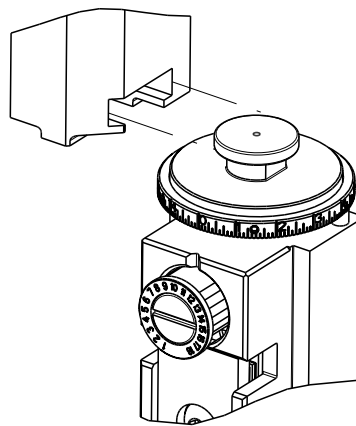
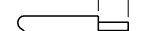
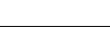
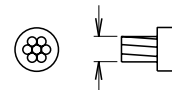
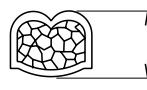


8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2150679-1	A	FINE CRIMP HEIGHT ADJUST
	2150679-2	A	FINE CRIMP HEIGHT ADJUST
	2150679-5	A	FINE CRIMP HEIGHT ADJUST
	2150679-6	A	NON-CRIMP HEIGHT ADJUST
	2150679-7	A	FINE CRIMP HEIGHT ADJUST
	7-2150679-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.74 mm [.108]	F
INSUL	3.70 mm [.146]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: GEM TERMINAL		GEM CRIMP SPECIFICATION	
TERMINAL NAME: RING TONGUE TERMINAL			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.49-4.25 mm [.137-.167 IN]			Ø1.91-2.54 mm [.075-.100 IN]
TERMINAL APPLICATION SPECIFICATION		99418-0 Rev 2011.11.07	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	GEM TERMINAL	TE TERMINAL	GEM TERMINAL
2303586-1	99418		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
16 AWG		1.54+/-0.05 [1.061+/- .002]		6.5
18 AWG		1.40+/-0.05 [1.055+/- .002]		8.0
20 AWG		1.20+/-0.05 [1.047+/- .002]		10.4



- 1

RECOMMENDED SPARE PARTS
- 2

GREASE BEARING SURFACES LIGHTLY
- 3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150679-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150679-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150679-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150679-6
- 5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- 7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11

THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- 12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT.
- 13

TERMINAL LUBRICATION RECOMMENDED.
- 14

CUT TO LENGTH.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

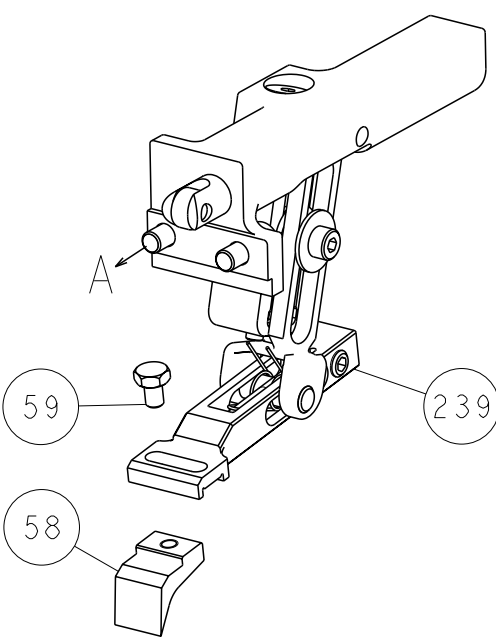
SET UP GAUGE 2119599-2		LOC A	DIST 66	REVISIONS			
P	LYR	DESCRIPTION		DATE	DWN	APVD	
	1	ORIGINAL		03JUN2016	BW	TE	
	A	RELEASED		06JUL2016	MEH	GB	

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREF	REFREF	REFREF	REFREF	REFREF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2063961-1	FEED FINGER	58
-	4	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	-	2119792-1	PAWL, EF, AIR	51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	1	240639-4	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
-	1	1	1	1	1	1-1752371-2	PLATE, STRIP GUIDE	24
-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1	1803292-4	DRAG	20
-	1	1	1	1	1	4-1901696-5	STRIP GUIDE, REAR	19
-	1	1	1	1	1	4-1901695-5	STRIP GUIDE, FRONT	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	1	240644-5	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	-	10
-	1	1	1	1	1	1-690482-6	PLATE, FRONT SHEAR	9
-	1	1	1	1	1	1-1803257-4	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	1	2217206-1	BLADE, SLUG	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	5-240641-9	SPACER	5
-	1	1	1	1	1	1-238009-4	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	1	1803384-3	CRIMPER, INSULATION F	3
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	1	1	1	1	1	4-1803241-7	CRIMPER, WIRE F	1

