

8

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20

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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

REVISION

DESCRIPTION

FEED TYPE

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

2150517-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE

SMART APPLICATOR

2119951-1

2161326-1

1901697-1

-

8-2150517-5

8-2150517-4

-

-

2168400-7 (QUANTITY 2)

-

2150517-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

PNEUMATIC FEED

2119950-1

2119792-3

-

-

-

2119641-1

-

-

-

2063440-3

2150517-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

-

-

-

-

-

-

2150517-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

-

-

-

7-2150517-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

5.20 mm [.205]

F

INSUL

6.30 mm [.248]

OV

APPL INSTRUCTIONS

408-10390

TERMINAL DATA: SAVOY TERMINAL SAVOY CRIMP SPECIFICATION

TERMINAL NAME: RING TERMINAL

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

6.00-7.00 mm [.236-.276 IN]

Ø3.30-4.20 mm [.130-.165 IN]

TERMINAL APPLICATION SPECIFICATION

20511 Rev 12

-

-

TERMINALS APPLIED

TE TERMINAL

SAVOY TERMINAL

TE TERMINAL

SAVOY TERMINAL

2113633-1

22290.143.011

2113633-3

27047.143.011

2113633-2

22293.143.011

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

6.00mm2

3.40+/-0.05 [.134+/- .002]

4.0

5.00mm2

3.30+/-0.05 [.130+/- .002]

6.0

2.0+2.5mm2

3.25+/-0.05 [.128+/- .002]

6.1

4.00mm2

3.15+/-0.05 [.124+/- .002]

7.0

3.00mm2

2.90+/-0.05 [.114+/- .002]

10.3

2.50mm2

2.80+/-0.05 [.110+/- .002]

11.6

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150517-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150517-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150517-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT.

12. TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-

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1

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-

2119957-2

APPLICATOR SHIM PACK

260

-

1

-

1

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

-77

-7

-6

-5

-2

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE

LOC

DIST

REVISIONS

2119599-2

A

66

DESCRIPTION

DATE

OWN

APVD

-

-

-

-

1

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

1

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

-

-

-

1

2119641-1

FEED CAM, AIR FEED

248

-

1

-

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

1

-

-

2119759-1

RAM, AMP STYLE, END FEED, NON-ADJUST

245

-

1

1

1

1

2119082-3

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

2

2

-

2168400-7

SHCS, LOW HEAD, RoHS, M5 X 10

240

-

-

-

-

-

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

-

1

2063440-3

AIR FEED MODULE

238

-

-

1

1

-

2119740-2

TAG,IDENTIFICATION

213

-

2

2

2

2

1-2168083-1

SCR, SKT HD CAP, RoHS, M3 X 6

191

-

-

REFREF

-

-

1901697-1

FEED FINGER ASSEMBLY,EF

183

-

-

-

-

2

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REFREFREFREF

-

-

-

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

240638-1

SPRING, FEED FINGER

163

-

-

-

-

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

REFREF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

2119955-2

ASSY, LUBRICATOR, END FEED

84

-

1

1

1

1

455888-4

SPACER, CRIMPER

82

-

1

1

1

1

2119956-2

DOCUMENTATION PACKAGE

71

-

2

2

2

2

3-18032-3

SCR, SET, FLT POINT M3 X 20.0

70

-

1

-

-

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

-

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

-

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

-

-

2063961-1

FEED FINGER

58

-

4

4

4

4

2168400-4

SHCS, LOW HEAD, RoHS, M4 X 8

57

-

2

2

2

2

1-2168083-2

SCR, SKT HD CAP, RoHS, M4 X 25

56

-

2

2

2

2

5018030-1

NUT, HEX, REG, RoHS, M3

54

-

2

2

2

2

986965-8

NUT, LOCK, HEX, TORQUE (M4)

53

-

-

-

-

1

2119792-3

PAWL, EF, AIR

51

-

-

-

-

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

-

2119652-1

FEED CAM, PRE FEED

48

-

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-

-

-

2119653-1

FEED CAM, POST FEED

47

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1

1

1

1

1-2119655-1

APPLICATOR BASIC ASSEMBLY, EF

46

-

1

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1

1

2119369-1

RAM,AMP STYLE, END FEED

44

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1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

