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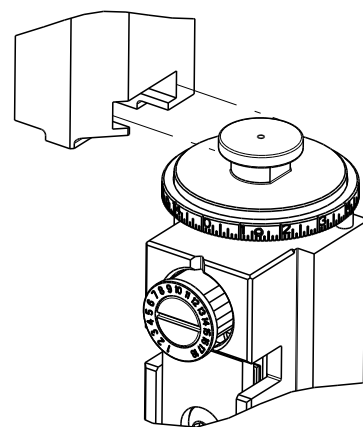
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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

REVISION

DESCRIPTION



2266337-1

A

FINE CRIMP HEIGHT ADJUST

2266337-2

A

FINE CRIMP HEIGHT ADJUST

2266337-5

A

FINE CRIMP HEIGHT ADJUST

2266337-6

A

NON CRIMP HEIGHT ADJUST

2266337-7

A

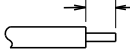
FINE CRIMP HEIGHT ADJUST

7-2266337-7

A

CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.30 mm [.130]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: PHOENIX TERMINAL TE CRIMP SPECIFICATION				
TERMINAL NAME: PHOENIX TERMINAL				
WIRE STRIP LENGTH 3.82-4.19 mm [.150-.165 IN]			INSULATION DIAMETER RANGE Ø0.00-2.92 mm [.000-.115 IN]	
TERMINAL APPLICATION SPECIFICATION		NONE	-	-
TERMINALS APPLIED				
TE TERMINAL	PHOENIX TERMINAL	TE TERMINAL	PHOENIX TERMINAL	
2113332-1	3190658			

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
2.50mm2			1.79+/-0.05 [.071+/- .002]		5.7
2.00mm2			1.63+/-0.05 [.064+/- .002]		7.5
1.50mm2			1.47+/-0.05 [.058+/- .002]		9.2



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266337-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266337-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266337-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266337-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.01.
- ¹³ THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

