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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

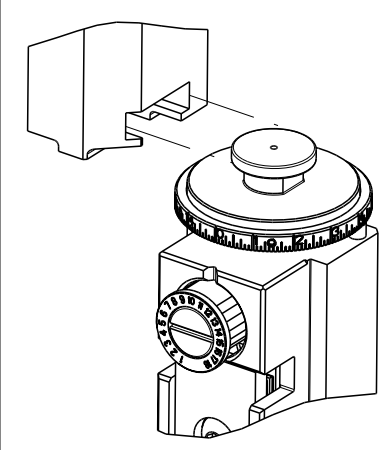
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2836098-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338683-8

-

-

5-18022-5

8-2836098-5

8-2836098-4

2119641-1

1901094-3

-

2119799-1

-

-

2063440-1

2168400-6 (QUANTITY 2)

-

2836098-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338683-8

-

-

5-18022-5

8-2836098-5

8-2836098-4

2119653-1

1901094-3

-

-

-

-

-

-

-

-

2168400-6 (QUANTITY 2)

-

2836098-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119950-1

1338683-8

1338683-8

5-18022-5

5-18022-5

2119653-1

2119641-1

-

2119799-1

-

2063440-1

2836098-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴¹²

-

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2836098-7

A

FINE CRIMP HEIGHT ADJUST

NONE

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7-2836098-7

A

CRIMP TOOLING KIT

-

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-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

3.05 mm [.120]

F

INSUL

4.06 mm [.160]

O

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: DIA 2.5mm CONTACT-PIN ASSY

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

4.90-5.50 mm [.193-.217 IN]

Ø2.70-3.60 mm [.106-.142 IN]

TERMINAL APPLICATION SPECIFICATION

114-20068

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

929965-1

929972-1

WIRE SIZE





CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



4.00mm2

2.30+/-0.03 [.091+/-0.001]

3.9

3.00mm2

2.05+/-0.03 [.081+/-0.001]

6.6

2.50mm2

1.90+/-0.03 [.075+/-0.001]

8.0



RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836098-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836098-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836098-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2836098-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.5.

-

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1

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-

-

2119957-2

APPLICATOR SHIM PACK

260

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

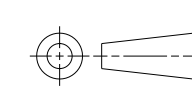
(Pacific version shown on sheets 3 of 4 & 4 of 4)

114 IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION PURPOSES ONLY. FOR THE LATEST REVISION, PLEASE CONTACT THE APPLICATOR MANUFACTURER.

114 IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION PURPOSES ONLY. FOR THE LATEST REVISION, PLEASE CONTACT THE APPLICATOR MANUFACTURER.

DIMENSIONS:

