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RELEASED FOR PUBLICATION

20

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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

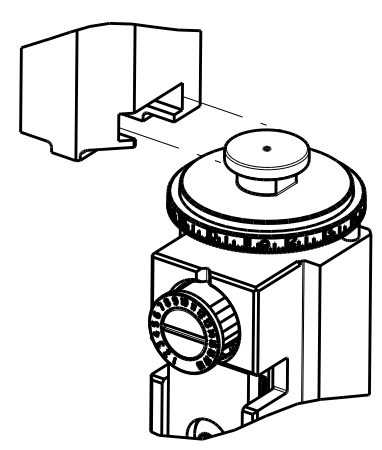
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151955-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338685-1

5-18022-5

8-2151955-5

8-2151955-4

2119641-1

1901094-3

1-1752354-8

2119799-1

2063440-1

2168400-6 (QUANTITY 2)

2151955-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338685-1

5-18022-5

8-2151955-5

8-2151955-4

2119653-1

1901094-3

1-1752354-8

2119799-1

2063440-1

2151955-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

4

2119949-1

2119951-1

2161326-1

1338685-1

5-18022-5

8-2151955-5

8-2151955-4

2119653-1

1901094-3

1-1752354-8

2119799-1

2063440-1

2151955-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

4

2119949-1

2119951-1

2161326-1

1338685-1

5-18022-5

8-2151955-5

8-2151955-4

2119653-1

1901094-3

1-1752354-8

2119799-1

2063440-1

2151955-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2151955-7

A

CRIMP TOOLING KIT

-

-

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APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.60 mm [1.02]

F

INSUL

3.60 mm [1.42]

F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: YAZAKI TERMINAL

YAZAKI CRIMP SPECIFICATION

TERMINAL NAME: .187 TYPE UNSEALED MALE TERMINAL

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

5.00-6.00 mm [1.97-.236 IN]

Ø 3.56mm [1.140 IN] MAX

TERMINAL APPLICATION SPECIFICATION

(A) YAZAKI SPEC 7114-4031

-

-

TERMINALS APPLIED

TE TERMINAL

YAZAKI TERMINAL

TE TERMINAL

YAZAKI TERMINAL

(A) 1949217-2

(A) 7114-4031

TERMINAL DATA: YAZAKI TERMINAL

YAZAKI CRIMP SPECIFICATION

TERMINAL NAME: .187 TYPE UNSEALED FEMALE TERMINAL

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

5.00-6.00 mm [1.97-.236 IN]

Ø 3.56mm [1.140 IN] MAX

TERMINAL APPLICATION SPECIFICATION

(B) YAZAKI SPEC 7116-4031 Rev -

-

-

TERMINALS APPLIED

TE TERMINAL

YAZAKI TERMINAL

TE TERMINAL

YAZAKI TERMINAL

(B) 1949217-1

(B) 7116-4031

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

1.25mm2

1.50+/-0.05 [1.059+/-0.002]

7.8

0.85mm2

1.40+/-0.05 [1.055+/-0.002]

8.7

0.50mm2

1.30+/-0.05 [1.051+/-0.002]

9.7

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

14 AWG OR 1.50mm2

1.60+/-0.05 [1.063+/-0.002]

7.1

16 AWG OR 1.25mm2

1.50+/-0.05 [1.059+/-0.002]

8.3

18 AWG OR 0.85mm2

1.40+/-0.05 [1.055+/-0.002]

9.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151955-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151955-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151955-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151955-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.30.

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232

233

234

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236

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238

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241

242

243

244

245

246

247

248

249

250

SET UP GAUGE

2119599-1

LOC

A

DIST

66

P

LTR

DESCRIPTION

DATE

DWN

APVD

A

RELEASED

11JUL2013

KH

UG

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1

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2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

-

-

-

1

-

2119641-1

FEED CAM, AIR FEED

248

-

1

-

-

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1

1-22279-3

SPRING, COMPRESSION

246

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-

1

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-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

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1

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2119082-8

CAM, SNAIL, INSULATION ADJUSTMENT

244

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1

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2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

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1

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

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1

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2063440-1

AIR FEED MODULE

238

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1

1

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-

2119740-2

TAG, IDENTIFICATION

213

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-

1

1

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1901094-3

SPACER, FEEDER

198

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-

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2

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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1

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

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1

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240638-1

SPRING, FEED FINGER

163

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1

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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2119799-1

HOLDER, FEED FINGER, AF

136

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REF

REF

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

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1

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1633743-1

SERVO FEED LATCH ASM

133

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1-18028-2

WASHER, FLAT, REG M4

119

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REF

REF

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2119944-1

FEED FINGER ASSEMBLY, SF

117

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455888-5

SPACER, CRIMPER

82

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2119956-1

DOCUMENTATION PACKAGE

71

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2119740-1

TAG, IDENTIFICATION

67

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2

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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2119793-1

LIMITER, ADJUSTMENT BOLT

63

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3

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3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

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2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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1338685-1

PAWL, FEED

56

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4

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2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

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2168083-3

SCR, SKT HD CAP, RoHS, M4 X 12.0

53

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5018030-1

NUT, HEX, REG, RoHS, M3

52

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811242-5

BUMPER, HOLD DOWN

51

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690753-2

SPACER, TONKER

50

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18023-9

SCR, SKT HD CAP M4 X 6.0

49

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2119652-1

FEED CAM, PRE FEED

48

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2119653-1

FEED CAM, POST FEED

47

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2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

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2119370-1

RAM, AMP STYLE, SIDE FEED

44

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

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2119957-1

APPLICATOR SHIM PACK

39

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1-2119644-2

RAM WASHER, PRECISION

38

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2119085-1

FA HEAD, ATLANTIC STYLE

37

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2119092-1

BOLT, ADJUSTMENT

35

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1752356-3

SUPPORT, TERMINAL

34

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2

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2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

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2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

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1-1320908-0

SPACER, STRIP GUIDE

30

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2119959-1

ASSEMBLY, STRIP GUIDE

29

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1-455888-0

SPACER, CRIMPER

28

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1320928-6

STRIP GUIDE

24

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2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

