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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266116-1	G	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266116-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266116-1	G	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266116-2	G	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266116-1	G	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266116-2	G	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266116-7	D	CRIMP TOOLING KIT	-
7-2266116-8	D	APPLICATOR CONVERSION KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.75 mm [.069]	F
INSUL	2.79 mm [.110]	O
APPLICATOR INSTRUCTIONS 408-35042		

5 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266116-8	Ø2.74-3.18mm [.108-.125]
7-2266117-8	Ø2.31-2.72mm [.091-.107]
7-2266118-8	Ø1.91-2.29mm [.075-.090]
7-2266119-8	Ø1.60-2.16mm [.063-.085]
7-2266120-8	Ø1.27-1.57mm [.050-.062]

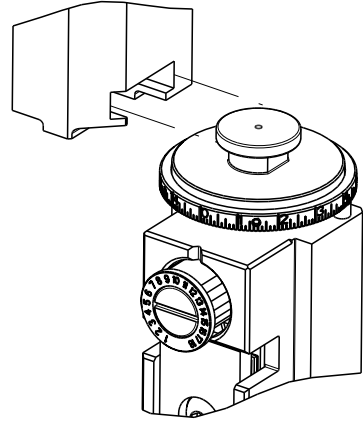
TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø2.74-3.18 mm [.108-.125 IN]	
TERMINAL APPLICATION SPECIFICATION		114-151003	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINALS APPLIED 6			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1572032-1	1060-20-0122	1572032-2	1060-20-0144
1572032-7	1060-20-0177		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2	1.47+0.03/-0.05 [.058+.001/- .002]	3.4
16 AWG	1.27+0.03/-0.05 [.050+.001/- .002]	5.4
1.00mm2	1.27+0.03/-0.05 [.050+.001/- .002]	5.4
18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	5.7
0.75mm2	1.22+0.03/-0.05 [.048+.001/- .002]	5.9
0.60mm2	1.07+0.03/-0.05 [.042+.001/- .002]	7.4
20 AWG	0.99+0.03/-0.05 [.039+.001/- .002]	8.2
0.50mm2	0.97+0.03/-0.05 [.038+.001/- .002]	8.4
22 AWG	0.94+0.03/-0.05 [.037+.001/- .002]	8.7
0.35mm2	0.94+0.03/-0.05 [.037+.001/- .002]	8.7



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
- TERMINAL LUBRICANT IS RECOMMENDED.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]			INSULATION DIAMETER RANGE Ø2.74-3.18 mm [.108-.125 IN]
TERMINAL APPLICATION SPECIFICATION 		114-151003	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286680-1	1062-20-0122	286680-2	1062-20-0144
286680-9	1062-20-0177	286680-5	1062-20-0322
286680-6	1062-20-0344	1-286680-0	1062-20-0377

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1					
LOC	DIST	REVISIONS					
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		D		ECR-17-004900	05APR2017	BW	JD
		E		ECR-18-000267	09JAN2018	YY	GB
		F		ECR-18-008110	25MAY2018	LG	JD
		G		ECR-20-011427	12AUG2020	JWC	RK

-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	1-1752354-6	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	2	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266116	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	-	1	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	1	1	1-1803293-2	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	2119757-3	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-4	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	-	1	2	2	1	1	1	1803364-2	CRIMPER, WIRE PREMIUM	1