mm



0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

±

±

±

±

±

±

MATERIAL

-

FINISH

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

A

OWN

CHK

APVD

DATE

18NOV2015

18NOV2015

18NOV2015

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed

Applicator

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A

00779

©=2836098

-

DESCRIPTION

ITEM NO

1

2

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11

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13

14

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24

21

20

19

13

12

11

10

9

8

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4

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2

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

2119640-1

PUSH ROD, AIR FEED

250

2079988-1

BUSHING, LCH5-12, MISUMI

249

2119641-1

FEED CAM, AIR FEED

248

2119798-1

DETENT PIN

247

1-22279-3

SPRING, COMPRESSION

246

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

2119083-1

RETAINER, INSULATION DIAL

242

7-18023-7

SCR, SKT HD CAP, M3 X 4.0

241

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

2119580-1

MECHANICAL FEED ASSEMBLY

239

2063440-1

AIR FEED MODULE

238

2119740-2

TAG, IDENTIFICATION

213

1901094-3

SPACER, FEEDER

198

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

994970-2

COUNTER, MAGNETIC

164

240638-1

SPRING, FEED FINGER

163

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

2119799-1

HOLDER, FEED FINGER, AF

136

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

1633743-1

SERVO FEED LATCH ASM

133

2119944-1

FEED FINGER ASSEMBLY, SF

117

455888-5

SPACER, CRIMPER

82

2119956-1

DOCUMENTATION PACKAGE

71

2119740-1

TAG, IDENTIFICATION

67

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

2119793-1

LIMITER, ADJUSTMENT BOLT

63

992763-5

SCR, SET, SOC, CONE POINT, M3 X 4.0

62

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

1338683-8

FEED PAWL

56

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

53

5018030-1

NUT, HEX, REG, RoHS, M3

52

811242-5

BUMPER, HOLD DOWN

51

690753-2

SPACER, TONKER

50

18023-9

SCR, SKT HD CAP, M4 X 6.0

49

2119652-1

FEED CAM, PRE FEED

48

2119653-1

FEED CAM, POST FEED

47

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

2119370-1

RAM, AMP STYLE, SIDE FEED

44

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

2119957-1

APPLICATOR SHIM PACK

39

2119644-2

RAM WASHER, PRECISION

38

2119085-1

FA HEAD, ATLANTIC STYLE

37

