

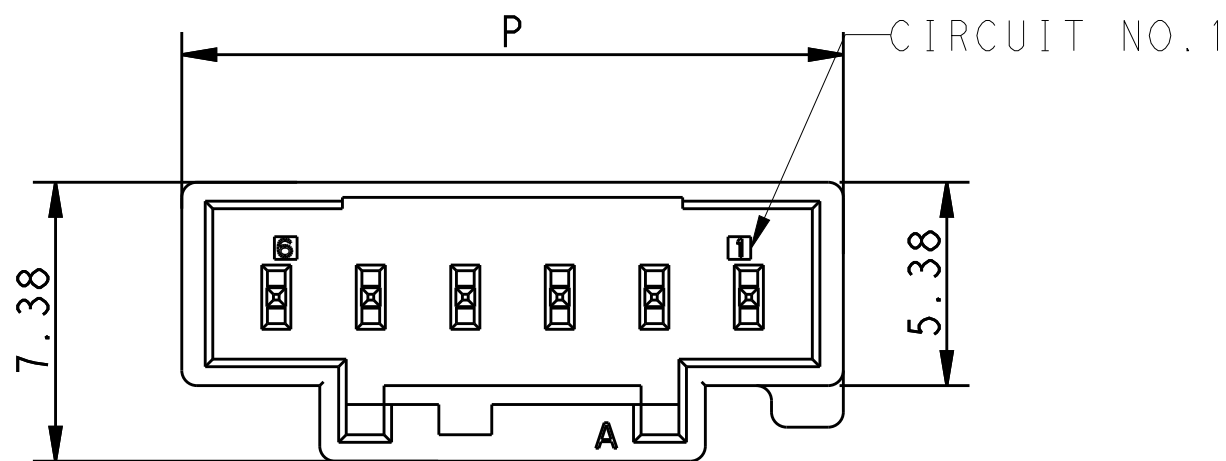
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LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
-	-		B	ADD 4P/7P PRODUCT	28MAY2013	H.J.Z YH.M
			C	ECR-13-015990	17OCT2013	H.J.Z YH.M
			D	ECR-14-002989	28FEB2014	M.T D.Z

6Pos header housing assembly



- NOTES:
- 1.GENERAL TOLERANCE: ± 0.3
 - 2.MATERIAL SEE TABLE 1
 - 3.MATING CONN. P/N:SEE TABLE(SHEET 3)