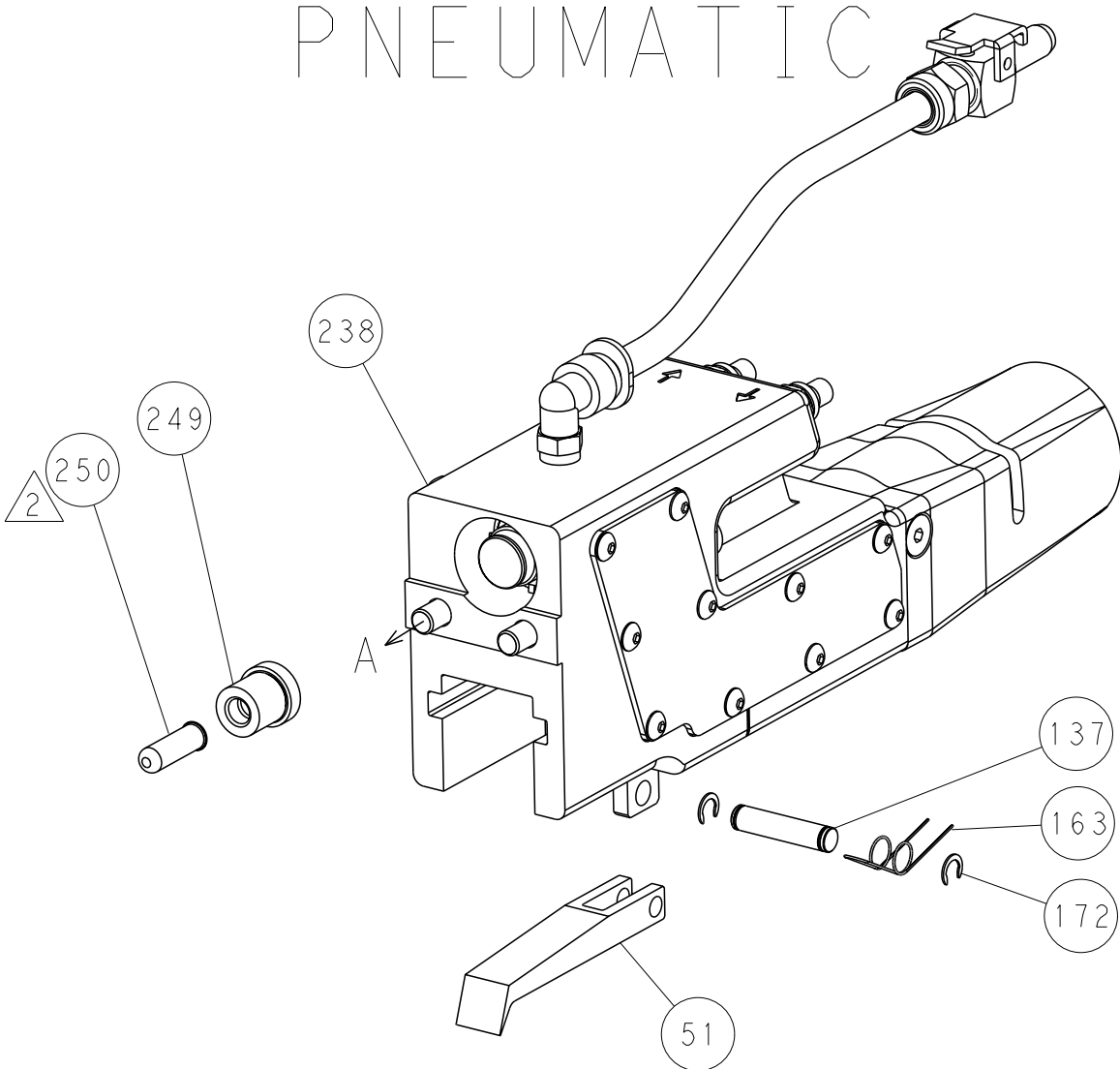
-77-7 -6 -5 -2 -1		PART NO	DESCRIPTION		ITEM NO
11. IS SUBJECT TO CHANGE AND TO BE USED FOR THE LATEST REVISION. CONTACT THE DESIGNATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN B. WEAVER CHK T. ELBIN APVD T. ELBIN	03JUN2016 03JUN2016 03JUN2016	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		NAME Ocean End Feed Applicator	
MATERIAL :		WEIGHT :		SIZE A1	
Customer Accessible Production Drawing		SCALE 1:1		SHEET 1 of 4	
				REV A	

LOC		DIST		REVISONS			
A		P	LYR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