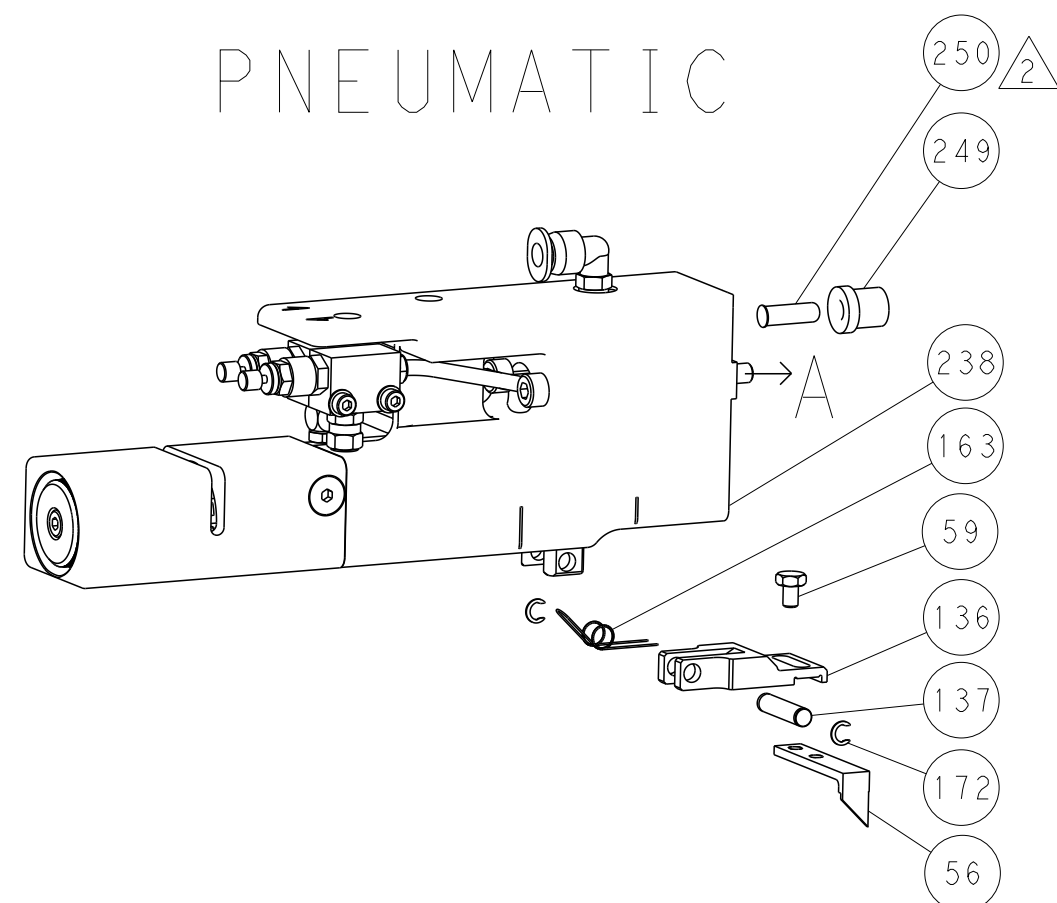
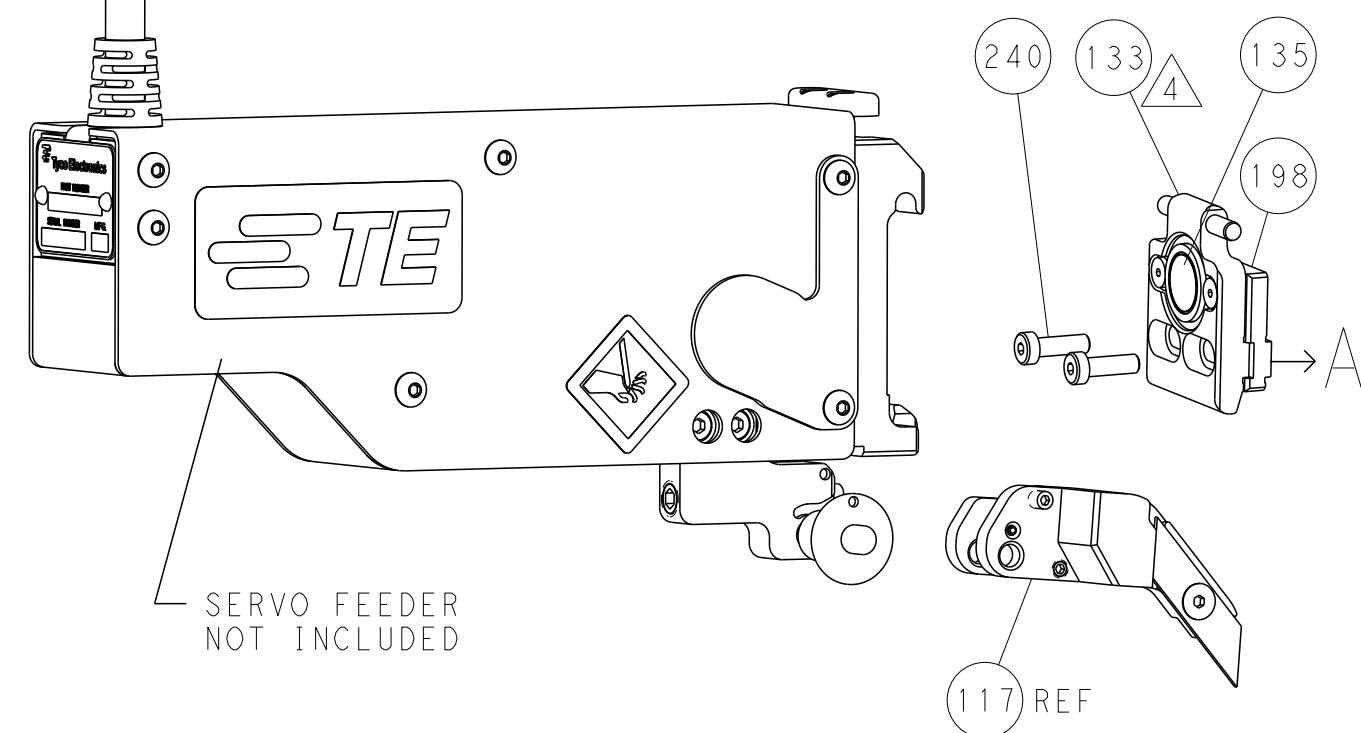
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS						
P	LTR	DESCRIPTION				DATE	DWN	APVD		
	A	RELEASED				23SEP2014	BH	BH		
	A1	ECR-19-007921				17MAY2019	TB	CT		

