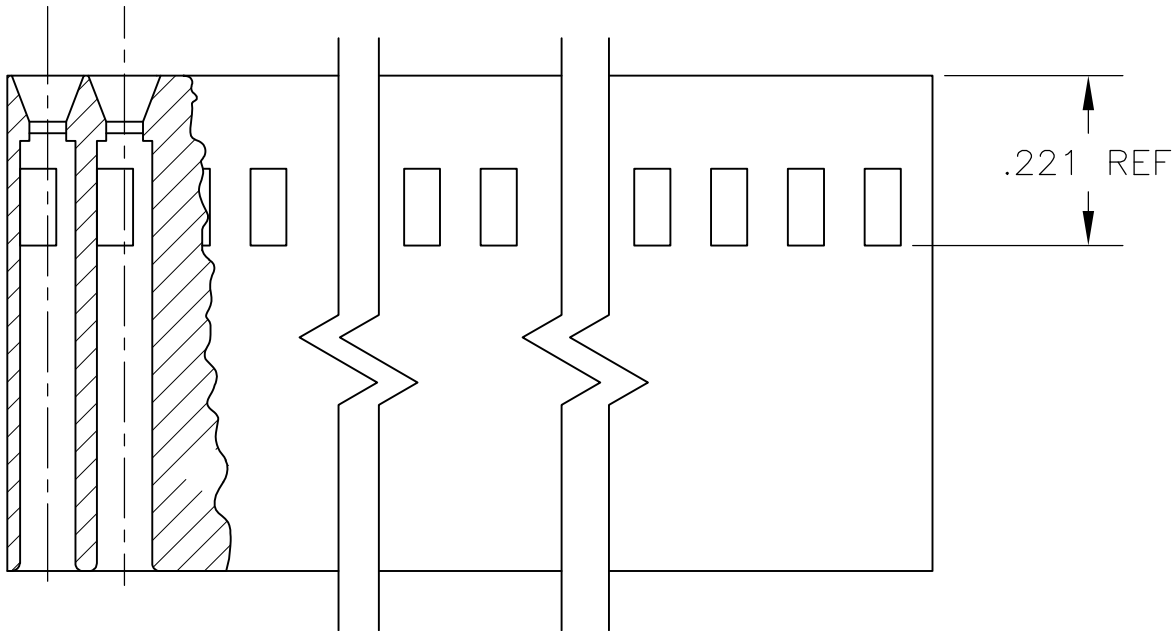
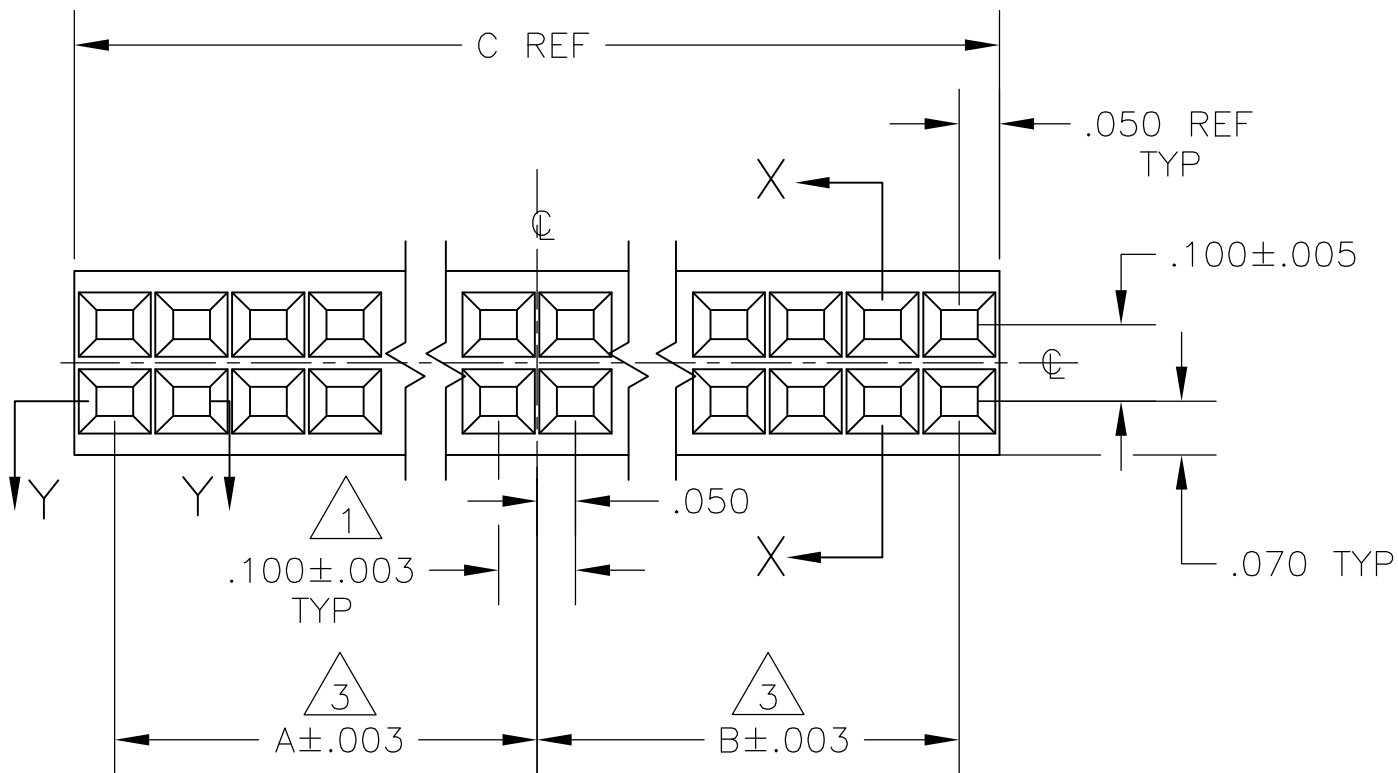