-

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

2119644-3

RAM WASHER, PRECISION

38

-

1

1

1

1

2119085-1

FA HEAD, ATLANTIC STYLE

37

-

1

-

1

1

2119092-1

BOLT, ADJUSTMENT

35

-

8

8

8

8

1-18028-2

WASHER, FLAT, REG M4

33

-

2

2

2

2

2168083-9

SCR, SKT HD CAP, RoHS, M4 X 20

31

-

2

2

2

2

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

29

-

1

1

1

1

690455-2

STRIPPER, FRONT CASTING

27

-

2

2

2

2

1-2168083-6

SCR, SKT HD CAP, RoHS, M4 X 35

25

-

1

1

1

1

2-1752371-5

PLATE, STRIP GUIDE

24

-

2

2

2

2

22281-8

SPRING, COMPRESSION

22

-

1

1

1

1

1633168-2

ARM, STOCK DRAG

21

-

1

1

1

1

1-464452-8

DRAG, STOCK

20

-

1

1

1

1

3-1901696-5

STRIP GUIDE, REAR

19

-

1

1

1

1

3-1901695-5

STRIP GUIDE, FRONT

18

-

4

4

4

4

1-2079383-1

SCR, BHSC, RoHS (M6 X 12)

17

-

1

1

1

1

5-240641-8

SPACER

16

-

1

1

1

1

240644-1

PLATE, REAR SHEAR

11

-

-

-

-

-

-

-

10

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1

1

1

1

690482-3

PLATE, FRONT SHEAR

9

1

1

1

1

1

6-1803000-5

ANVIL, COMBINATION, END FEED

8

-

1

1

1

1

1-2217206-4

BLADE, SLUG

7

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6

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8-240641-1

SPACER

5

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238009-2

BLOCK, FL CRIMPER SPACER

4

1

1

1

1

1

3-1633963-2

CRIMPER, INSULATION OVERLAP PREMIUM

3

-

1

1

1

1

1-455888-0

SPACER, CRIMPER

2

1

1

1

1

1

7-1633664-9

CRIMPER, WIRE

1

-77

-7

-6

-5

-2

PART NO

DESCRIPTION

ITEM NO

141 IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION PURPOSES ONLY. FOR THE LATEST REVISION, PLEASE BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.5

1 PLC ±0.13

2 PLC ±0.13

3 PLC ±0.013

4 PLC ±0.0001

ANGLES FINISH ±.

MATERIAL

.

OWN

16DEC2014

OFFNER

CMV

17DEC2014

T.ELBIN

APVD

17DEC2014

T.ELBIN

NAME

TE Connectivity

Harrisburg, PA 17105-3608

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

00779

©=2150517

Customer Accessible Production Drawing

SCALE

1:1

SHEET

1

OF

4

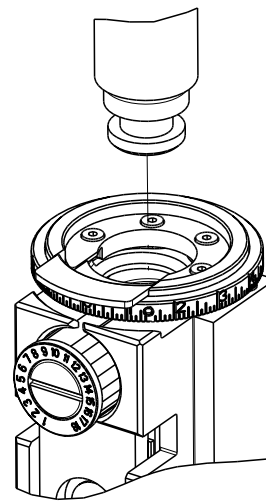
REV

A

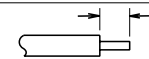
AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8				6		5		4		3		
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						-	-	-	-	-	-	
		2-2150517-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150517-5	-	-	2168400-7 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2150517-4	-	-	-
		2-2150517-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	2119792-3	-	2119641-2	-	2063440-3	
	2-2150517-7	A	FINE CRIMP HEIGHT ADJUST	NONE		-	-	-	-	-	-	
	7-2150517-7	A	CRIMP TOOLING KIT	-		-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	5.20 mm [.205]	F
INSUL	6.30 mm [.248]	OV
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: SAVOY TERMINAL		SAVOY CRIMP SPECIFICATION	
TERMINAL NAME: RING TERMINAL			
WIRE STRIP LENGTH 6.00-7.00 mm [.236-.276 IN]			INSULATION DIAMETER RANGE Ø3.30-4.20 mm [.130-.165 IN]
TERMINAL APPLICATION SPECIFICATION 	20511 Rev 12	-	-
-	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	SAVOY TERMINAL	TE TERMINAL	SAVOY TERMINAL
2113633-1	22290.143.011	2113633-3	27047.143.011
2113633-2	22293.143.011		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
6.00mm2	3.40+/-0.05 [.134+/- .002]	4.0
5.00mm2	3.30+/-0.05 [.130+/- .002]	6.0
2.0+2.5mm ²	3.25+/-0.05 [.128+/- .002]	6.1
4.00mm2	3.15+/-0.05 [.124+/- .002]	7.0
3.00mm2	2.90+/-0.05 [.114+/- .002]	10.3
2.50mm2	2.80+/-0.05 [.110+/- .002]	11.6

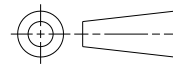


-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150517-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150517-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
12. TERMINAL LUBRICANT IS RECOMMENDED.