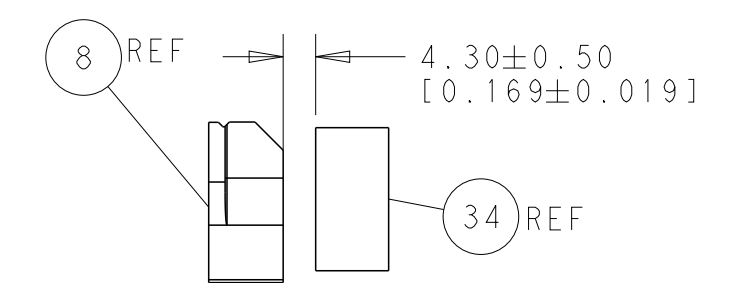
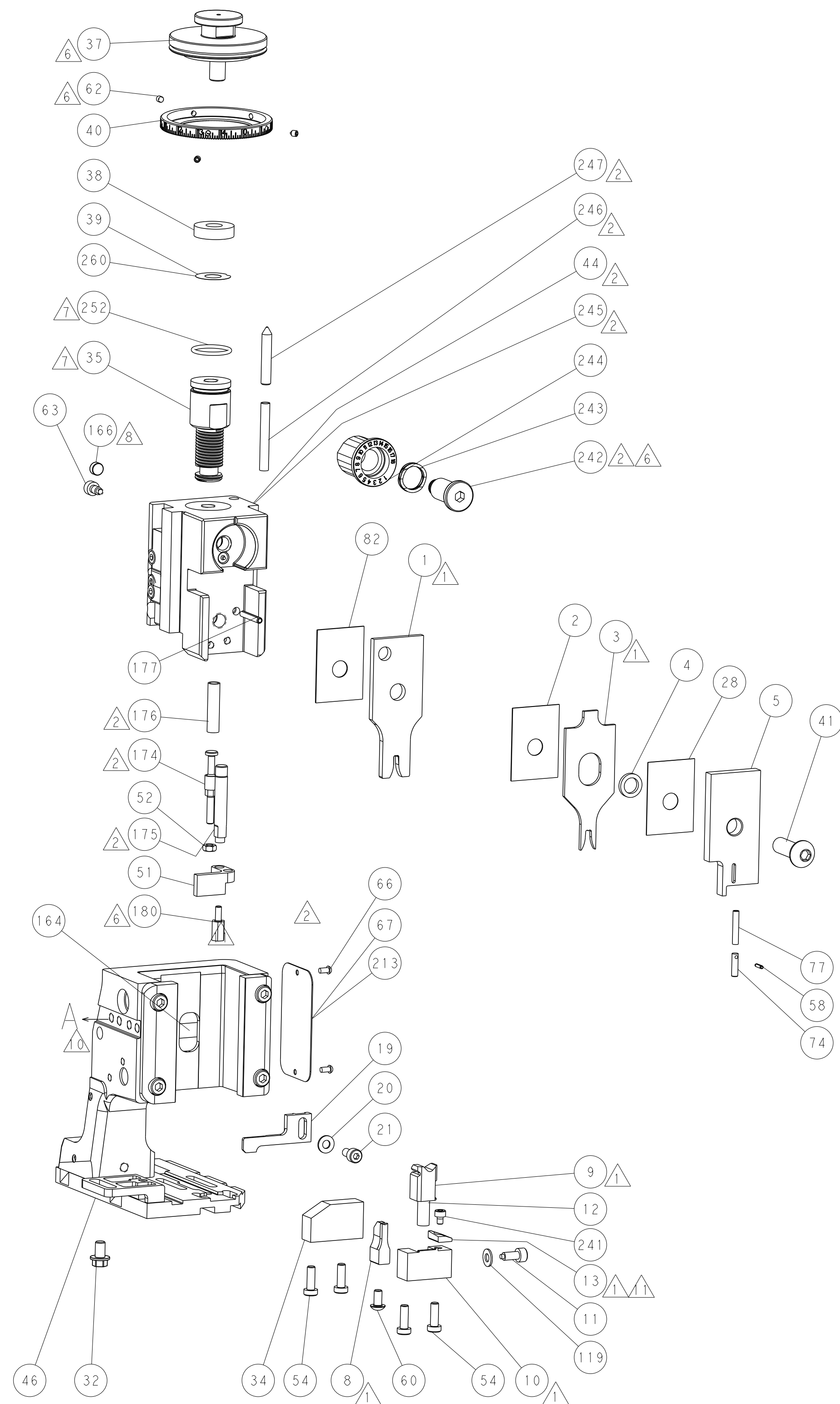
	-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244	
6	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238	
6	-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213	
	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198	
	-	1	1	1	1	1	2-1752354-4	STANDOFF,HOLD-DOWN	180	
	-	1	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177	
	-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176	
	-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175	
	-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174	
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163	
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136	
	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117	
	6	-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-		1	1	1	1	1	22278-8	SPRING, COMPRESSION	77	
-		1	1	1	1	1	854769-4	HOLDER, INS	74	
-		1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-		1	-	-	-	1	2119740-1	TAG,IDENTIFICATION	67	
-		2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-		1	-	-	-	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-		3	-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62	
-		1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60	
-		-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-		1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58	
-		-	-	-	-	1	1338685-1	PAWL, FEED	56	
-		4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54	
-		1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52	
-		1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51	
-		-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-		-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-		-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-		1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46	
-		1	-	-	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-		1	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-		1	-	-	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-		1	-	-	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-		1	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37	
-	1	-	-	-	1	1	2119092-1	BOLT, ADJUSTMENT	35	
-	1	1	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	1	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
-	1	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28	
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24	
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11	
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT -	9	
1	1	1	1	1	1	1	1-1633922-3	ANVIL, COMBINATION	8	
-	-	-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	-	-	6	
-	1	1	1	1	1	1	1-2119780-4	DEPRESSOR, SHEAR	5	
-	1	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4	
1	1	1	1	1	1	1	2119582-1	CRIMPER, INSULATION F PREMIUM	3	
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2	
1	1	1	1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1	

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CURRENT REVISIONS OF THIS DRAWING. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.				DWN BOB HIGMAN 28JUL2014	 TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK G.BAILEY 28JUL2014	NAME			
mm		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±.5		APVD G.BAILEY 28JUL2014	Ocean Side Feed Applicator			
		APPLICATION SPEC		PRODUCT SPEC		SIZE CASE CODE DRAWING NO		
MATERIAL		FINISH		WEIGHT		A1 00779 ©=2266337		RESTRICTED TO
-		-		-		-		-
Customer Accessible Production Drawing				SCALE 1:2		SHEET 1 OF 4		REV A1