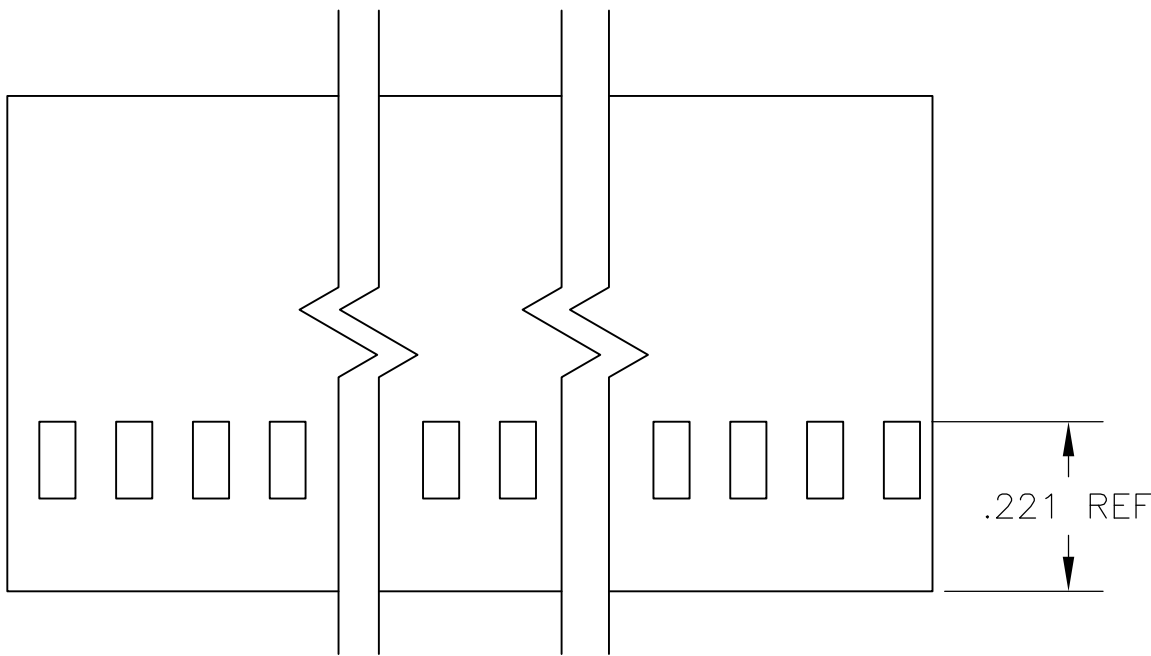
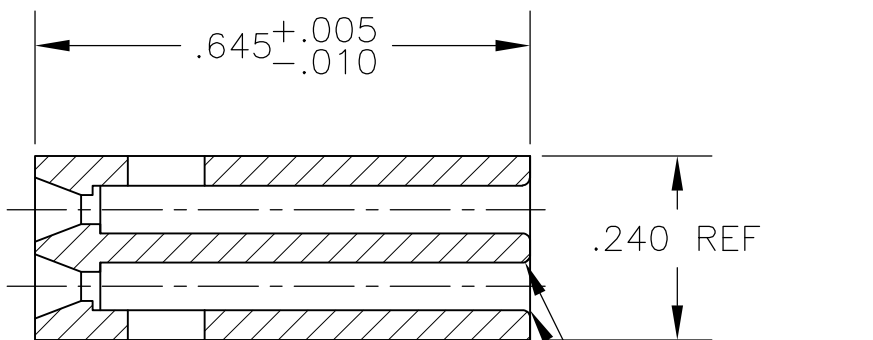


