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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266211-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266211-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266211-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266211-2	C	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266211-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.40 mm [.055]	O
APPLICATOR INSTRUCTIONS 408-35042		

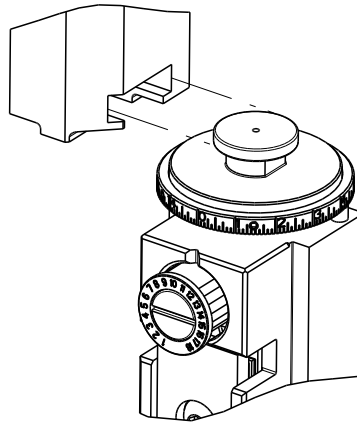
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RECEPTACLE CONTACT,		0.50 SERIES	
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø1.30-1.50 mm [.051-.059 IN]	
114-5379			
TERMINAL APPLICATION SPECIFICATION			
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1827855-3			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.22mm2	0.63+/-0.05 [.025+/- .002]	7.6



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1							
LOC	DIST	REVISIONS							
A	66	P	LTR	DESCRIPTION			DATE	DWN	APVD
		B		ECR-17-010354			17JUL2017	RK	CT
		C		ECR-19-015541			05OCT2019	TB	RK

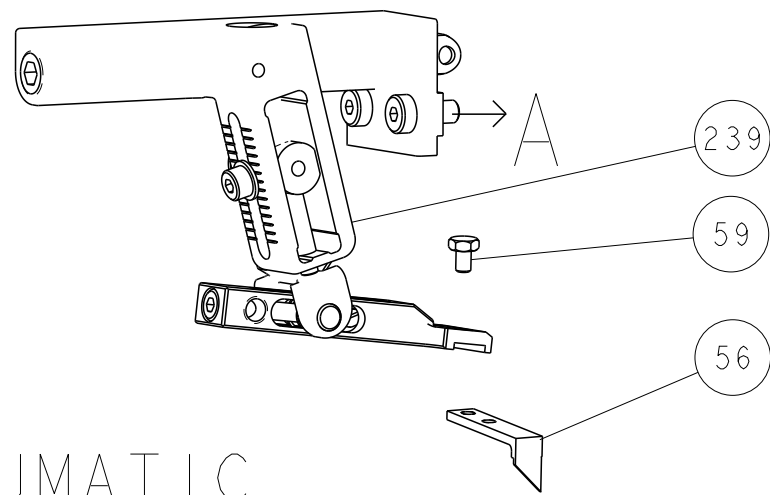
-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50
-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	3-1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1-1803056-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	3-238011-8	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	1-1803019-4	CRIMPER, INSULATION O	3
-	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	1	4-1333281-9	CRIMPER, WIRE PREMIUM	1

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITION.				DWN R.O.WILSON CHK K.J.STAKEM APVD T.L.ELBIN	30JAN2014 07FEB2014 07FEB2014	TE Connectivity Harrisburg, PA 17105-3608					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator					
		0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH	± ± ± ± ± ± ±	PRODUCT SPEC		SIZE					
MATERIAL		WEIGHT		APPLICATION SPEC		CAGE CODE		DRAWING NO		RESTRICTED TO	
-		-		-		A 00779		C=2266211		-	
Customer Accessible Production Drawing						SCALE		1:2		SHEET 1 OF 4 REV C	