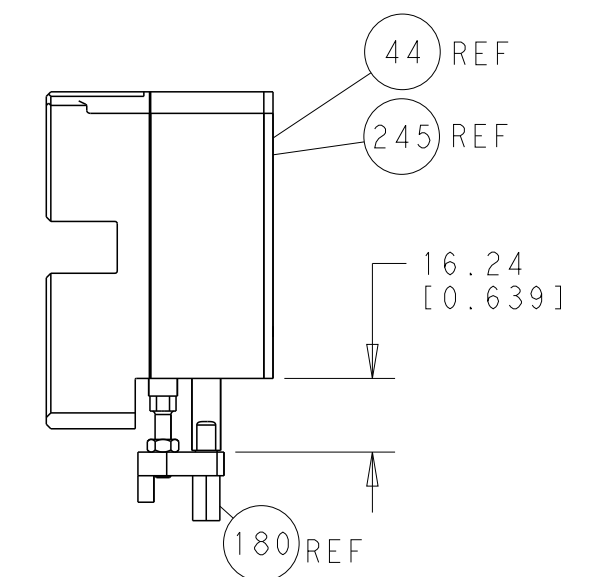
PNEUMATIC

SERVO
LATCH PLATE

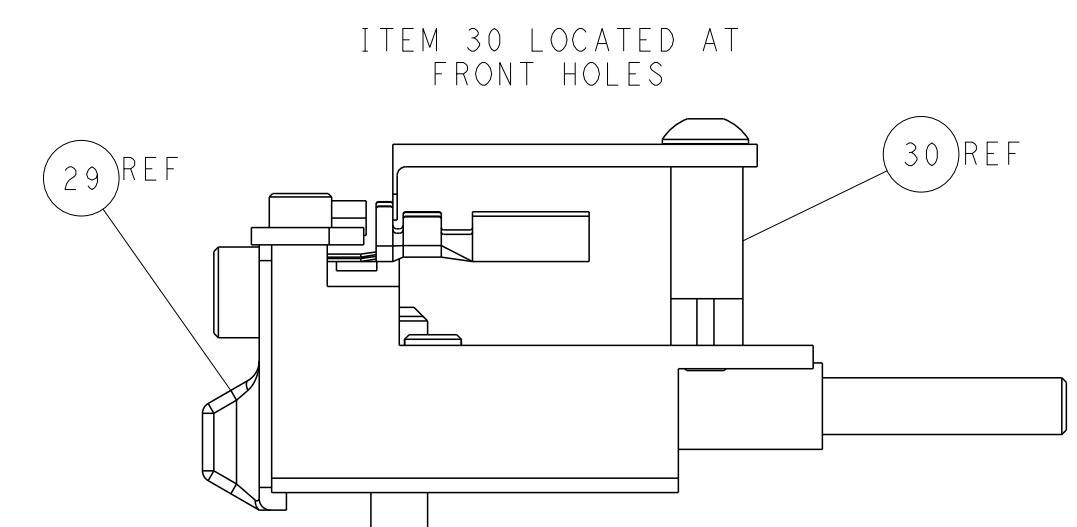
CAM POSITIONS



TERMINAL SUPPORT LOCATION



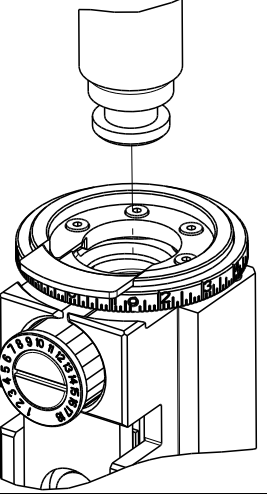
HOLDDOWN SET-UP



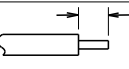
FEED TRACK POSITION GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FROM TFCO TELESTRUCTURES CORPORATION IT IS SUBJECT TO THE PROVISIONS OF THE TFCO TELESTRUCTURES CORPORATION SHOULD BE CONTACTED FOR THE LATEST REVISION		DWN 28JUL2014 ROB HIGMAN CHR 28JUL2014 G. BAILEY APVD 28JUL2014 G. BAILEY PRODUCT SPEC - APPLICATION SPEC -		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.01		NAME Ocean Side Feed Applicator -	
MATERIAL - FINISH -		WEIGHT -		SIZE A1 CAGE CODE 00779 DRAWING NO. C-2266337 RESTRICTED TO -	
Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 of 4 REV A			

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2-2266337-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2-2266337-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2-2266337-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	OBSOLETE
	2-2266337-7	A	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266337-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.30 mm [.130]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: PHOENIX TERMINAL TE CRIMP SPECIFICATION					
TERMINAL NAME: PHOENIX TERMINAL					
WIRE STRIP LENGTH 3.82-4.19 mm [.150-.165 IN] 		INSULATION DIAMETER RANGE Ø0.00-2.92 mm [.000-.115 IN]			
TERMINAL APPLICATION SPECIFICATION 	NONE	-	-	-	-
TERMINALS APPLIED					
TE TERMINAL	PHOENIX TERMINAL	TE TERMINAL	PHOENIX TERMINAL		
2113332-1	3190658				