2119092-1

BOLT, ADJUSTMENT

35

1752356-6

SUPPORT, TERMINAL

34

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

2161328-1

HEX HEAD, FLANGED, M5 X 8mm LONG

32

1320908-7

SPACER, STRIP GUIDE

30

2119959-1

ASSEMBLY, STRIP GUIDE

29

455888-3

SPACER, CRIMPER

28

1320928-6

STRIP GUIDE

24

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

1-18028-2

WASHER, FLAT, REG, M4

20

2119533-1

STRIPPER, SIDE FEED

19

2119806-1

INSERT, SHEAR

13

3-22280-3

SPRING, COMPRESSION

12

1-356885-4

STOP, SHEAR

11

2119805-1

SHEAR HOLDER, FRONT

10

1803095-1

FLOATING SHEAR, FRONT

9

1-1633924-0

ANVIL, COMBINATION

8

3-240641-2

SPACER

7

-

-

6

2119757-8

DEPRESSOR, SHEAR

5

3-238011-1

BLOCK, CRIMPER SPACER

4

1-1803248-0

CRIMPER, INSULATION O PREMIUM

3

455888-8

SPACER, CRIMPER

2

456409-3

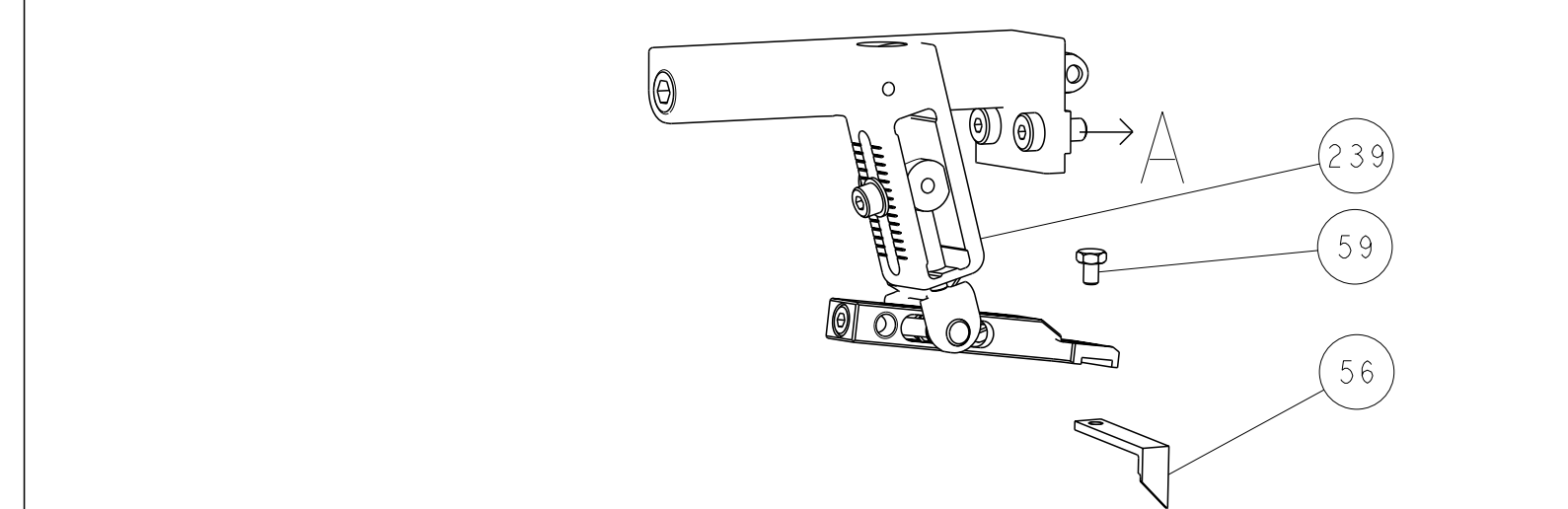
CRIMPER, WIRE .120 "F" PREMIUM

1

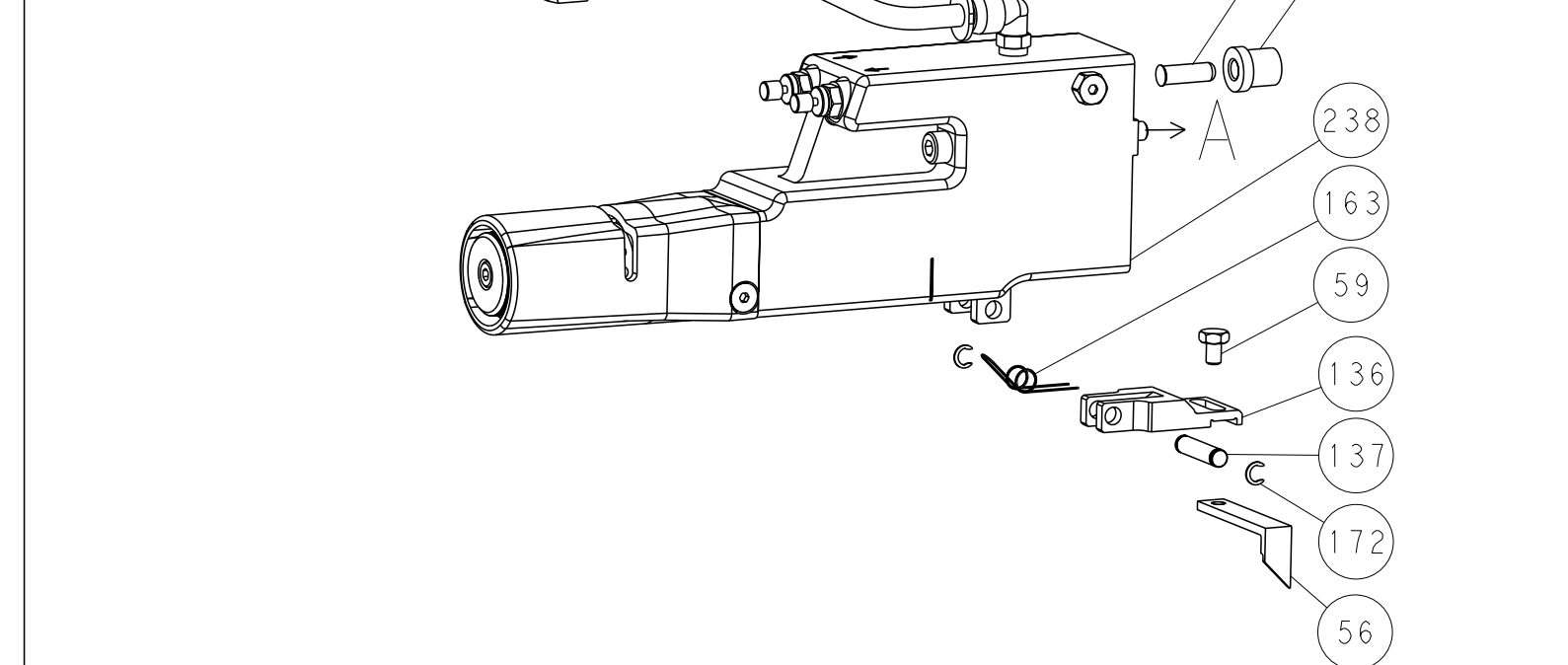
AMP 4805 REV 31MAR2000

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

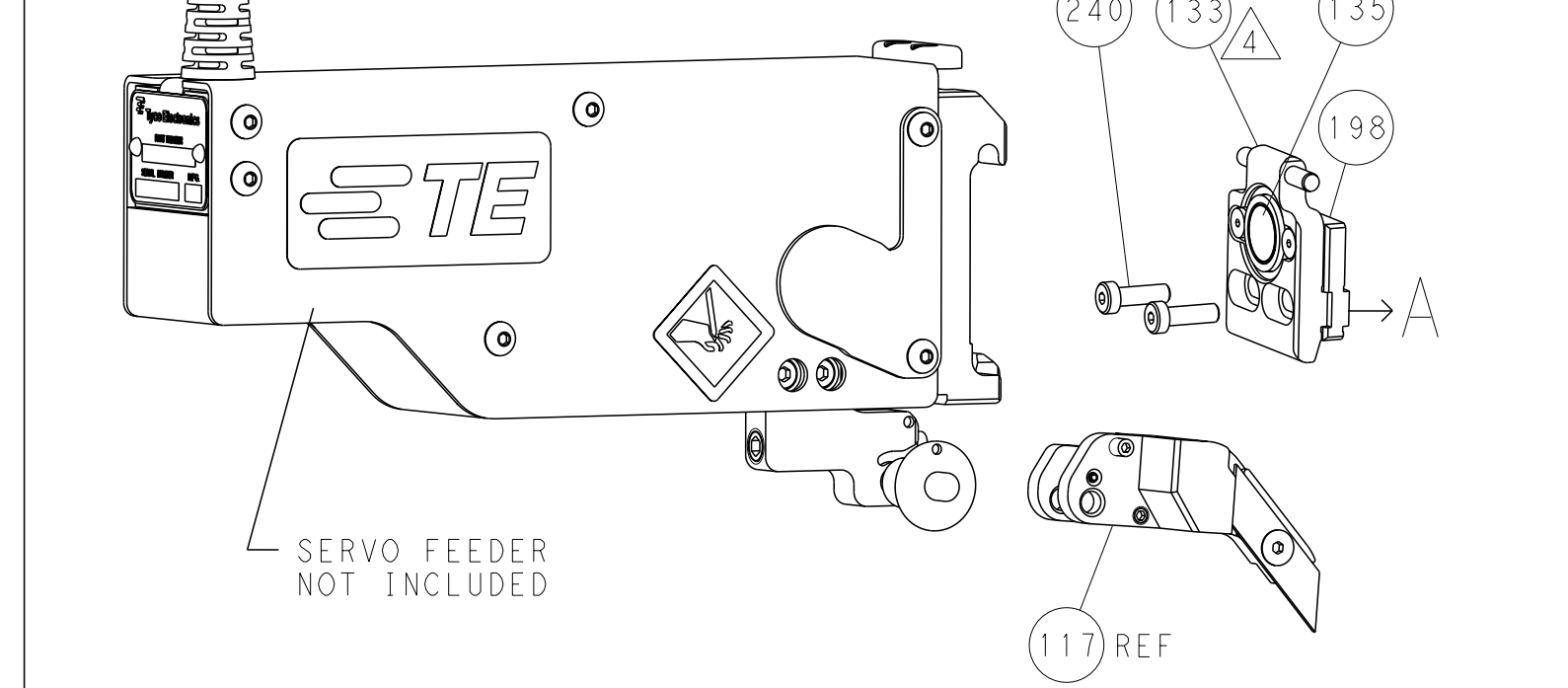
FEED TYPE MECHANICAL



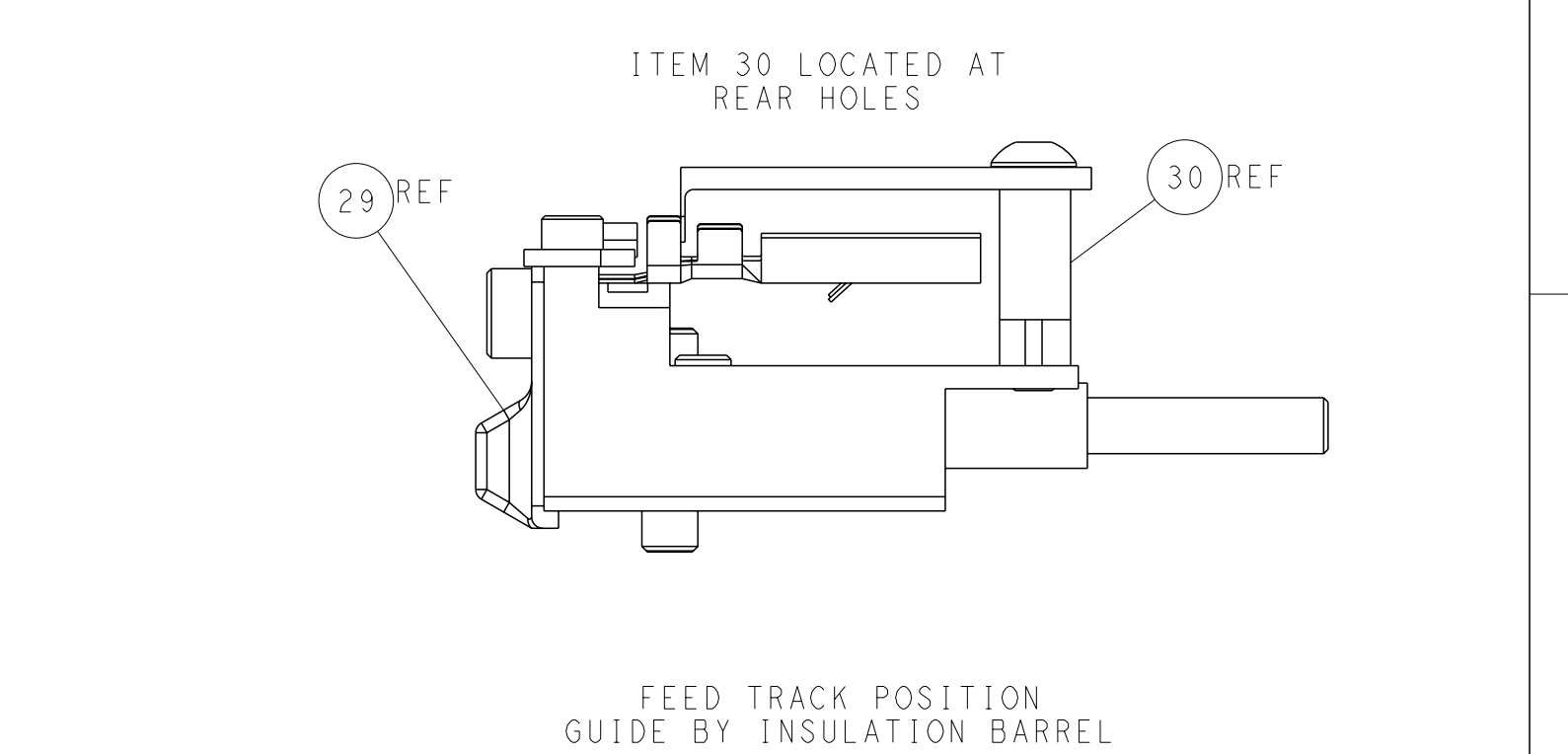
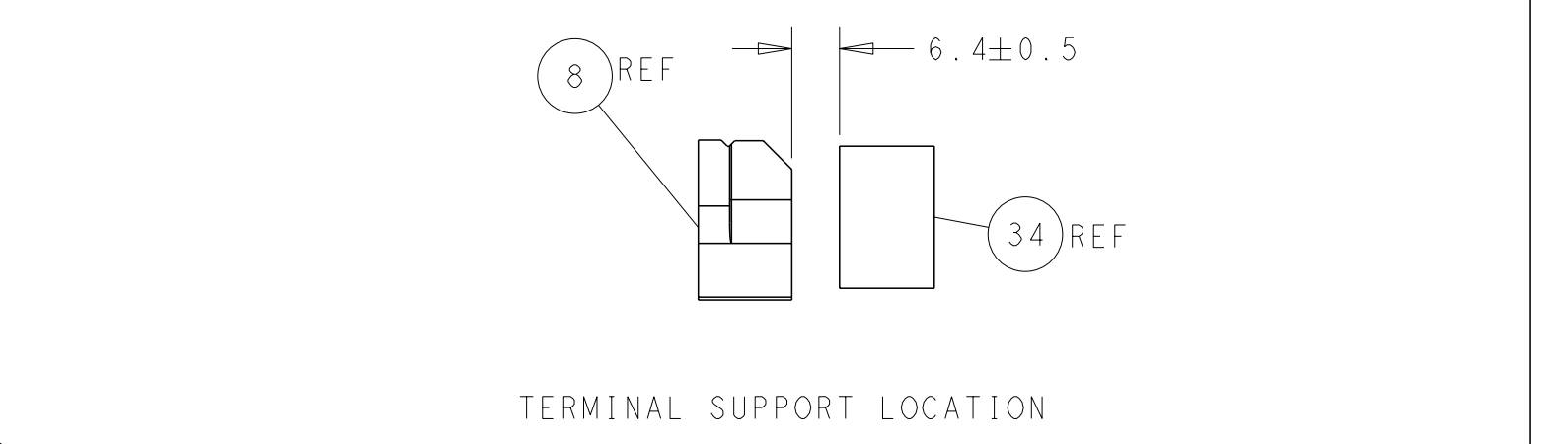
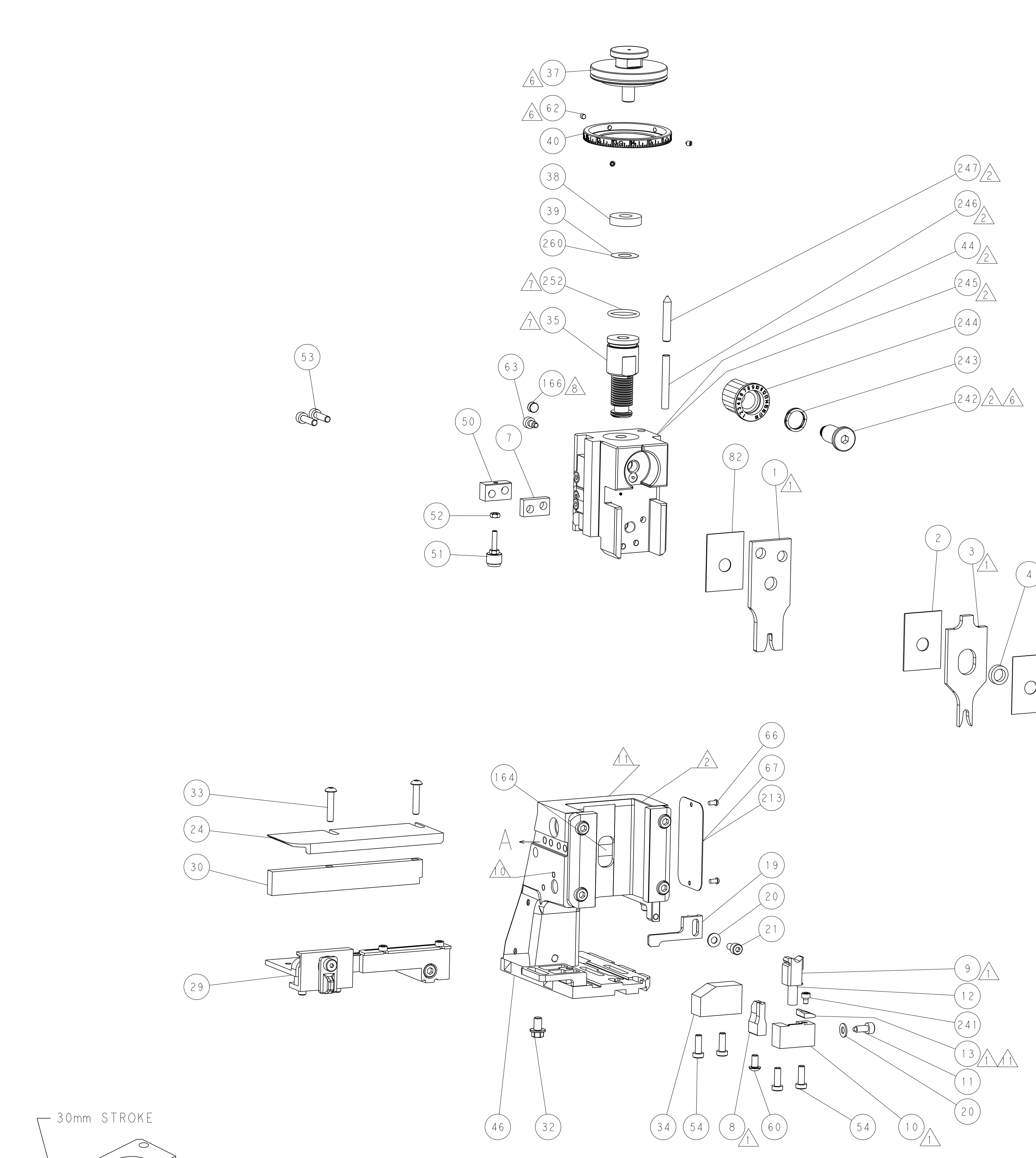
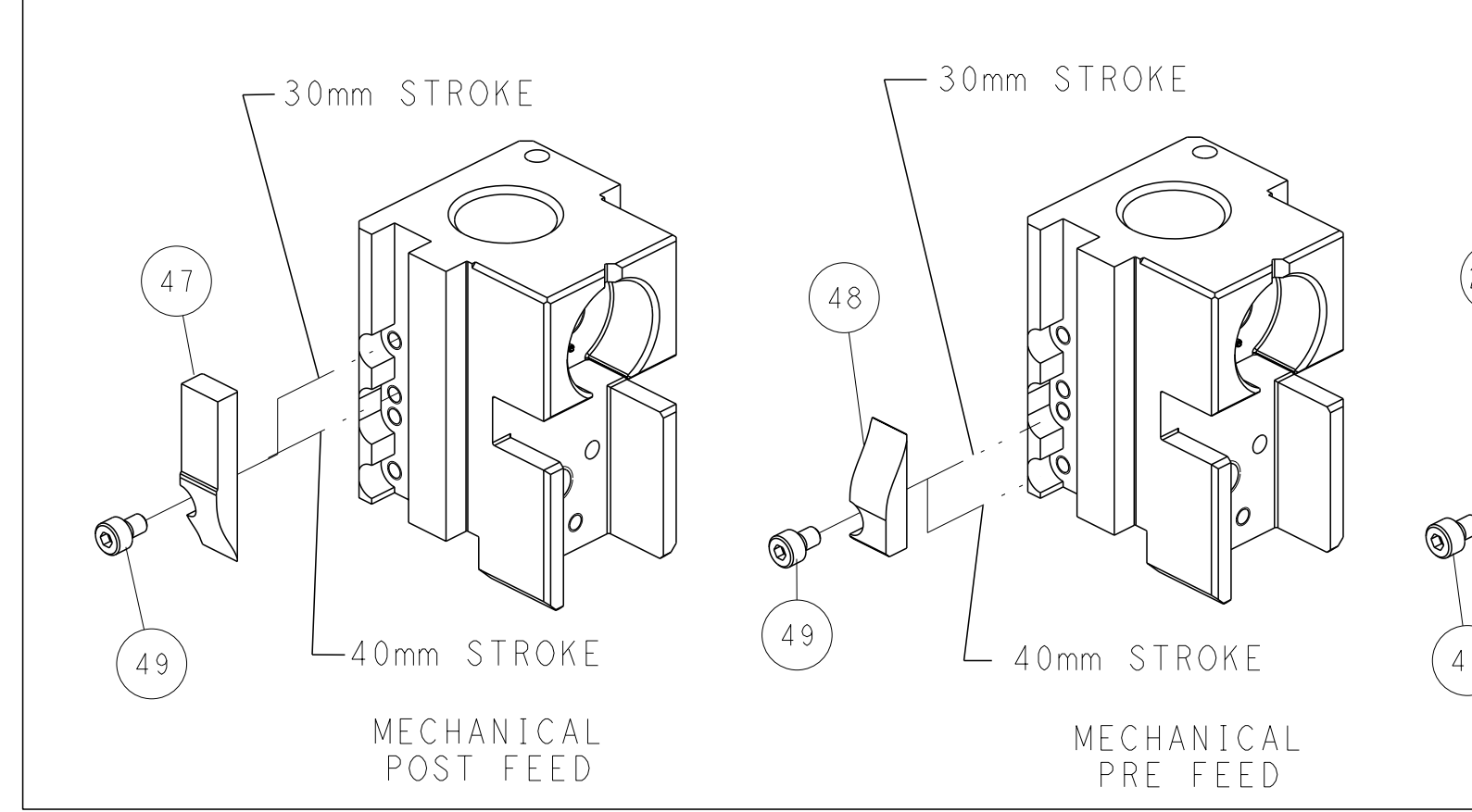
PNEUMATIC



