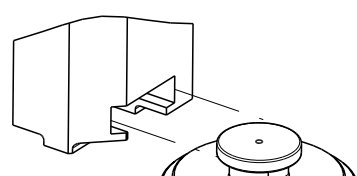


8		7		6		5		4		3	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2836320-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	-
					SERVO LATCH PLATE SMART APPLICATOR	2119951-1	-	8-2836320-5	1901094-3	-	2168400-6 (QUANTITY 2)
	2836320-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	1338685-3	5-18022-5	2119641-1	2119799-1	2063440-1
	2836320-6	A	NON-CRIMP HEIGHT ADJUST	 SERVO LATCH PLATE 	-	-	-	-	-	-	-
					-	-	-	-	-	-	-
2836320-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2836320-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.56 mm [.140]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: Xiamen TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FLAG TERMINAL			
WIRE STRIP LENGTH 4.47-5.23 mm [.176-.206 IN]		INSULATION DIAMETER RANGE Ø2.21-2.95 mm [.087-.116 IN]	
TERMINAL APPLICATION SPECIFICATION		 NONE - -	
TERMINALS APPLIED 			
TE TERMINAL 2303583-1	Xiamen TERMINAL GCE0909139P0100	TE TERMINAL	Xiamen TERMINAL

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm ²	1.35+/-0.05 [0.053+/-0.002]	8.1



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836320-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836320-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2836320-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
11. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.45.
12. TERMINAL LUBRICANT IS RECOMMENDED.

THE CUSTOMER ACKNOWLEDGES THAT THE TERMINAL MANUFACTURER'S CRIMP SPECIFICATIONS ARE UNKNOWN. IN ADDITION THE CUSTOMER ACKNOWLEDGES THAT TE CONNECTIVITY HAS CALCULATED CRIMP SPECIFICATIONS FOR THIS PRODUCT THAT MAY NOT MATCH THE TERMINAL MANUFACTURER'S SPECIFICATIONS. TE CONNECTIVITY USES ACCEPTED PRACTICES TO DESIGN TERMINATION TOOLING FOR NON-TE CONNECTIVITY PRODUCTS. HOWEVER, **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE TOOLING WILL RELIABLY APPLY NON-TE CONNECTIVITY PRODUCTS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. THE CUSTOMER ASSUMES ALL RESPONSIBILITY AND LIABILITY FOR THE PERFORMANCE OF TERMINATED ASSEMBLIES USING SUCH TOOLING.** THE CUSTOMER EXPRESSLY INDEMNIFIES TE CONNECTIVITY AND SHALL HOLD TE CONNECTIVITY HARMLESS FROM ALL CLAIMS, DEMANDS, LOSSES, EXPENSES AND LIABILITIES RESULTING FROM THE USE OF THIS TOOLING ON NON-TE CONNECTIVITY PRODUCTS.

-	1	1	1	1	1-1633782-3	FENCE	267
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	-	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

