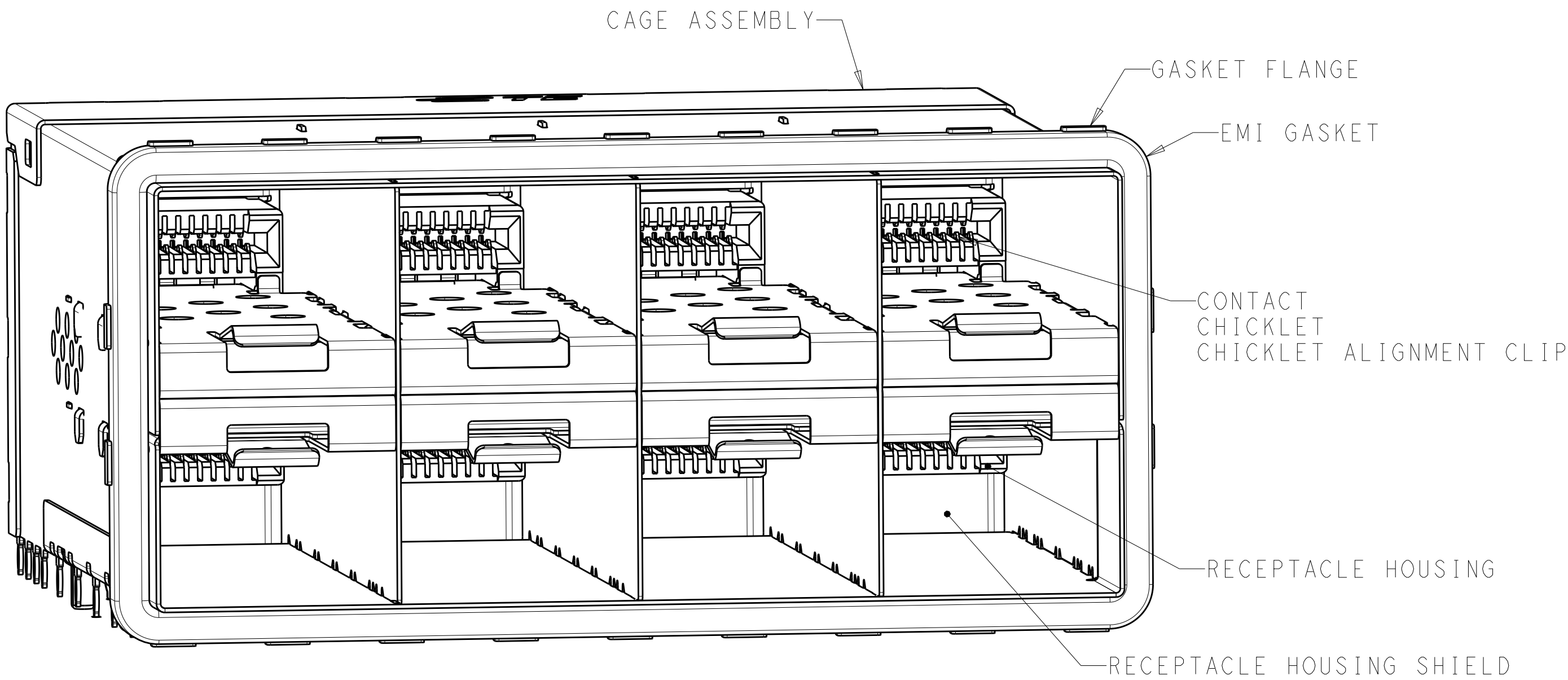
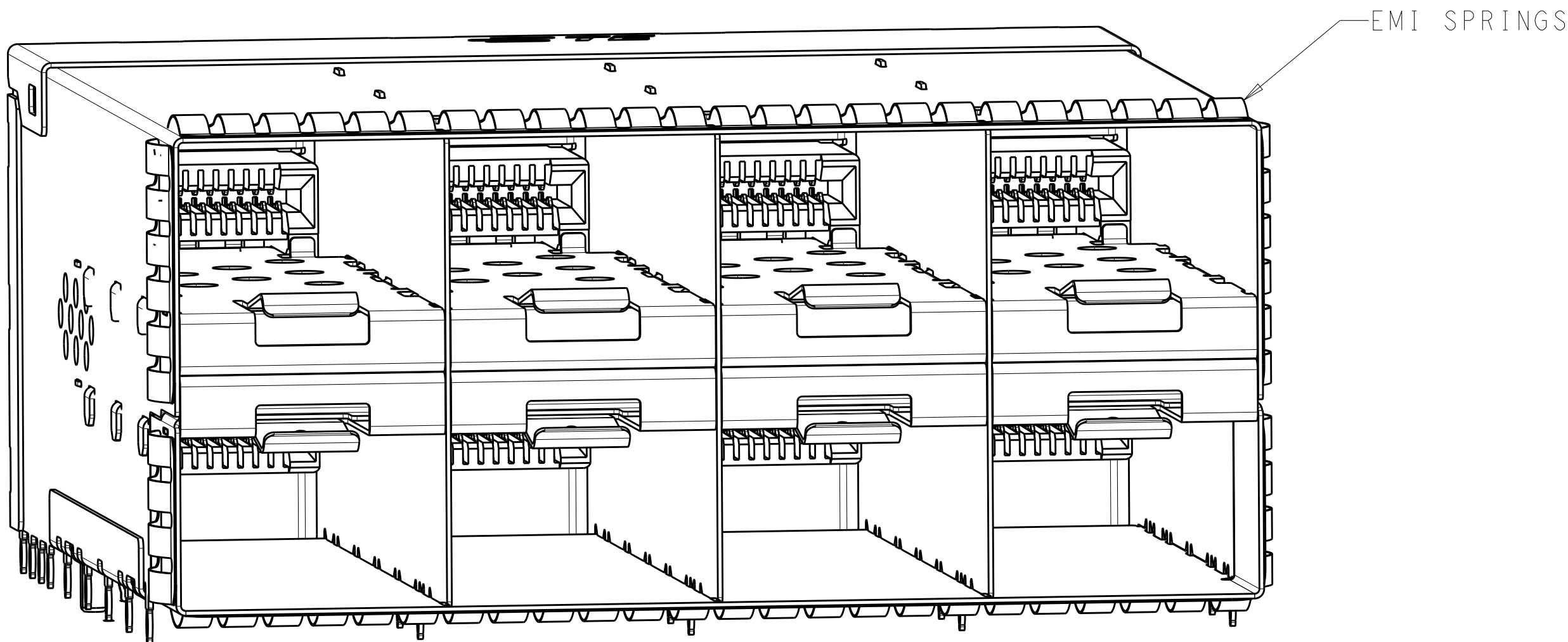


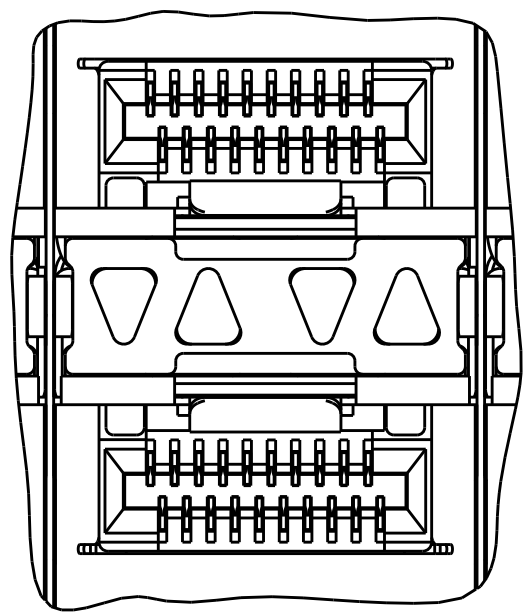
LOC	DIST	REVISIONS						
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			A	RELEASED PER ECO-14-008758	12JUN2014	CJV	PAR	
			B	REVISED PER ECO-15-010819	10AUG2015	PP	SH	
			C	REVISED PRE ECO-16-004263	18MAR2016	KQ	SH	
			C1	REVISED PER ECO-16-013892	11JUL2016	PP	SH	



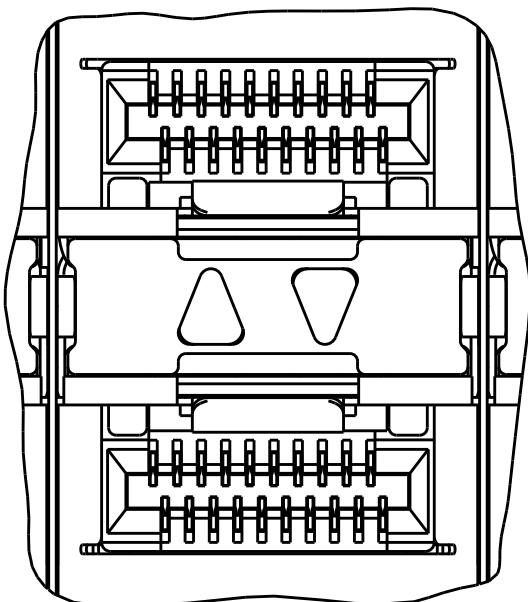
2180324-1
SCALE 4:1



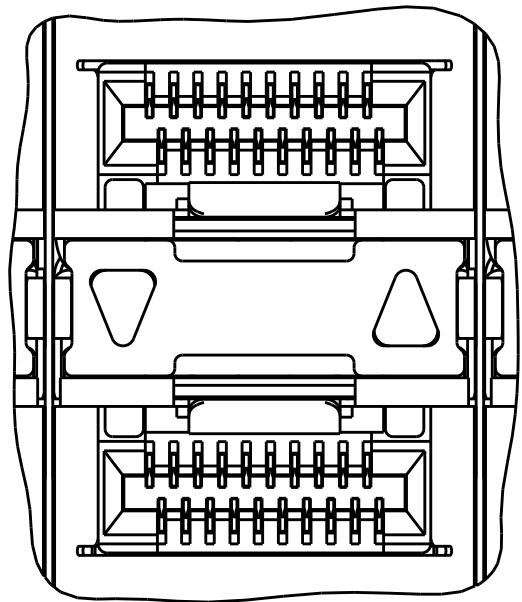
2180324-5
SCALE 4:1



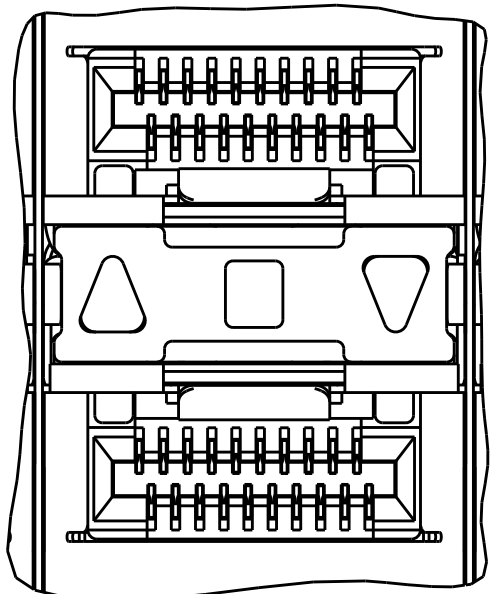
INNER/OUTER LIGHT PIPES
2180324-2, 2180324-6
SCALE 4:1



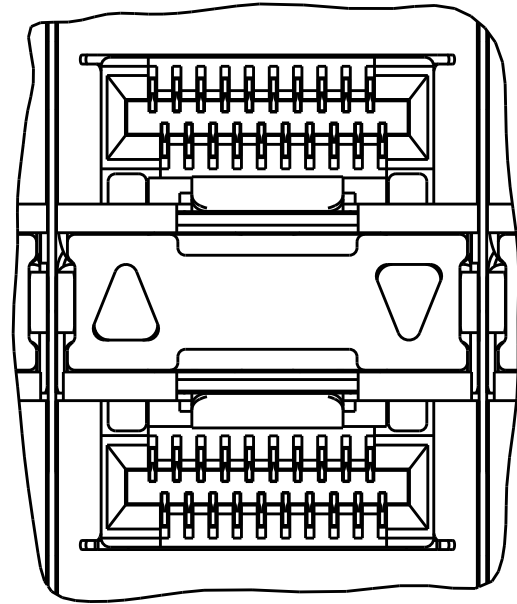
INNER LIGHT PIPES
2180324-3, 2180324-7
SCALE 4:1



