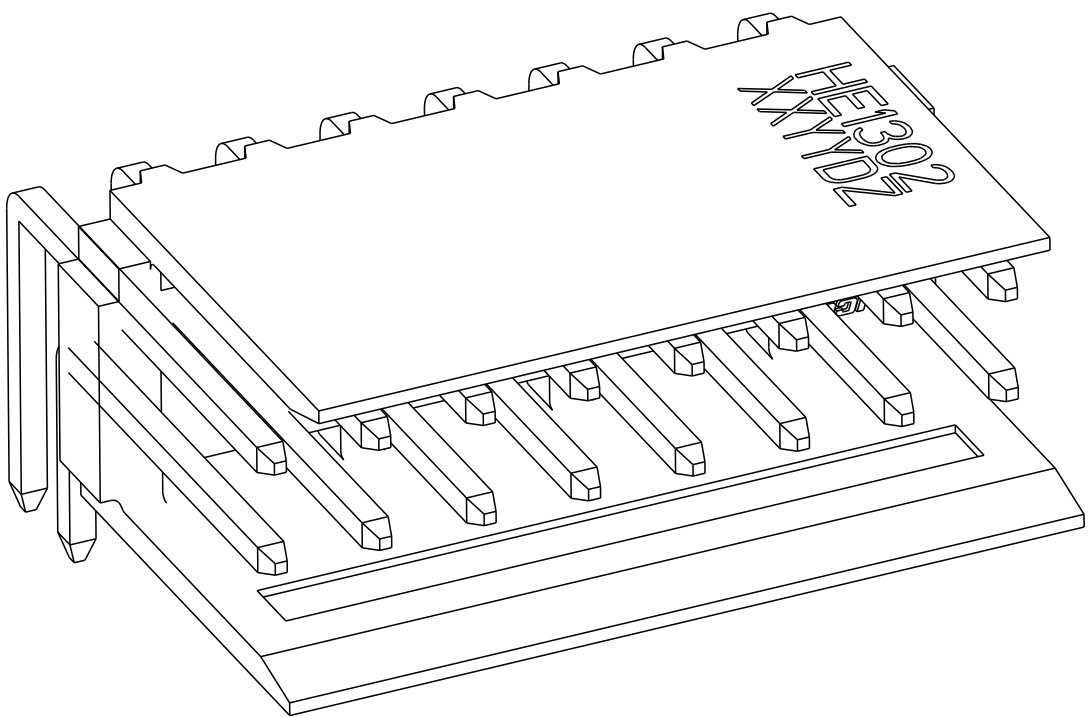
