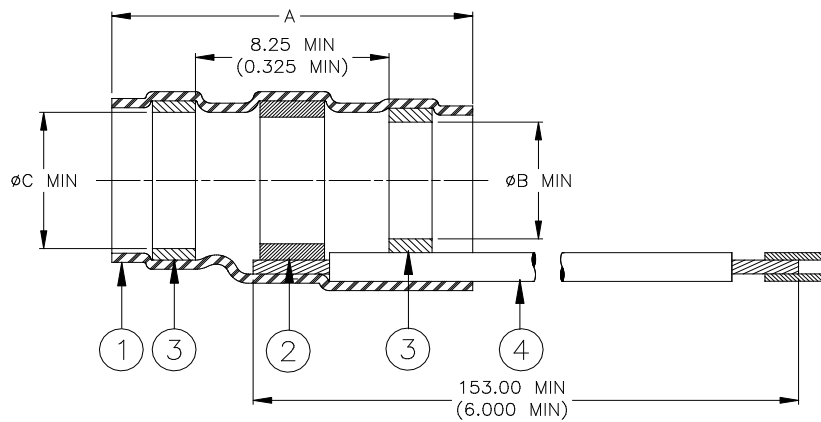


CUSTOMER DRAWING



Product Name	Mark	Product Dimensions		
		A±1.75 [A±0.070]	øB min	øC min
SO63-1-9036-22	SO631R	16.50	1.90	2.65
SO63-1-9036-20		[0.650]	[0.075]	[0.105]
SO63-1-9036-18				
SO63-2-9036-22	SO632R	16.50	2.65	3.55
SO63-2-9036-20		[0.650]	[0.105]	[0.145]
SO63-2-9036-18				
SO63-3-9036-22	SO633R	16.50	4.30	5.00
SO63-3-9036-20		[0.650]	[0.170]	[0.200]
SO63-3-9036-18				
SO63-4-9036-22	SO634R	19.10	5.95	6.50
SO63-4-9036-20		[0.750]	[0.235]	[0.255]
SO63-4-9036-18				
SO63-5-9036-22	SO635R	19.10	7.00	7.60
SO63-5-9036-20		[0.750]	[0.275]	[0.300]
SO63-5-9036-18				


MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride. Marked per table.
2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR RING:
SOLDER: TYPE Sn63 per ANSI / J-STD-006.
FLUX: TYPE ROL1 per ANSI / J STD-004.
THERMAL INDICATOR RING: Fusible alloy with melt point of 221°C.
3. MELTABLE RINGS: Environment resistant fluorocarbon-based thermoplastic
4. PRE-INSTALLED LEAD: Raychem 55PC6121-GA. "GA"=size (AWG) of lead, color: white with 2 black stripes.

APPLICATION

1. These parts are designed to provide an environment resistant shield termination on cables, rated for 125°C min. having tin or silver-plated shields, and jackets compatible with the insert material. See M83519/2 or consult TE Connectivity.
2. When properly installed, these parts will meet the performance requirements of Raychem RT-1404 and SAE-AS-83519/2.
3. Part selection: Measure cable jacket diameter at its maximum point. Select the smallest terminator that has a "B" diameter larger than the cable diameter.
4. Cable is to be stripped to expose 6.0 -7.5mm [0.235-0.295] of shield.
5. Part may be installed using any TE Connectivity-approved convection or infra-red heating tool. Tools must be equipped with a suitable reflector. For detailed assembly instruction see Raychem RCPS-100-70.

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		Raychem Devices	TITLE: SOLDERSLEEVE DEVICE WITH PRE-INSTALLED LEAD, IMMERSION RESISTANT			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: SO63-X-9036-GA			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	Revision: C	Issue Date: March 2020		
PREPARED BY: mforonda	DATE: 17-Feb-2017	CAGE CODE : 06090	ECO: ECO-20-004474	SCALE: ---	SIZE: A	SHEET: 1 of 1

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