OUTER LIGHT PIPES
2180324-4, 2180324-8
SCALE 4:1



CENTER/REVERSED OUTER
1-2180324-7, 1-2180324-9
SCALE 4:1



REVERSED OUTER LIGHT PIPES
1-2180324-8, 2-2180324-0
SCALE 4:1

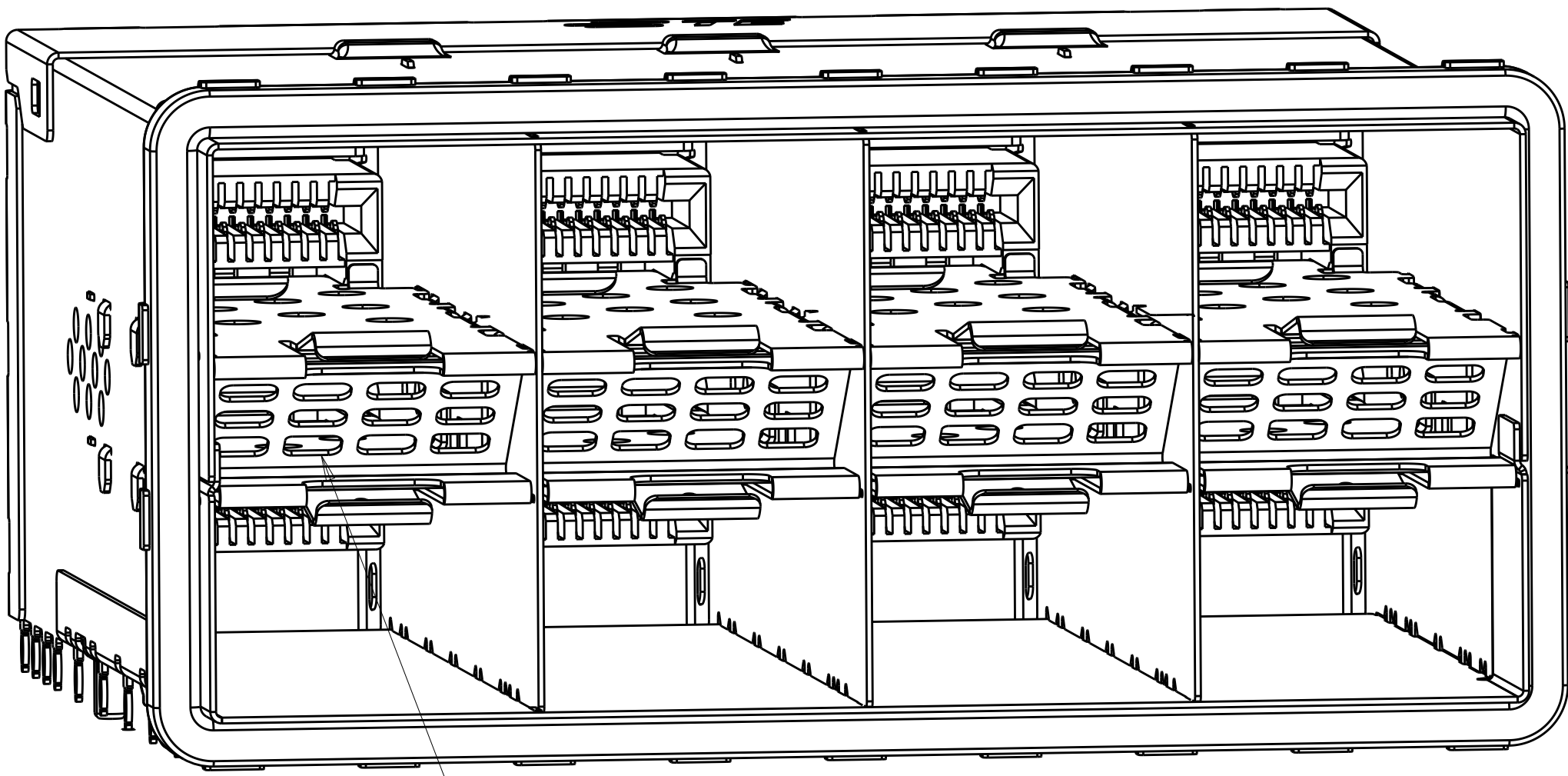
1. MATERIALS:
CAGE ASSEMBLY - NICKEL-SILVER ALLOY PER ASTM B 122
CONNECTOR HOUSING - LCP, BLACK, UL 94V-O RATED
CONNECTOR HOUSING SHIELD - COPPER ALLOY
CHICKLET - LCP, BLACK, UL 94V-O RATED
CHICKLET ALIGNMENT CLIP - PBT
CONTACT - COPPER ALLOY
EMI GASKET - ELASTOMERIC
GASKET FLANGE - STAINLESS STEEL
EMI SPRINGS - PHOSPHOR BRONZE PER ASTM B 103,
0.8µm MIN TIN PER ASTM B 545
LIGHT PIPE - POLYCARBONATE
LIGHT PIPE HOUSING - ZINC ALLOY
2. CONTACT FINISH:
CONFORMS TO THE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2481,
BASED ON EIA/ECA-364-1000.01A, (CONTROLLED ENVIRONMENT
APPLICATIONS) ON MATING INTERFACE, TIN ON NEEDLE EYE
3. PCB MINIMUM THICKNESS = 1.5mm
4. FOR HOLE SIZE AND PLATINGS,
SEE APPLICATION SPECIFICATION 114-13319
5. LIGHT PIPE PAD LAYOUT IS FOR 0805 LOW PROFILE
LED PACKAGE WITH A HEIGHT OF 0.8mm
6. DIMENSIONS APPLY FOR EMI SPRINGS ONLY
7. THE ENTIRE AREA OF THE CONNECTOR FOOTPRINT, INDICATED BY THE
DASHED LINE, TO BE CONSIDERED THE KEEPOUT AREA FOR COMPONENTS
AND SIGNAL TRACES, TOP SIDE ONLY, TOP SIDE TRACES ALLOWED
WITHIN CONNECTOR HOLE PATTERN

59.5	EMI SPRING AIRFLOW ENHANCE TYPE	OUTER	3-2180324-3
59.5	EMI SPRING AIRFLOW ENHANCE TYPE	CENTER/REVERSED OUTER	3-2180324-2
59.5	EMI SPRING AIRFLOW ENHANCE TYPE	NONE	3-2180324-1
62.25	EMI GASKET AIRFLOW ENHANCE TYPE	NONE	3-2180324-0
59.5	EMI SPRINGS	REVERSED OUTER	2-2180324-0
		CENTER/REVERSED OUTER	1-2180324-9
62.25	EMI GASKET	REVERSED OUTER	1-2180324-8
		CENTER/REVERSED OUTER	1-2180324-7
59.5	EMI SPRINGS	OUTER	2180324-8
		INNER	2180324-7
		INNER/OUTER	2180324-6
		NONE	2180324-5
62.25	EMI GASKET	OUTER	2180324-4
		INNER	2180324-3
		INNER/OUTER	2180324-2
		NONE	2180324-1
(E)	CAGE TYPE	LIGHT PIPE CONFIGURATION	PART NUMBER

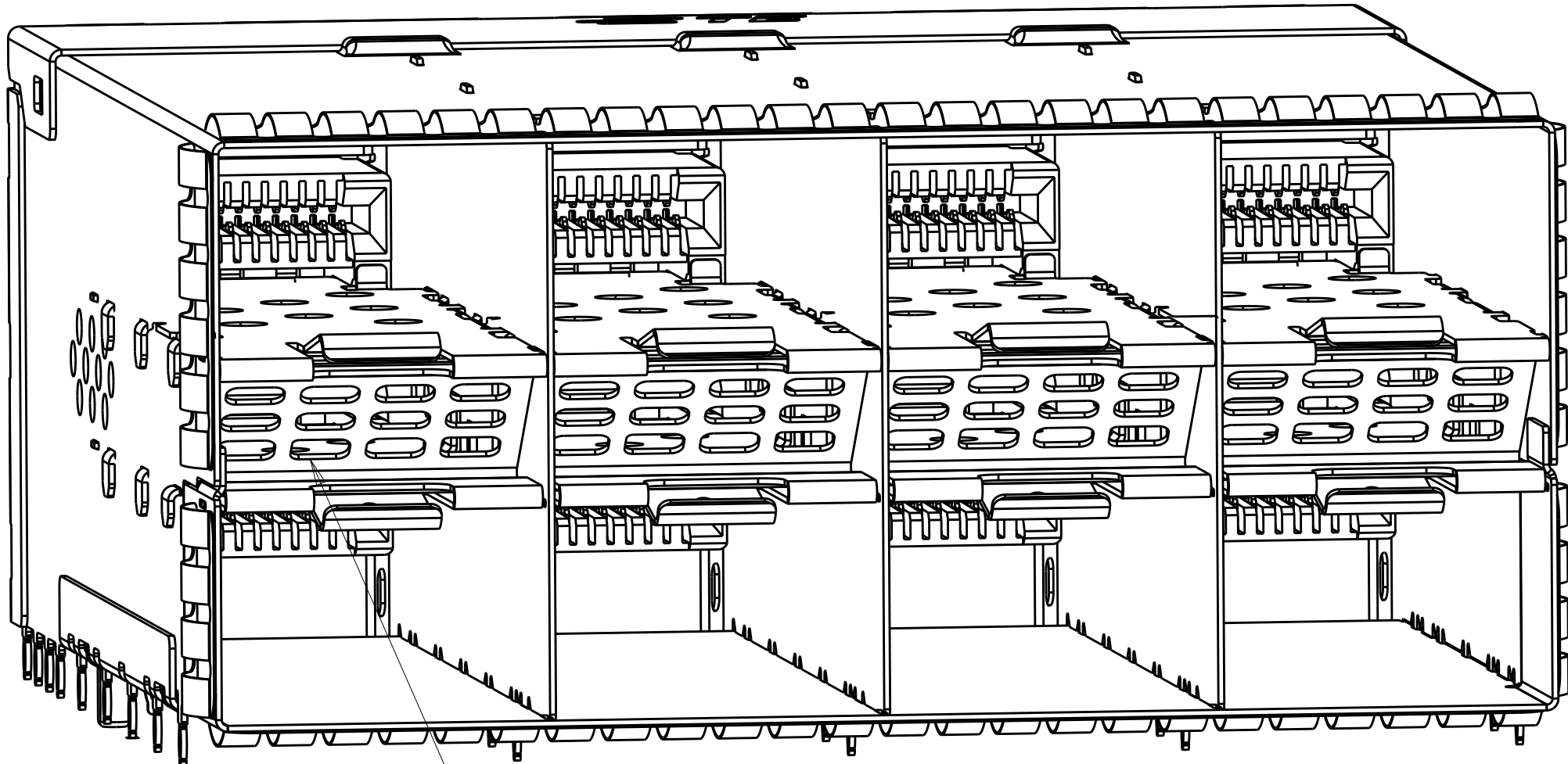
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M.E. CONWHER 14SEP2011	TE Connectivity	
DIMENSIONS:		CHK M.D. MORRISON 16SEP2011		
mm		APVD M.D. MORRISON 25OCT2011	NAME RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+	
		PRODUCT SPEC	SIZE	
		108-2481	CAGE CODE	
MATERIAL SEE NOTES		APPLICATION SPEC	DRAWING NO	
		114-13319	RESTRICTED TO	
FINISH SEE NOTES		WEIGHT	A100779C=2180324	
		CUSTOMER DRAWING	SCALE 2:1 SHEET 1 OF 7 REV C1	

LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

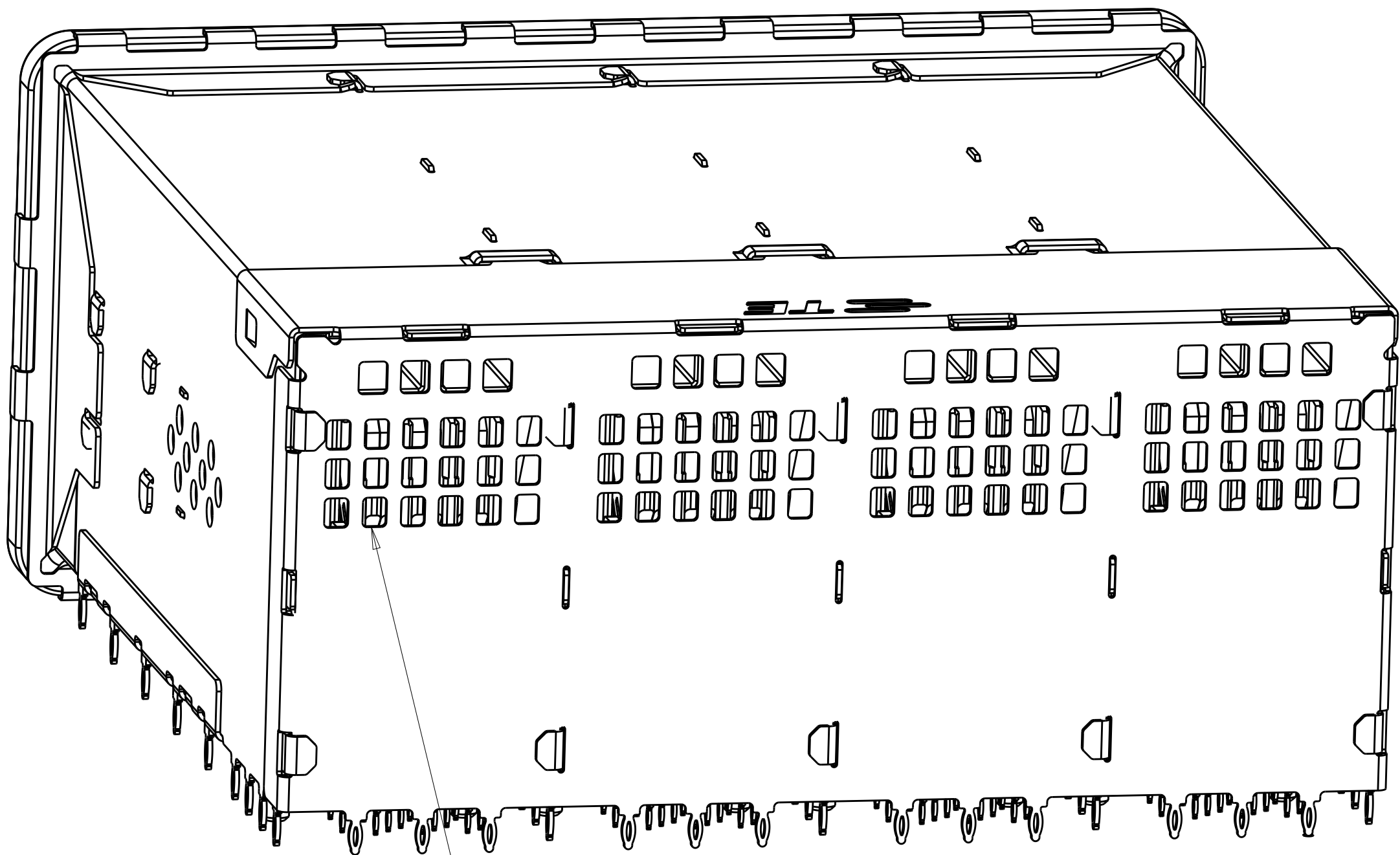
AIRFLOW ENHANCE W/O LP TYPE



AIR VENTS

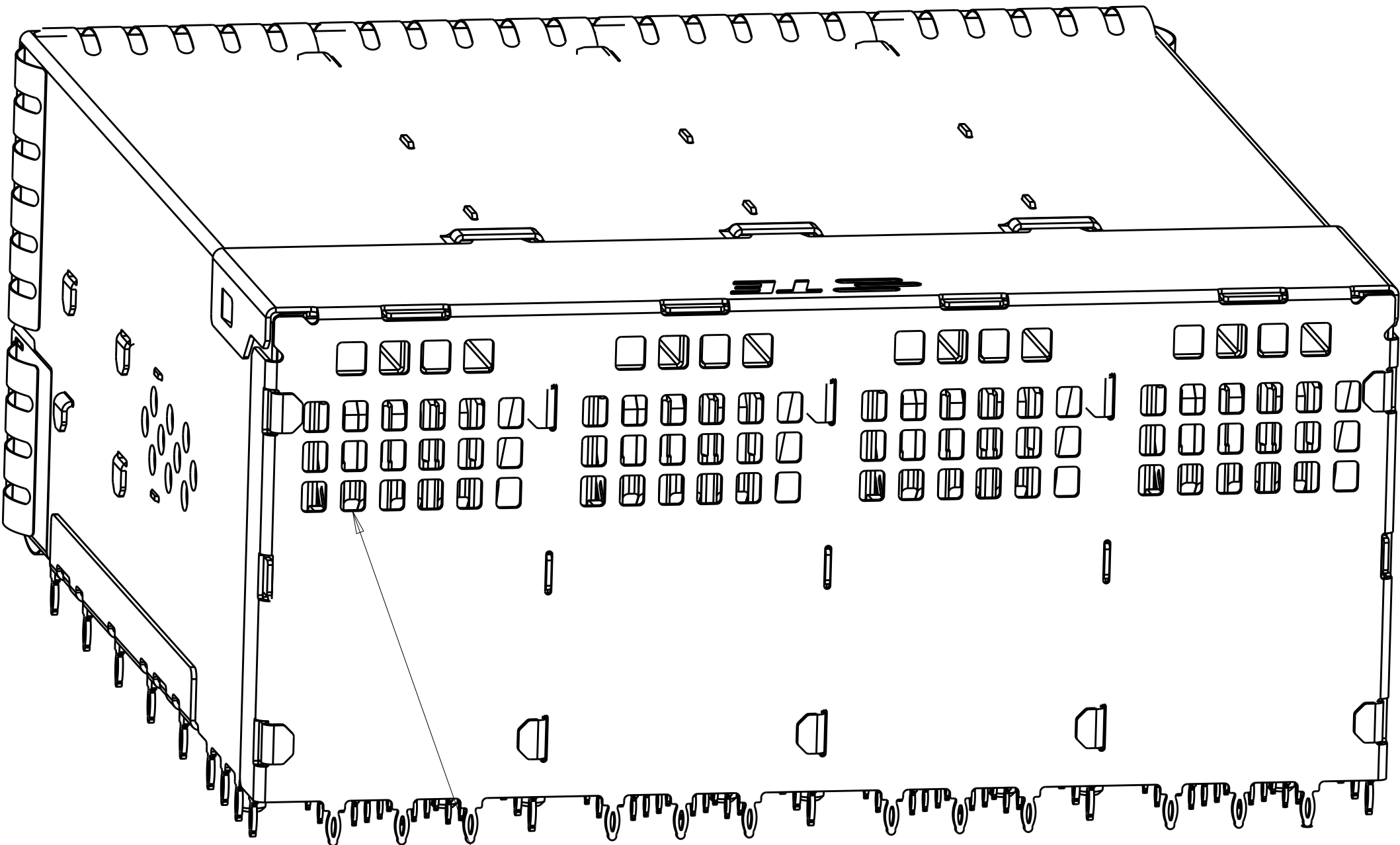


AIR VENTS



AIR VENTS

3-2180324-0
EMI GASKET TYPE



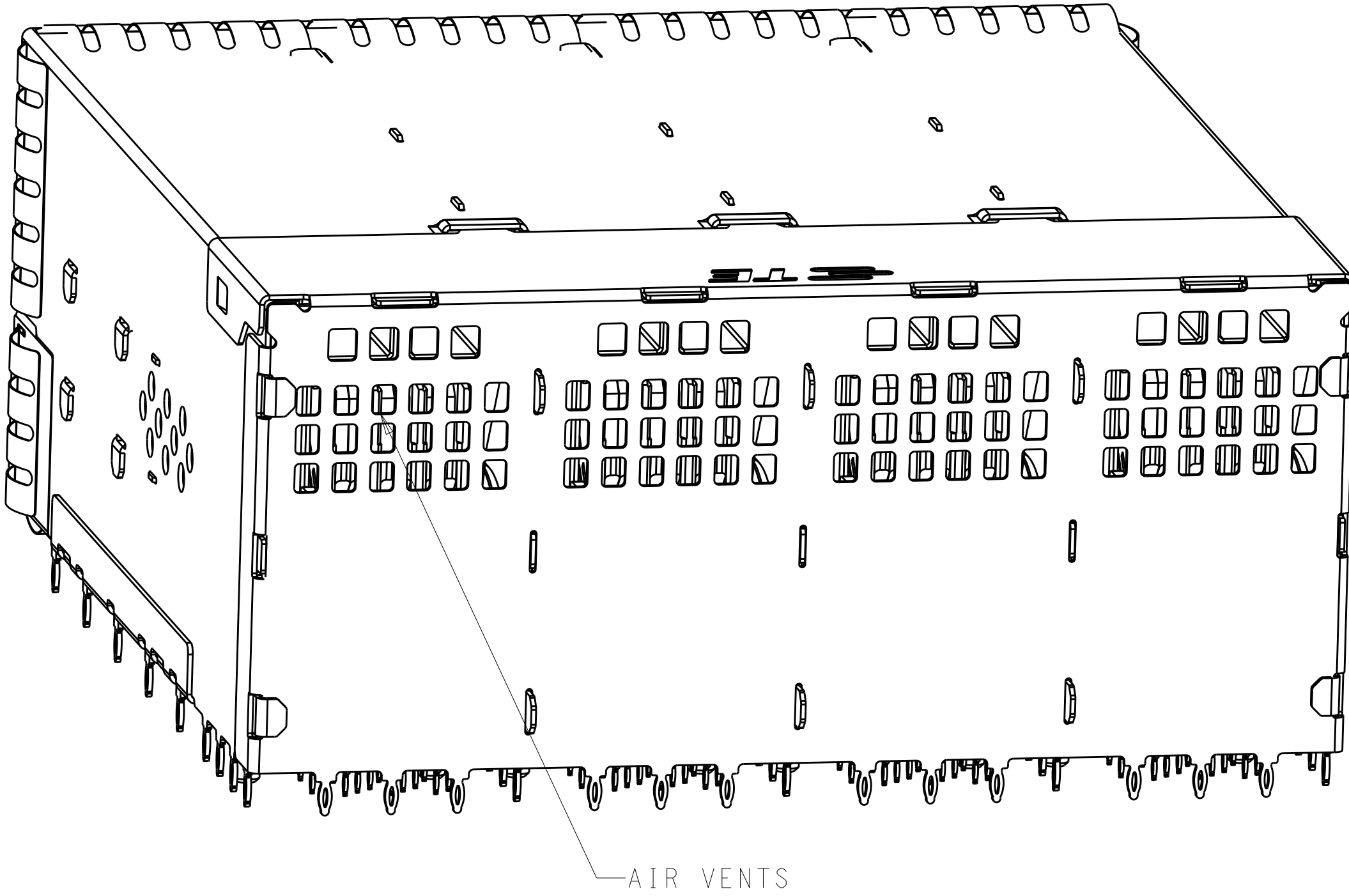
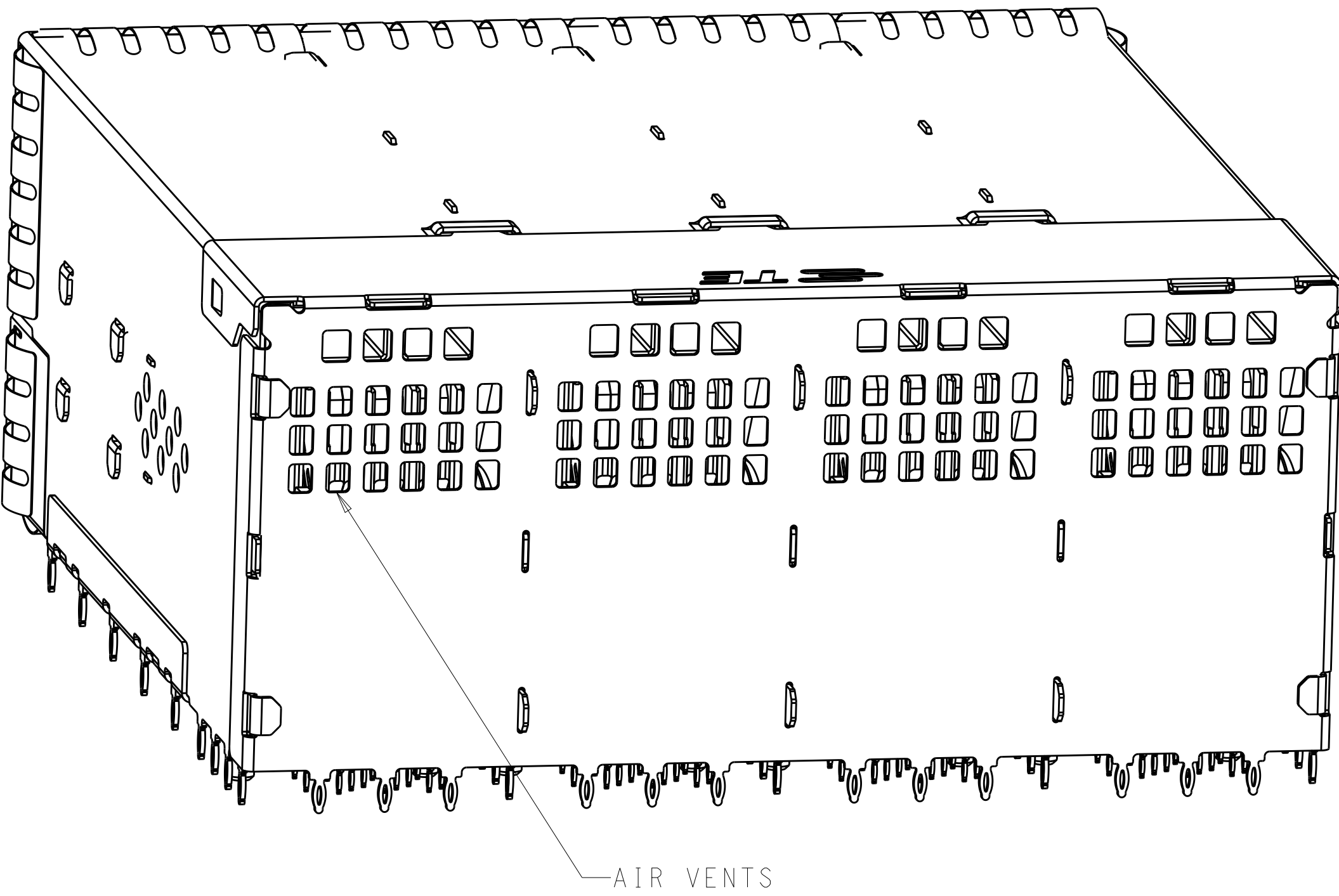
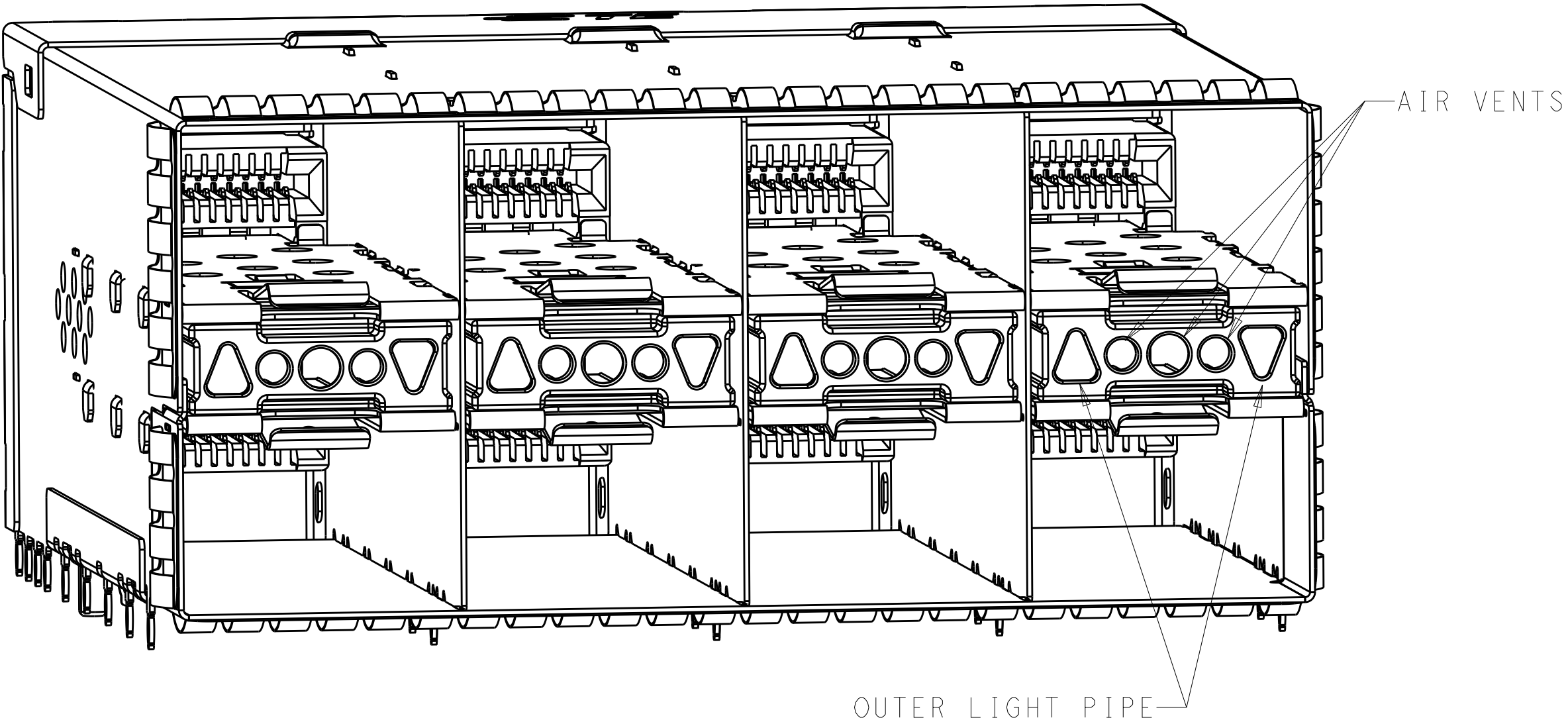
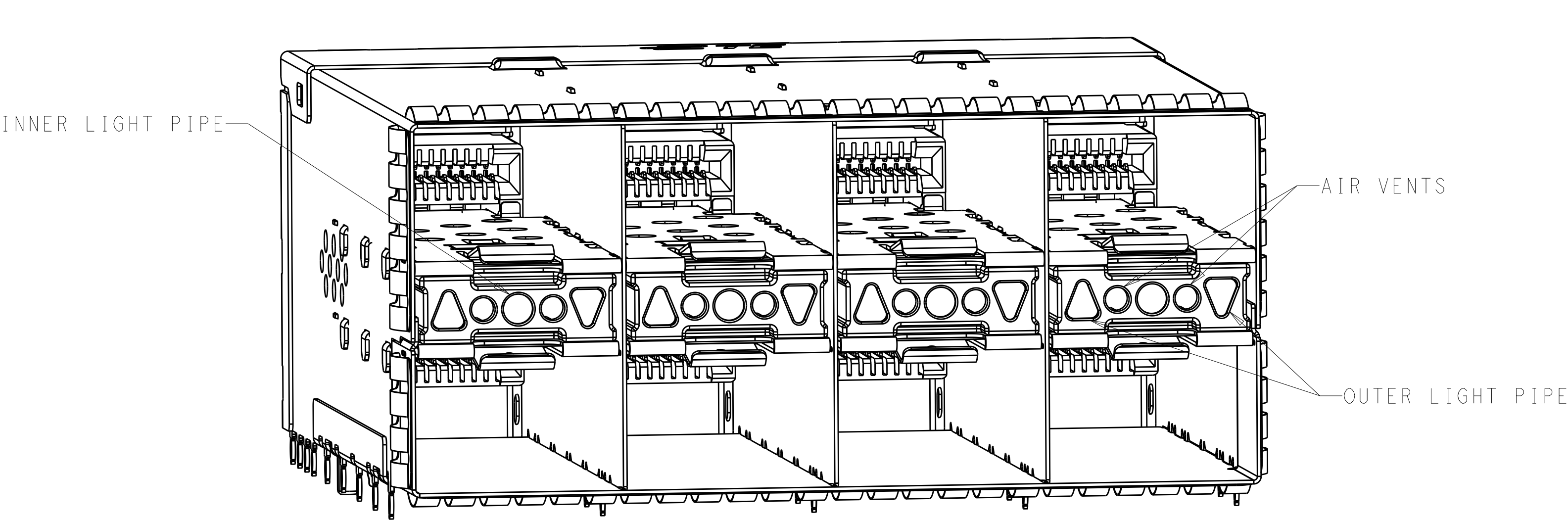
AIR VENTS

3-2180324-1
EMI SPRING TYPE

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN M.E. CONNER 14SEP2011	TE Connectivity			
DIMENSIONS:				CHK M.D. MORRISON 16SEP2011				
mm				APVD M.D. MORRISON 25OCT2011	NAME RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+			
				PRODUCT SPEC	SIZE			
				108-2481	CAGE CODE			
				APPLICATION SPEC	DRAWING NO			
				114-13319	RESTRICTED TO			
MATERIAL SEE NOTES				WEIGHT	A100779C=2180324			
FINISH SEE NOTES				CUSTOMER DRAWING	SCALE 2:1 SHEET 2 OF 7 REV C1			

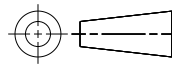
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-

