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LOC DIST		REVISIONS							
AI –	P LTR	DESCRIPTION	DATE	DWN	APVD				
	N2	REDRAWN TO PRO_E AND NOTES UPDATED	13.03.2009	DZ	ТК				
	N3	APPLICATION SPEC. INFO ADDED	14 APR2010	PKS	RRP				
	N4	ECR-10-022530	07 JUN2011	KK	HMR				
1 <u>USING STRANDED WIRE IN COMBINATION WITH MAGNET WIRE</u> WIRE RANGE: 2551855 CMA (0,130,93mm <sup>2</sup> ) Means 2618 AWG (0,130,82 mm <sup>2</sup> ) 4026 AWG MAGNET WIRE. <u>USING TINNED LEAD WIRE.</u> WIRE RANGE: 2551855 CMA (0,130,93 mm <sup>2</sup> ) <u>USING COPPER LEAD WIRE.</u> WIRE RANGE: 12501855 CMA (0,630,93 mm <sup>2</sup> )									
DIRECTION OFF TOP OF REEL									
3 STOCK THICKNESS 0,32±0,02									
4 measuring position for crimp height (ch)									
5 CRIMP HEIGHT DEFINITION : PRELIMINARY DEFINITION OF (DURING CHANGE OF SPEC.): 255-800 CMA : 1,17 $\pm$ 0 800 - 1200 CMA : 1,22 $\pm$ 1200 - 1855 CMA : 1,30 $\pm$ 0	),02 0,05	)R MAGNET WIRE:							
		AT NEW PART: ▲R <= 20 mΩ < 0,3 mm the free wire lengt							

В

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IN THE AMPLIVAR IS TO BE CONSIDERED#

				^			
		PRETINNED		BRASS		160631-6	Ν
TOP REEL	OBSOLETE	PRETINNED		2 BRASS	>		N
		PRETINNED		2 BRASS		160631-3	Ν
$\circ$		FINISH		MATERI	AL	PART NO	REV
	THIS DRAWING I	S A CONTROLLED DO		DWN 13.03.2009 D.Zersen снк 13.03.2009 H.Ballmert	TE	TE Connectivit	у
''U'' UP		TOLERANCES OTHERWISE SPI   0 PLC ±0.2   1 PLC ±0.2   2 PLC ±0.2   3 PLC ±0.2   4 PLC ±0.2		APVD 13.03.2009 T.KLenner PRODUCT SPEC - APPLICATION SPEC	-	MPLIVAR SPLICE	
	MATERIAL	4 PLC ±0.2 ANGLES FINISH	±2° –	114-2006 weight _ CUSTOMER DRAWING	A 2 00779 C=16063		RESTRICTED TO

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TE Connectivity: 160631-3