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1-18028-2

WASHER, FLAT, REG M4

20

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2119533-1

STRIPPER, SIDE FEED

19

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2119806-1

INSERT, SHEAR

13

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1

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1

3-22280-3

SPRING, COMPRESSION

12

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1-356885-4

STOP, SHEAR

11

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1

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2119805-1

SHEAR HOLDER, FRONT

10

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318707-1

FLOATING SHEAR, FRONT

9

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2-1633932-8

ANVIL, COMBINATION

8

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1-240641-9

SPACER

7

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2119757-9

DEPRESSOR, SHEAR

5

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1-238011-7

BLOCK, CRIMPER SPACER

4

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4-2119582-4

CRIMPER, INSULATION F PREMIUM

3

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455888-8

SPACER, CRIMPER

2

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1

1-1633664-0

CRIMPER, WIRE

1

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CURRENT REVISION OF THIS DRAWING. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.1

±0.02

±0.005

±0.0005

±

DWN

R. HUANG

22MAY2013

CHK

L. ZHANG

22MAY2013

APVD

U. GUO

22MAY2013

PRODUCT SPEC

APPLICATION SPEC

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

NAME

Ocean Side Feed Applicator

SCALE

1:1

SHEET

1

OF

4

REV

A

Customer Accessible Production Drawing

SCALE

1:1

SHEET

1

OF

4

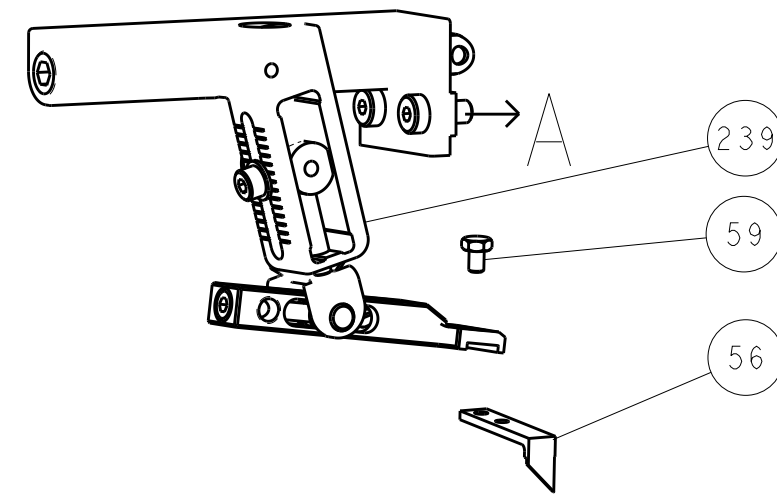
REV

A

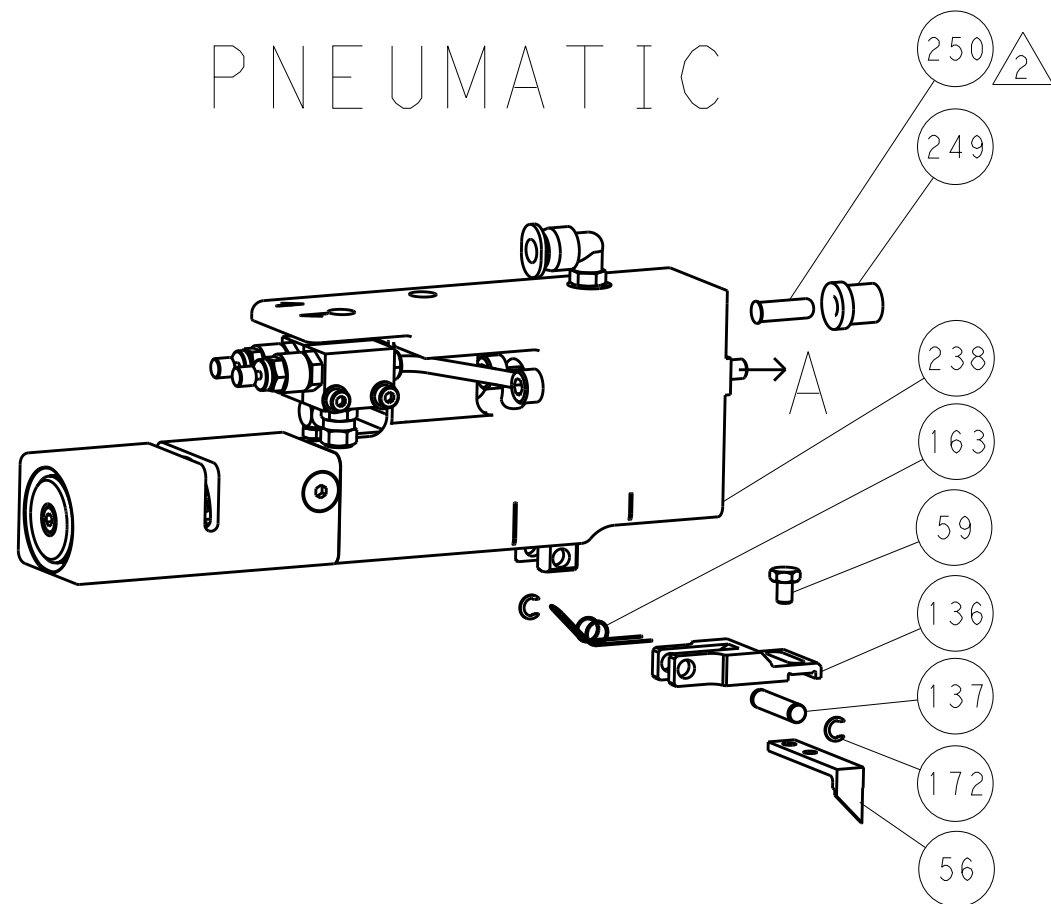
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

