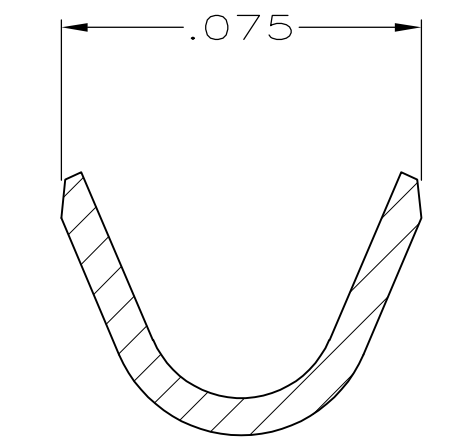
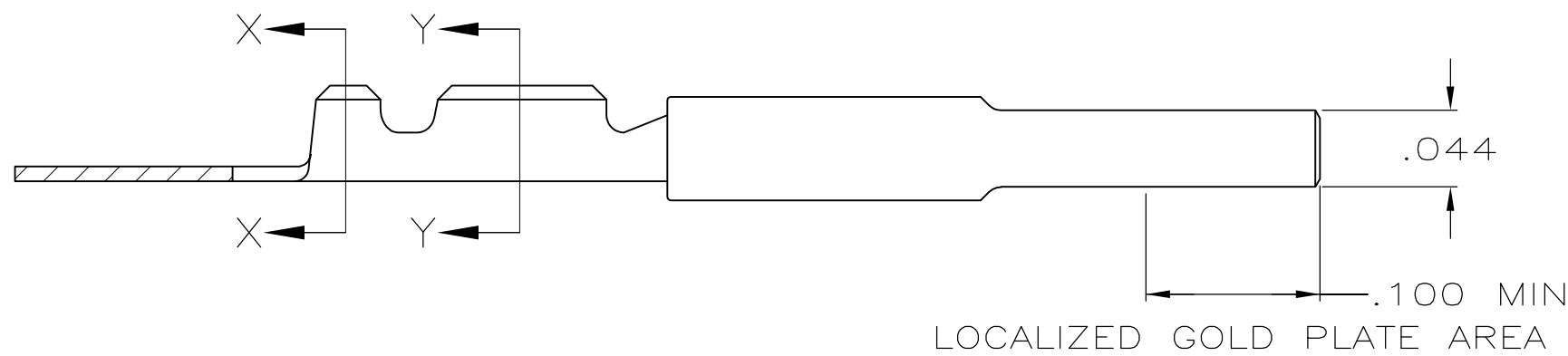
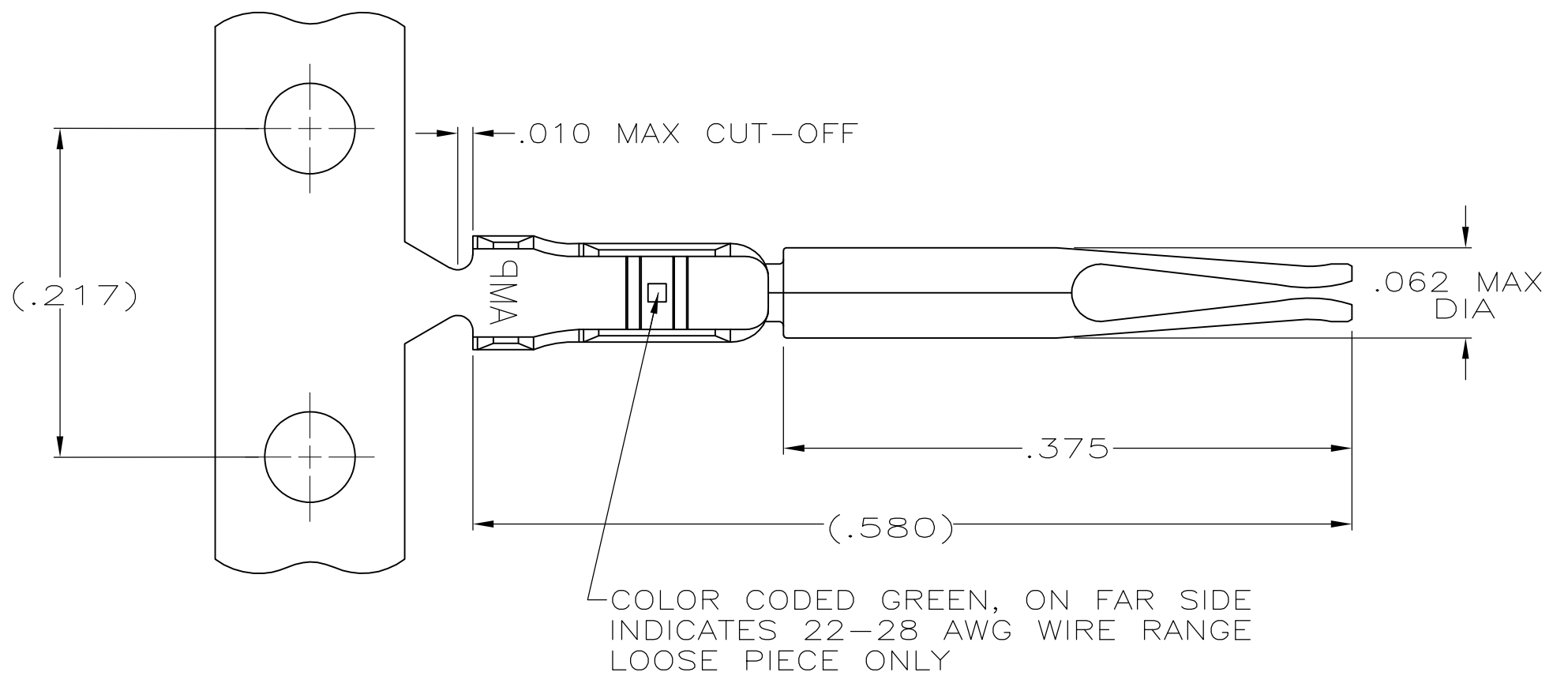


