

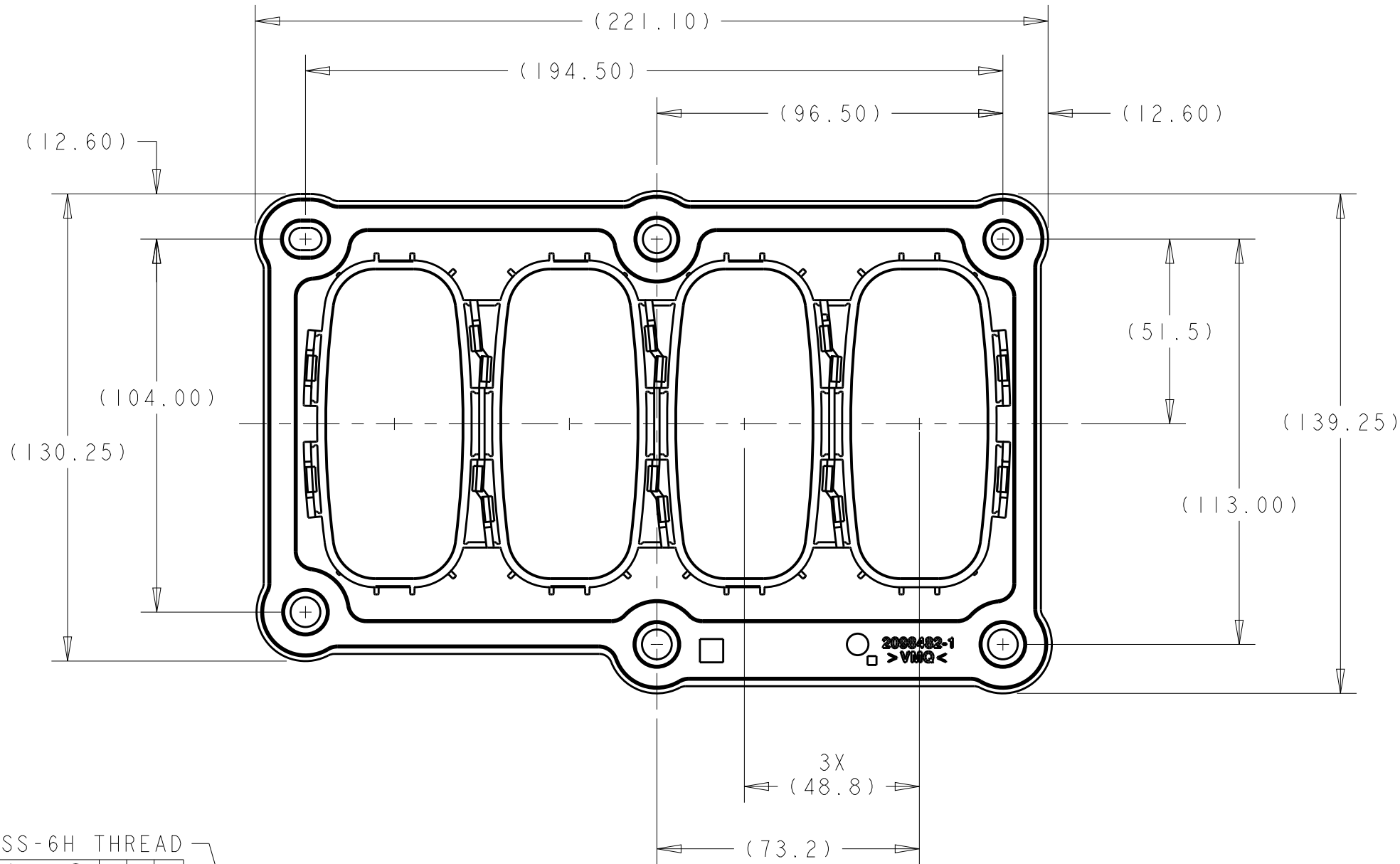
LOC		DIST		REVISIONS					
FX		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
			B4			REVISED PER ECO-12-015213	23AUG2012	DD	DS
			B5			REVISED PER ECO-13-002502	18FEB2013	DD	DS