SERVO LATCH PLATE

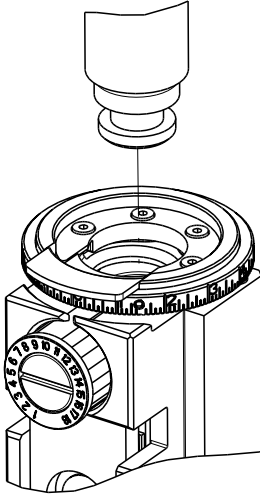


CAM POSITIONS

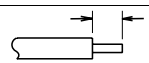


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK	C. TOPPER	18NOV2015		
				APVD	C. TOPPER	18NOV2015	NAME	
				PRODUCT SPEC			Ocean Side Feed Applicator	
				APPLICATION SPEC			-	
				WEIGHT			-	
				Customer Accessible Production Drawing			SCALE	
							1:2	
							SHEET	
							2 of 4	
							REV	
							A	

8				6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
						PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2836098-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2836098-4	-	-	-
						MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2836098-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2836098-4	-	-	-
						MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
						-	-	-	-	-	-	-
						-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 mm [.120]	F
INSUL	4.06 mm [.160]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL				TE CRIMP SPECIFICATION
TERMINAL NAME: DIA 2.5mm CONTACT-PIN ASSY				
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE	
4.90-5.50 mm [.193-.217 IN]			Ø2.70-3.60 mm [.106-.142 IN]	
TERMINAL APPLICATION SPECIFICATION		114-20068	-	-
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL	
929965-1	929972-1			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
4.00mm2		2.30+/-0.03 [.091+/- .001]		3.9
3.00mm2		2.05+/-0.03 [.081+/- .001]		6.6
2.50mm2		1.90+/-0.03 [.075+/- .001]		8.0



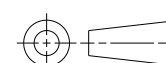
-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836098-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836098-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836098-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

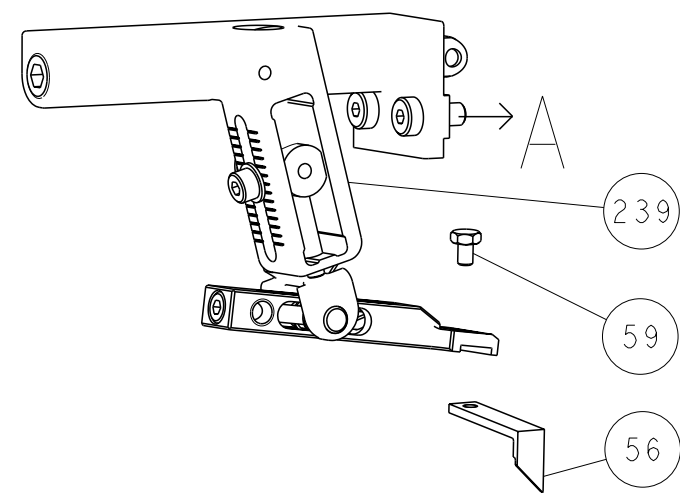
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
P	LYR	DESCRIPTION		DATE	OWN	APVD
	-	SEE SHEET 1		-	-	-