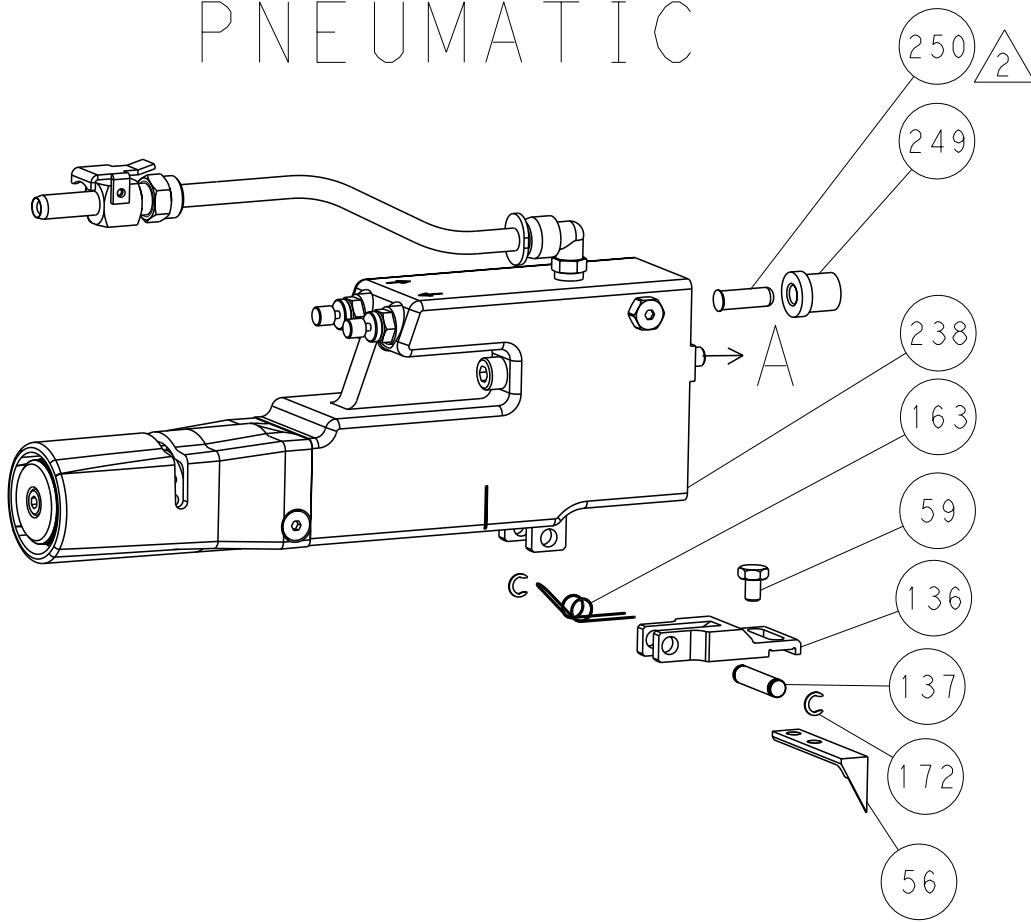
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SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	1	PRELIMINARY			08JUN2016	MEH	TE	
	A	RELEASED			02AUG2016	MEH	GB	
1	1	1	1	2119083-1	RETAINER, INSULATION DIAL		242	
-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240	
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY		239	
-	-	-	1	2063440-1	AIR FEED MODULE		238	
-	1	1	-	2119740-2	TAG, IDENTIFICATION		213	
-	1	1	-	1901094-3	SPACER, FEEDER		198	
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172	
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166	
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164	
-	-	-	1	240638-1	SPRING, FEED FINGER		163	
1	1	1	1	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0		143	
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137	
-	-	-	-	2119799-1	HOLDER, FEED FINGER, AF		136	
-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135	
-	1	1	-	1633743-1	SERVO FEED LATCH ASM		133	
1	1	1	1	2217068-1	BRACKET, AIR BLAST		130	
1	1	1	1	2030758-3	TUBING, POLYURETHANE		129	
1	1	1	1	5018030-2	NUT, HEX, REG, RoHS, M4		128	
1	1	1	1	2168083-3	SCR, SKT HD CAP, M4 X 12.0		127	
1	1	1	1	986220-3	CLAMP, CABLE, BLACK		126	
2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0		122	
1	1	1	1	1-22281-8	SPRING, COMPRESSION		121	
-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF		117	
1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED		113	
1	1	1	1	23238-1	INSERT, COUPLING		101	
2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0		95	
1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65		93	
1	1	1	1	1-455888-5	SPACER, CRIMPER		82	
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE		71	
1	-	-	1	2119740-1	TAG, IDENTIFICATION		67	
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66	
1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63	
3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62	
2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61	
1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)		60	
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59	
-	-	-	1	1338685-3	PAWL, FEED		56	
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0		49	
-	-	-	-	2119652-1	FEED CAM, PRE FEED		48	
-	-	-	-	2119653-1	FEED CAM, POST FEED		47	
1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF		46	
1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED		44	
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)		41	
1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40	
1	-	1	1	2119957-1	APPLICATOR SHIM PACK		39	
1	1	1	1	1-2119644-2	RAM WASHER, PRECISION		38	
1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE		37	
1	-	1	1	2119092-1	BOLT, ADJUSTMENT		35	
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33	
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32	
1	1	1	1	1320908-5	SPACER, STRIP GUIDE		30	
1	1	1	1	2-1901086-9	PLATE, STRIP GUIDE		29	
1	1	1	1	455888-2	SPACER, CRIMPER		28	
2	2	2	2	22283-1	SPRING, COMPRESSION		27	
1	1	1	1	356835-1	LEVER, DRAG RELEASE		26	
1	1	1	1	690792-7	DRAG, STOCK		25	
1	1	1	1	1320928-1	STRIP GUIDE		24	
1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23	
1	1	1	1	3-690712-9	FRONT STRIP GUIDE		22	
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21	
4	4	4	4	1-18028-2	WASHER, FLAT, REG M4		20	
1	1	1	1	1-2119533-1	STRIPPER, SIDE FEED		19	
1	1	1	1	4-853720-6	BLADE, SLUG		15	
1	1	1	1	2-853721-3	BLADE, SLUG		10	
1	1	1	1	3-1803012-5	PLATE, REAR SHEAR		9	
1	1	1	1	1-1803010-0	ANVIL, SPCEIAL, COMBINATION		8	
-	-	-	-	-	-		7	
-	-	-	-	-	-		6	
-	-	-	-	-	-		5	
1	1	1	1	3-238009-1	BLOCK, FL CRIMPER SPACER		4	
1	1	1	1	8-1803017-3	CRIMPER, INSULATION F		3	
1	1	1	1	455888-4	SPACER, CRIMPER		2	
1	1	1	1	1-1803015-6	CRIMPER, WIRE		1	
-7	-6	-5	-2	PART NO	DESCRIPTION		ITEM NO	

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm$ 1 PLC $\pm$ 2 PLC $\pm$ 3 PLC $\pm$ 4 PLC $\pm$ ANGLES $\pm$ FINISH		DWG. M. HEAR 08JUN2016 CHK. E. BLIN 08JUN2016 APVD. T. FLAUN 08JUN2016 PRODUCT SPEC APPLICATION SPEC		 TE Connectivity Harrisburg, PA 17105-3608	
				NAME Ocean Side Feed Applicator			
MATERIAL -				SIZE A CASE CODE 00779 DRAWING NO. C-2836320		RESTRICTED TO -	
				Customer Accessible Production Drawing		SCALE 1:2 SHEET 1 OF 4 REV A	

