

| ATLANTIC VERSION<br>TERMINATOR<br>INTERFACE ADAPTER | PART<br>NUMBER | REVISION | DESCRIPTION              | FEED TYPE                         | APPLICATOR STYLE CONVERSION CHART |                       |           |             |           |             |                        |
|-----------------------------------------------------|----------------|----------|--------------------------|-----------------------------------|-----------------------------------|-----------------------|-----------|-------------|-----------|-------------|------------------------|
|                                                     |                |          |                          |                                   | CONVERT TO                        | PART NUMBERS REQUIRED |           |             |           |             |                        |
|                                                     |                |          |                          |                                   |                                   | -                     | -         | -           | -         | -           | -                      |
|                                                     | 2266614-2      | A        | FINE CRIMP HEIGHT ADJUST | PNEUMATIC                         | SERVO LATCH PLATE                 | 2119951-1             | -         | 8-2266614-5 | 1901094-3 | 2-1752354-8 | 2168400-6 (QUANTITY 2) |
|                                                     | 2266614-5      | A        | FINE CRIMP HEIGHT ADJUST | SERVO<br>LATCH PLATE <sup>4</sup> | SMART APPLICATOR                  | 2161326-1             | -         | 8-2266614-4 | -         | -           | -                      |
|                                                     | 2266614-6      | A        | NON-CRIMP HEIGHT ADJUST  | SERVO<br>LATCH PLATE <sup>4</sup> | PNEUMATIC FEED                    | 2119950-1             | 1338683-8 | 5-18022-5   | 2119641-1 | 2119799-1   | 2063440-2              |
|                                                     | 2266614-7      | A        | FINE CRIMP HEIGHT ADJUST | NONE                              | -                                 | -                     | -         | -           | -         | -           | -                      |
|                                                     | 7-2266614-7    | A        | CRIMP TOOLING KIT        | -                                 | -                                 | -                     | -         | -           | -         | -           | -                      |

| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 3.85 mm [.152] | F    |
| INSUL                                | 6.60 mm [.260] | O    |
| APPLICATOR INSTRUCTIONS<br>408-10389 |                |      |

|                                                                                                     |                 |                                                                                   |                                                                                                                                                                                                  |
|-----------------------------------------------------------------------------------------------------|-----------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| TERMINAL DATA: FCI TERMINAL                                                                         |                 | FCI CRIMP SPECIFICATION                                                           |                                                                                                                                                                                                  |
| TERMINAL NAME: TERMINAL, MALE                                                                       |                 |                                                                                   |                                                                                                                                                                                                  |
| WIRE STRIP LENGTH<br>7.50-8.50 mm [.295-.335 IN]                                                    |                 |  | INSULATION DIAMETER RANGE<br>  |
| TERMINAL APPLICATION SPECIFICATION                                                                  | 9084-0600 Rev D | -                                                                                 | -                                                                                                                                                                                                |
|                    | -               | -                                                                                 | -                                                                                                                                                                                                |
| TERMINALS APPLIED  |                 |                                                                                   |                                                                                                                                                                                                  |
| TE TERMINAL                                                                                         | FCI TERMINAL    | TE SEAL                                                                           | FCI SEAL                                                                                                                                                                                         |
| 1572472-1                                                                                           | 6017-0261       | 1572474-1                                                                         | 60993301                                                                                                                                                                                         |

|           |                            |                                   |
|-----------|----------------------------|-----------------------------------|
| WIRE SIZE | CRIMP HEIGHT<br>mm [INCH]  | CRIMP HEIGHT<br>REFERENCE SETTING |
| 6.00mm2   | 2.80+/-0.05 [.110+/- .002] | 5.2                               |
| 5.00mm2   | 2.70+/-0.05 [.106+/- .002] | 6.4                               |
| 10 AWG    | 2.55+/-0.05 [.100+/- .002] | 8.0                               |
| 4.00mm2   | 2.30+/-0.05 [.091+/- .002] | 10.7                              |



- <sup>1</sup> RECOMMENDED SPARE PARTS
- <sup>2</sup> GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- <sup>4</sup> APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266614-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266614-5  
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266614-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- <sup>6</sup> APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.  
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
- <sup>7</sup> GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- <sup>8</sup> MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- <sup>9</sup> CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- <sup>10</sup> TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- <sup>11</sup> TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- <sup>12</sup> WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)  
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.00.
- <sup>13</sup> THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- <sup>14</sup> APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.  
APPLY #1-23419-5 LOC-TITE TO THREADS.
- <sup>15</sup> CUT TO LENGTH AT ASSEMBLY.

\*WARNING  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO  
LARGEST WIRE SIZE SETTING. USE OF SETTINGS  
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING  
WILL CAUSE DAMAGE TO CRIMP TOOLING.

|     |    |    |    |    |           |                                     |         |
|-----|----|----|----|----|-----------|-------------------------------------|---------|
| -   | 1  | 1  | 1  | 1  | 455888-5  | SPACER, CRIMPER                     | 270     |
| -   | 2  | 2  | 2  | 2  | 2168083-1 | SCR, SKT HD CAP, RoHS, M3 X 8.0     | 269     |
| -   | 1  | 1  | 1  | 1  | 1633782-4 | FENCE                               | 267     |
| -   | -  | 1  | -  | -  | 2119957-2 | APPLICATOR SHIM PACK                | 260     |
| -   | 1  | 1  | 1  | 1  | 1803078-2 | SPACER, PRECISION                   | 259     |
| -   | 1  | -  | 1  | 1  | 8-21084-0 | O-RING, .676 ID, .070 DIA. MAT.     | 252     |
| -   | -  | -  | -  | 1  | 2119640-1 | PUSH ROD, AIR FEED                  | 250     |
| -   | -  | -  | -  | 1  | 2079988-1 | BUSHING, LCH5-12, MISUMI            | 249     |
| -   | -  | -  | -  | 1  | 2119641-1 | FEED CAM, AIR FEED                  | 248     |
| -   | 1  | -  | 1  | 1  | 2119798-1 | DETENT PIN                          | 247     |
| -   | 1  | -  | 1  | 1  | 1-22279-3 | SPRING, COMPRESSION                 | 246     |
| -   | -  | 1  | -  | -  | 2161314-1 | RAM, STEPPED, ATLANTIC, SF, NON-ADJ | 245     |
| -   | 1  | 1  | 1  | 1  | 2119082-5 | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| -   | 1  | 1  | 1  | 1  | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| -   | 1  | 1  | 1  | 1  | 2119083-1 | RETAINER, INSULATION DIAL           | 242     |
| -   | 1  | 1  | 1  | 1  | 7-18023-7 | SCR, SKT HD CAP M3 X 4.0            | 241     |
| -77 | -7 | -6 | -5 | -2 | PART NO   | DESCRIPTION                         | ITEM NO |