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING ⁹ 
2.50mm2	1.79+/-0.05 [.071+/- .002]	5.7
2.00mm2	1.63+/-0.05 [.064+/- .002]	7.5
1.50mm2	1.47+/-0.05 [.058+/- .002]	9.2



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266337-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266337-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266337-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

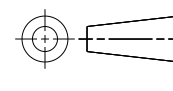
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	OWN	APVD	
-	-	SEE SHEET 1			-	-	-	-

⁶	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
⁶	-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
	-	-	1	-	-	1901094-3	SPACER, FEEDER	198
	-	1	1	1	1	2-1752354-4	STANDOFF,HOLD-DOWN	180
	-	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
	-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
¹²	-	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
	-	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
⁶	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	1	1	2119798-2	DETENT PIN	145
	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
¹²	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1	1	2-2119656-2	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
⁶	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
¹²	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
	-	1	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	1	22278-8	SPRING, COMPRESSION	77
	-	1	1	1	1	854769-4	HOLDER, INS	74
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
⁶	-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
¹²	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
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	-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
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¹²	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
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¹²	-	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34
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	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
¹²	-	1	1	1	1	455888-3	SPACER, CRIMPER	28
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	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
¹²	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
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	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
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¹²	1	1	1	1	1	1-1633922-3	ANVIL, COMBINATION	8
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	-	-	-	-	-	-	-	6
	-	1	1	1	1	1-2119780-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
¹²	1	1	1	1	1	2119582-1	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	455888-4	SPACER, CRIMPER	2
	1	1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator			
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES FINISH		PRODUCT SPEC		SIZE CASE CODE DRAWING NO			
MATERIAL		FINISH		APPLICATION SPEC		RESTRICTED TO			
-		-		WEIGHT		A1 00779 C=2266337			
Customer Accessible Production Drawing				SCALE		1:2 SHEET 3 OF 4 REV A			

LOC		DIST	REVISIONS					
A		66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-		SEE SHEET 1	-	-	-