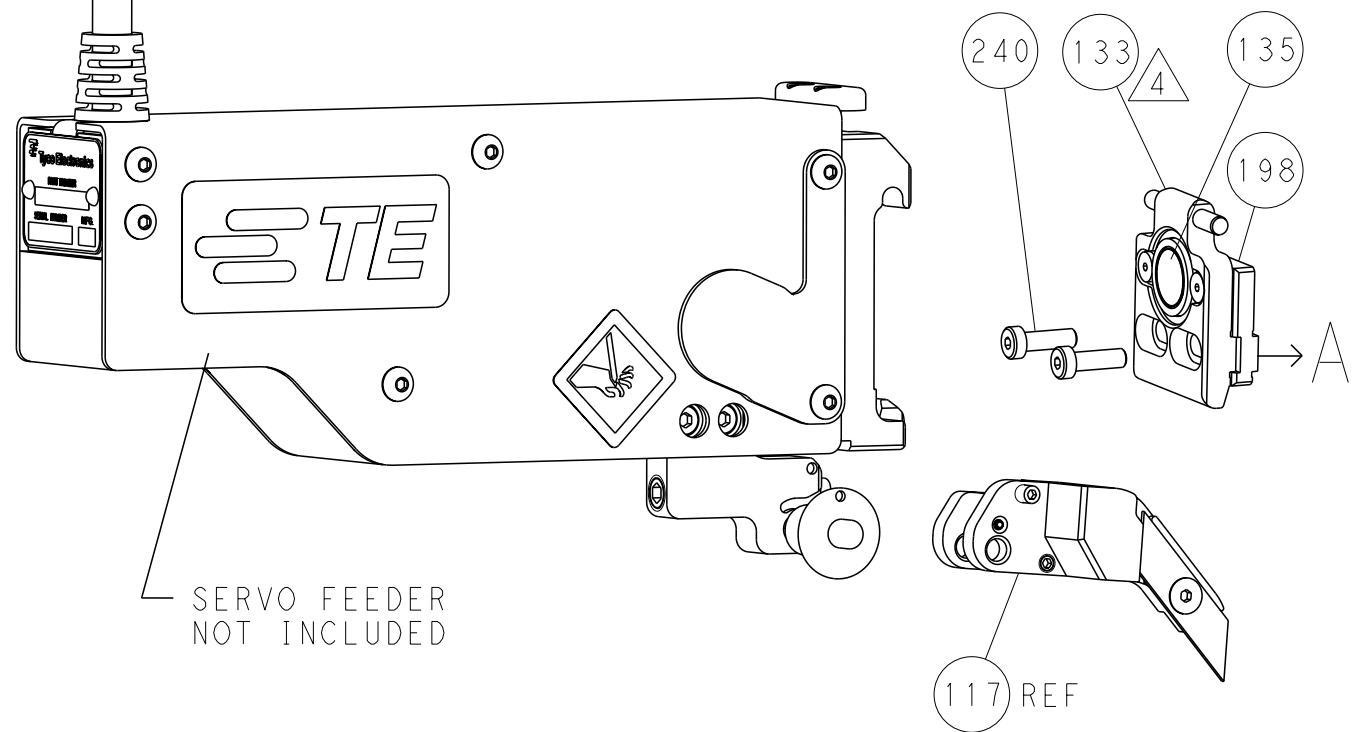
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A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

