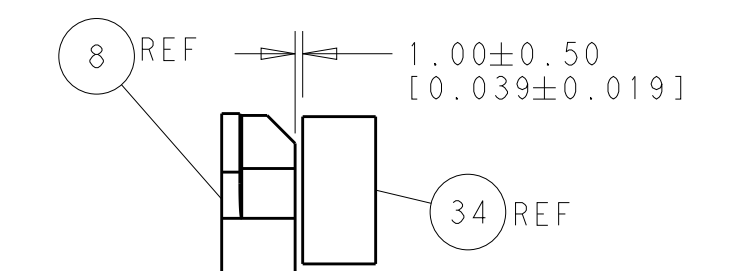
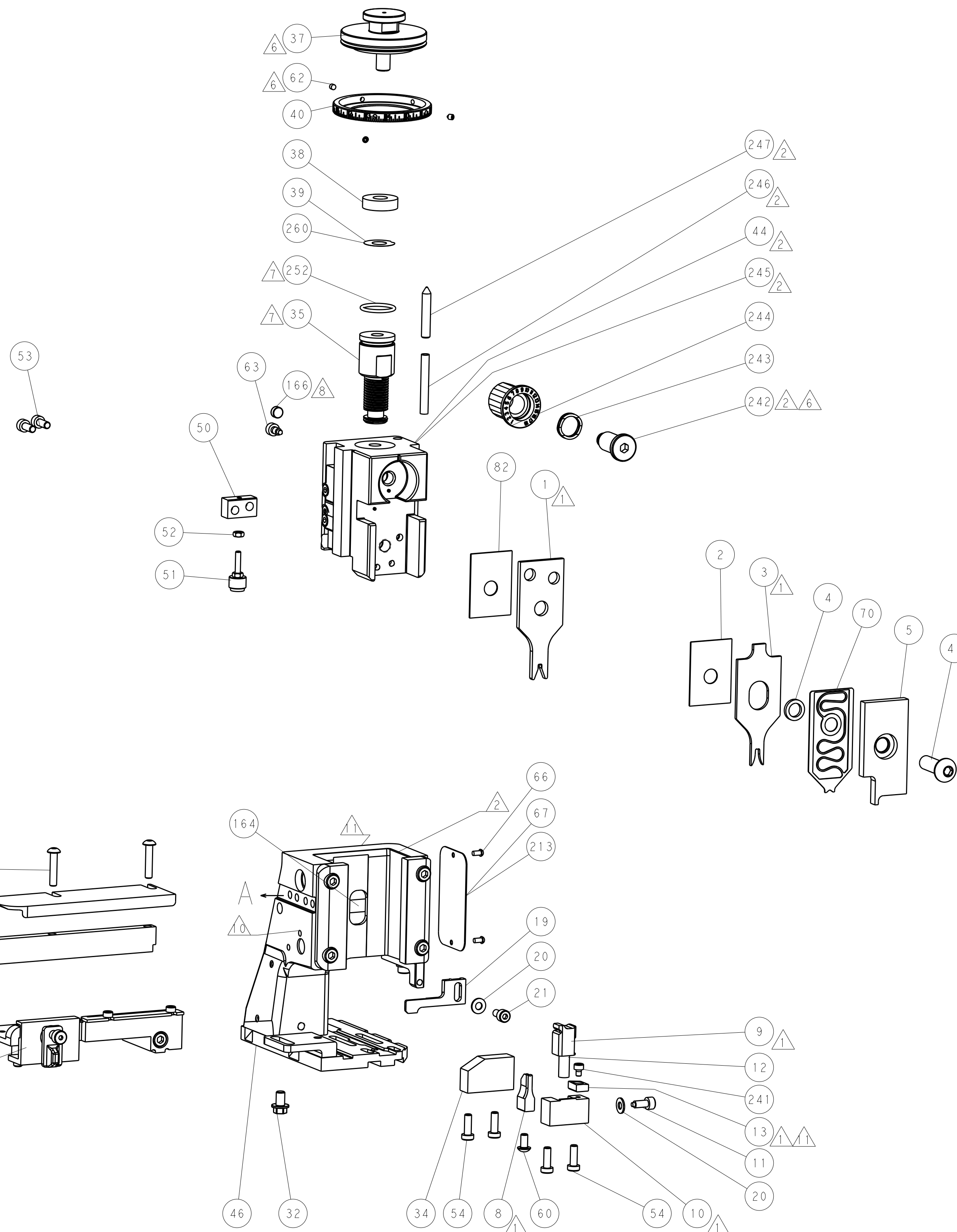


Diagram of the front of the microscope. Callouts 239, 59, and 56 point to the eyepiece, objective lenses, and base, respectively.

