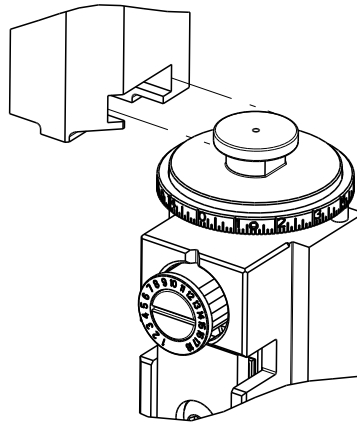
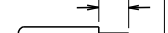


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| PART NUMBER                                                          | REVISION | DESCRIPTION                      | FEED TYPE  |
| 2266676-1                                                            | B        | FINE CRIMP HEIGHT ADJUST         | MECHANICAL |
| 2266676-2                                                            | B        | FINE CRIMP HEIGHT ADJUST         | PNEUMATIC  |
| 7-2266676-1                                                          | B        | MECHANICAL AND CRIMP TOOLING KIT | MECHANICAL |
| 7-2266676-2                                                          | B        | PNEUMATIC AND CRIMP TOOLING KIT  | PNEUMATIC  |
| 7-2266676-7                                                          | A        | CRIMP TOOLING KIT                | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                  |      |
|--------------------------------------|------------------|------|
| CRIMP                                | SIZE             | TYPE |
| WIRE                                 | 2.54 mm [ .100 ] | F    |
| INSUL                                | 3.94 mm [ .155 ] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                  |      |

|                                                                                   |                   |                                                                                   |                                |                |
|-----------------------------------------------------------------------------------|-------------------|-----------------------------------------------------------------------------------|--------------------------------|----------------|
| TERMINAL DATA: SUMITOMO TERMINAL - CRIMP SPECIFICATION                            |                   |                                                                                   |                                |                |
| TERMINAL NAME: SUMITOMO TERMINAL                                                  |                   |                                                                                   |                                |                |
| WIRE STRIP LENGTH<br>4.44-5.20 mm [.175-.205 IN]                                  |                   |  | INSULATION DIAMETER RANGE<br>Ø |                |
| TERMINAL APPLICATION SPECIFICATION                                                |                   | NONE                                                                              | -                              | -              |
|  |                   | -                                                                                 | -                              | -              |
| TERMINALS APPLIED                                                                 |                   |                                                                                   |                                |                |
| TE TERMINAL                                                                       | SUMITOMO TERMINAL | TE SEAL                                                                           | SUMITOMO SEAL                  | CABLE DIAMETER |
| 1949875-1                                                                         | 8240-4952         | 1949636-1                                                                         | 7165-0119                      | Ø2.10-2.90     |

|           |                              |                                |
|-----------|------------------------------|--------------------------------|
| WIRE SIZE | CRIMP HEIGHT mm [ INCH ]     | CRIMP HEIGHT REFERENCE SETTING |
| 2.00mm2   | 1.51+/-0.05 [ .059+/- .002 ] | 8.0                            |
| 1.50mm2   | 1.35+/-0.05 [ .053+/- .002 ] | 9.6                            |
| 1.25mm2   | 1.29+/-0.05 [ .051+/- .002 ] | 10.3                           |



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|     |      |           |     |               |           |     |      |
|-----|------|-----------|-----|---------------|-----------|-----|------|
| 2   |      | 1         |     |               |           |     |      |
| LOC | DIST | REVISIONS |     |               |           |     |      |
| A   | 66   | P         | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|     |      | I         |     | DEVELOPMENT   | 11FEB2015 | JH  | UG   |
|     |      | A         |     | RELEASED      | 05MAR2015 | JH  | GB   |
|     |      | B         |     | ECR-19-009494 | 17JUN2019 | TB  | TE   |

|     |     |     |     |     |             |                                     |         |
|-----|-----|-----|-----|-----|-------------|-------------------------------------|---------|
| -   | 1   | -   | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250     |
| -   | 1   | -   | 1   | -   | 1803259-1   | BUSHING, FLANGED                    | 249     |
| -   | 1   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| -   | 1   | 1   | 1   | 1   | 2119082-3   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| -   | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| -   | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| -   | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| -   | -   | 1   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| -   | 1   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238     |
| -   | 2   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172     |
| -   | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| -   | 1   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163     |
| -   | 1   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137     |
| -   | 1   | -   | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136     |
| -   | 1   | 1   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| -   | 1   | 1   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| -   | 1   | 1   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
| -   | 1   | 1   | 1   | 1   | 1803607-1   | DOCUMENTATION PACKAGE               | 71      |
| -   | 1   | 1   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| -   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| -   | 1   | 1   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| -   | 1   | 1   | 1   | 1   | 985575-3    | SCR, FLT SKT HD CAP M3 X 10.0       | 57      |
| -   | 1   | 1   | 1   | 1   | 1338683-8   | FEED PAWL                           | 56      |
| -   | 4   | 4   | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
| -   | 2   | 2   | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53      |
| -   | 1   | 1   | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52      |
| -   | 1   | 1   | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51      |
| -   | 1   | 1   | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50      |
| -   | 1   | 2   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| -   | -   | 1   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| -   | -   | 1   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| -   | 1   | 1   | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| -   | 1   | 1   | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
| -   | 1   | 1   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| -   | 1   | 1   | 1   | 1   | 3-1752356-4 | SUPPORT, TERMINAL                   | 34      |
| -   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| -   | 2   | 2   | 2   | 2   | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| -   | 1   | 1   | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29      |
| -   | 1   | 1   | 1   | 1   | 455888-1    | SPACER, CRIMPER                     | 28      |
| -   | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| -   | 2   | 2   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| -   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| -   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| -   | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| -   | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| -   | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| -   | 1   | 1   | 1   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9       |
| 1   | 2   | 2   | 1   | 1   | 2-1633922-4 | ANVIL, COMBINATION                  | 8       |
| -   | -   | -   | -   | -   | -           | -                                   | 7       |
| -   | -   | -   | -   | -   | -           | -                                   | 6       |
| -   | 1   | 1   | 1   | 1   | 2119781-2   | DEPRESSOR, SHEAR                    | 5       |
| -   | 1   | 1   | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4       |
| 1   | 2   | 2   | 1   | 1   | 2-2119784-9 | CRIMPER, INSULATION O PREMIUM       | 3       |
| -   | 1   | 1   | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                     | 2       |
| 1   | 2   | 2   | 1   | 1   | 2-456407-9  | CRIMPER, WIRE PREMIUM               | 1       |
| -77 | -72 | -71 | -2  | -1  | PART NO     | DESCRIPTION                         | ITEM NO |