<sup>6</sup>  
<sup>15</sup>

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

| SET UP GAUGE<br>2119599-1 | LOC<br>A | DIST<br>66 | REVISIONS |          |             |      |     |
|---------------------------|----------|------------|-----------|----------|-------------|------|-----|
|                           |          |            | P         | LTR      | DESCRIPTION | DATE | OWN |
|                           |          |            | A         | RELEASED | 06MAR2015   | BW   | TE  |
|                           |          |            |           |          |             |      |     |
|                           |          |            |           |          |             |      |     |

|     |     |     |     |     |             |                                     |         |
|-----|-----|-----|-----|-----|-------------|-------------------------------------|---------|
| -   | -   | 2   | 2   | -   | 2168400-6   | SHCS, LOW HEAD, RoHS, M5 X 16       | 240     |
| -   | -   | -   | -   | -   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| -   | -   | -   | -   | 1   | 2063440-2   | AIR FEED MODULE                     | 238     |
| -   | -   | 1   | 1   | -   | 2119740-2   | TAG, IDENTIFICATION                 | 213     |
| -   | -   | 1   | 1   | -   | 1901094-3   | SPACER, FEEDER                      | 198     |
| -   | 1   | 1   | 1   | 1   | 2-1752354-8 | STANDOFF, HOLD-DOWN                 | 180     |
| -   | 1   | 1   | 1   | 1   | 6-993111-6  | PIN, SLOTTED SPRING 3.0 X 14.0      | 177     |
| -   | 1   | 1   | 1   | 1   | 8-22280-7   | SPRING, COMPRESSION                 | 176     |
| -   | 1   | 1   | 1   | 1   | 1752353-2   | GUIDE PIN, HOLDDOWN                 | 175     |
| -   | 1   | 1   | 1   | 1   | 1901680-2   | GUIDE PIN, HOLDDOWN                 | 174     |
| -   | -   | -   | -   | 2   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172     |
| -   | 1   | 1   | 1   | 1   | 994969-1    | MAGNET, RARE EARTH HIGH ENERGY      | 166     |
| -   | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| -   | -   | -   | -   | 1   | 240638-1    | SPRING, FEED FINGER                 | 163     |
| -   | -   | -   | -   | 1   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137     |
| -   | -   | -   | -   | 1   | 2119799-1   | HOLDER, FEED FINGER, AF             | 136     |
| -   | -   | REF | REF | -   | SEE NOTE 4  | MEMORY CHIP, PROGRAMMED             | 135     |
| -   | -   | 1   | 1   | -   | 1633743-1   | SERVO FEED LATCH ASM                | 133     |
| -   | -   | REF | REF | -   | 2119944-1   | FEED FINGER ASSEMBLY, SF            | 117     |
| -   | 1   | 1   | 1   | 1   | 1-690438-0  | FRONT STRIP GUIDE                   | 96      |
| -   | 1   | 1   | 1   | 1   | 318563-1    | GUARD, FRONT CHIP                   | 89      |
| -   | 1   | 1   | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                     | 82      |
| -   | 1   | 1   | 1   | 1   | 1803096-1   | EXTENSION PLATE                     | 78      |
| -   | 1   | 1   | 1   | 1   | 2119956-1   | DOCUMENTATION PACKAGE               | 71      |
| -   | 1   | 1   | 1   | 1   | 2119791-7   | DEPRESSOR, WIRE                     | 70      |
| -   | 1   | 1   | 1   | 1   | 2119943-1   | WASHER, SPACER                      | 69      |
| -   | 1   | -   | -   | 1   | 2119740-1   | TAG, IDENTIFICATION                 | 67      |
| -   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| -   | 1   | -   | 1   | 1   | 2119793-1   | LIMITER, ADJUSTMENT BOLT            | 63      |
| -   | 3   | -   | 3   | 3   | 992763-5    | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62      |
| -   | 3   | 3   | 3   | 3   | 2079383-4   | SCR, BHSC, RoHS (M4 X 8)            | 60      |
| -   | -   | -   | -   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| -   | 1   | 1   | 1   | 1   | 1-2168083-3 | SCR, SKT HD CAP, RoHS, M3 X 16      | 57      |
| -   | -   | -   | -   | 1   | 1338683-8   | FEED PAWL                           | 56      |
| -   | 4   | 4   | 4   | 4   | 2168400-1   | SHCS, LOW HEAD, RoHS, M4 X 12       | 54      |
| -   | 1   | 1   | 1   | 1   | 1-5018030-0 | NUT, HEX, REG, RoHS, M3.5           | 52      |
| -   | 1   | 1   | 1   | 1   | 1-1901681-3 | HOLDDOWN, TERMINAL                  | 51      |
| -   | -   | -   | -   | 1   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| -   | -   | -   | -   | -   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| -   | -   | -   | -   | -   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| -   | 1   | 1   | 1   | 1   | 1-2119656-7 | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| -   | 1   | -   | 1   | 1   | 2161311-1   | RAM, STEPPED, AMP STYLE, SIDE FEED  | 44      |
| -   | 1   | 1   | 1   | 1   | 1-2079383-5 | SCR, BHSC, RoHS (M8 X 40)           | 41      |
| -   | 1   | -   | 1   | 1   | 2119645-1   | DISC, NUMBERED FA WIRE ADJUSTMENT   | 40      |
| -   | 1   | -   | 1   | 1   | 2119957-1   | APPLICATOR SHIM PACK                | 39      |
| -   | 1   | 1   | 1   | 1   | 2119644-3   | RAM WASHER, PRECISION               | 38      |
| -   | 1   | 1   | 1   | 1   | 2119085-1   | FA HEAD, ATLANTIC STYLE             | 37      |
| -   | 1   | -   | 1   | 1   | 2119092-1   | BOLT, ADJUSTMENT                    | 35      |
| -   | 1   | 1   | 1   | 1   | 1-1752356-8 | SUPPORT, TERMINAL                   | 34      |
| -   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| -   | 1   | 1   | 1   | 1   | 2161328-1   | HEX HEAD, FLANGED, M5 x 8mm LONG    | 32      |
| -   | 1   | 1   | 1   | 1   | 1320908-6   | SPACER, STRIP GUIDE                 | 30      |
| -   | 1   | 1   | 1   | 1   | 2119959-6   | ASSEMBLY, STRIP GUIDE               | 29      |
| -   | 1   | 1   | 1   | 1   | 2-455888-0  | SPACER, CRIMPER                     | 28      |
| -   | 2   | 2   | 2   | 2   | 22283-1     | SPRING, COMPRESSION                 | 27      |
| -   | 1   | 1   | 1   | 1   | 240792-1    | DRAG, TERMINAL                      | 25      |
| -   | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| -   | 1   | 1   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| -   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| -   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| -   | 1   | 1   | 1   | 1   | 4-22280-7   | SPRING, COMPRESSION                 | 12      |
| -   | 1   | 1   | 1   | 1   | 1-356885-3  | STOP, SHEAR                         | 11      |
| -   | 1   | 1   | 1   | 1   | 2119805-3   | SHEAR HOLDER, FRONT                 | 10      |
| -   | 1   | 1   | 1   | 1   | 318059-9    | FLOATING SHEAR, FRONT               | 9       |
| 1   | 1   | 1   | 1   | 1   | 3-1633930-1 | ANVIL, COMBINATION                  | 8       |
| -   | -   | -   | -   | -   | -           | -                                   | 7       |
| -   | -   | -   | -   | -   | -           | -                                   | 6       |
| -   | 1   | 1   | 1   | 1   | 1803080-1   | DEPRESSOR, SHEAR                    | 5       |
| -   | 1   | 1   | 1   | 1   | 2-238011-1  | BLOCK, CRIMPER SPACER               | 4       |
| 1   | 1   | 1   | 1   | 1   | 2-2119784-5 | CRIMPER, INSULATION O PREMIUM       | 3       |
| -   | 1   | 1   | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                     | 2       |
| 1   | 1   | 1   | 1   | 1   | 7-1633664-8 | CRIMPER, WIRE                       | 1       |
| -77 | -7  | -6  | -5  | -2  | PART NO     | DESCRIPTION                         | ITEM NO |

