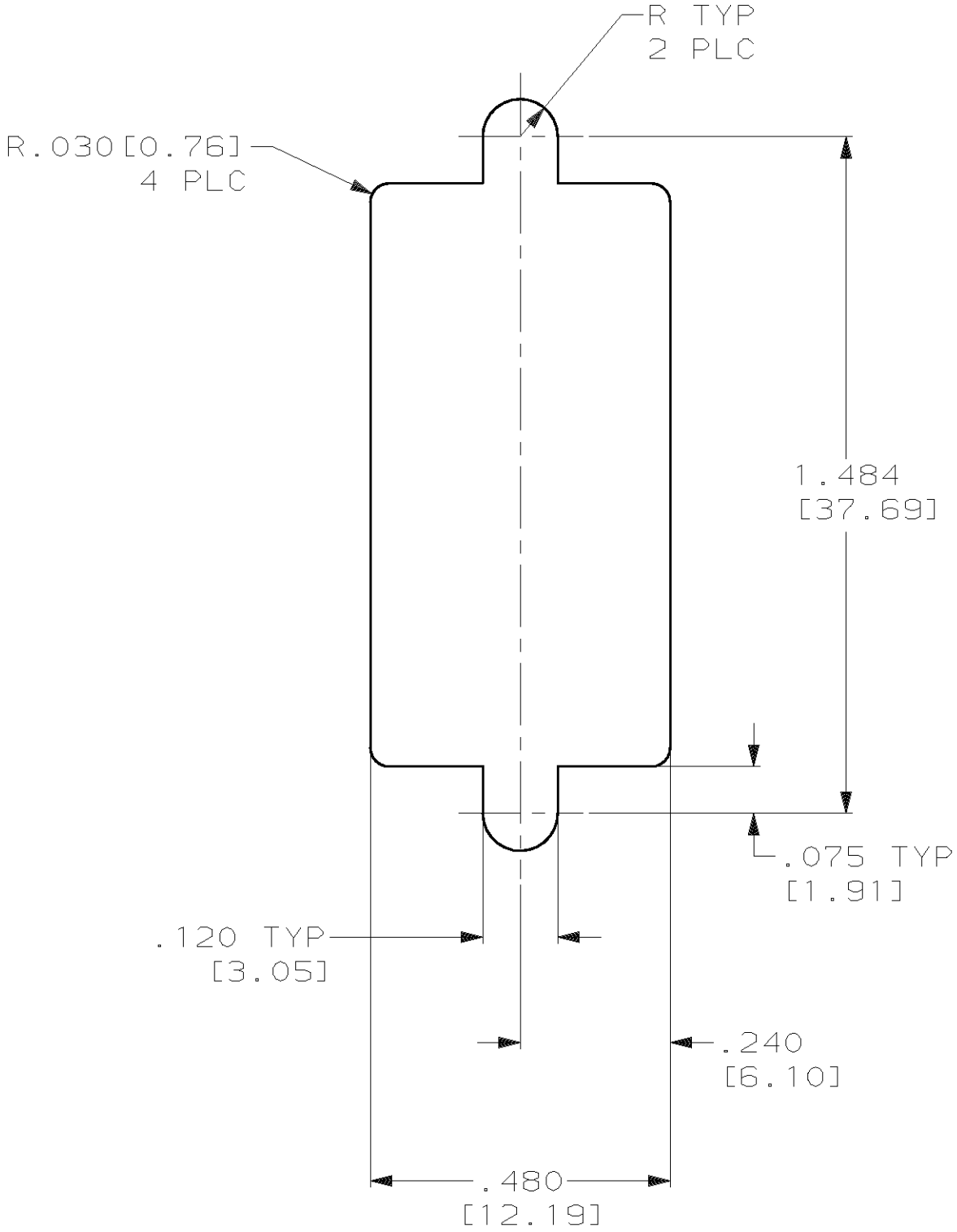
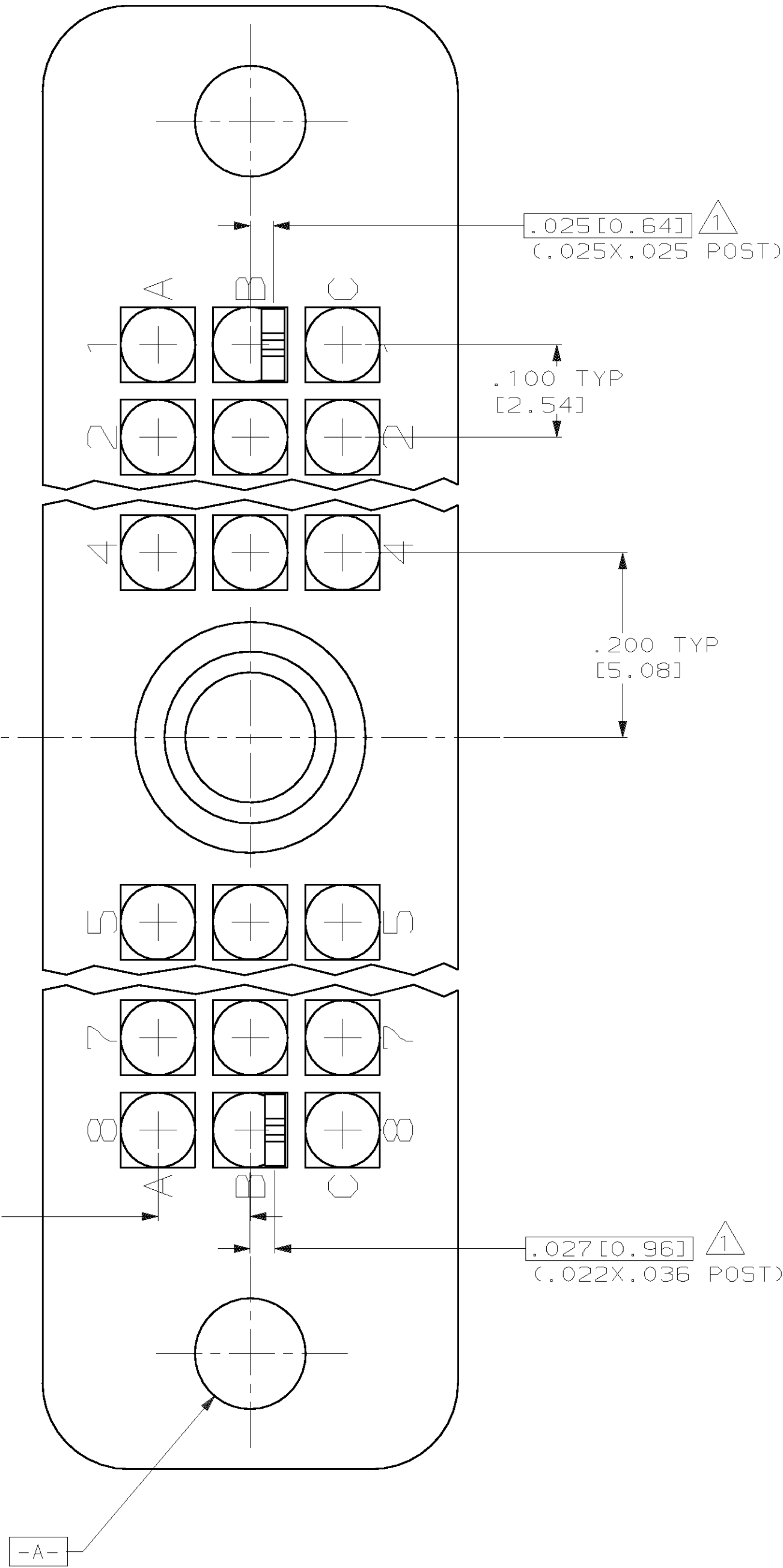
