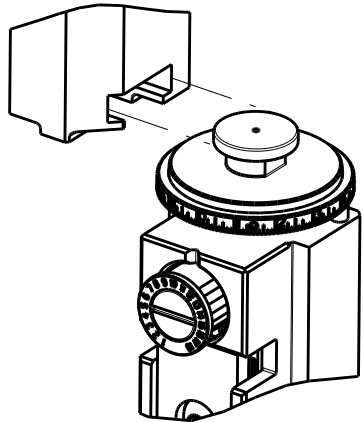


|                              |          |                                                       |            |
|------------------------------|----------|-------------------------------------------------------|------------|
| 8                            |          | 7                                                     |            |
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| PART NUMBER                  | REVISION | DESCRIPTION                                           | FEED TYPE  |
| 2266458-1                    | B        | FINE CRIMP HEIGHT ADJUST                              | MECHANICAL |
| 2266458-2                    | B        | FINE CRIMP HEIGHT ADJUST                              | PNEUMATIC  |
| 7-2266458-1                  | B        | MECHANICAL AND CRIMP TOOLING KIT                      | MECHANICAL |
| 7-2266458-2                  | B        | PNEUMATIC AND CRIMP TOOLING KIT                       | PNEUMATIC  |
| 7-2266458-7                  | A        | CRIMP TOOLING KIT                                     | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.78 mm [.070] | F    |
| INSUL                                | 3.94 mm [.155] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                                                   |             |                                                                                   |                                    |
|-----------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------|------------------------------------|
| TERMINAL DATA: TE TERMINAL                                                        |             | TE CRIMP SPECIFICATION                                                            |                                    |
| TERMINAL NAME: JPT TAB 2.8X0.8 FOR SEALING                                        |             |                                                                                   |                                    |
| WIRE STRIP LENGTH                                                                 |             |  | TERMINAL INSULATION DIAMETER RANGE |
| 4.90-5.50 mm [.193-.217 IN]                                                       |             |                                                                                   | Ø 3.05-3.40 mm [.120-.134 IN]      |
| TERMINAL APPLICATION SPECIFICATION                                                |             | 114-15068                                                                         |                                    |
|  |             | -                                                                                 | -                                  |
|                                                                                   |             | -                                                                                 | -                                  |
| TERMINALS APPLIED                                                                 |             |                                                                                   |                                    |
| TE TERMINAL                                                                       | TE TERMINAL | TE SEAL                                                                           | TE SEAL                            |
| 185028-1                                                                          | 185028-3    | 828904-1                                                                          |                                    |
|                                                                                   |             |                                                                                   | SEAL INSULATION DIAMETER RANGE     |
|                                                                                   |             |                                                                                   | 1.2 - 2.1 mm                       |

|           |                            |                                |
|-----------|----------------------------|--------------------------------|
| WIRE SIZE | CRIMP HEIGHT mm [INCH]     | CRIMP HEIGHT REFERENCE SETTING |
| 1.00mm2   | 1.49+/-0.05 [.059+/- .002] | 6.5                            |
| 0.60mm2   | 1.32+/-0.05 [.052+/- .002] | 8.4                            |
| 0.35mm2   | 1.23+/-0.05 [.048+/- .002] | 9.3                            |



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|     |      |           |     |               |           |     |      |
|-----|------|-----------|-----|---------------|-----------|-----|------|
| 2   |      | 1         |     |               |           |     |      |
| LOC | DIST | REVISIONS |     |               |           |     |      |
| A   | 66   | P         | LTR | DESCRIPTION   | DATE      | OWN | APVD |
|     |      | A         |     | RELEASED      | 17SEP2014 | MR  | TE   |
|     |      | B         |     | ECR-20-006061 | 26APR2020 | FZ  | TE   |
|     |      |           |     |               |           |     |      |
|     |      |           |     |               |           |     |      |

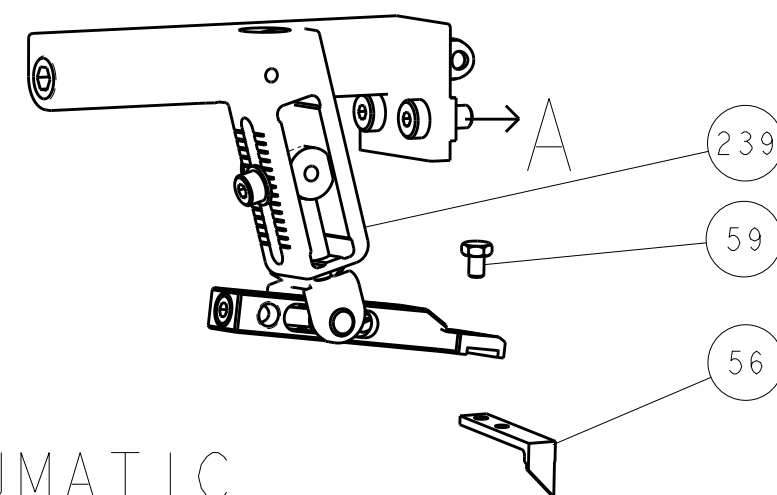
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|---|-----|-------------|-----|-----|-------------|-------------------------------------|---------|
| - | 1   | -           | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| - | 1   | 1           | 1   | 1   | 2119082-3   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| - | 1   | 1           | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| - | 1   | 1           | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| - | 1   | 1           | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| - | -   | 1           | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| - | 1   | -           | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238     |
| - | REF | REF         | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| - | 1   | 1           | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| - | 1   | 1           | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| - | 1   | 1           | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
| - | 1   | 1           | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71      |
| - | 1   | 1           | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| - | 2   | 2           | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| - | 1   | 1           | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| - | 1   | 1           | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| - | 1   | 1           | 1   | 1   | 985575-3    | SCR, FLT SKT HD CAP M3 X 10.0       | 57      |
| - | 1   | 1           | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56      |
| - | 4   | 4           | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
| - | 2   | 2           | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53      |
| - | 1   | 1           | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52      |
| - | 1   | 1           | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51      |
| - | 1   | 1           | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50      |
| - | 1   | 2           | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| - | -   | 1           | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| - | -   | 1           | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| - | 1   | 1           | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| - | 1   | 1           | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
| - | 1   | 1           | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| - | 1   | 1           | 1   | 1   | 1-1752356-7 | SUPPORT, TERMINAL                   | 34      |
| - | 2   | 2           | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| - | 2   | 2           | 2   | 2   | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| - | 1   | 1           | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29      |
| - | 1   | 1           | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28      |
| - | 1   | 1           | 1   | 1   | 1320928-6   | STRIP GUIDE                         | 24      |
| - | 1   | 1           | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| - | 2   | 2           | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| - | 1   | 1           | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| - | 1   | 1           | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| - | 1   | 1           | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| - | 1   | 1           | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| - | 1   | 1           | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| - | 1   | 1           | 1   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9       |
| - | 1   | 2           | 2   | 1   | 1633130-3   | ANVIL, COMBINATION .070             | 8       |
| - | -   | -           | -   | -   | -           | -                                   | 7       |
| - | -   | -           | -   | -   | -           | -                                   | 6       |
| - | 1   | 1           | 1   | 1   | 2-2119781-4 | DEPRESSOR, SHEAR                    | 5       |
| - | 1   | 1           | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4       |
| - | 1   | 2           | 2   | 1   | 2-2119784-9 | CRIMPER, INSULATION O PREMIUM       | 3       |
| - | 1   | 1           | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                     | 2       |
| - | 1   | 2           | 2   | 1   | 3-456404-1  | CRIMPER, WIRE PREMIUM               | 1       |
| - | 77  | 72          | 71  | -2  | -1          | PART NO                             | ITEM NO |
|   |     | DESCRIPTION |     |     |             |                                     |         |