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			P1	REVISED PER ECO-09-020932	21AUG09	KK	AEG





SECT Y-Y



SECT X-X

- 1 CAVITY LOCATION DIMENSIONS INCREASE IN INCREMENTS OF .100 TOLERANCE NON-CUMULATIVE
- 2 USE EXTRACTION TOOL 91052 TO REMOVE RECEPTACLE CONTACTS.
- 3 TOLERANCE ON THE "A" & "B" DIMENSIONS FOR 2-86177-2 ONLY IS +.003
-.004
- 4 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

4	.200	-	.100	4	2-86177-5
	3.500	1.700	1.700	70	2-86177-4
OBSOLETE	2.400	1.100	1.200	48	2-86177-3
4	4.600	2.200	2.300	92	2-86177-2
	2.500	1.200	1.200	50	2-86177-1
4	.400	.100	.200	8	2-86177-0
	2.600	1.200	1.300	52	1-86177-9
4	.300	.100	.100	6	1-86177-8
	2.200	1.000	1.100	44	1-86177-7
OBSOLETE	.900	.400	.400	18	1-86177-6
	.800	.300	.400	16	1-86177-5
	.700	.300	.300	14	1-86177-4
	.600	.200	.300	12	1-86177-3
	.500	.200	.200	10	1-86177-2
	2.000	.900	1.000	40	1-86177-1
4	1.900	.900	.900	38	1-86177-0
	1.800	.800	.900	36	86177-9
OBSOLETE	1.700	.800	.800	34	86177-8
	1.600	.700	.800	32	86177-7
4	1.500	.700	.700	30	86177-6
	1.400	.600	.700	28	86177-5
OBSOLETE	1.300	.600	.600	26	86177-4
	1.200	.500	.600	24	86177-3
4	1.100	.500	.500	22	86177-2
	1.000	.400	.500	20	86177-1
C		B	A	NO. OF POS.	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	07SEP89		<div> Tyco Electronics Corporation Harrisburg, PA 17105-3608</div>				
		CHK	23OCT89						
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	J. GESFORD		NAME MOD IV CRIMP SNAP-IN CONNECTOR, DOUBLE ROW, .100 CENTERS —					
		J. GESFORD							
	0 PLC ± —	APVD	23OCT89		SIZE CAGE CODE DRAWING NO RESTRICTED TO				
	1 PLC ± —	PRODUCT SPEC		A2 00779 C-86177 —					
	2 PLC ± —	—							
	3 PLC ± —	APPLICATION SPEC							
4 PLC ± —	—								
ANGLES ± 0°30'		—							
MATERIAL	FINISH	WEIGHT							
GLASS FILLED NYLON	COLOR-BLACK	—		A2 00779 C-86177 —					
COLOR:BLK PER ASTM D4066		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 of 1 REV P1					

Mouser Electronics

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