AIRFLOW ENHANCE W/ LP TYPE

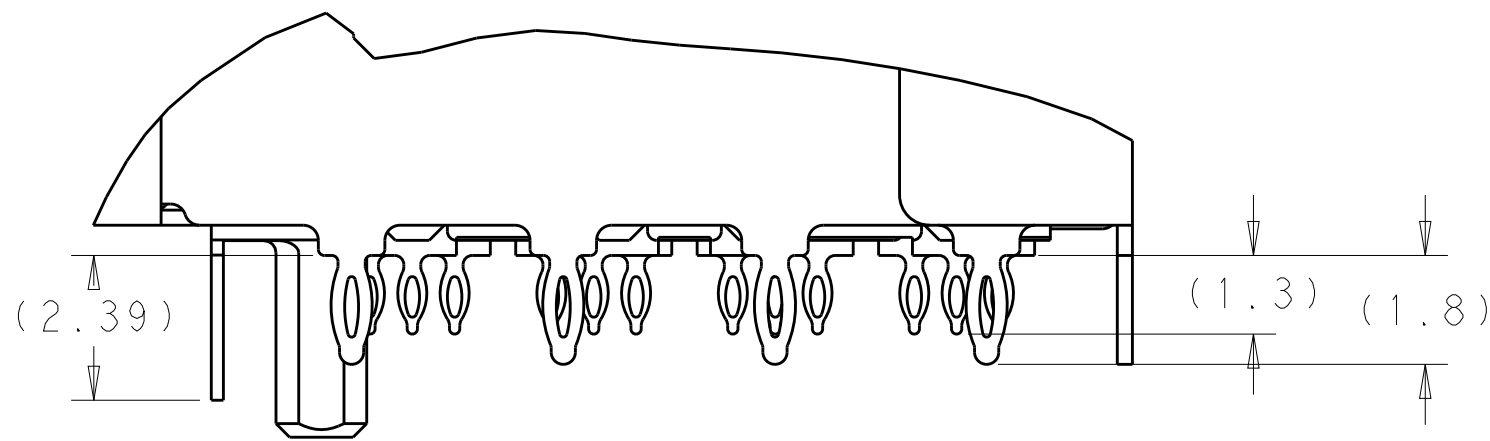
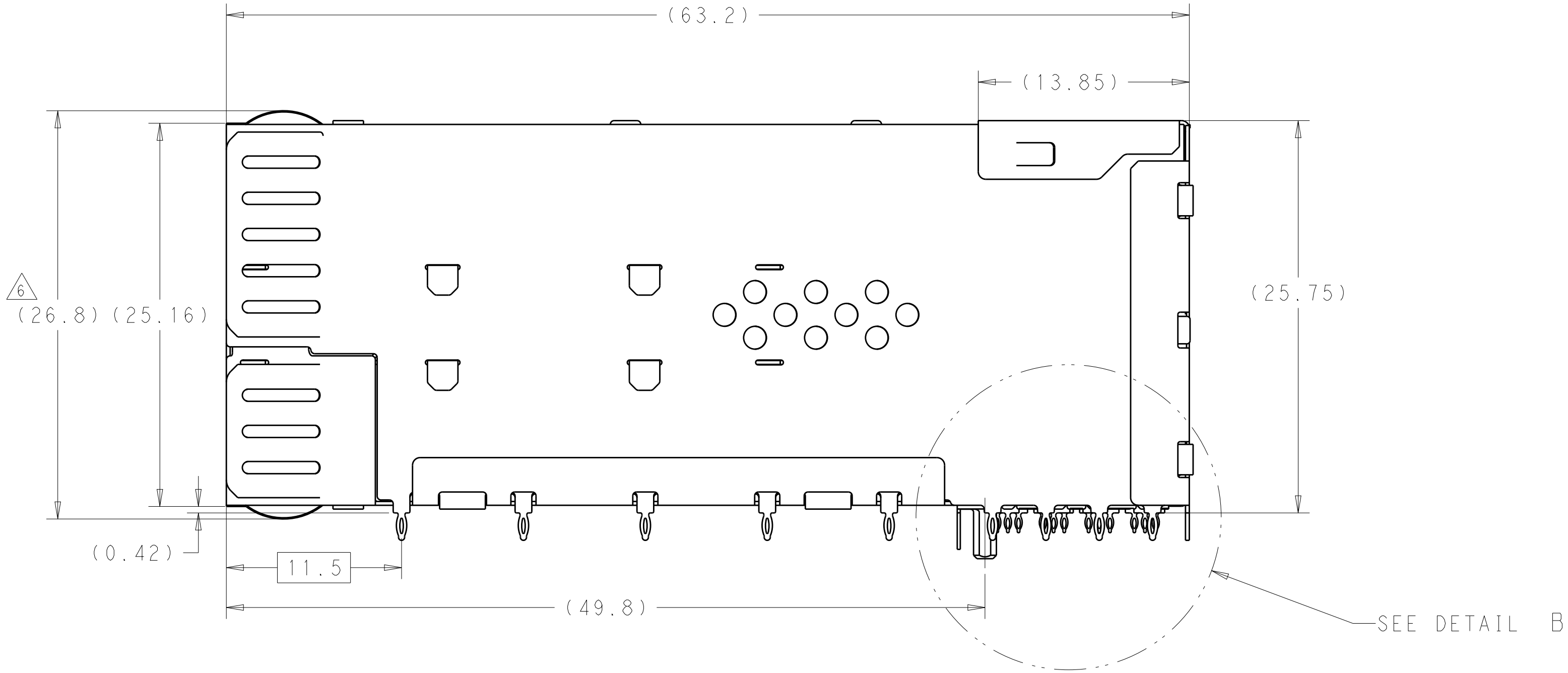
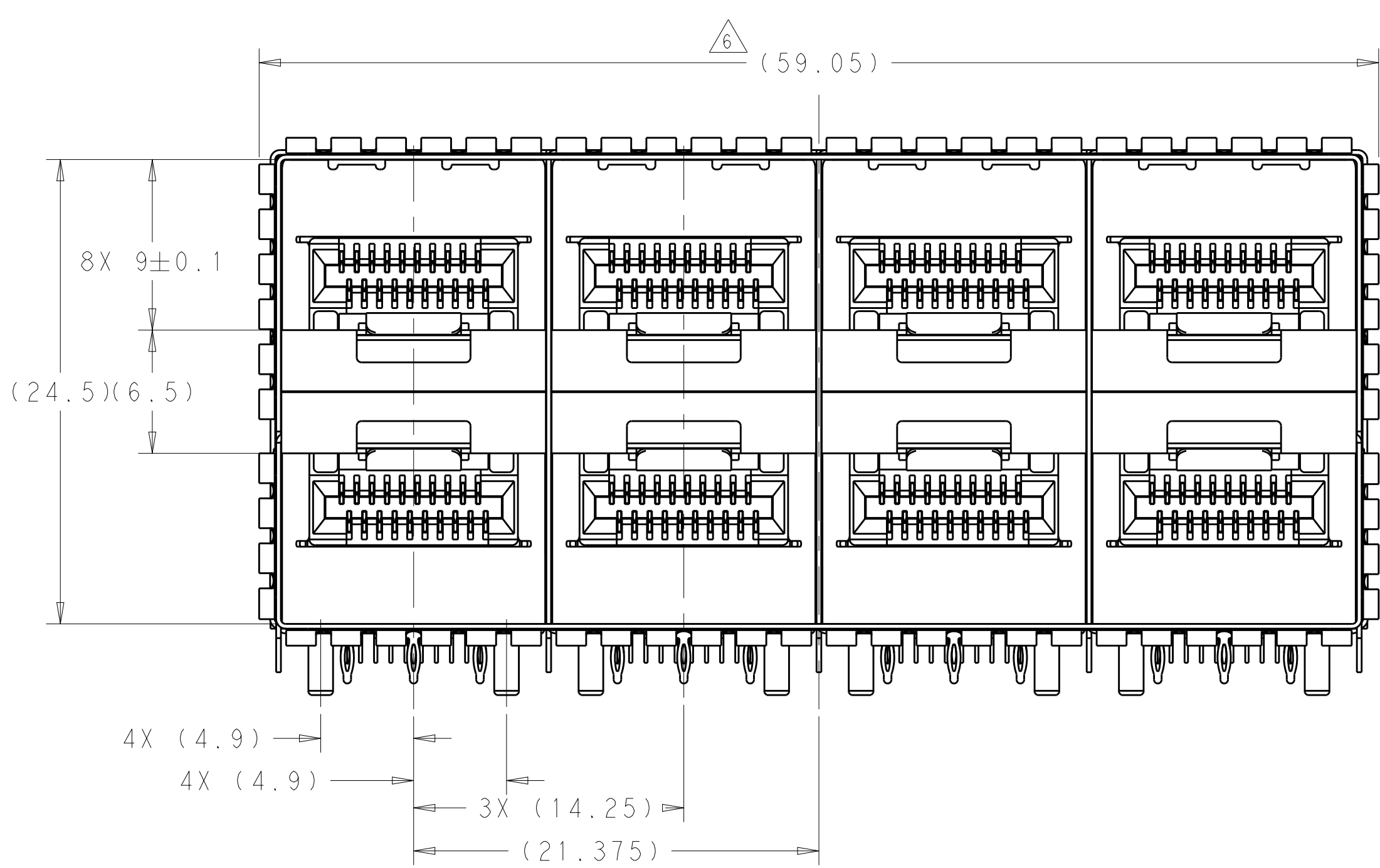


3-2180324-2
EMI SPRING W/ LP TYPE

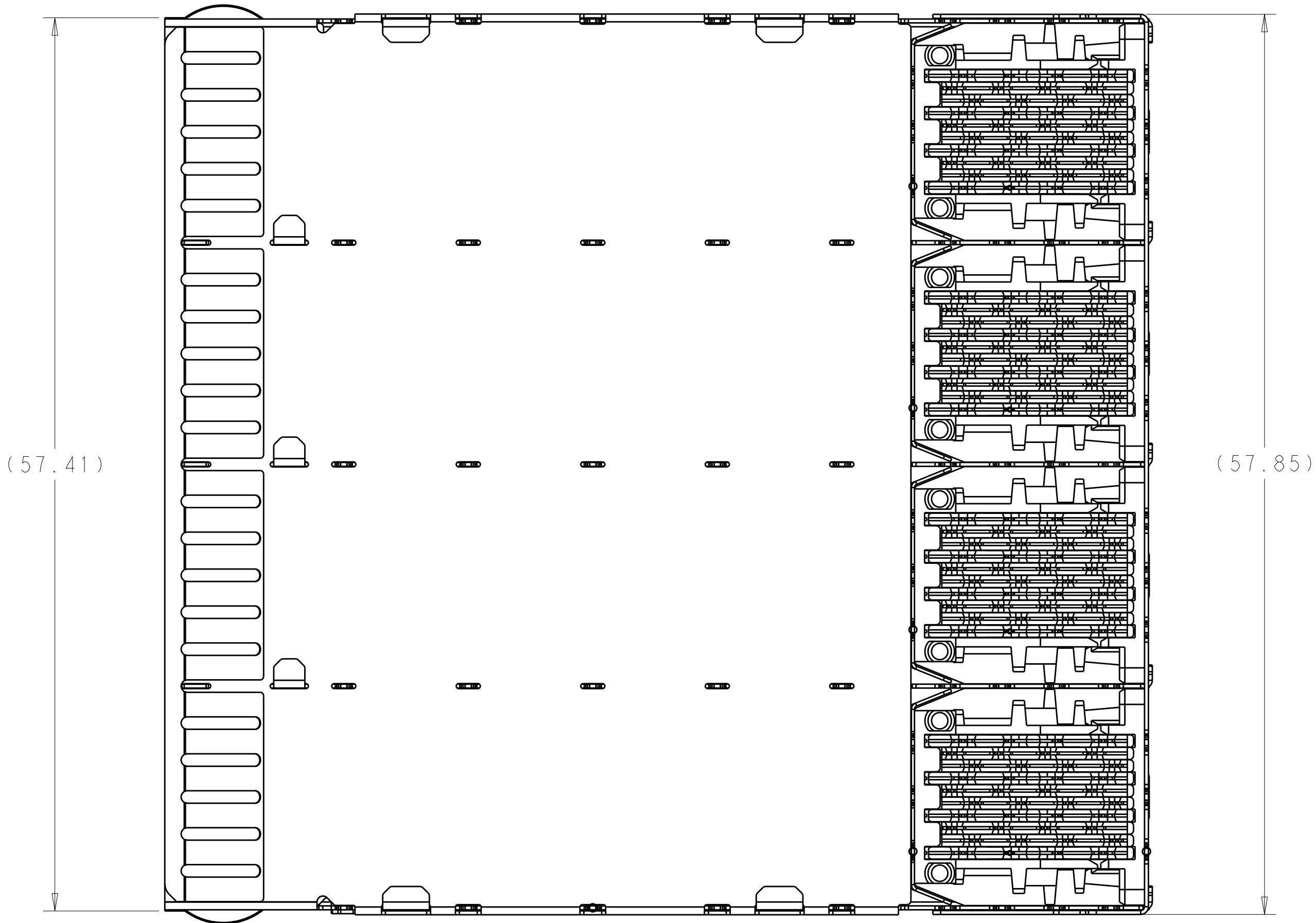
3-2180324-3
EMI SPRING W/ OUTER LP TYPE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M.E. CONNER 14SEP2011	 TE Connectivity	
DIMENSIONS:		CHK M.D. MORRISON 16SEP2011		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M.D. MORRISON 25OCT2011	NAME	RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+
	0 PLC	±0.13	PRODUCT SPEC	
	1 PLC	±0.13	108-2481	
	2 PLC	±0.13	APPLICATION SPEC	
	3 PLC	±0.13	114-13319	
MATERIAL SEE NOTES	ANGLES	±.1	WEIGHT	-
	FINISH	SEE NOTES	CUSTOMER DRAWING	
4805 (3/11)		SCALE	2:1	SHEET 3 OF 7
		REV	C1	

LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-



DETAIL B
SCALE 8:1



2180324-5 THRU 2180324-8, 1-2180324-9, 2-2180324-0, 3-2180324-1, 3-2180324-2, 3-2180324-3
EMI SPRINGS ONLY
SCALE 4:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. E. CONNER 14SEP2011	NAME RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+		RESTRICTED TO -	
DIMENSIONS: mm		CHK M. D. MORRISON 16SEP2011				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. D. MORRISON 25OCT2011	SIZE 108-2481		CAGE CODE 2180324	
0 PLC ±0.13 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.13 ANGLES ±0.13 FINISH		PRODUCT SPEC 108-2481 APPLICATION SPEC 114-13319 WEIGHT -	SCALE 2:1		SHEET 4 OF 7	
MATERIAL SEE NOTES		CUSTOMER DRAWING		REV C1		