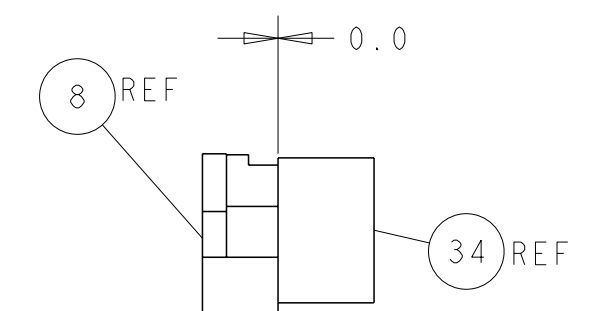
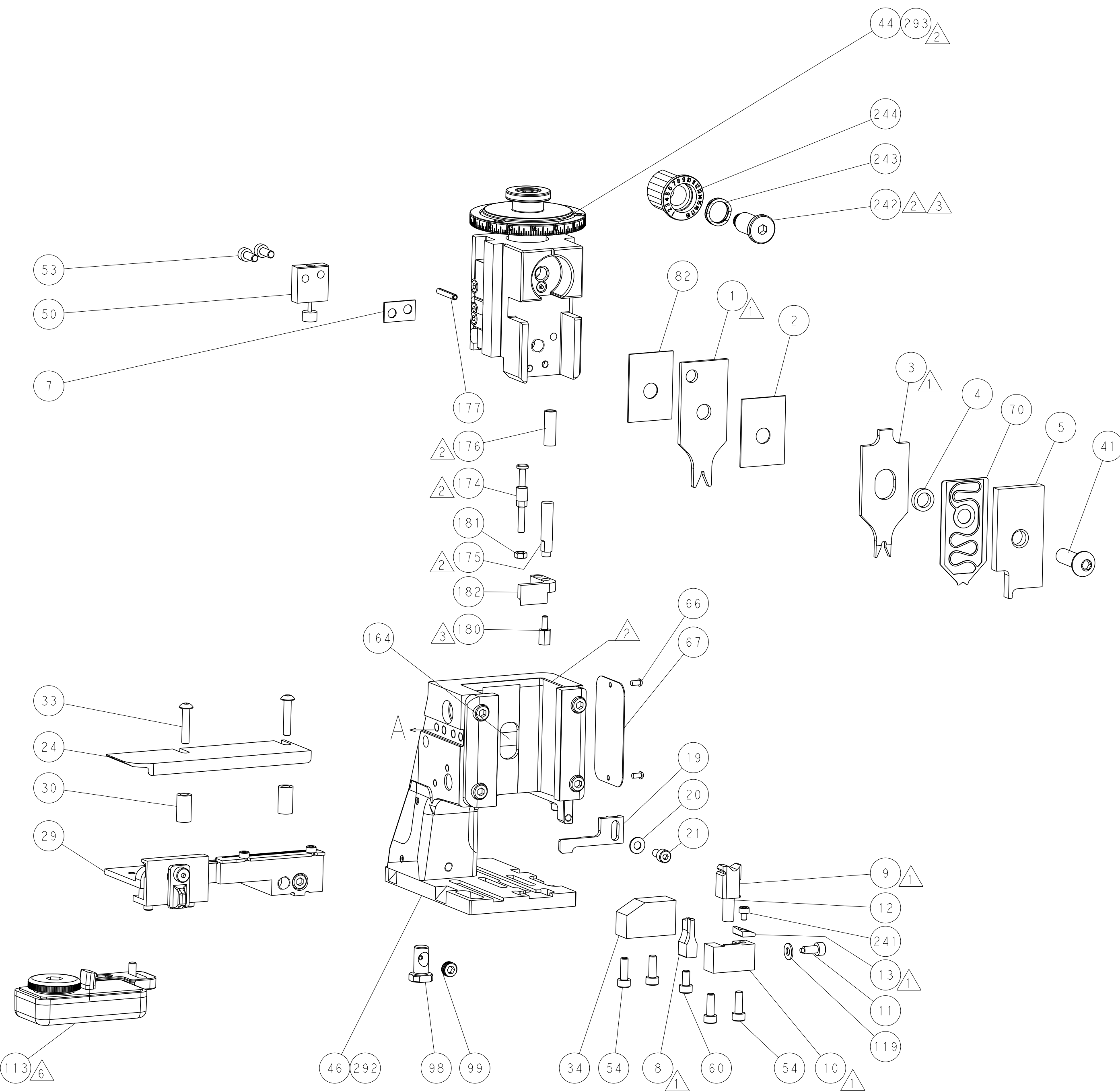
1. THIS DRAWING IS CONTROLLED DOCUMENT. FOR THE LATEST REVISION, CONTACT THE ENGINEERING ORGANIZATION. CHANGES SHOULD BE CONTACTED FOR THE LATEST REVISION.	DWN R. KNEPPER CHK G. BAILEY APVD M. CLIFFORD	16-Oct-13 16-Oct-13 16-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	NAME Ocean Side Feed Applicator	SIZE A1	CAGE CODE 00779
MATERIAL -	FINISH -	WEIGHT -	DRAWING NO C=2266116	RESTRICTED TO -
Customer Accessible Production Drawing		SCALE 1:2	SHEET 1	OF 4 REV G

Diagram illustrating the front of the machine. The front plate is shown with a front plate screw (59) and a front plate bracket (56). The front plate is labeled 239.