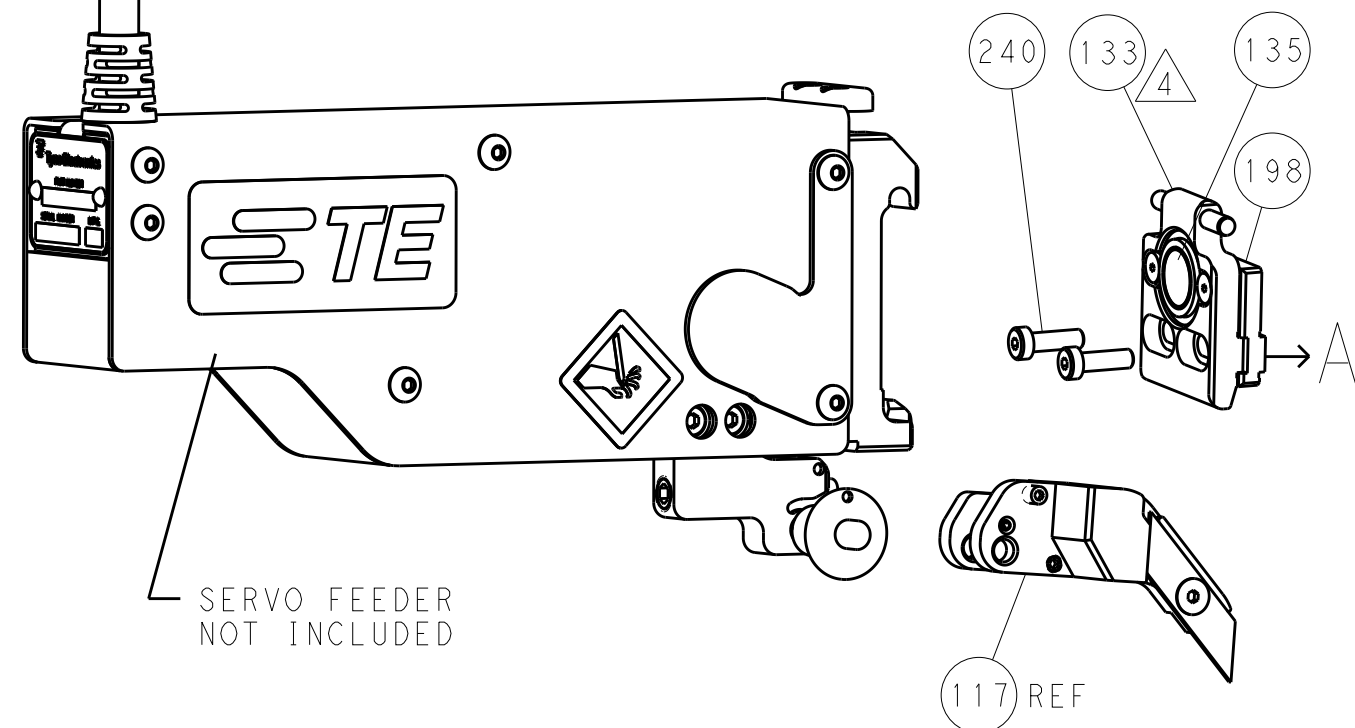
FEED TYPE
MECHANICAL



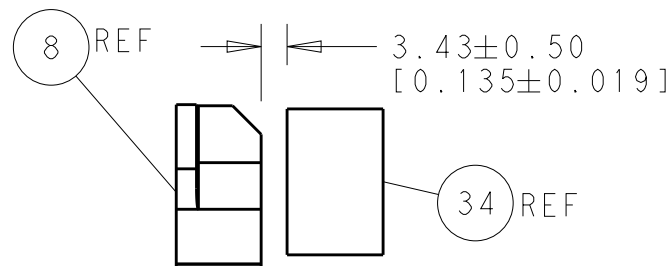
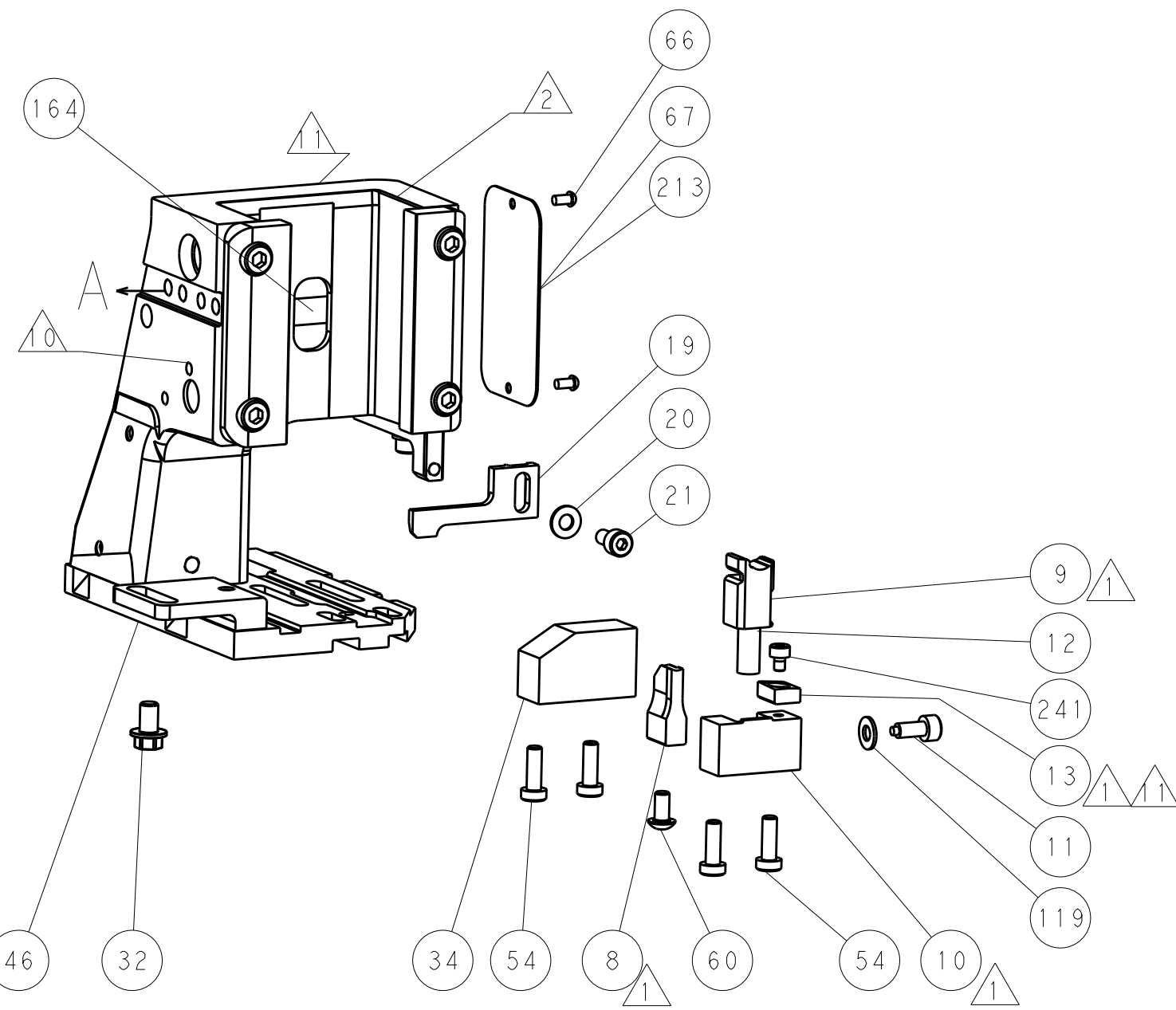