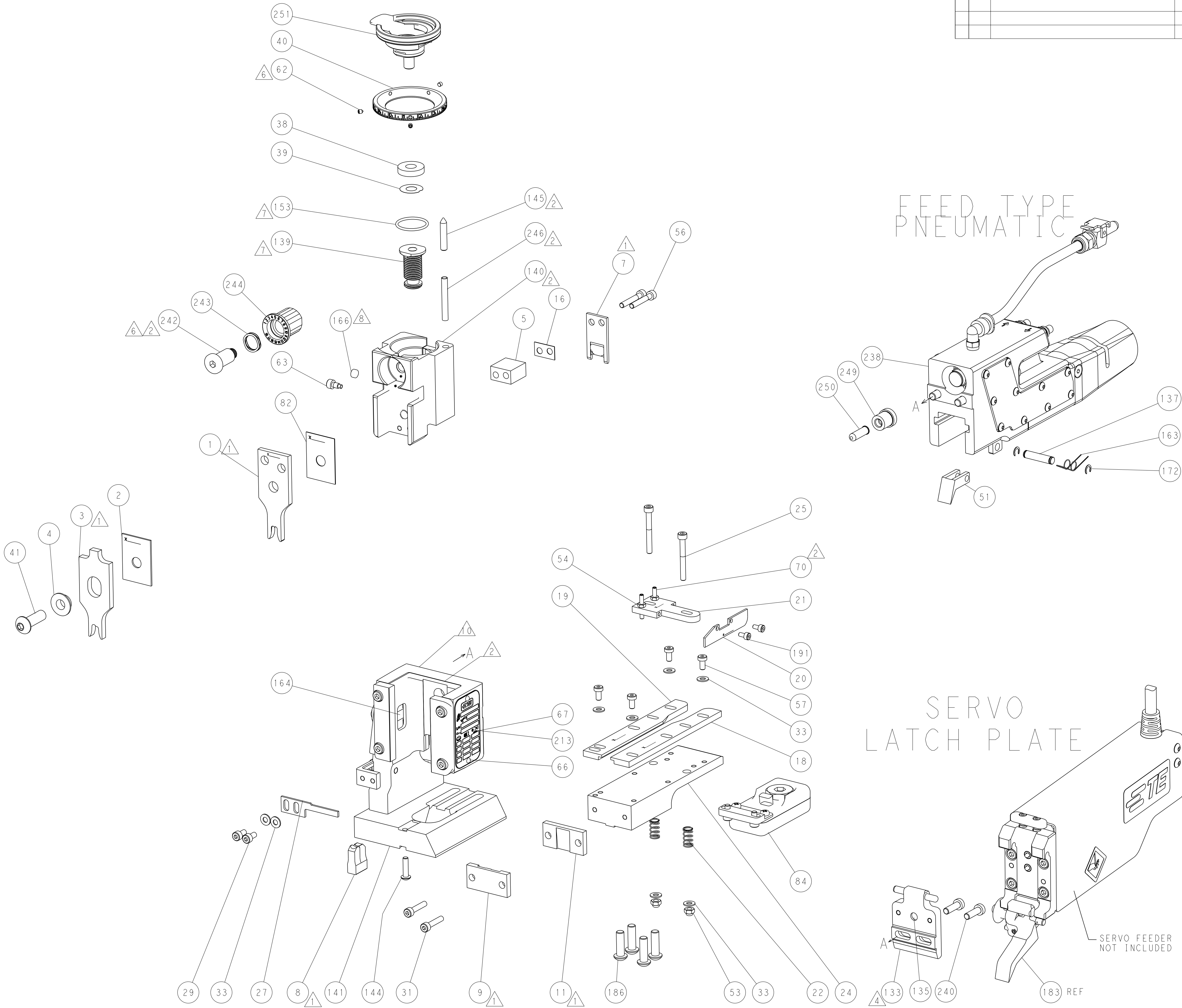
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2		LOC A	DIST 66	REVISIONS			
P	LYR	DESCRIPTION		DATE	OWN	APVD	
	-	SEE SHEET 1		-	-	-	