<sup>6</sup>

<sup>15</sup>

<sup>15</sup>

<sup>15</sup>

<sup>15</sup>

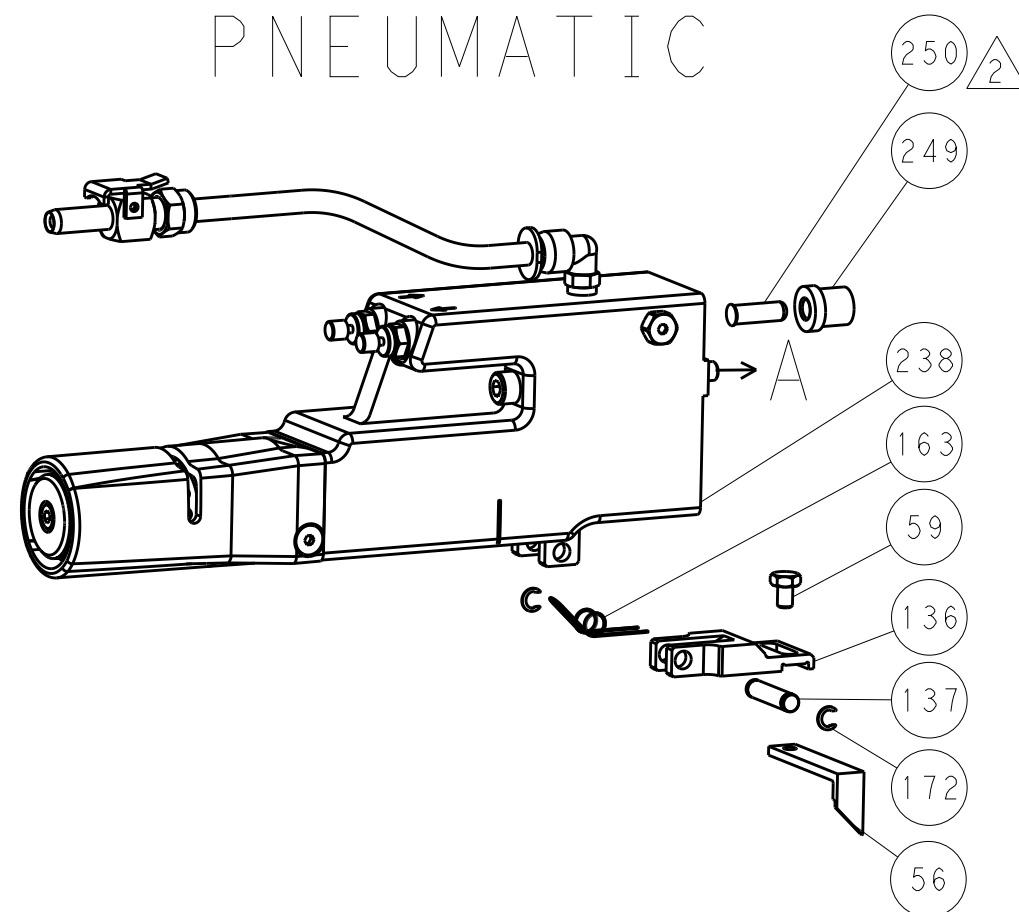
<sup>15</sup>

|                                                                                                                                                         |  |                                                                                     |  |                  |           |                                                                                                                                    |  |                    |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|------------------|-----------|------------------------------------------------------------------------------------------------------------------------------------|--|--------------------|--|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTROLLED BY THE ISSUING ORGANIZATION. SHOULD BE CONTROLLED FOR THE LATEST EDITION. |  |                                                                                     |  | OWN<br>B. WEAVER | 12DEC2014 |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |                    |  |
|                                                                                                                                                         |  |                                                                                     |  | CHK<br>T. ELBIN  | 12DEC2014 |                                                                                                                                    |  |                    |  |
| DIMENSIONS:<br>mm                                                                                                                                       |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                                              |  | APVD<br>T. ELBIN | 12DEC2014 | NAME<br>Ocean Side Feed<br>Applicator                                                                                              |  |                    |  |
|                                                                    |  | 0 PLC ±.5<br>1 PLC ±.05<br>2 PLC ±.013<br>3 PLC ±.013<br>4 PLC ±.0001<br>ANGLES ±.5 |  | PRODUCT SPEC     |           | SIZE<br>A1                                                                                                                         |  | CAGE CODE<br>00779 |  |
| MATERIAL                                                                                                                                                |  | FINISH                                                                              |  | APPLICATION SPEC |           | DRAWING NO<br>C=2266614                                                                                                            |  | RESTRICTED TO<br>- |  |
|                                                                                                                                                         |  |                                                                                     |  | WEIGHT<br>-      |           | SCALE<br>1:2                                                                                                                       |  | SHEET<br>1 OF 4    |  |
| Customer Accessible Production Drawing                                                                                                                  |  |                                                                                     |  |                  |           | REV<br>A                                                                                                                           |  |                    |  |

