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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151965-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151965-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151965-1	E	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151965-2	F	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151965-1	E	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151965-2	F	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151965-7	D	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.68 mm [.066]	F
INSUL	3.40 mm [.134]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: 1.5 SYSTEM SEALED CONNECTOR, MALE			
WIRE STRIP LENGTH 5.00-5.50 mm [.197-.217 IN]			INSULATION DIAMETER RANGE Ø
TERMINAL APPLICATION SPECIFICATION		(A)72-WT08-767 Rev WA1927	
		-	

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	
(A) 1655086-1	(A) 7114-4102-02	1572025-1	7158-3030-50	1.2-1.7
(A) 1655086-2	(A) 7114-4102-08	1572025-2	7158-3030-90	1.2-1.7
(A) 1642494-1	(A) 7114-4102-02	1832579-1	7158-3031-90	1.63-2.40
(A) 1557065-1	(A) FORD-97BG-14421-AHA	1642495-1	7158-3031-90	1.63-2.40
		TE SEAL	FORD SEAL	
		1949248-1	97BG-10C930-SBA	1.19-1.65
		1448692-1	XW43-14603-AA	1.6-2.0

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.05+/-0.05 [.041+/- .002]	7.7
0.30mm2 OR 0.35mm2	1.00+/-0.05 [.039+/- .002]	8.2



- 1

RECOMMENDED SPARE PARTS
- 2

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.
- 4

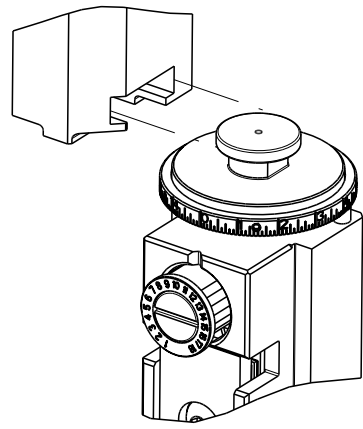
CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5

TERMINAL LUBRICANT IS RECOMMENDED.
- 6

UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7

APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: 1.5 SYSTEM SEALED CONNECTOR, FEMALE			
WIRE STRIP LENGTH 5.00-5.50 mm [.197-.217 IN]		 INSULATION DIAMETER RANGE Ø	
TERMINAL APPLICATION SPECIFICATION		(B)72-WT10-1635 Rev WA1986	
		-	

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	
(B) 1832234-1	(B) 7116-4102-02	1572025-1	7158-3030-50	1.2-1.7
(B) 1448691-1	(B) 7116-4102-08	1572025-2	7158-3030-90	1.2-1.7
(B) 1572024-3	(B) 7116-4102-06	1832579-1	7158-3031-90	1.63-2.40
		1642495-1	7158-3031-90	1.63-2.40
		TE SEAL	FORD SEAL	
		1949248-1	97BG-10C930-SBA	1.19-1.65
		1448692-1	XW43-14603-AA	1.6-2.0

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.00+/-0.05 [.039+/- .002]	8.8
0.35mm2	0.95+/-0.05 [.037+/- .002]	9.3
0.30mm2	0.90+/-0.04 [.035+/- .002]	9.9

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

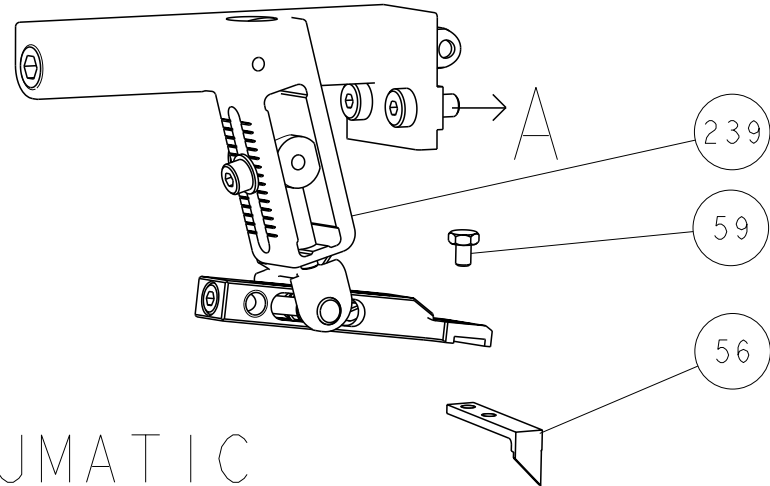
LOC	DIST	REVISIONS				
		#	LYR	DESCRIPTION	DATE	DWN
A	66	D		ECR-18-004085	16MAR2018	FL
		E		ECR-18-012418	04AUG2018	TB
		F		ECR-19-011449	21JUL2019	TB
		F1		ECR-20-016066	11NOV2020	LG

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	2-1752354-2	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	1-690438-6	FRONT STRIP GUIDE	96
-	2	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	1803382-2	HOLD DOWN, SPRING LOADED	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844938-5	PLATE, STRIP GUIDE	29
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	2	2	2	2	22281-8	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-2	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	4-1633927-8	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	1-240641-1	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	5-238011-5	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	1803018-3	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	2	2	1	1	1	1	1490019-2	CRIMPER, WIRE PREMIUM	1