|                                                                                                    |  |  |  |                                        |        |              |                                                  |                               |  |  |  |
|----------------------------------------------------------------------------------------------------|--|--|--|----------------------------------------|--------|--------------|--------------------------------------------------|-------------------------------|--|--|--|
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|                                                                                                    |  |  |  | CHK                                    | Y. YIN | 11AUGUST2014 |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | APVD                                   | H. GUO | 11AUGUST2014 | NAME                                             |                               |  |  |  |
| DIMENSIONS:                                                                                        |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |        |              |                                                  | Ocean Side Feed<br>Applicator |  |  |  |
| mm                                                                                                 |  |  |  | 0 PLC ±.005                            |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | 1 PLC ±.005                            |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | 2 PLC ±.005                            |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | 3 PLC ±.005                            |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | 4 PLC ±.005                            |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | ANGLES                                 |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | FINISH                                 |        |              |                                                  |                               |  |  |  |
| MATERIAL                                                                                           |  |  |  | WEIGHT                                 |        |              |                                                  | RESTRICTED TO                 |  |  |  |
|                                                                                                    |  |  |  |                                        |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | Customer Accessible Production Drawing |        |              |                                                  | REV B                         |  |  |  |
|                                                                                                    |  |  |  | SCALE 1:2                              |        |              |                                                  |                               |  |  |  |
|                                                                                                    |  |  |  | SHEET 1 OF 4                           |        |              |                                                  |                               |  |  |  |

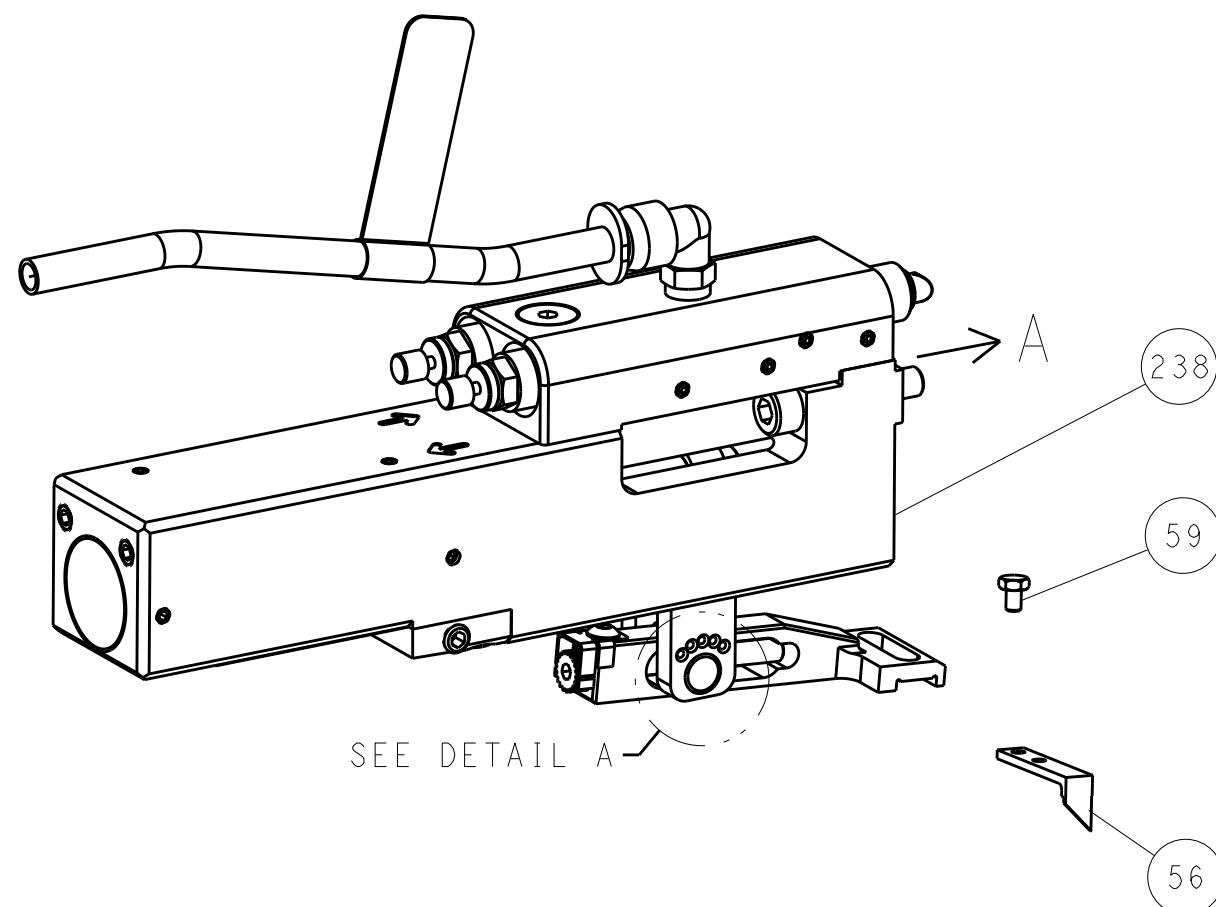


| LOC |    | DIST |     | REVISIONS   |      |     |      |
|-----|----|------|-----|-------------|------|-----|------|
| A   | 66 | P    | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |    | -    |     | SEE SHEET 1 | -    | -   | -    |
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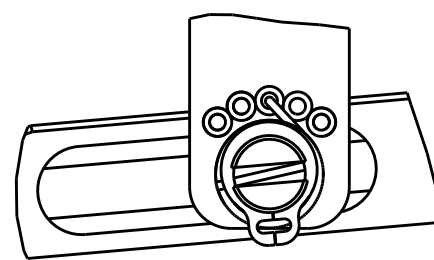
# FEED TYPE MECHANICAL