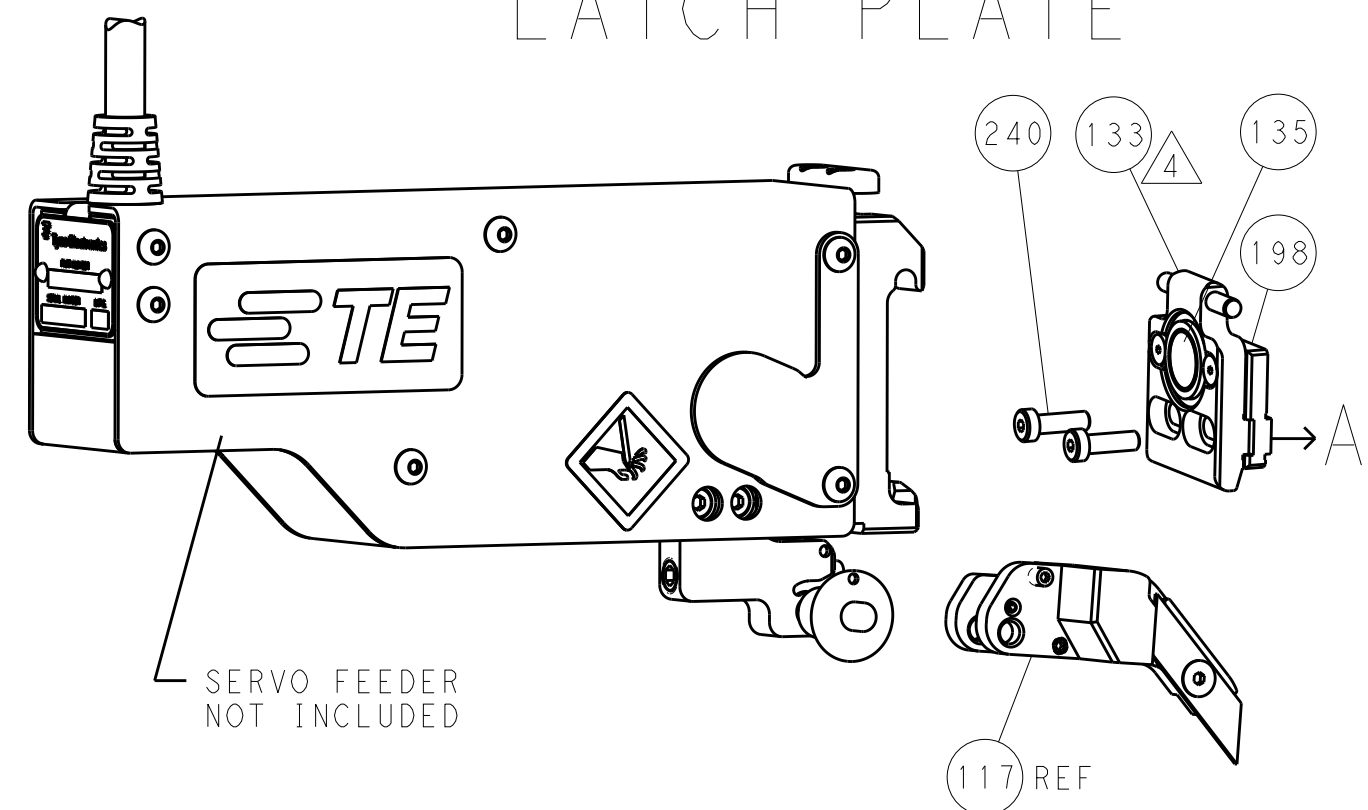
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|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

FEED TYPE

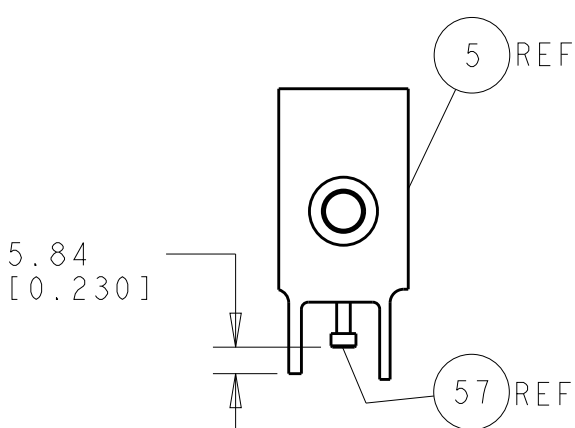
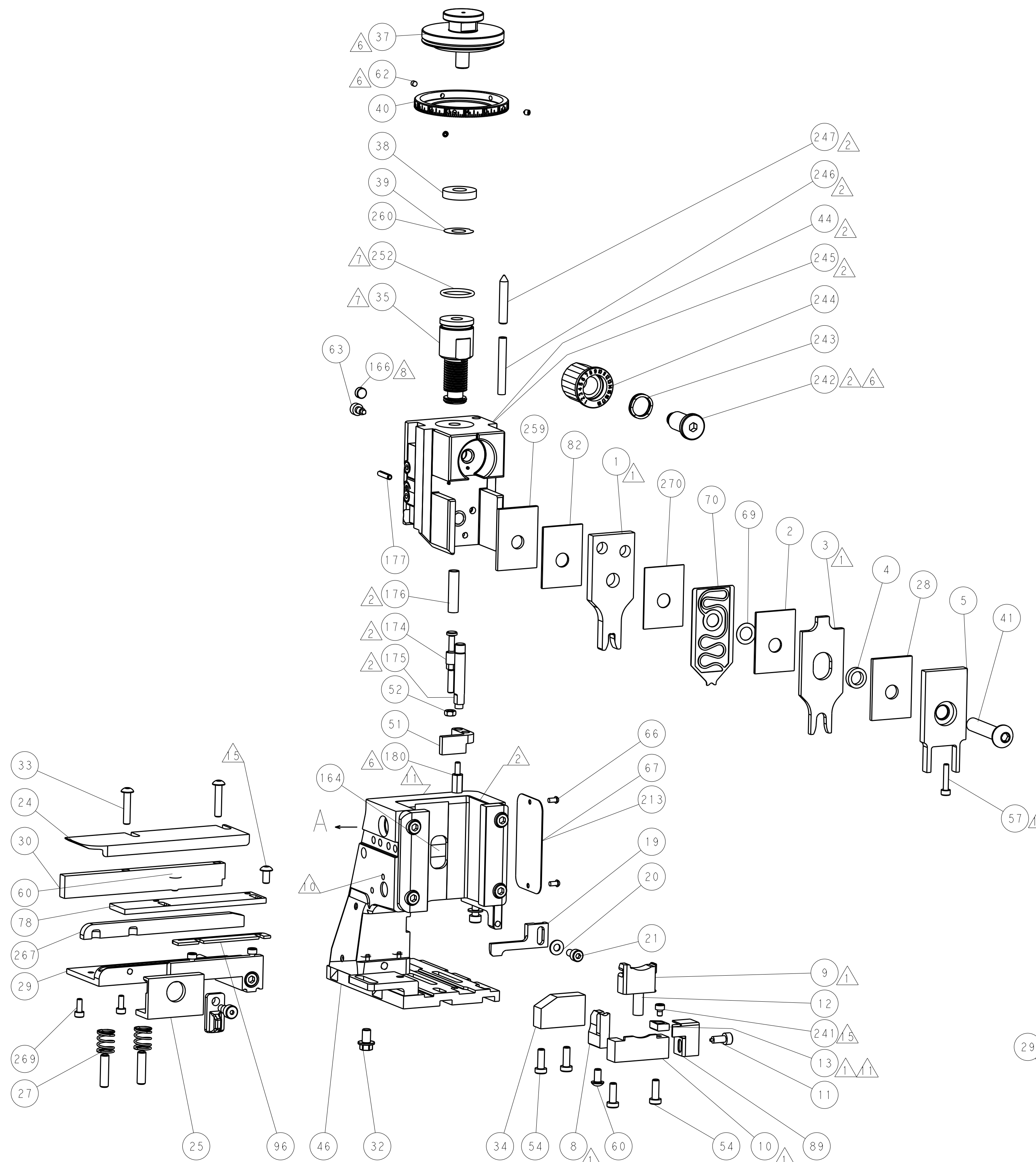
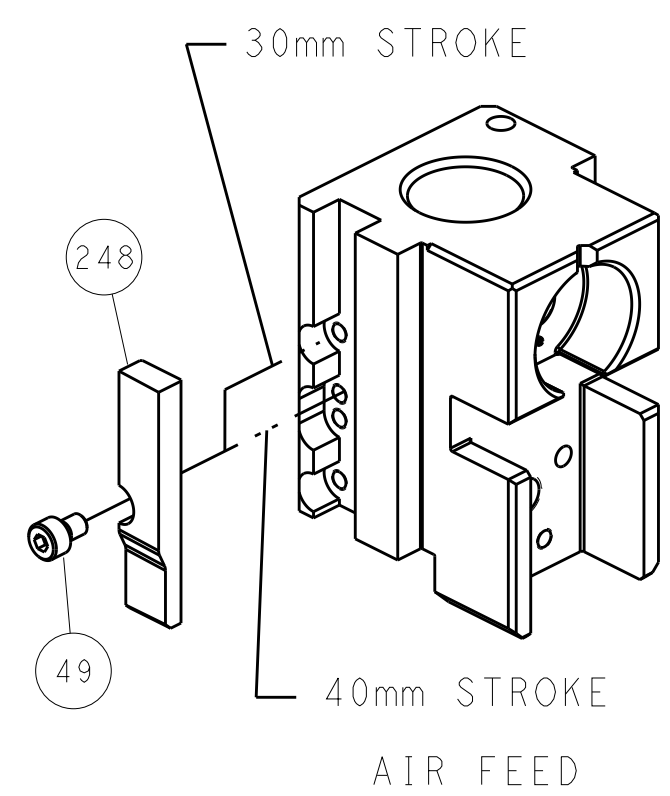
PNEUMATIC



