

TERMINAL DATA: G&H LEAR TERMI	NAL LEAR CRIMI	PSPECIFICATION	
TERMINAL NAME: CARLINE PIN	RECEPTACLE T	ERMINAL	
WIRE STRIP LENGTH	INSULATION D	IAMETER RANGE	
4.50-5.00 mm [.177197 IN]	Ø1.40-2.10 mm [.055083 IN]		
TERMINAL 25004 Rev 2 APPLICATION -	-	-	
TERMINALS APPLIED			
TE TERMINAL G&H LEAR TERMINAL	TE TERMINAL	G&H LEAR TERMINAL	

0 V

INSUL 3.10 mm [.122]

408-10389

APPLICATOR INSTRUCTIONS

WIRE SIZE 🛞 🔭	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT 9 REFERENCE SETTING
1.00mm2	1.35+/-0.05 [.053+/002]	7.8
0.75mm2	1.25+/-0.05 [.049+/002]	8.8
0.50mm2	1,20+/-0.05 [.047+/002]	9.4

2303685-2

25004.223.141

25004.223.111

DECOMMENDED S

2303685-1

1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836717-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836717-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836717-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

ORIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING

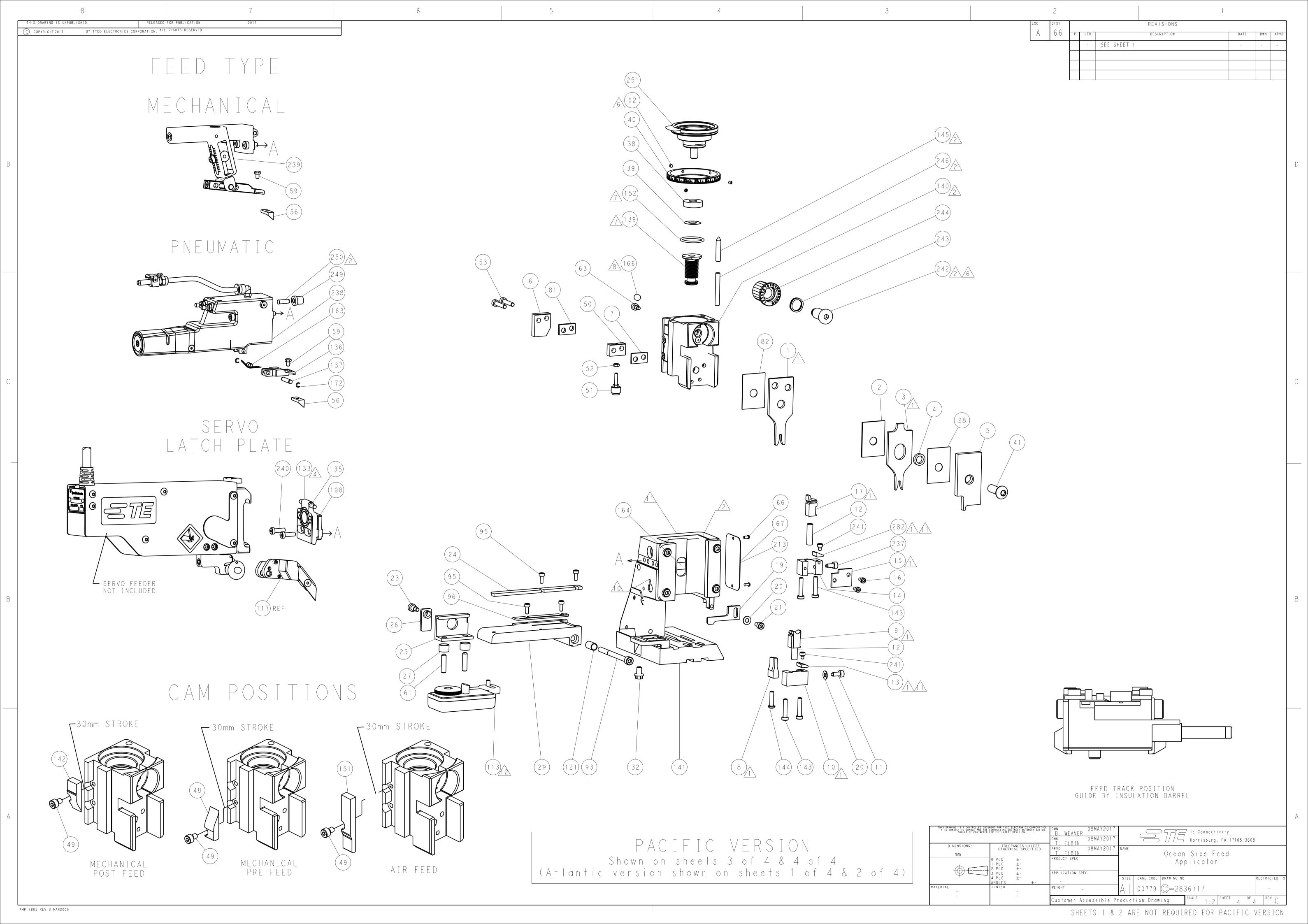
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

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	_	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	2 4 3
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PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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		DOCUMENT FO	DR TYCO ELEC LING ENGINE LATEST REV	TRONICS CORI ERING ORGAN ISION.	L	DWN 08MAY201	The Connectivity	<u>'</u>
S DRAWING IS A OF SHOUL!	CONTROLLED CHANGE AND D BE CONTA	ACTED FOR TH			- 1	CHK 08MAY201	7 Harrisburg, PA 17105-3608	1
S DRAWING IS A IS SUBJECT TO SHOULD			TOLERAN OTHERWISI	ICES UNLE E SPECIF	SS IED:	T. ELBIN APVD 08MAY201	7 NAME	
		0 P	LC :	±-		I. ELBIN APVD 08MAY201 T. ELBIN PRODUCT SPEC	Ocean Side Feed Applicator	
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