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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

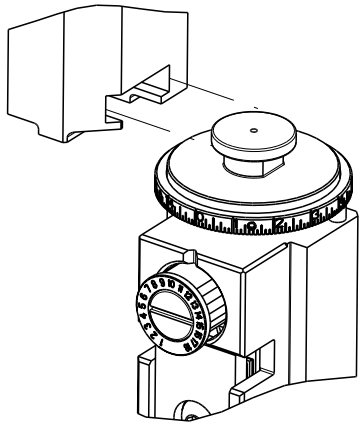
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2266221-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338685-1

-

-

5-18022-5

8-2266221-5

8-2266221-4

2119641-1

1901094-3

-

2119799-1

-

-

2063440-1

2168400-6 (QUANTITY 2)

-

2266221-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338685-1

-

-

5-18022-5

8-2266221-5

8-2266221-4

2119653-1

1901094-3

-

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-

2168400-6 (QUANTITY 2)

-

2266221-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119950-1

1338685-1

1338685-1

5-18022-5

5-18022-5

2119653-1

2119641-1

-

2119799-1

-

2063440-1

2266221-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

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2266221-7

A

FINE CRIMP HEIGHT ADJUST

NONE

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7-2266221-7

A

CRIMP TOOLING KIT

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APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.78 mm [.070]

F

INSUL

2.50 mm [.098]

O

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: FCI TERMINAL DELPHI CRIMP SPECIFICATION

TERMINAL NAME: TERMINAL

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

4.69-5.08 mm [.185-.200 IN]

Ø1.50-2.35 mm [.059-.093 IN]

TERMINAL APPLICATION SPECIFICATION

13949867 Rev -

-

-

TERMINALS APPLIED

TE TERMINAL

FCI TERMINAL

TE TERMINAL

FCI TERMINAL

2113435-1

54002220

WIRE SIZE





CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING⁹

0.50mm2

0.95+/-0.05 [.037+/- .002]

8.3

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266221-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266221-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266221-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266221-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.85.

SET UP GAUGE

2119599-1

LOC

A

DIST

66

P

LYR

DESCRIPTION

DATE

OWN

APVD

1

ORIGINAL

21FEB2014

GH

TE

A

RELEASED

10MAR2014

GH

TE

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2119640-1

PUSH ROD, AIR FEED

250

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2079988-1

BUSHING, LCH5-12, MISUMI

249

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2119641-1

FEED CAM, AIR FEED

248

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2119798-1

DETENT PIN

247

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1-22279-3

SPRING, COMPRESSION

246

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2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

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2119082-8

CAM, SNAIL, INSULATION ADJUSTMENT

244

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2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

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2119083-1

RETAINER, INSULATION DIAL

242

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7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

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2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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2119580-1

MECHANICAL FEED ASSEMBLY

239

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2063440-1

AIR FEED MODULE

238

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2119740-2

TAG, IDENTIFICATION

213

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1901094-3

SPACER, FEEDER

198

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

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REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

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240638-1

SPRING, FEED FINGER

163

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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2119799-1

HOLDER, FEED FINGER, AF

136

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REF

REF

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

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1633743-1

SERVO FEED LATCH ASM

133

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1-18028-2

WASHER, FLAT, REG M4

119

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REF

REF

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2119944-1

FEED FINGER ASSEMBLY, SF

117

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455888-5

SPACER, CRIMPER

82

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2119956-1

DOCUMENTATION PACKAGE

71

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2119740-1

TAG, IDENTIFICATION

67

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2

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2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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2119793-1

LIMITER, ADJUSTMENT BOLT

63

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992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

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2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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1338685-1

PAWL, FEED

56

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2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

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2168083-3

SCR, SKT HD CAP, RoHS, M4 X 12.0

53

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5018030-1

NUT, HEX, REG, RoHS, M3

52

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811242-5

BUMPER, HOLD DOWN

51

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690753-2

SPACER, TONKER

50

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18023-9

SCR, SKT HD CAP M4 X 6.0

49

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2119652-1

FEED CAM, PRE FEED

48

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2119653-1

FEED CAM, POST FEED

47

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2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

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2119370-1

RAM, AMP STYLE, SIDE FEED

44

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

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2119957-1

APPLICATOR SHIM PACK

39

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2119644-1

RAM WASHER, PRECISION

38

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2119085-1

FA HEAD, ATLANTIC STYLE

37

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2119092-1

BOLT, ADJUSTMENT

35

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1752356-3

SUPPORT, TERMINAL

34

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2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