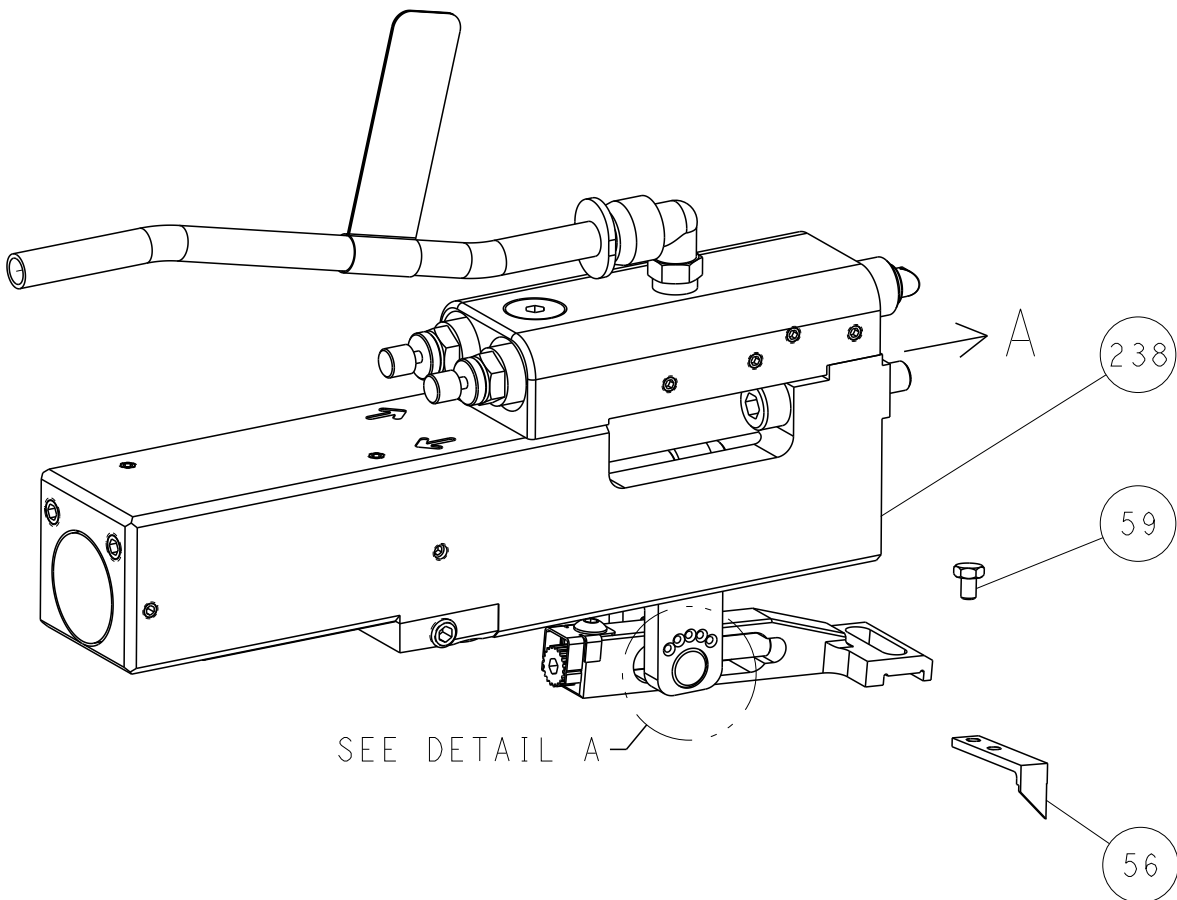
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