## PNEUMATIC

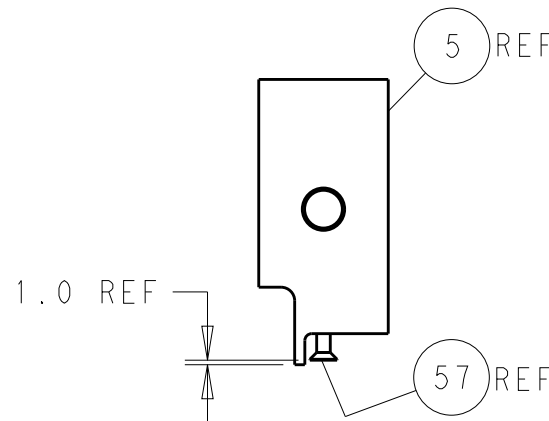
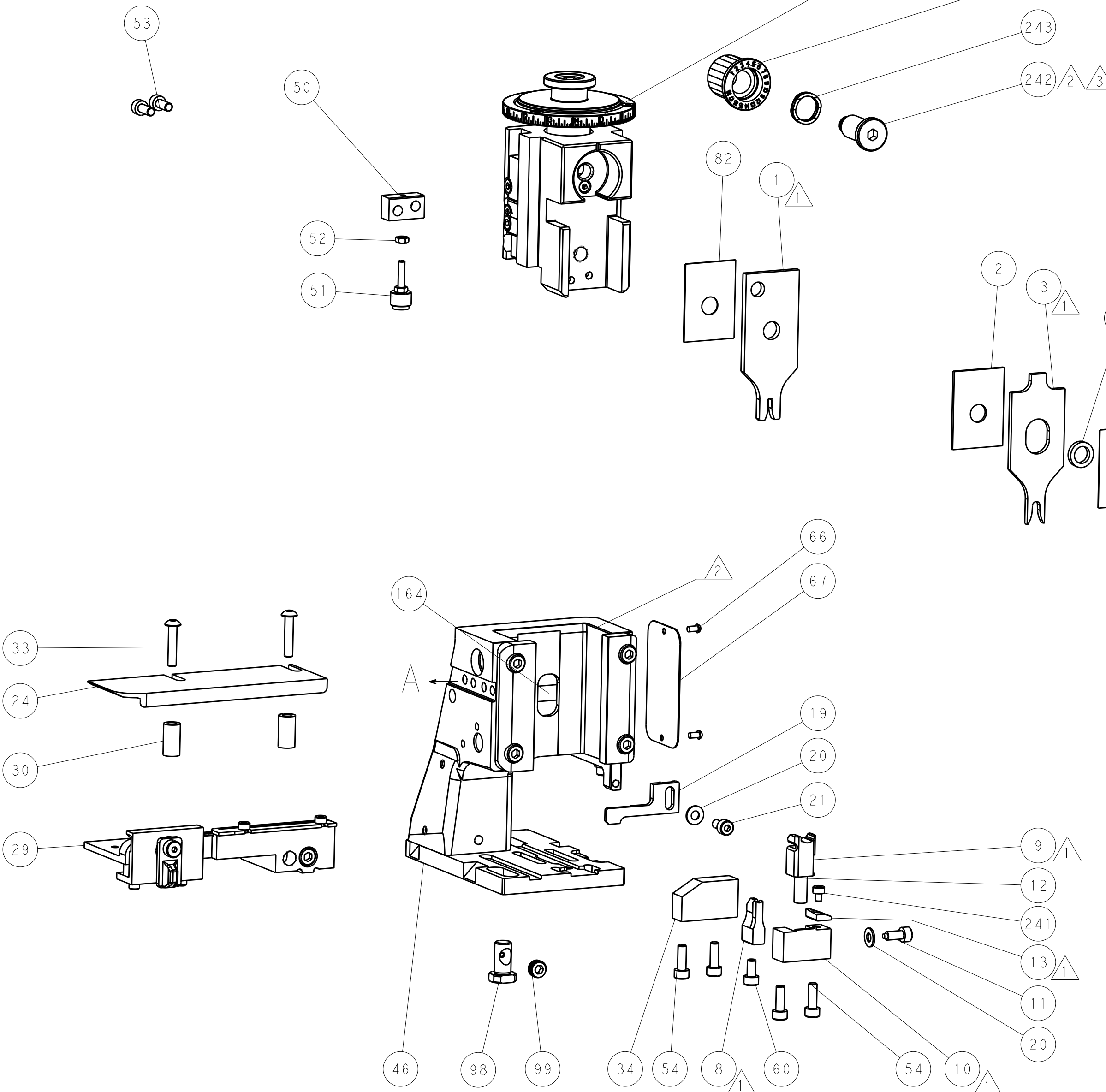
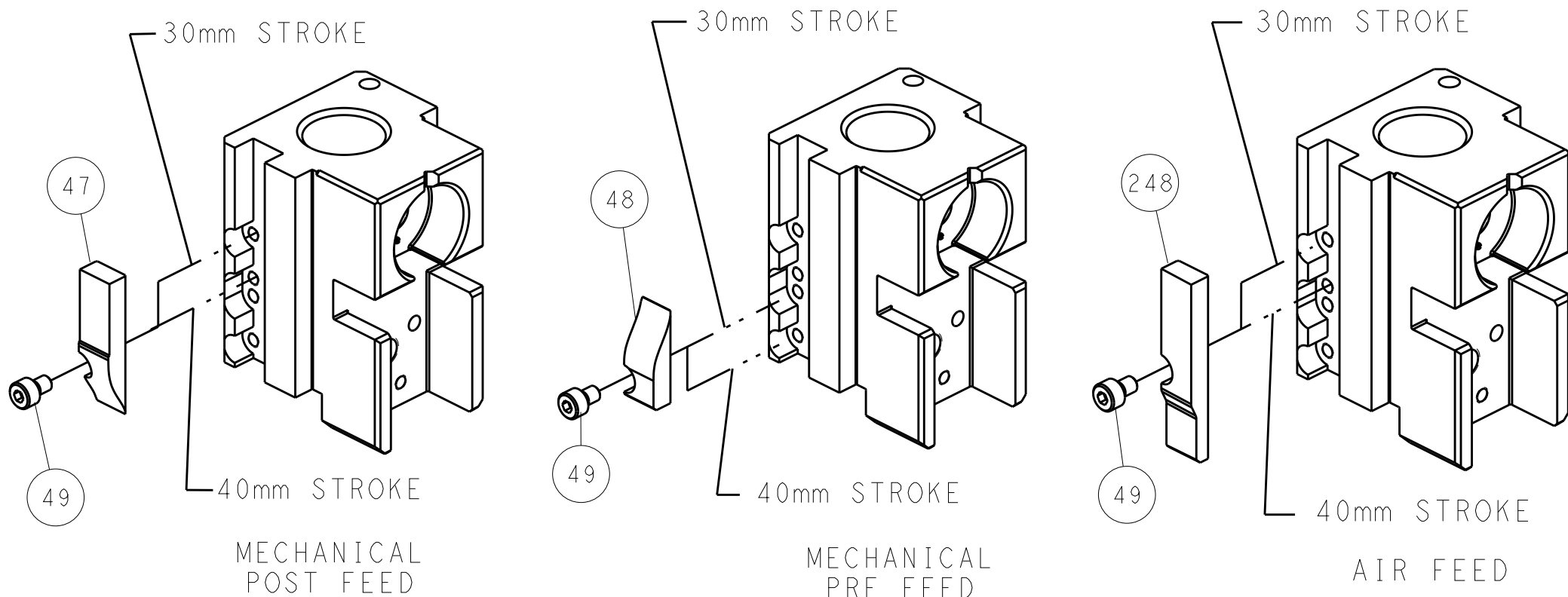


## FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

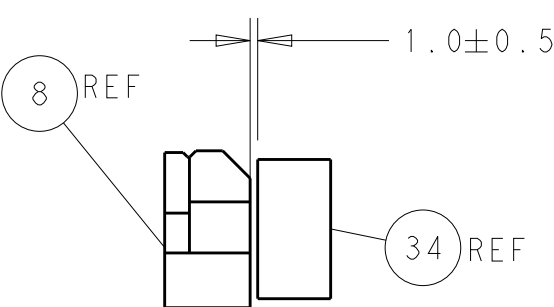


DETAIL A

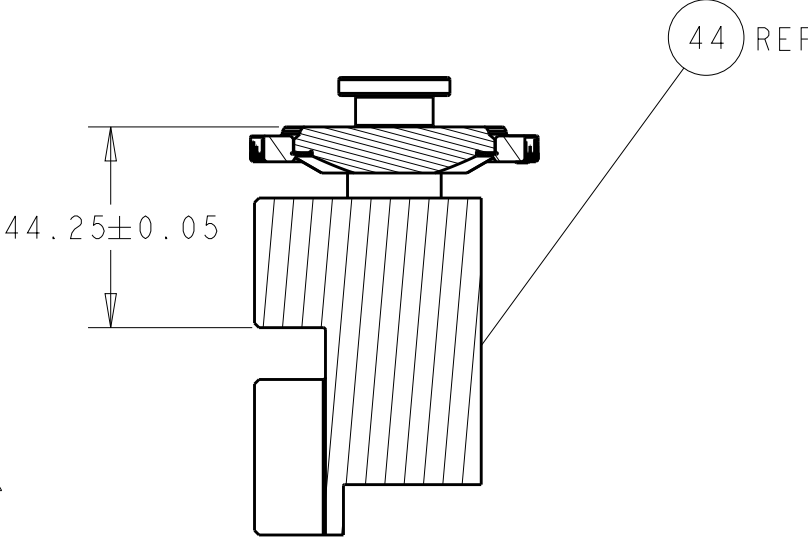
# CAM POSITIONS



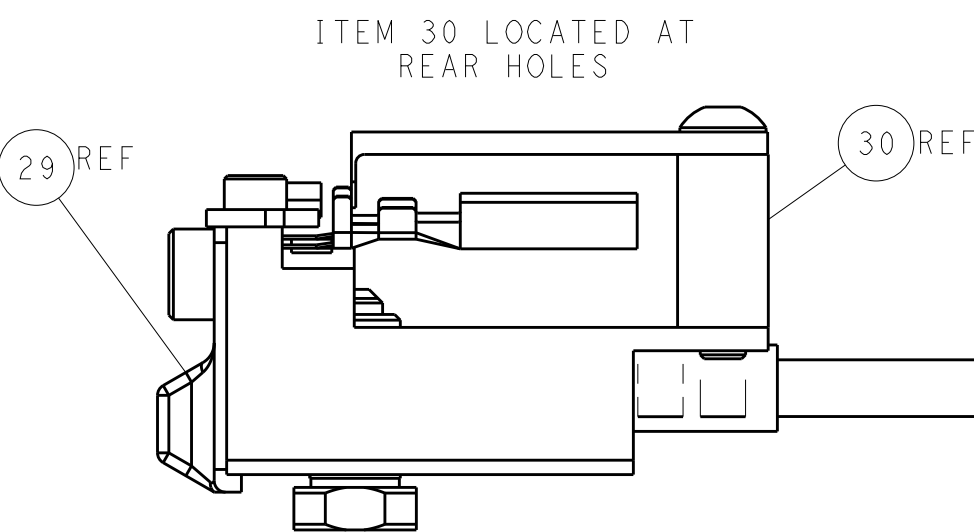
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