D

C

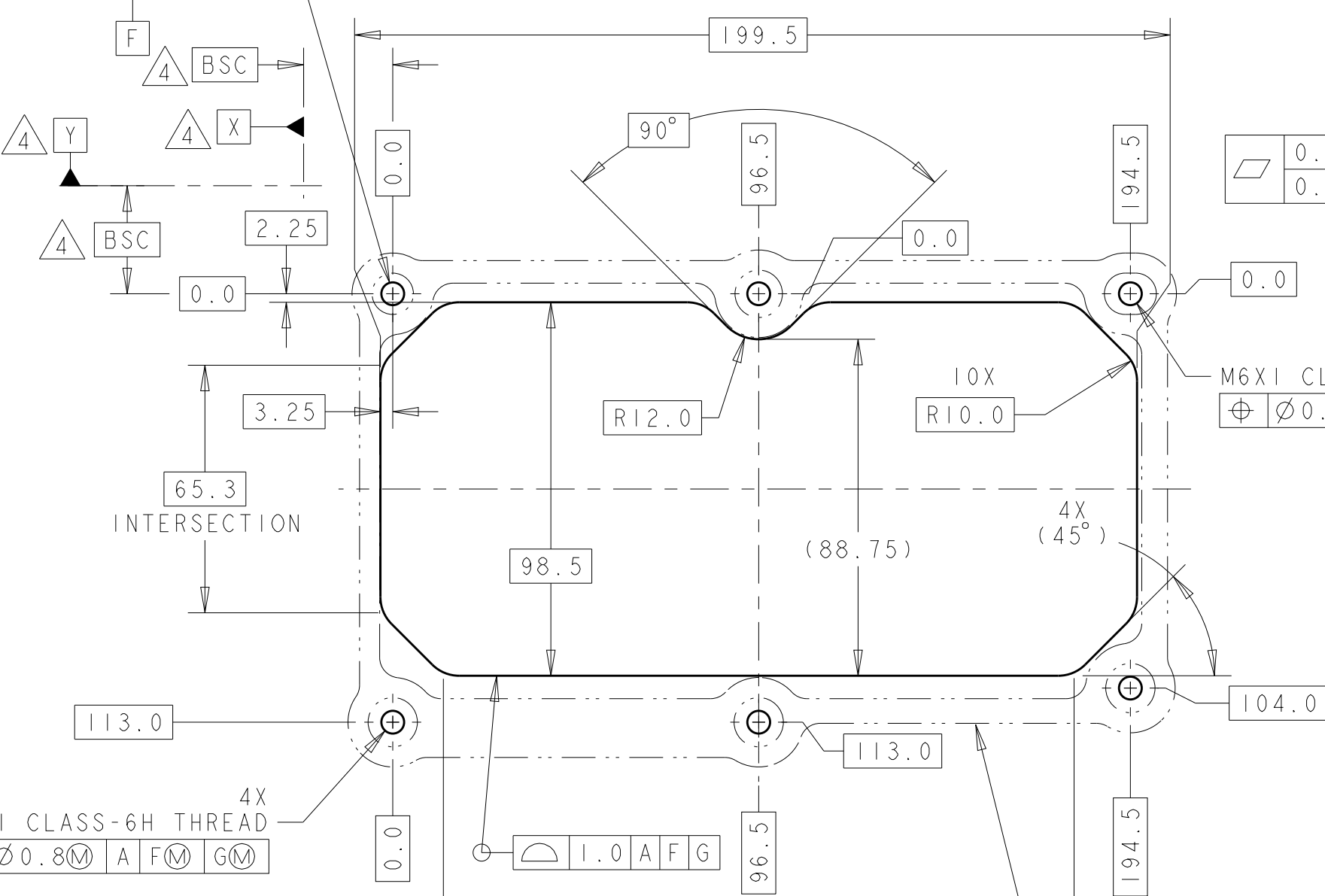
B

A



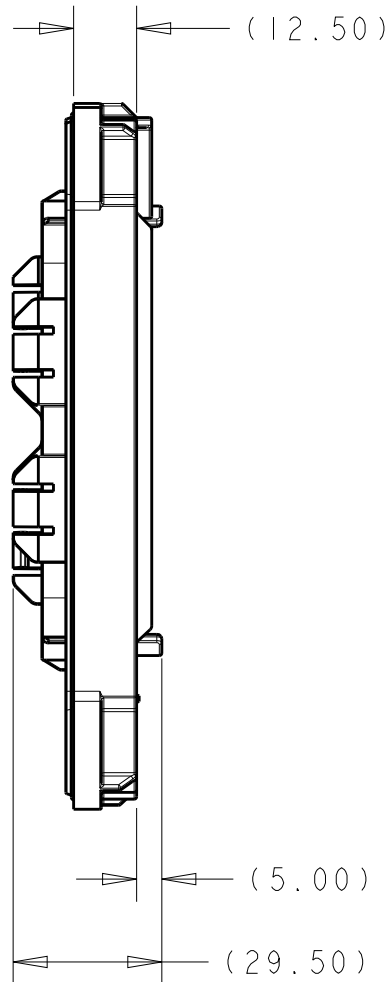
M6X1 CLASS-6H THREAD

Ø0.8M A X Y

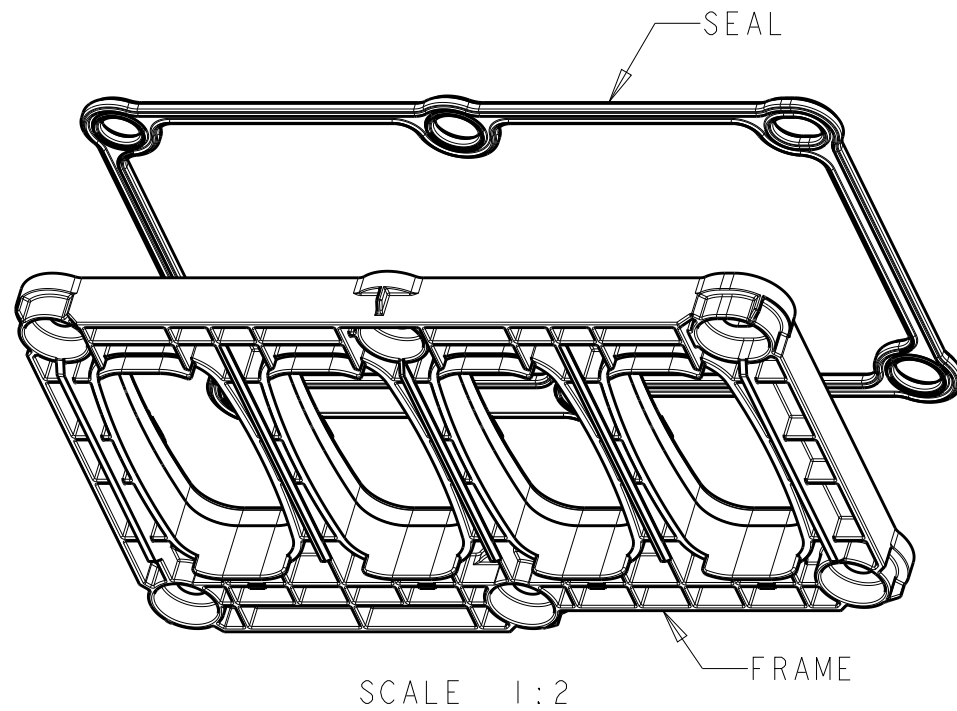


RECOMMENDED PANEL CUTOUT  
SCALE 2:3

SEAL OUTLINE FOR  
REFERENCE ONLY



- MATERIALS - FRAME: >PBT-GF30<, COLOR: BLACK  
SEAL: SILICONE RUBBER, COLOR: ORANGE
- FRAME ACCEPTS ANY COMBINATION OF 39-WAY TAB HOUSING (1718323), 62-WAY TAB HOUSING (1718324), OR BLOCK OFF PLATE (2098819)
- CONNECTORS ARE SECURED USING LOCKING SLIDE (1718329-1) PURCHASED SEPARATELY.
- DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- FRAME IS SECURED TO PANEL WITH SIX M6 FASTENERS.  
MAX TORQUE: 75 IN-LBS. WASHER DIAMETER: 14.4±0.4  
HEAD HEIGHT: 4.5 MAX



FRAME/SEAL  
ASSEMBLY  
TE P/N: 2098891

2098891-2  
TE PN

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. SANDBURG 22MAR2010	TE Connectivity			
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK J. SANDBURG 22MAR2010				
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±2 FINISH	APVD J. SANDBURG 22MAR2010	NAME	FLANGE ASSEMBLY FOUR BAY SEALED FOR MCP 39-WAY AND 62-WAY TAB HOUSINGS		
MATERIAL		PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		APPLICATION SPEC	A2	00779	C-2098891	-
		WEIGHT	Customer Drawing			SCALE 2:3 SHEET 1 OF 1 REV B5

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