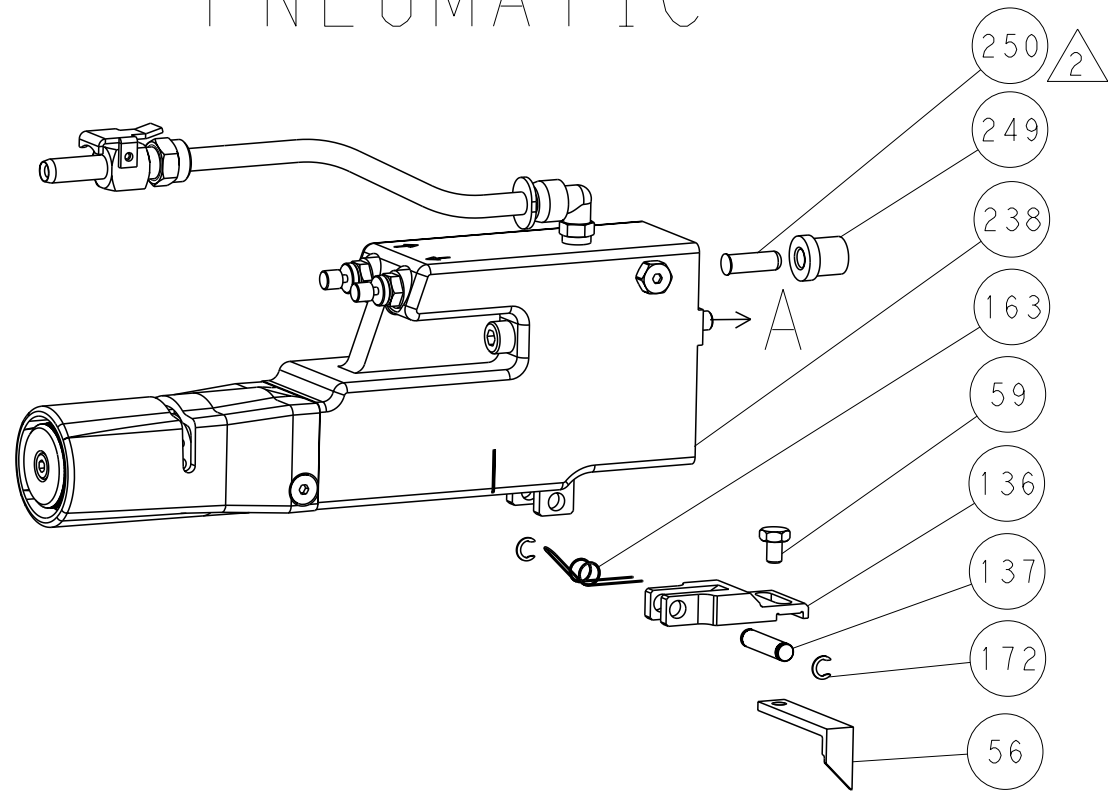
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1338683-8	FEED PAWL	56
-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1-1633924-0	ANVIL, COMBINATION	8
-	1	1	1	1	3-240641-2	SPACER	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	3-238011-1	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1-1803248-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	1	1	1	1	456409-3	CRIMPER, WIRE .120 "F" PREMIUM	1

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK C. TOPPER	18NOV2015				
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD C. TOPPER	18NOV2015				
		FINISH		PRODUCT SPEC					
MATERIAL		-		APPLICATION SPEC					
-		-		WEIGHT		SIZE CASE CODE DRAWING NO		RESTRICTED TO	
-		-		-		A1 00779 ©=2836098		-	
Customer Accessible Production Drawing						SCALE 1:2		SHEET 3 OF 4 REV A	