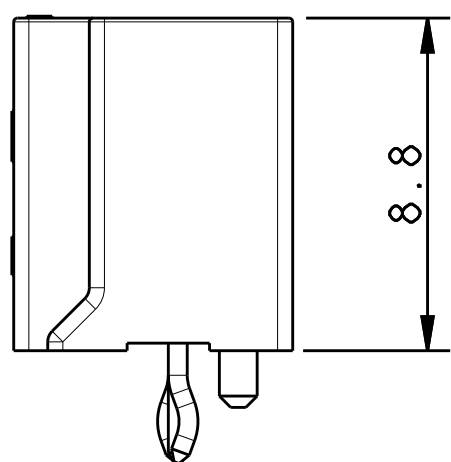
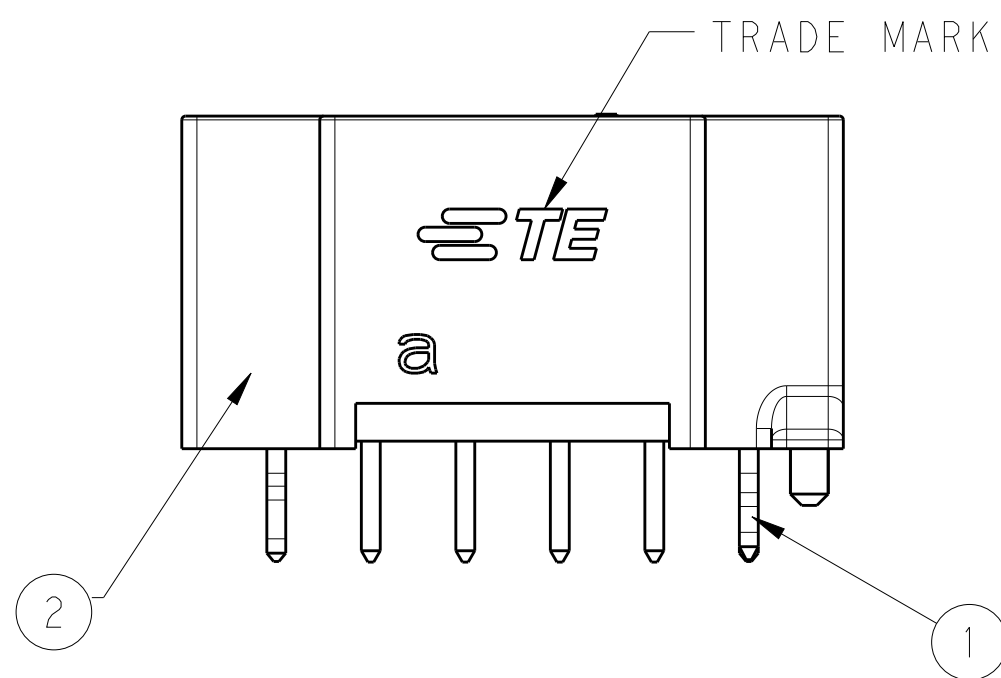
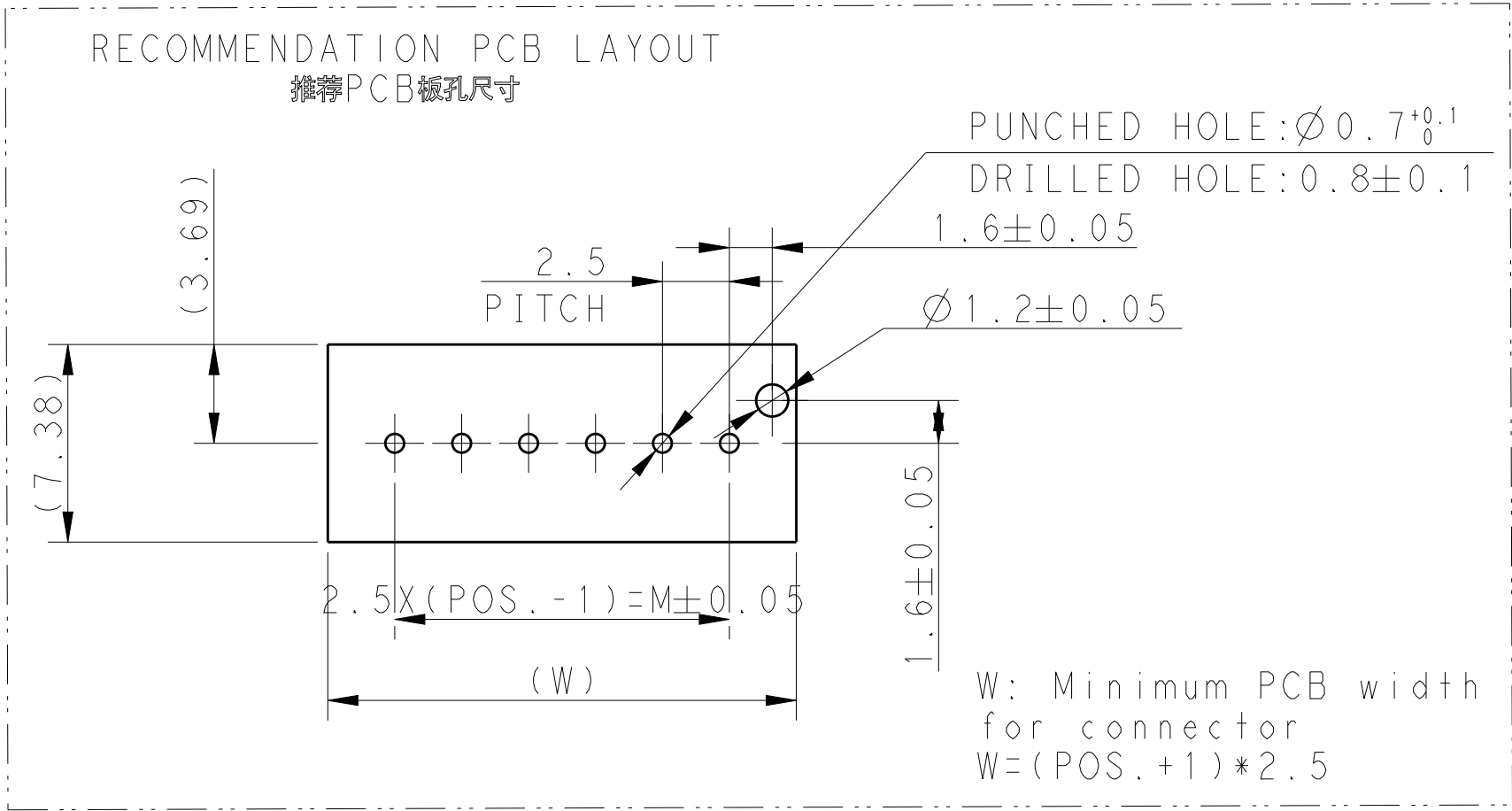
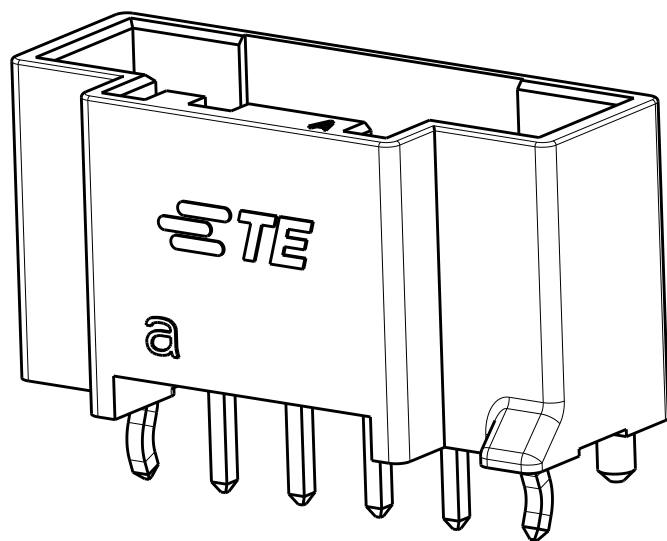
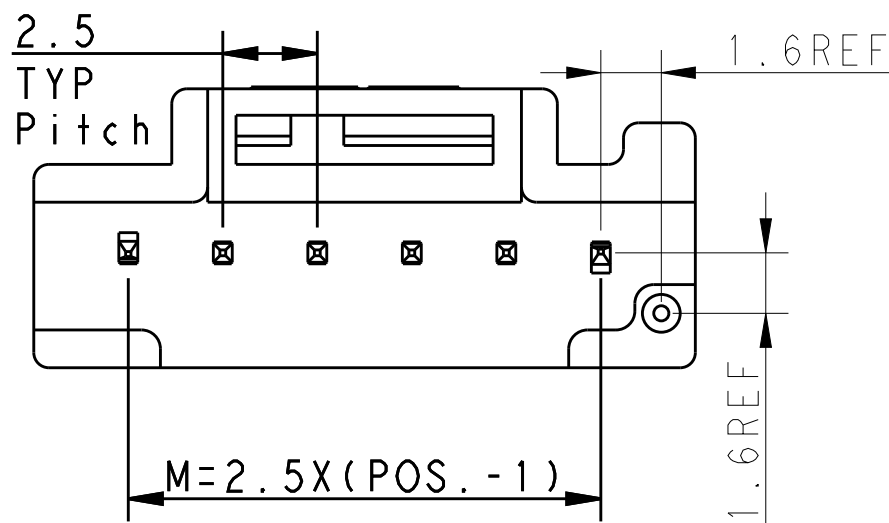