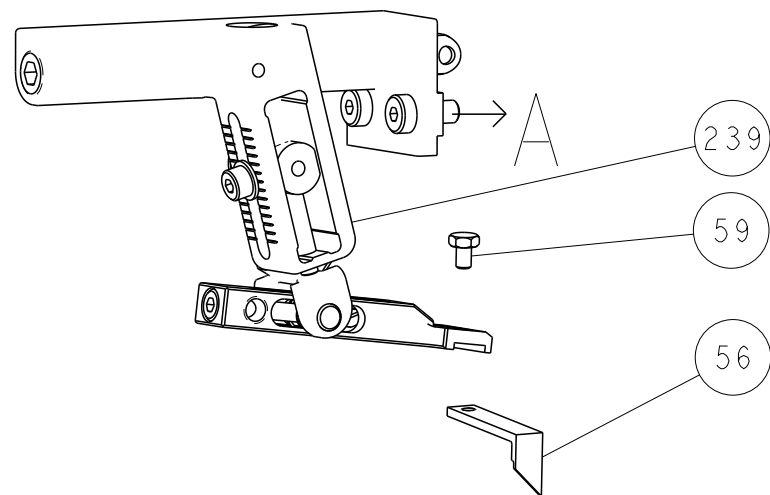
|                                                                                                                                                                                                |  |                                                                                                                       |                                     |                                              |  |
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| DIMENSIONS:<br>mm                                                                                                                                                                              |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±<br>FINISH ± |                                     | NAME<br>Ocean Side Feed<br>Applicator        |  |
| MATERIAL<br>-                                                                                                                                                                                  |  | WEIGHT<br>-                                                                                                           |                                     | SIZE<br>A                                    |  |
|                                                                                                                                                                                                |  | Customer Accessible Production Drawing                                                                                |                                     | SCALE<br>1:2                                 |  |
|                                                                                                                                                                                                |  | SHEET<br>1                                                                                                            |                                     | OF<br>4                                      |  |
|                                                                                                                                                                                                |  | REV<br>B                                                                                                              |                                     |                                              |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