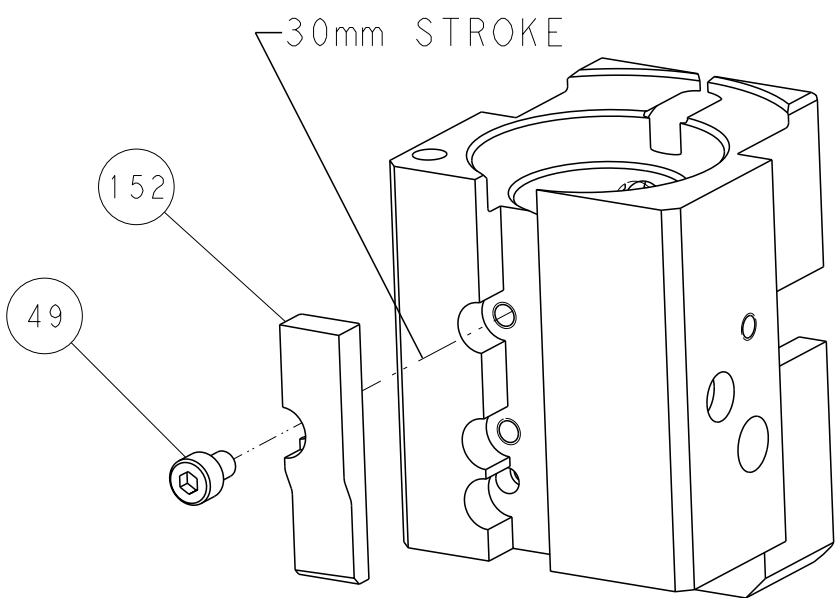
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	2063440-3	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	191
-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1-2119655-2	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	3-18032-3	SCR, SET, FLT POINT M3 X 20.0	70
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	2063961-1	FEED FINGER	58
-	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	56
-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	1	2119792-3	PAWL, EF, AIR	51
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-3	RAM WASHER, PRECISION	38
-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
-	1	1	1	690455-2	STRIPPER, FRONT CASTING	27
-	2	2	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25
-	1	1	1	2-1752371-5	PLATE, STRIP GUIDE	24
-	2	2	2	22281-8	SPRING, COMPRESSION	22
-	1	1	1	1633168-2	ARM, STOCK DRAG	21
-	1	1	1	1-464452-8	DRAG, STOCK	20
-	1	1	1	3-1901696-5	STRIP GUIDE, REAR	19
-	1	1	1	3-1901695-5	STRIP GUIDE, FRONT	18
-	1	1	1	5-240641-8	SPACER	16
-	1	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	1	690482-3	PLATE, FRONT SHEAR	9
-	1	1	1	6-1803000-5	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1-2217206-4	BLADE, SLUG	7
-	-	-	-	-	-	6
-	1	1	1	8-240641-1	SPACER	5
-	1	1	1	238009-2	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	3-1633963-2	CRIMPER, INSULATION OVERLAP PREMIUM	3
-	1	1	1	1-455888-0	SPACER, CRIMPER	2
-	1	1	1	7-1633664-9	CRIMPER, WIRE	1
-	77	27	25	22	PART NO	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. CHANGES BE CONTACTED FOR THE LATEST REVISION.		OWN OFFNER	16DEC2014	STE TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T.ELBIN	17DEC2014	NAME Ocean End Feed Applicator	
		APVD T.ELBIN	17DEC2014	SIZE A1	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.5		PRODUCT SPEC -		CAGE CODE 00779	
MATERIAL -		APPLICATION SPEC -		DRAWING NO ©=2150517	
FINISH -		WEIGHT -		RESTRICTED TO -	
Customer Accessible Production Drawing			SCALE 1:1	SHEET 3	REV A