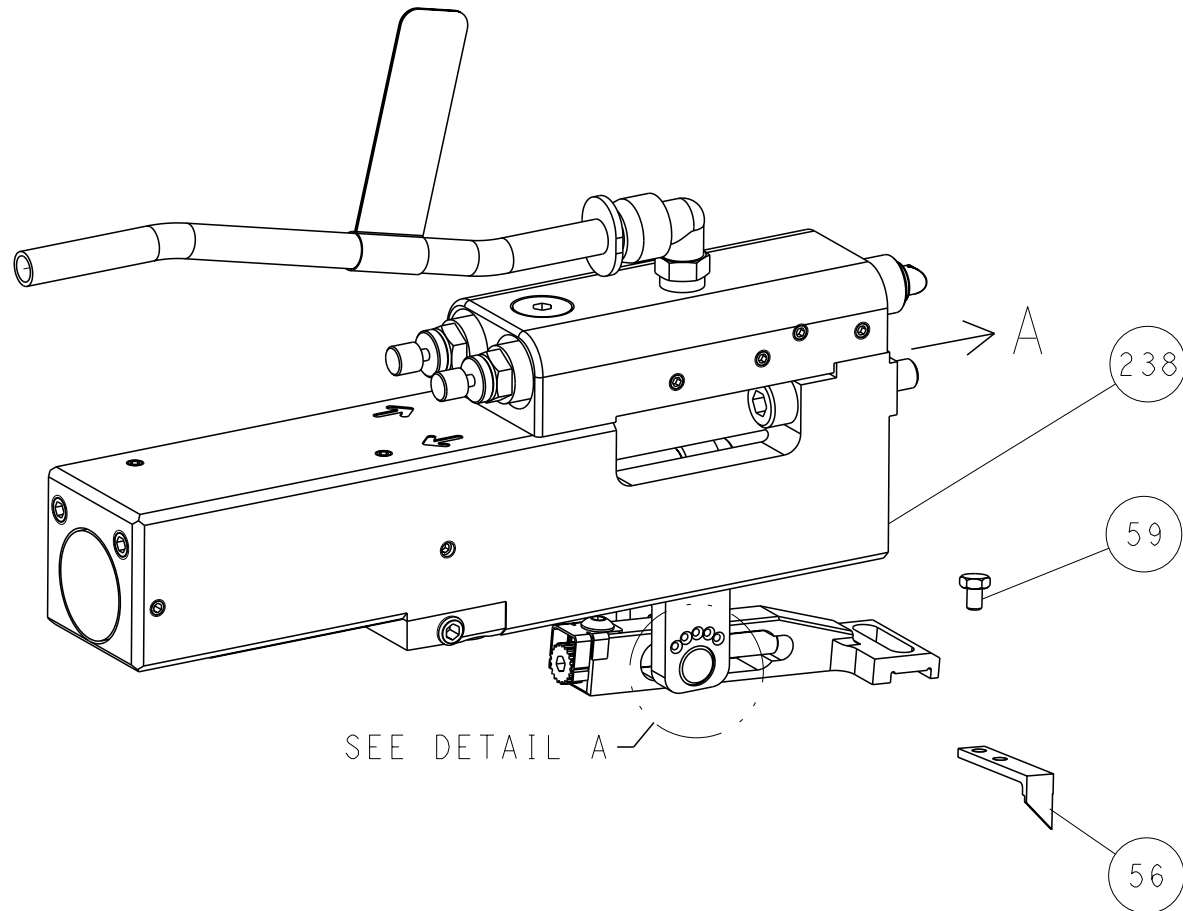
-77 -72 -71 -52 -51 -2 -1							PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. CHANGES SHOULD BE CONTACTED FOR THE LATEST REVISION.							DWN R. O. WILSON CHK K. J. STAKEM APVD T. L. ELBIN	22MAY2013 22MAY2013 22MAY2013	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm							0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES	± ± ± ± ± ±	NAME Ocean Side Feed Applicator
MATERIAL -							FINISH -	-	SIZE A1
Customer Accessible Production Drawing							WEIGHT -	00779	CAGE CODE 2151965
SCALE 1:2							SHEET 1	OF 4	REV F1

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	OWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