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2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

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1-1320908-0

SPACER, STRIP GUIDE

30

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2119959-1

ASSEMBLY, STRIP GUIDE

29

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1-455888-0

SPACER, CRIMPER

28

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1320928-2

STRIP GUIDE

24

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2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

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1-18028-2

WASHER, FLAT, REG M4

20

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2119533-1

STRIPPER, SIDE FEED

19

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2119806-1

INSERT, SHEAR

13

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3-22280-3

SPRING, COMPRESSION

12

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1-356885-4

STOP, SHEAR

11

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2119805-1

SHEAR HOLDER, FRONT

10

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1803095-1

FLOATING SHEAR, FRONT

9

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2-1633919-1

ANVIL, COMBINATION

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1-240641-9

SPACER

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2119757-4

DEPRESSOR, SHEAR

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2-238011-2

BLOCK, CRIMPER SPACER

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9-2119784-4

CRIMPER, INSULATION O PREMIUM

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1-455888-4

SPACER, CRIMPER

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456404-9

CRIMPER, WIRE PREMIUM

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PART NO

DESCRIPTION

ITEM NO

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2119957-2

APPLICATOR SHIM PACK

260

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8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

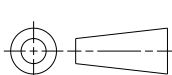
(Pacific version shown on sheets 3 of 4 & 4 of 4)

11

IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. CHANGES SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm



0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.5

±0.13

±0.013

±0.0001

±

MATERIAL

-

FINISH

-

OWN

21FEB2014

OFFNER

24FEB2014

T. ELBIN

24FEB2014

T. ELBIN

24FEB2014

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

A

TE Connectivity

Harrisburg, PA 17105-3608

NAME

Ocean Side Feed Applicator

SIZE

CAGE CODE

DRAWING NO

00779

©=2266221

RESTRICTED TO

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AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING

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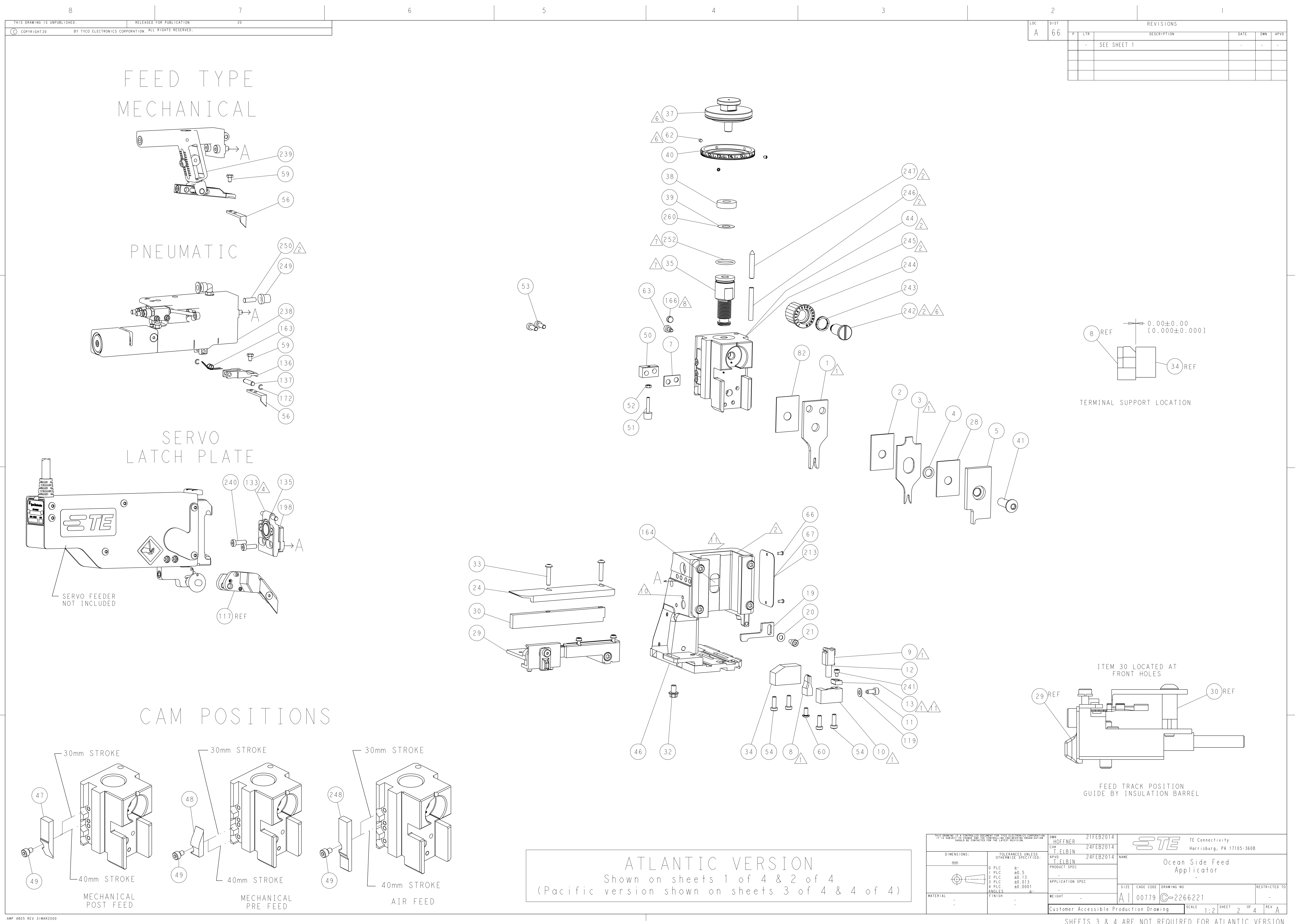
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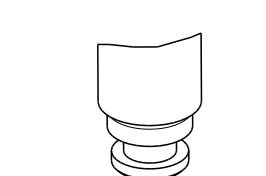
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LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±.5		OFFNER		Harrisburg, PA 17105-3608	
		1 PLC ±0.13		CMR			
		2 PLC ±0.13		T.ELBIN			
		3 PLC ±0.013		APVD			
		4 PLC ±0.0001		T.ELBIN			
		ANGLES ±.5°		PRODUCT SPEC			
FINISH				APPLICATION SPEC			
MATERIAL				WEIGHT			
				Customer Accessible Production Drawing			
				SCALE			
				1:2			
				SHEET			
				2			
				OF 4			
				REV			
				A			

