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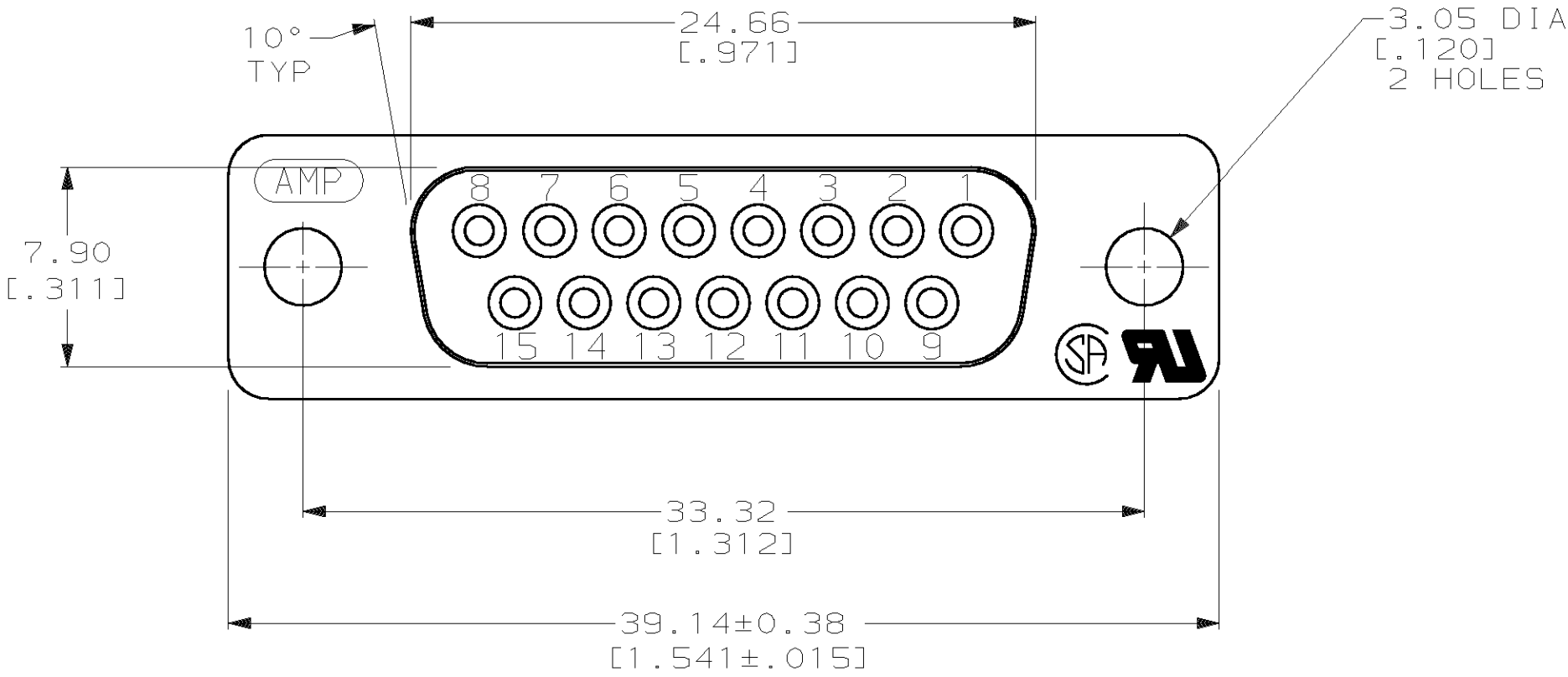
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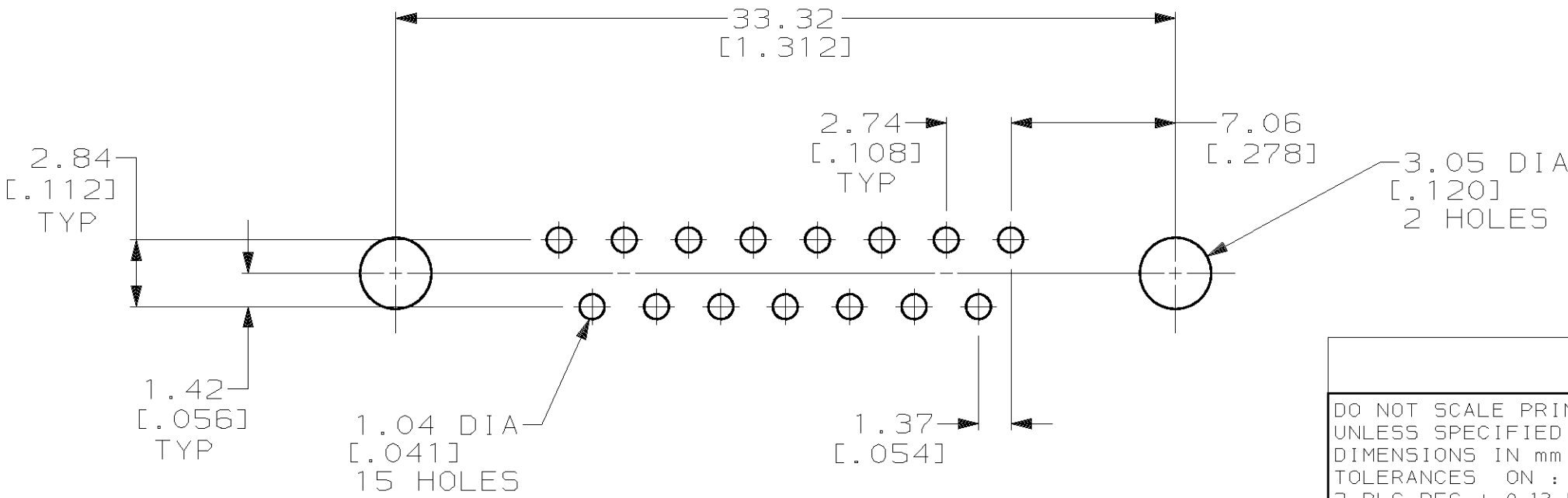
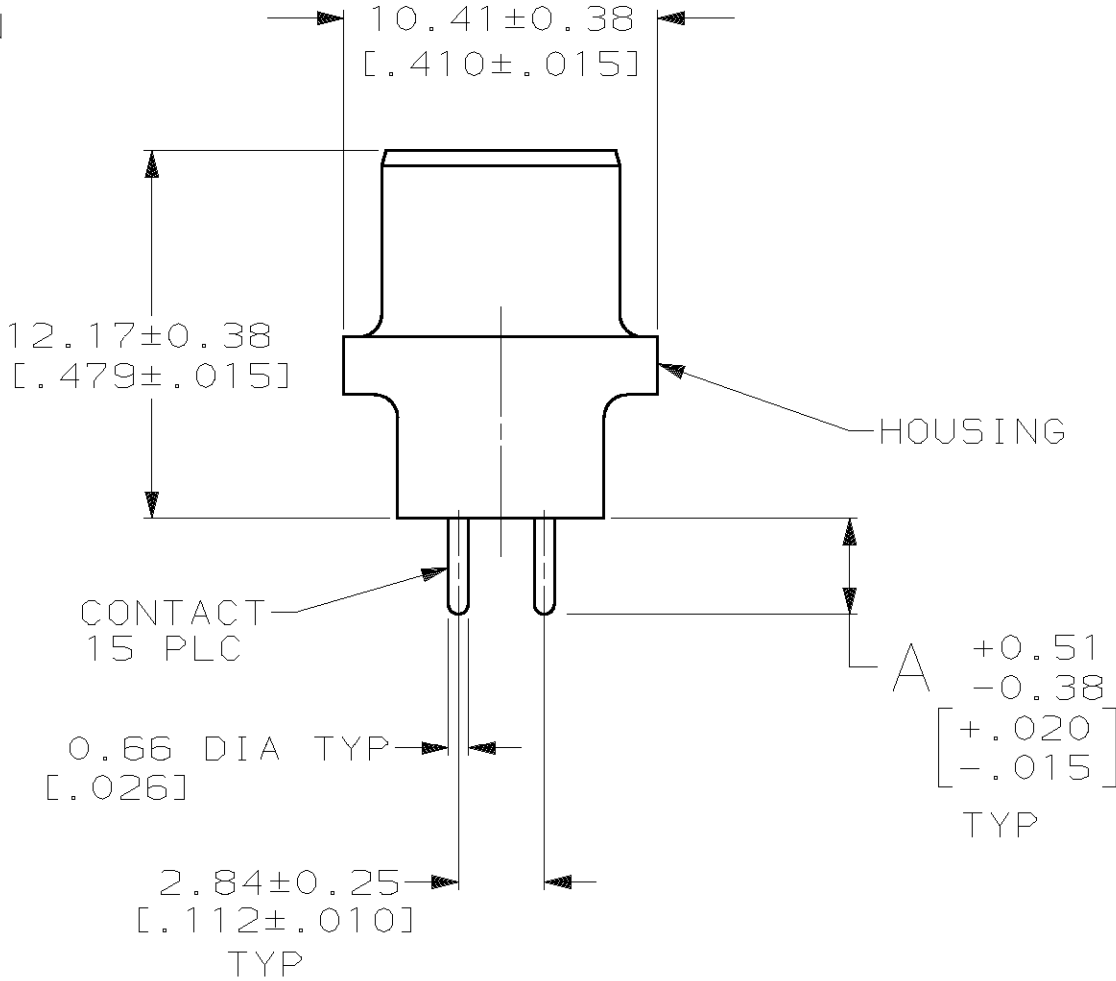
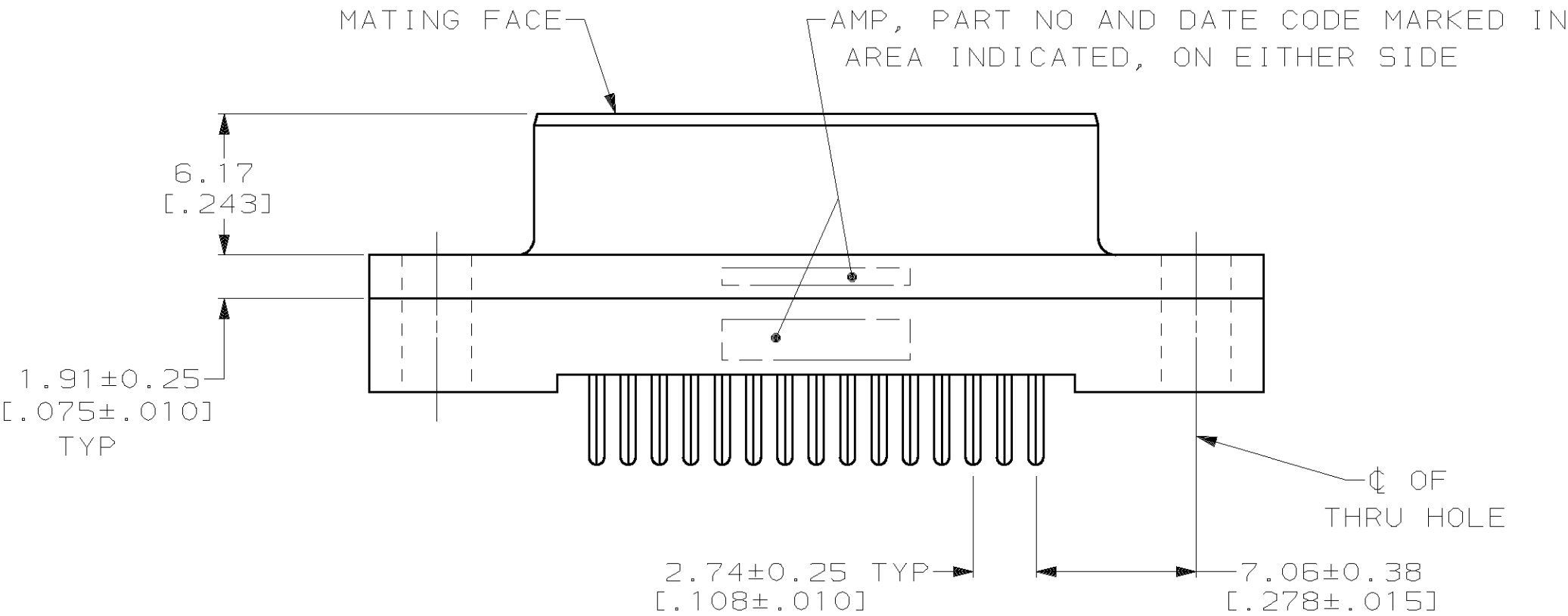
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| LOC | DIST | P | F | REVISIONS |     |                             |         |      |
|-----|------|---|---|-----------|-----|-----------------------------|---------|------|
|     |      |   |   | ZONE      | LTR | DESCRIPTION                 | DATE    | APPD |
| GP  | 00   |   |   |           | G   | REVISED PER EC 0513-0017-03 | 12MAY03 | JG   |



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750.
- 2 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm[.000050] MIN NICKEL.
- 4 0.76µm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm[.000050] MIN NICKEL.



|          |             |   |          |
|----------|-------------|---|----------|
| OBSOLETE | 6.35 [.250] | 4 | 207827-8 |
| OBSOLETE | 6.35 [.250] | 3 | 207827-7 |
| OBSOLETE | 4.32 [.170] | 4 | 207827-6 |