FEED TYPE

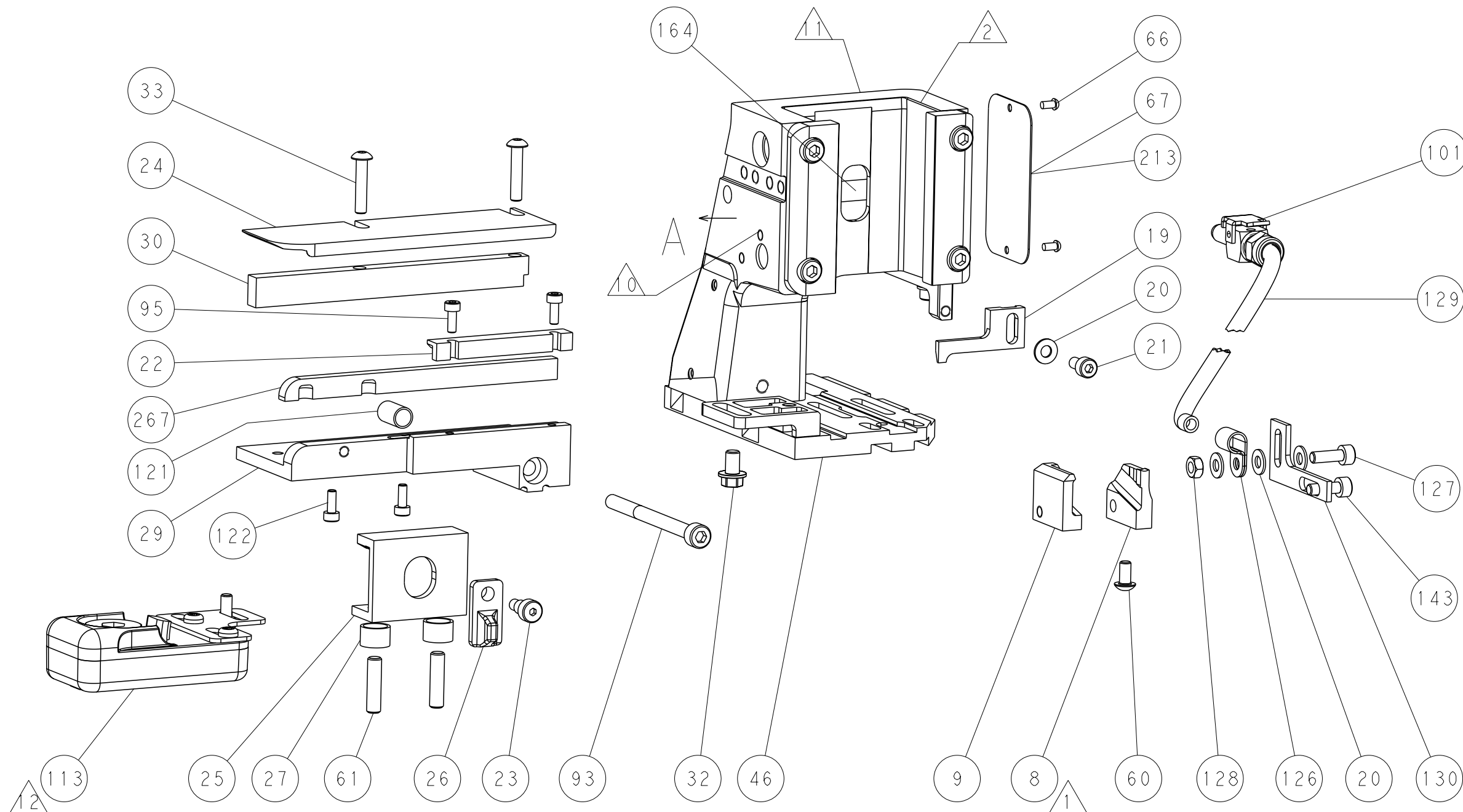
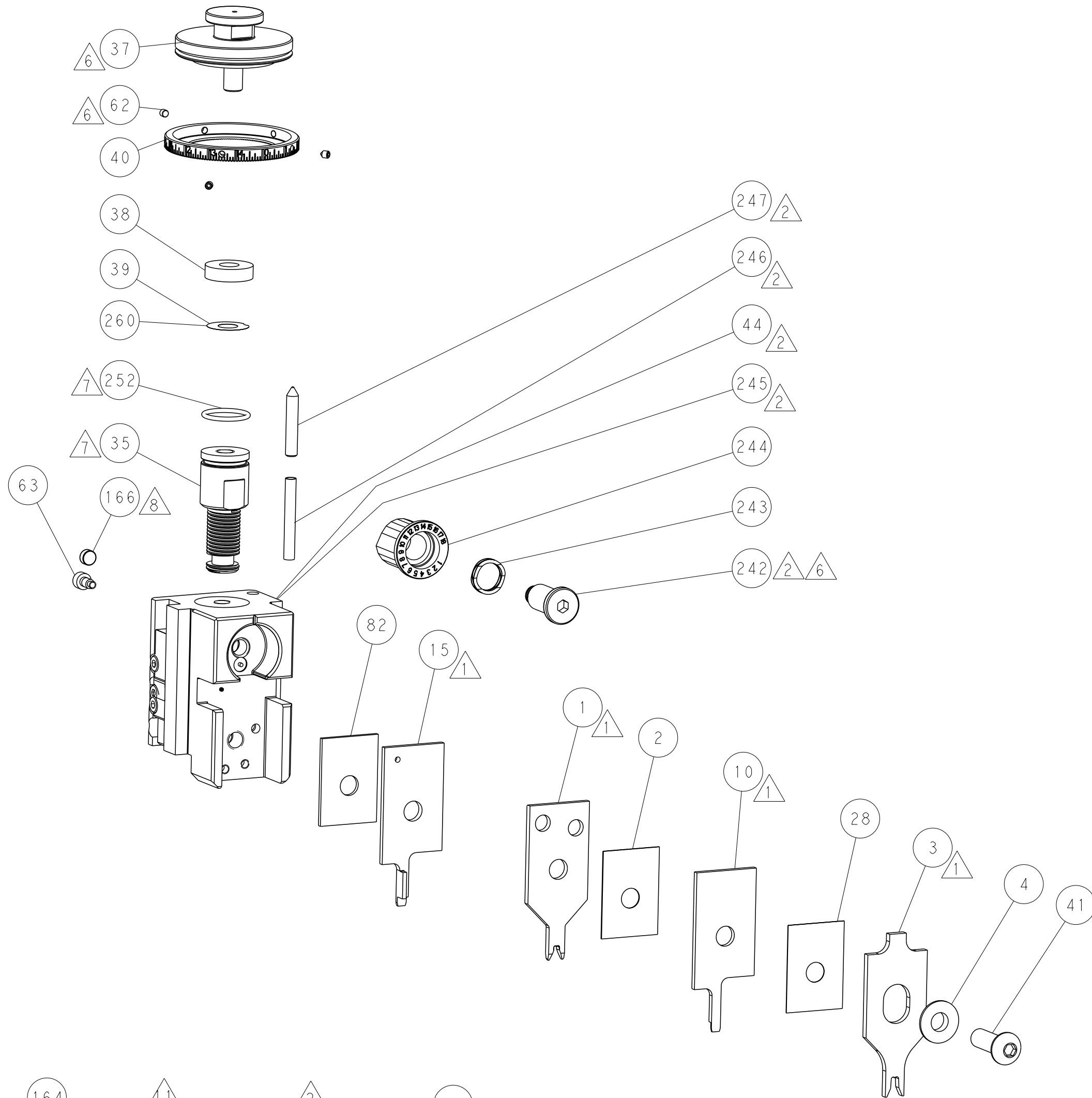
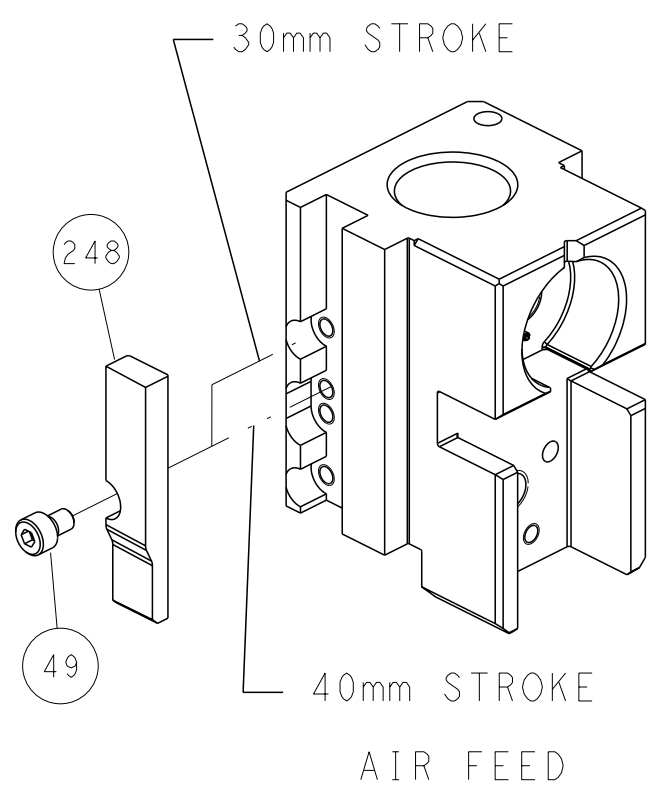
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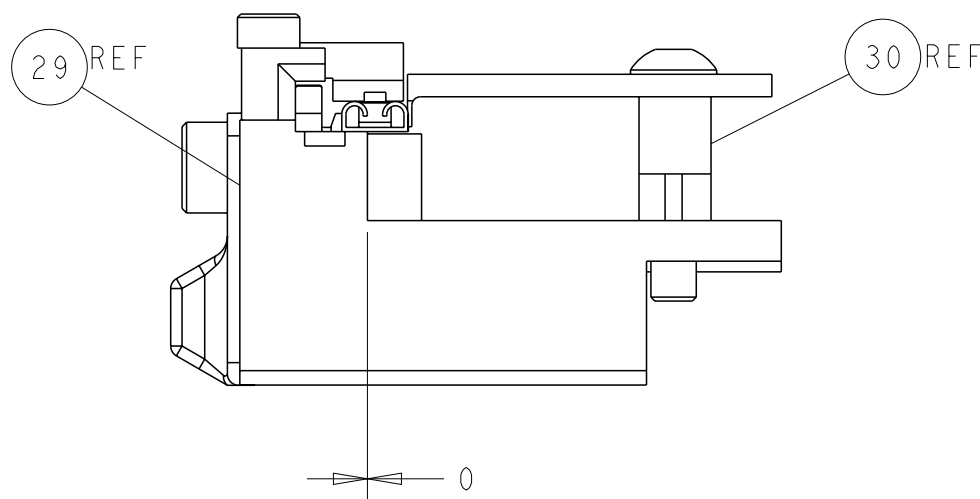
SERVO LATCH PLATE