8		7		6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
	2-2266221-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
					SERVO LATCH PLATE	2119951-1	-	8-2266221-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2266221-4	-	-	-	
	2-2266221-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2266221-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2266221-4	-	-	-	
	2-2266221-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
	2-2266221-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	-
	7-2266221-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	2.50 mm [.098]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI TERMINAL		DELPHI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.69-5.08 mm [.185-.200 IN]		INSULATION DIAMETER RANGE Ø1.50-2.35 mm [.059-.093 IN]	
TERMINAL APPLICATION 		13949867 Rev -	
SPECIFICATION			
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	TE TERMINAL	FCI TERMINAL
2113435-1	54002220		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2			0.95+/-0.05 [0.037+/-0.002]		8.3



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT
ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266221-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266221-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266221-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

△ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

* WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

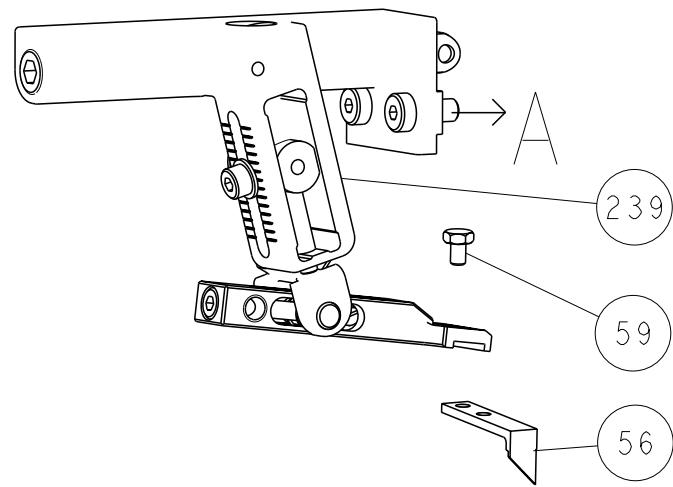
2				1				
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	-	SEE SHEET 1			-	-	-	
1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251		
-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250		
-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249		
1	1	1	1	1-22279-3	SPRING, COMPRESSION	246		
1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244		
1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243		
1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242		
1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241		
-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240		
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239		
-	-	1	-	2063440-1	AIR FEED MODULE	238		
-	1	-	-	2119740-2	TAG, IDENTIFICATION	213		
-	1	-	-	1901094-3	SPACER, FEEDER	198		
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172		
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166		
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164		
-	-	1	-	240638-1	SPRING, FEED FINGER	163		
1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152		
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151		
1	1	1	1	2119798-2	DETENT PIN	145		
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144		
4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143		
-	-	-	1	2119653-2	FEED CAM, POST FEED	142		
1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141		
1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140		
1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139		
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137		