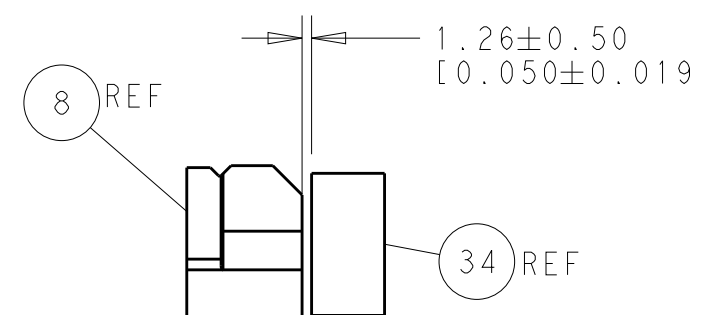
SERVO LATCH PLATE



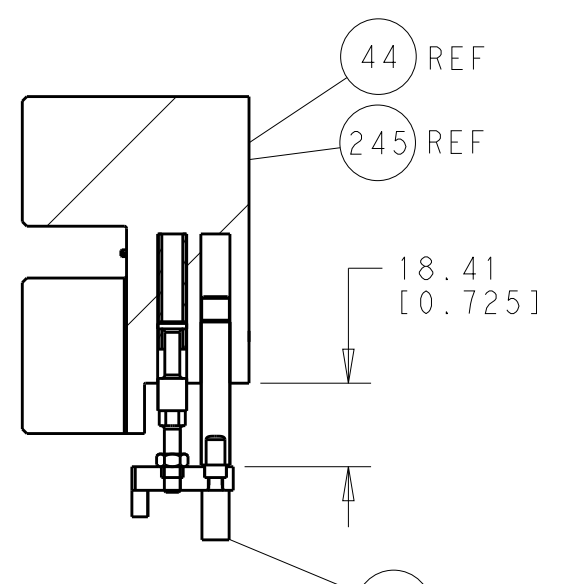
CAM POSITION



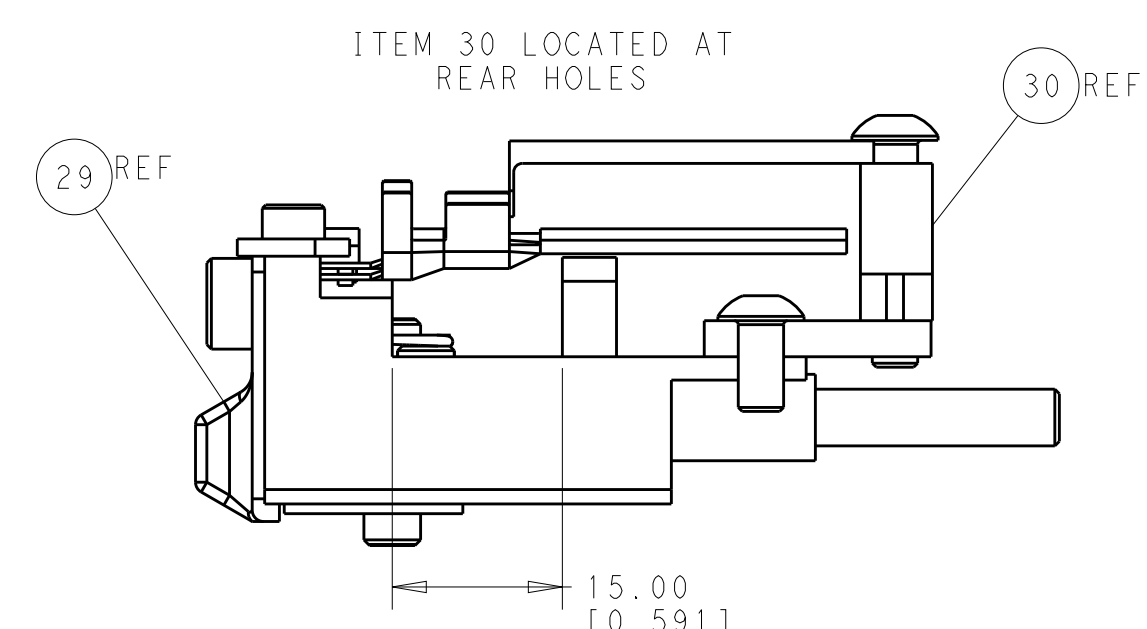
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY WIRE BARREL