D

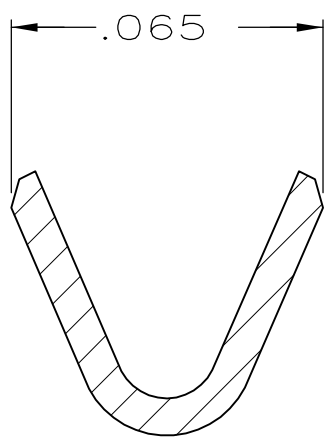
C

B

A



SECTION X-X
INSULATION BARREL



SECTION Y-Y
WIRE BARREL

- 1 FOR MINI APPLICATOR.
- 2 FOR HAND TOOL USE ONLY.
3. WIRE RANGE OF 22-28, INSULATION RANGE OF .030-.040.
- 4 .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
.000100 MIN TIN ON WIRE AND INSULATION BARRELS. .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA.
OR
.000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT,
.000100 MIN TIN ON WIRE AND INSULATION BARRELS, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL ON LOCALIZED GOLD PLATE AREA.
- 5 PLATED WITH GOLD FLASH IN LOCALIZED GOLD PLATE AREA, .000100 MIN. TIN ON WIRE BARRELS, OVER .000050 MIN. NICKEL UNDERPLATE.
- 6 .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA, .000100 MIN TIN ON WIRE BARRELS, BOTH OVER, .000050 MIN NICKEL UNERPLATE ON ENTIRE CONTACT.

6	1658686-6	1658686-5
5	1658686-4	1658686-3
4	1658686-2	1658686-1
FINISH	LOOSE PIECE 2	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN L. BAUM 02JAN04	TE Connectivity		
		CHK S. BOLASH 02JAN04			
DIMENSIONS: INCHES		APVD M. WALMSLEY 02JAN04	NAME SOCKET CONTACT, 22-28 AWG, 22 DF, AMPLIMITE		
		PRODUCT SPEC 108-1268			
		APPLICATION SPEC 114-10001			
MATERIAL PHOS BRONZE		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=1658686
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± 2° FINISH SEE TABLE		CUSTOMER DRAWING			RESTRICTED TO -
		SCALE 10:1	SHEET 1 of 1	REV C	

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[1658686-3](#)