D

C

B

A

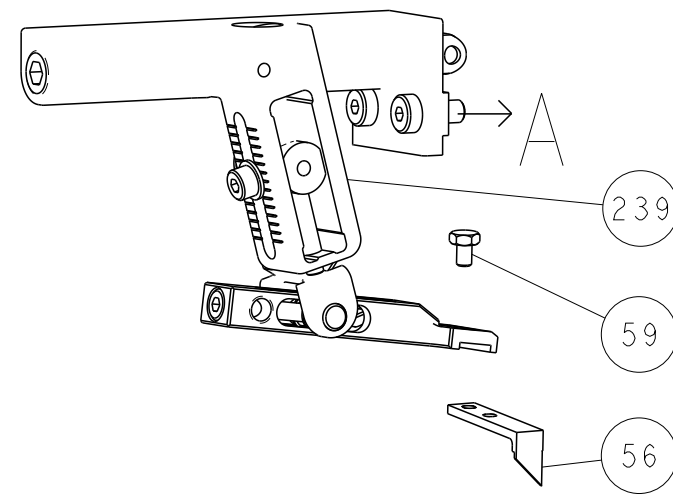
D

C

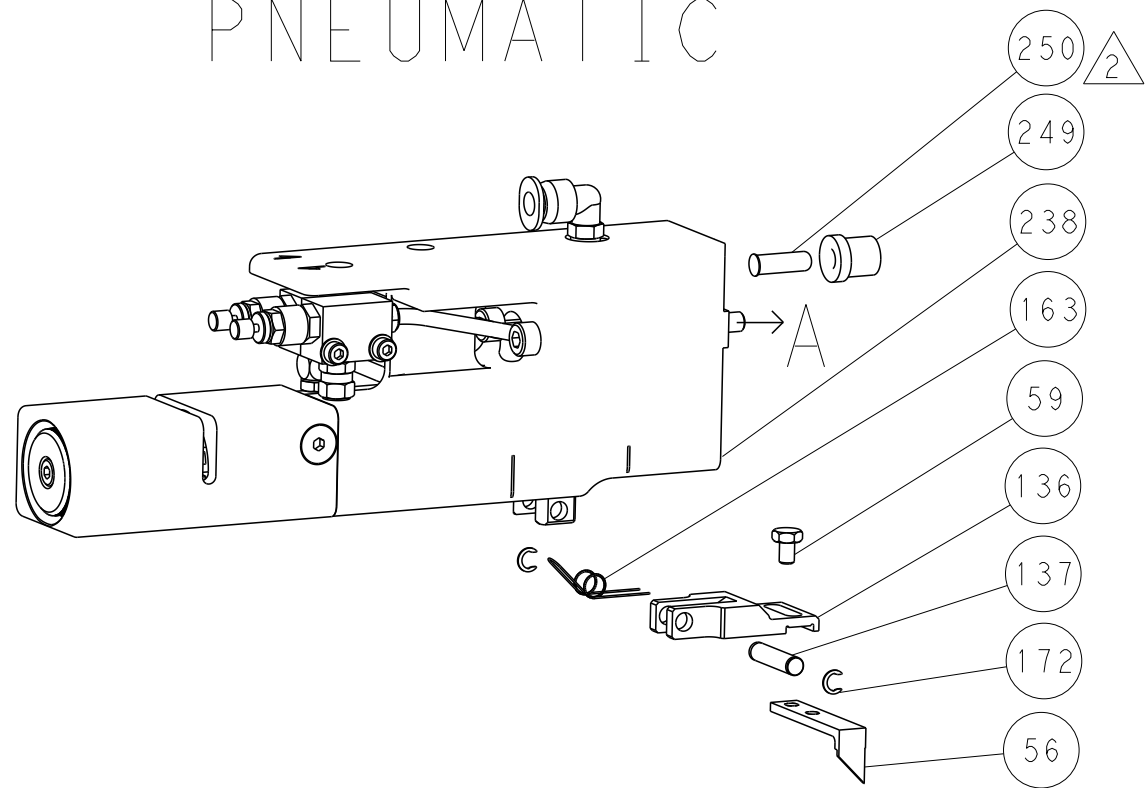
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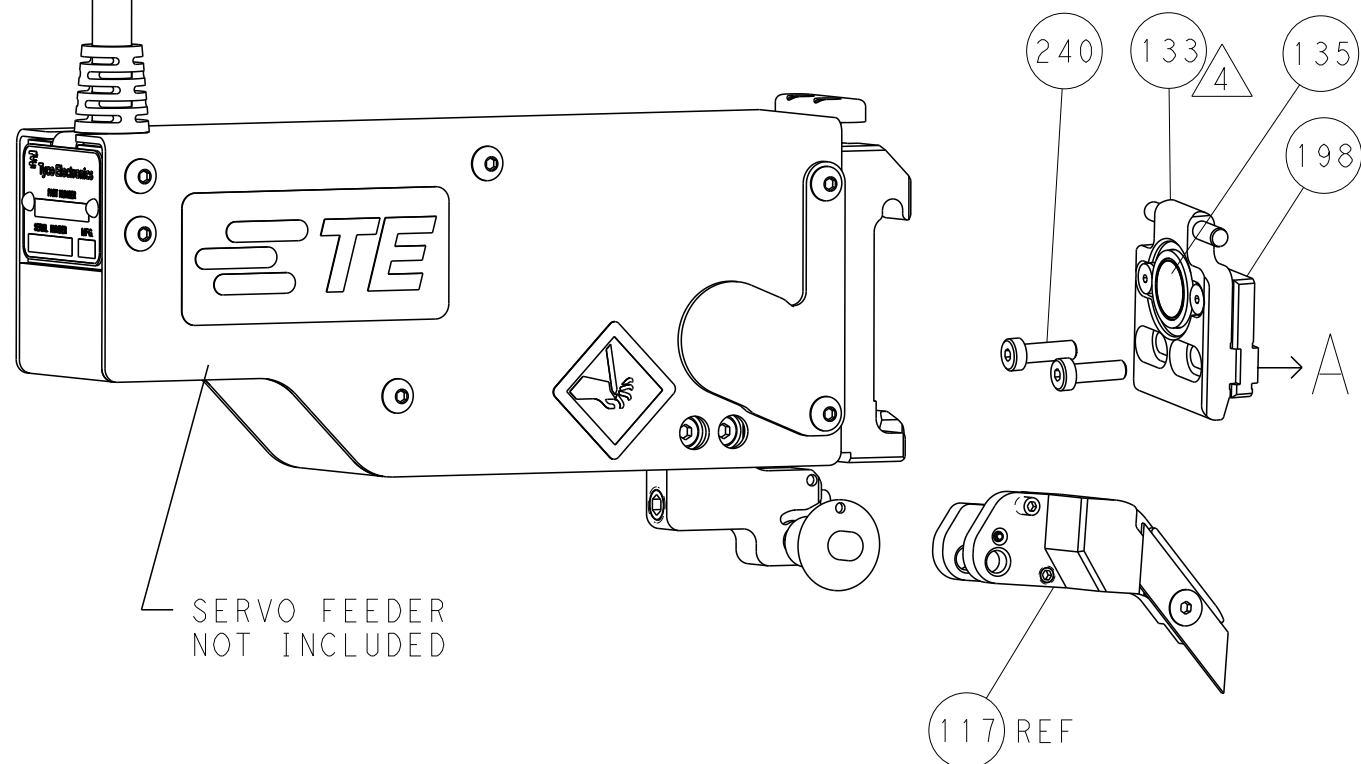