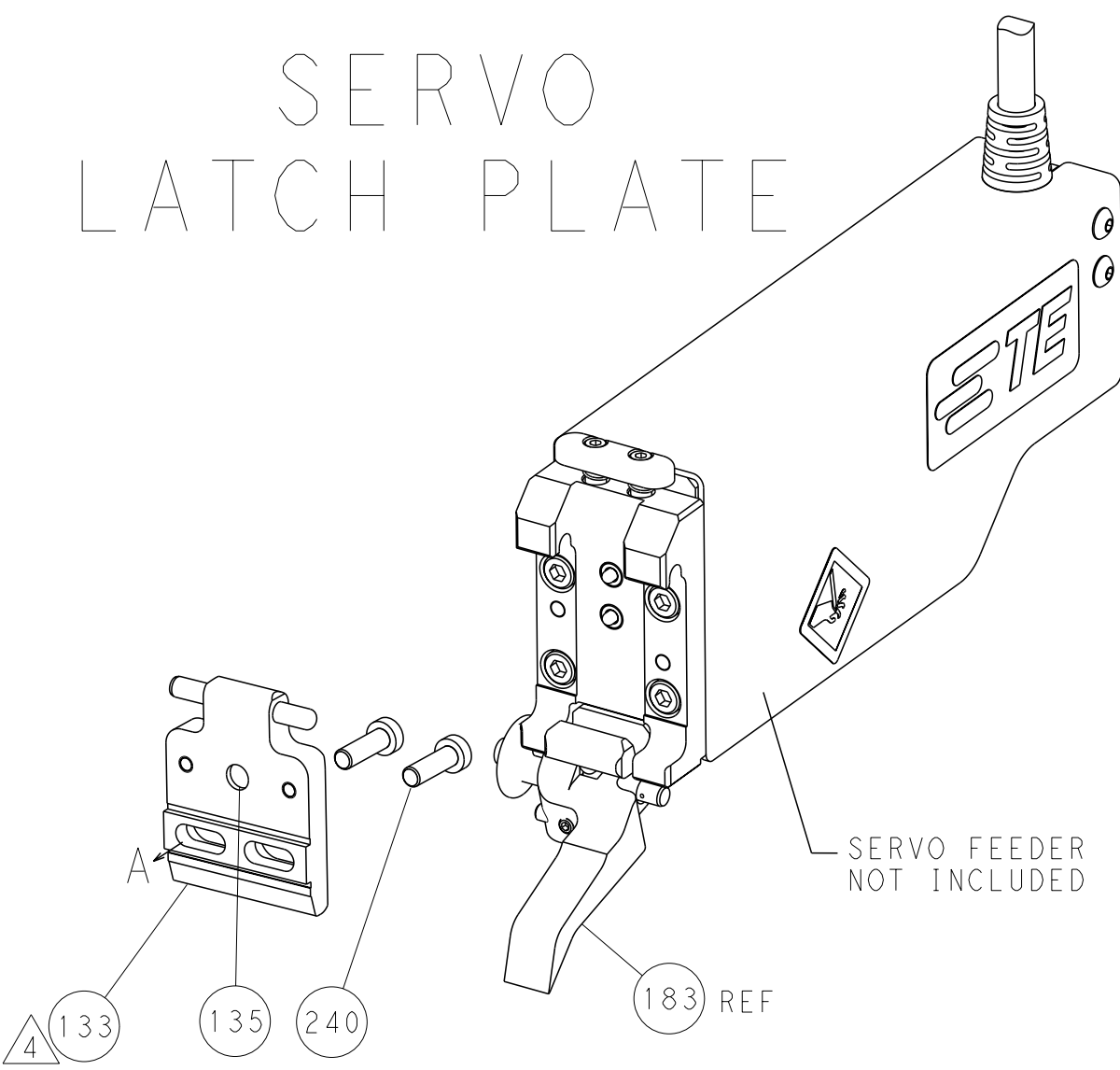
FEED TYPE
MECHANICAL



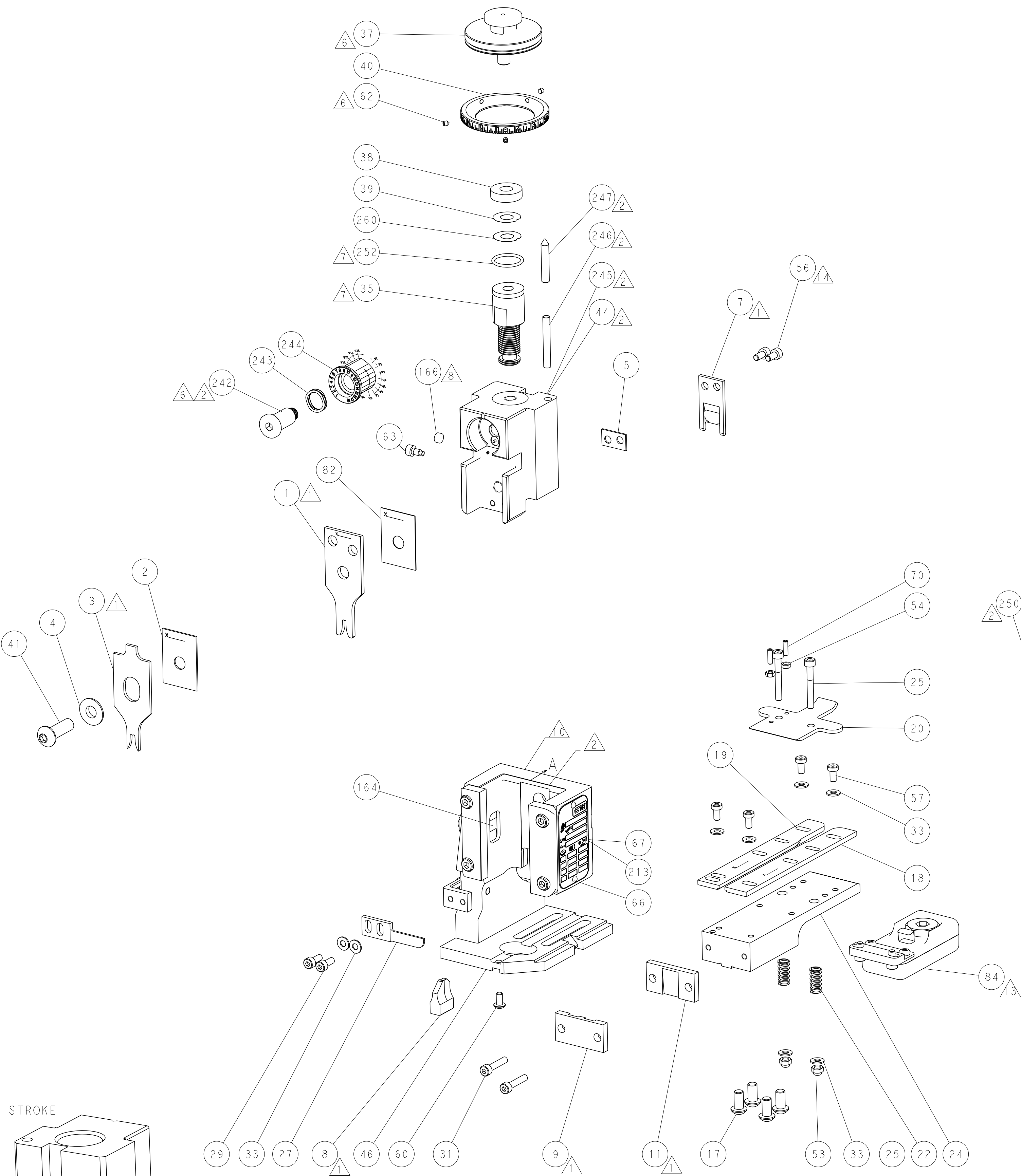
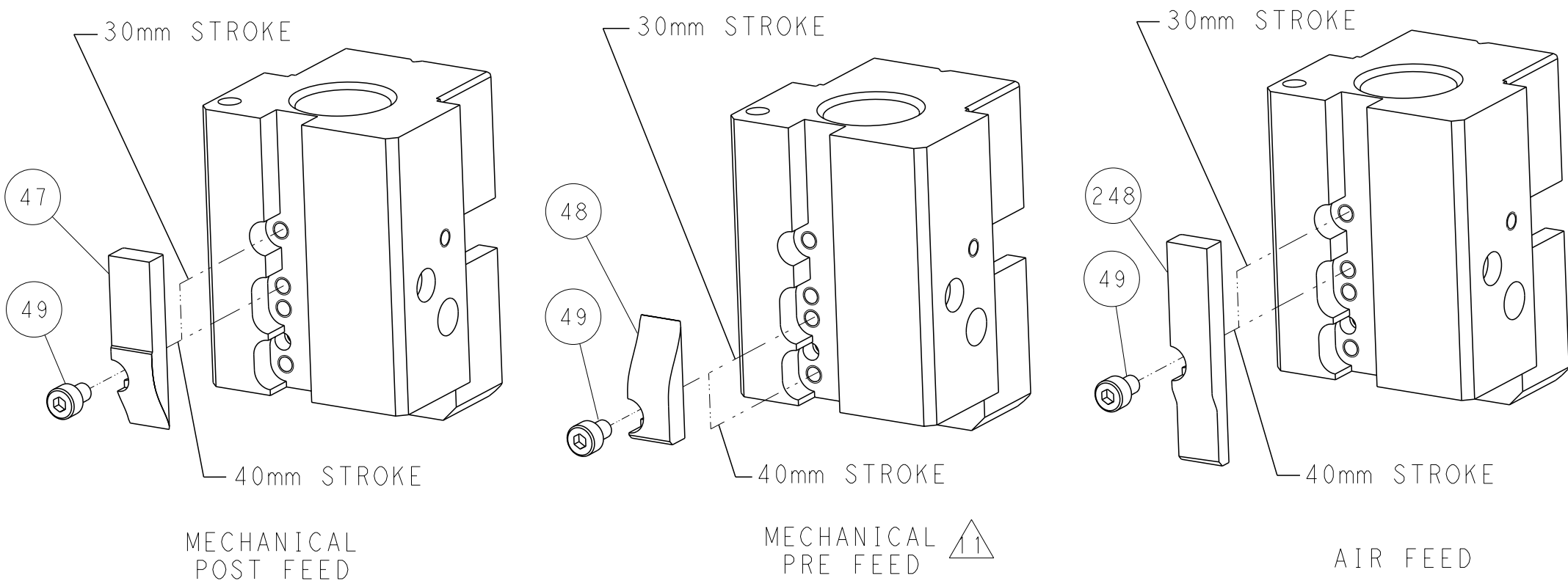
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK T. ELBIN 03JUN2016				NAME Ocean End Feed Applicator		RESTRICTED TO	
APVD T. ELBIN 03JUN2016				SIZE A1		CAGE CODE 00779	
PRODUCT SPEC				DRAWING NO C=2150679		REV A	
APPLICATION SPEC				SCALE 1:1		SHEET 2 of 4	
MATERIAL				WEIGHT		Customer Accessible Production Drawing	
FINISH				FINISH		SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION	