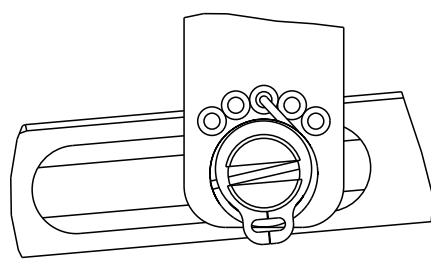
FEED TYPE
MECHANICAL



PNEUMATIC

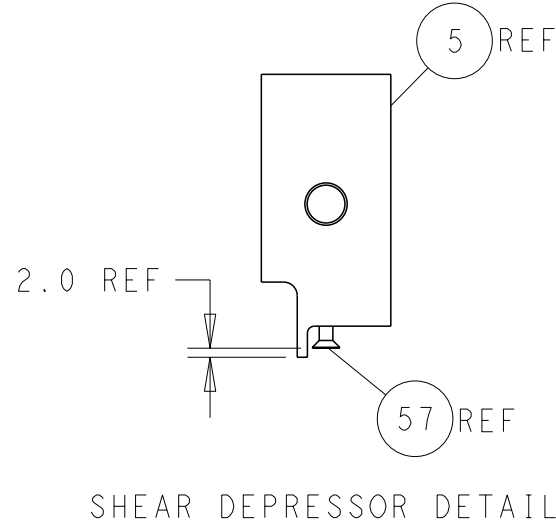
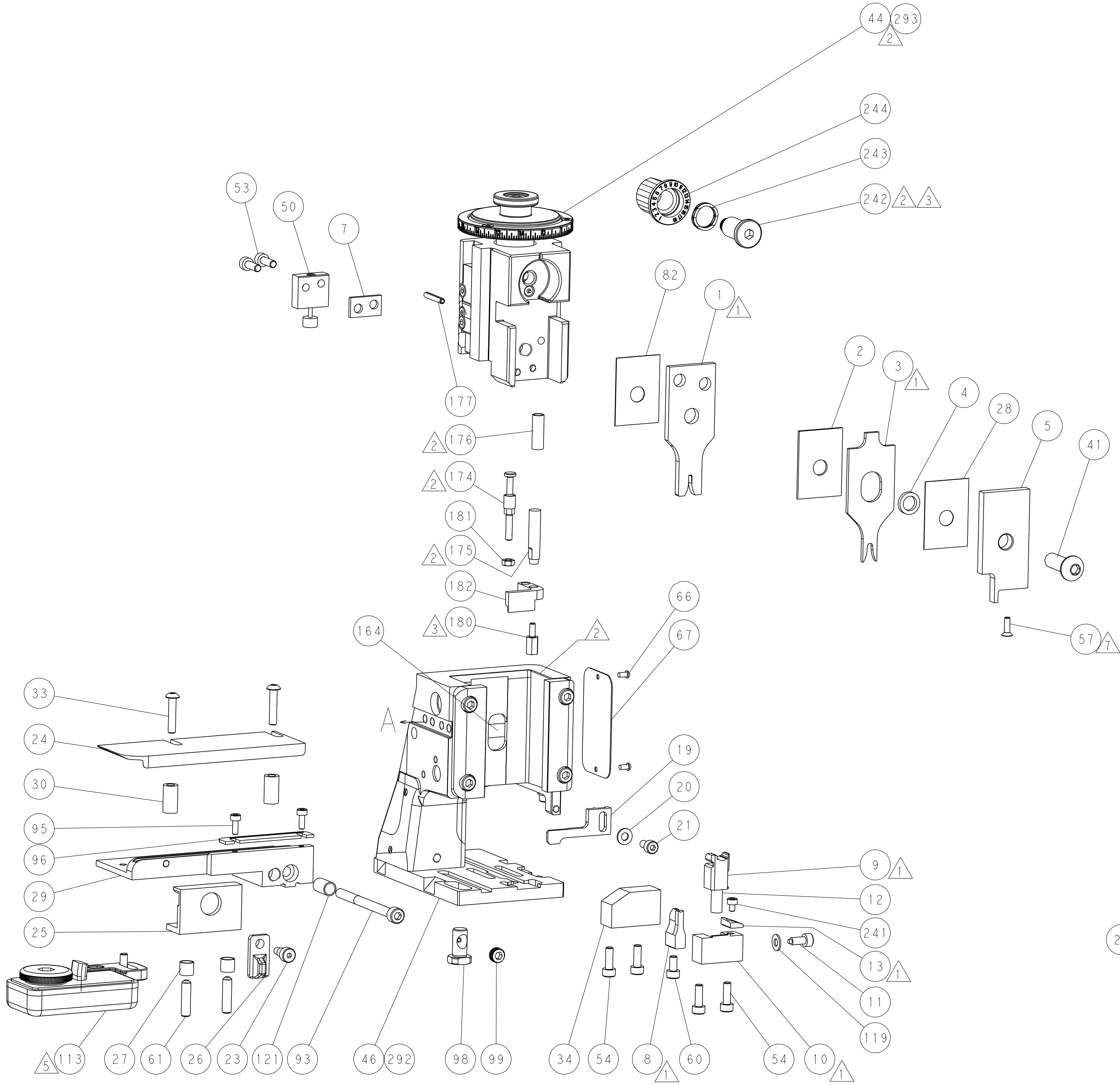
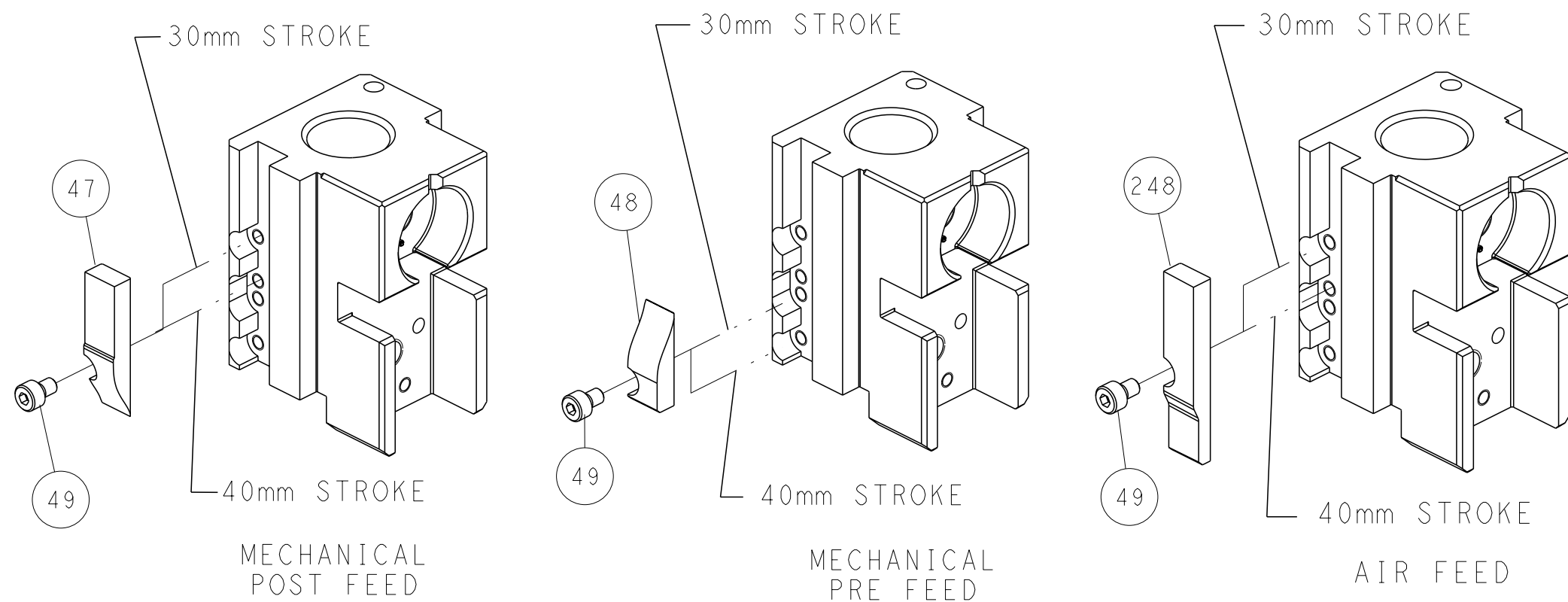