-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136		
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135		
-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133		
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119		
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117		
1	1	1	1	455888-5	SPACER, CRIMPER	82		
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71		
1	-	1	1	2119740-1	TAG, IDENTIFICATION	67		
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66		
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63		
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62		
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59		
-	-	1	1	1338685-1	PAWL, FEED	56		
2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53		
1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52		
1	1	1	1	811242-5	BUMPER, HOLD DOWN	51		
1	1	1	1	690753-2	SPACER, TONKER	50		
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49		
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48		
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41		
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40		
1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39		
1	1	1	1	2119644-1	RAM WASHER, PRECISION	38		
1	1	1	1	1752356-3	SUPPORT, TERMINAL	34		
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33		
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32		
1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30		
1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29		
1	1	1	1	1-455888-0	SPACER, CRIMPER	28		
1	1	1	1	1320928-2	STRIP GUIDE	24		
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21		
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20		
1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19		
1	1	1	1	2119806-1	INSERT, SHEAR	13		
1	1	1	1	3-22280-3	SPRING, COMPRESSION	12		
1	1	1	1	1-356885-4	STOP, SHEAR	11		
1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10		
1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9		
1	1	1	1	2-1633919-1	ANVIL, COMBINATION	8		
1	1	1	1	1-240641-9	SPACER	7		
-	-	-	-	-	-	6		
1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5		
1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4		
1	1	1	1	9-2119784-4	CRIMPER, INSULATION 0 PREMIUM	3		
1	1	1	1	1-455888-4	SPACER, CRIMPER	2		
1	1	1	1	456404-9	CRIMPER, WIRE PREMIUM	1		

THIS DRAWING IS A CONTROL DRAWING FOR THE ELECTRONICS CORPORATION IT IS DESIGNED TO CONTROL THE MANUFACTURE AND INSURE THE QUALITY OF THE PRODUCTS. IT IS NOT TO BE USED FOR THE LATTER REVISION.		DOWN HOFFNER 21FEB2014		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.005		T.ELBIN	
		1 PLC ±0.5		APVD	
		2 PLC ±0.13		PRODUCT SPEC	
		3 PLC ±0.013		APPLICATION SPEC	
		4 PLC ±0.0001		-	
		ANGLES ±.1		Ocean Side Feed Applicator	
MATERIAL		FINISH		SIZE	
-		-		CAGE CODE	
				DRAWING NO	
				RESTRICTED TO	
				-	
				WEIGHT	
				-	
				A1 00779 C-2266221	
				Customer Accessible Production Drawing	
				SCALE	
				1:2	
				SHEET	
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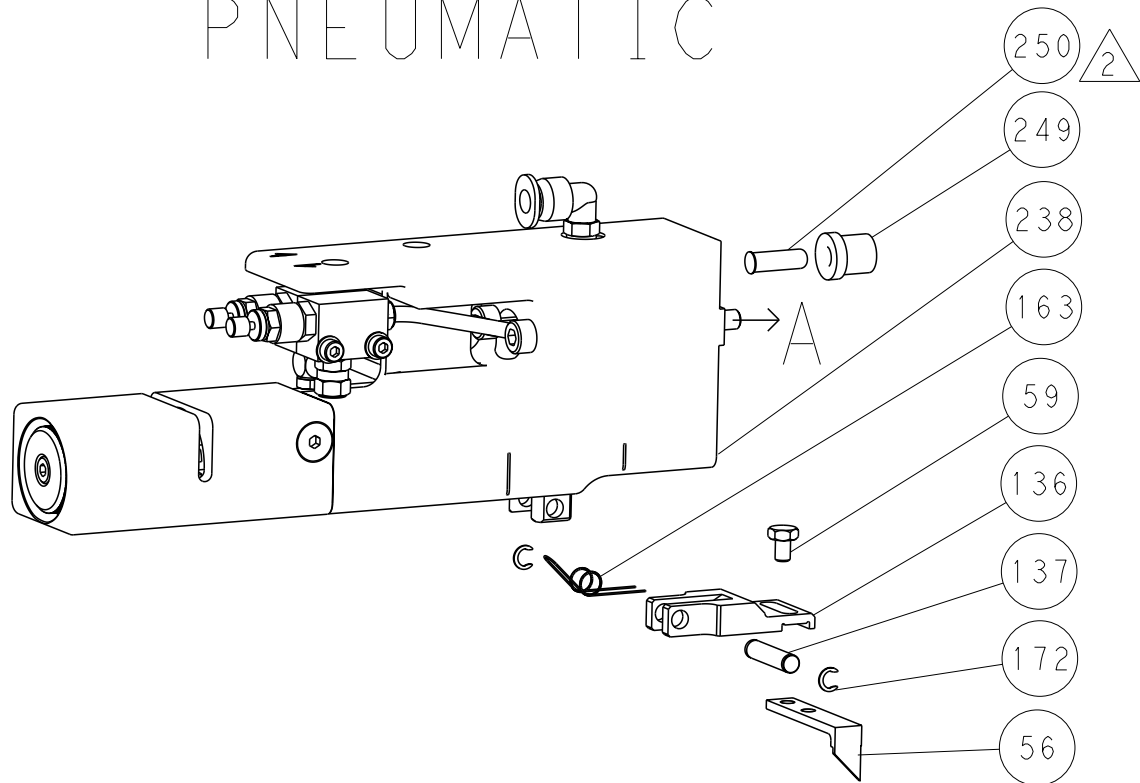
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