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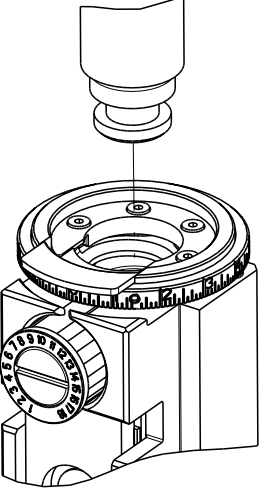
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2016

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2150679-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2119792-1

1901697-1

8-2150679-5

2119641-2

-

2063440-1

SERVO LATCH PLATE

2119951-1

2161326-1

2119949-1

2119951-1

2161326-1

2119949-1

2119950-1

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SMART APPLICATOR

2161326-1

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8-2150679-4

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MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-2

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SERVO LATCH PLATE

2119951-1

1901697-1

8-2150679-5

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SMART APPLICATOR

2161326-1

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8-2150679-4

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MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-2

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PNEUMATIC FEED

2119950-1

2119792-1

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2119641-2

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2-2150679-2

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FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-2

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SERVO LATCH PLATE

2119951-1

1901697-1

8-2150679-5

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SMART APPLICATOR

2161326-1

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8-2150679-4

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MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-2

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PNEUMATIC FEED

2119950-1

2119792-1

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2119641-2

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2-2150679-5

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FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-2

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SERVO LATCH PLATE

2119951-1

1901697-1

8-2150679-5

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SMART APPLICATOR

2161326-1

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8-2150679-4

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MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-2

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PNEUMATIC FEED

2119950-1

2119792-1

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2119641-2

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2-2150679-7

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FINE CRIMP HEIGHT ADJUST

NONE

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7-2150679-7

A

CRIMP TOOLING KIT

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APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.74 mm [.108]	F
INSUL	3.70 mm [.146]	F

APPL INSTRUCTIONS
408-10390

TERMINAL DATA: GEM TERMINAL

GEM CRIMP SPECIFICATION

TERMINAL NAME: RING TONGUE TERMINAL

WIRE STRIP LENGTH

3.49-4.25 mm [.137-.167 IN]

INSULATION DIAMETER RANGE

Ø1.91-2.54 mm [.075-.100 IN]

TERMINAL APPLICATION SPECIFICATION

99418-0 Rev 2011.11.07

-

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-

-

TERMINALS APPLIED

TE TERMINAL

GEM TERMINAL

TE TERMINAL

GEM TERMINAL

2303586-1

99418

WIRE SIZE

16 AWG

18 AWG

20 AWG

CRIMP HEIGHT mm [INCH]

1.54+/-0.05 [.061+/- .002]

1.40+/-0.05 [.055+/- .002]

1.20+/-0.05 [.047+/- .002]

CRIMP HEIGHT REFERENCE SETTING

6.5

8.0

10.4

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150679-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150679-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150679-5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

TERMINAL LUBRICATION RECOMMENDED.

CUT TO LENGTH.

FEED OFF OF INSULATION BARREL.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-2

LOC

A

DIST

66

REVISIONS

P	LYR	DESCRIPTION	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-

-

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-7

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

2

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2168400-7

SHCS, LOW HEAD, RoHS, M5 X 10

240

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

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1

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2063440-1

AIR FEED MODULE

238

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1

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2119740-2

TAG, IDENTIFICATION

213

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4

4

4

4

2079383-9

SCR, BHSC, RoHS (M6 X 20)

186

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-

REF

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1901697-1

FEED FINGER ASSEMBLY, EF

183

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2

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

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1

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240638-1

SPRING, FEED FINGER

163

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1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

153

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1

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2119641-2

FEED CAM, AIR FEED

152

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1

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

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-

1

2119653-2

FEED CAM, POST FEED

142

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1

1

1

1

2119655-6

APPLICATOR BASIC ASSEMBLY, EF

141

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1

1

1

1

2119651-1

RAM, ASIAN STYLE, END FEED

140

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1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

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1

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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-

REF

-

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

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1

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1633743-1

SERVO FEED LATCH ASM

133

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1

1

1

1

2119955-2

ASSY, LUBRICATOR, END FEED

84

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1

1

1

1

455888-4

SPACER, CRIMPER

82

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1

1

1

1

2119956-2

DOCUMENTATION PACKAGE

71

-

2

2

2

2

2-18032-2

SCR, SET, FLT POINT M3 X 10.0

70

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1

-

1

1

2119740-1

TAG, IDENTIFICATION

67

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2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

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-

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-

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

-

1

2063961-1

FEED FINGER

58

-

4

4

4

4

2168400-4

SHCS, LOW HEAD, RoHS, M4 X 8

57

-

2

2

2

2

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

56

-

2

2

2

2

5018030-1

NUT, HEX, REG, RoHS, M3

54

-

2

2

2

2

986965-8

NUT, LOCK, HEX, TORQUE (M4)

