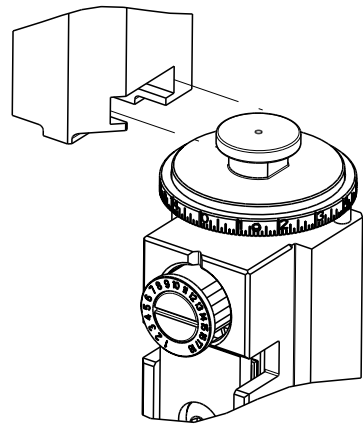


|                                                                     |          |                                  |            |
|---------------------------------------------------------------------|----------|----------------------------------|------------|
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| PART NUMBER                                                         | REVISION | DESCRIPTION                      | FEED TYPE  |
| 2151655-1                                                           | H        | FINE CRIMP HEIGHT ADJUST         | MECHANICAL |
| 2151655-2                                                           | H        | FINE CRIMP HEIGHT ADJUST         | PNEUMATIC  |
| 7-2151655-1                                                         | H        | MECHANICAL AND CRIMP TOOLING KIT | MECHANICAL |
| 7-2151655-2                                                         | H        | PNEUMATIC AND CRIMP TOOLING KIT  | PNEUMATIC  |
| 7-2151655-7                                                         | D        | CRIMP TOOLING KIT                | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



|                                      |                |      |
|--------------------------------------|----------------|------|
| APPLICATOR DATA                      |                |      |
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.27 mm [.050] | F    |
| INSUL                                | -              | -    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                                     |  |                                            |  |                                  |  |                                            |  |
|---------------------------------------------------------------------|--|--------------------------------------------|--|----------------------------------|--|--------------------------------------------|--|
| TERMINAL DATA: ROSENBERGER TERMINAL                                 |  |                                            |  | ROSENBERGER CRIMP SPECIFICATION  |  |                                            |  |
| TERMINAL NAME: CENTER CONTACT                                       |  |                                            |  |                                  |  |                                            |  |
| WIRE STRIP LENGTH<br>2.80-3.20 mm [.110-.126 IN]                    |  |                                            |  | INSULATION DIAMETER RANGE<br>Ø - |  |                                            |  |
| TERMINAL APPLICATION SPECIFICATION (A)ROSENBERGER MA-59V046 Rev d00 |  |                                            |  | -                                |  |                                            |  |
| TERMINAL APPLICATION SPECIFICATION (B)ROSENBERGER MA-59V058 Rev w00 |  |                                            |  | -                                |  |                                            |  |
| TERMINALS APPLIED                                                   |  |                                            |  | 5                                |  |                                            |  |
| TE TERMINAL<br>(A) 1-2177286-2                                      |  | ROSENBERGER TERMINAL<br>(A) 59K13D-1M4/20E |  | TE TERMINAL<br>(B) 2113703-1     |  | ROSENBERGER TERMINAL<br>(B) 59S10L-1M4/20E |  |

|           |                            |                                   |
|-----------|----------------------------|-----------------------------------|
| WIRE SIZE | CRIMP HEIGHT<br>mm [INCH]  | CRIMP HEIGHT<br>REFERENCE SETTING |
| RTK031    | 0.99+/-0.03 [.039+/- .001] | 8.0                               |



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|     |      |          |     |               |           |      |
|-----|------|----------|-----|---------------|-----------|------|
| LOC | DIST | REVISONS |     |               |           |      |
|     |      | P        | LYR | DESCRIPTION   | DATE      | DWN  |
|     |      |          |     |               |           | APVD |
|     |      | F        |     | ECR-19-012967 | 19AUG2019 | FJ   |
|     |      | G        |     | ECR-19-014655 | 19SEP2019 | MZ   |
| A   | 66   | H        |     | ECR-20-004401 | 25MAR2020 | JWC  |
|     |      | H1       |     | ECR-20-012866 | 10SEP2020 | JWC  |