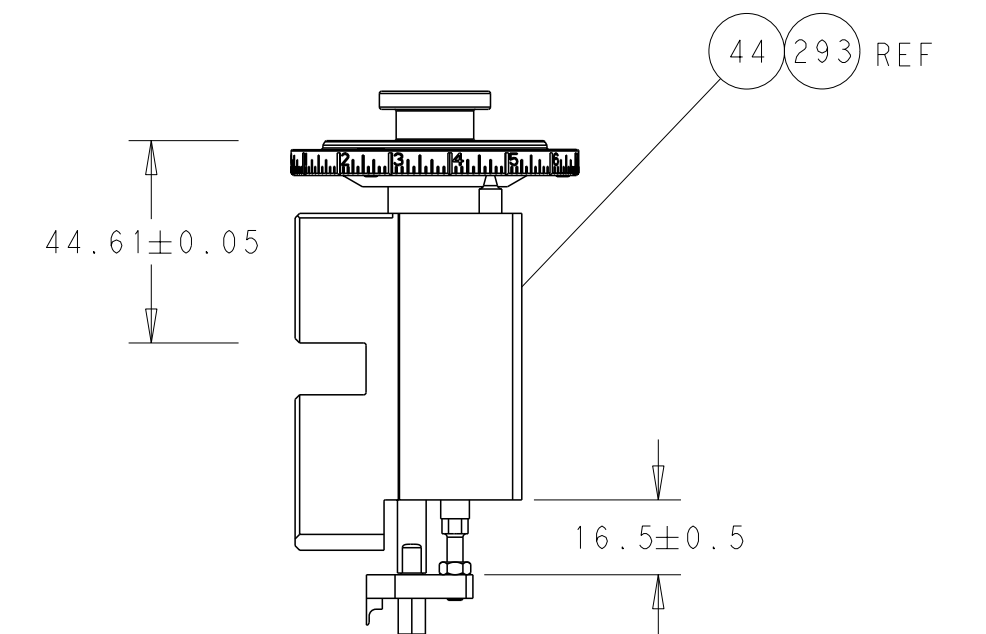
PNEUMATIC

This diagram illustrates the assembly of a pneumatic cylinder. The main components are shown in an exploded view, with numbered callouts indicating their positions and assembly order. The components include:

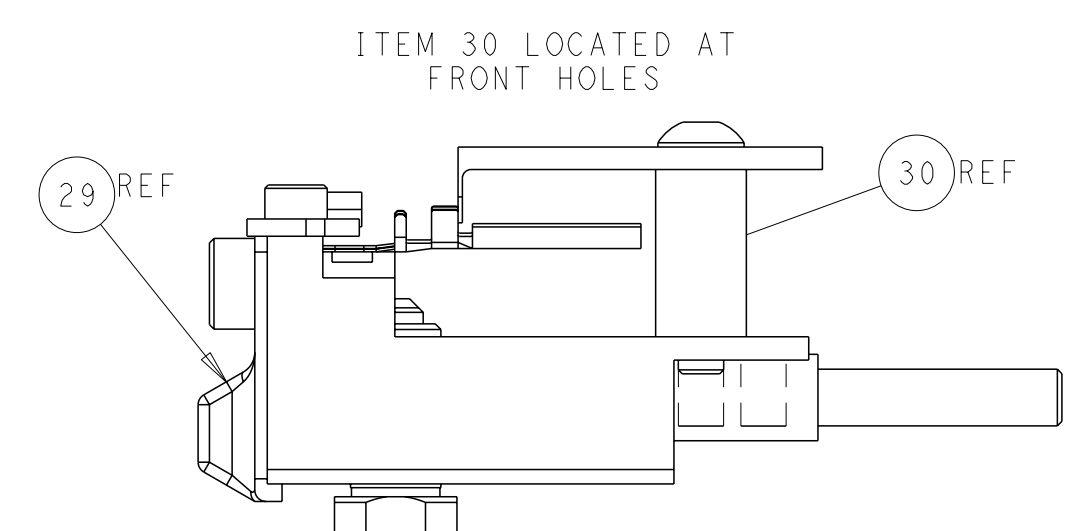
- 250: A small circular cap or plug.
- 249: A larger circular cap or plug.
- 238: A long, thin rod or pin.
- 163: A small, rectangular component, likely a seal or O-ring.
- 59: A small, rectangular component, likely a seal or O-ring.
- 136: A small, rectangular component, likely a seal or O-ring.
- 137: A small, rectangular component, likely a seal or O-ring.
- 172: A small, rectangular component, likely a seal or O-ring.
- 56: A small, rectangular component, likely a seal or O-ring.



TERMINAL SUPPORT LOCATION

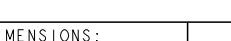


RAM AND HOLDDOWN SET-UP



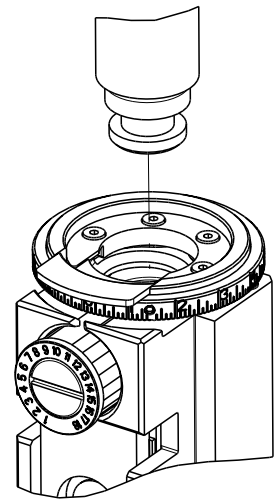
FEED TRACK POSITION
GUIDE BY WIRE BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TSC ELECTRONICS CORPORATION IT IS SUBJECT TO THE POLICIES AND PROCEDURES OF THAT ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION		DWN 16-Oct-13 R. KNEPFER CHK 16-Oct-13 G. BAILEY APVD 16-Oct-13 M. CLIFFORD		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC APPLICATION SPEC		SIZE A1	
MATERIAL -		FINISH -		CAGE CODE 00779	
WEIGHT -		DRAWING NO C-2266116		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 2 of 4 REV G	