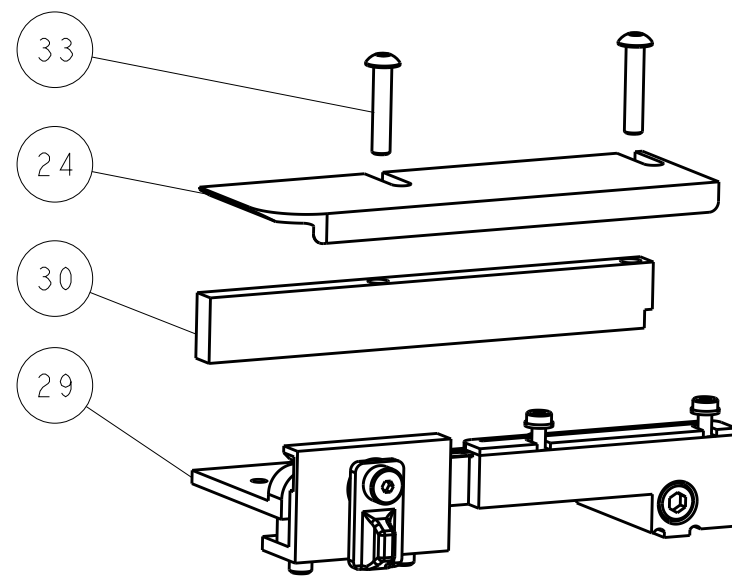
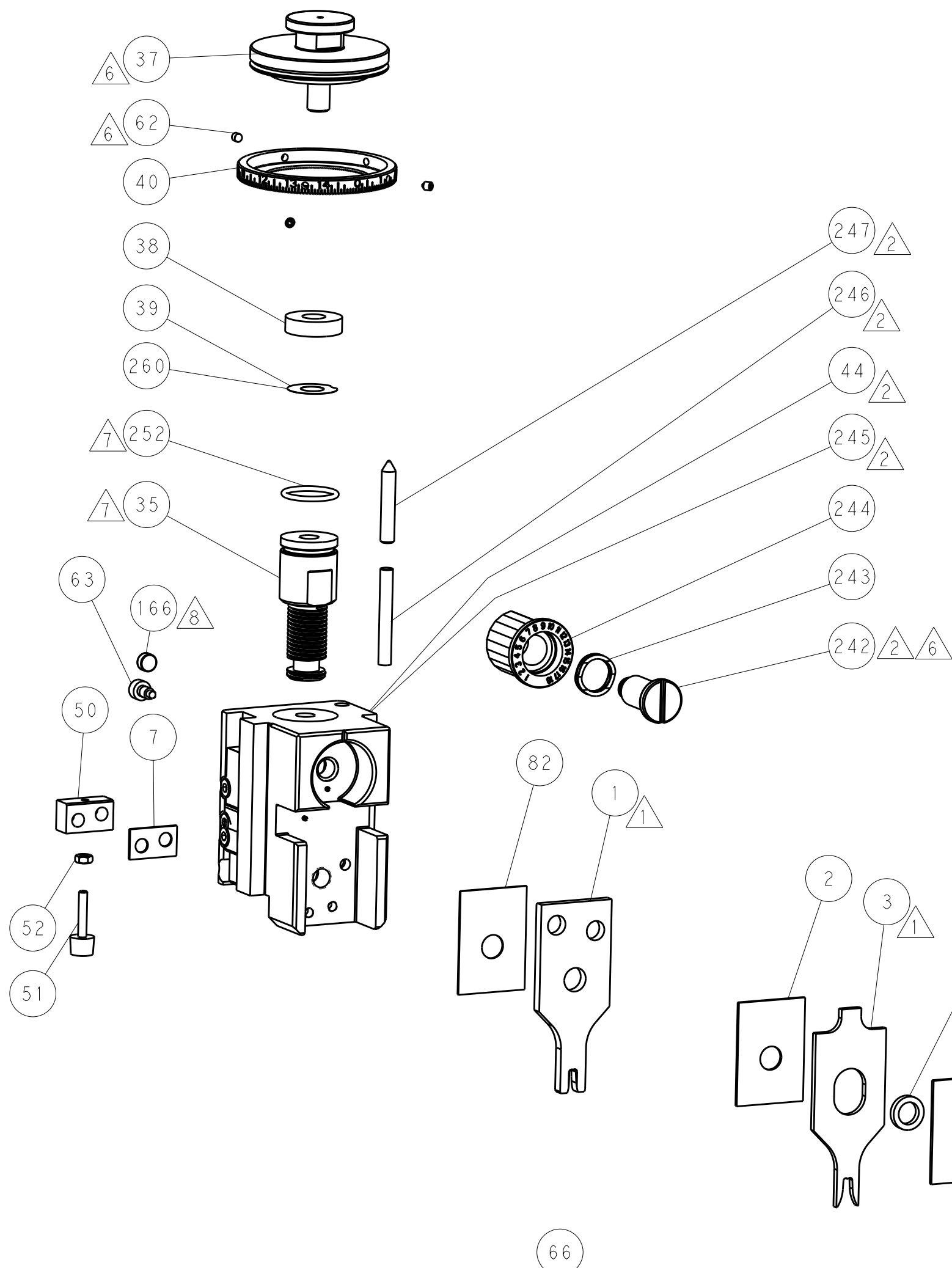
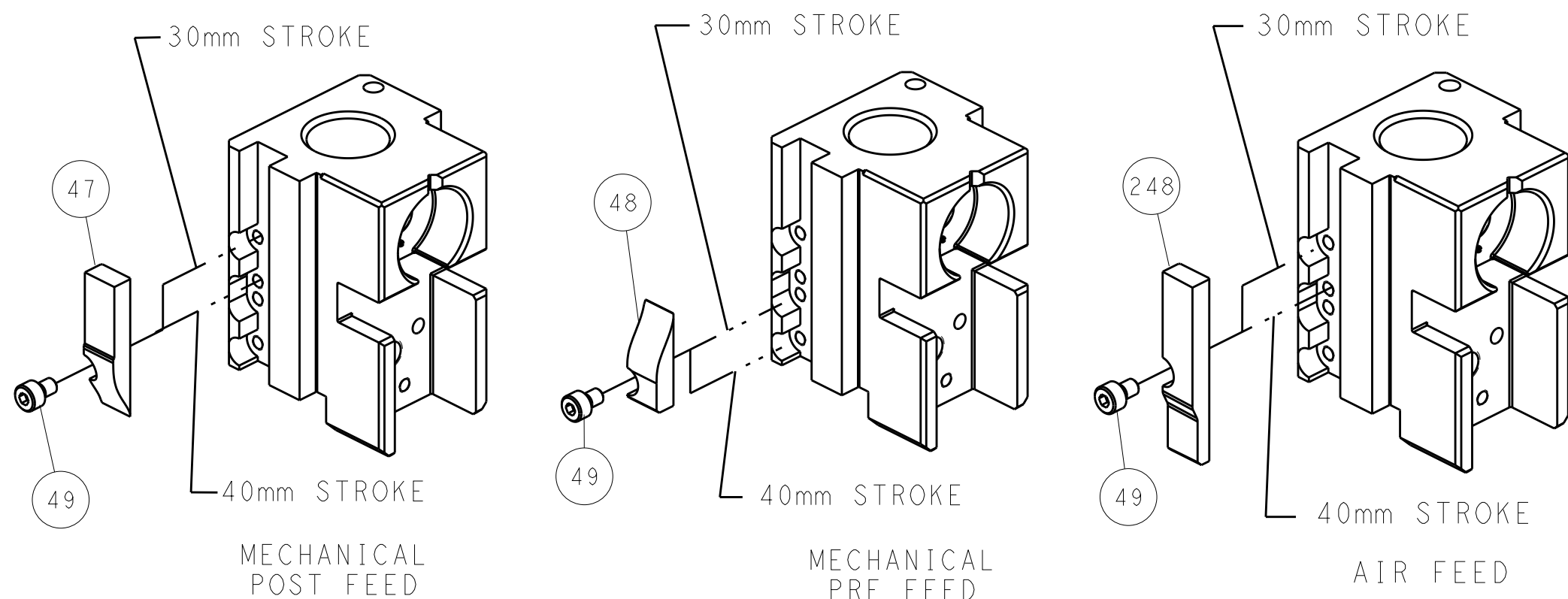
PNEUMATIC