CAM POSITION

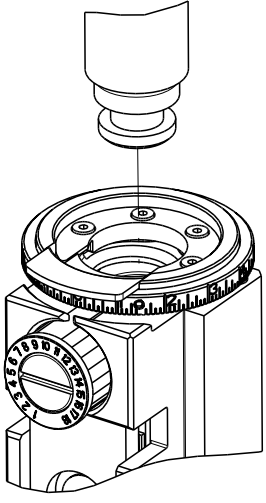


ITEM 30 LOCATED AT
FRONT HOLES

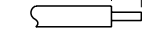


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

1111 DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING DISCRETION SHOULD BE CONTACTED FOR THE LATEST REVISION				DWN M. HERR	08JUN2016	 TE Connectivity Harrisburg, PA 17105-3608				
				CHK T. ELBIN	08JUN2016					
				APVD T. ELBIN	08JUN2016					
				PRODUCT SPEC		NAME Ocean Side Feed Applicator				
				-						
				APPLICATION SPEC						
				SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO		
				A		00779	C=2836320	-		
Customer Accessible Production Drawing				SCALE		1:2	SHEET	2 of 4	REV	A

8		7		6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
						-	-	-	-	-	-	-
	2-2836320-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2836320-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2836320-4	-	-	-	
	2-2836320-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴		-	-	-	-	-	-	-
				PNEUMATIC FEED	2119950-1	1338685-3	5-18022-5	2119641-2	2119799-1	2063440-1		
2-2836320-7	A	FINE CRIMP HEIGHT ADJUST	NONE		-	-	-	-	-	-	-	
7-2836320-7	A	CRIMP TOOLING KIT	-		-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.56 mm [.140]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: Xiamen TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FLAG TERMINAL			
WIRE STRIP LENGTH 4.47-5.23 mm [.176-.206 IN]			INSULATION DIAMETER RANGE Ø2.21-2.95 mm [.087-.116 IN]
TERMINAL APPLICATION SPECIFICATION	NONE	-	-
			
TERMINALS APPLIED  			
TE TERMINAL	Xiamen TERMINAL	TE TERMINAL	Xiamen TERMINAL
2303583-1	GCE0909139P0100		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING ⁹ 
1.00mm2	1.35+/-0.05 [.053+/- .002]	8.1



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836320-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836320-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ TERMINAL LUBRICANT IS RECOMMENDED.

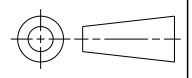
¹² THE CUSTOMER ACKNOWLEDGES THAT THE TERMINAL MANUFACTURER'S CRIMP SPECIFICATIONS ARE UNKNOWN. IN ADDITION THE CUSTOMER ACKNOWLEDGES THAT TE CONNECTIVITY HAS CALCULATED CRIMP SPECIFICATIONS FOR THIS PRODUCT THAT MAY NOT MATCH THE TERMINAL MANUFACTURER'S SPECIFICATIONS. TE CONNECTIVITY USES ACCEPTED PRACTICES TO DESIGN TERMINATION TOOLING FOR NON-TE CONNECTIVITY PRODUCTS. HOWEVER, **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE TOOLING WILL RELIABLY APPLY NON-TE CONNECTIVITY PRODUCTS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. THE CUSTOMER ASSUMES ALL RESPONSIBILITY AND LIABILITY FOR THE PERFORMANCE OF TERMINATED ASSEMBLIES USING SUCH TOOLING.** THE CUSTOMER EXPRESSLY INDEMNIFIES TE CONNECTIVITY AND SHALL HOLD TE CONNECTIVITY HARMLESS FROM ALL CLAIMS, DEMANDS, LOSSES, EXPENSES AND LIABILITIES RESULTING FROM THE USE OF THIS TOOLING ON NON-TE CONNECTIVITY PRODUCTS.

-	1	1	1	1-1633782-3	FENCE	267
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LYR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