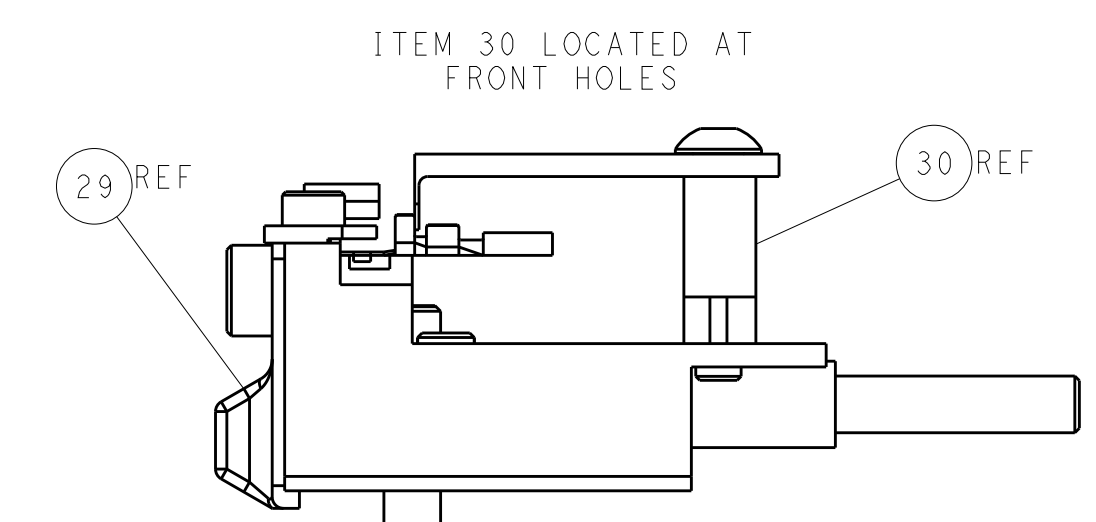
SERVO FEEDER
NOT INCLUDED

The diagrams illustrate the installation of the mechanical post feed unit for three different machine configurations:

- MECHANICAL POST FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 47 is the main body, and part 49 is the mounting bracket.
- MECHANICAL PRE FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 48 is the main body, and part 49 is the mounting bracket.
- AIR FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 248 is the main body, and part 49 is the mounting bracket.

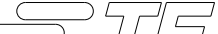


TERMINAL SUPPORT LOCATION



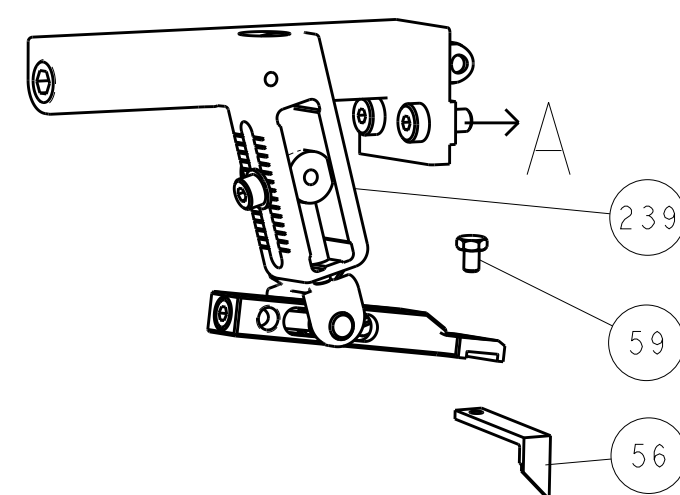
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