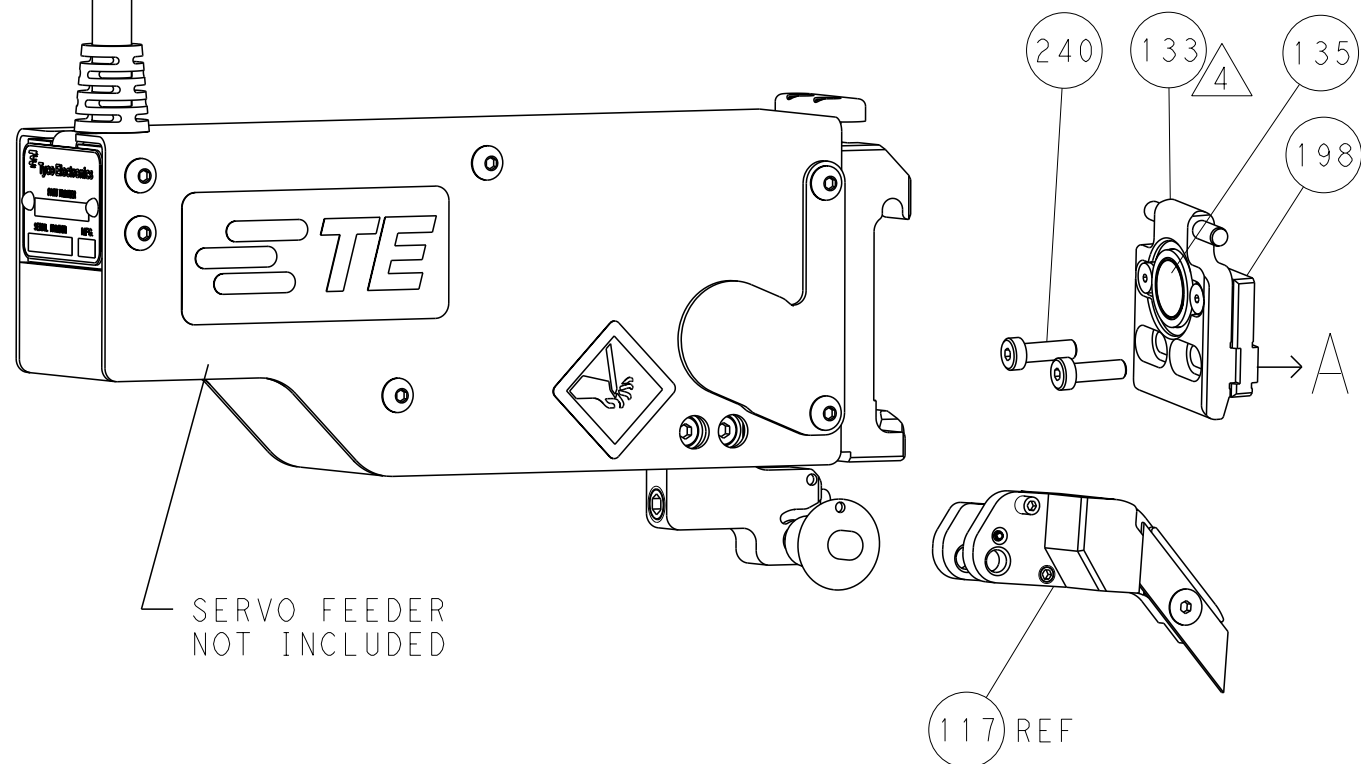
FEED TYPE
MECHANICAL



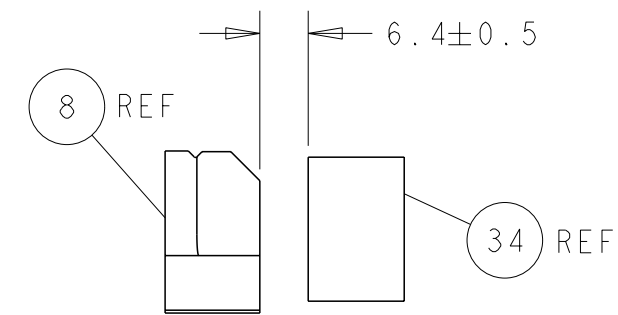
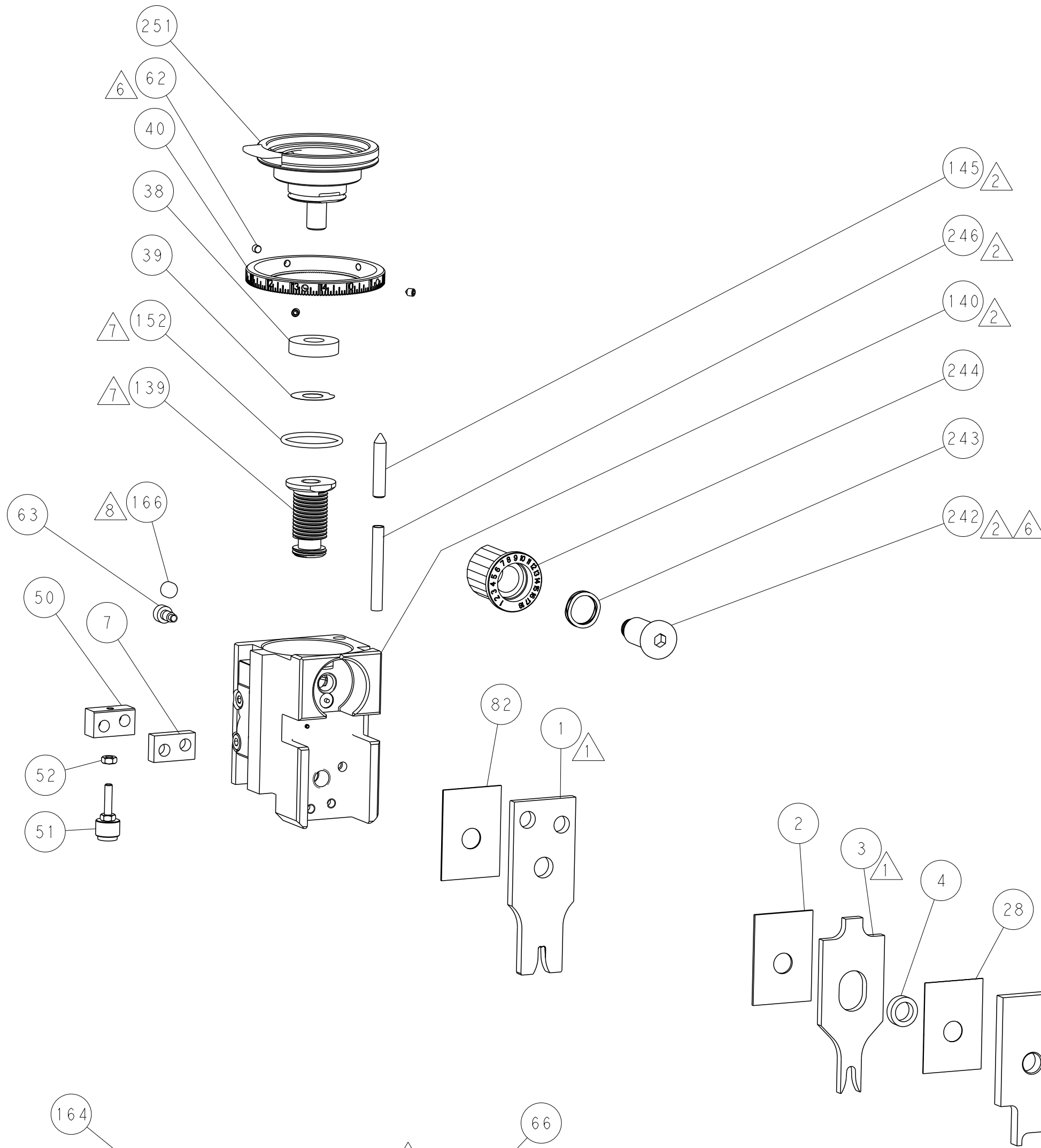
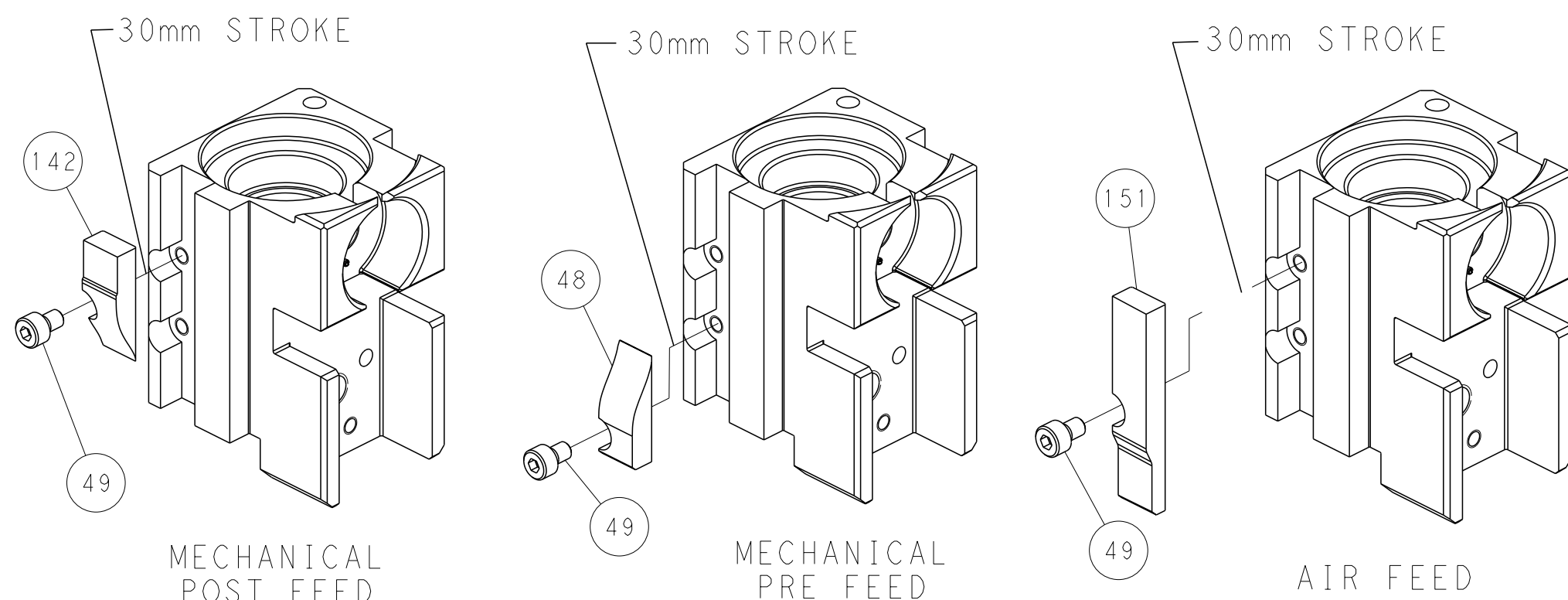
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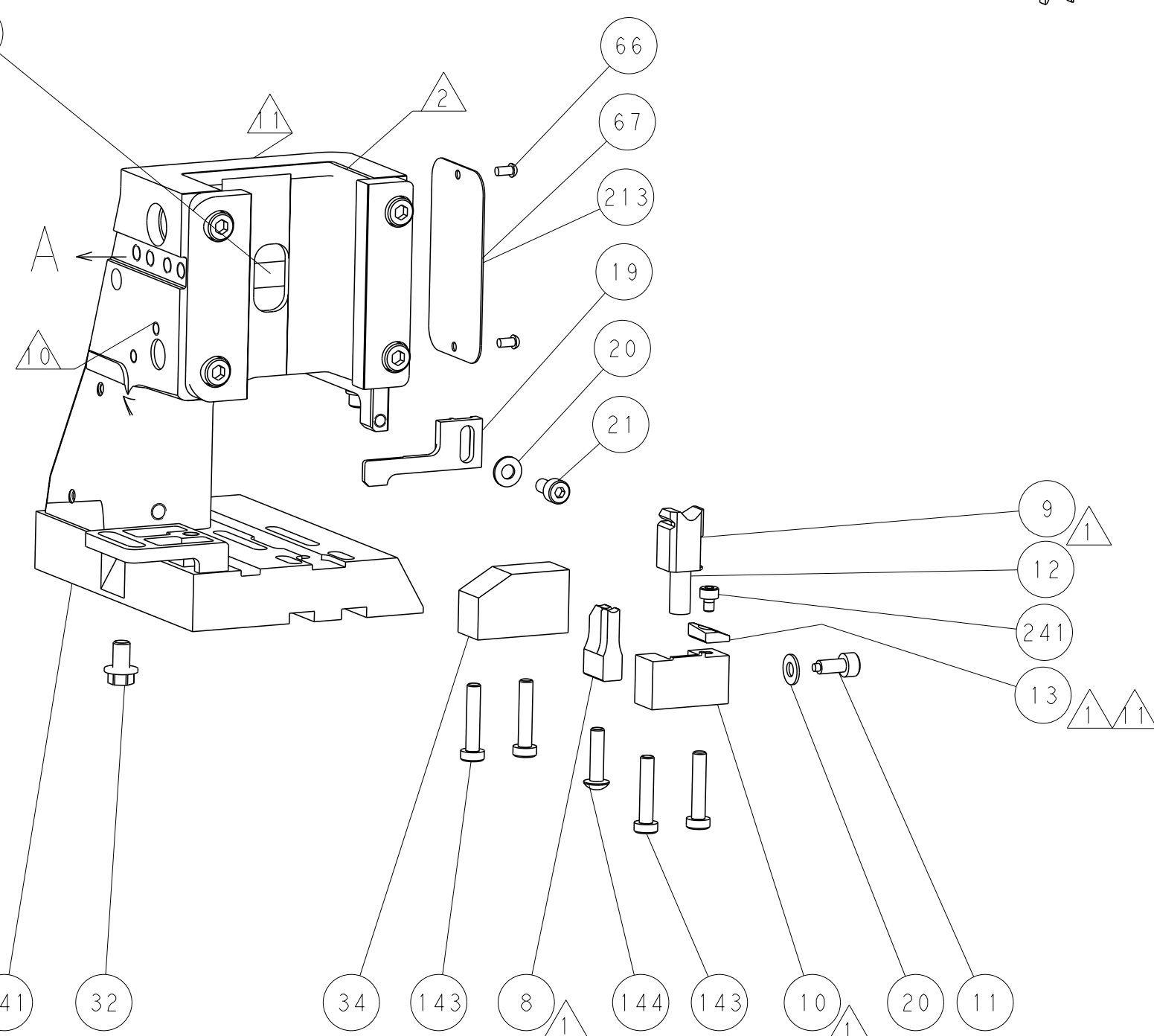
SERVO
LATCH PLATE