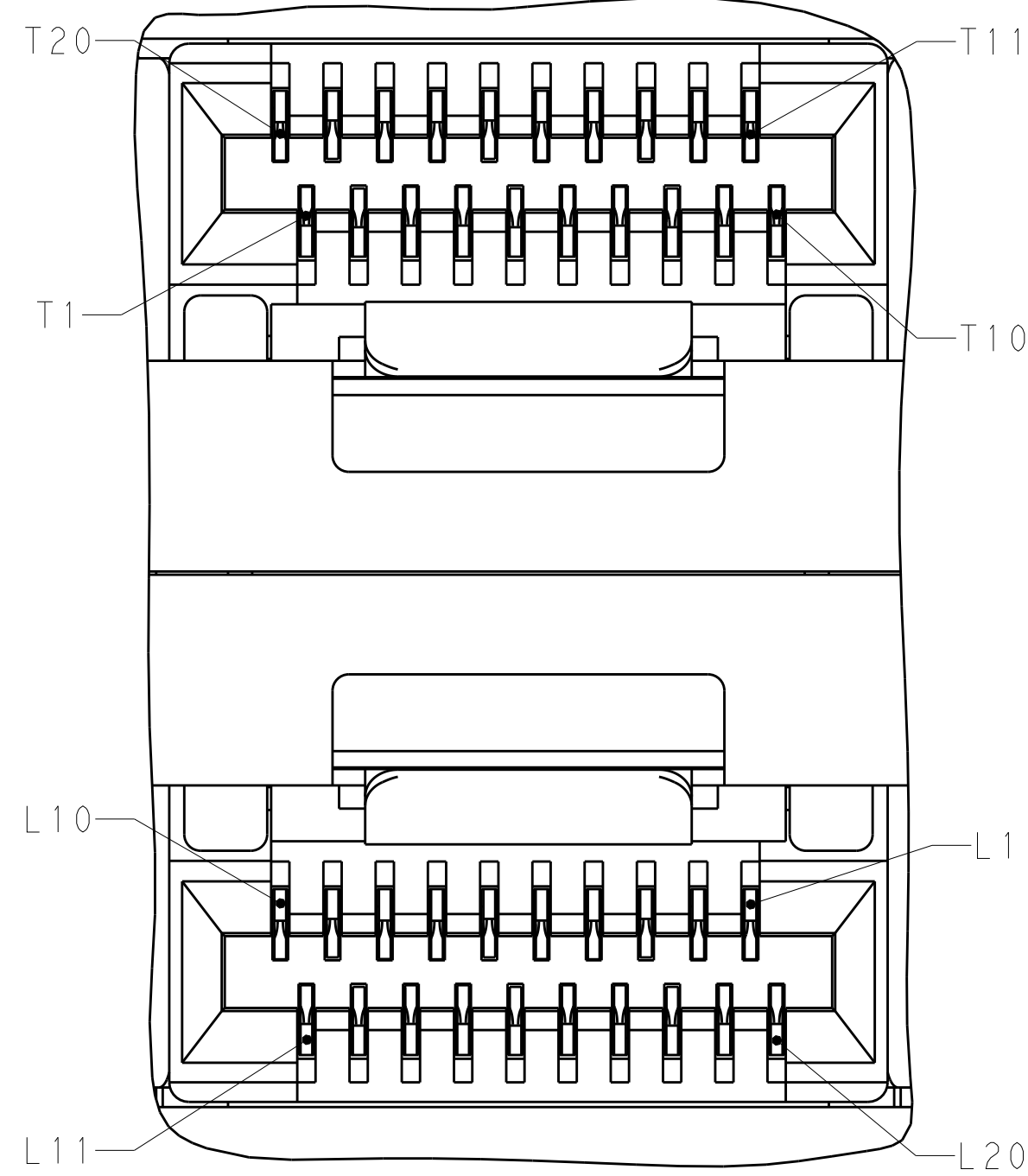
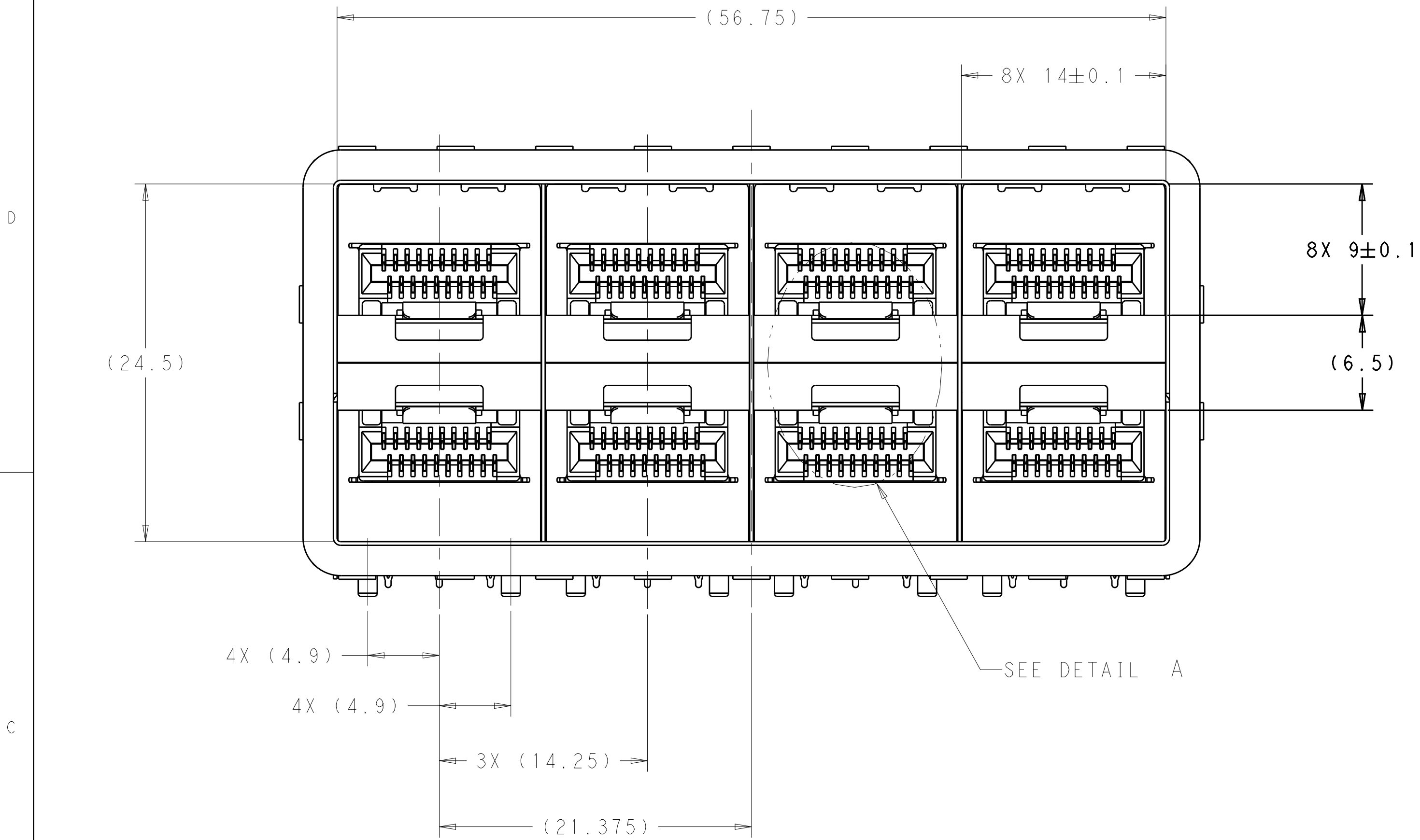
LOC		DIST		REVISIONS			
GP		00		P	LTR	DESCRIPTION	DATE
						SEE SHEET 1	

