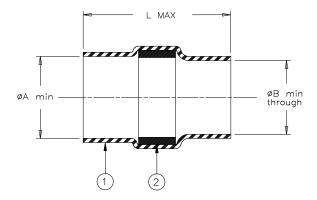
## **CUSTOMER DRAWING**



Product Name	P	roduct Dimensio	ons	Cable Dimensions			
	L	øΑ	øB	øD	øΕ	J	
	max	min	min	max	min	min	
B-051-00-01	27.0	19.0	17.0	17.0	10.0	27.0	
	(1.065)	(0.750)	(0.670)	(0.670)	(0.395)	(1.065)	
B-051-01-01	27.5	25.0	23.0	23.0	12.7	27.5	
	(1.085)	(0.985)	(0.905)	(0.905)	(0.500)	(1.085)	
B-051-02-01	33.2	34.0	33.0	33.0	19.1	33.2	
	(1.310)	(1.340)	(1.300)	(1.300)	(0.750)	(1.310)	

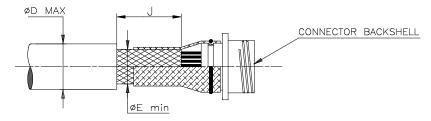
## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX:

TYPE Cd18 per ANSI-J-STD-006. SOLDER: FLUX: TYPE ROM1 per ANSI-J-STD-004.

- <u>APPLICATION</u>
  1. These controlled soldering devices are designed to terminate the braid of a braided connector backshell to the braid of a tin plated or bare copper shield on a cable having an insulation rated for at least +85°C.
- 2. Temperature range: -55°C to +125°C. For application tooling, consult your local Raychem technical service.

For best results, prepare the cable as shown:



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<u> ₹ TE</u>	Raychem THERMOFIT DEVICES			SOLDERSLEEVE DEVICES, SHIELD TERMINATION-LOW TEMPERATURE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO. <b>B-051-0X-01</b>				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: I ROUGHNE MICRON	this drawing at an evaluate the suital		reserves the right to amend any time. Users should ability of the product for . Rev		on:	Issue Date: April 2020	
DRAWN BY: DATE: M. FORONDA 06/15/98		ECO: <b>ECO-20-004959</b>		SCALE: None	SIZE: A	SHEET: 1 of 1		

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