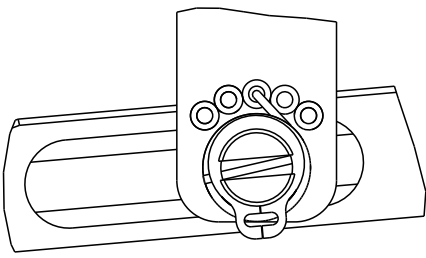
FEED TYPE MECHANICAL



PNEUMATIC

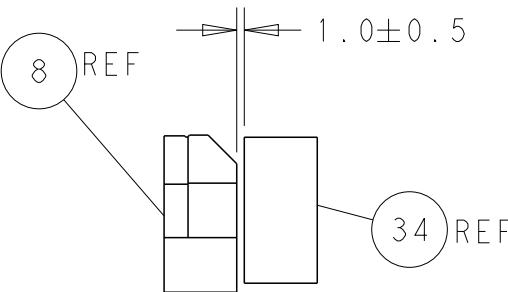
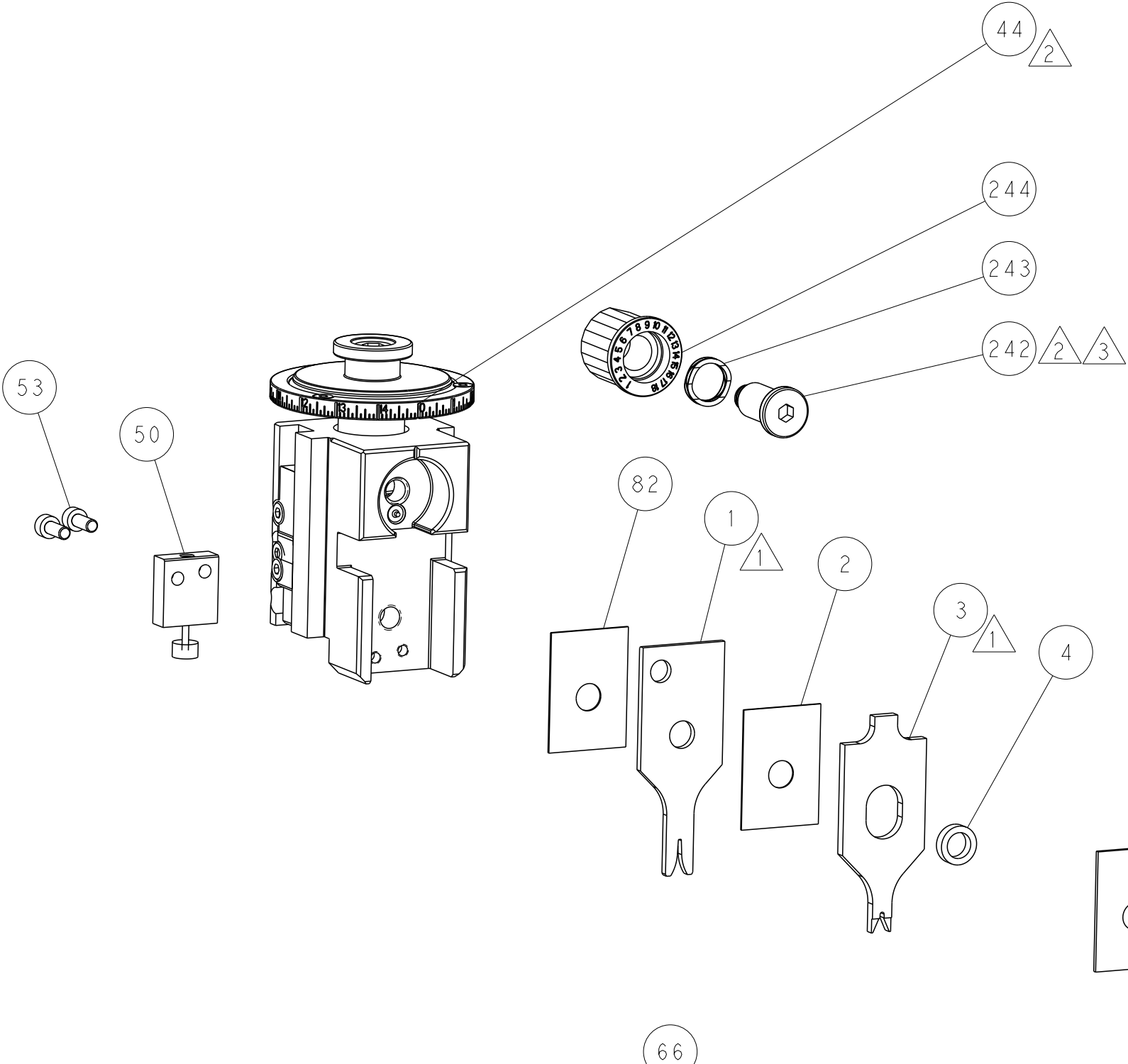
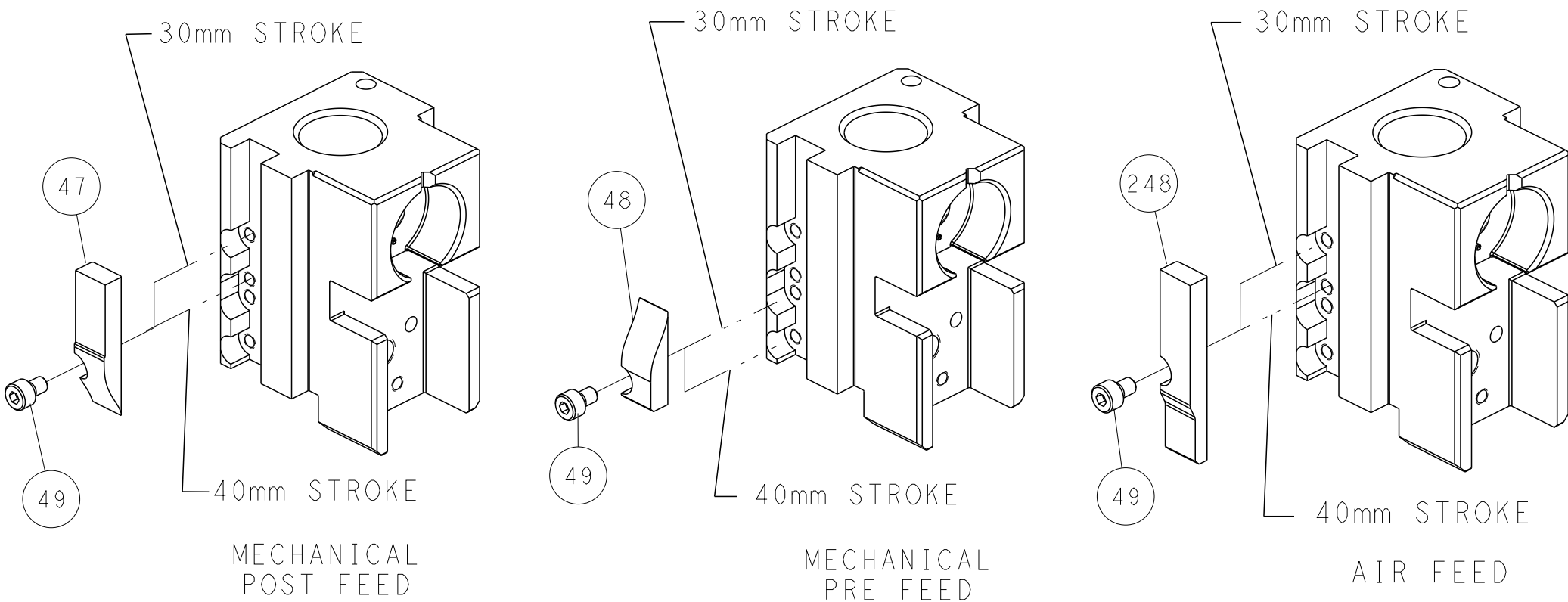