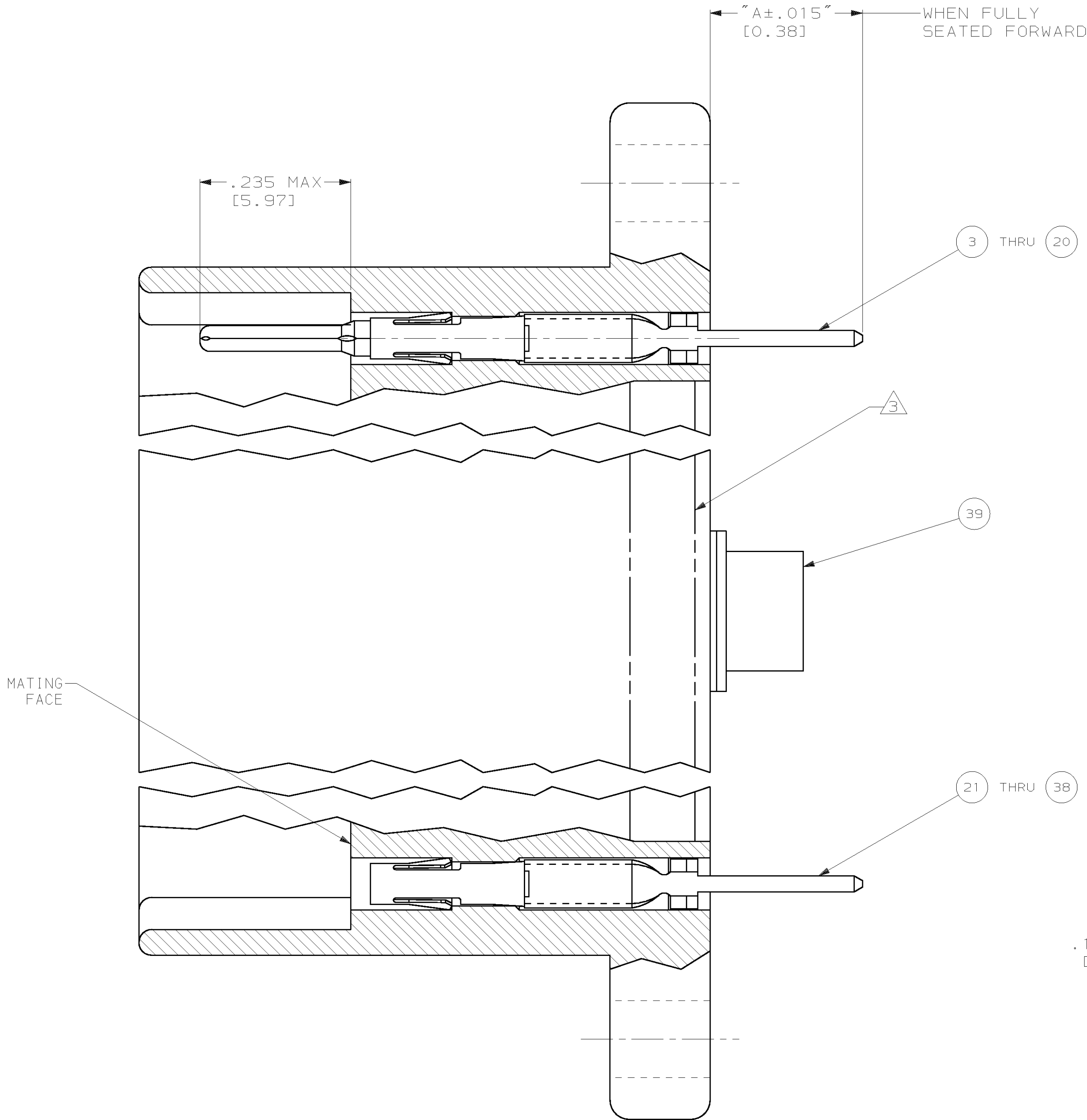