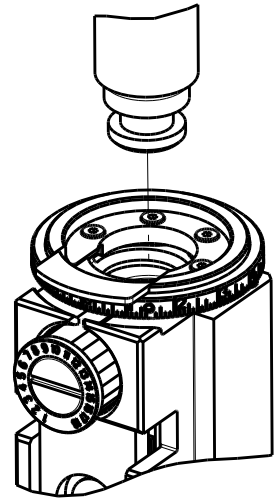
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                       |  |                                        |        |              |                           |  |
|-------------------------------------------------------------------------------------------------------|--|----------------------------------------|--------|--------------|---------------------------|--|
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|                                                                                                       |  | CHK                                    | Y. YIN | 11AUGUST2014 | Harrisburg, PA 17105-3608 |  |
|                                                                                                       |  | APVD                                   | H. GUO | 11AUGUST2014 | NAME                      |  |
|                                                                                                       |  | PRODUCT SPEC                           |        |              | Ocean Side Feed           |  |
|                                                                                                       |  | APPLICATION SPEC                       |        |              | Applicator                |  |
|                                                                                                       |  | WEIGHT                                 |        |              | SIZE                      |  |
|                                                                                                       |  | Customer Accessible Production Drawing |        |              | CAGE CODE                 |  |
|                                                                                                       |  | SCALE                                  |        |              | DRAWING NO                |  |
|                                                                                                       |  | 1:2                                    |        |              | 00779                     |  |
|                                                                                                       |  | SHEET                                  |        |              | REV                       |  |
|                                                                                                       |  | 2 OF 4                                 |        |              | B                         |  |



|                              |          |                                                       |            |
|------------------------------|----------|-------------------------------------------------------|------------|
| 8                            |          | 7                                                     |            |
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| PART NUMBER                  | REVISION | DESCRIPTION                                           | FEED TYPE  |
| 2-2266458-1                  | B        | FINE CRIMP HEIGHT ADJUST                              | MECHANICAL |
| 2-2266458-2                  | B        | FINE CRIMP HEIGHT ADJUST                              | PNEUMATIC  |
| 7-2266458-7                  | A        | CRIMP TOOLING KIT                                     | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.78 mm [.070] | F    |
| INSUL                                | 3.94 mm [.155] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                            |                                                                                   |                                                                                   |                                    |
|--------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------|
| TERMINAL DATA: TE TERMINAL                 |                                                                                   | TE CRIMP SPECIFICATION                                                            |                                    |
| TERMINAL NAME: JPT TAB 2.8X0.8 FOR SEALING |                                                                                   |                                                                                   |                                    |
| WIRE STRIP LENGTH                          |                                                                                   |  | TERMINAL INSULATION DIAMETER RANGE |
| 4.90-5.50 mm [.193-.217 IN]                |                                                                                   |                                                                                   | Ø 3.05-3.40 mm [.120-.134 IN]      |
| TERMINAL APPLICATION SPECIFICATION         |  | 114-15068                                                                         | -                                  |
|                                            |                                                                                   | -                                                                                 | -                                  |

| TERMINALS APPLIED |             |          |         | SEAL INSULATION<br>DIAMETER RANGE |
|-------------------|-------------|----------|---------|-----------------------------------|
| TE TERMINAL       | TE TERMINAL | TE SEAL  | TE SEAL |                                   |
| 185028-1          | 185028-3    | 828904-1 |         | 1.2 - 2.1 mm                      |

| WIRE SIZE | CRIMP HEIGHT mm [INCH]     | CRIMP HEIGHT REFERENCE SETTING |
|-----------|----------------------------|--------------------------------|
| 1.00mm2   | 1.49+/-0.05 [.059+/-0.002] | 6.5                            |
| 0.60mm2   | 1.32+/-0.05 [.052+/-0.002] | 8.4                            |
| 0.35mm2   | 1.23+/-0.05 [.048+/-0.002] | 9.3                            |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         |     | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

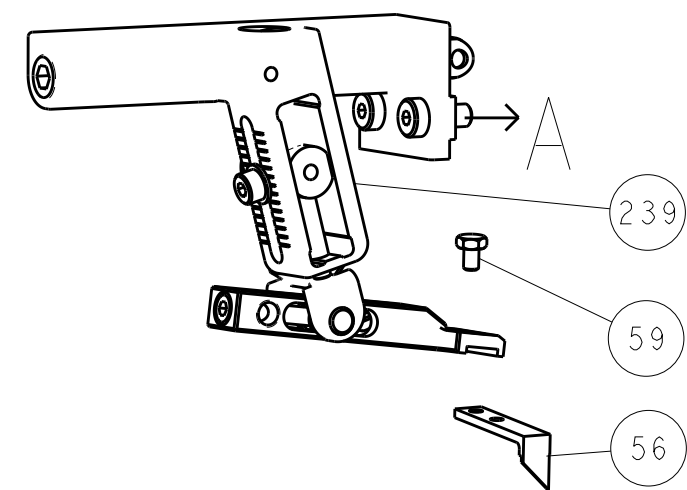
|   |     |     |             |                                     |     |
|---|-----|-----|-------------|-------------------------------------|-----|
| - | 1   | 1   | 2119082-3   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244 |
| - | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| - | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242 |
| - | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241 |
| - | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239 |
| - | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238 |
| - | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164 |
| - | 1   | -   | 2119641-2   | FEED CAM, AIR FEED                  | 151 |
| - | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144 |
| - | 4   | 4   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 143 |
| - | -   | 1   | 2119653-2   | FEED CAM, POST FEED                 | 142 |
| - | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF       | 141 |
| - | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC            | 140 |
| - | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99  |
| - | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98  |
| - | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82  |
| - | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71  |
| - | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67  |
| - | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66  |
| - | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59  |
| - | 1   | 1   | 985575-3    | SCR, FLT SKT HD CAP M3 X 10.0       | 57  |
| - | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56  |
| - | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53  |
| - | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52  |
| - | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51  |
| - | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50  |
| - | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49  |
| - | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48  |
| - | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41  |
| - | 1   | 1   | 1-1752356-7 | SUPPORT, TERMINAL                   | 34  |
| - | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33  |
| - | 2   | 2   | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30  |
| - | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29  |
| - | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28  |
| - | 1   | 1   | 1320928-6   | STRIP GUIDE                         | 24  |
| - | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21  |
| - | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20  |
| - | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19  |
| - | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13  |
| - | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12  |
| - | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11  |
| - | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10  |
| - | 1   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9   |
| 1 | 1   | 1   | 1633130-3   | ANVIL, COMBINATION .070             | 8   |
| - | -   | -   | -           | -                                   | 7   |
| - | -   | -   | -           | -                                   | 6   |
| - | 1   | 1   | 2-2119781-4 | DEPRESSOR, SHEAR                    | 5   |
| - | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4   |
| 1 | 1   | 1   | 2-2119784-9 | CRIMPER, INSULATION O PREMIUM       | 3   |
| - | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                     | 2   |
| 1 | 1   | 1   | 3-456404-1  | CRIMPER, WIRE PREMIUM               | 1   |