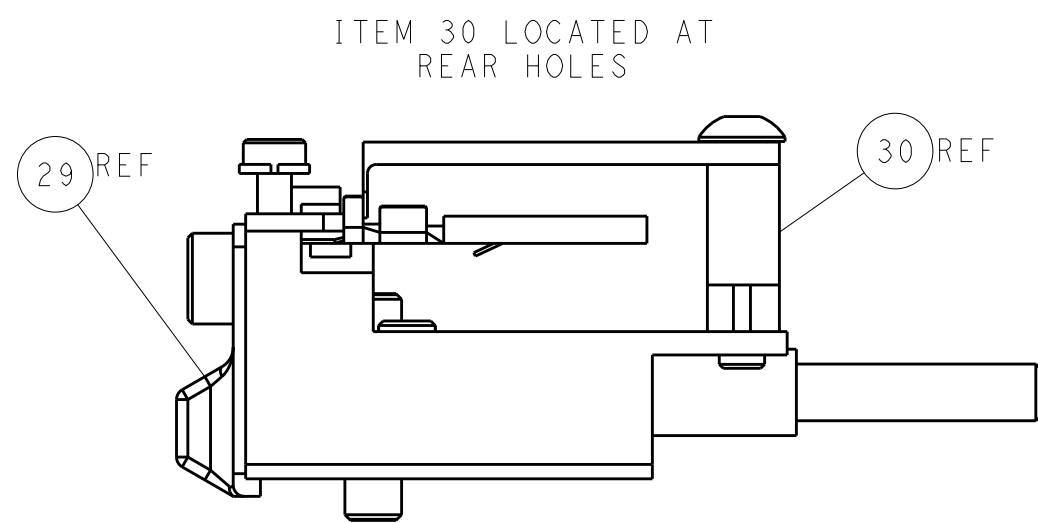
SERVO
LATCH PLATE



CAM POSITIONS



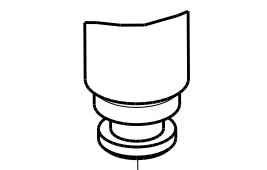
TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		CHK		APVD		NAME		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
mm		0 PLC ±0.1		K. HUANG		L. ZHANG		J. GUO		Ocean Side Feed Applicator		A1		00779		2151955		-	
MATERIAL		FINISH		PRODUCT SPEC		APPLICATION SPEC		WEIGHT		Customer Accessible Production Drawing		SCALE		1:1		SHEET		2 of 4	

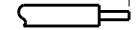
8		7		6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2-2151955-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2151955-5	1901094-3	1-1752354-8	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151955-4	-	-	-
		2-2151955-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2151955-5	1901094-3	1-1752354-8	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151955-4	-	-	-
		2-2151955-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
		2-2151955-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
		7-2151955-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.60 mm [.102]	F
INSUL	3.60 mm [.142]	F

APPLICATOR INSTRUCTIONS
408-10389



TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: .187 TYPE UNSEALED MALE TERMINAL			
WIRE STRIP LENGTH 5.00-6.00 mm [.197-.236 IN]		INSULATION DIAMETER RANGE Ø 3.56mm [.140 IN] MAX	
TERMINAL APPLICATION SPECIFICATION (A) YAZAKI SPEC 7114-4031		- -	
TERMINALS APPLIED			
TE TERMINAL (A) 1949217-2	YAZAKI TERMINAL (A) 7114-4031	TE TERMINAL	YAZAKI TERMINAL

