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				P		LTR	DESCRIPTION	DATE	DWN	APVD
				2		INITIAL CUSTOMER DRAWING		20JAN2020	AFK	LS

FLATTENED WIDTH

D

d

w

EXPANDED TUBING PRODUCT

SPOOL

SPOOL I.D. 101 (4.0)

Product Size	2.4	3.2	4.8	6.4	9.5	12	18	25	38
"D" Minimum Supplied I.D.	2.4 (.094)	3.2 (.126)	4.8 (.189)	6.4 (.252)	9.5 (.374)	12 (.500)	18 (.752)	25 (1.00)	38 (1.50)
"d" Maximum Recovered I.D.	0.8 (.031)	1.1 (.043)	1.6 (.063)	2.1 (.083)	3.2 (.126)	4.2 (.165)	6.4 (.252)	8.5 (.335)	19.1 (.752)
"w" Recovered Wall Thickness ±0.08 (.003)	0.51 (.020)	0.51 (.020)	0.58 (.023)	0.58 (.023)	0.61 (.024)	0.61 (.024)	0.61 (.024)	0.64 (.025)	0.64 (.025)
Minimum Sleeve Flattened Width	4.30 (.169)	5.82 (.229)	8.00 (.315)	10.65 (.419)	15.5 (.610)	20.4 (.803)	30.5 (1.201)	40.4 (1.591)	60.3 (2.374)

NOTES:  
1. ALL DIMENSIONS ARE IN MILLIMETERS (inches).

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

0 PLC ± -

1 PLC ± -

2 PLC ± -

3 PLC ± -

4 PLC ± -

ANGLES ± -

FINISH -

DWN AFK 09JAN2020

CHK -

APVD LS 20JAN2020

PRODUCT SPEC RW-2519

APPLICATION SPEC -

WEIGHT VARIOUS

CUSTOMER DRAWING

TE Connectivity

D-CT  
OUTSIDE PRINTER SPOOL

SIZE A3 CAGE CODE 0198G DRAWING NO C-MCD170014 RESTRICTED TO -

SCALE - SHEET 1 OF 1 REV 2

1470-19 (1/15)

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