

TABLE I POSITION OF PROJECTING TAB (TYP) -A A--A B--A C--AD--B A--B B--B C--B D--C A--C B--C C--CD--DA--DB--D C --DDD-UNKEYED] - \times \times -Q UNKEYED D RECEPTACLE CODE PLUG

TABLE II									
MTCP CRIMP CONTACTS									
	SIZE	RAYCHEM P/N	MILITARY P/N						
PIN	16	CTA-0079	M39029/58-364						
TIN	22	CTA-0166							
SOCKET	16	CTA-0078	M39029/57-358						
JUCKEI	22	CTA-0165							
SEAL	16		MS27488-16						
PLUGS	22		MS27488-22						

KEYING CODES

		/-	ABLE I		
		MTCP C	RIMP INS	ERTS	
CODE	GENDER	CONN. SIZE	CONTACT SIZE	TYPE	PART NUMBER
0.2	PIN	1 INCH	22	SIZE TYPE	
02	SOCKET	1 INCH	22		TYPE PART NUMBER MTCP-122-20P MTCP-116-05P1 MTCP-116-05S1 RIMARY MTCP-122-20P1 RIMARY MTCP-122-20P2 CONDARY MTCP-122-20P2 RIMARY MTCP-122-20P2 RIMARY MTCP-122-20P3 RIMARY MTCP-122-20P1 RIMARY MTCP-122-20P1 RIMARY MTCP-122-20P1 RIMARY MTCP-122-20P1 RIMARY D-659-0034-04 RIMARY D-659-0034-04 RIMARY MTCP-122-20P2 RIMARY MTCP-122-20P2 RIMARY MTCP-122-20P2 RIMARY MTCP-122-20P1 RIMARY MTCP-122-20P1 RIMARY MTCP-122-20P1 RIMARY MTCP-116-05P2 RIMARY MTCP-116-05P1 RIMARY MTCP-116-05S1 CONDARY MTCP-116-05S1 CONDARY MTCP-116-05S1 CONDARY MTCP-116-05P1 RIMARY MTCP-1
06	PIN	1 INCH	16	### Page 12	
00	SOCKET	1 INCH	16		MTCP-116-05S1
	PIN	2 INCH	22	PRIMARY	MTCP-122-20P1
22	SOCKET	2 INCH	22	PRIMARY	MTCP-122-20S1
	PIN	2 INCH	22	SECONDARY	MTCP-122-20P2
	SOCKET	2 INCH	22	SECONDARY	MTCP-122-20S2
	PIN	2 INCH	22	PRIMARY	MTCP-122-20P1
23	SOCKET	2 INCH	22	PRIMARY	MTCP-122-20S1
Z J	DUMMY	2 INCH		SECONDARY	D-659-0034-04
	DUMMY	2 INCH		SECONDARY	D-659-0034-04
	DUMMY	2 INCH		PRIMARY	D-659-0034-04
2.4	DUMMY	2 INCH		PRIMARY	D-659-0034-04
24	PIN	2 INCH	22	SECONDARY	MTCP-122-20P2
	SOCKET	2 INCH	22	SECONDARY	MTCP-122-20S2
	PIN	2 INCH	22	PRIMARY	MTCP-122-20P1
26	SOCKET	2 INCH	22	PRIMARY	MTCP-122-20S1
20	PIN	2 INCH	16	SECONDARY	MTCP-116-05P2
	SOCKET	2 INCH	16	SECONDARY	MTCP-116-05S2
	PIN	2 INCH	16	PRIMARY	MTCP-116-05P1
62	SOCKET	2 INCH	16	PRIMARY	MTCP-116-05S1
02	PIN	2 INCH	22	SECONDARY	MTCP-122-20P2
22 - 23 - 24 - 26 - 26 - 26 - 26 - 26 - 26 - 26	SOCKET	2 INCH	22	SECONDARY	MTCP-122-20S2
	PIN	2 INCH	16	PRIMARY	MTCP-116-05P1
66	SOCKET	2 INCH	16	PRIMARY	MTCP-116-05S1
	PIN	2 INCH	16	SECONDARY	MTCP-116-05P2
	SOCKET	2 INCH	H 22 H 16 H 16 H 22 H 2	SECONDARY	MTCP-116-05S2
	PIN	2 INCH	16	PRIMARY	MTCP-116-05P1
67	SOCKET	2 INCH	16	PRIMARY	MTCP-116-05S1
U/	DUMMY	2 INCH		SECONDARY	D-659-0034-04
	DUMMY	2 INCH		SECONDARY	D-659-0034-04
	DUMMY	2 INCH		PRIMARY	D-659-0034-04
68	DUMMY	2 INCH		PRIMARY	D-659-0034-04
OO	PIN	2 INCH	16	SECONDARY	MTCP-116-05P2
	SOCKET	2 INCH	16	SECONDARY	MTCP-116-05S2