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© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	
PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266116-1	G	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266116-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266116-7	D	CRIMP TOOLING KIT	-
7-2266116-8	D	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.75 mm [.069]	F
INSUL	2.79 mm [.110]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266116-8	Ø 2.74-3.18mm [.108-.125]
7-2266117-8	Ø 2.31-2.72mm [.091-.107]
7-2266118-8	Ø 1.91-2.29mm [.075-.090]
7-2266119-8	Ø 1.60-2.16mm [.063-.085]
7-2266120-8	Ø 1.27-1.57mm [.050-.062]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 2.74-3.18 mm [.108-.125 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151003	-	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1572032-1	1060-20-0122	1572032-2	1060-20-0144
1572032-7	1060-20-0177		

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 2.74-3.18 mm [.108-.125 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151003	-	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286680-1	1062-20-0122	286680-2	1062-20-0144
286680-9	1062-20-0177	286680-5	1062-20-0322
286680-6	1062-20-0344	1-286680-0	1062-20-0377

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2	1.47+0.03/-0.05 [.058+.001/- .002]	3.4
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18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	5.7
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0.60mm2	1.07+0.03/-0.05 [.042+.001/- .002]	7.4
20 AWG	0.99+0.03/-0.05 [.039+.001/- .002]	8.2
0.50mm2	0.97+0.03/-0.05 [.038+.001/- .002]	8.4
22 AWG	0.94+0.03/-0.05 [.037+.001/- .002]	8.7
0.35mm2	0.94+0.03/-0.05 [.037+.001/- .002]	8.7



- RECOMMENDED SPARE PARTS
 - REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
 - APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
 - CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
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*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

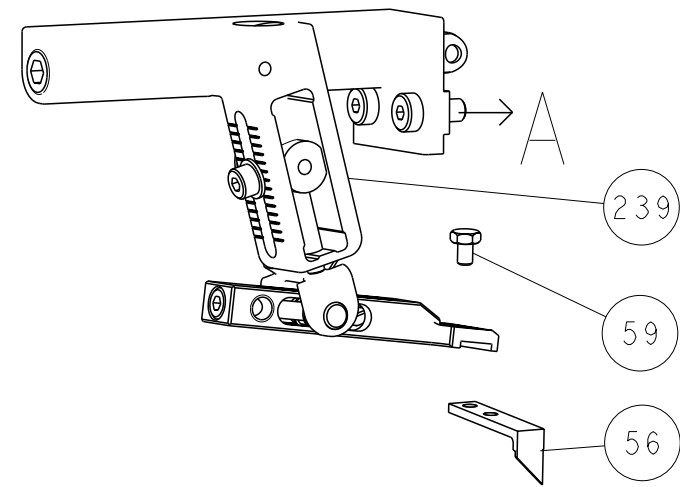
2				1					
LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	455888-7	SPACER, CRIMPER	82
1	-	-	-	2266116	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	-	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1338685-1	PAWL, FEED	56
-	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	1	1	1-1803293-2	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	6
-	-	1	1	2119757-3	DEPRESSOR, SHEAR	5
-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1803019-4	CRIMPER, INSULATION O	3
-	-	1	1	455888-8	SPACER, CRIMPER	2
-	-	1	1	1803364-2	CRIMPER, WIRE PREMIUM	1
-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