53

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-

1

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2119792-1

PAWL, EF, AIR

51

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1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

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-

1

2119652-1

FEED CAM, PRE FEED

48

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1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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1

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

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1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

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1

1

1

1

1-2119644-2

RAM WASHER, PRECISION

38

-

8

8

8

8

1-18028-2

WASHER, FLAT, REG M4

33

-

2

2

2

2

2168083-9

SCR, SKT HD CAP, RoHS, M4 X 20

31

-

2

2

2

2

1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

29

-

1

1

1

1

240639-4

STRIPPER (MACHINING)

27

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2

2

2

2

1-2168083-5

SCR, SKT HD CAP, RoHS, M4 X 30

25

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1

1

1

1

1-1752371-2

PLATE, STRIP GUIDE

24

-

2

2

2

2

2-22281-3

SPRING, COMPRESSION

22

-

1

1

1

1

1803292-4

DRAG

20

-

1

1

1

1

4-1901696-5

STRIP GUIDE, REAR

19

-

1

1

1

1

4-1901695-5

STRIP GUIDE, FRONT

18

-

1

1

1

1

240644-5

PLATE, REAR SHEAR

11

-

-

-

-

-

-

-

10

-

1

1

1

1

1-690482-6

PLATE, FRONT SHEAR

9

1

1

1

1

1

1-1803257-4

ANVIL, COMBINATION, END FEED

8

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1

1

1

1

2217206-1

BLADE, SLUG

7

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6

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1

1

1

1

5-240641-9

SPACER

5

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1

1

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1

1-238009-4

BLOCK, FL CRIMPER SPACER

4

1

1

1

1

1

1803384-3

CRIMPER, INSULATION F

3

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1

1

1

1

455888-8

SPACER, CRIMPER

2

1

1

1

1

1

4-1803241-7

CRIMPER, WIRE F

1

77-27-25-22-21

PART NO

DESCRIPTION

ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE DRAWING ORGANIZATION. NO OTHER REVISIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

TOLERANCES UNLESS OTHERWISE SPECIFIED:

±

±

±

±

±

±

±

MATERIAL

:

-

OWN

B. WEAVER

03JUN2016

CHK

T. ELBIN

03JUN2016

APVD

T. ELBIN

03JUN2016

PRODUCT SPEC

APPLICATION SPEC

NAME

Ocean End Feed Applicator

SIZE

CAGE CODE

DRAWING NO

00779

©=2150679

RESTRICTED TO

-

Customer Accessible Production Drawing

SCALE

1:1

SHEET

3

OF

4

REV

A

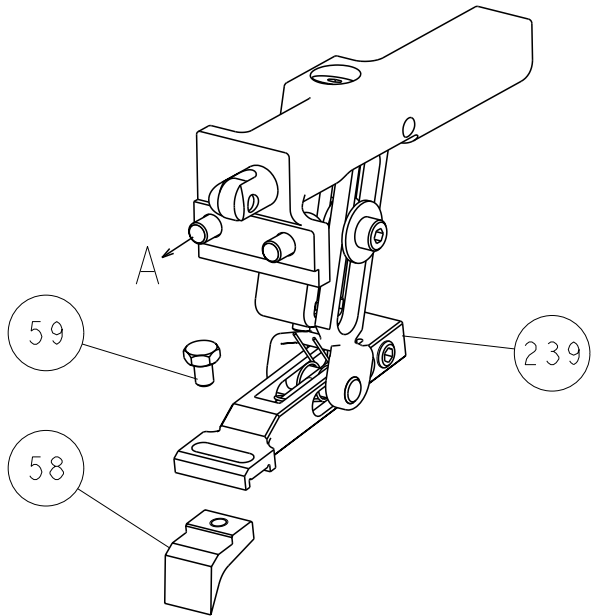
TE Connectivity

Harrisburg, PA 17105-3608

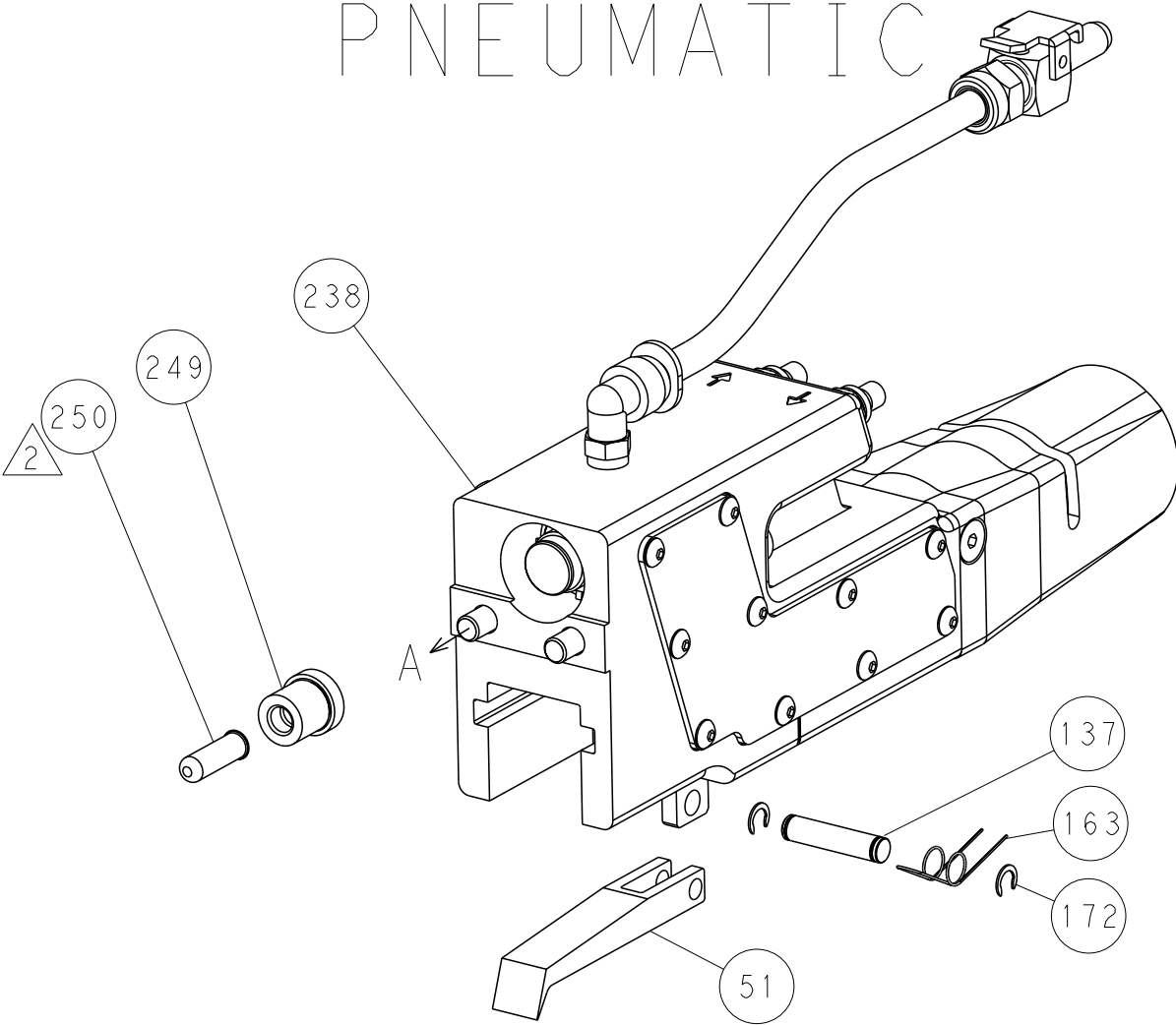
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISONS			
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