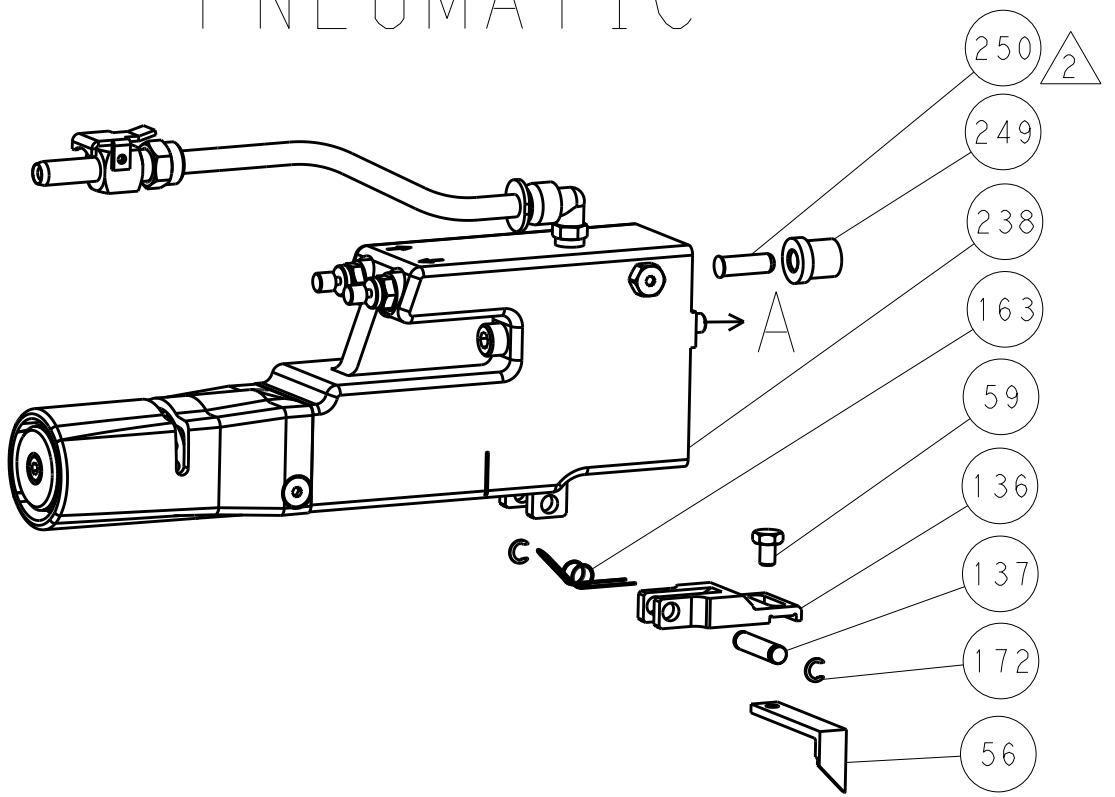
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|             |  |                                        |  |                                        |  |                           |  |
|-------------|--|----------------------------------------|--|----------------------------------------|--|---------------------------|--|
| DIMENSIONS: |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | DWN B. WEAVER 12DEC2014                |  | TE Connectivity           |  |
| mm          |  | 0 PLC ±0.5                             |  | CHK T. ELBIN 12DEC2014                 |  | Harrisburg, PA 17105-3608 |  |
|             |  | 1 PLC ±0.13                            |  | APVD T. ELBIN 12DEC2014                |  | NAME                      |  |
|             |  | 2 PLC ±0.13                            |  | PRODUCT SPEC                           |  | Ocean Side Feed           |  |
|             |  | 3 PLC ±0.13                            |  | APPLICATION SPEC                       |  | Applicator                |  |
|             |  | 4 PLC ±0.0001                          |  | WEIGHT                                 |  | SIZE                      |  |
|             |  | FINISH                                 |  | Customer Accessible Production Drawing |  | CAGE CODE DRAWING NO      |  |
|             |  |                                        |  | SCALE                                  |  | 00779 C=2266614           |  |
|             |  |                                        |  | SHEET                                  |  | 2 OF 4                    |  |
|             |  |                                        |  | REV                                    |  | A                         |  |

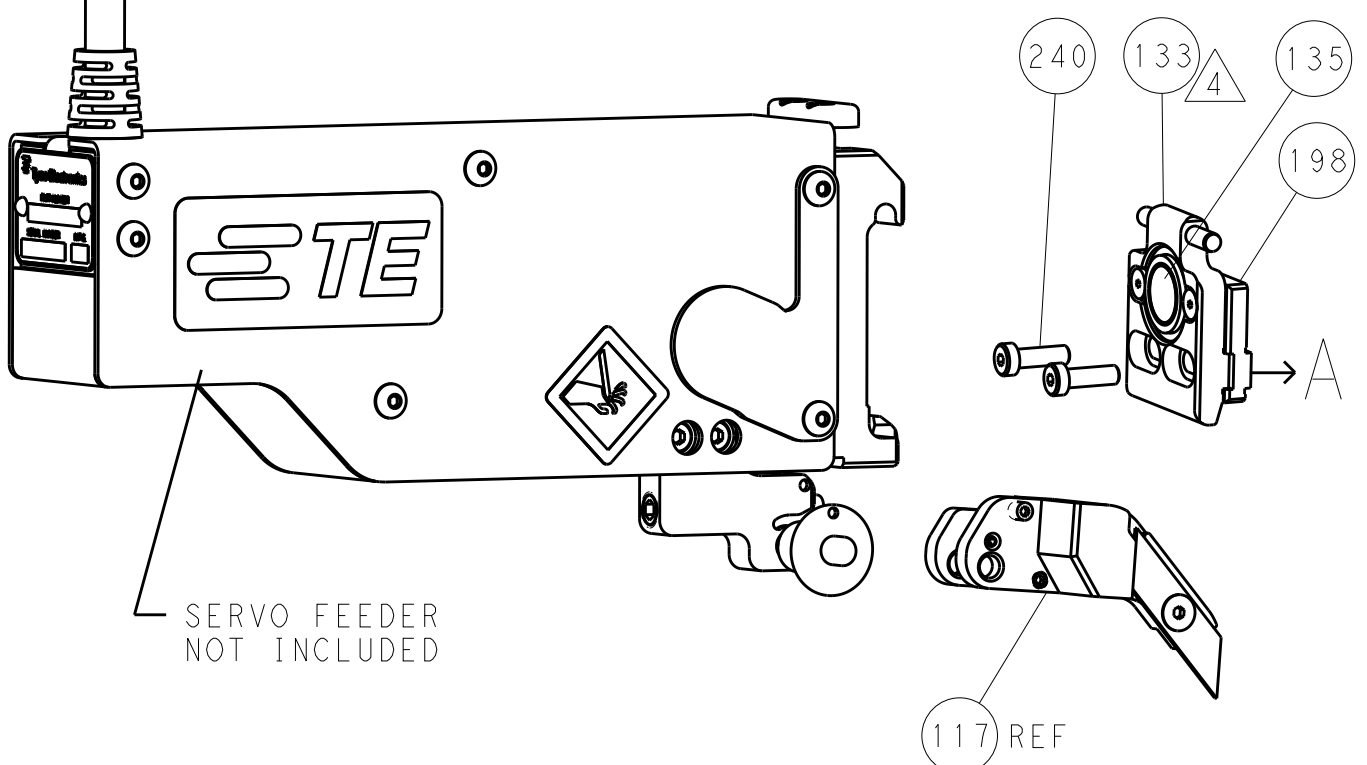


| LOC |     | DIST        |  | REVISIONS |     |      |   |
|-----|-----|-------------|--|-----------|-----|------|---|
| P   | LTR | DESCRIPTION |  | DATE      | OWN | APVD |   |
|     |     |             |  |           |     |      |   |
| -   | -   | SEE SHEET 1 |  | -         | -   | -    | - |
|     |     |             |  |           |     |      |   |
|     |     |             |  |           |     |      |   |

