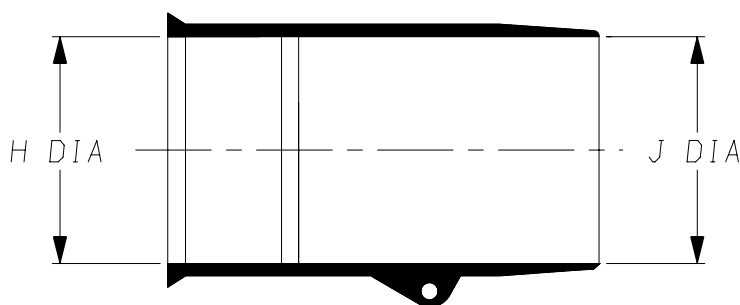
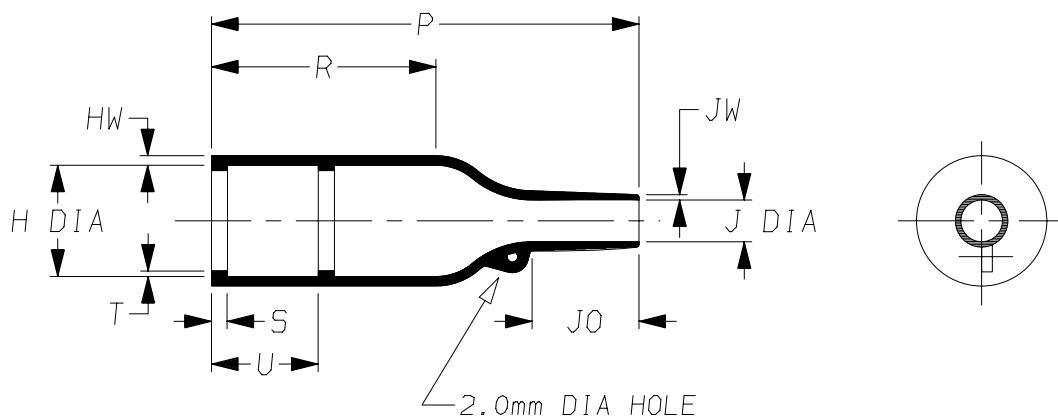


a) Part as supplied.

202K1**-*-G30



b) Part after unrestricted recovery.


DIMENSIONS in millimetres
(in inches, for reference)

Part No.	H		J		P	R	S	T	U	JO	HW	JW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±10%	±10%	±20%	±20%
	a	b	a	b	b	b	b	b	b	b	b	b
202K121-*-G30	14 (0.55)	10.4 (0.41)	14 (0.55)	5.6 (0.22)	38 (1.50)	21 (0.83)	3.0 (0.12)	1.0 (0.04)	12 (0.47)	8.5 (0.33)	1.6 (0.06)	0.5 (0.02)
202K132-*-G30	18 (0.71)	14.2 (0.56)	18 (0.71)	5.9 (0.23)	43 (1.69)	20 (0.79)	3.0 (0.12)	1.0 (0.04)	①	11.5 (0.45)	1.8 (0.07)	1.0 (0.04)
202K142-*-G30	22 (0.87)	18.0 (0.71)	22 (0.87)	7.1 (0.28)	47 (1.85)	15 (0.59)	3.0 (0.12)	1.0 (0.04)	①	17.0 (0.67)	1.8 (0.07)	1.0 (0.04)
202K153-*-G30	27 (1.06)	22.4 (0.88)	27 (1.06)	8.4 (0.33)	60 (2.36)	22 (0.87)	3.0 (0.12)	1.0 (0.04)	①	19.5 (0.77)	2.0 (0.08)	1.0 (0.04)
202K163-*-G30	33 (1.30)	28.2 (1.11)	33 (1.30)	9.9 (0.39)	59 (2.32)	21 (0.83)	3.0 (0.12)	1.7 (0.07)	①	21.0 (0.83)	2.2 (0.09)	1.0 (0.04)
202K174-*-G30	40 (1.57)	35.1 (1.38)	40 (1.57)	15.7 (0.62)	90 (3.54)	32 (1.26)	3.0 (0.12)	1.7 (0.07)	①	39.0 (1.54)	3.2 (0.13)	1.5 (0.06)
202K185-*-G30	50 (1.97)	44.5 (1.75)	50 (1.97)	16.8 (0.66)	130 (5.12)	50 (1.97)	3.0 (0.12)	2.0 (0.08)	①	51.5 (2.03)	3.8 (0.15)	2.0 (0.08)
	#		#		#	#			#			

This is a trimmed and underexpanded variant
Modified dimensions are shown thus:- #

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Drawn A.LILLEY. Checked

Issue 2

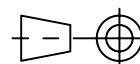
Date March 2007

Conforms to ISO Recommendations
3rd Angle Projection
Not to Scale

Approval
Design

MKTG.

Q.A.



Raychem		Specification Control Drawing	Part Number 202K1**-*-G30 Issue 2
Iss.	Date	E.C.R. No.	Details of Change
2	March 2007	CR06-HM-012	Imperial dimensions added

(Ordering Information)

202K1**-*-G30/**			
		↑	Adhesive Slash Number (if required see compatibility chart)
		↑	Modification number
		↑	Material Dash Number (see compatibility chart)
		↑	Base Part Number

(COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-3	POLYOLEFIN, SEMI-RIGID	RT-301, RK-6703	/42, /86, /180
-4	POLYOLEFIN, FLEXIBLE	RT-1304 RT-1050	/42, /86, /180
-25	ELASTOMER, FLUID RESISTANT	RT-1325, RK-6713	/42, /86, /225
-100	ZERO HALOGEN	RT-1323, RK-6717	/86, /180
-130	POLYOLEFIN, COMMERCIAL FLEXIBLE	RW-2008	/42

NOTES

- ① Dimension U only applies on size 202K121.
- ② If eyelet clip (000W212) is required with part then add CS-1858 to description (i.e. 202K132-3-G30-CS-1858-0).
- ③ As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.
- ④ On some parts a bump or depression at the material injection point may exist as a normal manufacturing process.

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