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

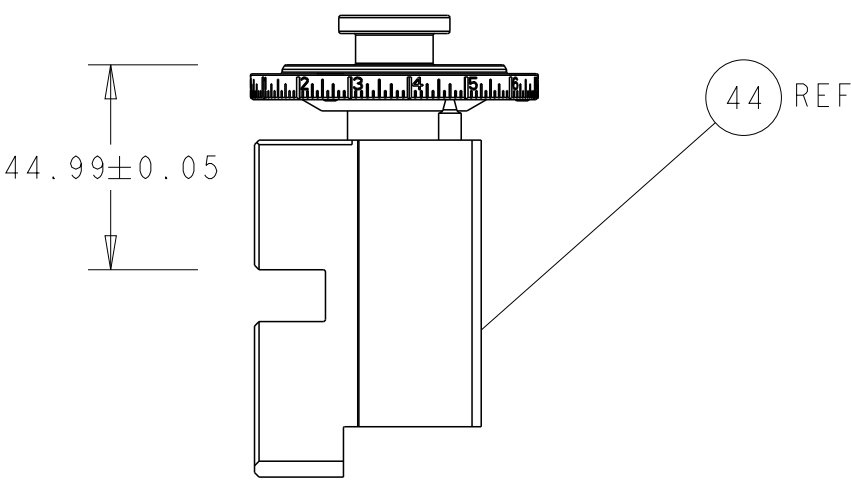


DETAIL A

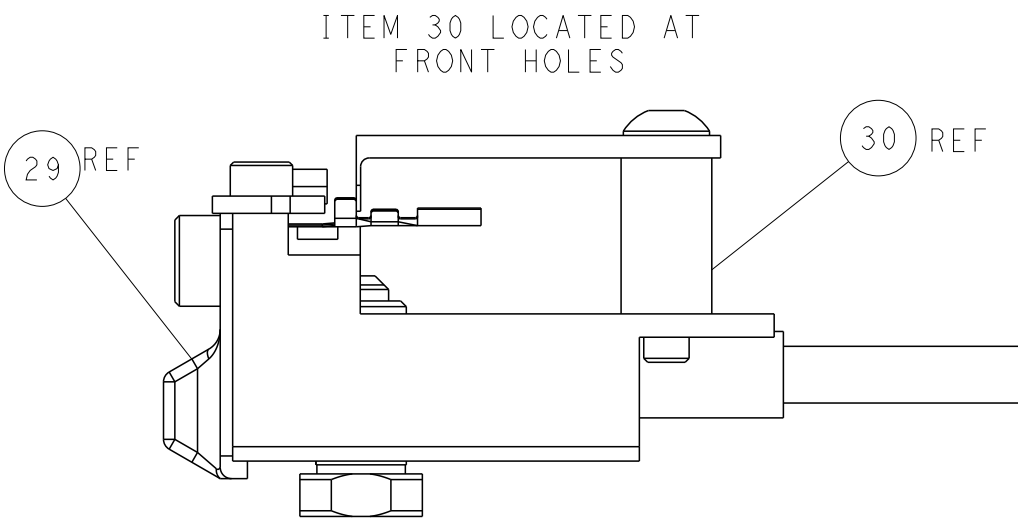
CAM POSITIONS



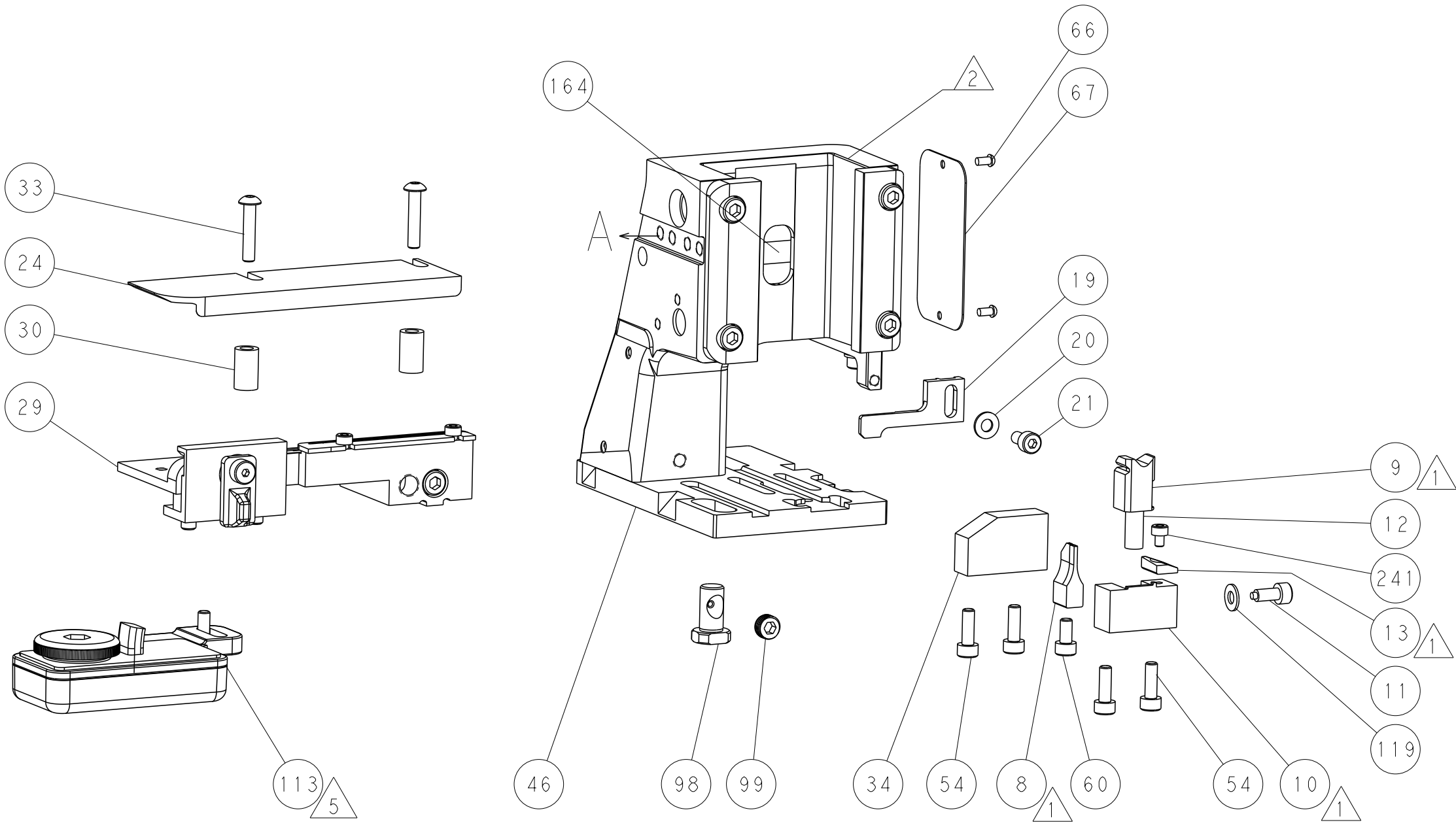
TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R.O.WILSON 30JAN2014		TE Connectivity	
mm		0 PLC ±.01		CHK K.J.STAKEM 07FEB2014		Harrisburg, PA 17105-3608	
		1 PLC ±.01		APVD T.L.ELBIN 07FEB2014		NAME Ocean Side Feed Applicator	
MATERIAL		2 PLC ±.01		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
		3 PLC ±.01		APPLICATION SPEC		A1 00779 C=2266211	
		4 PLC ±.01		WEIGHT		RESTRICTED TO	
		ANGLES FINISH		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 OF 4 REV C	

BBA

AMP 4805 REV 31MAR2000

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Diagram illustrating the front view of the machine assembly, showing the main body, handle, and various components labeled with circled numbers:

- 238: A long, thin component, likely a handle or lever.
- 59: A small, rectangular component, likely a switch or button.
- 56: A small, rectangular component, likely a switch or button.
- 5: A small, rectangular component, likely a switch or button.

The diagram also includes a dashed circle labeled "SEE DETAIL A" indicating a specific area of interest.

DETAIL A

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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IT IS SUBJECT TO THE PROVISIONS OF EXECUTIVE ORDER 12812
IT IS THE POLICY OF THE UNITED STATES GOVERNMENT
IT WILL BE CONTAINED FOR THE LATEST VERSION

DWN30JAN2014
R.O. WILSON
CHKR.J. STAKEM
T.T. CLARK
APPROV

TE Connectivity
Harrisburg, PA 17105-3608



DIMENSIONS:
mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.
1 PLC ±.
2 PLC ±.
3 PLC ±.
4 PLC ±.
ANGLES ±.
MATERIALFINISH-

NAME
Ocean Side Feed
Applicator
-

PRODUCT SPEC
-
APPLICATION SPEC
-

SIZE
A1

CASE CODE
00779

DRAWING NO
C=2266211

RESTRICTED TO
-

WEIGHT
-

SCALE
1:2

SHEET
4 of 4

REV
C

Customer Accessible Production Drawing

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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[2266211-2](#)