LOC		DIST		REVISIONS				
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	



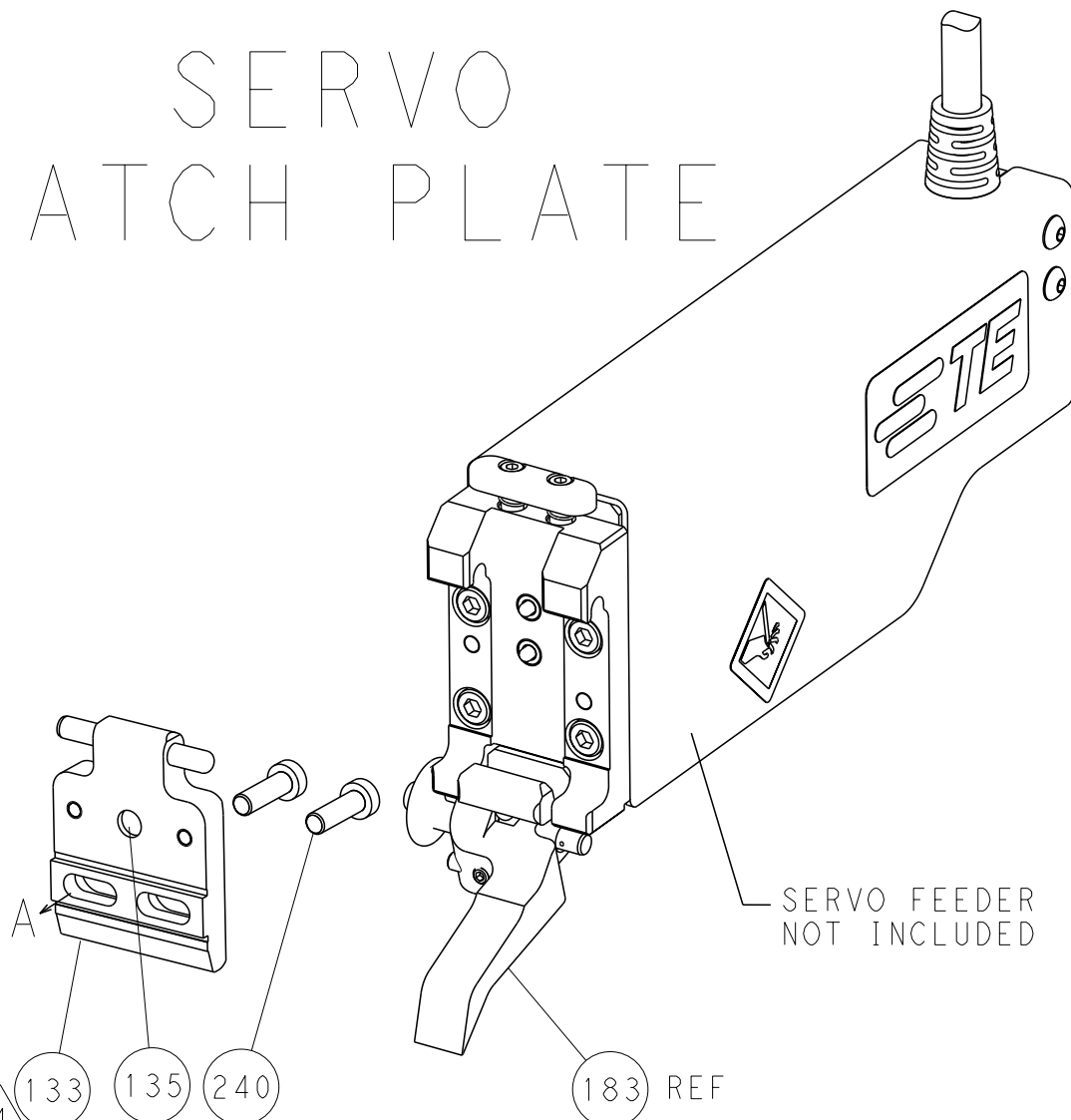
CAM POSITION



AIR FEED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SERVO LATCH PLATE



THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO THE CONTROL AND ENGINEERING DEPARTMENT. CHANGES SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN HOFFNER 16DEC2014	 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T. ELBIN 17DEC2014		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5° FINISH		APVD T. ELBIN 17DEC2014	NAME Ocean End Feed Applicator	
MATERIAL		PRODUCT SPEC	SIZE A1	
		APPLICATION SPEC	CAGE CODE 00779	
		WEIGHT	DRAWING NO C=2150517	
		Customer Accessible Production Drawing	RESTRICTED TO	
		SCALE 1:1	SHEET 4	
			OF 4	
			REV A	

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