|                                                                                                                                     |      |        |              |      |             |  |  |         |
|-------------------------------------------------------------------------------------------------------------------------------------|------|--------|--------------|------|-------------|--|--|---------|
| -77-22-21                                                                                                                           |      |        | PART NO      |      | DESCRIPTION |  |  | ITEM NO |
| DESIGNED FOR THE ELECTRONICS CORPORATION<br>ALL DIMENSIONS ARE TO BE MAINTAINED UNLESS OTHERWISE SPECIFIED FOR THE LATEST REVISION. |      |        |              |      |             |  |  |         |
|                                                                                                                                     | OWN  | J. HOW | 11AUGUST2014 |      |             |  |  |         |
|                                                                                                                                     | CHK  | Y. YIN | 11AUGUST2014 |      |             |  |  |         |
|                                                                                                                                     | APVD | U. GUO | 11AUGUST2014 |      |             |  |  |         |
|                                                                                                                                     |      |        |              | NAME |             |  |  |         |
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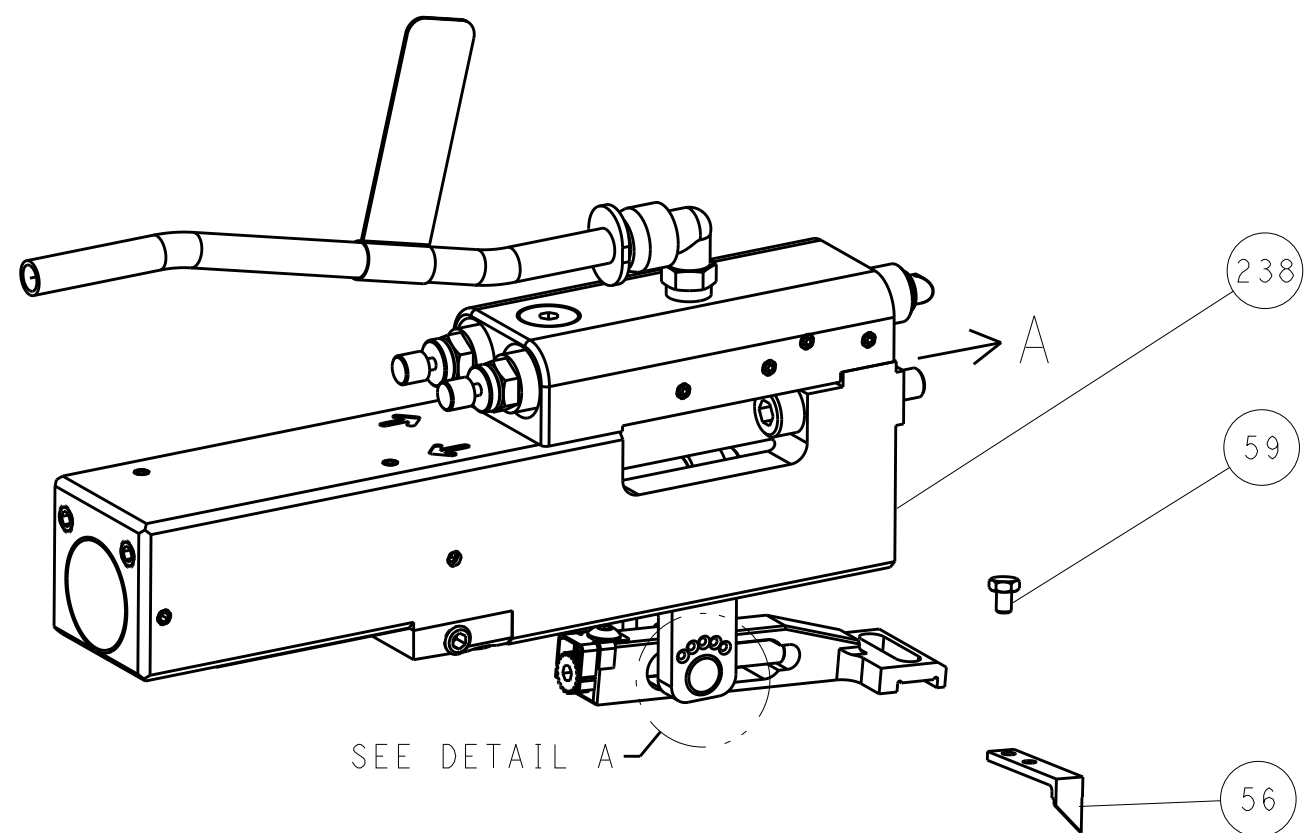


| LOC |     | DIST        |  | REVISIONS |     |      |   |
|-----|-----|-------------|--|-----------|-----|------|---|
| P   | LTR | DESCRIPTION |  | DATE      | DWN | APVD |   |
|     |     |             |  |           |     |      |   |
| -   | -   | SEE SHEET 1 |  | -         | -   | -    | - |
|     |     |             |  |           |     |      |   |
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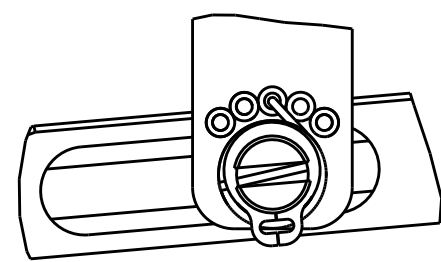
# FEED TYPE MECHANICAL