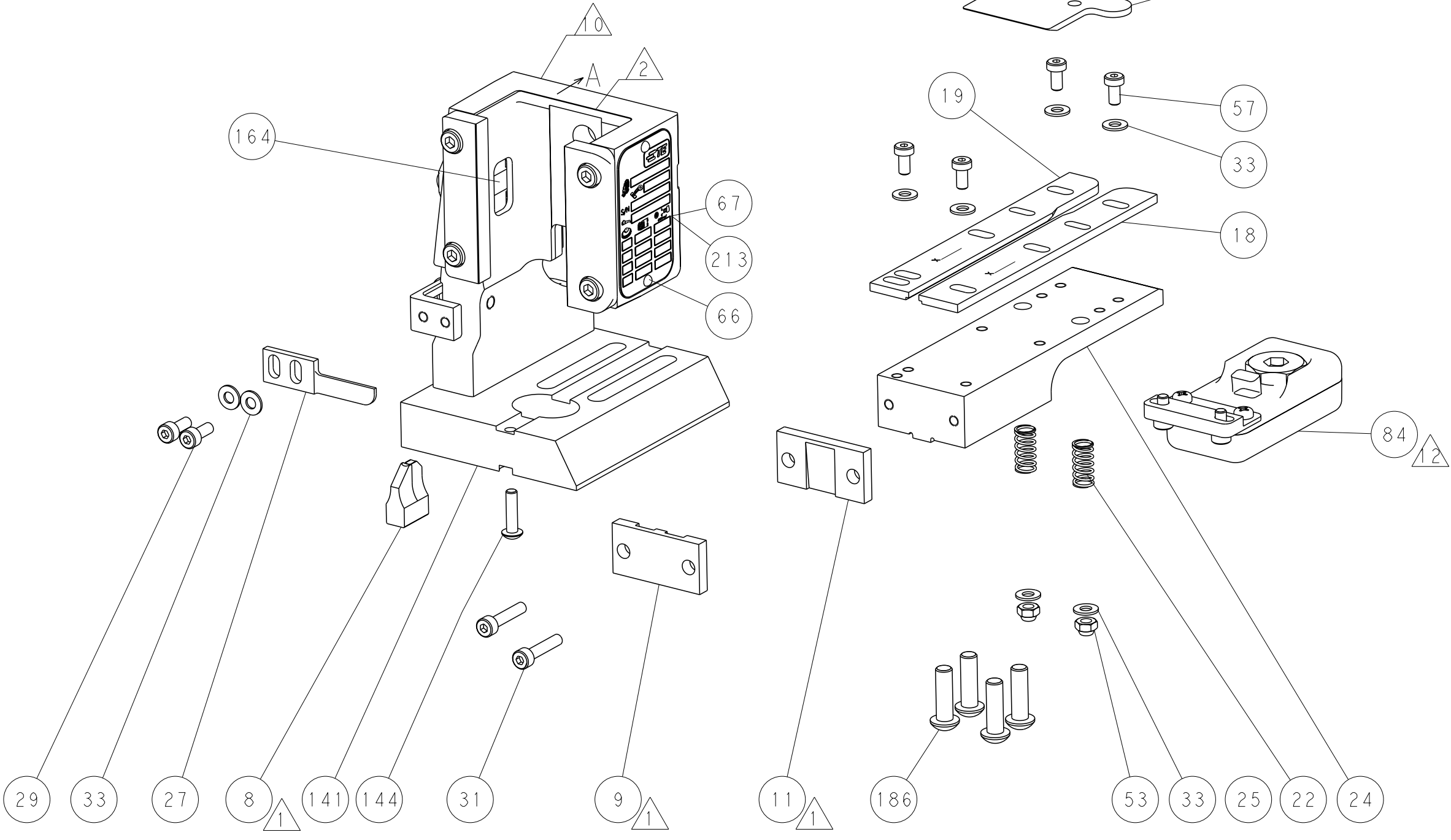
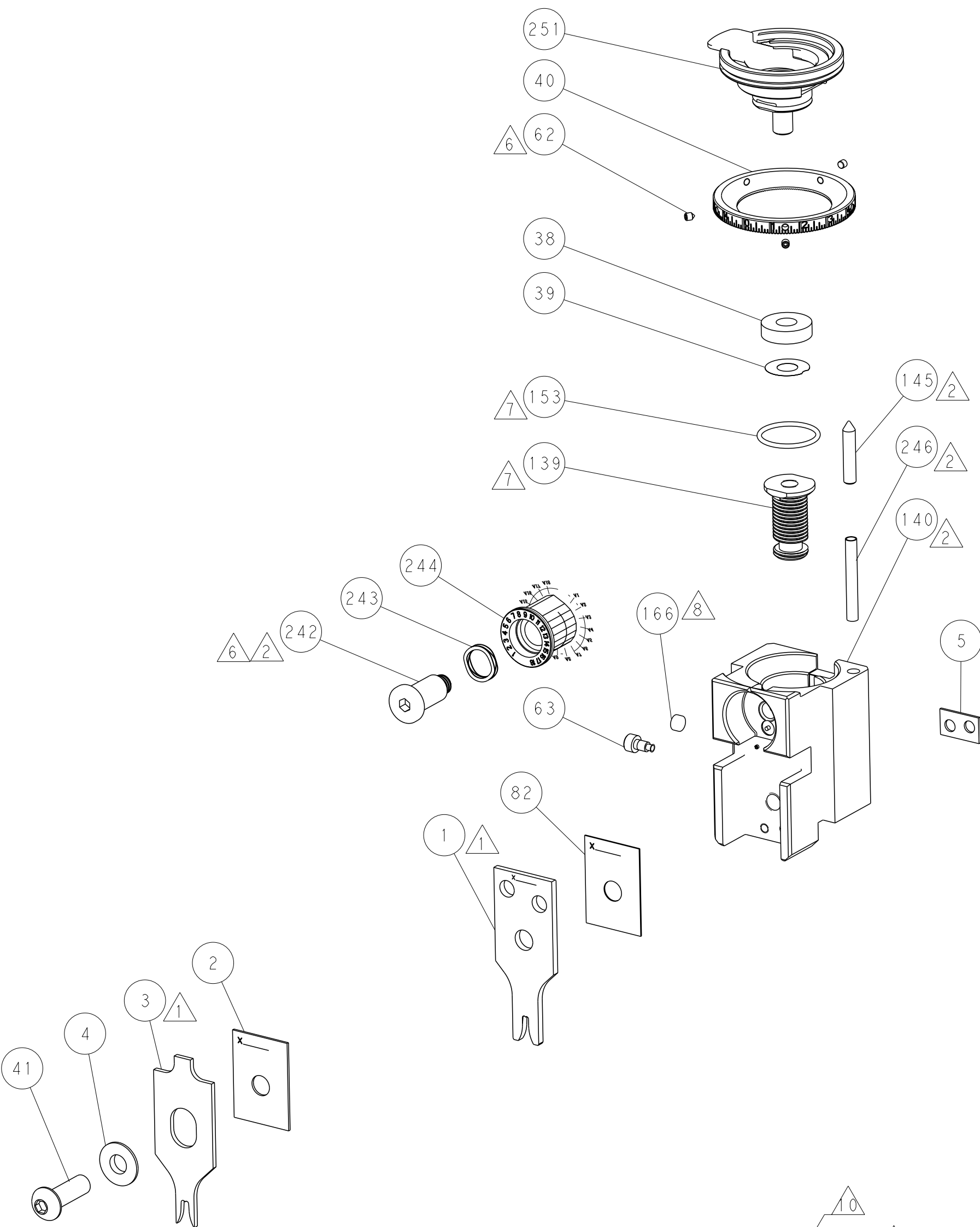