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: .187 TYPE UNSEALED FEMALE TERMINAL			
WIRE STRIP LENGTH 5.00-6.00 mm [.197-.236 IN]		 INSULATION DIAMETER RANGE $\varnothing$ 3.56mm [.140 IN] MAX	
TERMINAL APPLICATION SPECIFICATION	 YAZAKI SPEC 7116-4031	Rev	- - -
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
(B) 1949217-1	(B) 7116-4031		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.25mm2		1.50+/-0.05 [0.059+/- .002]		7.8
0.85mm2		1.40+/-0.05 [0.055+/- .002]		8.7
0.50mm2		1.30+/-0.05 [0.051+/- .002]		9.7

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG OR 1.50mm2		1.60+/-0.05 [0.063+/-0.002]		7.1
16 AWG OR 1.25mm2		1.50+/-0.05 [0.059+/-0.002]		8.3
18 AWG OR 0.85mm2		1.40+/-0.05 [0.055+/-0.002]		9.4



1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151955-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151955-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151955-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

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*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
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PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

[illegible]

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±0.1 2 PLC ±0.02 3 PLC ±0.005 4 PLC ±0.0005 ANGLES ±-		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE CAGE CODE DRAWING NO A 00779 C=2151955	
MATERIAL -		FINISH -		WEIGHT -	
		Customer Accessible Production Drawing		SCALE 1:1 SHEET 3 of 4 REV A	

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION		DATE	OWN
				SEE SHEET 1		-	-

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

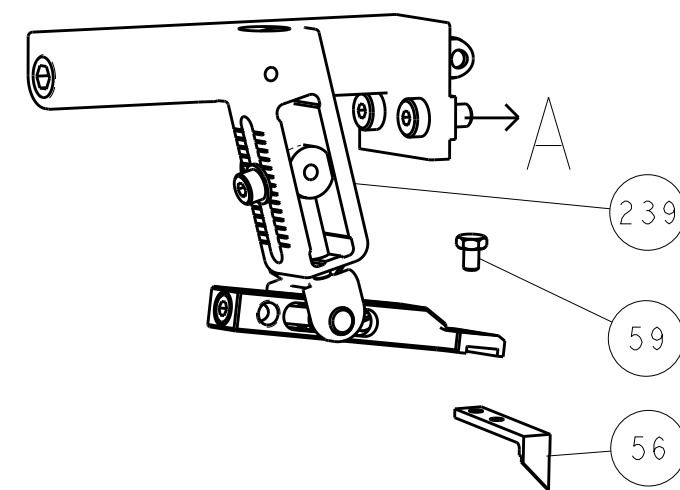
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C