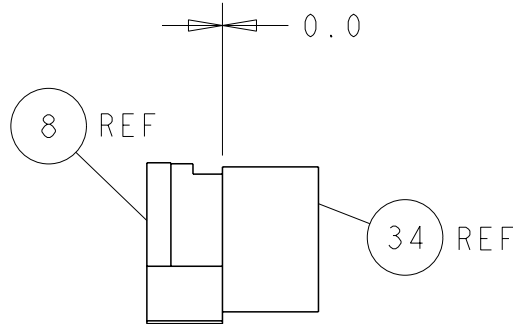
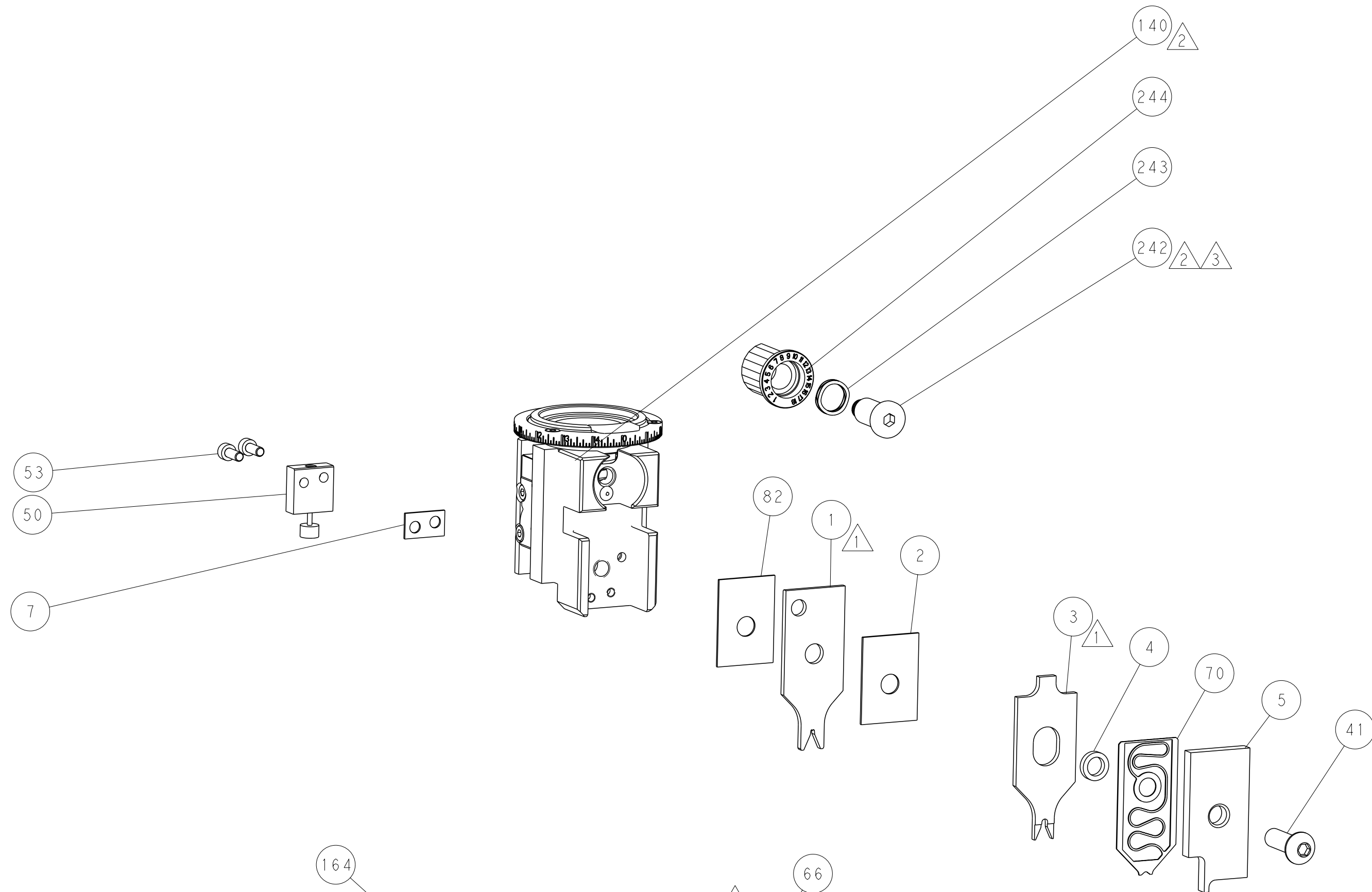
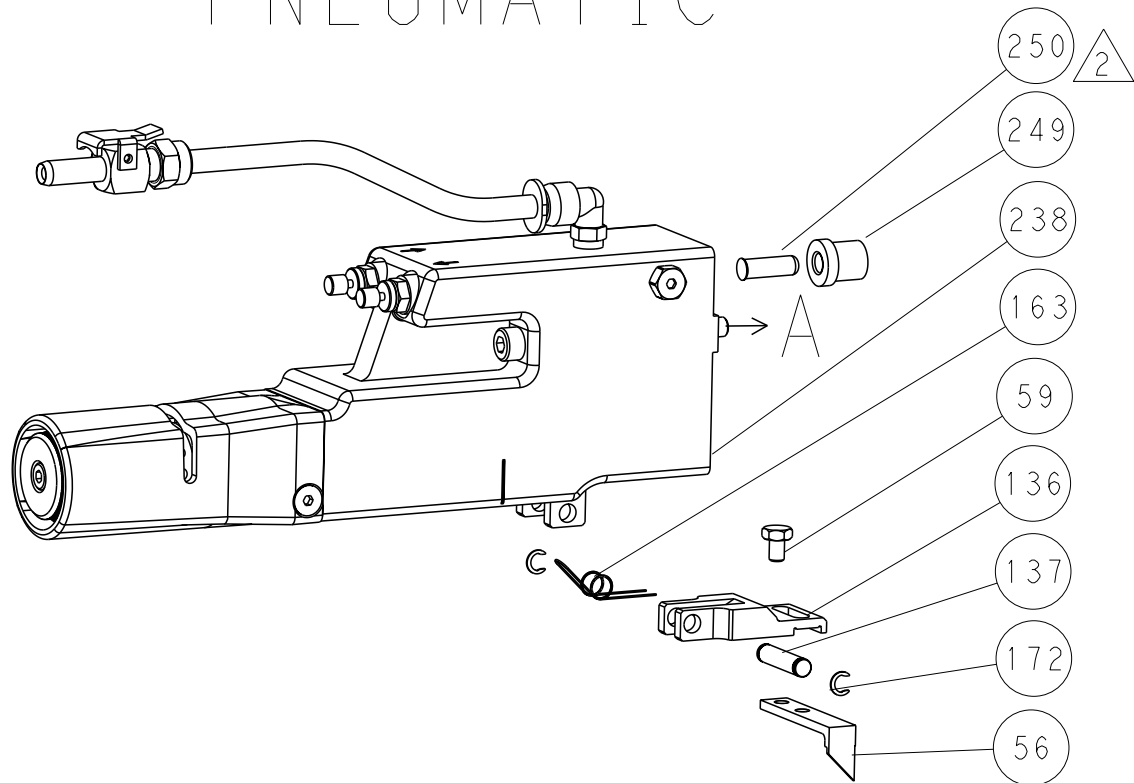
THIS DRAWING IS CONTROLLED. FOR PRODUCTION, THE DRAWING ORGANIZATION MUST BE CONTACTED FOR THE LATEST REVISION.		OWN R. KNEPPER CHK G. BAILEY APVD W. CLIFFORD	16-Oct-13 16-Oct-13 16-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
MATERIAL -		FINISH -		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO 2266116	
				RESTRICTED TO -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 3	
				OF 4	
				REV G	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