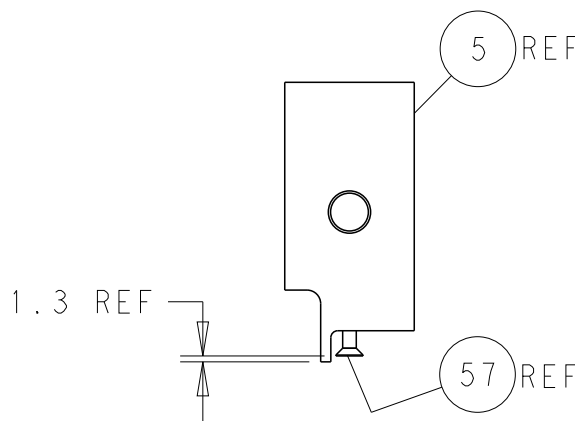
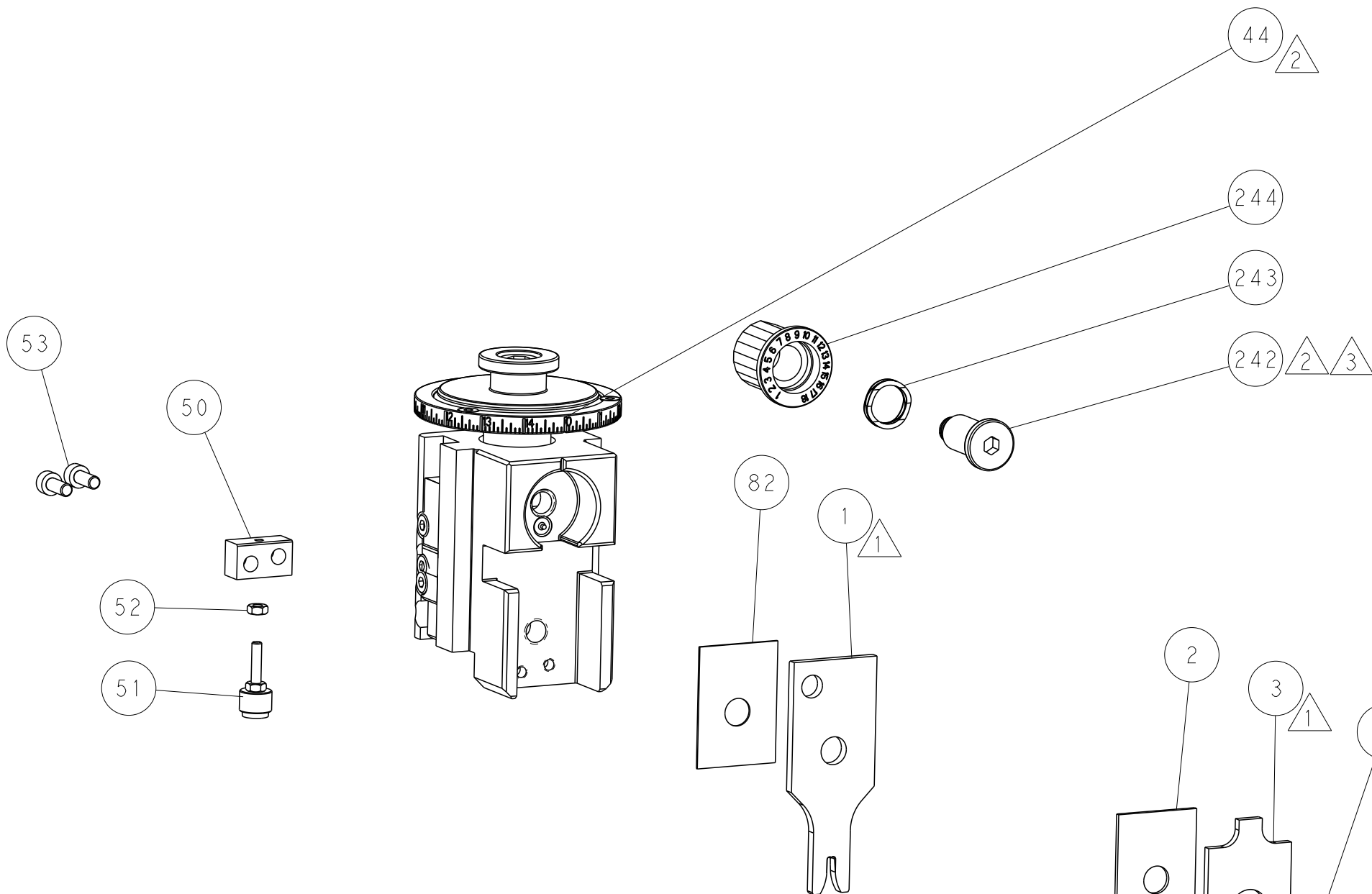
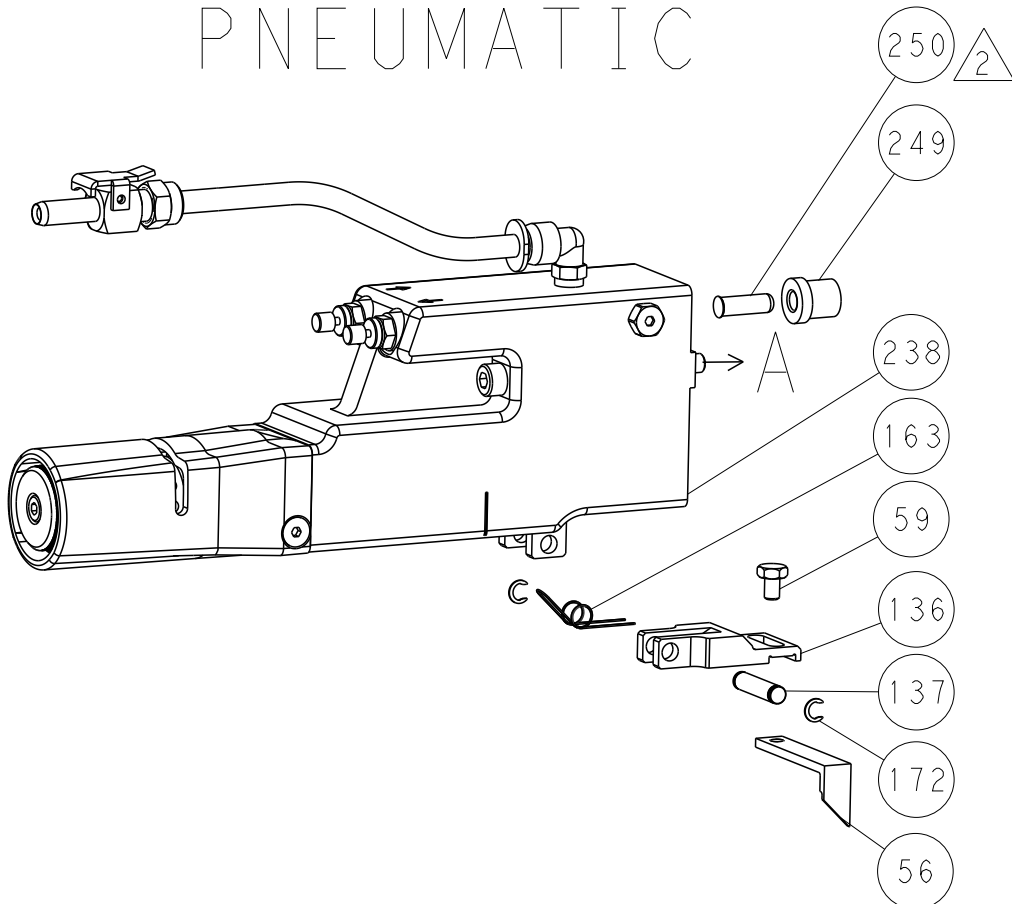


| LOC |     | DIST        |  | REVISIONS |     |      |  |
|-----|-----|-------------|--|-----------|-----|------|--|
| P   | LTR | DESCRIPTION |  | DATE      | DWN | APVD |  |
| -   | -   | SEE SHEET 1 |  | -         | -   | -    |  |
|     |     |             |  |           |     |      |  |
|     |     |             |  |           |     |      |  |