| OBSOLETE | 4.32 [.170] | 3 | 207827-5 |
|          | 3.18 [.125] | 4 | 207827-4 |
|          | 3.18 [.125] | 3 | 207827-3 |

|                                                                                                                                              |  |                          |                                                                       |  |
|----------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------|-----------------------------------------------------------------------|--|
| DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [0.005] 3 PLC DEC ± - ANGLES ± 2° MATERIAL 1 |  | DR 11-16-89 J McCLINTON  | AMP AMP INCORPORATED Harrisburg, Pa. 17105                            |  |
| FINISH 2 CONTACT: SEE TABLE                                                                                                                  |  | CHK 2-1-90 R.STONE       |                                                                       |  |
|                                                                                                                                              |  | APPD 2-2-90 S.SCHIEFERLY | NAME RECEPTACLE ASSEMBLY, SIZE 2, 15 POSN, VERTICAL, AMPLIMITE® HD-20 |  |
|                                                                                                                                              |  | APPD 2-2-90 C.ROHDE      | SIZE C 00779                                                          |  |
|                                                                                                                                              |  | PRODUCT SPEC 108-40025   | DRAWING NO 207827                                                     |  |
|                                                                                                                                              |  | APPLICATION SPEC -       | SCALE 4:1                                                             |  |
|                                                                                                                                              |  | WEIGHT -                 | SHEET 1 OF 1                                                          |  |

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