LOC		DIST		REVISIONS			
DF	CO	TR	LTR	DESCRIPTION	DATE	DMN	APVD
			K	REV PER 063D-0276-01	7-02	CT	JM

- 1

THE TIP OF THE CONTACT POSTS WILL FALL WITHIN .025 DIAMETER TRUE POSITION OF EACH OTHER.
2. PARTS TO BE ASSEMBLED BY AMP INC.
- 3

AMP, PART NUMBER AND DATE CODE MARKED ON EITHER SIDE.



SUGGESTED PANEL CUTOUT
SCALE 4:1

.520 [13.21]	3	.022X.036 POST
.370 [9.40]	2	
.220 [5.59]	1	
.670 [17.02]	3	.025X.025 POST
.456 [11.58]	2	
.242 [6.15]	1	
"A"	NUMBER OF TERMINATIONS	TYPE OF POST

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE NOTIFIED FOR THE LATEST REVISION.		DMN T. THOMPSON 09-08-95	AMP AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS IN [mm]		CHK D. MUMMEY 09-08-95	AMP D. MUMMEY 09-08-95	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	24 POSITION, HDR, RECEPTACLE W/ JACKSCREW	
APPROXIMATE DIMENSIONS		APPLICATION SPEC	SIZE A1 00779	
MATERIAL SEE TABLE		WEIGHT -	DRAWING NO C=204684	
FINISH SEE TABLE		CUSTOMER DRAWING	SCALE 8:1	
			SHEET 13	
			REV K	