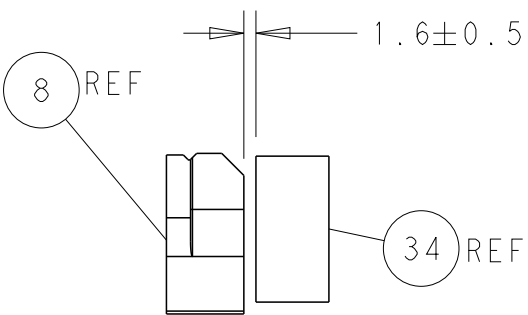
# FEED TYPE MECHANICAL



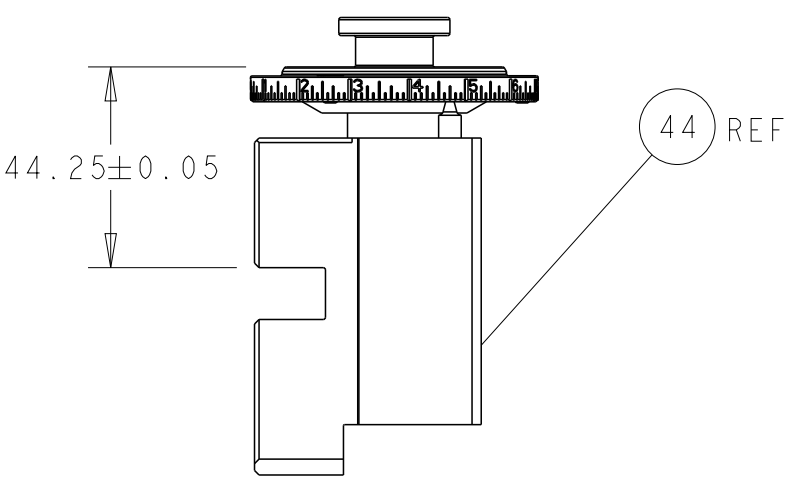
# PNEUMATIC



SHEAR DEPRESSOR DETAIL

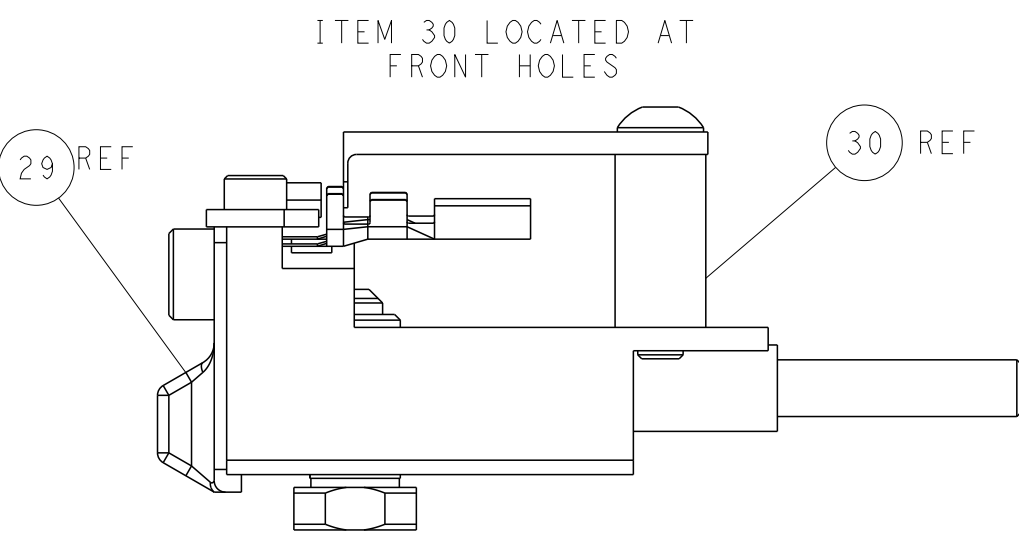
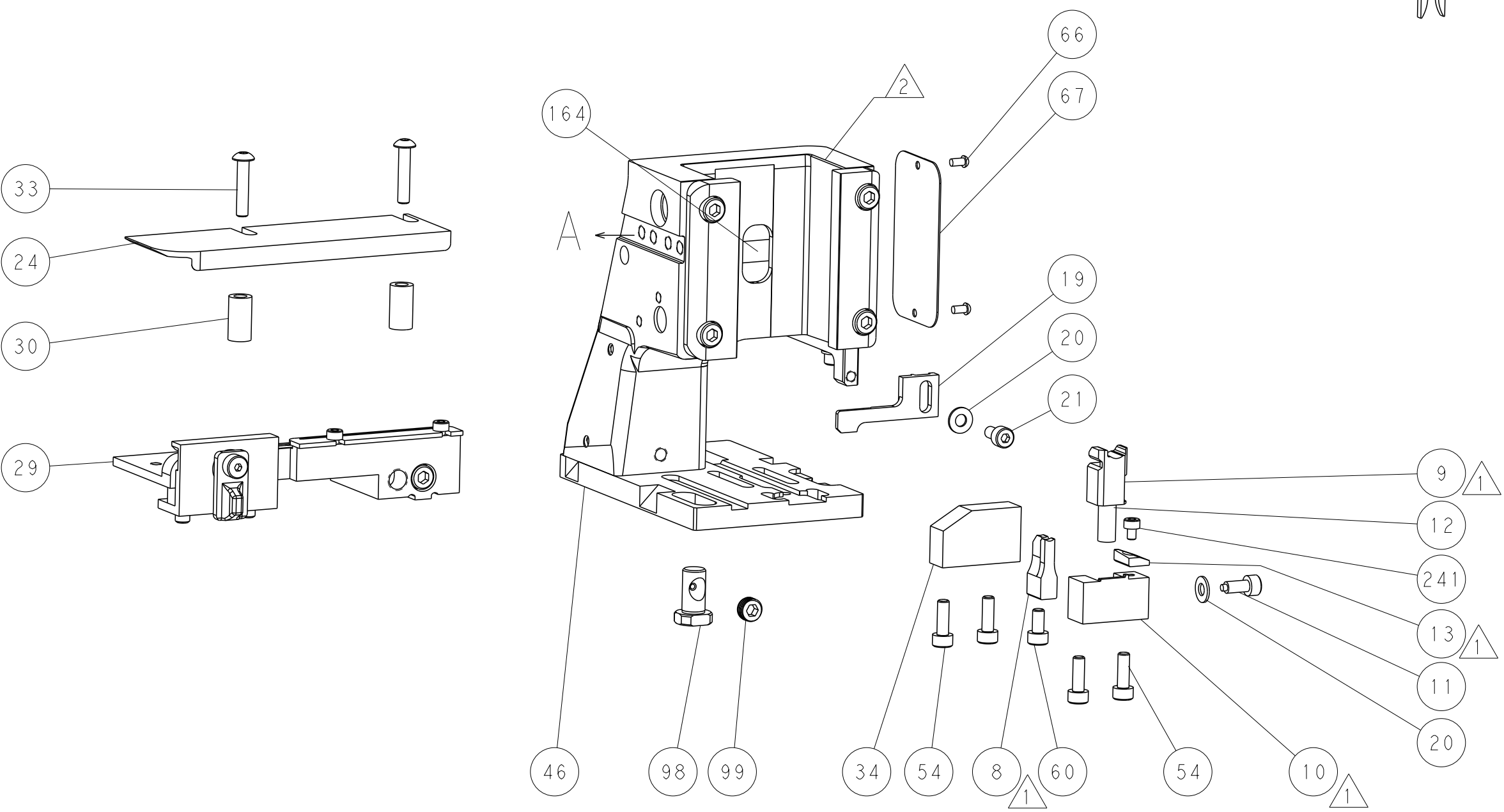
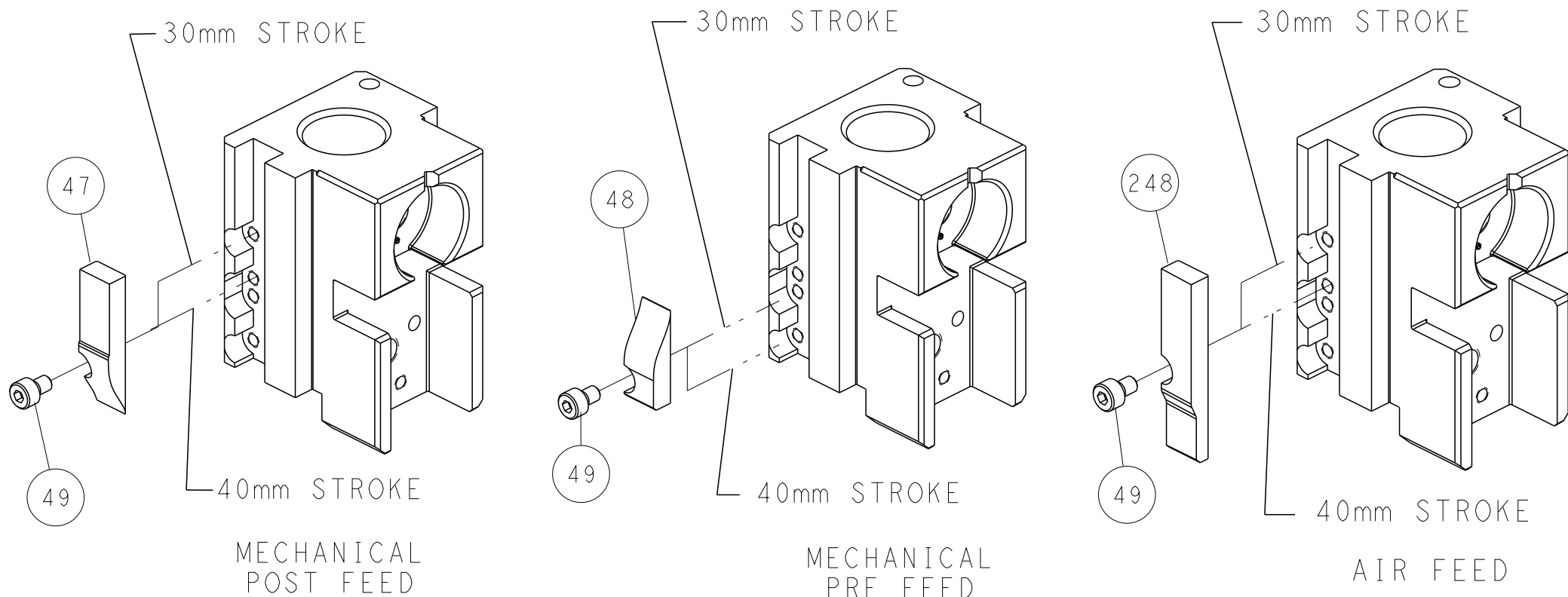