26FEB2016 MATERIAL K.GLATFELTER 26FEB2016 TE Connectivity H.AGANZA 2 of 4

0 PLC 1 PLC 2 PLC 3 PLC 4 PLC - SEE SHEET 1 ANGLES± REVISION RECORD DWN APVD SURFACE TEXTURE MTCPKXXXXXXXXXX

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TABLE IV										
MTCP CONNECTOR SHELLS										
STYLE	TYPE	SIZE	CADMIUM PLATING/A	NICKEL PLATING A	BLACK ANODIZE PLATING A					
	PLUG	1 ,,	MTC100-JH1-P34	MTC100-JH1-P22	MTC100-JH1-P12					
STANDARD		2"	MTC100-JH2-P34	MTC100-JH2-P22	MTC100-JH2-P12					
	RECEP.	1 ,,	MTC100-JH1-R34	MTC100-JH1-R22	MTC100-JH1-R12					
		2,,	MTC100-JH2-R34	MTC100-JH2-R22	MTC100-JH2-R12					
	FLANGED	1 ,,	MTC100-JH1-F34	MTC100-JH1-F22	MTC100-JH1-F12					
	RECEP.	2,,	MTC100-JH2-F34	MTC100-JH2-F22	MTC100-JH2-F12					
	PLUG	1 ,,	MTC100-SH1-P34	MTC100-SH1-P22	NOT AVAILABLE					
EME		2"	MTC100-SH2-P34	MTC100-SH2-P22	NOT AVAILABLE					
	RECEP.	1 ,,	MTC100-SH1-R34	MTC100-SH1-R22	NOT AVAILABLE					
		2"	MTC100-SH2-R34	MTC100-SH2-R22	NOT AVAILABLE					
	FLANGED	1 ,,	MTC100-SH1-F34	MTC100-SH1-F22	NOT AVAILABLE					

MTC100-SH2-F34 | MTC100-SH2-R22 | NOT AVAILABLE

- 1. THE DUMMY INSERT IS DESIGNED TO FIT INSIDE THE 1 INCH CONNECTOR AND ALSO CAN BE USED AS A PRIMARY OR SECONDARY POSITION FOR THE 2 INCH CONNECTOR. (SEE TABLE III)
- 2. THE 1 INCH MTC HOUSINGS WILL ACCEPT SIZE 16 PRIMARY POWER BLOCK INSERTS ONLY.
- 3. MTC POWER BLOCK SIZE 16 INSERTS AND MTC100 CRIMP SIZE 22 INSERTS ARE SUPPLIED WITHOUT CONTACTS. SEALING PLUGS, OR INSERTION/EXTRACTION TOOL. THESE ITEMS MAY BE ORDERED SEPARATELY OR SOME OF THEM CAN BE SUPPLIED WITH THE INSERT BY ADDING THE APPROPRIATE MOD NUMBER AFTER THE PART NUMBER.
- 4. FOR ADDITIONAL DETAILS REGARDING PARTS SHOWN HEREON, REFER TO THE APPROPRIATE TYCO ELECTRONICS/RAYCHEM SPECIFICATION CONTROL DRAWING.
- 5. INSERTS MAY BE INSTALLED INTO EITHER PLUG OR RECEPTACLE HOUSINGS AS REQUIRED.
- 6. TERMINATION AND ASSEMBLED PROCEDURE:

A-USE ES-61413 FOR SIZE 22 CONTACTS.
B-USE ES-71027 AS REFERENCE FOR SIZE 16 CONTACTS.