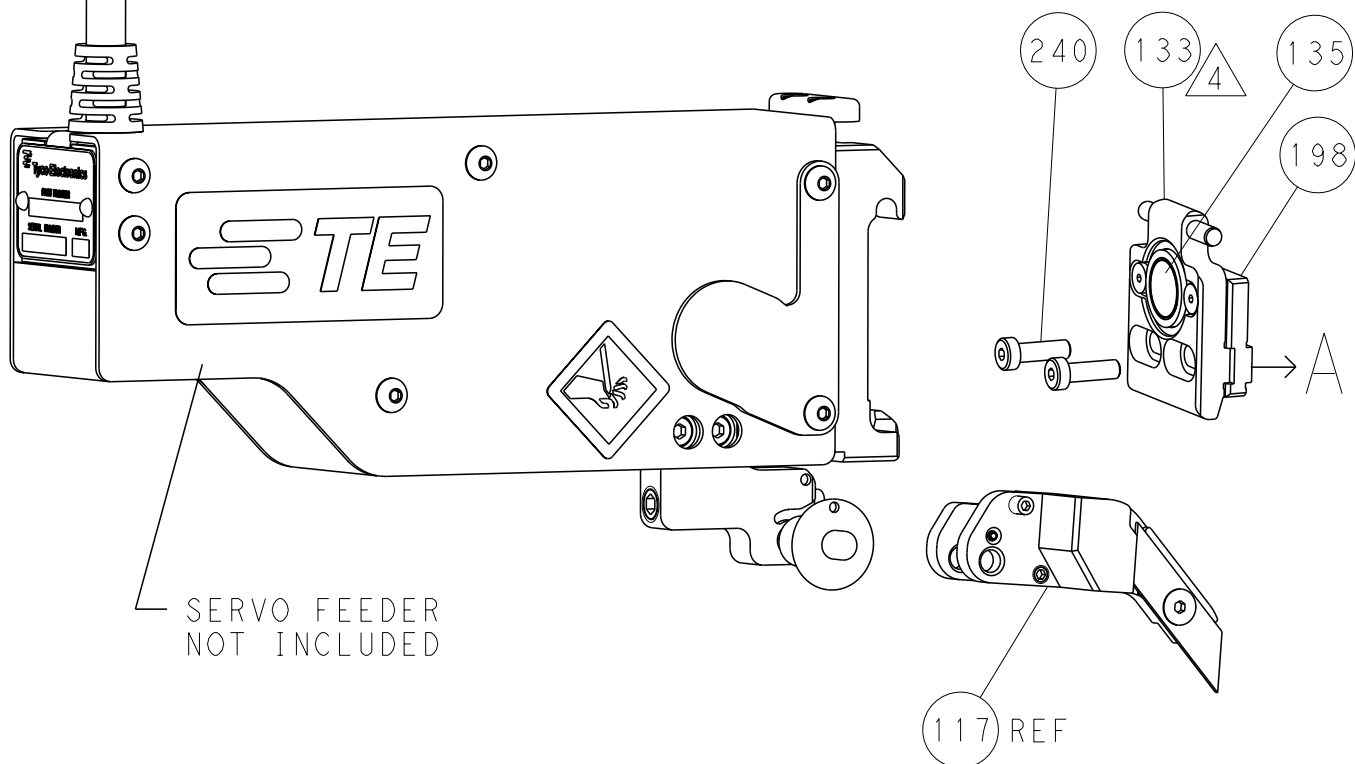
FEED TYPE
MECHANICAL



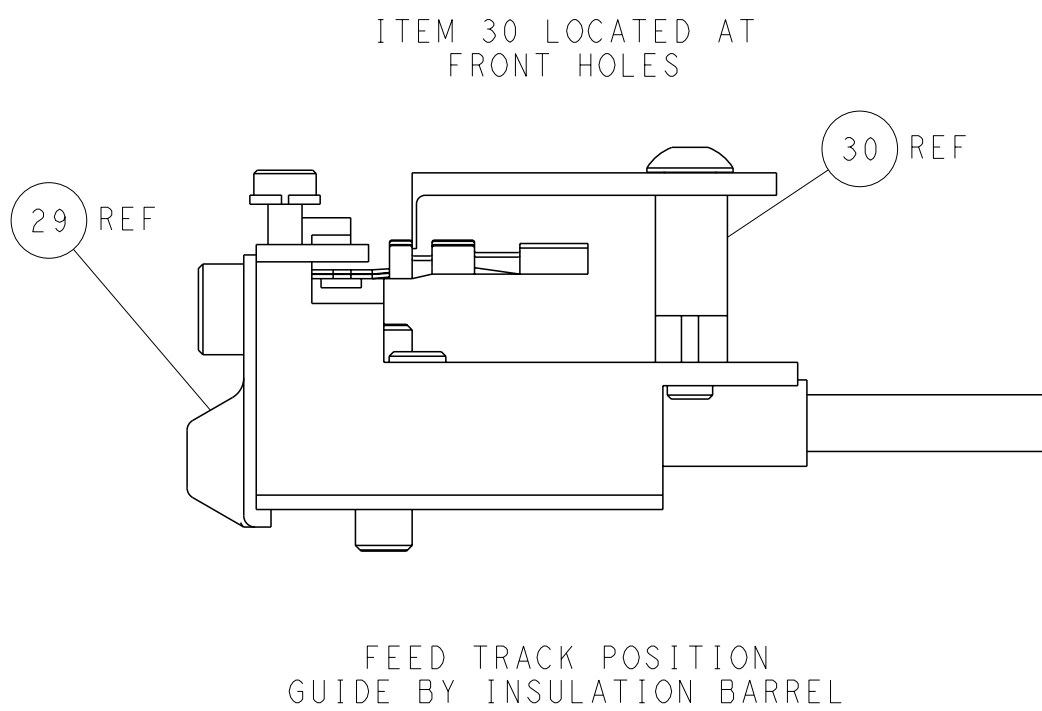
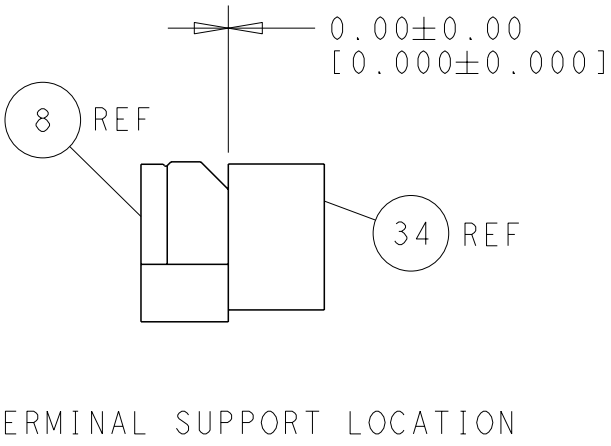
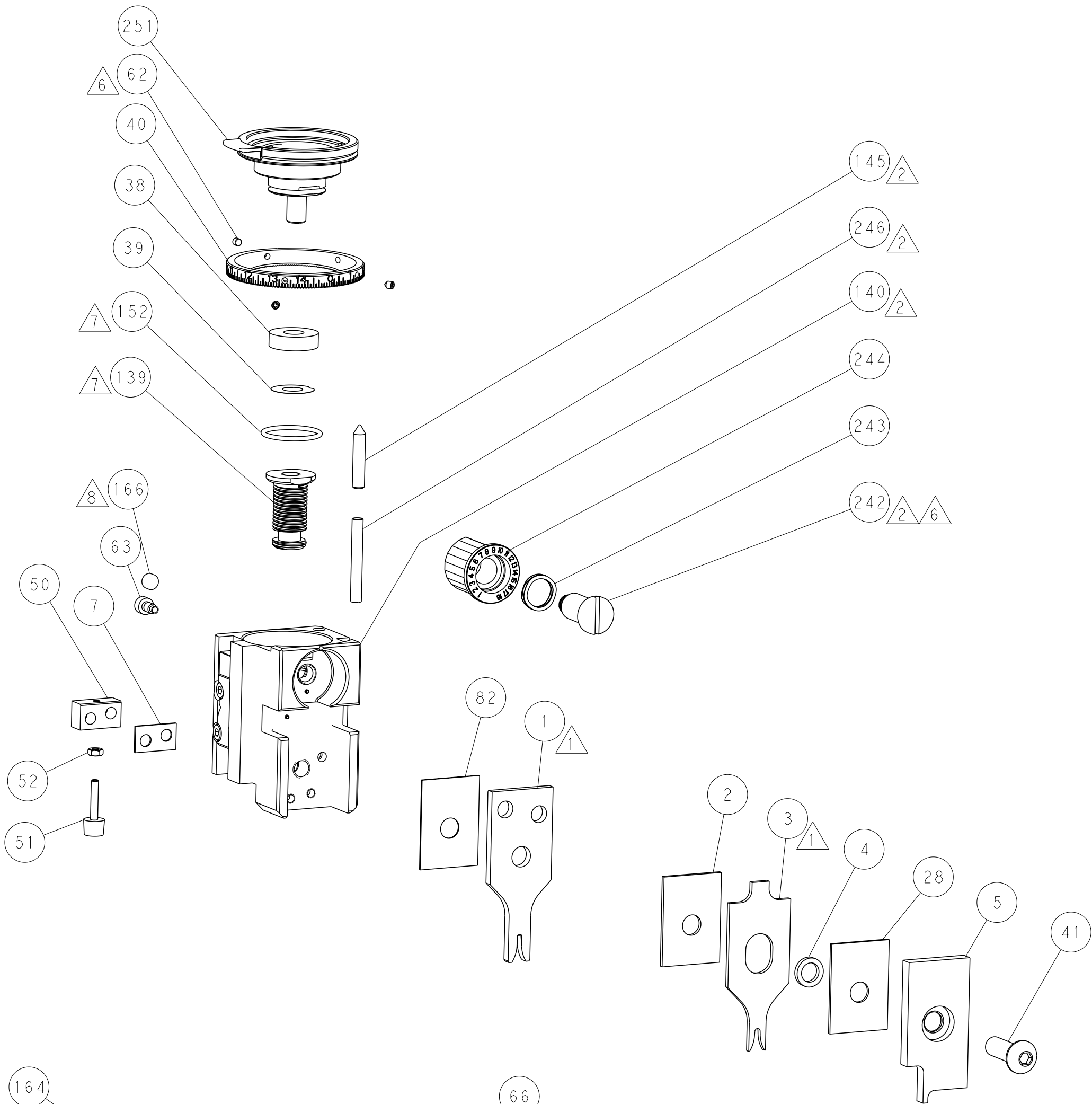