TERMINAL SUPPORT LOCATION



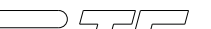
RAM SET-UP

# CAM POSITIONS



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

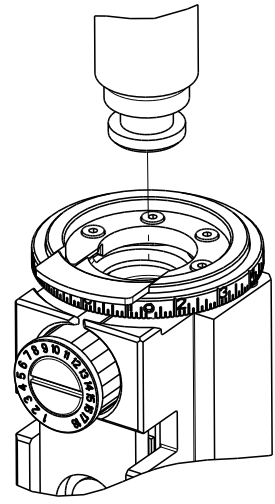
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                 |  |  |  |                  |          |           |                                                                                                                                    |  |  |  |  |
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|                                                                                                                                                                                 |  |  |  | CHK              | L. ZHANG | 11FEB2015 |                                                                                                                                    |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | APVD             | J. GUO   | 11FEB2015 | NAME<br><br>Ocean Side Feed<br>Applicator<br>-                                                                                     |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | PRODUCT SPEC     |          |           |                                                                                                                                    |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | APPLICATION SPEC |          |           |                                                                                                                                    |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | WEIGHT           |          |           |                                                                                                                                    |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | SCALE            |          | 1:2       |                                                                                                                                    |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | SHEET            |          | 2 of 4    |                                                                                                                                    |  |  |  |  |
|                                                                                                                                                                                 |  |  |  | REV              |          | B         |                                                                                                                                    |  |  |  |  |



|                              |          |                                                       |            |
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| PART NUMBER                  | REVISION | DESCRIPTION                                           | FEED TYPE  |
| 2-2266676-1                  | B        | FINE CRIMP HEIGHT ADJUST                              | MECHANICAL |
| 2-2266676-2                  | B        | FINE CRIMP HEIGHT ADJUST                              | PNEUMATIC  |
| 7-2266676-7                  | A        | CRIMP TOOLING KIT                                     | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 2.54 mm [.100] | F    |
| INSUL                                | 3.94 mm [.155] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                        |                   |           |                                |                |
|--------------------------------------------------------|-------------------|-----------|--------------------------------|----------------|
| TERMINAL DATA: SUMITOMO TERMINAL - CRIMP SPECIFICATION |                   |           |                                |                |
| TERMINAL NAME: SUMITOMO TERMINAL                       |                   |           |                                |                |
| WIRE STRIP LENGTH<br>4.44-5.20 mm [.175-.205 IN]       |                   |           | INSULATION DIAMETER RANGE<br>Ø |                |
| TERMINAL APPLICATION SPECIFICATION                     | NONE              | -         | -                              | -              |
| TERMINALS APPLIED                                      |                   |           |                                |                |
| TE TERMINAL                                            | SUMITOMO TERMINAL | TE SEAL   | SUMITOMO SEAL                  | CABLE DIAMETER |
| 1949875-1                                              | 8240-4952         | 1949636-1 | 7165-0119                      | Ø2.10-2.90     |