D

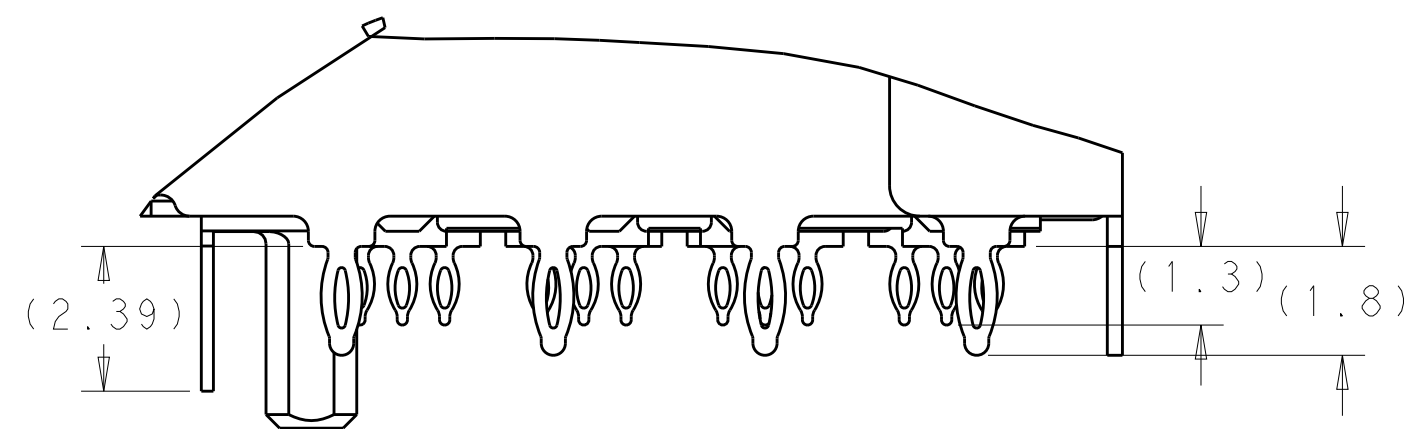
C

B

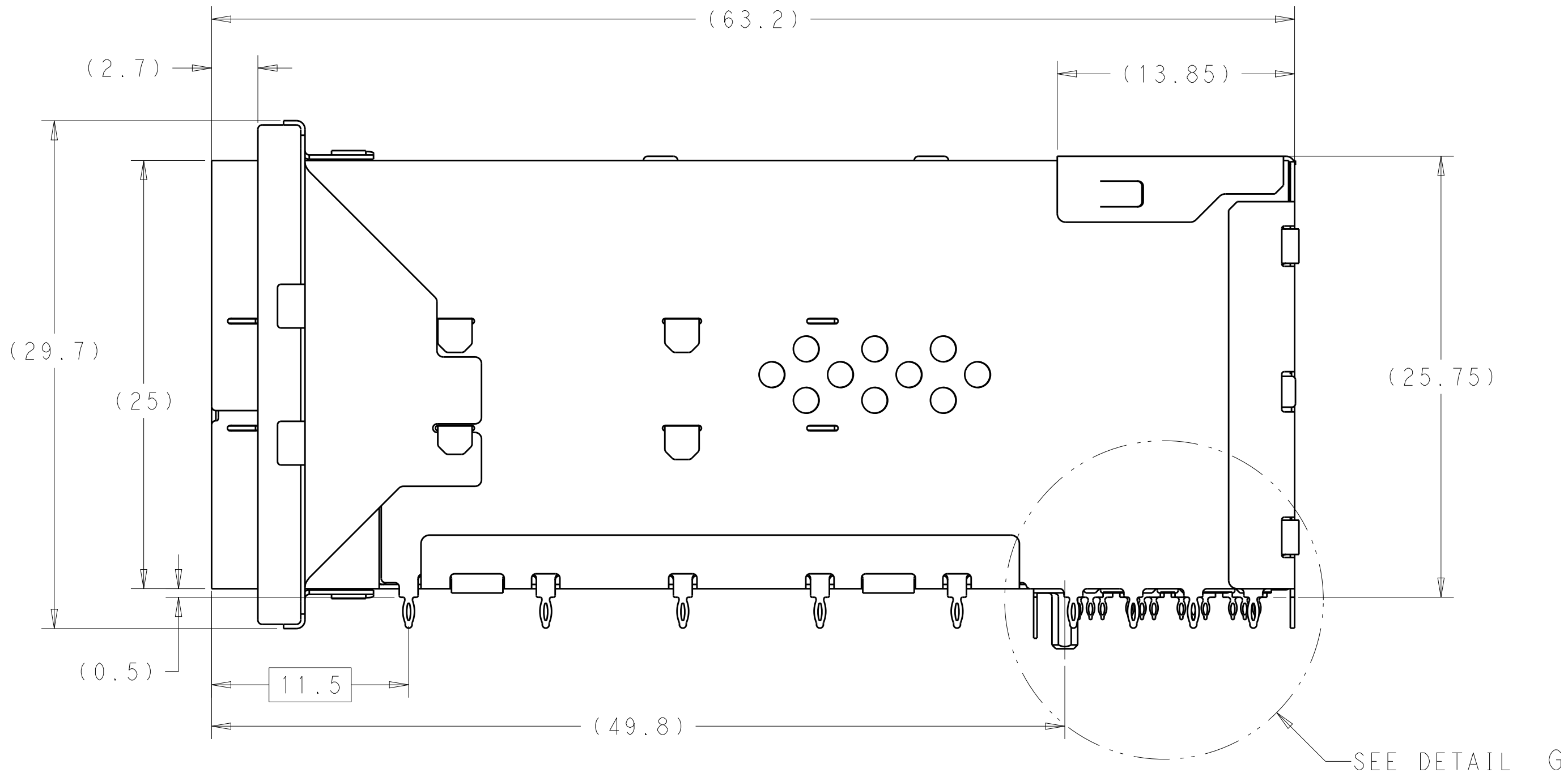
A



DETAIL A
4X INDIVIDUALLY
SCALE 10:1



DETAIL G
SCALE 8:1

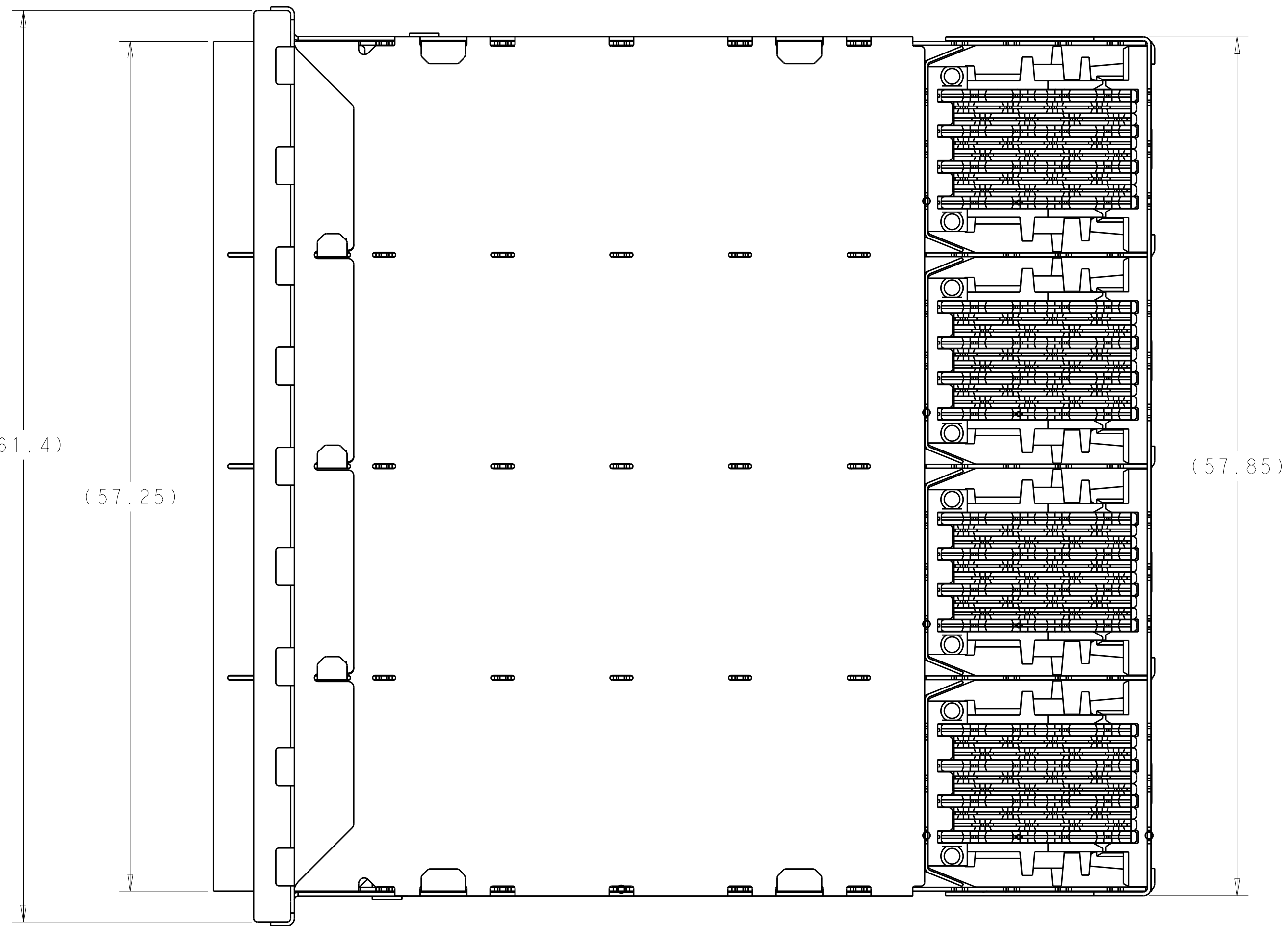


D

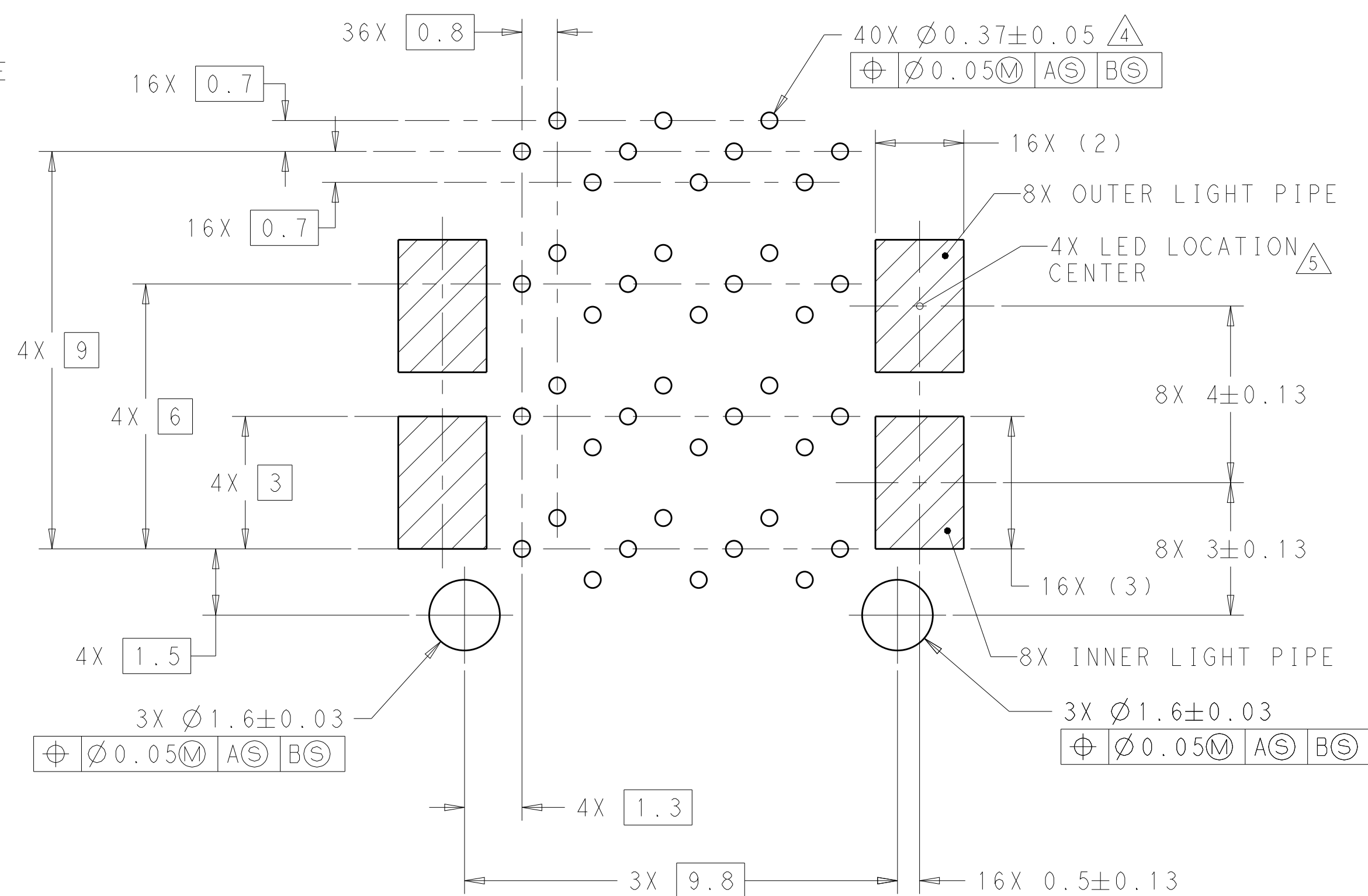
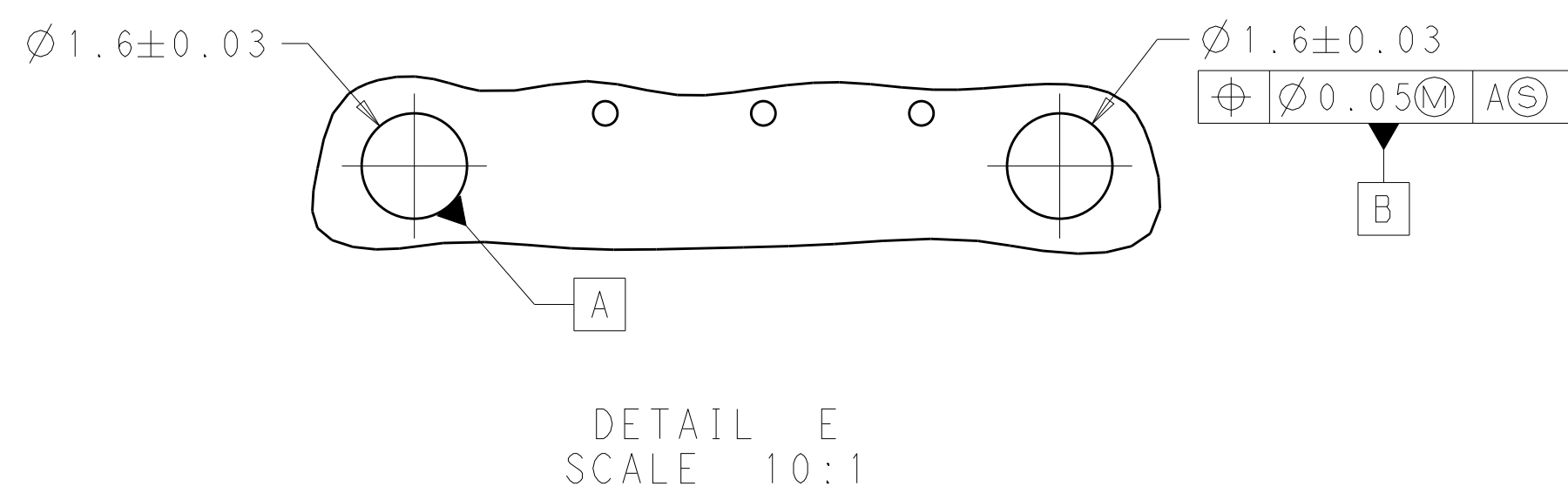
C

B

A



THIS DRAWING IS A CONTROLLED DOCUMENT.				OWN M. E. CONNER 14SEP2011		 TE Connectivity	
				CHK M. D. MORRISON 16SEP2011			
				APVD M. D. MORRISON 25OCT2011		NAME	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+	
mm				108-2481			
		0 PLC ±0.13		APPLICATION SPEC		SIZE	
		1 PLC ±0.13		114-13319		CASE CODE	
		2 PLC ±0.13		WEIGHT		DRAWING NO	
		3 PLC ±0.13		-		RESTRICTED TO	
		4 PLC ±0.13				-	
ANGLES		FINISH		CUSTOMER DRAWING		SCALE 2:1	
SEE NOTES		SEE NOTES				SHEET 5 OF 7	
						REV C1	



RECOMMENDED PIN AND LIGHT PIPE LAYOUT
SCALE 10:1



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG 14SEP2011 M.F. COWHER CHK 16SEP2011 M.D. MORRISON APVD 25OCT2011 M.D. MORRISON		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.13 1 PLC ± 0.13 2 PLC ± 0.13 3 PLC ± 0.13 4 PLC ± 0.13 ANGLES $\pm 0.5^\circ$		NAME RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+ -	
		PRODUCT SPEC 108-2481 APPLICATION SPEC 114-13319		SIZE A1	
MATERIAL SEE NOTES		FINISH SEE NOTES		CAGE CODE C=2180324	
WEIGHT -		RESTRICTED TO -		SCALE 2:1	
CUSTOMER DRAWING		SHEET 6 OF 7		REV C	