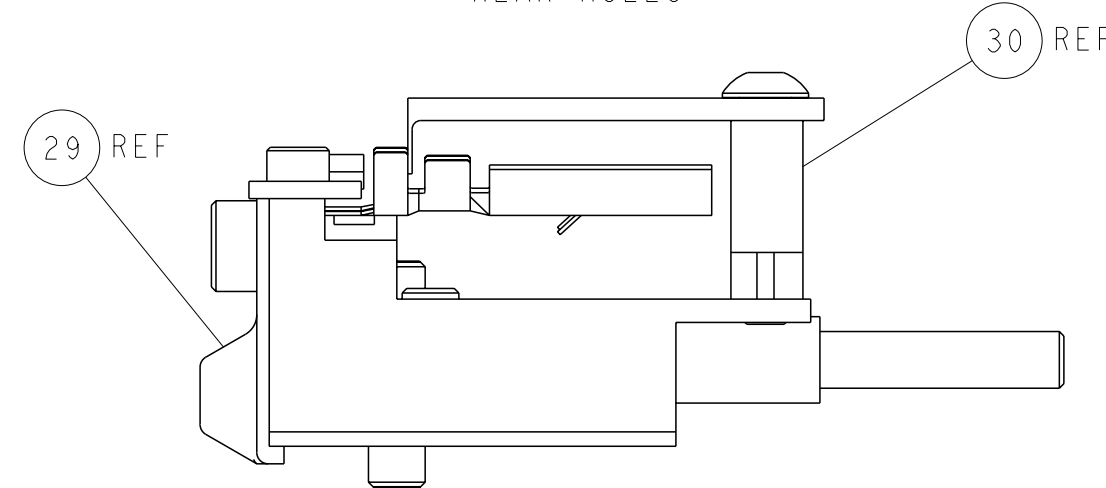
CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
REAR HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK	18NOV2015				
				C TOPPER					
				APVD	18NOV2015				

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