|           |  |                            |  |                                   |
|-----------|--|----------------------------|--|-----------------------------------|
| WIRE SIZE |  | CRIMP HEIGHT<br>mm [INCH]  |  | CRIMP HEIGHT<br>REFERENCE SETTING |
| 2.00mm2   |  | 1.51+/-0.05 [.059+/-0.002] |  | 8.0                               |
| 1.50mm2   |  | 1.35+/-0.05 [.053+/-0.002] |  | 9.6                               |
| 1.25mm2   |  | 1.29+/-0.05 [.051+/-0.002] |  | 10.3                              |



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|     |      |           |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
| 2   |      | 1         |     |             |      |     |      |
| LOC | DIST | REVISIONS |     |             |      |     |      |
| A   | 66   | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |      | -         |     | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

|   |     |     |             |                                     |     |
|---|-----|-----|-------------|-------------------------------------|-----|
| - | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250 |
| - | 1   | -   | 1803259-1   | BUSHING, FLANGED                    | 249 |
| - | 1   | 1   | 2119082-3   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244 |
| - | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| - | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242 |
| - | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241 |
| - | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239 |
| - | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238 |
| - | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
| - | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164 |
| - | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163 |
| - | 1   | -   | 2119641-2   | FEED CAM, AIR FEED                  | 151 |
| - | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144 |
| - | 4   | 4   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 143 |
| - | -   | 1   | 2119653-2   | FEED CAM, POST FEED                 | 142 |
| - | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF       | 141 |
| - | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC            | 140 |
| - | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137 |
| - | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136 |
| - | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99  |
| - | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98  |
| - | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82  |
| - | 1   | 1   | 1803607-1   | DOCUMENTATION PACKAGE               | 71  |
| - | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67  |
| - | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66  |
| - | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59  |
| - | 1   | 1   | 985575-3    | SCR, FLT SKT HD CAP M3 X 10.0       | 57  |
| - | 1   | 1   | 1338683-8   | FEED PAWL                           | 56  |
| - | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53  |
| - | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52  |
| - | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51  |
| - | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50  |
| - | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49  |
| - | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48  |
| - | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41  |
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| - | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33  |
| - | 2   | 2   | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30  |
| - | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29  |
| - | 1   | 1   | 455888-1    | SPACER, CRIMPER                     | 28  |
| - | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24  |
| - | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21  |
| - | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20  |
| - | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19  |
| - | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13  |
| - | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12  |
| - | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11  |
| - | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10  |
| - | 1   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9   |
| 1 | 1   | 1   | 2-1633922-4 | ANVIL, COMBINATION                  | 8   |
| - | -   | -   | -           | -                                   | 7   |
| - | -   | -   | -           | -                                   | 6   |
| - | 1   | 1   | 2119781-2   | DEPRESSOR, SHEAR                    | 5   |
| - | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4   |
| 1 | 1   | 1   | 2-2119784-9 | CRIMPER, INSULATION O PREMIUM       | 3   |
| - | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                     | 2   |
| 1 | 1   | 1   | 2-456407-9  | CRIMPER, WIRE PREMIUM               | 1   |

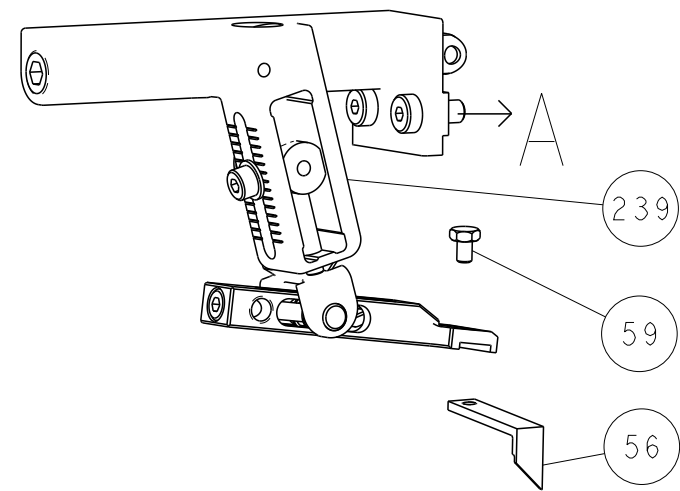
|                                                                                                                 |  |  |                  |                               |                                                                                                                                    |               |    |         |
|-----------------------------------------------------------------------------------------------------------------|--|--|------------------|-------------------------------|------------------------------------------------------------------------------------------------------------------------------------|---------------|----|---------|
| -77-22-21                                                                                                       |  |  | PART NO          |                               | DESCRIPTION                                                                                                                        |               |    | ITEM NO |
| DESIGNED FOR THIS ELECTRONICS CORPORATION<br>AND CONTROL AND ENGINEERING DEPARTMENT<br>FOR THE LATEST REVISION. |  |  | DWN<br>J. HOU    | 11FEB2015                     |  TE Connectivity<br>Harrisburg, PA 17105-3608 |               |    |         |
|                                                                                                                 |  |  | CHK<br>L. ZHANG  | 11FEB2015                     |                                                                                                                                    |               |    |         |
|                                                                                                                 |  |  | APVD<br>J. GUO   | 11FEB2015                     |                                                                                                                                    |               |    |         |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                                          |  |  | NAME             | Ocean Side Feed<br>Applicator |                                                                                                                                    |               |    |         |
|                                                                                                                 |  |  | PRODUCT SPEC     | -                             |                                                                                                                                    |               |    |         |
|                                                                                                                 |  |  | APPLICATION SPEC | -                             |                                                                                                                                    |               |    |         |
|                                                                                                                 |  |  | SIZE             | CASE CODE                     | DRAWING NO                                                                                                                         | RESTRICTED TO |    |         |
| 0 PLC ±                                                                                                         |  |  | A1               | 00779                         | C=2266676                                                                                                                          | -             |    |         |
| 1 PLC ±                                                                                                         |  |  |                  |                               |                                                                                                                                    |               |    |         |
| 2 PLC ±                                                                                                         |  |  |                  |                               |                                                                                                                                    |               |    |         |
| 3 PLC ±                                                                                                         |  |  |                  |                               |                                                                                                                                    |               |    |         |
| 4 PLC ±                                                                                                         |  |  |                  |                               |                                                                                                                                    |               |    |         |
| ANGLES ±                                                                                                        |  |  |                  |                               |                                                                                                                                    |               |    |         |
| FINISH -                                                                                                        |  |  | WEIGHT -         |                               |                                                                                                                                    |               |    |         |
| Customer Accessible Production Drawing                                                                          |  |  | SCALE            | 1:2                           | SHEET                                                                                                                              | 3             | OF | REV B   |