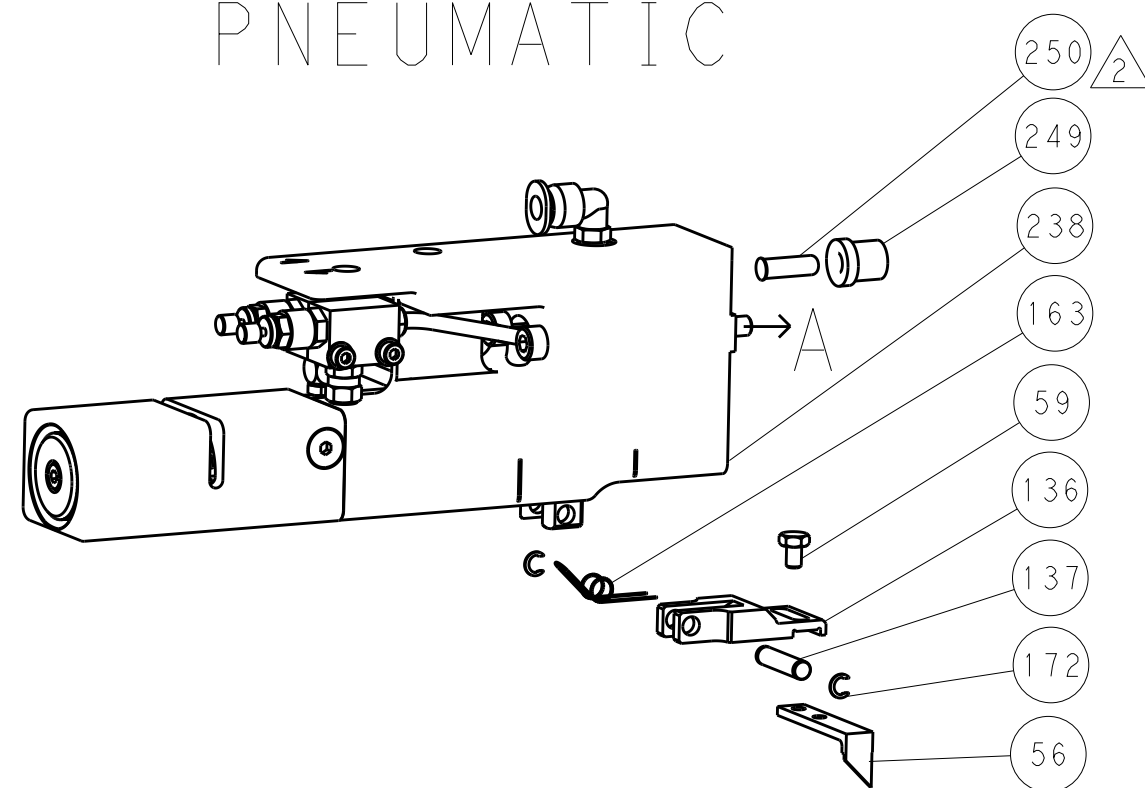
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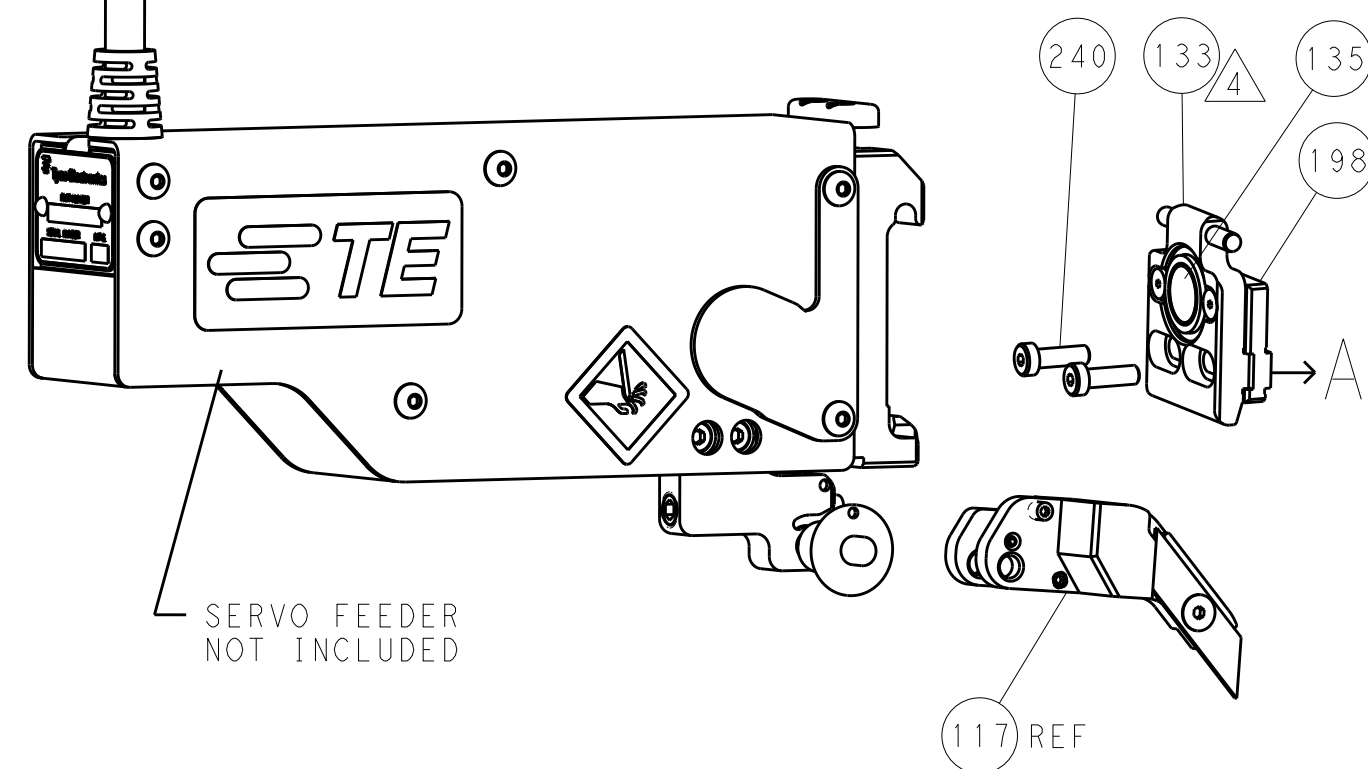
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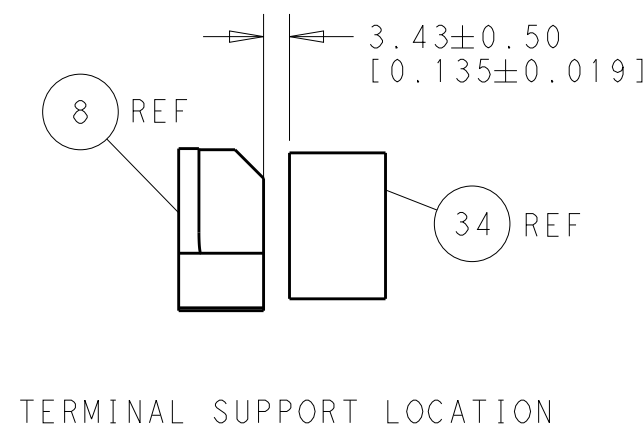
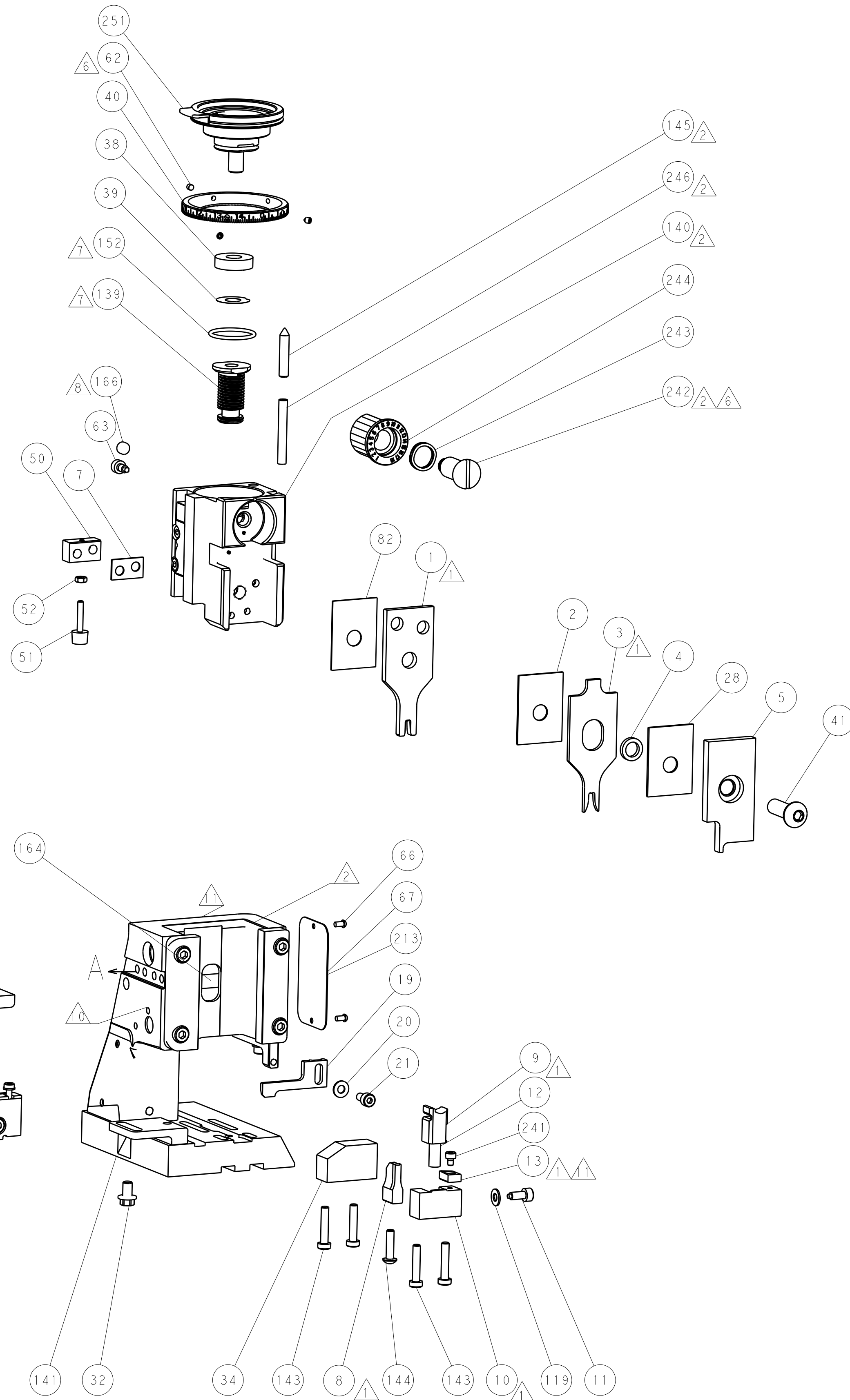
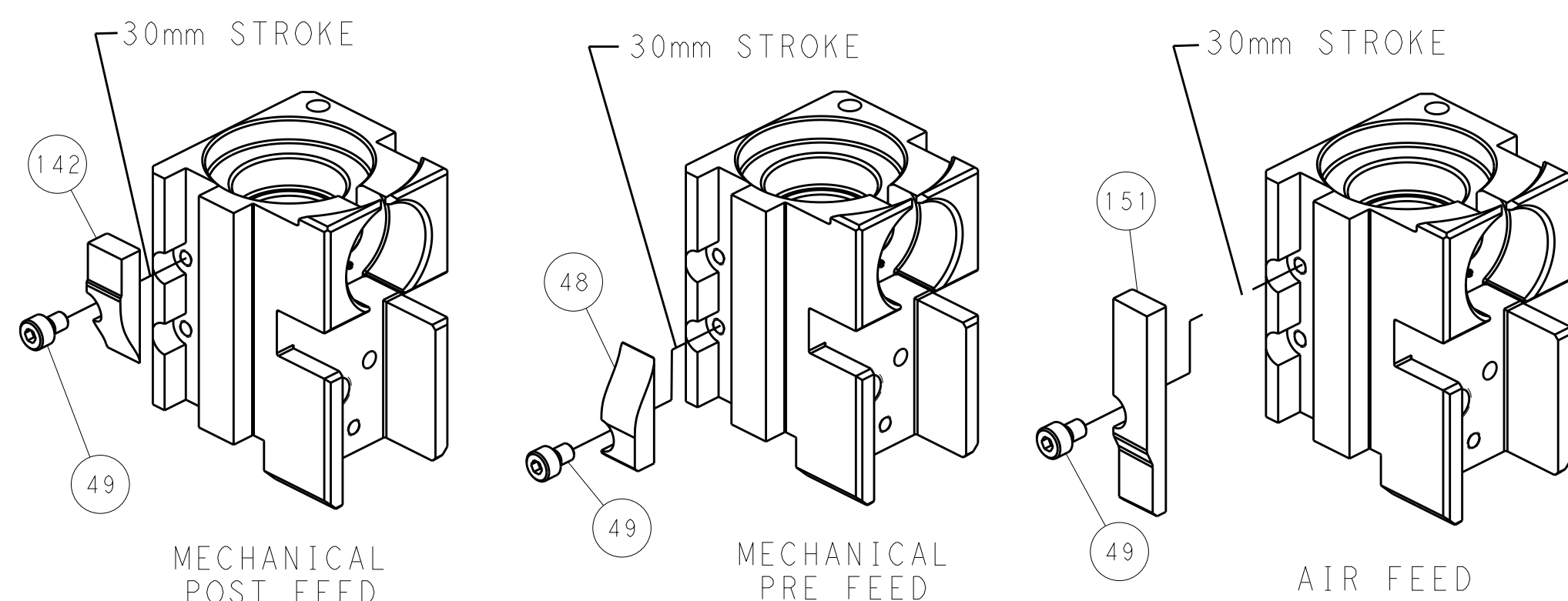
PNEUMATIC