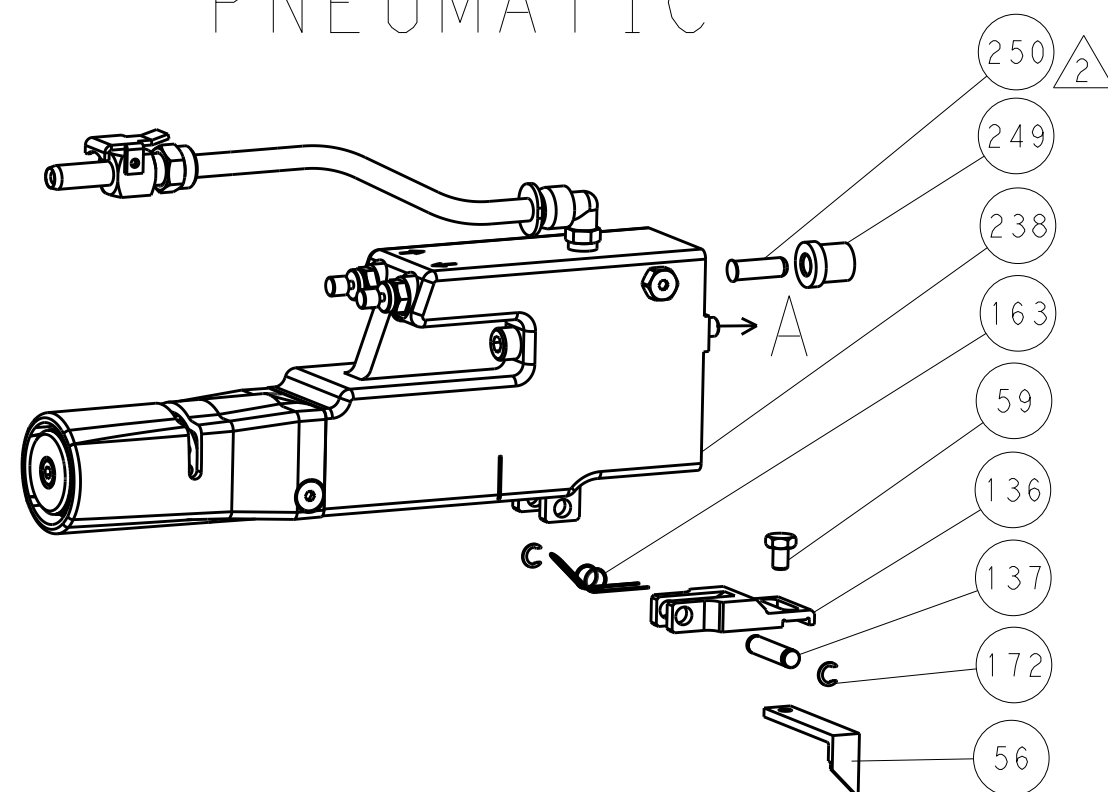
THIS DRAWING IS A CONFIDENTIAL DOCUMENT FOR TFCO INDUSTRIES CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLS AND ENGINEERING ORGANIZATION SHOULD BE CONSULTED FOR THE LATEST REVISIONS		DWN 25FEB2015 BOB HIGMAN CKM 25FEB2015 G. BAILEY APVU 25FEB2015 G. BAILEY		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A 1	
MATERIAL -		FINISH -		CAGE CODE 00779	
WEIGHT -		DRAWING NO C=2266663		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 2 OF 4 REV A	