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

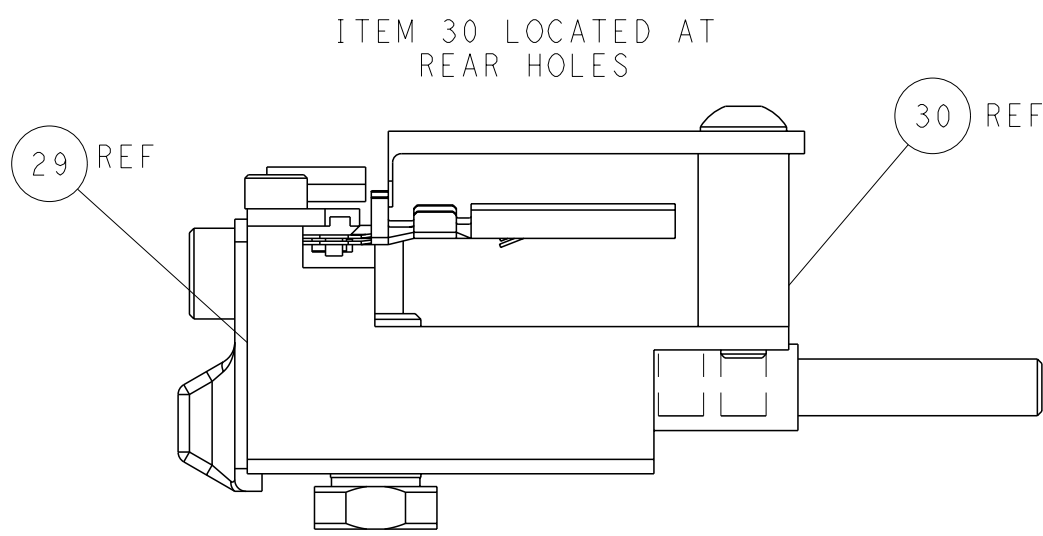
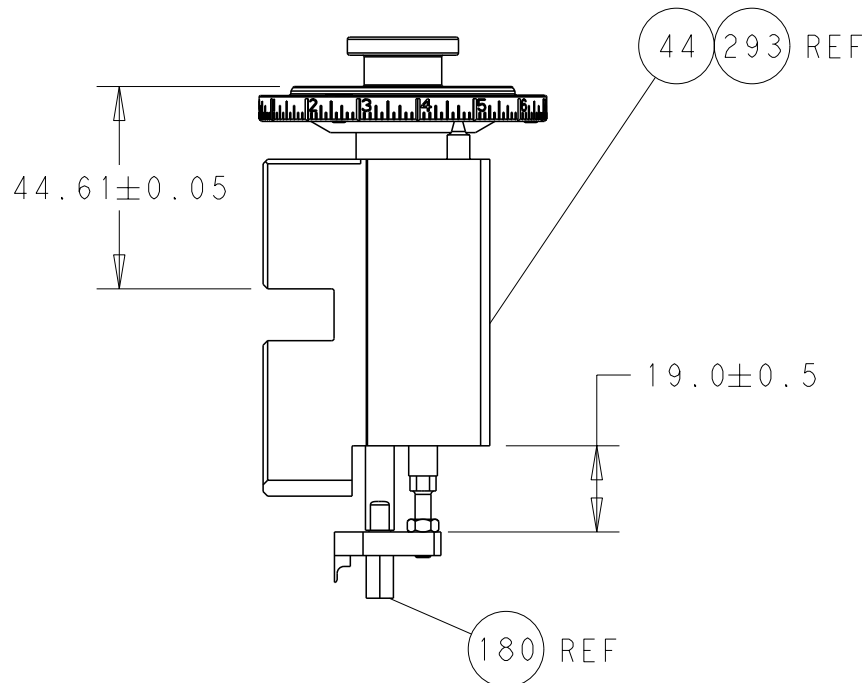