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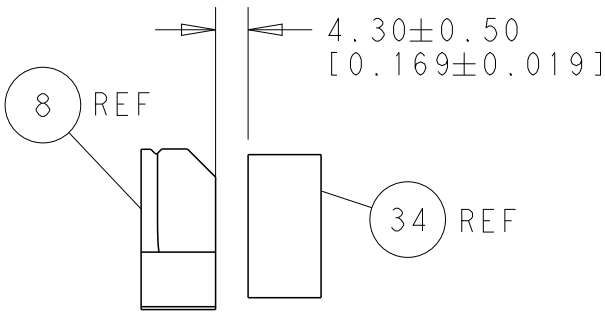
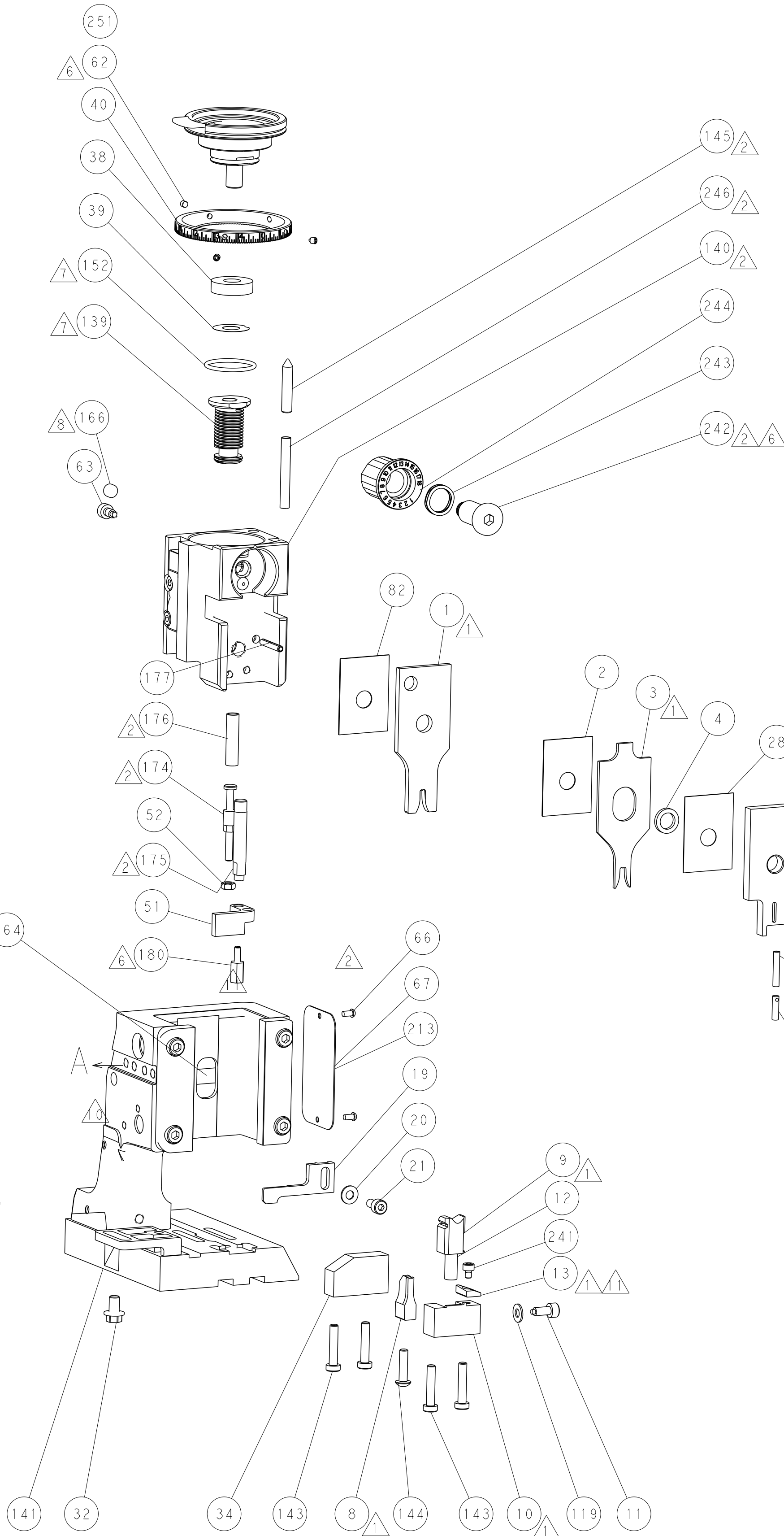
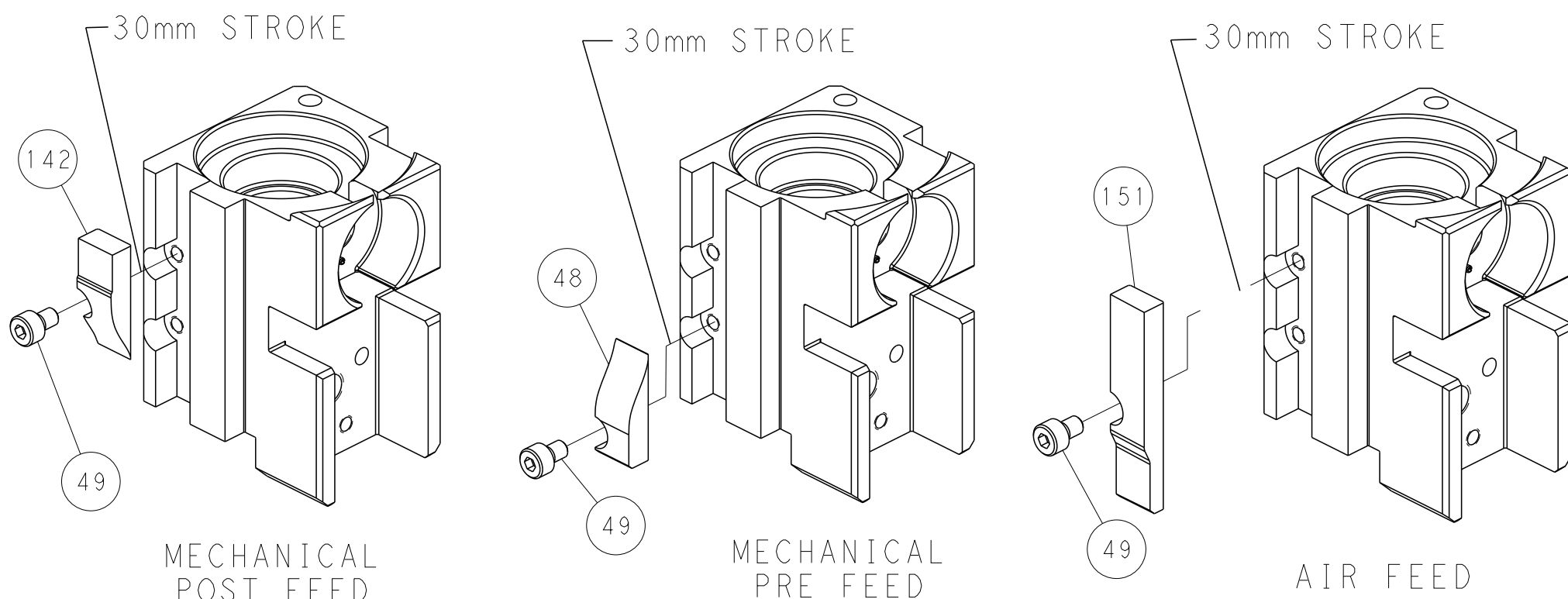
PNEUMATIC