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

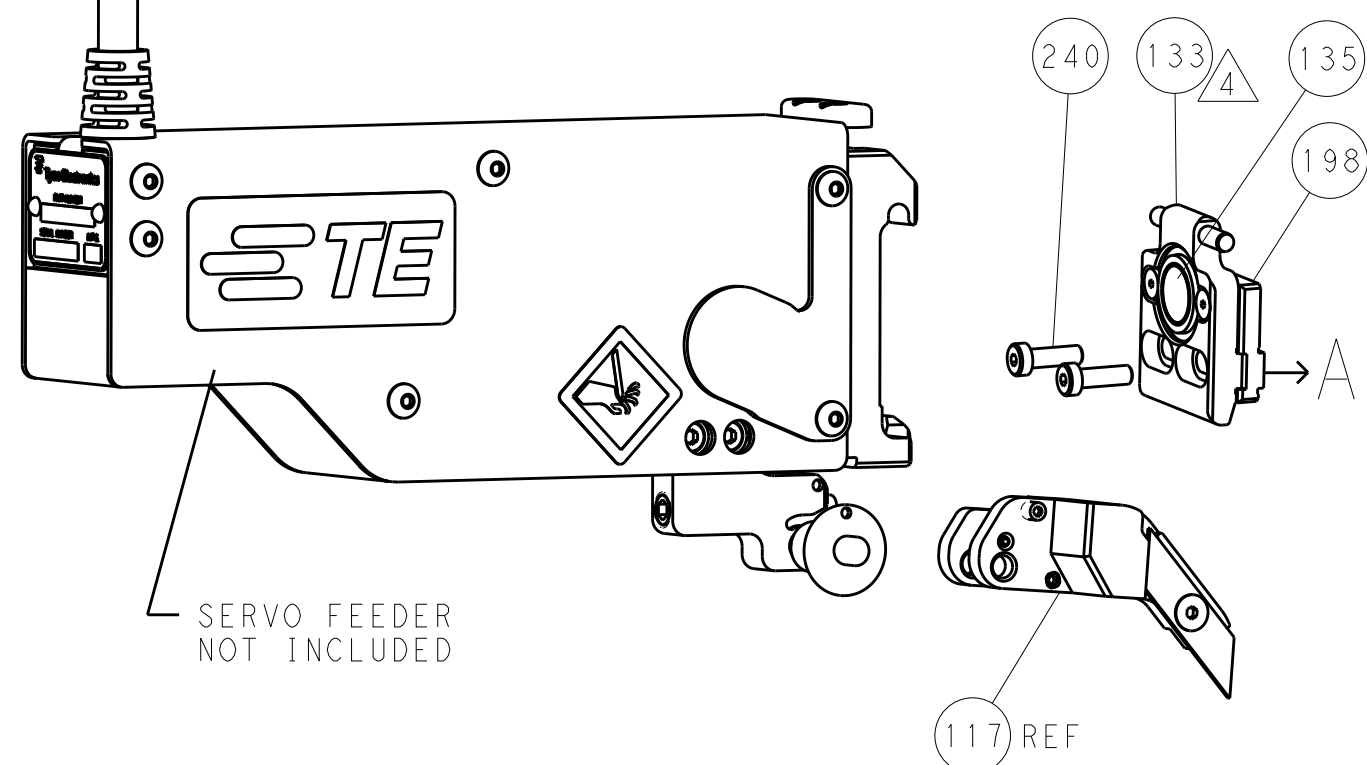
