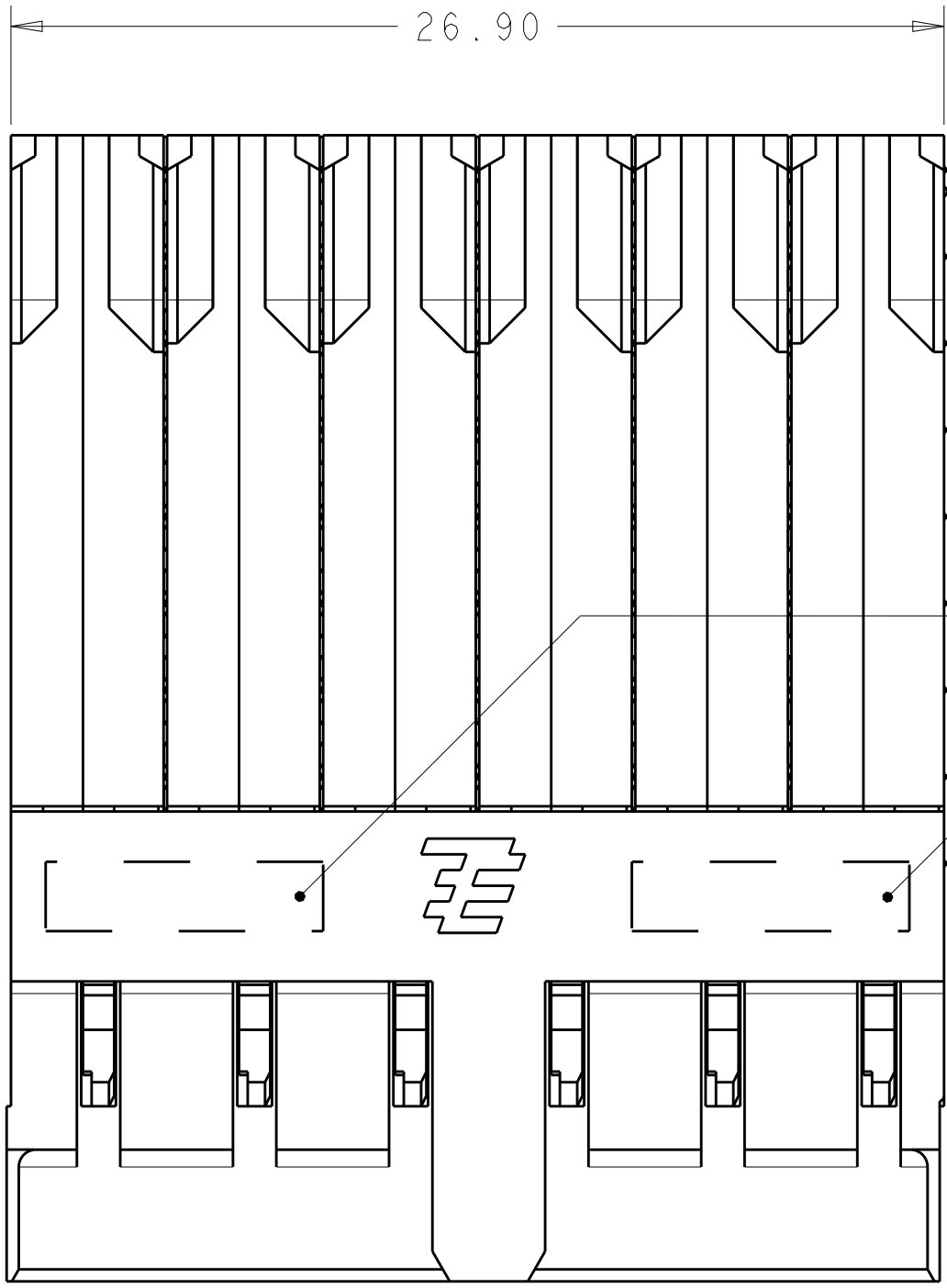
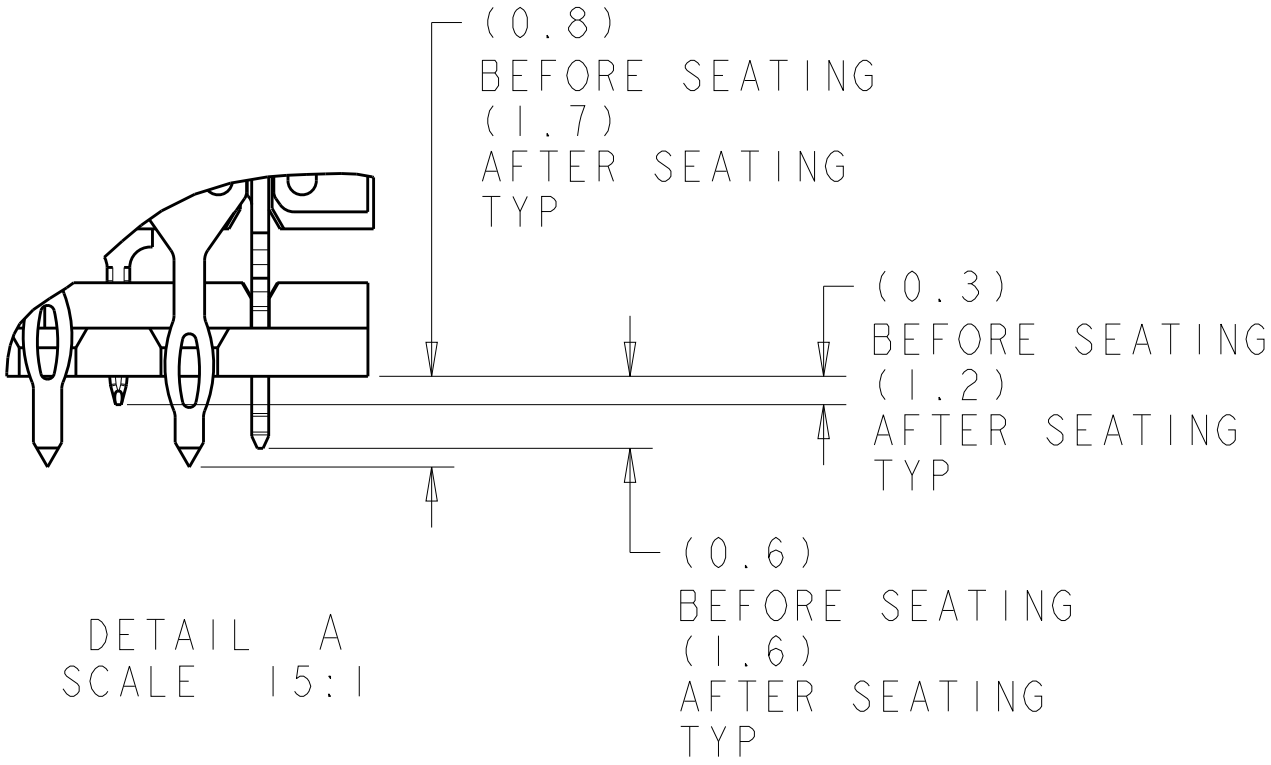
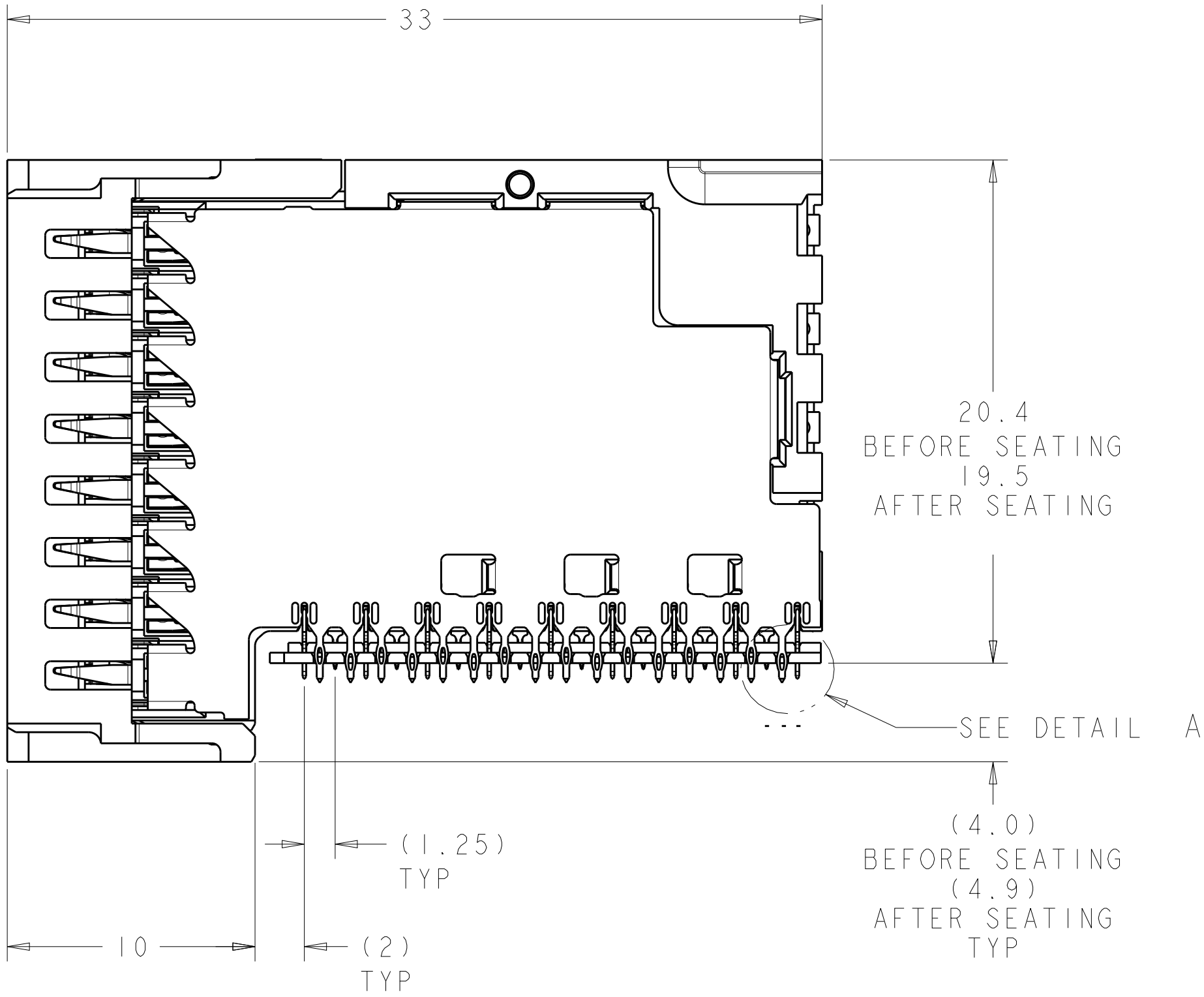
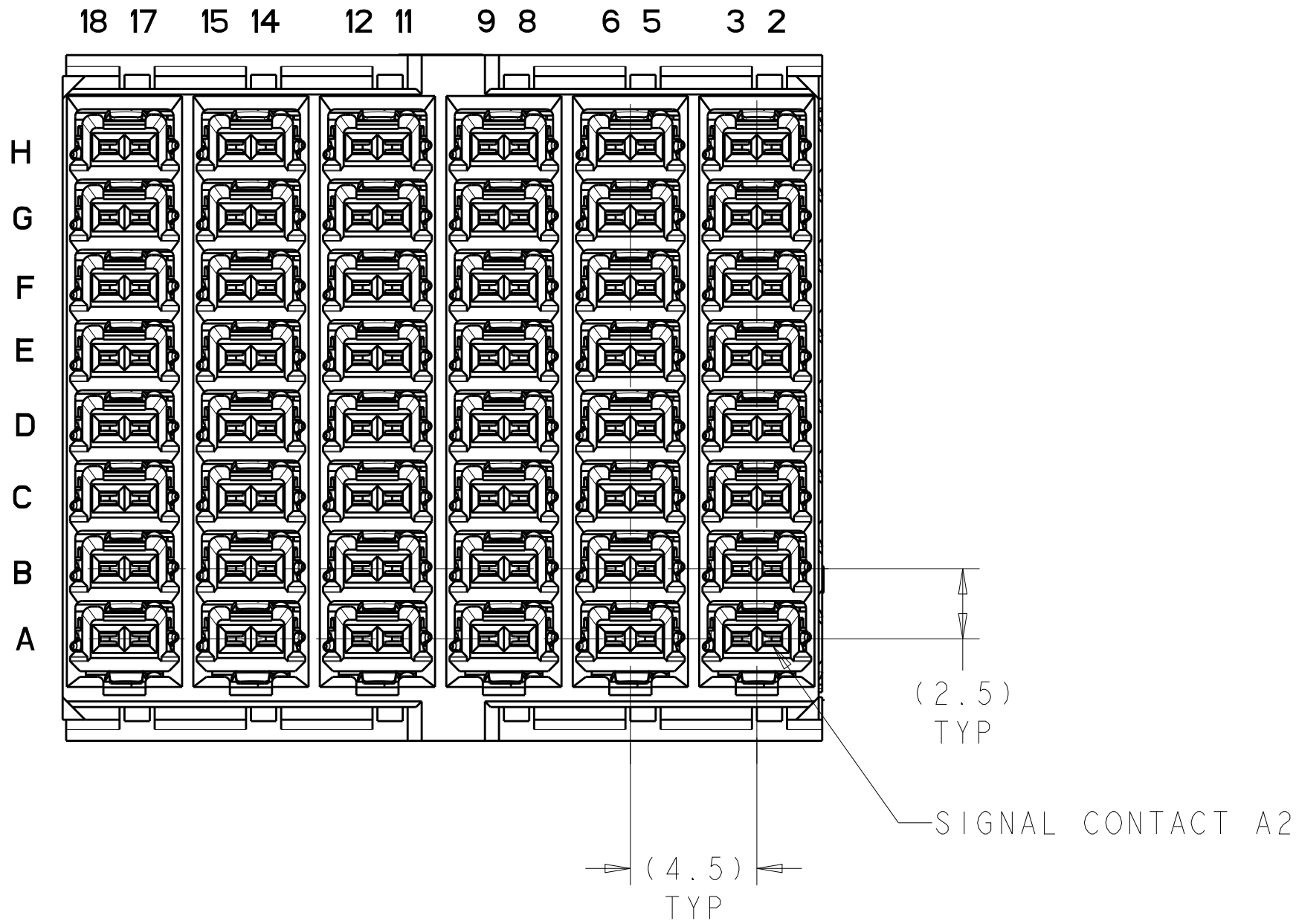


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
GP	00	A		RELEASED	23MAR2014	RT
		B		REVISED PER ECO-14-010320	07JUL2014	LAW
		C		REVISED PER ECO-17-006848	10MAY2017	JM
						SS



- 1 MATERIAL:
CONTACT AND SHIELD - COPPER ALLOY.
HOUSINGS, AND ORGANIZER - THERMOPLASTIC, UL 94V-0, BLACK.
- 2 CONFORMS TO REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2413 & 108-32037
BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III;
APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE,
MANUFACTURING LOCATION IDENTIFICATION CODE, AND 2D BARCODE IN APPROXIMATE AREA SHOWN.
4. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 2, DECEMBER 2008.
- 5 PLATED THRU HOLE REQUIREMENTS:
FINISHED HOLE = $\varnothing 0.344 \pm 0.039$
DRILLED HOLE = $\varnothing 0.420 \pm 0.013$
COPPER THICKNESS = 0.038 ± 0.013
IMMERSION TIN IF APPLICABLE = 0.00051 ± 0.00013
- 6 PLATED THRU HOLE REQUIREMENTS:
FINISHED HOLE = $\varnothing 0.244 \pm 0.039$
DRILLED HOLE = $\varnothing 0.320 \pm 0.013$
COPPER THICKNESS = 0.038 ± 0.013
IMMERSION TIN IF APPLICABLE = 0.00051 ± 0.00013
- 7 PTH DIMENSIONS APPLY TO 1.00mm DEPTH FROM MOUNT SIDE OF PCB.
- 8 HOLE POSITION TOLERANCE APPLIES WITHIN PATTERN FOR CONNECTOR
PATTERN TO CONNECTOR PATTERN, A 0.12M POSITION TOLERANCE APPLIES.



	TIN	2198263-3
OBSOLETE	TIN LEAD	2198263-1
	PRESS FIT TAIL PLATING	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. THOMPSON 29NOV2011	TE TE Connectivity	
DIMENSIONS:		CHK N. SWANGER 29NOV2011		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD N. SWANGER 29NOV2011	NAME	
	0 PLC ± 0.2 1 PLC ± 0.2 2 PLC ± 0.08 3 PLC ± 0.013 4 PLC $\pm$ ANGLES $\pm$ FINISH	PRODUCT SPEC APPLICATION SPEC 114-13301 WEIGHT	SIZE CAGE CODE DRAWING NO	
MATERIAL	SEE TABLE	Customer Drawing	A100779C=2198263	
			SCALE 5:1	SHEET 1 OF 2
				REV C

4805 (3/11)

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