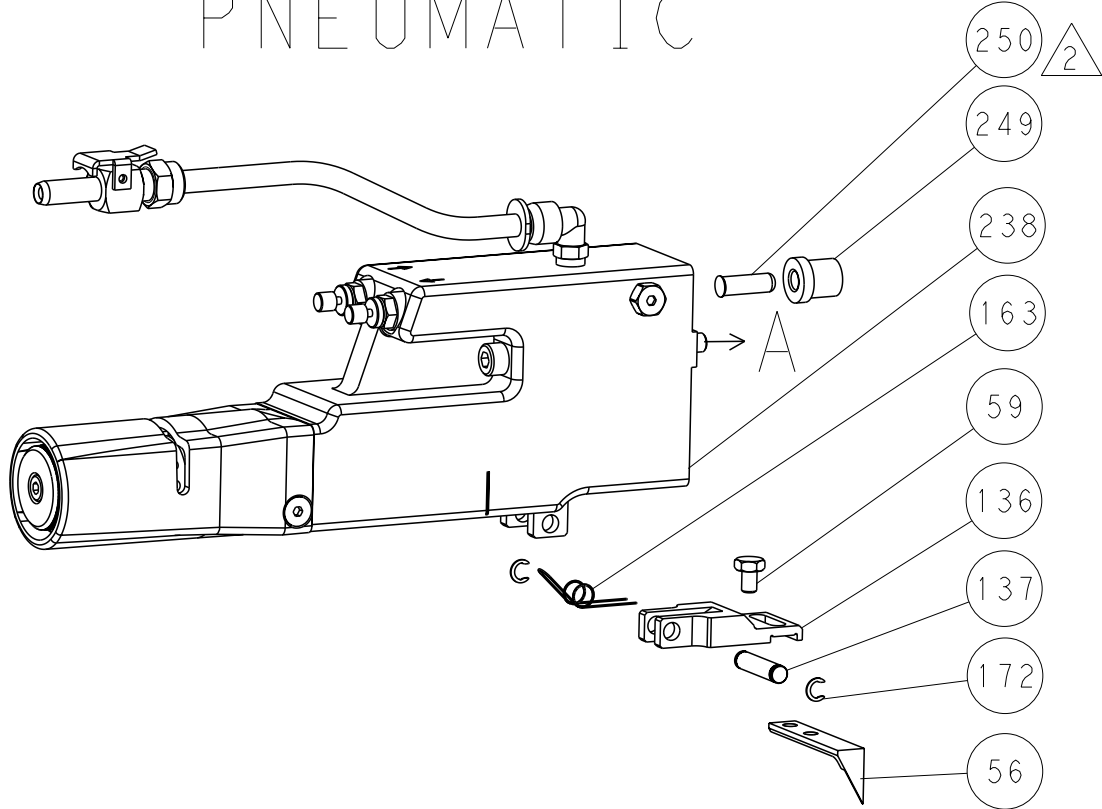
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	1	1	1	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	143
-	-	-	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	2217068-1	BRACKET, AIR BLAST	130
-	1	1	1	2030758-3	TUBING, POLYURETHANE	129
-	1	1	1	5018030-2	NUT, HEX, REG, RoHS, M4	128
-	1	1	1	2168083-3	SCR, SKT HD CAP, M4 X 12.0	127
-	1	1	1	986220-3	CLAMP, CABLE, BLACK	126
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	122
-	1	1	1	1-22281-8	SPRING, COMPRESSION	121
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DIMENSIONS: mm		CHK T. ELBIN	08JUN2016		
		APVD T. ELBIN	08JUN2016	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°		PRODUCT SPEC		SIZE A1	
MATERIAL -		APPLICATION SPEC		CASE CODE 00779	
		WEIGHT -		DRAWING NO ©=2836320	
				RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2	
				SHEET 3	
				OF 4	
				REV A	

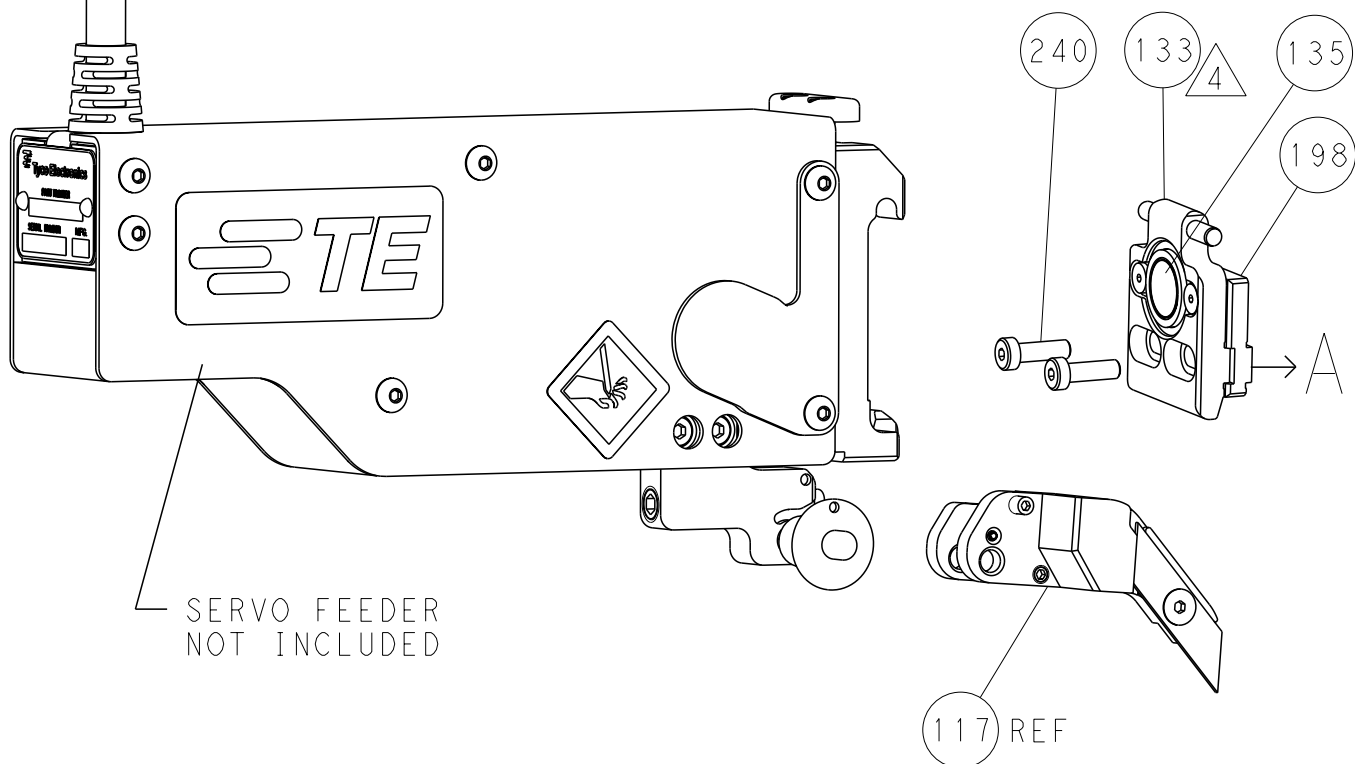
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST	REVISIONS				
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