LOC		DIST		REVISIONS				
DF	CO	P	LTR	DESCRIPTION	DATE	OWN	APVD	
			-	SEE SHT 1	-	-	-	

-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	A	204299-1	FEMALE	-	JACKSCREW ASSY KIT	39	
-	-	-	-	-	-	-	24	-	-	-	-	-	-	-	-	24	-	-	C	1-205172-2	GOLD/NICKEL	3	SOCKET ASSY .025 X .025 POST	38
-	-	-	-	-	-	-	-	24	-	-	-	-	-	-	-	-	24	-	C	1-205172-1	GOLD/NICKEL	2	SOCKET ASSY .025 X .025 POST	37
-	-	-	-	-	-	-	-	-	24	-	-	-	-	-	-	-	-	24	C	1-205172-0	GOLD/NICKEL	1	SOCKET ASSY .025 X .025 POST	36
-	24	-	-	-	-	-	-	-	24	-	-	-	-	-	-	-	-	-	C	205172-9	SELECTIVE GOLD	3	SOCKET ASSY .025 X .025 POST	35
-	-	24	-	-	-	-	-	-	-	24	-	-	-	-	-	-	-	-	C	205172-8	SELECTIVE GOLD	2	SOCKET ASSY .025 X .025 POST	34
-	-	-	24	-	-	-	-	-	-	-	24	-	-	-	-	-	-	-	C	205172-7	SELECTIVE GOLD	1	SOCKET ASSY .025 X .025 POST	33
-	-	-	-	24	-	-	-	-	-	-	-	24	-	-	-	-	-	-	C	205172-3	TIN	3	SOCKET ASSY .025 X .025 POST	32
-	-	-	-	-	24	-	-	-	-	-	-	-	24	-	-	-	-	-	C	205172-2	TIN	2	SOCKET ASSY .025 X .025 POST	31
-	-	-	-	-	-	24	-	-	-	-	-	-	-	-	24	-	-	-	C	205172-1	TIN	1	SOCKET ASSY .025 X .025 POST	30
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-9	SELECTIVE GOLD	3	SOCKET ASSY .022 X .036 POST	29
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-8	SELECTIVE GOLD	2	SOCKET ASSY .022 X .036 POST	28
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-7	SELECTIVE GOLD	1	SOCKET ASSY .022 X .036 POST	27
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-6	NICKEL	3	SOCKET ASSY .022 X .036 POST	26
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-5	NICKEL	2	SOCKET ASSY .022 X .036 POST	25
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-4	NICKEL	1	SOCKET ASSY .022 X .036 POST	24
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-3	GOLD/NICKEL	3	SOCKET ASSY .022 X .036 POST	23
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-2	GOLD/NICKEL	2	SOCKET ASSY .022 X .036 POST	22
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-1	GOLD/NICKEL	1	SOCKET ASSY .022 X .036 POST	21
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-9	SELECTIVE GOLD	1	PIN ASSY .022 X .036 POST	20
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-8	SELECTIVE GOLD	2	PIN ASSY .022 X .036 POST	19
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-7	SELECTIVE GOLD	3	PIN ASSY .022 X .036 POST	18
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-6	TIN	1	PIN ASSY .022 X .036 POST	17
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-5	TIN	2	PIN ASSY .022 X .036 POST	16
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-4	TIN	3	PIN ASSY .022 X .036 POST	15
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-3	GOLD/NICKEL	1	PIN ASSY .022 X .036 POST	14
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-2	GOLD/NICKEL	2	PIN ASSY .022 X .036 POST	13
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-1	GOLD/NICKEL	3	PIN ASSY .022 X .036 POST	12
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-2	GOLD/NICKEL	3	PIN ASSY .025 X .025 POST	11
24	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-1	GOLD/NICKEL	2	PIN ASSY .025 X .025 POST	10
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-0	GOLD/NICKEL	1	PIN ASSY .025 X .025 POST	9
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-9	SELECTIVE GOLD	3	PIN ASSY .025 X .025 POST	8
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-8	SELECTIVE GOLD	2	PIN ASSY .025 X .025 POST	7
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-7	SELECTIVE GOLD	1	PIN ASSY .025 X .025 POST	6
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-3	TIN	3	PIN ASSY .025 X .025 POST	5
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-2	TIN	2	PIN ASSY .025 X .025 POST	4
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-1	TIN	1	PIN ASSY .025 X .025 POST	3
1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	D	2-204282-4	DIALYL PHTHALATE-BLUE	-	BLOCK	2
-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	D	204282-4	PHENOLIC-BLACK	-	BLOCK	1
7-37-27-17-06-96-86-76-66-56-46-36-26-16-05-95-85-75-65-5	DWG SIZE																		PART NO	REMARKS	TERMINATIONS	DESCRIPTION		ITEM NO

OBS

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DIMENSIONS:
(IN mm)

TOLERANCES UNLESS OTHERWISE SPECIFIED:

Ø PLG
1 PLG
2 PLG
3 PLG
4 PLG
ANGLES
FINISH

±"
±"
±"
±"
±"
±"
±"

DATE
T. THOMPSON
09-08-95

CHK
D. MUMMEY
09-08-95

APVD
D. MUMMEY
09-08-95

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=204684

CUSTOMER DRAWING

SCALE
8:1

SHEET
33

REV
K

AMP Incorporated
Harrisburg, PA 17105-3608

24 POSITION, HDR, RECEPTACLE W/ JACKSCREW

AMP 4805 REV 10/93

30-JUL-02 15:09:57 amp16412/home/amp16412/docmod

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

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