DETAIL A

CAM POSITIONS



TERMINAL SUPPORT LOCATION



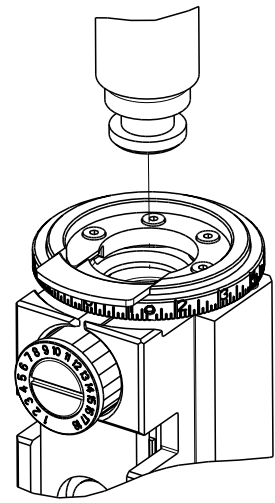
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN R. O. WILSON 22MAY2013		TE Connectivity	
mm		0 PLC ±		CHK K. J. STAKEM 22MAY2013		Harrisburg, PA 17105-3608	
FINISH		1 PLC ±		APVD T. L. ELBIN 22MAY2013		NAME Ocean Side Feed Applicator	
MATERIAL		2 PLC ±		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
		3 PLC ±		APPLICATION SPEC		A1 00779 ©=2151965	
		4 PLC ±		WEIGHT		RESTRICTED TO	
		ANGLES ±		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 of 4 REV F1	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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2-2151965-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151965-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151965-7	D	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.68 mm [.066]	F
INSUL	3.40 mm [.134]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: 1.5 SYSTEM SEALED CONNECTOR, MALE			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
5.00-5.50 mm [.197-.217 IN]			Ø
TERMINAL APPLICATION SPECIFICATION		(A)72-WT08-767 Rev WA1927	
			
		-	
		-	

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	
(A) 1655086-1	(A) 7114-4102-02	1572025-1	7158-3030-50	1.2-1.7
(A) 1655086-2	(A) 7114-4102-08	1572025-2	7158-3030-90	1.2-1.7
(A) 1642494-1	(A) 7114-4102-02	1832579-1	7158-3031-90	1.63-2.40
(A) 1557065-1	(A) FORD-97BG-14421-AHA	1642495-1	7158-3031-90	1.63-2.40
		TE SEAL	FORD SEAL	
		1949248-1	97BG-10C930-SBA	1.19-1.65
		1448692-1	XW43-14603-AA	1.6-2.0

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.05+/-0.05 [.041+/- .002]	7.7
0.30mm2 OR 0.35mm2	1.00+/-0.05 [.039+/- .002]	8.2



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
7. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: 1.5 SYSTEM SEALED CONNECTOR, FEMALE			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.00-5.50 mm [.197-.217 IN]		Ø	
TERMINAL APPLICATION SPECIFICATION		(B)72-WT10-1635 Rev WA1986	
		-	
		-	

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	
(B) 1832234-1	(B) 7116-4102-02	1572025-1	7158-3030-50	1.2-1.7
(B) 1448691-1	(B) 7116-4102-08	1572025-2	7158-3030-90	1.2-1.7
(B) 1572024-3	(B) 7116-4102-06	1832579-1	7158-3031-90	1.63-2.40
		1642495-1	7158-3031-90	1.63-2.40
		TE SEAL	FORD SEAL	
		1949248-1	97BG-10C930-SBA	1.19-1.65
		1448692-1	XW43-14603-AA	1.6-2.0

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.00+/-0.05 [.039+/- .002]	8.8
0.35mm2	0.95+/-0.05 [.037+/- .002]	9.3
0.30mm2	0.90+/-0.04 [.035+/- .002]	9.9

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISIONS			
A		66		P	LYR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

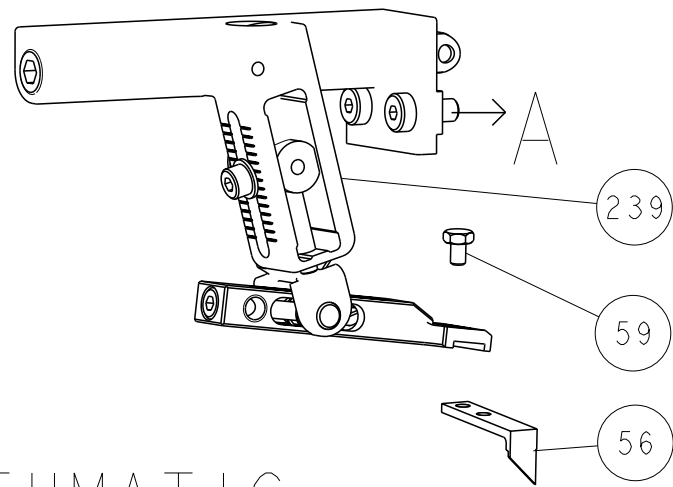
-	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
5	-	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	1-690438-6	FRONT STRIP GUIDE	96
-	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
7	-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1803382-2	HOLD DOWN, SPRING LOADED	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844938-5	PLATE, STRIP GUIDE	29
-	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	22281-8	SPRING, COMPRESSION	27
-	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	240792-2	DRAG, TERMINAL	25
-	1	1	1320928-6	STRIP GUIDE	24
-	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	4-1633927-8	ANVIL, COMBINATION	8
-	1	1	1-240641-1	SPACER	7
-	-	-	-	-	6
-	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	5-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1803018-3	CRIMPER, INSULATION O	3
-	1	1	1-455888-1	SPACER, CRIMPER	2
1	1	1	1490019-2	CRIMPER, WIRE PREMIUM	1

-77	-22	-21	PART NO	DESCRIPTION	ITEM NO
			STE TE Connectivity Harrisburg, PA 17105-3608		
			Ocean Side Feed Applicator		
			-		
			SIZE CASE CODE DRAWING NO RESTRICTED TO		
			A1 00779 C=2151965		
			Customer Accessible Production Drawing		
			SCALE 1:2 SHEET 3 OF 4 REV F1		