SERVO LATCH PLATE

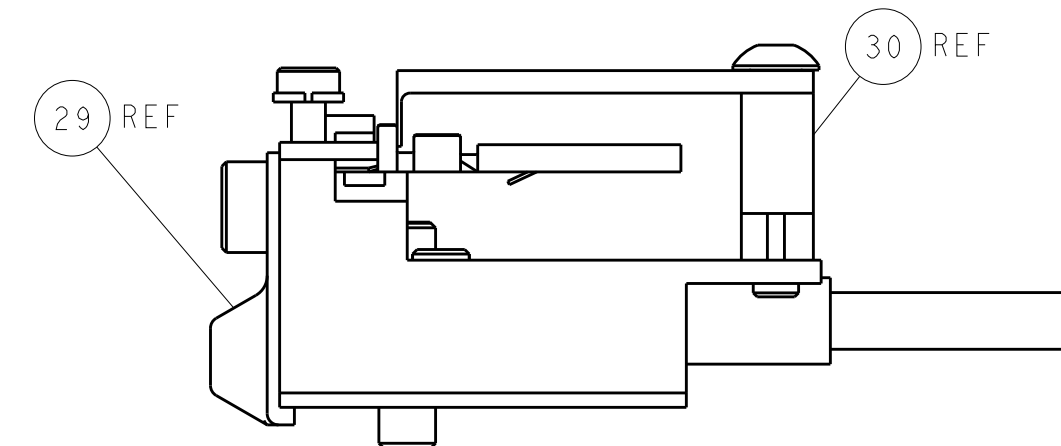


CAM POSITIONS



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
REAR HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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		CHK	L. ZHANG	22MAY2013						
		APVD	J. GUO	22MAY2013						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			NAME	Ocean Side Feed Applicator				
mm		PRODUCT SPEC								
		APPLICATION SPEC								
		WEIGHT								
MATERIAL		FINISH			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
-		-			A1	00779	C=2151955	-		
Customer Accessible Production Drawing					SCALE	1:1	SHEET	4 of 4	REV	A

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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