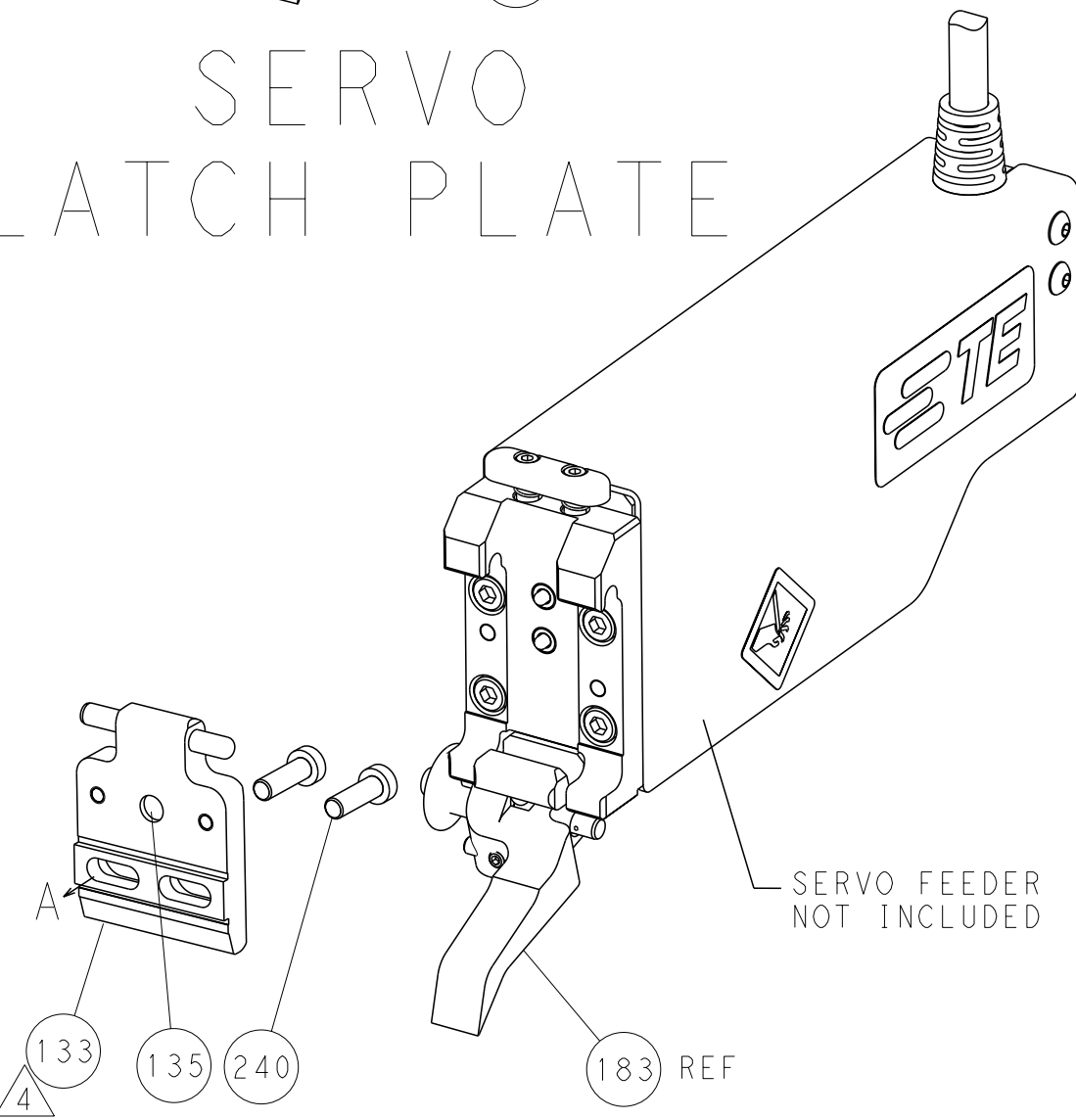
FEED TYPE
MECHANICAL