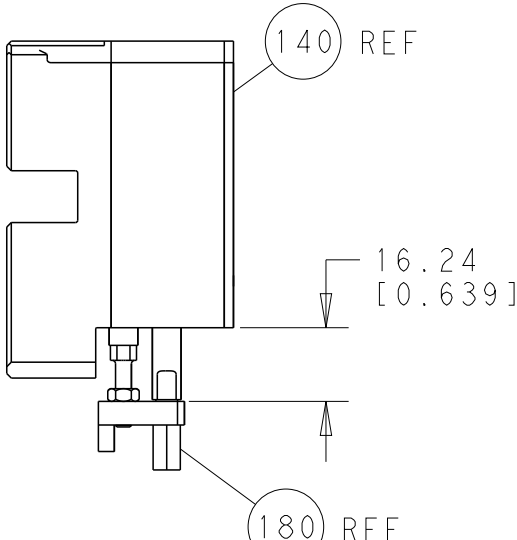
SERVO LATCH PLATE



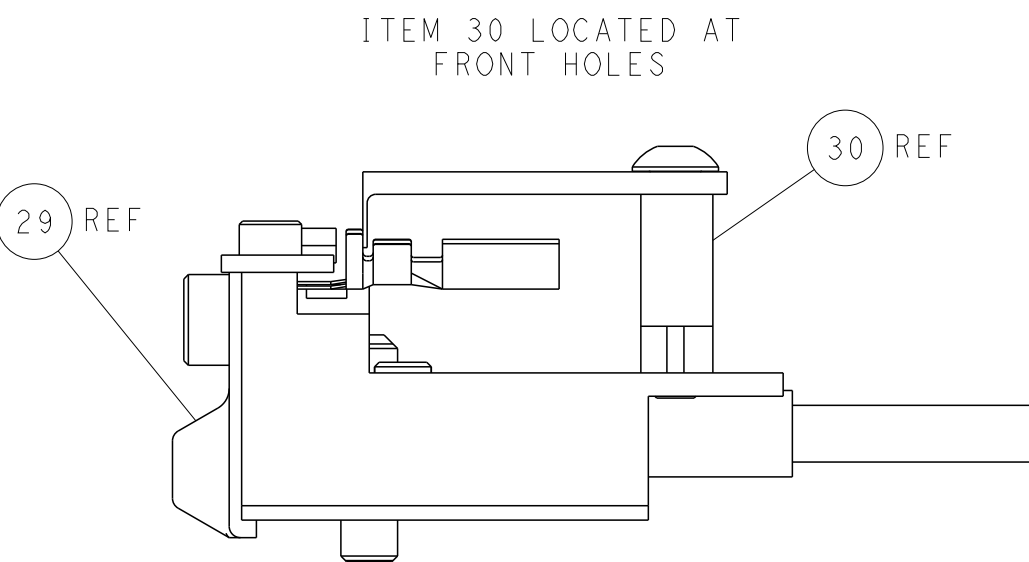
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		CHK G.BAILEY 28JUL2014	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.5 FINISH		APVD G.BAILEY 28JUL2014	PRODUCT SPEC	
MATERIAL			APPLICATION SPEC	
			SIZE CAGE CODE DRAWING NO	
			A1 00779 C=2266337	
			RESTRICTED TO	
			Customer Accessible Production Drawing	
			SCALE 1:2 SHEET 4 OF 4 REV A1	

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