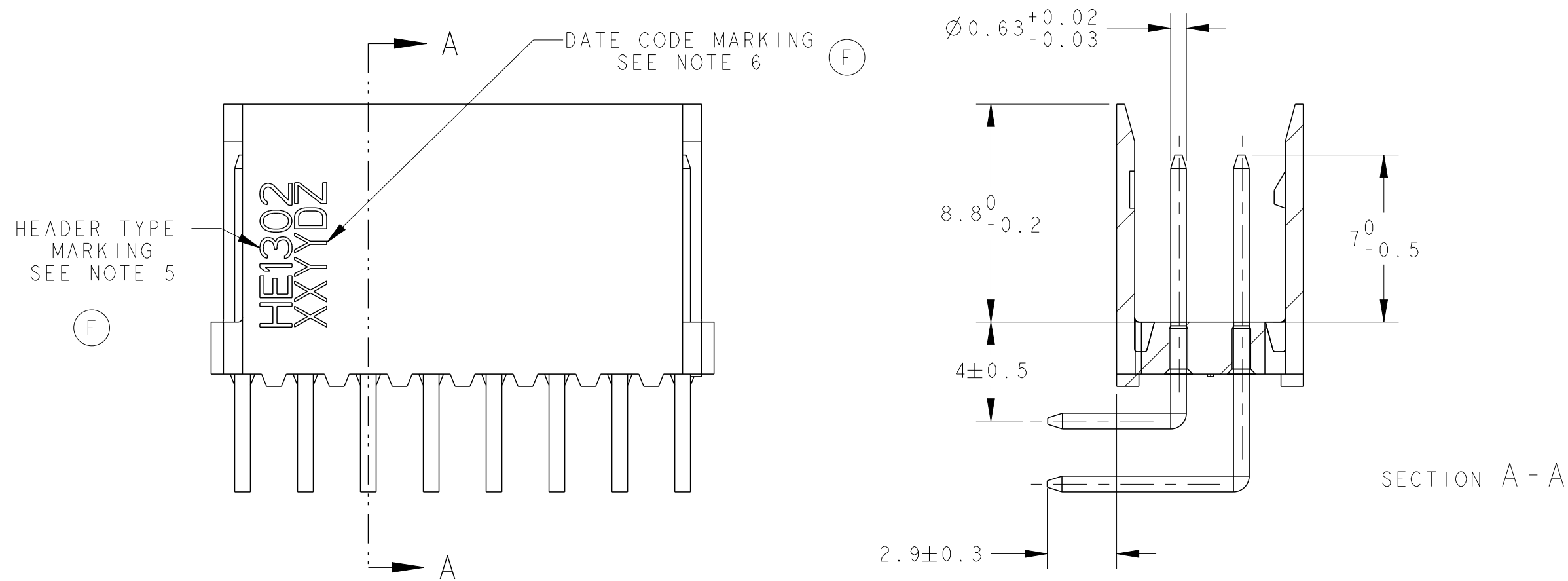
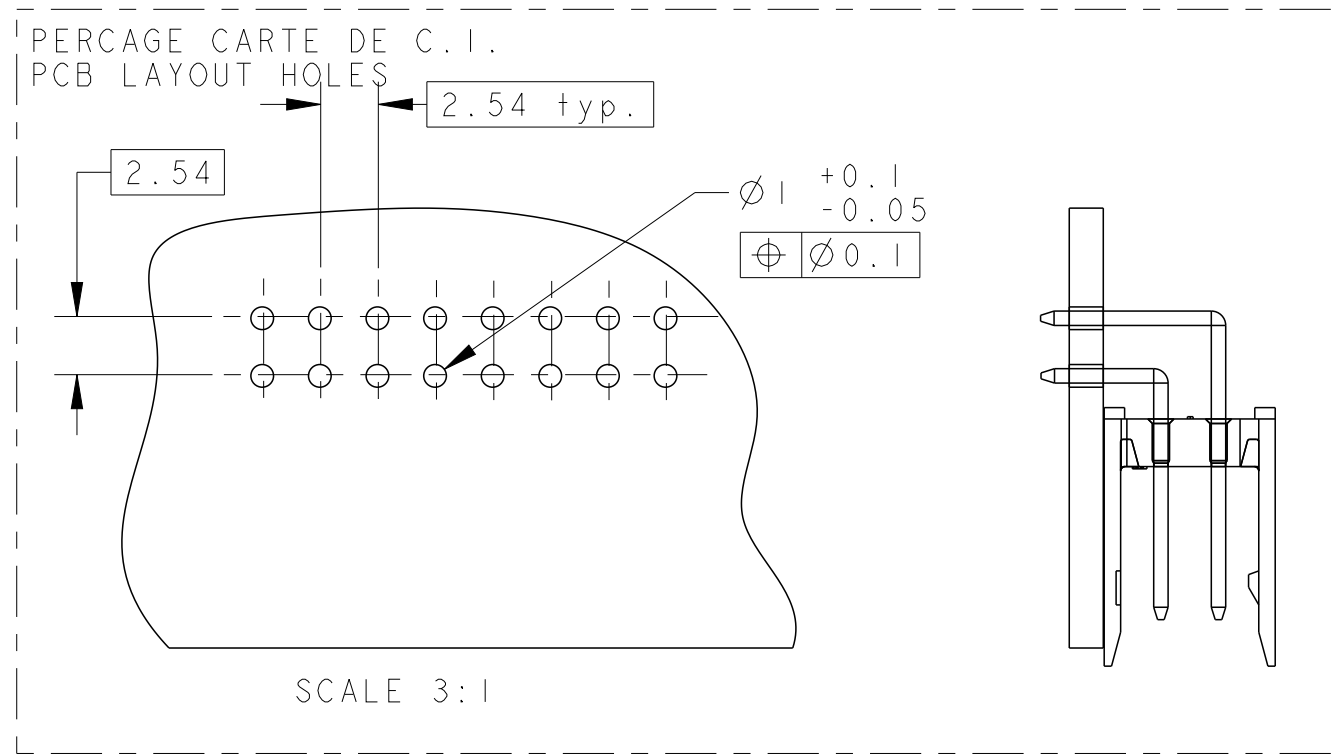