LOC		DIST		REVISIONS			
GP	00	P	LTR	DESCRIPTION		DATE	OWN
				APVD			
		-	-	SEE SHEET 1		-	-

T19○ T16○ T13○
T20○ T17○ T14○ T11○
T18○ T15○ T12○

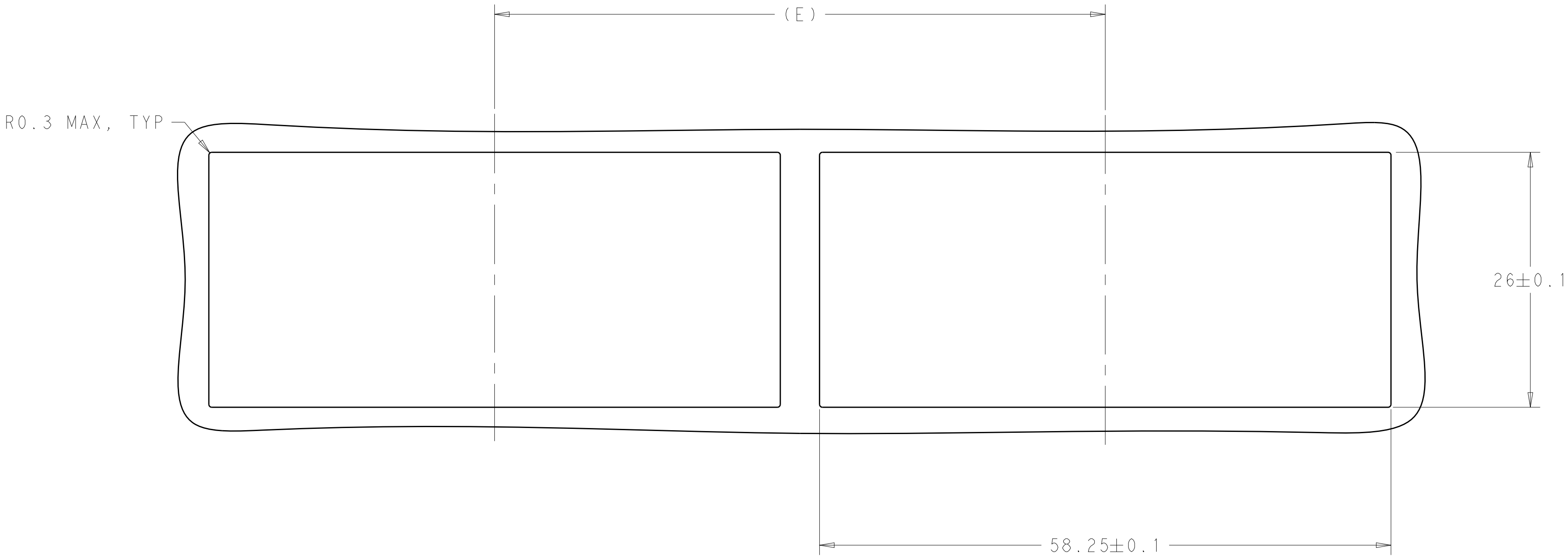
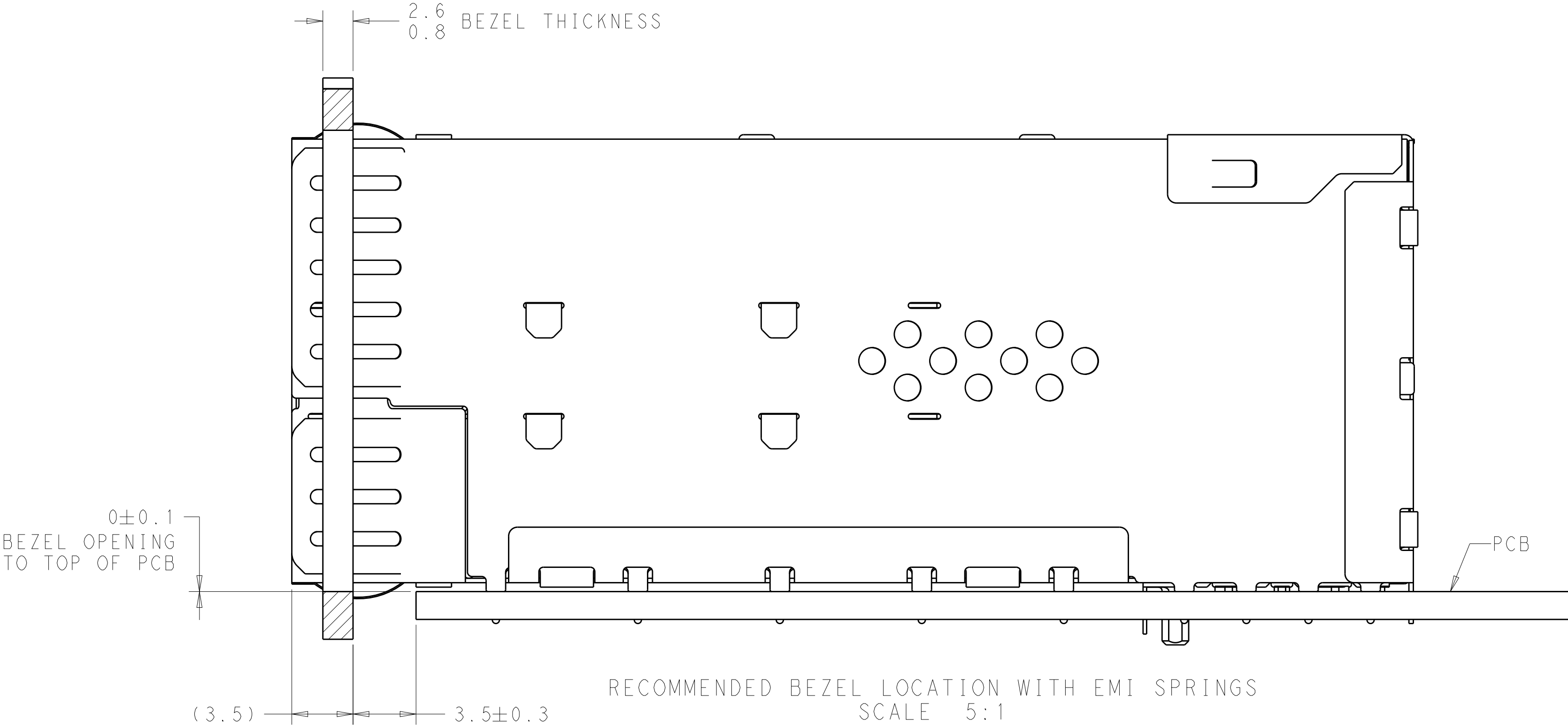
T2○ T5○ T8○
T1○ T4○ T7○ T10○
T3○ T6○ T9○

L9○ L6○ L3○
L10○ L7○ L4○ L1○
L8○ L5○ L2○

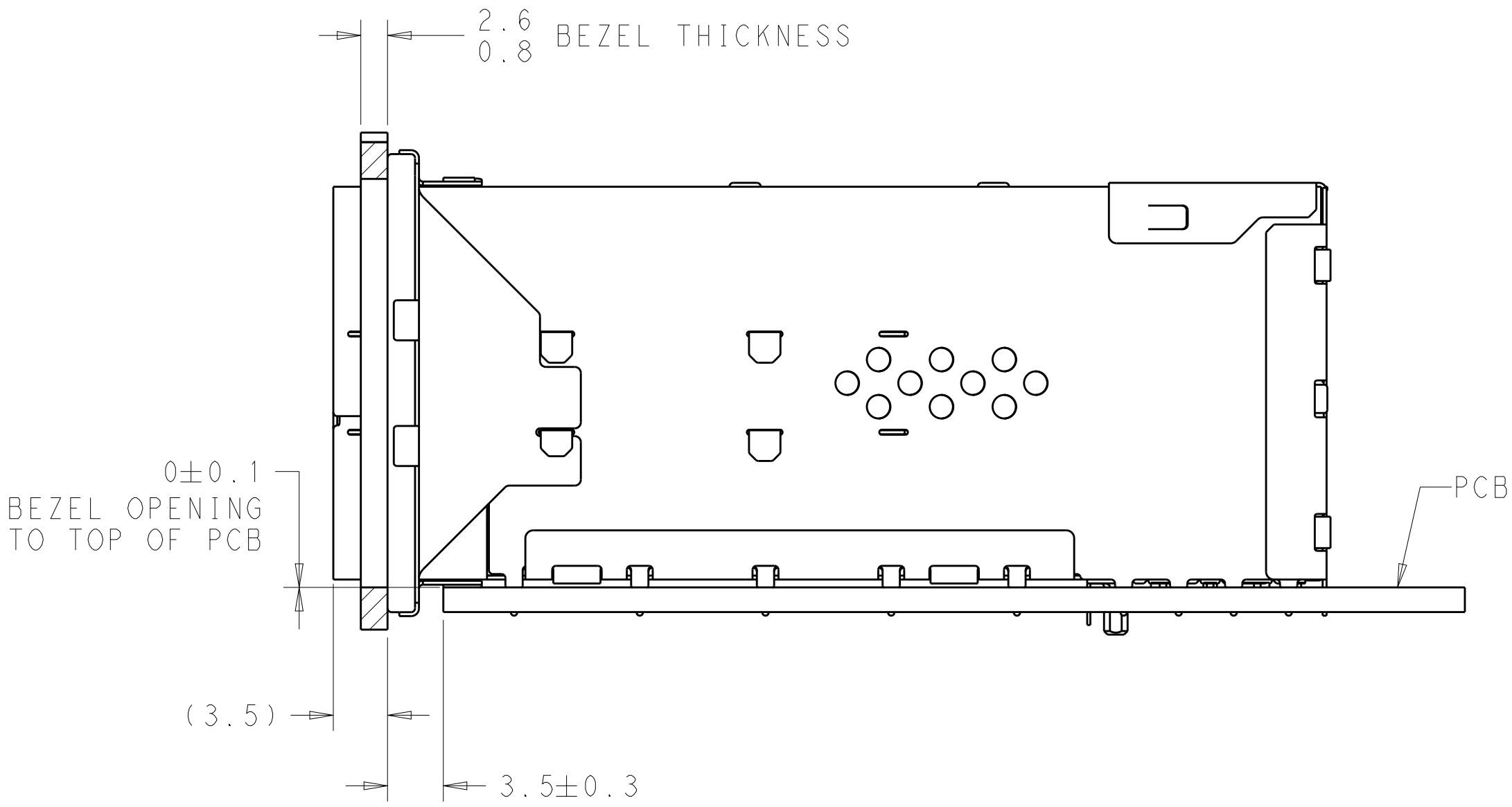
L12○ L15○ L18○
L11○ L14○ L17○ L20○
L13○ L16○ L19○

DETAIL F
PIN MAP
4 PLACES
SCALE 15:1

PIN MAP LEGEND	
PIN NUMBER	FUNCTION
L1/T1	VEET
L2/T2	TX-FAULT
L3/T3	TX-DISABLE
L4/T4	SDA
L5/T5	SCL
L6/T6	MOD_ABS
L7/T7	RS0
L8/T8	RX_LOS
L9/T9	RS1
L10/T10	VEER
L11/T11	VEER
L12/T12	RD+
L13/T13	RD+
L14/T14	VEER
L15/T15	VCCR
L16/T16	VCCT
L17/T17	VEET
L18/T18	TD+
L19/T19	TD-
L20/T20	VEET



RECOMMENDED BEZEL CUT-OUT DETAIL
SCALE 3:1



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN M.E. CONNER 14SEP2011	TE Connectivity	
DIMENSIONS:		CHK M.D. MORRISON 16SEP2011		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M.D. MORRISON 25OCT2011	NAME RECEPTACLE ASSEMBLY, 2X4, STACKED, zSFP+	
	0 PLC	±0.13	PRODUCT SPEC	
	1 PLC	±0.13	108-2481	
	2 PLC	±0.13	APPLICATION SPEC	
	3 PLC	±0.13	114-13319	
MATERIAL		FINISH	WEIGHT	SIZE
SEE NOTES		SEE NOTES	-	A100779
		CUSTOMER DRAWING	SCALE	SHEET
			2:1	7 OF 7
				REV C1

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