FEED TYPE MECHANICAL



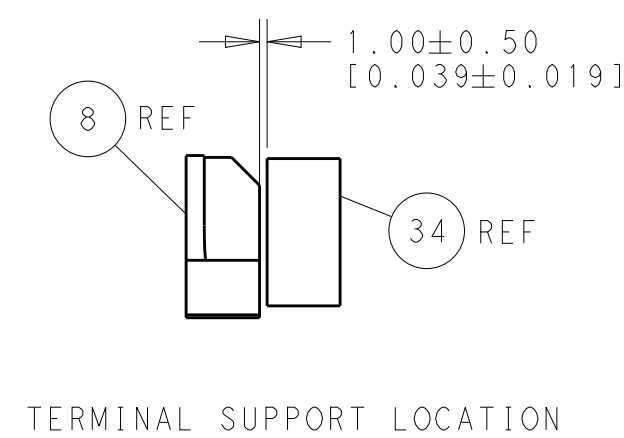
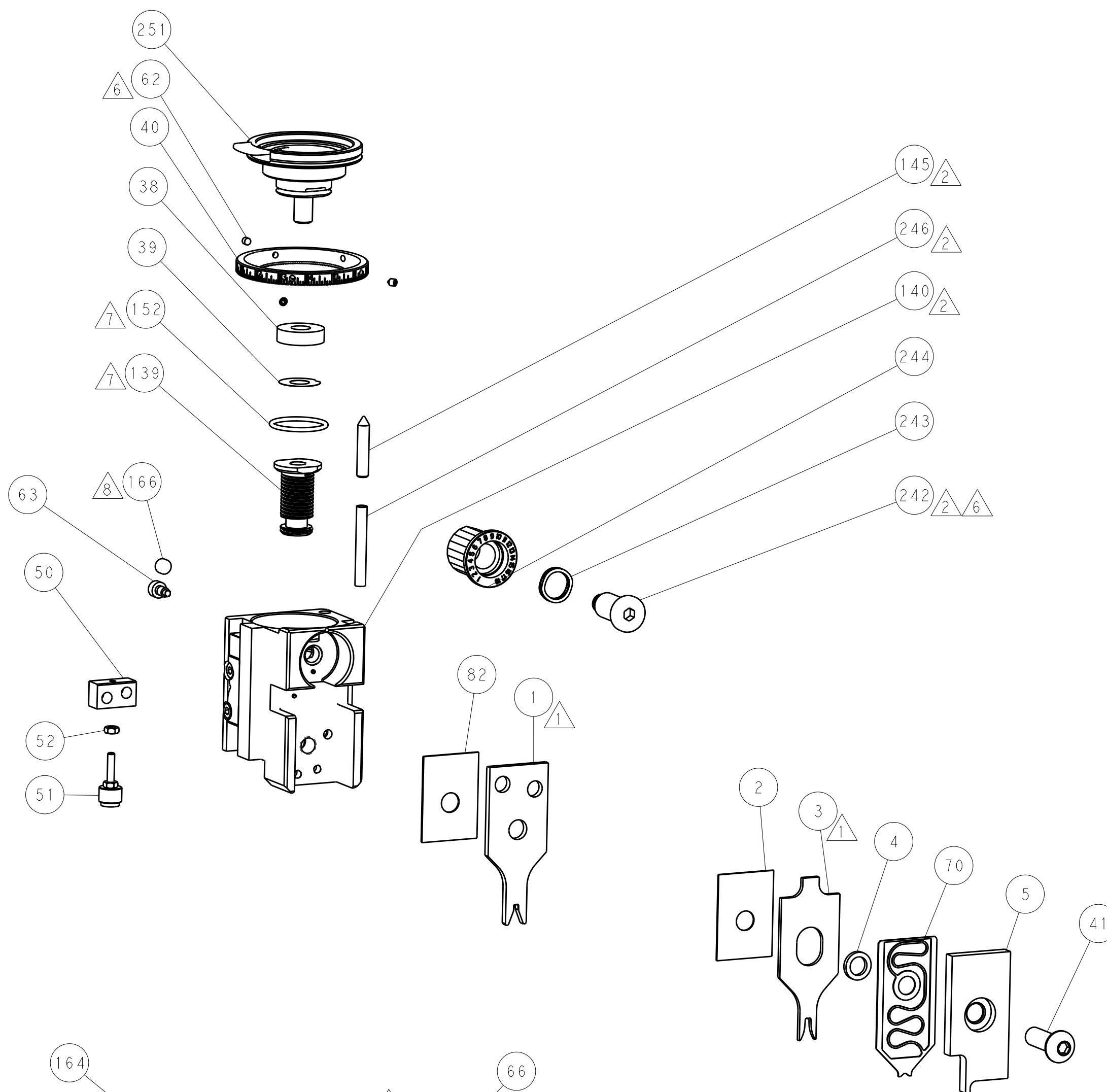
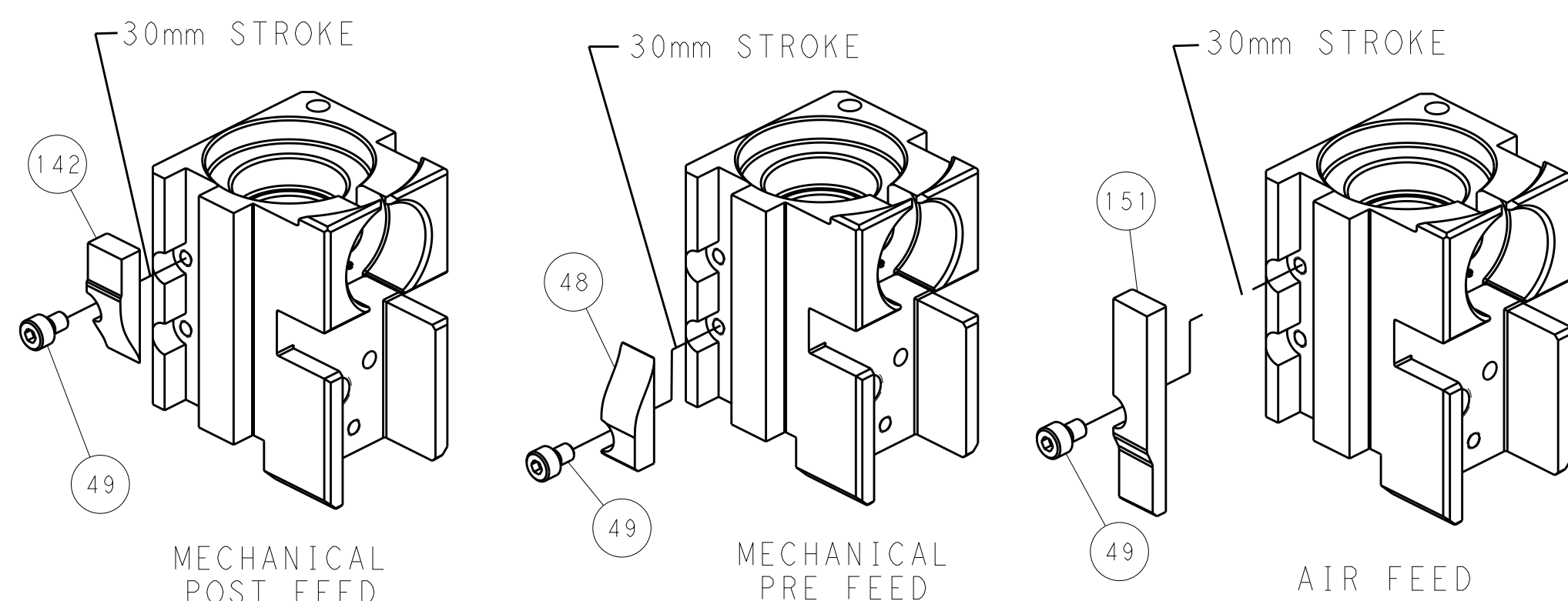
PNEUMATIC