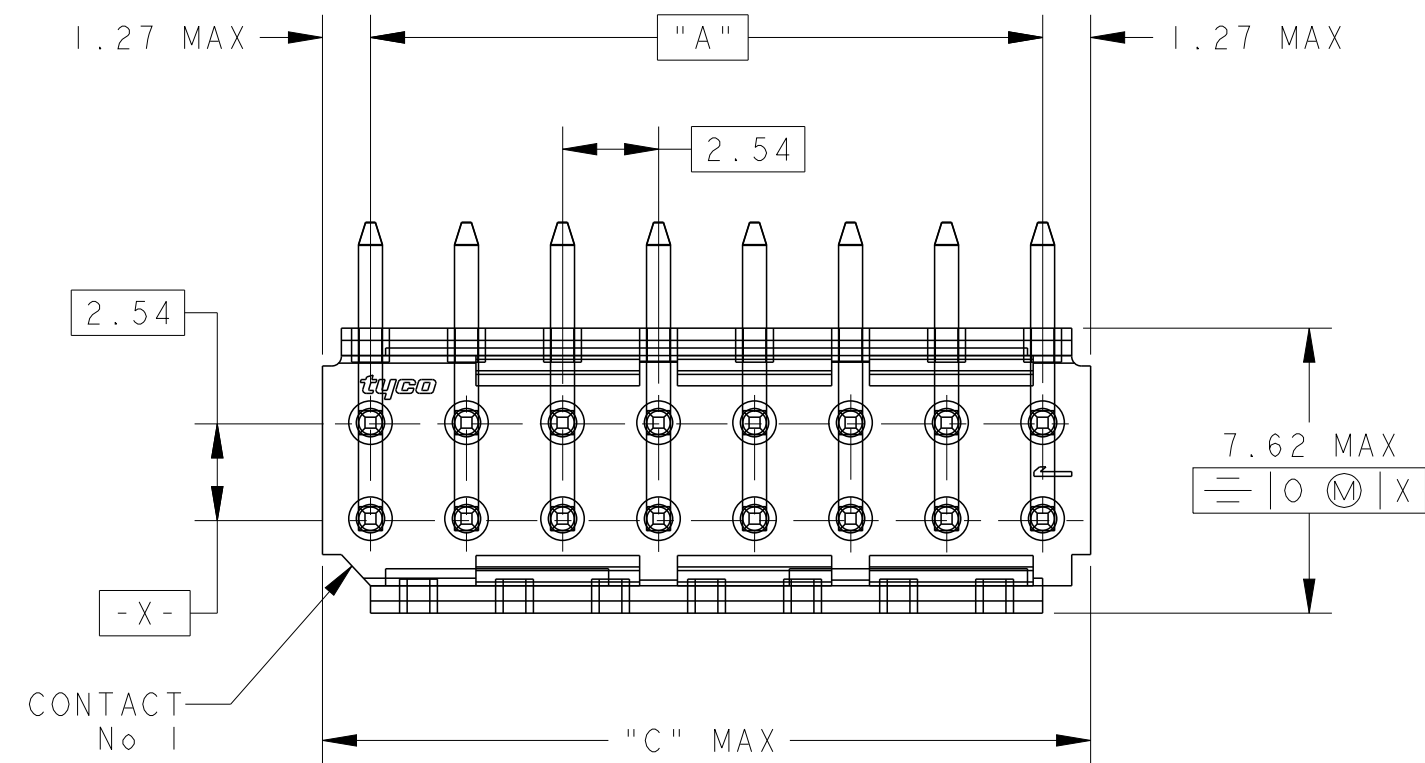