TABLE 1

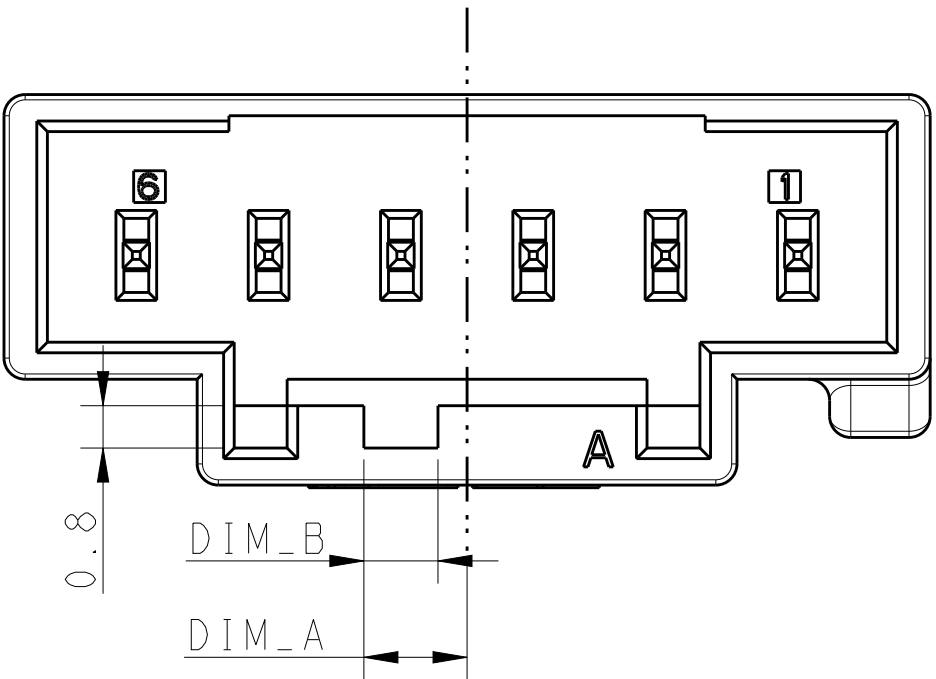
NO.	PART NAME	MATERIAL
①	POST CONTACT	COPPER ALLOY, TIN PLATING
②	HEADER HOUSING	THERMO PLASTIC UL94 V-0