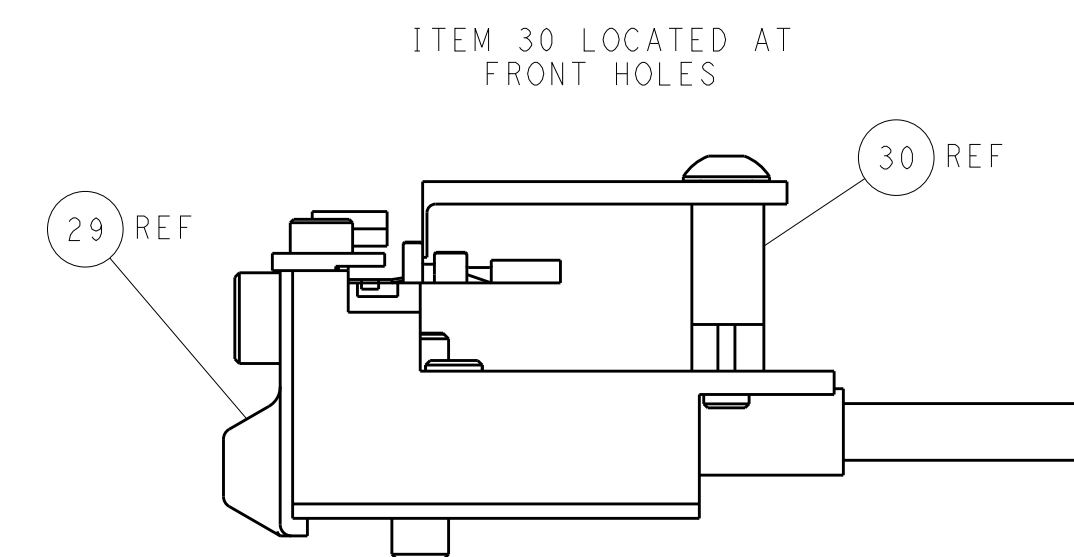
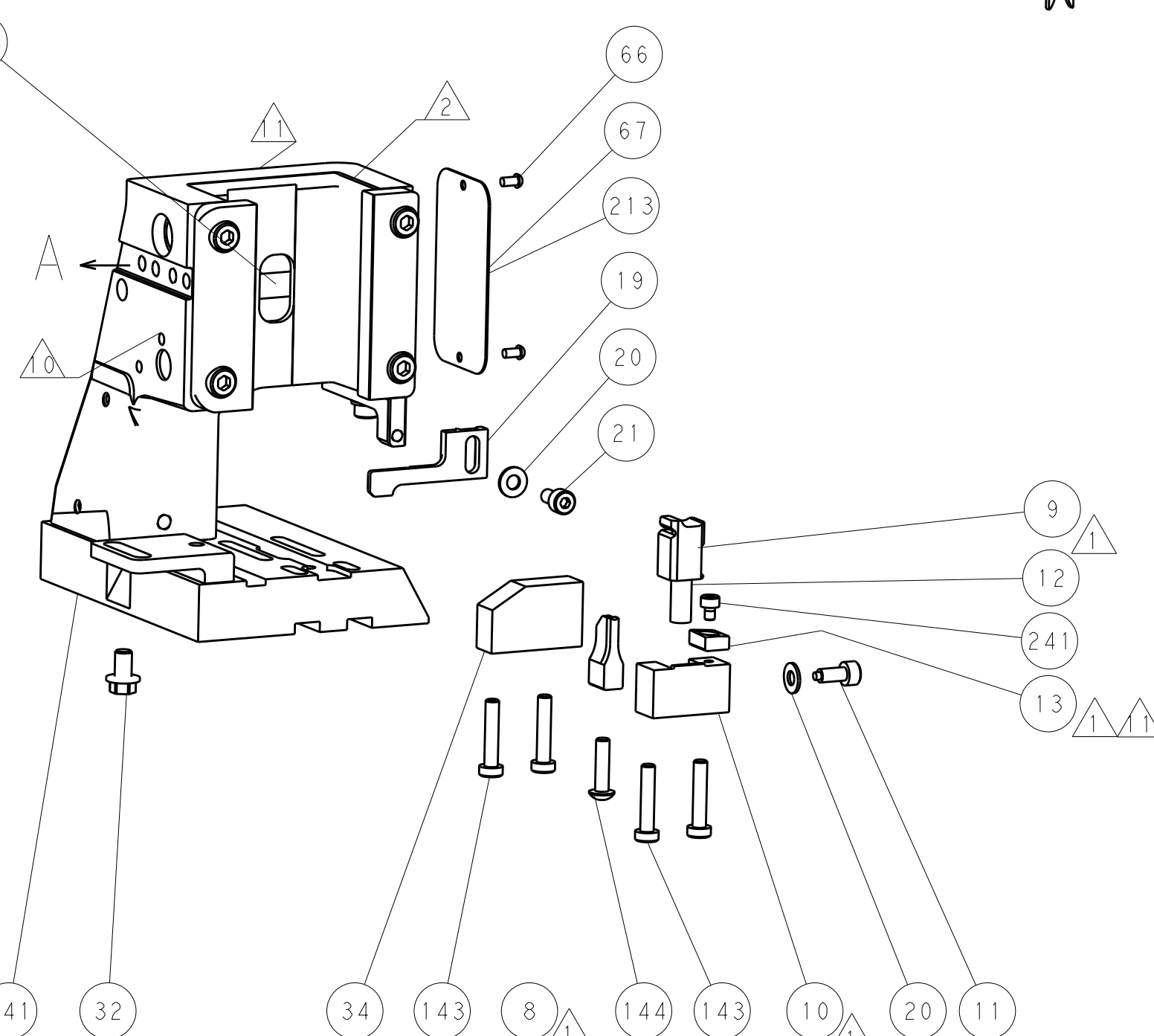
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: BOB HIGMAN 25FEB2015		CHK: G. BAILEY 25FEB2015		APVD: G. BAILEY 25FEB2015		NAME: Ocean Side Feed Applicator	
mm		0 PLC ±0.5		1 PLC ±0.5		2 PLC ±0.13		3 PLC ±0.013		4 PLC ±0.001	
MATERIAL:		FINISH:		WEIGHT:		Customer Accessible Production Drawing		SCALE: 1:2		SHEET 4 OF 4	
										REV A	

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