A NICKEL PLATED SHELLS HAVE "L" CABLE CLAMPS OTHER SHELLS HAVE FLAT CABLE CLAMPS REFER TO MTC100-XHX-XXX-XXX PRINT FOR MORE DETAILS.

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	(TOLEDANIOES LINESCO	
١	L	J.					DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED):
ſ							INCHES		
ı								0 PLC ± _	
ł					+			1 PLC ± -	-
ı							$(\Psi) \leftarrow$	2 PLC ± -	
ŀ								3 PLC ± -	- 1
ı		_	SEE SHEET 1	_	_	l _		4 PLC ± -	
			JEE SHEET I				ANGLES± -		s
ı	Р	LTR	REVISION RECORD	DATE	DWN	APVD	SURFACE TEXTURE	- /	
								\checkmark	
		5		4				.3	

	DWN		26FEB2016	MATERIAL	HE	AT TREA	ΑT				
	K.GLATFEL	TER		_			-				
	CHK		26FEB2016								
:	H.AGANZA										
	APVD		26FEB2016	E TE		E Co	nnect	ivity			
	H.AGANZA										
	NAME NAME										
	MTCP POWER BLOCK CONNECTOR KIT										
	SCALE	SIZE	DRAWING NO		SHEET			REV			
	NTS	A2	MTCPKXX>	<xxxxxx< td=""><td>3</td><td>OF</td><td>4</td><td>С</td></xxxxxx<>	3	OF	4	С			

7 6 5 2

INSERTS

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TABLE MTCP CRIMP CONNECTOR TOOLS |COMPONENT|SIZE| TOOL TYPE TOOL P/N|MANUFACTURER CTA-0161 INS./EXTR. METAL RAYCHEM CORP. CTA-0161 INS./EXTR. METAL RAYCHEM CORP. CTA-1160 INS./EXTR. PLASTIC CONTACTS RAYCHEM CORP. EXTRACTION METAL ATBO 2062 ASTRO TOOL CO. ATBO 1062 INSERTION METAL ASTRO TOOL CO. M81969/14-03 MIL. SPEC. INS./EXTR. PLASTIC

M22520/2-01CRIMP BASIC MIL. SPEC. PIN POSITIONER CE-1605900 RAYCHEM CORP. K817-11 DANIELS MFG. CO. CE-1606000 RAYCHEM CORP. SOCKET POSITIONER K818-11 DANIELS MFG. CO. M22520/1-01 MIL. SPEC. CRIMP BASIC M22520/1-04 | MIL. SPEC. PIN POSITIONER M22520/1-04 | MIL. SPEC. SOCKET POSITIONER RECEPTACLE SHELL COUPLING ATTACHMENT SCREW = 7/64 ALLEN WRENCH

EXTRACTION METAL

INSERTION METAL

PLUG SHELL COUPLING DRIVER = 7/64 ALLEN WRENCH

STRAIN RELIEF CABLE CLAMPS = #1 PHILLIPS SCREWDRIVER

DRK83-16

DAK83-16

PERFORMANCE

MTCP MEETS RAYCHEM SPECIFICATION C-6115

115														
										DWN	26FEB2016	MATERIAL	HEAT TREAT	
										K.GLATFEL	_TER	_	_	
							DIMENSIONS:	TOLE	RANCES UNLESS	CHK	26FEB2016	_		
_								OTHER	WISE SPECIFIED:	H.AGANZA				
							INCHES			APVD	26FEB2016	- ETE	TE Connectiv	itv
	_							0 PLC 1 PLC	± _ ± _	H.AGANZA)
								2 PLC	± -	NAME	•			
	\dashv		OFF OUFFT 4				T 1	3 PLC 4 PLC	± - ± -		MTC	P POWER BLOCK DNNECTOR KIT		
L		_	SEE SHEET 1	_	_	_	ANGLES± -			SCALE	SIZE DRAWING NO		HEET RI	EV
	Р	LTR	REVISION RECORD	DATE	DWN	APVD	SURFACE TEXTURE			NTS		XXXXXXX	4 OF 4	С
·		5		1				7			2		1	

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