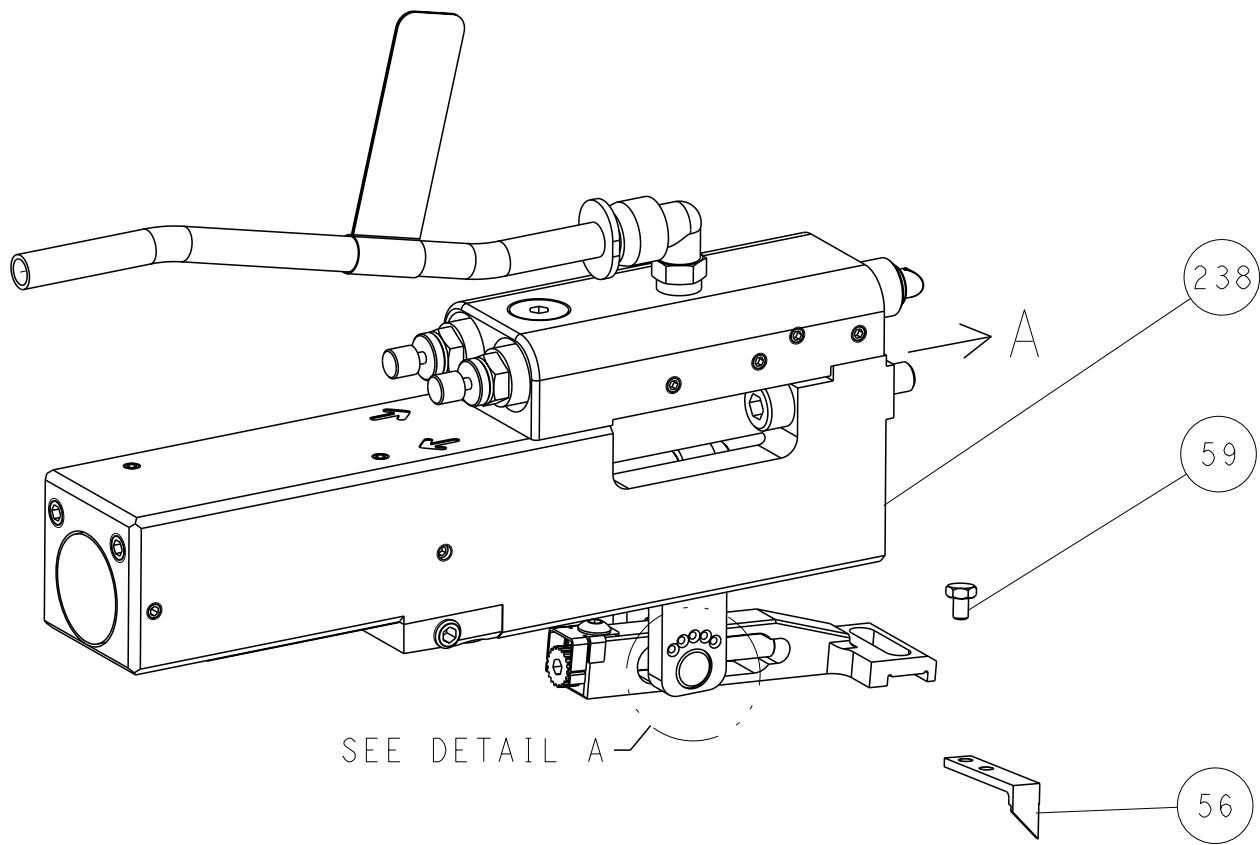
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