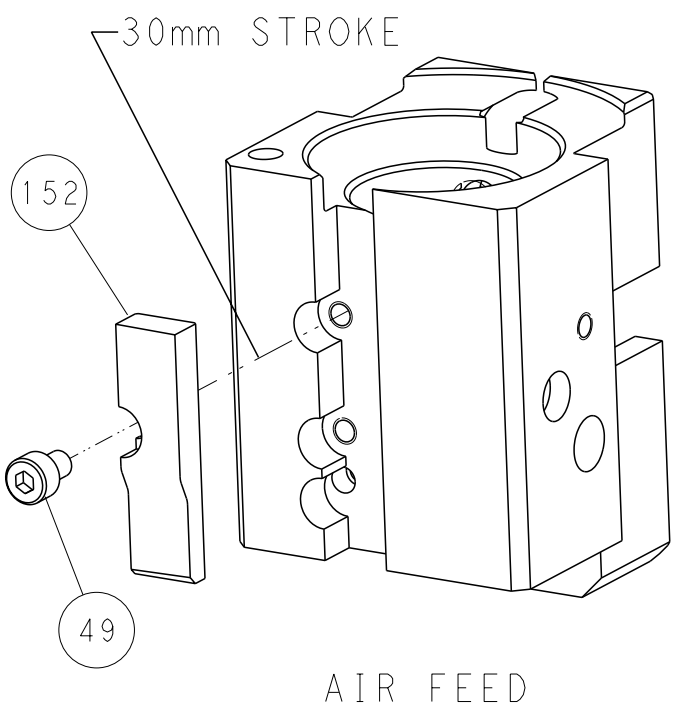
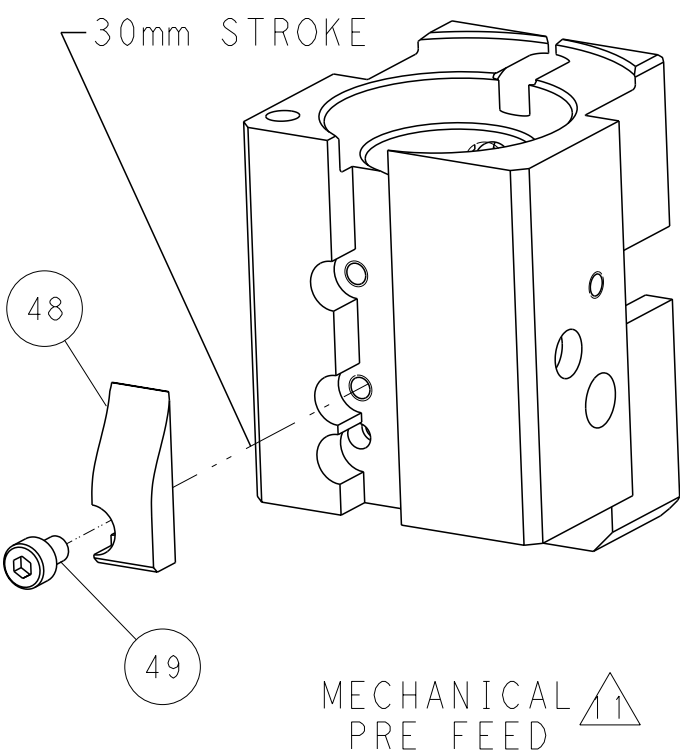
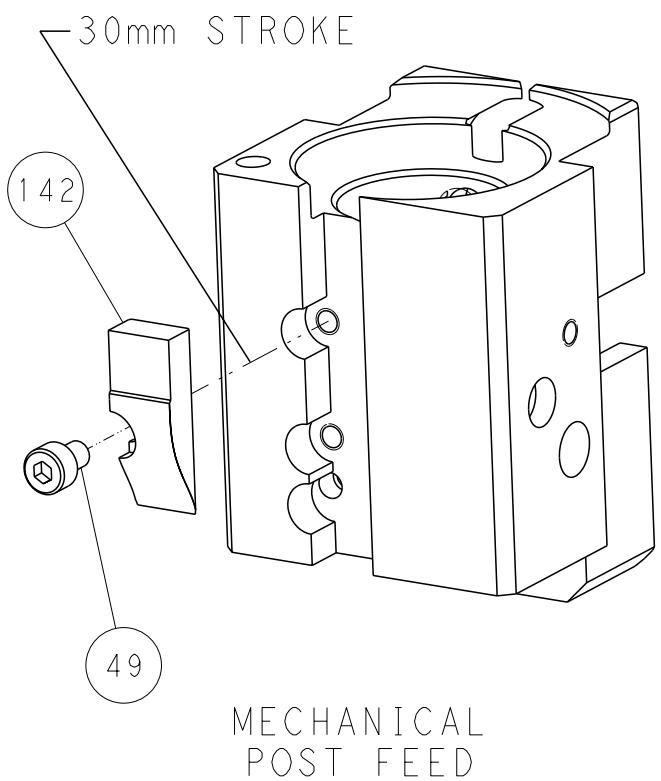
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN B. WEAVER 03JUN2016		STE TE Connectivity	
mm		0 PLC ±		CM T. ELBIN 03JUN2016		Harrisburg, PA 17105-3608	
FINISH		4 PLC ±		APVD T. ELBIN 03JUN2016		NAME	
MATERIAL		ANGLES ±		PRODUCT SPEC		Ocean End Feed	
				APPLICATION SPEC		Applicator	
				WEIGHT		SIZE	
				Customer Accessible Production Drawing		A1 00779 C=2150679	
				SCALE		1:1	
				SHEET		4 of 4	
				REV		A	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[7-2150679-7](#)