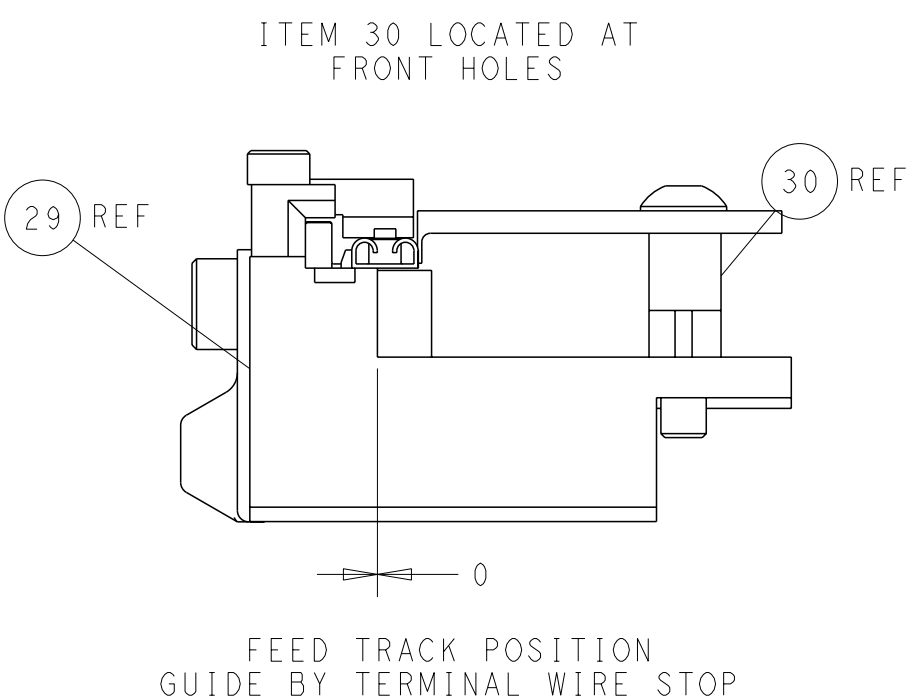
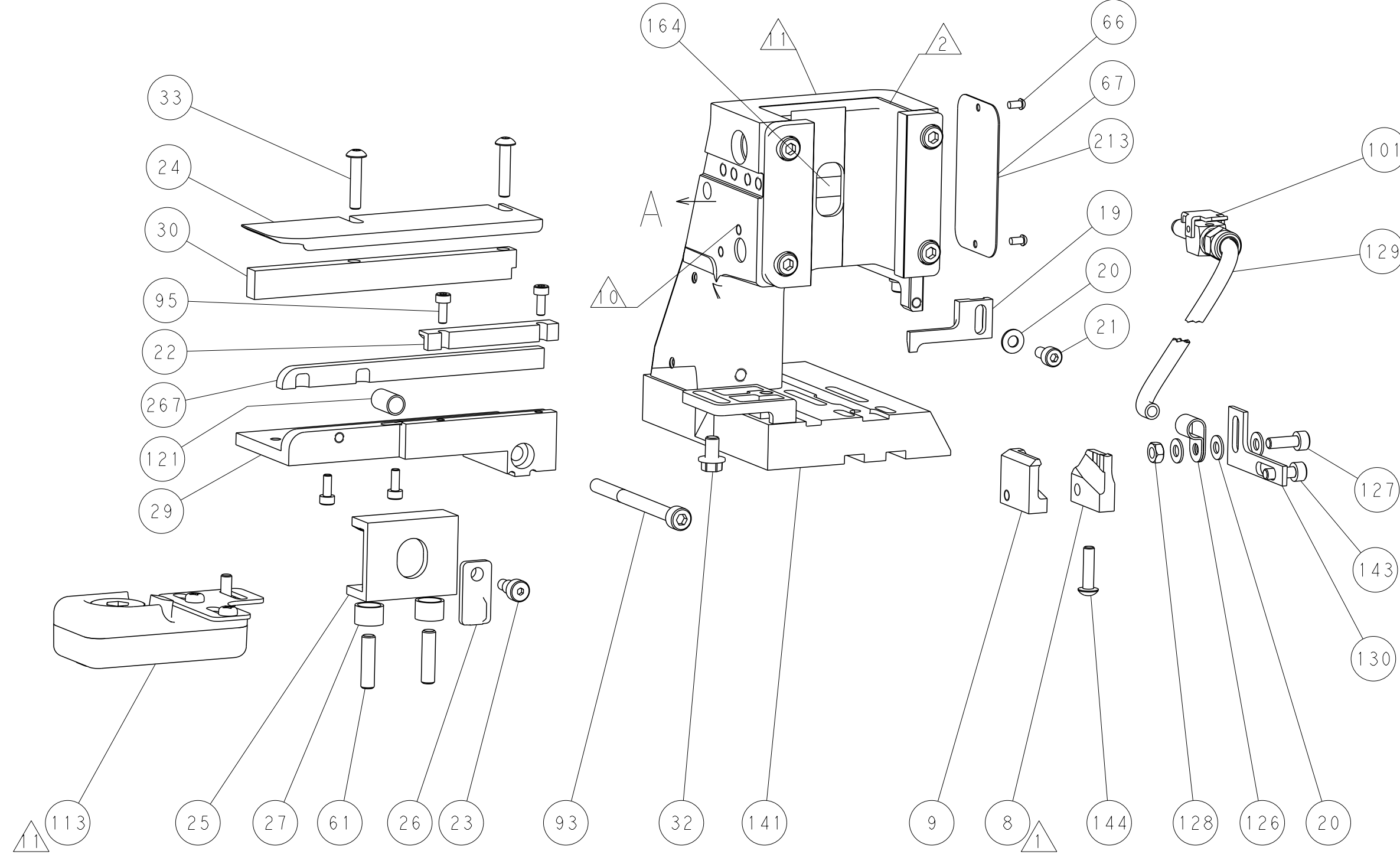
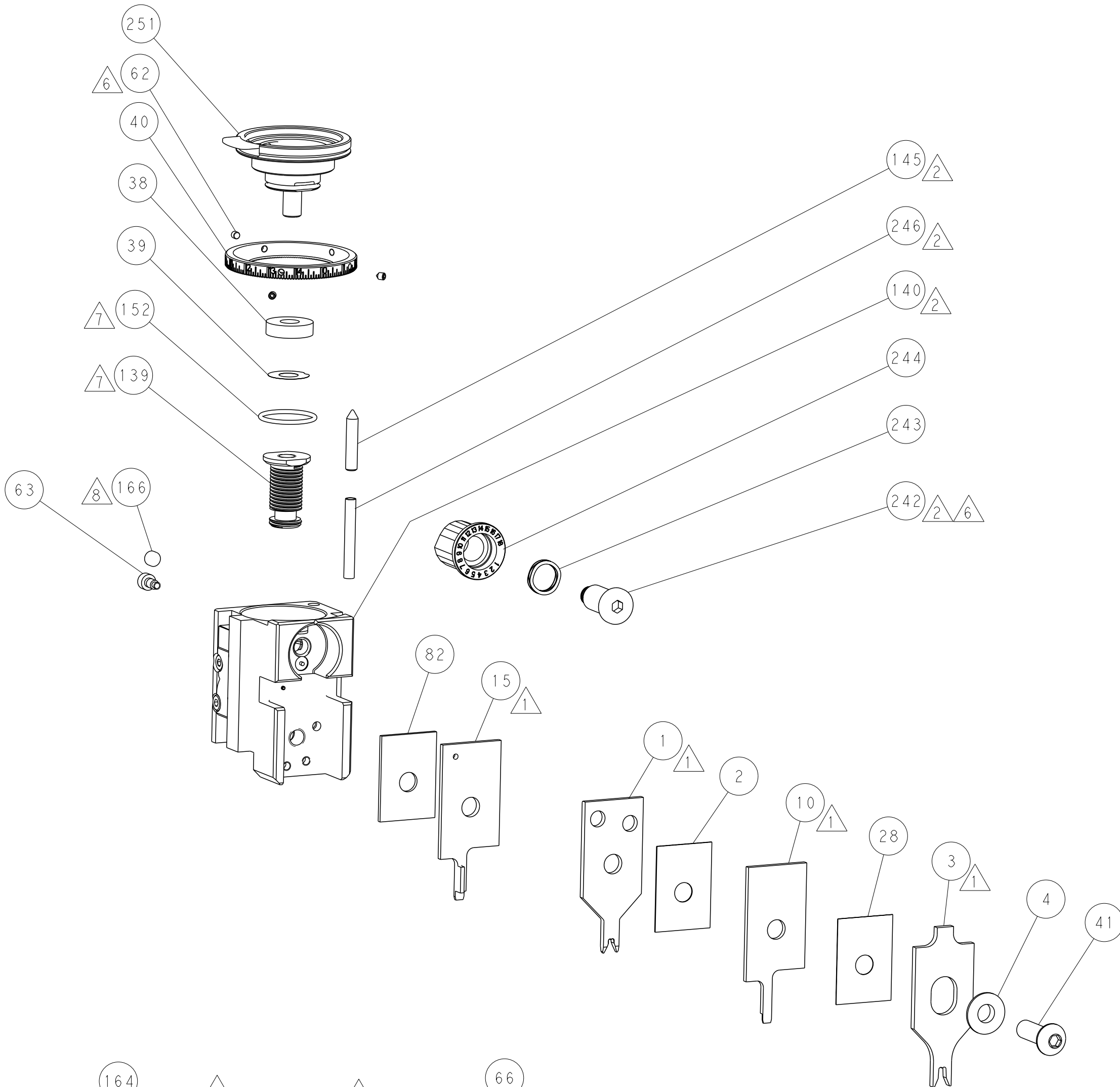
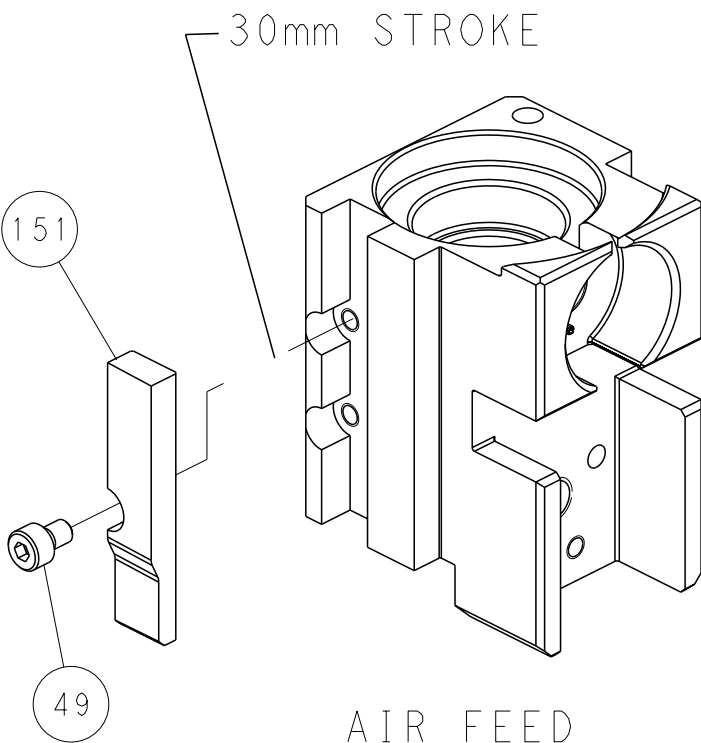
FEED TYPE
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITION



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING DISCRETION SHALL BE CONTACTED FOR THE LATEST REVISION		DWN M. HERR	08JUN2016	 TE Connectivity Harrisburg, PA 17105-3608	NAME Ocean Side Feed Applicator
DIMENSIONS: mm		CHK T. ELBIN	08JUN2016		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APVD T. ELBIN	08JUN2016		
MATERIAL -		PRODUCT SPEC -	APPLICATION SPEC -		
WEIGHT -		SIZE A1	CAGE CODE 00779	DRAWING NO C=2836320	RESTRICTED TO -
Customer Accessible Production Drawing		SCALE 1:2	SHEET 4	OF 4	REV A

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