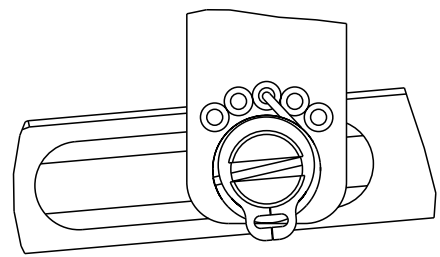
FEED TYPE
MECHANICAL



PNEUMATIC

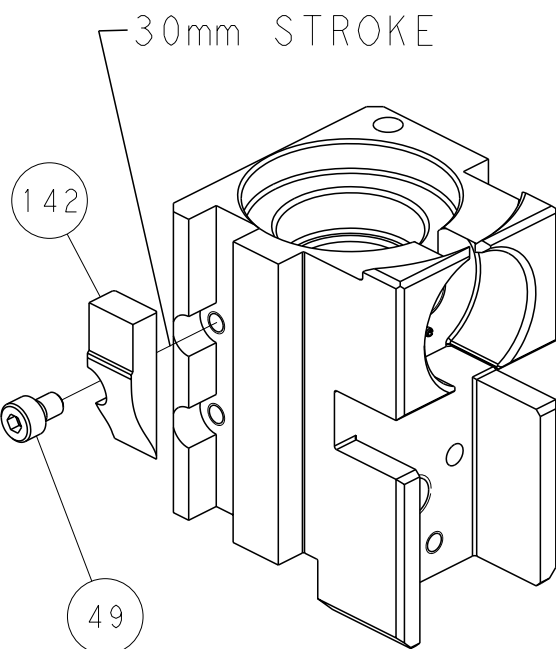


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

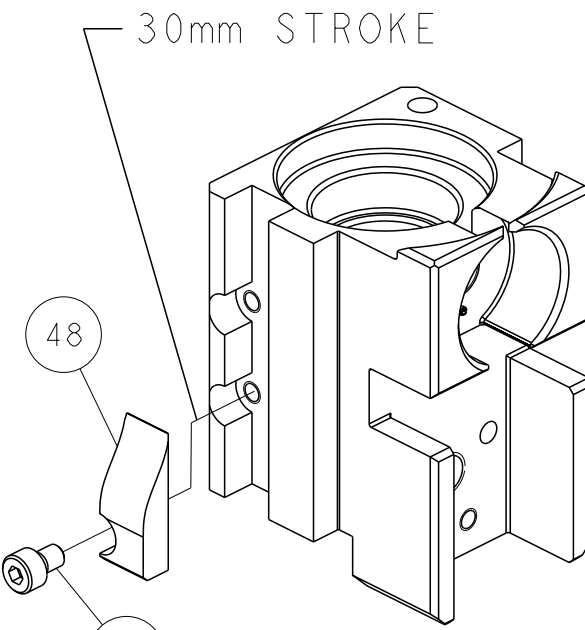


DETAIL A

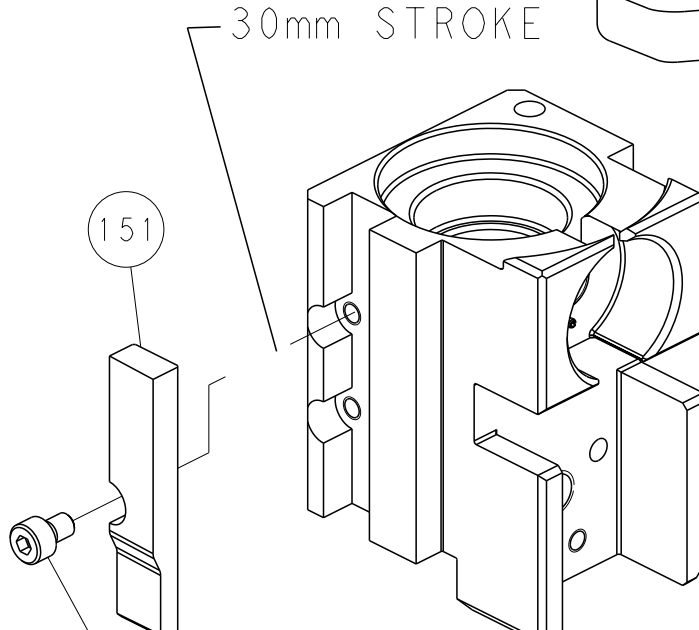
CAM POSITIONS



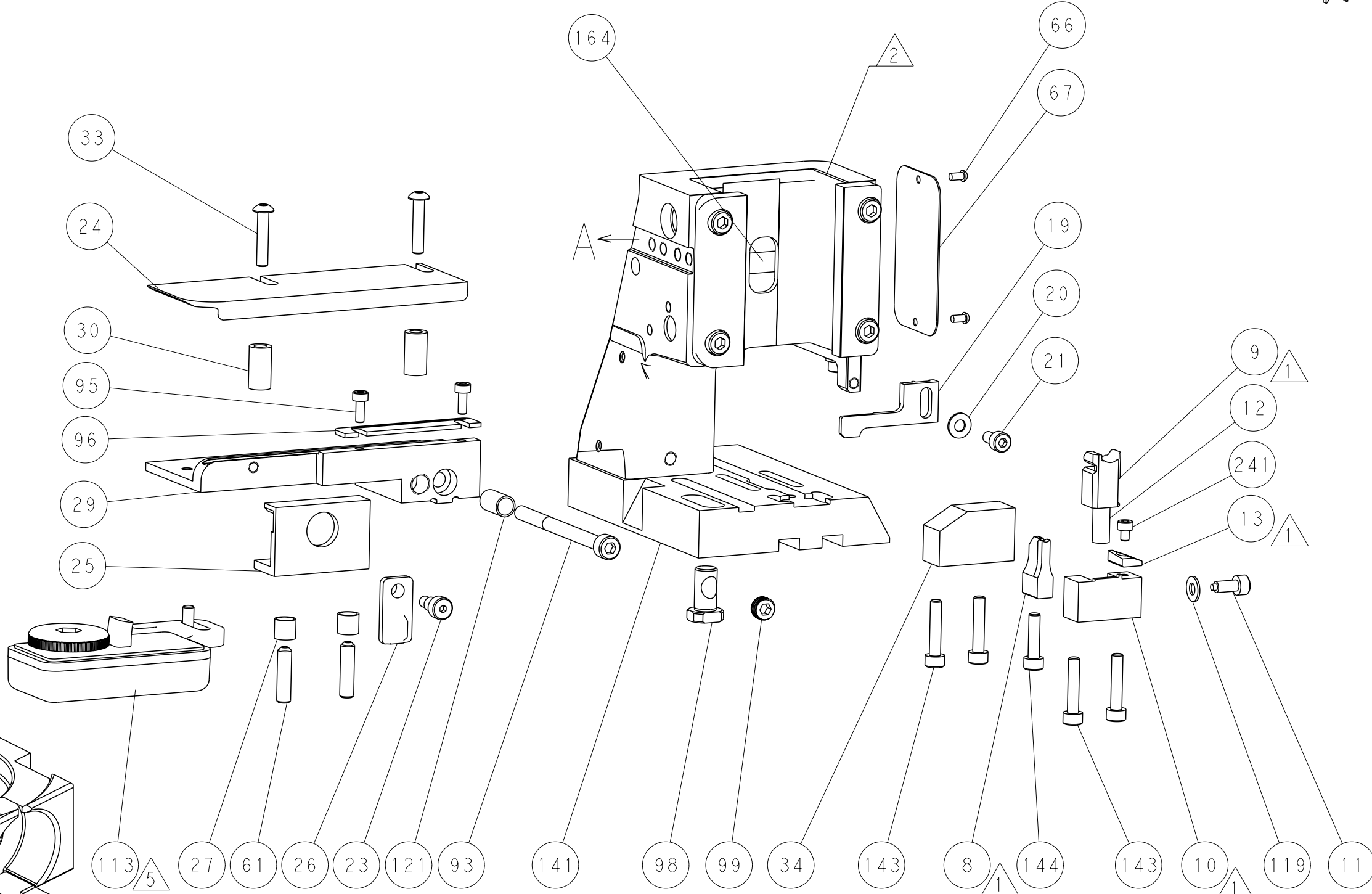
MECHANICAL
POST FEED



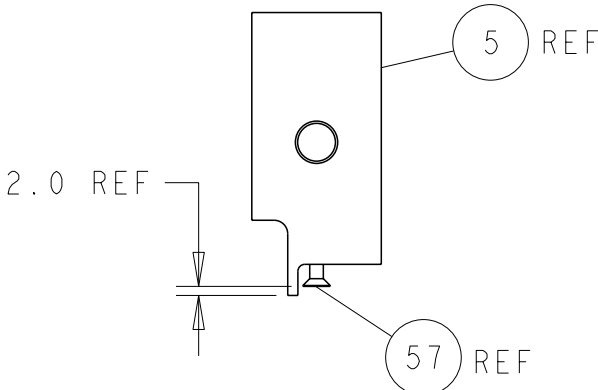
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PRE FEED



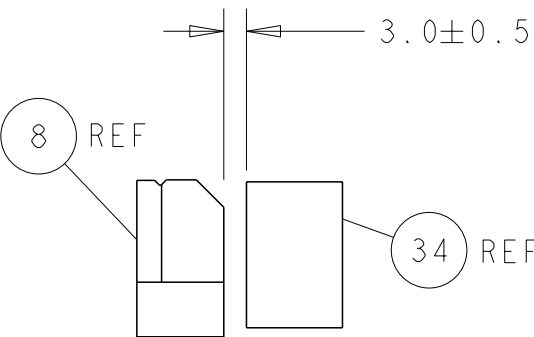
AIR FEED



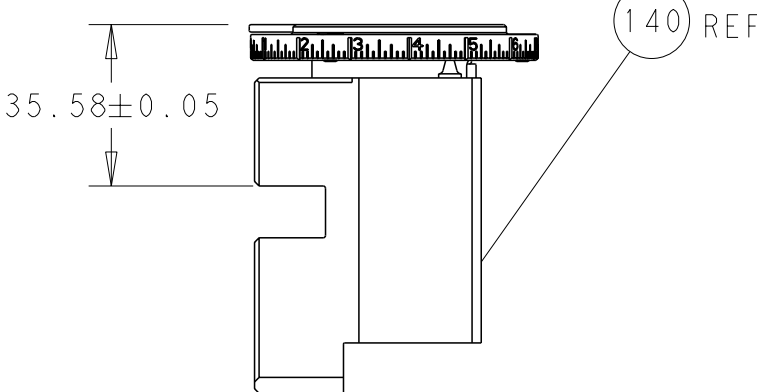
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