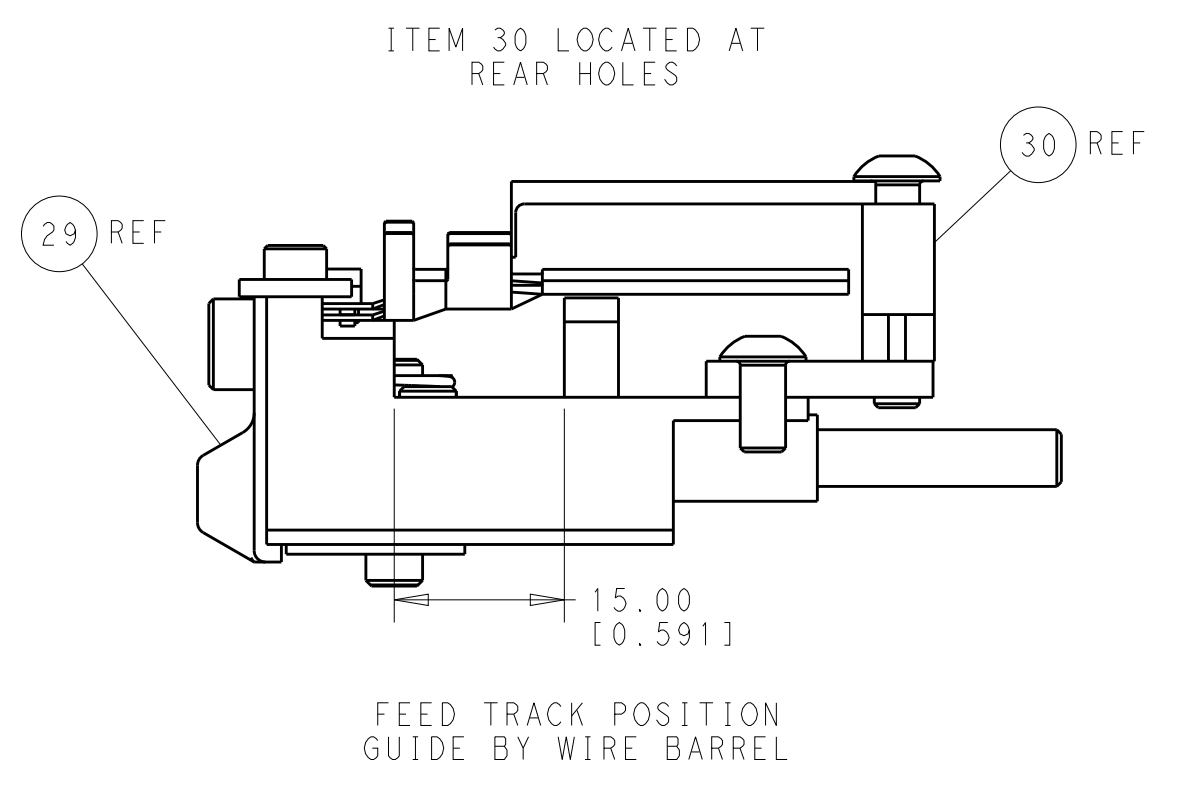
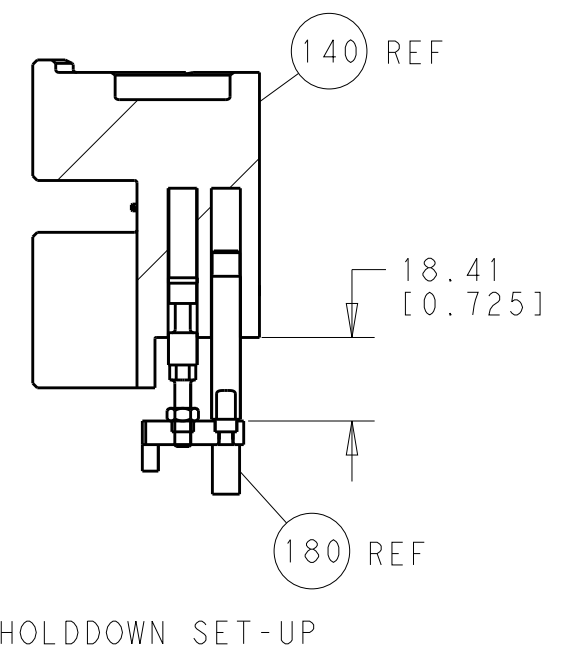
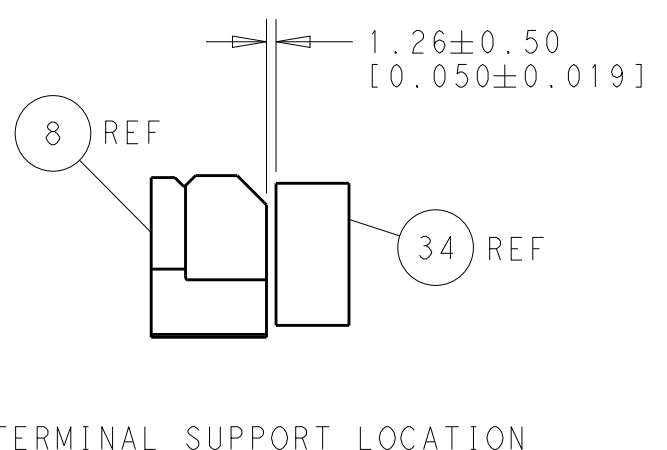
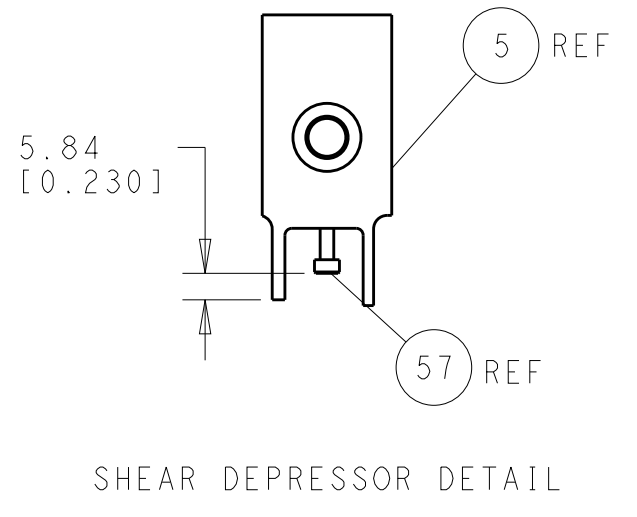
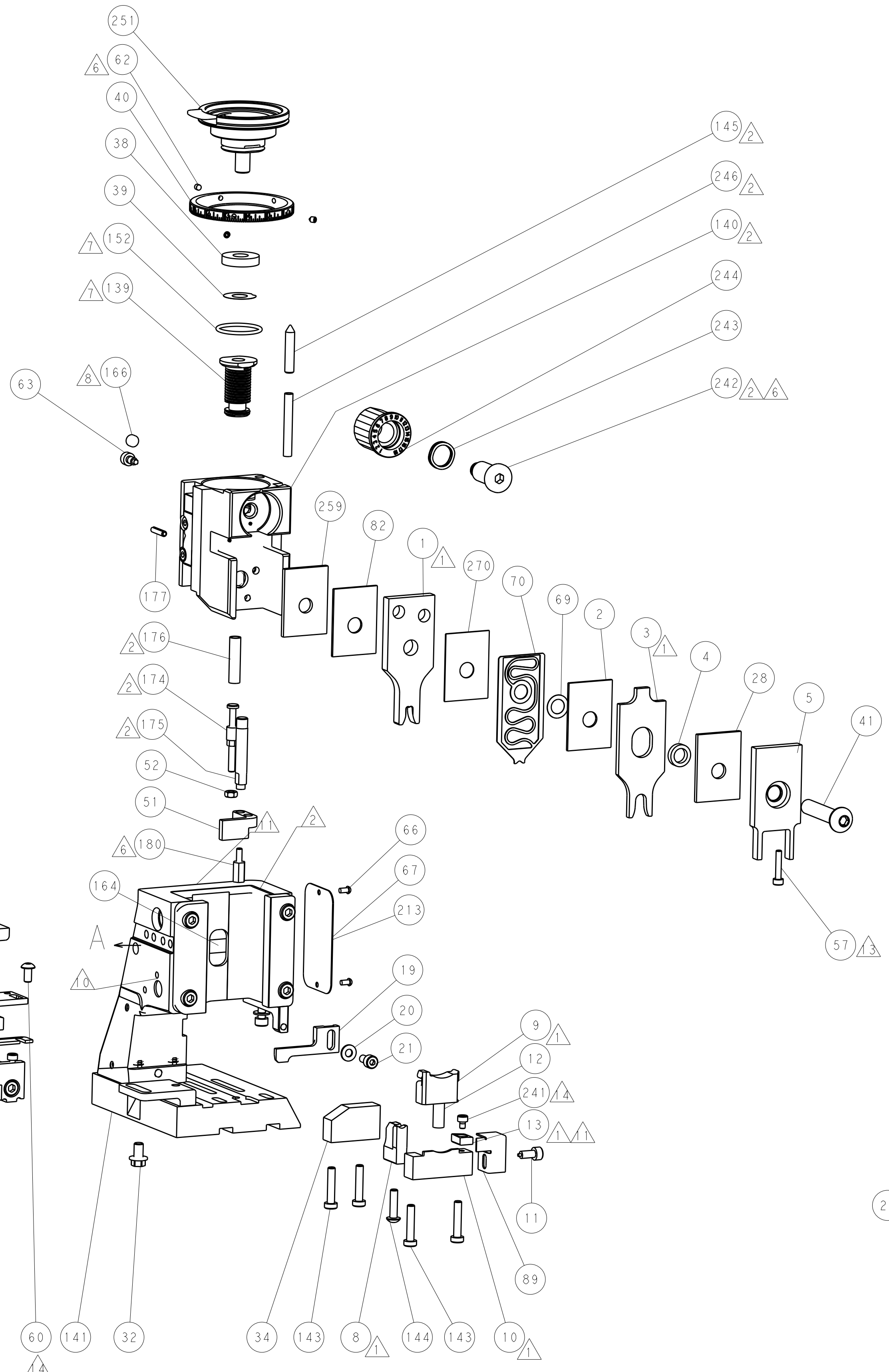
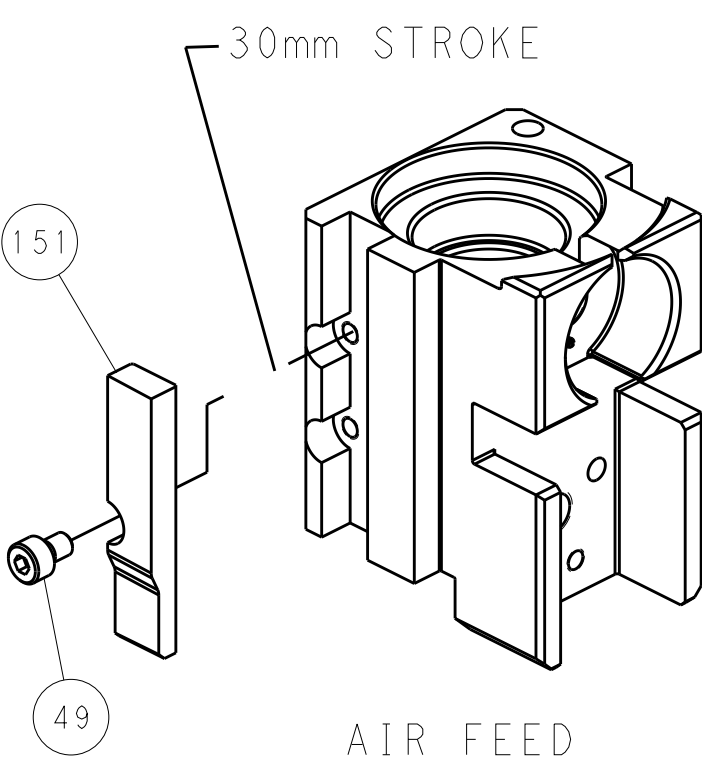
FEED TYPE  
PNEUMATIC



SERVO  
LATCH PLATE



CAM POSITION



PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                               |  |                       |           |                                              |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------|-----------|----------------------------------------------|--|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION. |  | OWN<br>B. WEAVER      | 12DEC2014 | TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                             |  | CHK<br>T. ELBIN       | 12DEC2014 | NAME<br>Ocean Side Feed<br>Applicator        |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±0.5<br>1 PLC ±0.13<br>2 PLC ±0.13<br>3 PLC ±0.013<br>4 PLC ±0.0001<br>ANGLES ±0.0001         |  | APVD<br>T. ELBIN      | 12DEC2014 | SIZE<br>A1                                   |  |
| MATERIAL<br>-                                                                                                                                 |  | PRODUCT SPEC<br>-     |           | CAGE CODE<br>00779                           |  |
| FINISH<br>-                                                                                                                                   |  | APPLICATION SPEC<br>- |           | DRAWING NO<br>C-2266614                      |  |
| -                                                                                                                                             |  | WEIGHT<br>-           |           | Customer Accessible Production Drawing       |  |
| -                                                                                                                                             |  | SCALE<br>1:2          |           | SHEET 4 OF 4                                 |  |
| -                                                                                                                                             |  | REV<br>A              |           | REV<br>A                                     |  |

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