## PNEUMATIC

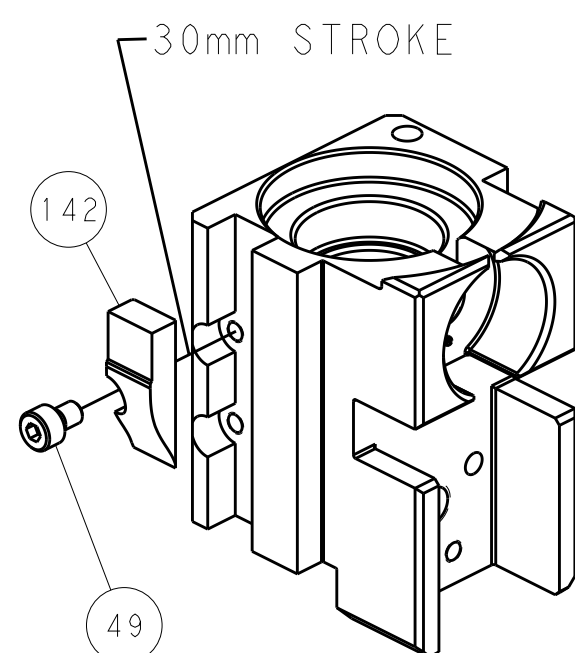


## FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

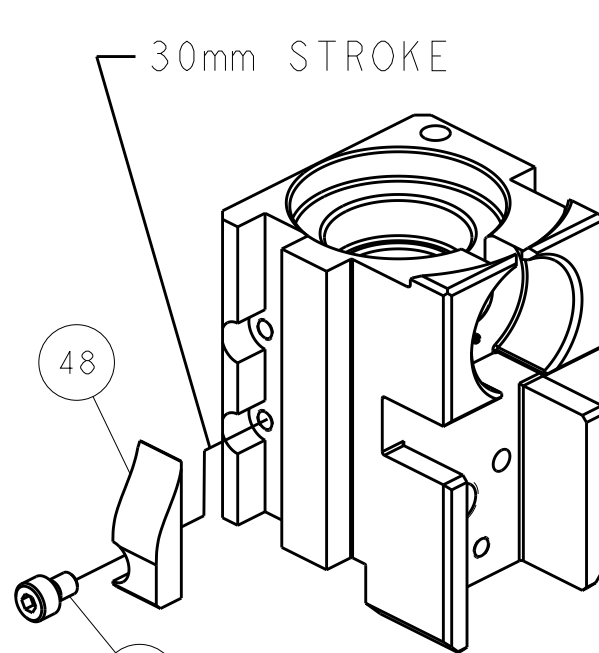


DETAIL A

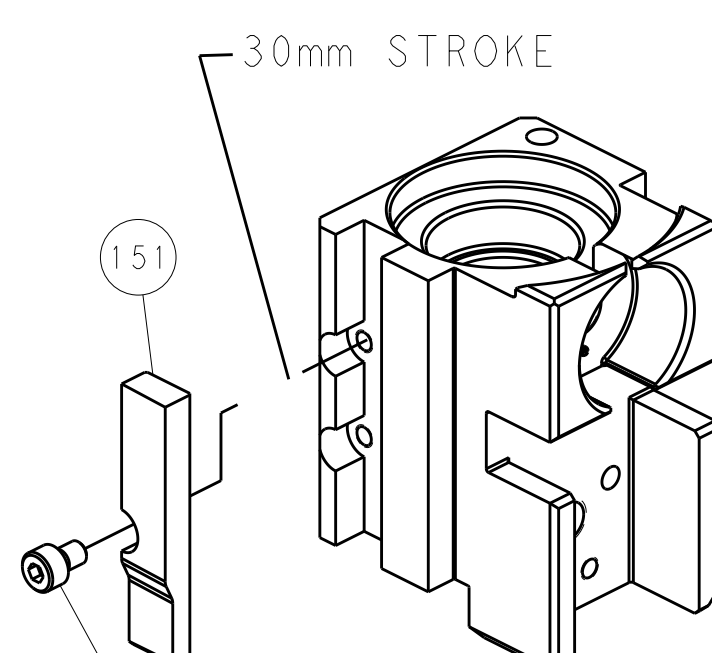
## CAM POSITIONS



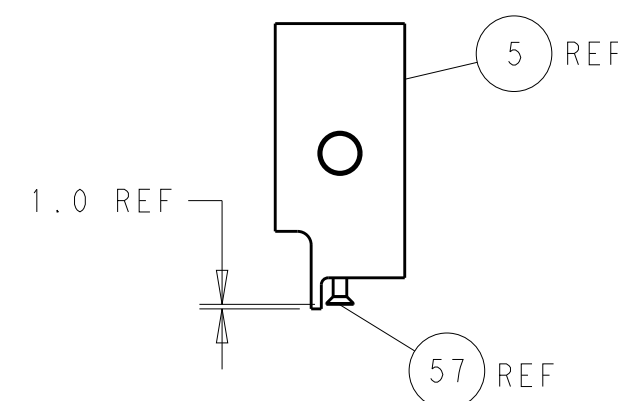
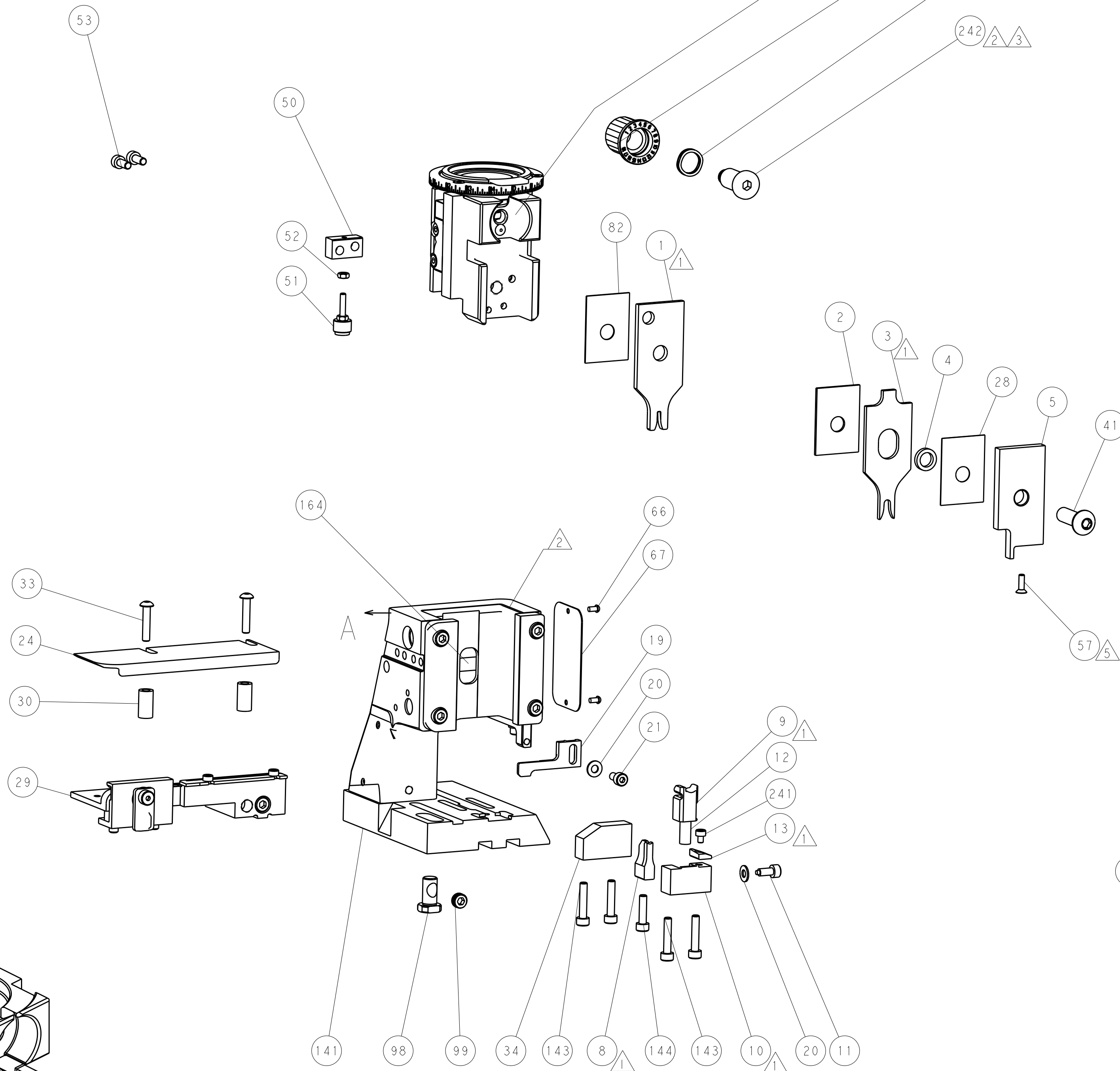
MECHANICAL  
POST FEED