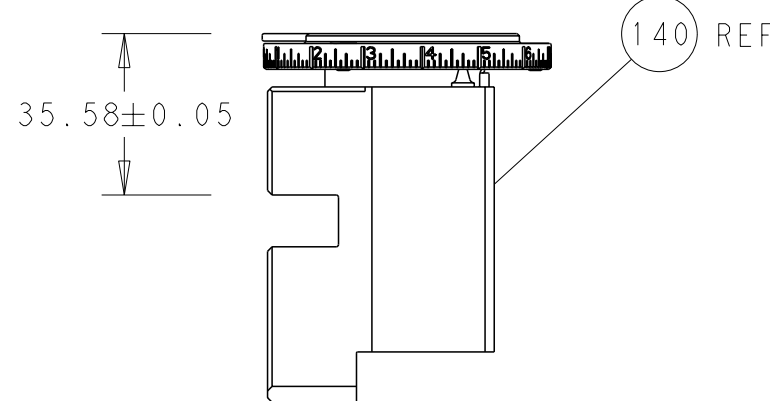
FEED TYPE
MECHANICAL



PNEUMATIC

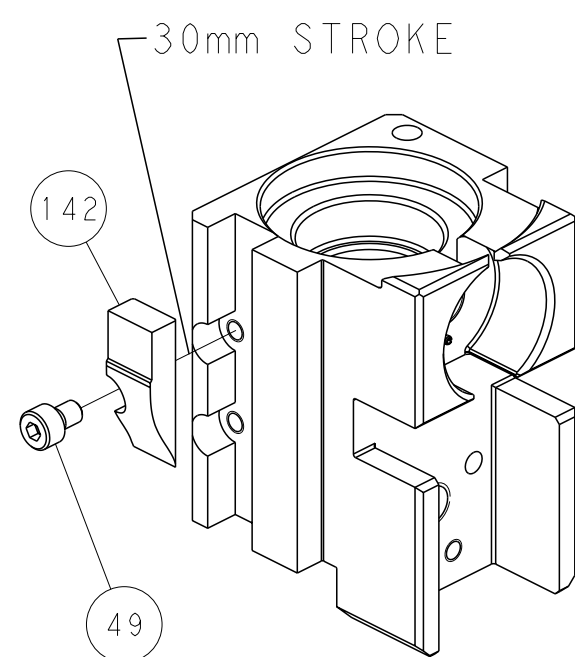


TERMINAL SUPPORT LOCATION

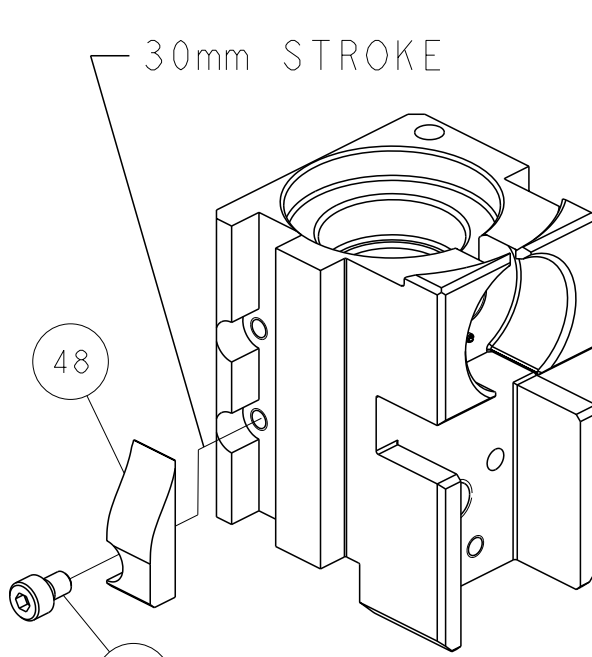


RAM SET-UP

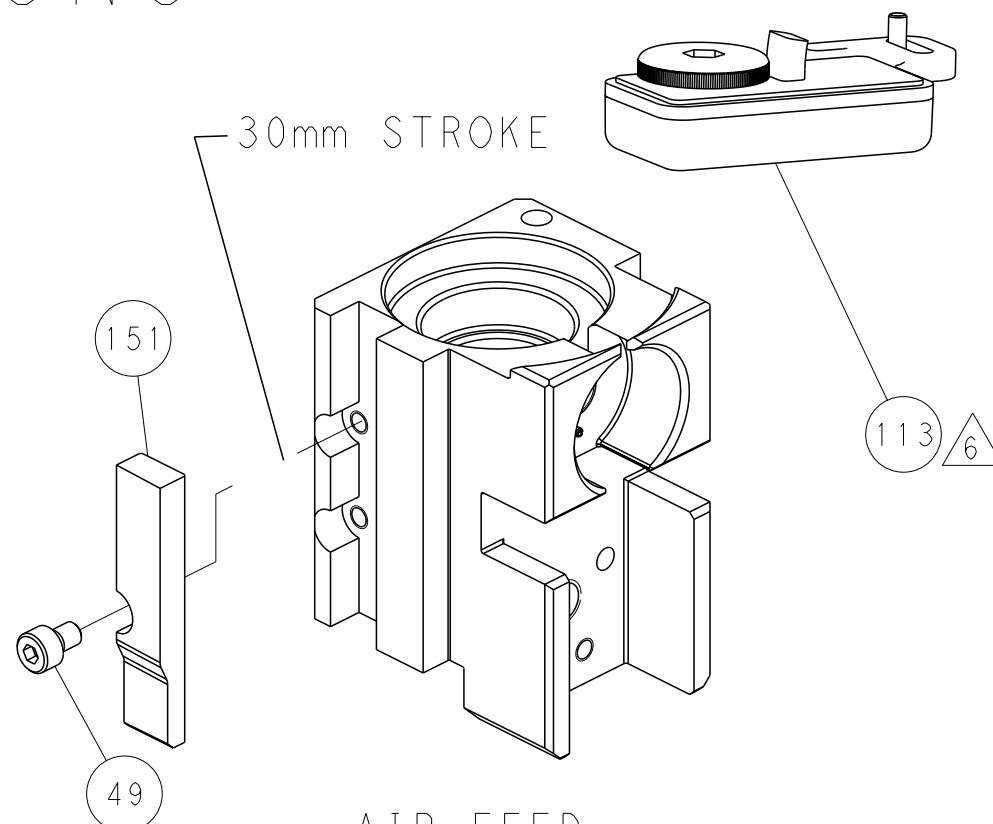
CAM POSITIONS



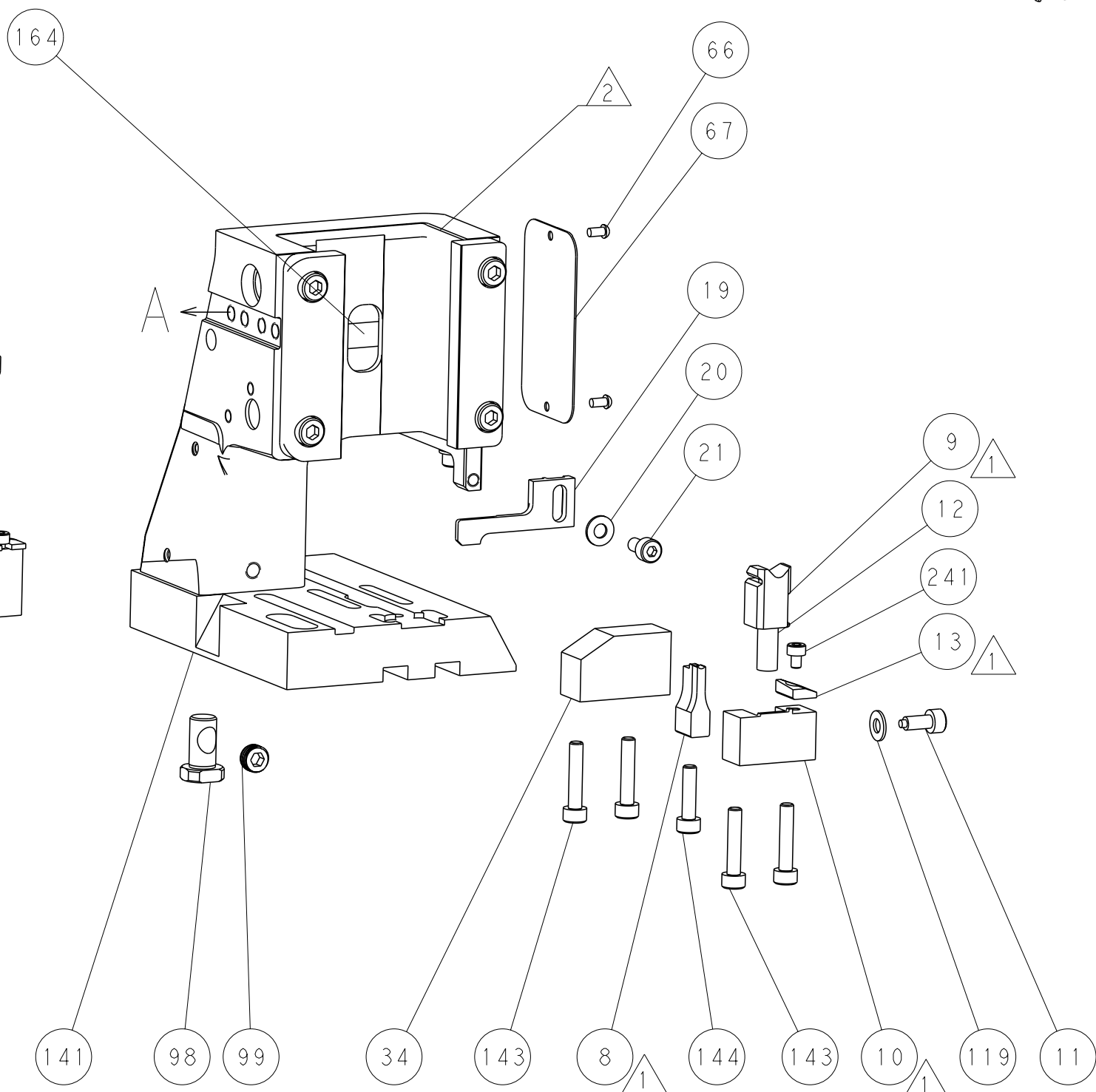
MECHANICAL
POST FEED