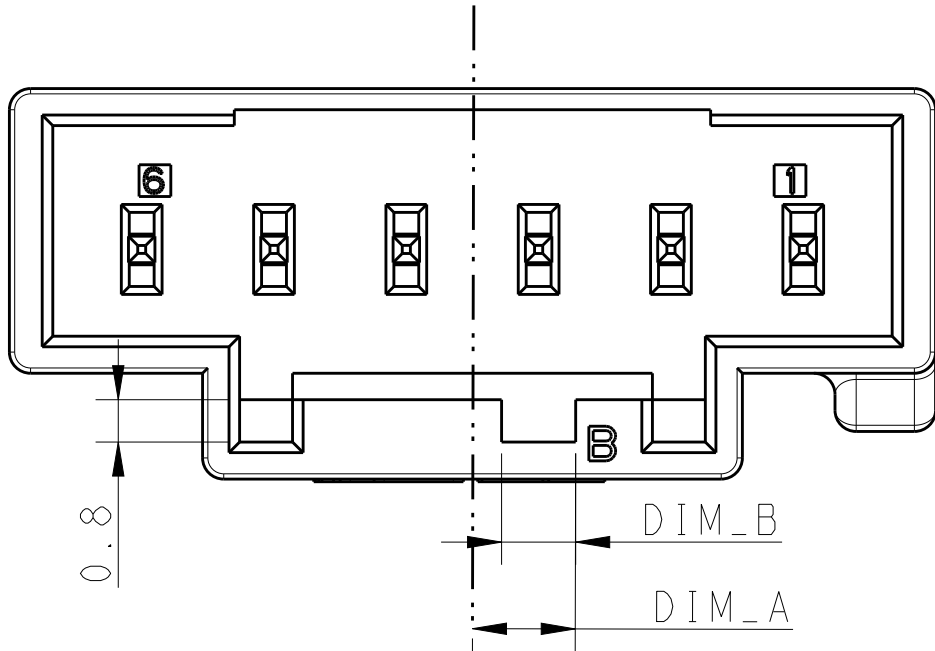
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.J.Z 28MAY2013	 TE Connectivity				
DIMENSIONS: mm		CHK TIM.D 28MAY2013					
 TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.3 1 PLC ± 0.3 2 PLC ± 0.13 3 PLC ± 0.013 4 PLC ± 0.0001 ANGLES ± ° FINISH		APVD YH.M 28MAY2013	NAME HEADER ASSY, PITCH 2.5 WITH BOSS D1.0 NEXT GENERATION GRACE INERTIA CONNECTOR				
		PRODUCT SPEC 108-106077	SIZE A2 CAGE CODE - DRAWING NO C- 1971798 RESTRICTED TO -				
		APPLICATION SPEC -					
		WEIGHT -					
		Customer Drawing					
MATERIAL -		SCALE /					
		SHEET 1 OF 3 REV D					