REVISIONS					
P	LTR	DESCRIPTION MODIFICATIONS	DATE	DWN DESS.	APVD APP.
	F I	DRAWING NOTES CORRECTED	01AUG2016	K JK	PS



SCALE 6 : 1



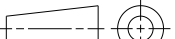
 OBSOLETE	50.80	48.26	2x 20	2-281743-0
	45.72	43.18	2x 18	1-281743-8 *
 OBSOLETE	43.18	40.64	2x 17	1-281743-7
	38.10	35.56	2x 15	1-281743-5 *
 OBSOLETE	33.02	30.48	2x 13	1-281743-3
	30.48	27.94	2x 12	1-281743-2 *
	25.40	22.86	2x 10	1-281743-0 *
	20.32	17.78	2x 8	0-281743-8 *
	15.24	12.70	2x 6	0-281743-6 *
	12.70	10.16	2x 5	0-281743-5 *
	10.16	7.62	2x 4	0-281743-4 *
	7.62	5.08	2x 3	0-281743-3 *
	5.08	2.54	2x 2	0-281743-2
	C	A	Nb DE POS	PART NUMBER
	DIMENSIONS			

NOTES:

1. THESE HEADERS ARE DESIGNED TO BE MATED WITH "HEI302" RECEPTACLES DOUBLE ROW
2. THE PART NUMBERS FOLLOWED BY * ARE COVERED BY THE INTERNATIONAL STANDARD IEC 603-8
3. CONTACTS PLATING: MATING AREA SELECTIVE GOLD MIN 0.4 μ m OVER MIN 1.27 μ m NICKEL
SOLDER AREA MIN 2.5 μ m TIN OVER MIN 1.27 μ m NICKEL
4. PLASTIC MATERIAL: HIGH TEMPERATURE THERMOPLASTIC, UL-94V0, BLUE COLOR
CONTACT MATERIAL1: PHOSPHOR BRONZE
5. HEADER TYPE MARKING (HEI302) WITH BLACK INK
6. DATE CODE MARKING WITH BLACK INK



7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN/DESSINE 22NOV2000 C. COMBEDOUZON		 TE Connectivity	
CE PLAN EST UN DOCUMENT CONTRÔLÉ PAR AMI INCORPORATED. IL EST SUSCEPTIBLE D'ÊTRE REVISÉ, CONTACTER LE SERVICE TECHNIQUE D'AMF DE FRANCE POUR OBTENIR LA DERNIÈRE RÉVISION.		CHK/VERIFIER 22NOV2000 Y. CORRIOL			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED: TOLERANCES NON SPECIFIÉES (SUIV. NB DE DECIMALES)		NAME TITRE	
mm		APVD/APPROUVE 22NOV2000 Y. PETRONIN		HEADERS HE13, DOUBLE ROW, RIGHT ANGLE	
		PRODUCT SPEC SPEC. PRODUIT 108-15053		SIZE FORMAT A200779	
0 PLC/DEC: ± 1 PLC/DEC: ±0.3 2 PLC/DEC: ± 3 PLC/DEC: ± 4 PLC/DEC: ± ANGLES ±5°		APPLICATION SPEC SPEC. APPLICATION -			
MATERIAL/MATIERE		FINISH/FINITION		DRAWING NO No PLAN C=281743	
		WEIGHT MASSE APPROX. -		RESTRICTED TO RESERVE A -	
		CUSTOMER DRAWING /PLAN CLIENT		UNIFORME POUR REFERENCE	
		SCALE ECHELLE		SHEET FEUILLE	
		5:1		OF DE	
		REV F1			

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