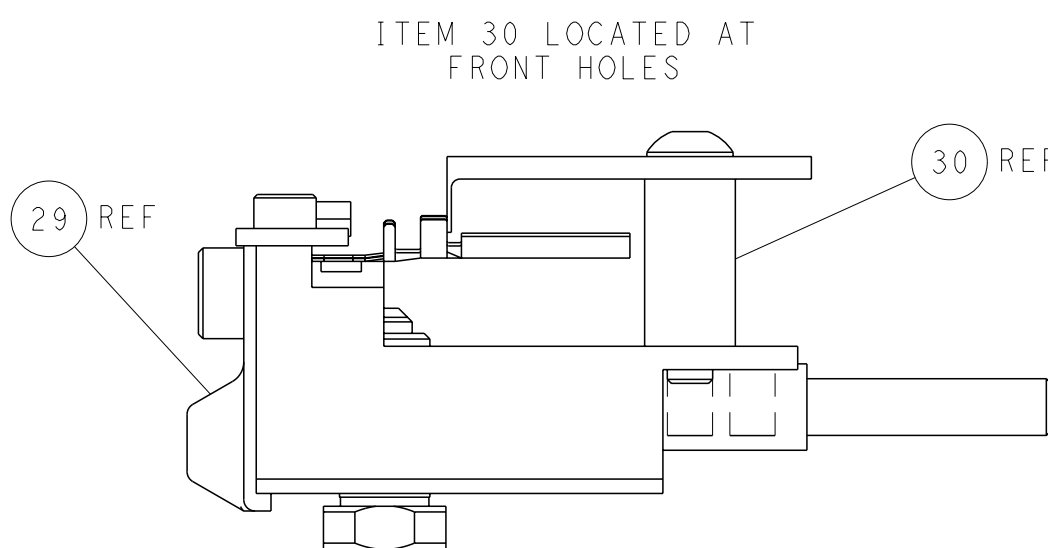
MECHANICAL
PRE FEED



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION
GUIDE BY WIRE BARREL

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING DISCRETION. SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN R. KNEPPER 16-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 16-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH -		APVD W. CLIFFORD 16-Oct-13	PRODUCT SPEC APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL -		WEIGHT -	A1 00779 ©=2266116 Customer Accessible Production Drawing	
		SCALE 1:2	SHEET 4 OF 4 REV G	

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