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

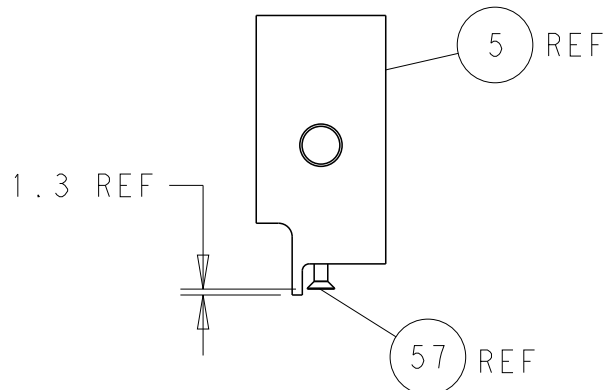
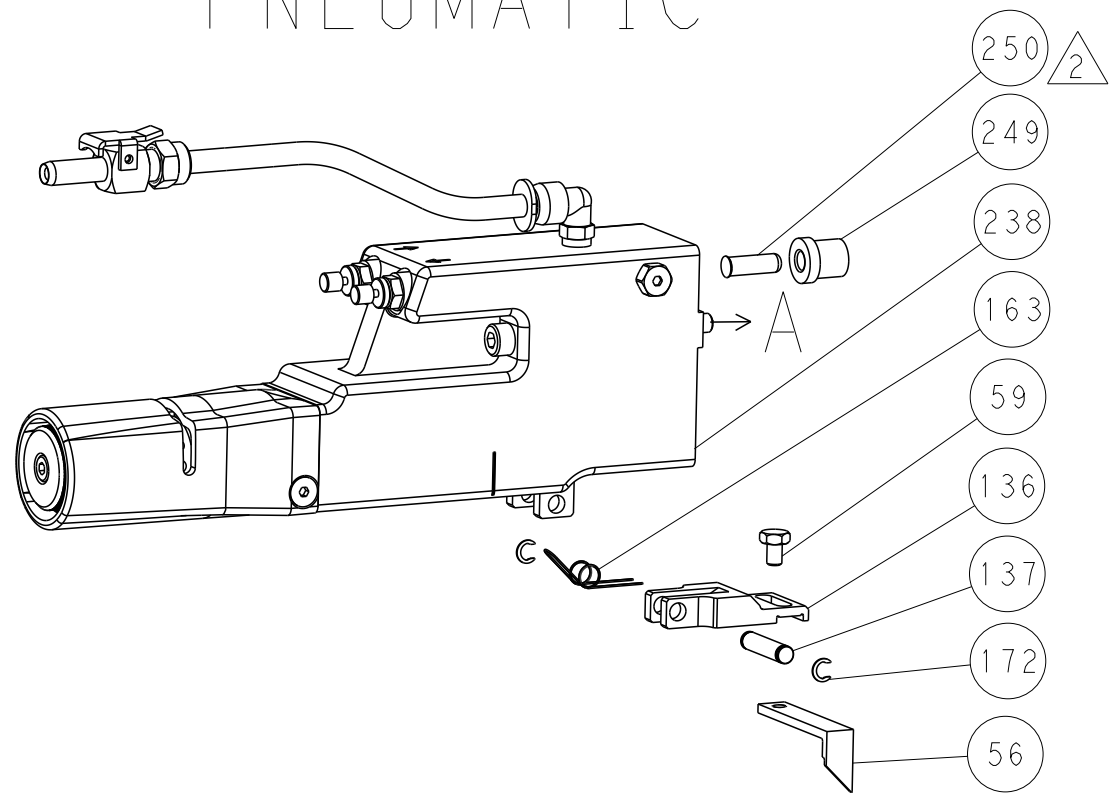


| LOC |    | DIST |     | REVISONS    |      |     |      |
|-----|----|------|-----|-------------|------|-----|------|
| A   | 66 | P    | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |    | -    | -   | SEE SHEET 1 | -    | -   | -    |
|     |    |      |     |             |      |     |      |
|     |    |      |     |             |      |     |      |