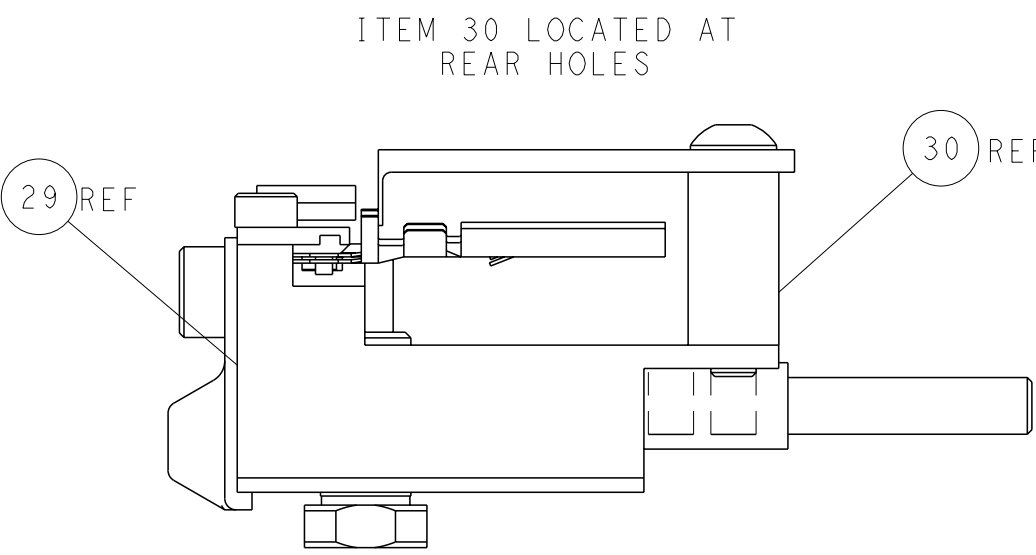
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO THE CONTROL AND ENGINEERING DEPARTMENT. SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN R. O. WILSON 22MAY2013	TE Connectivity Harrisburg, PA 17105-3608	
CHK K. J. STAKEM 22MAY2013		NAME T. L. ELBIN 22MAY2013	Ocean Side Feed Applicator	
PRODUCT SPEC		SIZE A1	CAGE CODE 00779	DRAWING NO. C=2151965
APPLICATION SPEC		RESTRICTED TO	-	
MATERIAL -		WEIGHT -	SCALE 1:2	SHEET 4
Customer Accessible Production Drawing		REV F1	-	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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