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-		-	SEE SHEET 1	-	-	-

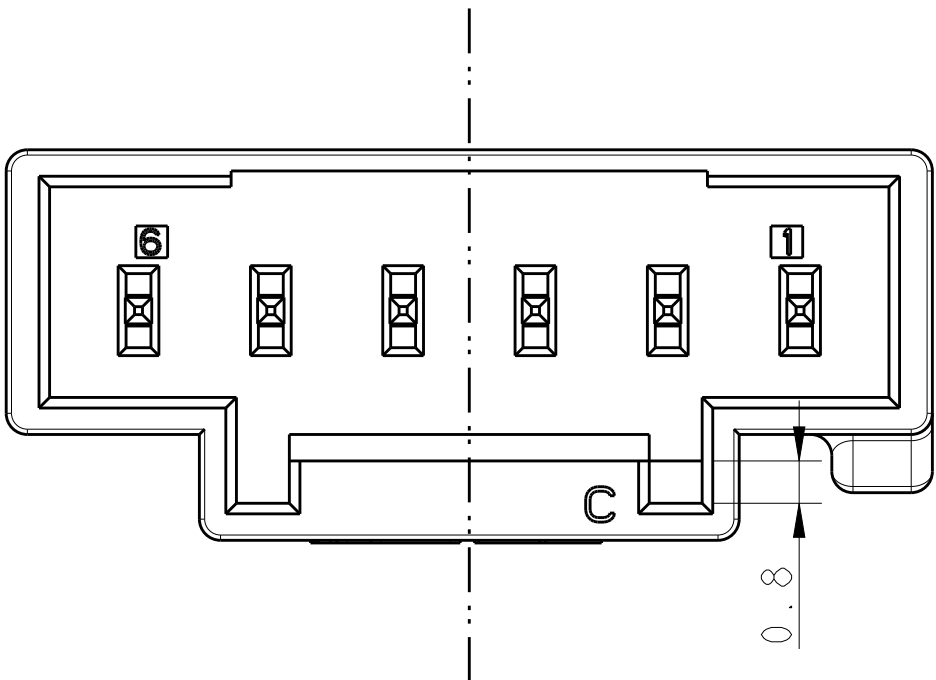
KEYING-A



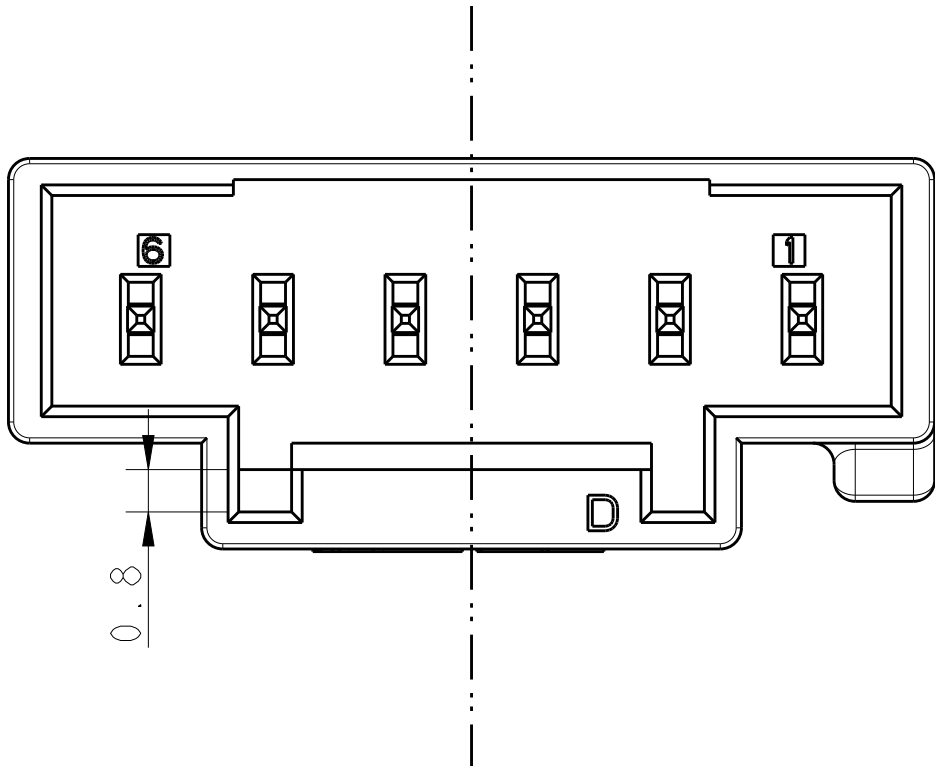
KEYING-B



KEYING-C



KEYING-D



DIMENSION MATRIX FOR KEYING

1.4	2.4	8P
1.4	2.4	7P
1.4	1.95	6P
1.4	1.95	5P
1.4	1.6	4P
1.4	1.3	3P
1.25	1.05	2P
DIM_B	DIM_A	POS.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC

± 0.3

1 PLC

± 0.3

2 PLC

± 0.3

3 PLC

± 0.015

4 PLC

± 0.0001

ANGLES

± -

FINISH

-

MATERIAL

-

DWN

H.J.Z

28MAY2013

CHK

H.J.Z

28MAY2013

APVD

YH.M

28MAY2013

PRODUCT SPEC

108-106077

APPLICATION SPEC

-

WEIGHT

-

Customer Drawing

NAME

HEADER ASSY, PITCH 2.5 WITH BOSS D1.0
NEXT GENERATION
GRACE INERTIA CONNETOR

SIZE

A2

CAGE CODE

-

DRAWING NO

1971798

RESTRICTED TO

-

SCALE

/

SHEET

2

OF

3

REV

D

TE

TE Connectivity

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-		-	SEE SHEET 1	-	-	-

3-2232701-4	10	5	3	YELLOW	D	3-1971798-4		HEADER ASSEMBLY
3-2232701-2	10	5	3	BLUE	B	3-9171798-2		
2-2232701-1	7.5	2.5	2	NATURAL	A	2-1971798-1		
8-1971793-5	22.5	17.5	8	BLACK	D	8-1971798-5		
8-1971793-4				YELLOW	D	8-1971798-4		
8-1971793-3				RED	C	8-1971798-3		
8-1971793-2				BLUE	B	8-1971798-2		
8-1971793-1				NATURAL	A	8-1971798-1		
7-1971793-5	20.0	15.0	7	BLACK	D	7-1971798-5		
7-1971793-4				YELLOW	D	7-1971798-4		
7-1971793-3				RED	C	7-1971798-3		
7-1971793-2				BLUE	B	7-1971798-2		
7-1971793-1				NATURAL	A	7-1971798-1		
6-1971793-5	17.5	12.5	6	BLACK	D	6-1971798-5		
6-1971793-4				YELLOW	D	6-1971798-4		
6-1971793-3				RED	C	6-1971798-3		
6-1971793-2				BLUE	B	6-1971798-2		
6-1971793-1				NATURAL	A	6-1971798-1		
5-1971793-5	15.0	10.0	5	BLACK	D	5-1971798-5		
5-1971793-4				YELLOW	D	5-1971798-4		
5-1971793-3				RED	C	5-1971798-3		
5-1971793-2				BLUE	B	5-1971798-2		
5-1971793-1				NATURAL	A	5-1971798-1		
4-1971793-5	12.5	7.5	4	BLACK	D	4-1971798-5		
4-1971793-4				YELLOW	D	4-1971798-4		
4-1971793-3				RED	C	4-1971798-3		
4-1971793-2				BLUE	B	4-1971798-2		
4-1971793-1				NATURAL	A	4-1971798-1		
3-1971793-5	10.0	5	3	BLACK	D	3-1971798-5		
3-1971793-4				YELLOW	D	3-2232730-4		
3-1971793-3				RED	C	3-1971798-3		
3-1971793-2				BLUE	B	3-2232730-2		
3-1971793-1				NATURAL	A	3-1971798-1		
2-1971793-5	7.5	2.5	2	BLACK	D	2-1971798-5		
2-1971793-4				YELLOW	D	2-1971798-4		
2-1971793-3				RED	C	2-1971798-3		
2-1971793-2				BLUE	B	2-1971798-2		
2-1971793-1				NATURAL	A	2-2232730-1		
MATING CONN P/N	P	M	Pos.	COLOR	KEYING	PART NUMBER	DESCRIPTION	

HEADER ASSEMBLY

DESCRIPTION

1 Restricted to special customer (Hair)

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DIMENSIONS:		CHK HJ.Z 28MAY2013			
mm		APVD YH.M 28MAY2013		NAME HEADER ASSY, PITCH 2.5 WITH BOSS D1.0	
		TOLERANCES UNLESS OTHERWISE SPECIFIED		NEXT GENERATION	
		0 PLC ± 0.3 1 PLC ± 0.3 2 PLC ± 0.13 3 PLC ± 0.013 4 PLC ± 0.0001 ANGLES ± 0.001		GRACE INERTIA CONNETOR	
MATERIAL		PRODUCT SPEC 108-106077		SIZE	
FINISH		APPLICATION SPEC -		CAGE CODE	
-		WEIGHT -		DRAWING NO	
		A2		-	
		Customer Drawing		C- 1971798	
				RESTRICTED TO	
				-	
				SCALE	
				/	
				SHEET	
				3 OF 3	
				REV	
				D	

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