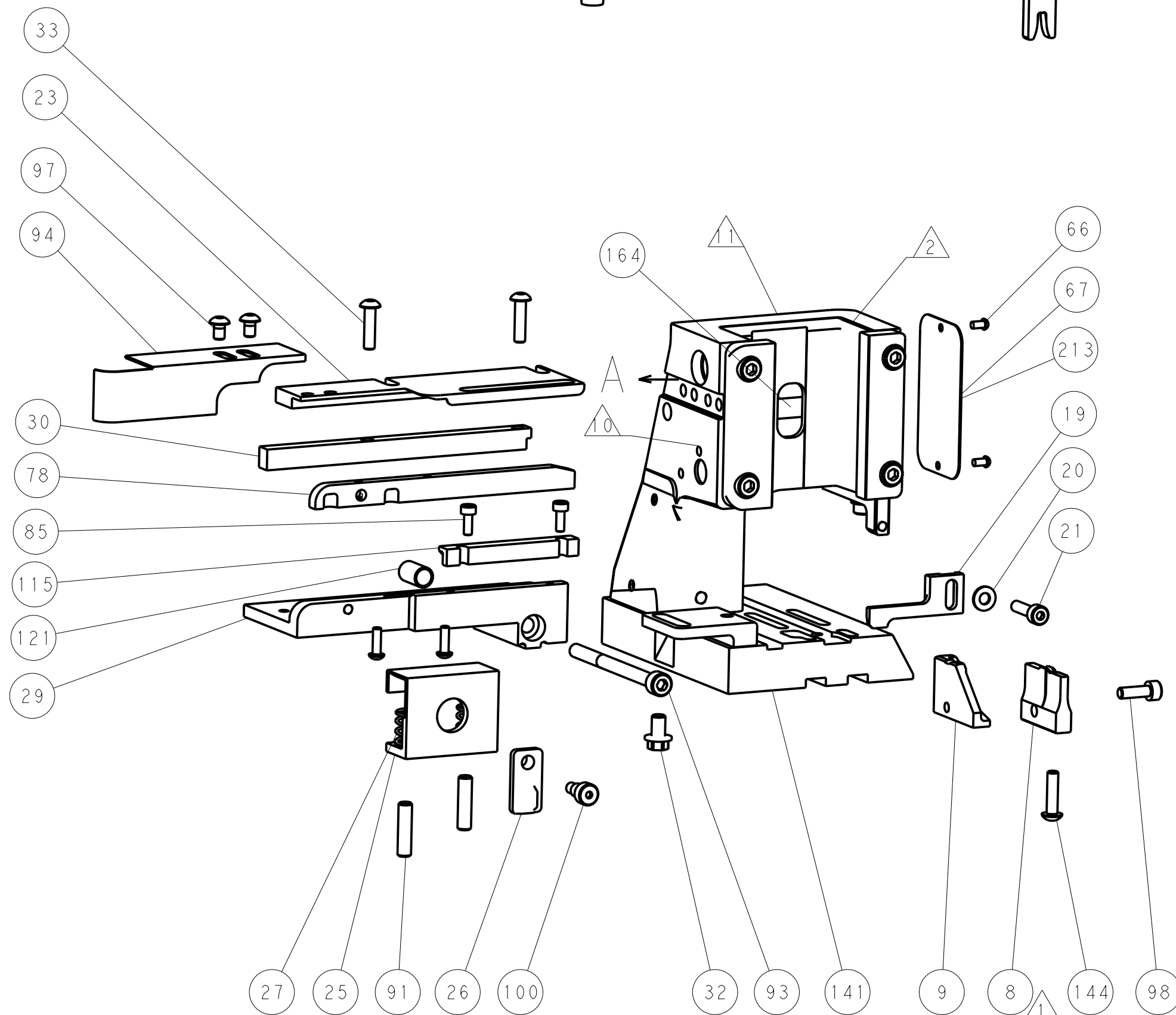
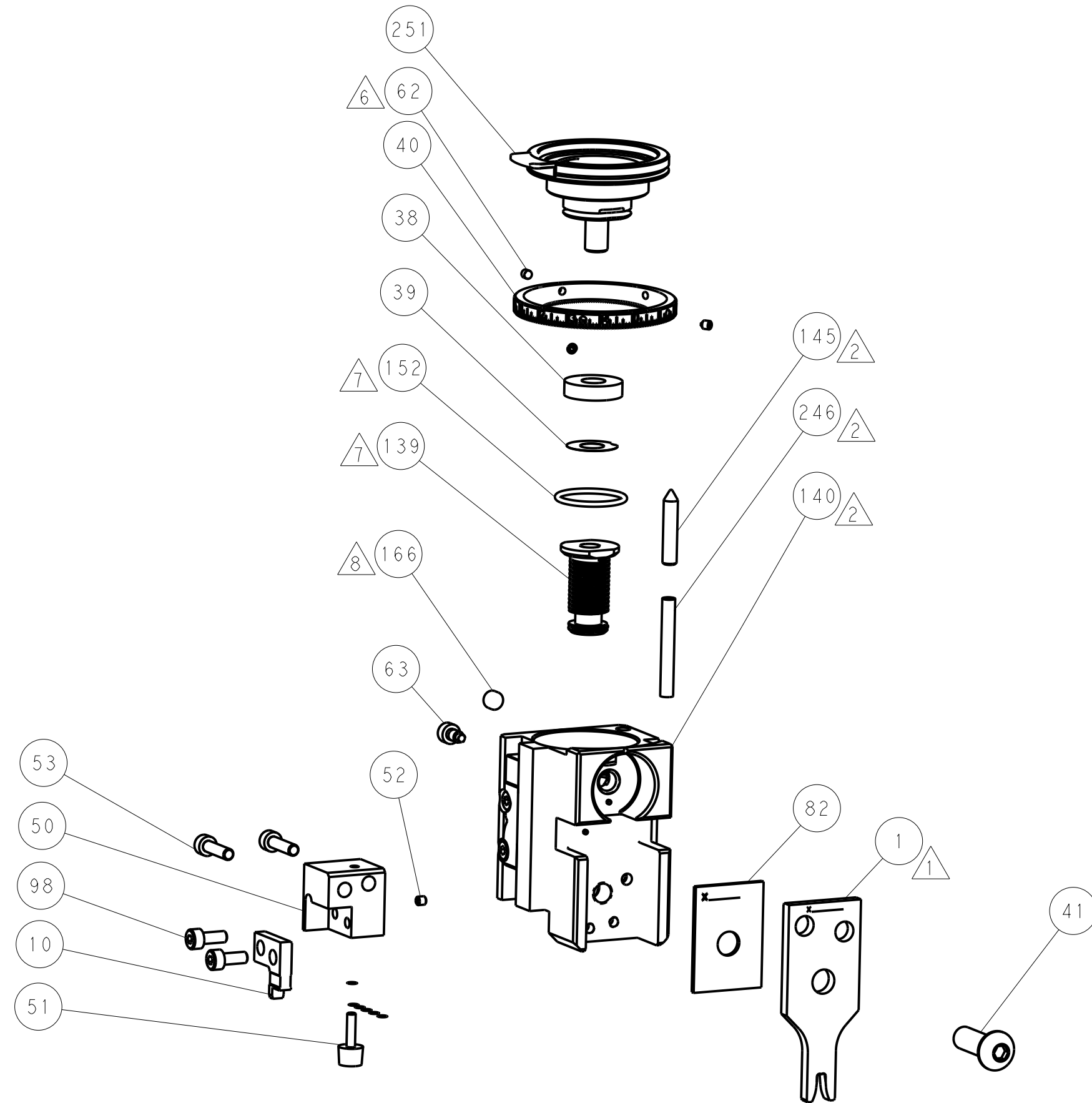
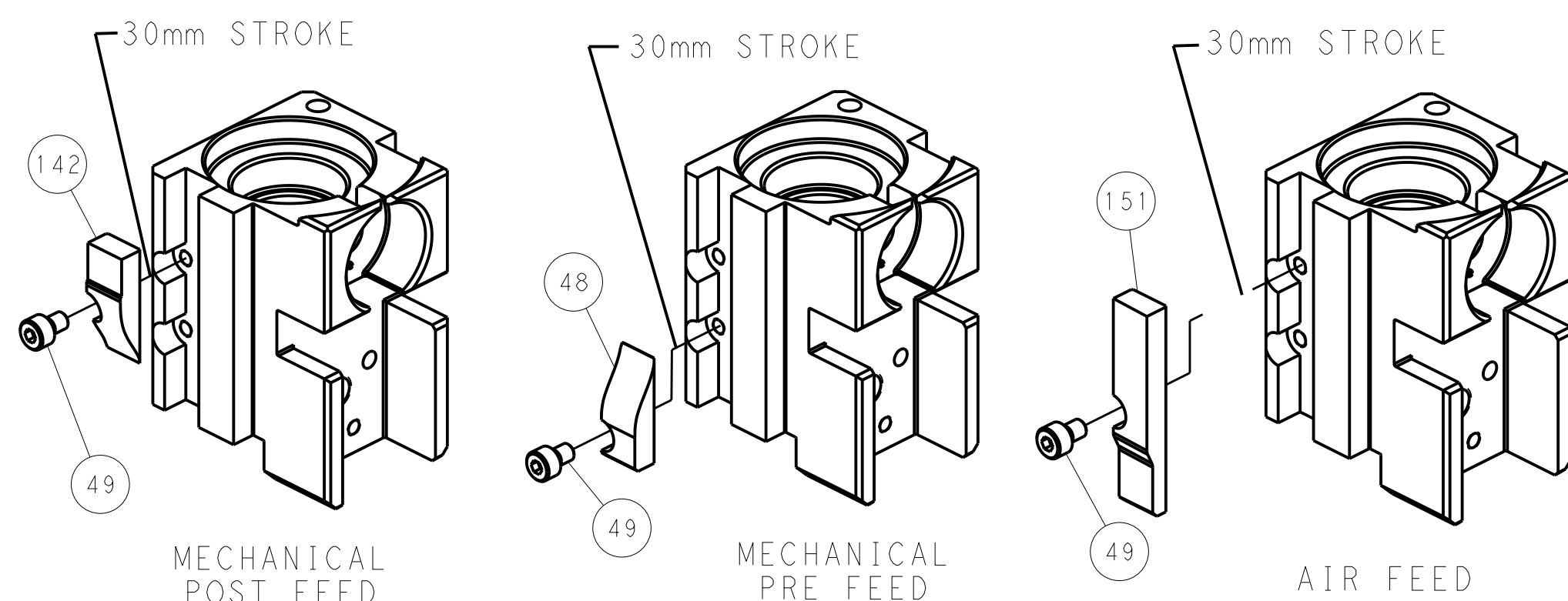
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES °		Ocean Side Feed Applicator	
MATERIAL		FINISH		SIZE	CAGE CODE
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Customer Accessible Production Drawing				SCALE	1:2
				SHEET	4 OF 4
				REV	A

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