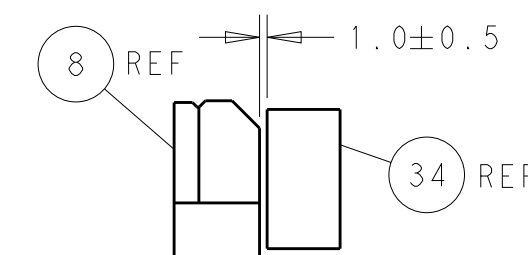
MECHANICAL  
PRE FEED



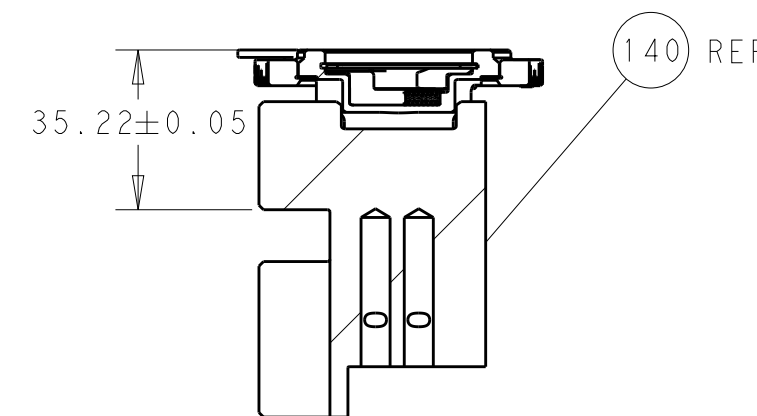
AIR FEED



SHEAR DEPRESSOR DETAIL

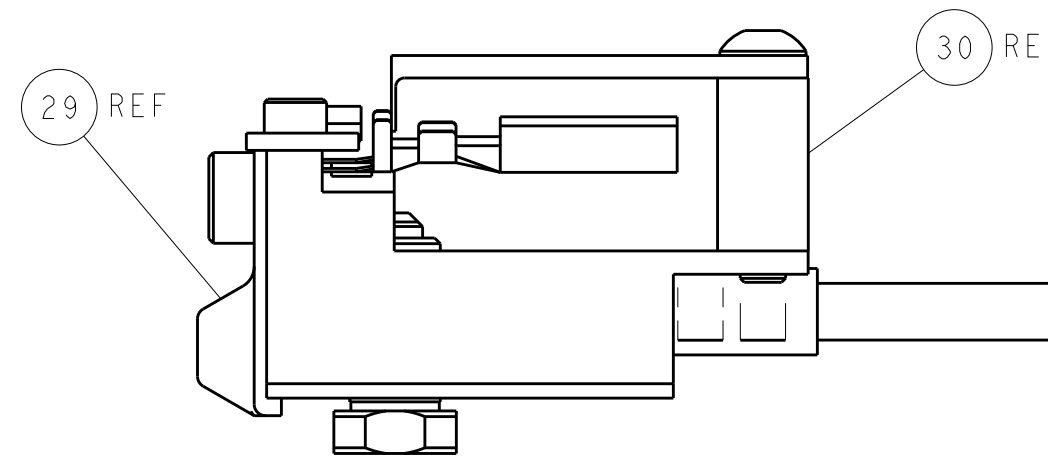


TERMINAL SUPPORT LOCATION



RAM SET-UP

ITEM 30 LOCATED AT  
REAR HOLES



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                            |  |                                        |        |              |                                                                                                                                    |  |  |
|----------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|--------|--------------|------------------------------------------------------------------------------------------------------------------------------------|--|--|
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|                                                                                                                            |  | CHK                                    | Y. YIN | 11AUGUST2014 |                                                                                                                                    |  |  |
|                                                                                                                            |  | APVD                                   | H. GUO | 11AUGUST2014 | NAME                                                                                                                               |  |  |
|                                                                                                                            |  | PRODUCT SPEC                           |        |              | Ocean Side Feed Applicator                                                                                                         |  |  |
|                                                                                                                            |  | APPLICATION SPEC                       |        |              | -                                                                                                                                  |  |  |
|                                                                                                                            |  | WEIGHT                                 |        |              | SIZE                                                                                                                               |  |  |
|                                                                                                                            |  | -                                      |        |              | A1 00779 C=2266458                                                                                                                 |  |  |
|                                                                                                                            |  | Customer Accessible Production Drawing |        |              | SCALE                                                                                                                              |  |  |
|                                                                                                                            |  | 1:2                                    |        |              | SHEET 4 OF 4                                                                                                                       |  |  |
|                                                                                                                            |  |                                        |        |              | REV B                                                                                                                              |  |  |

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