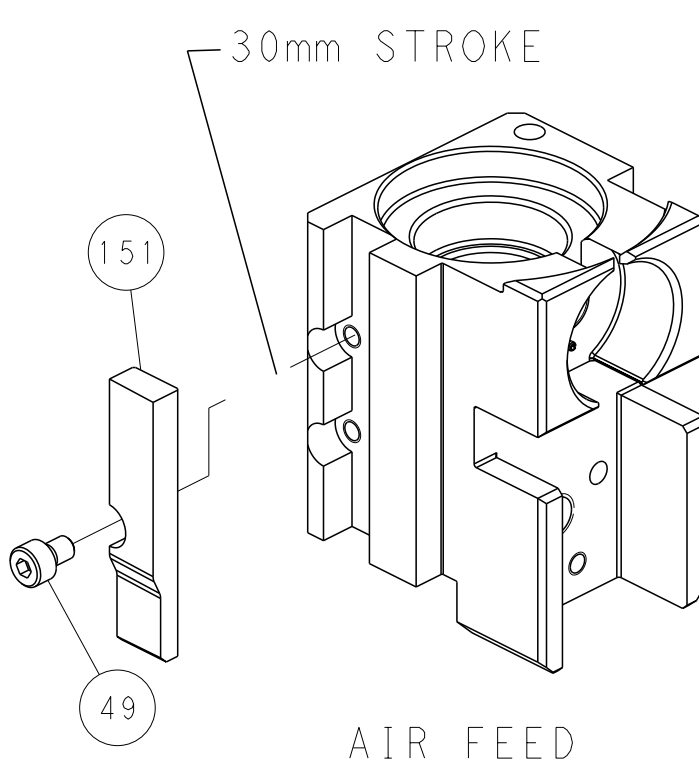
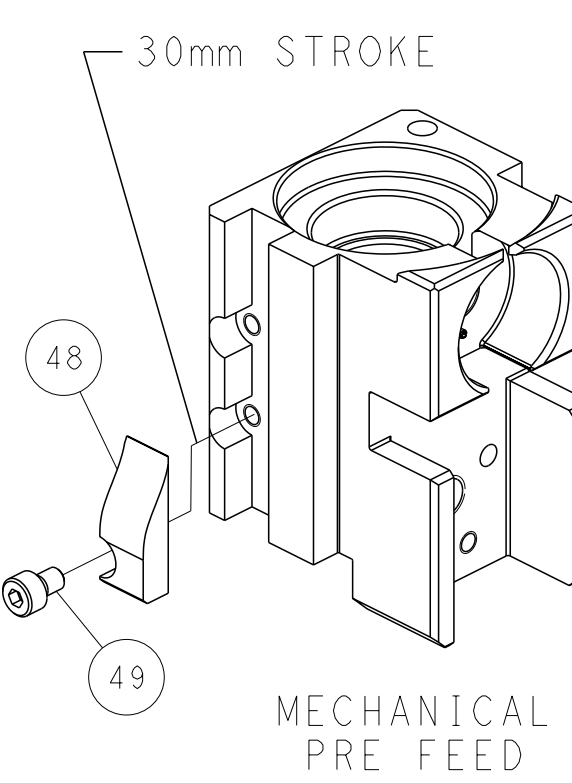
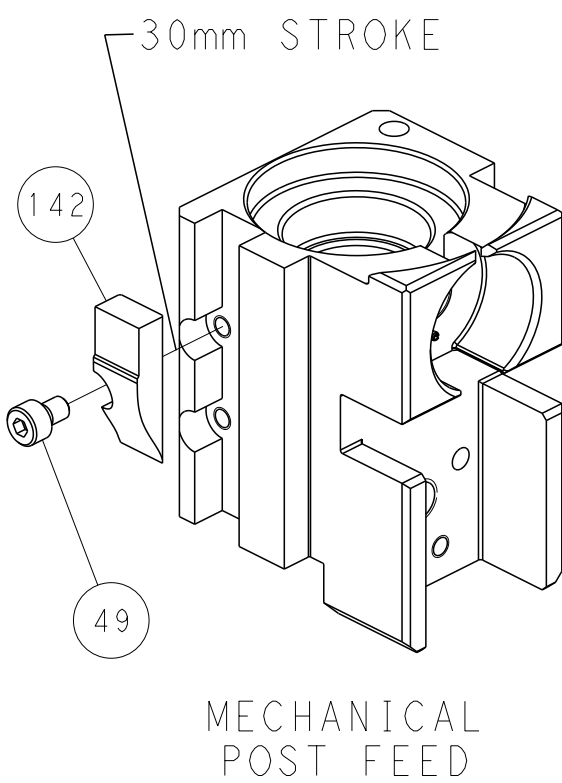
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN		TE Connectivity	
mm		0 PLC ±.5		HOFFNER		Harrisburg, PA 17105-3608	
1 PLC ±0.13		2 PLC ±0.13		T.ELBIN		NAME	
3 PLC ±0.013		4 PLC ±0.0001		T.ELBIN		Ocean Side Feed Applicator	
MATERIAL		FINISH		PRODUCT SPEC		SIZE	
-		-		APPLICATION SPEC		CAGE CODE	
-		-		WEIGHT		DRAWING NO	
-		-		Customer Accessible Production Drawing		A1 00779 C=2266221	
-		-		SCALE		SHEET 4 of 4	
-		-		REV		A	

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