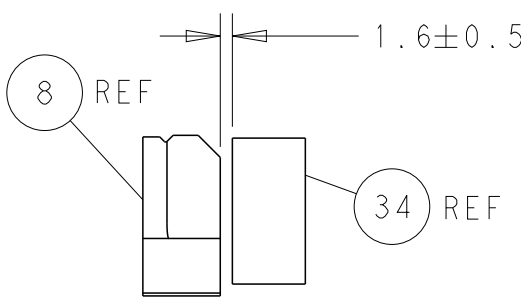
FEED TYPE  
MECHANICAL



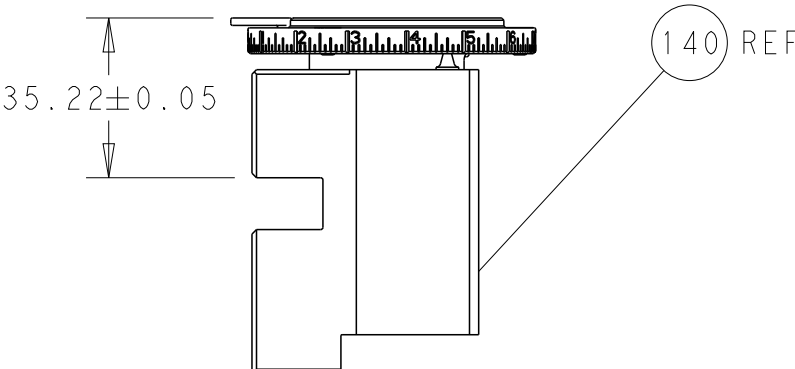
PNEUMATIC



SHEAR DEPRESSOR DETAIL

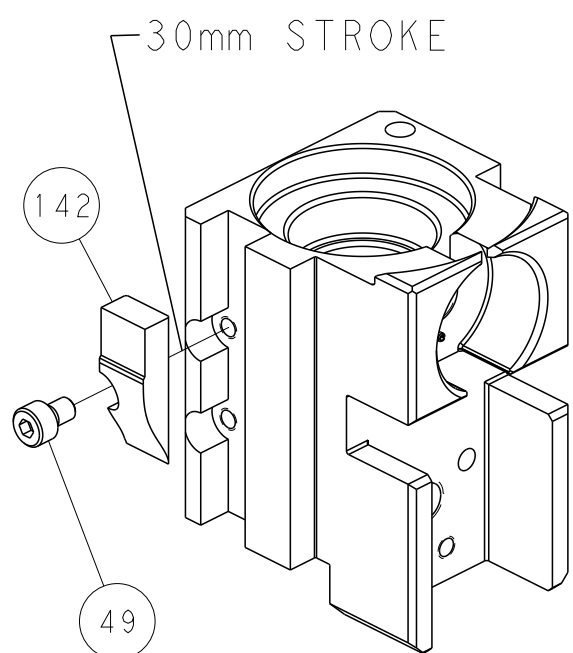


TERMINAL SUPPORT LOCATION

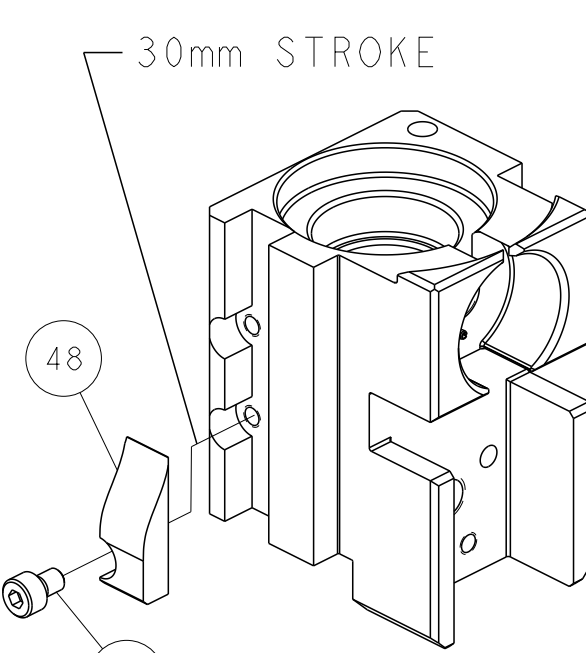


RAM SET-UP

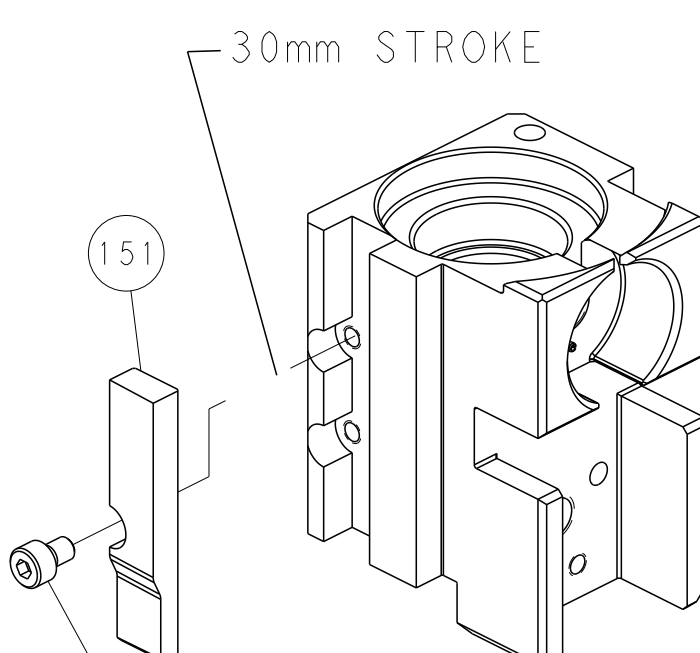
CAM POSITIONS



MECHANICAL  
POST FEED



MECHANICAL  
PRE FEED



AIR FEED

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                           |  |  |  |                                        |           |            |                           |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|----------------------------------------|-----------|------------|---------------------------|-----|
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|                                                                                                                                                           |  |  |  | CHK                                    | L. ZHANG  | 11FEB2015  | Harrisburg, PA 17105-3608 |     |
|                                                                                                                                                           |  |  |  | APVD                                   | J. GUO    | 11FEB2015  | NAME                      |     |
|                                                                                                                                                           |  |  |  | PRODUCT SPEC                           |           |            | Ocean Side Feed           |     |
|                                                                                                                                                           |  |  |  | APPLICATION SPEC                       |           |            | Applicator                |     |
|                                                                                                                                                           |  |  |  | SIZE                                   | CAGE CODE | DRAWING NO | RESTRICTED TO             |     |
|                                                                                                                                                           |  |  |  | A1                                     | 00779     | ©=2266676  | -                         |     |
|                                                                                                                                                           |  |  |  | Customer Accessible Production Drawing |           |            | SCALE                     | 1:2 |
|                                                                                                                                                           |  |  |  |                                        |           |            | SHEET                     | 4   |
|                                                                                                                                                           |  |  |  |                                        |           |            | OF                        | 4   |
|                                                                                                                                                           |  |  |  |                                        |           |            | REV                       | B   |

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