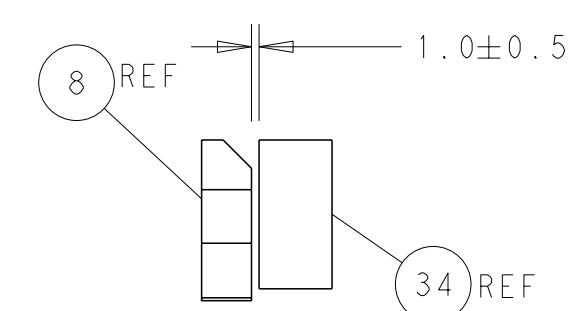
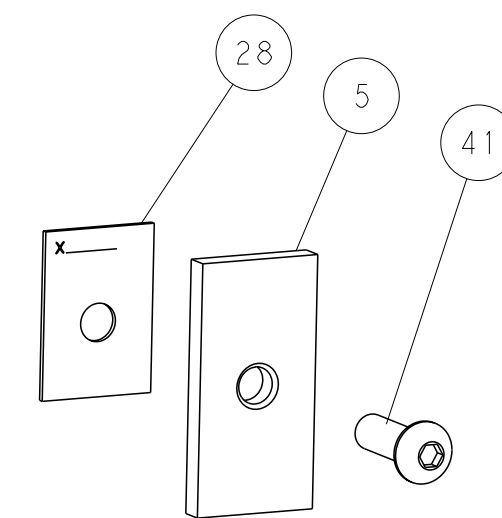
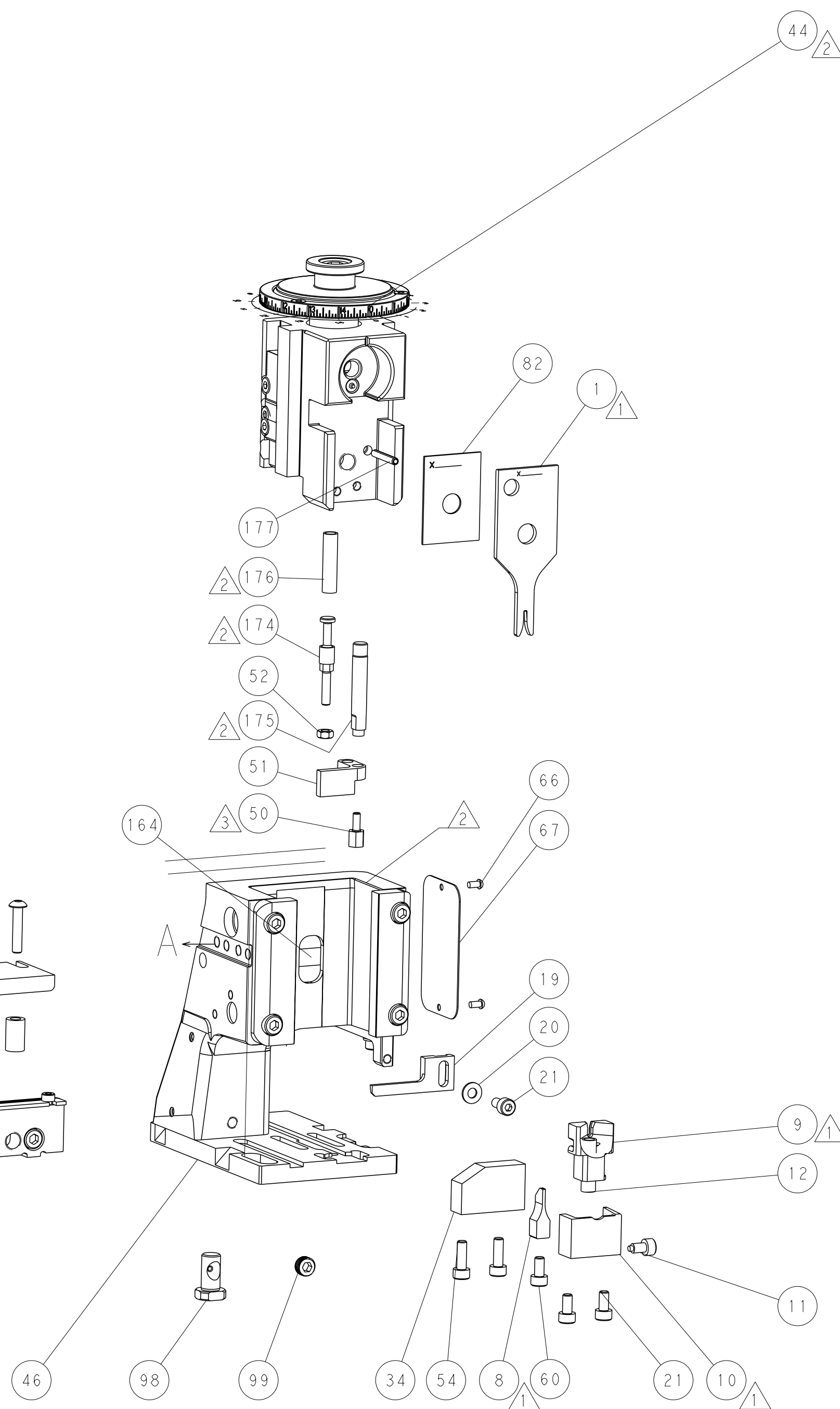
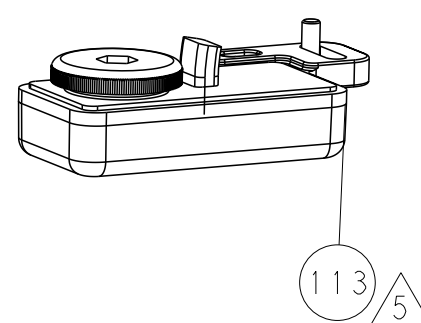
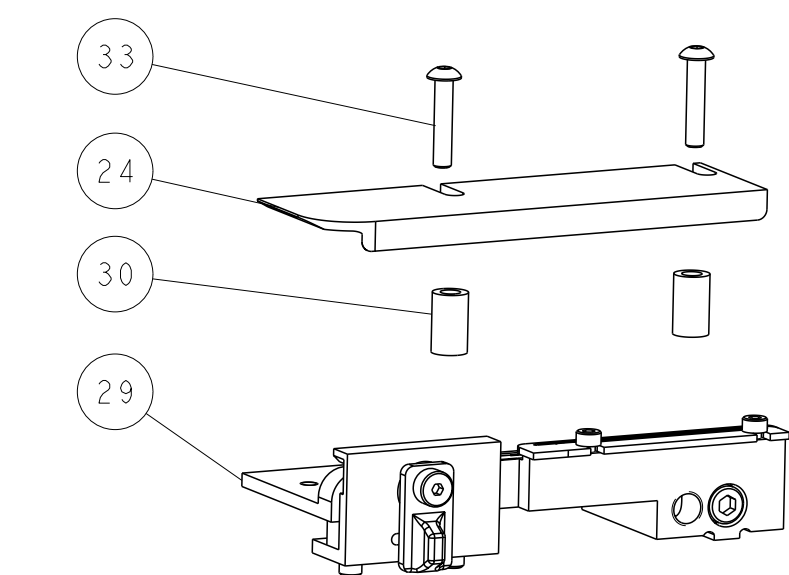
|           |     |     |         |     |             |                                  |         |
|-----------|-----|-----|---------|-----|-------------|----------------------------------|---------|
| -         | 2   | 2   | 2       | 2   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0  | 294     |
| -         | 1   | -   | 1       | -   | 2119641-1   | FEED CAM, AIR FEED               | 248     |
| -         | -   | 1   | -       | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY         | 239     |
| -         | 1   | -   | 1       | -   | 2844940-1   | AIR FEED MODULE                  | 238     |
| -         | 1   | 1   | 1       | 1   | 993111-1    | PIN, SLOTTED SPRING 3.0 X 20.0   | 177     |
| -         | 1   | 1   | 1       | 1   | 8-22280-7   | SPRING, COMPRESSION              | 176     |
| -         | 1   | 1   | 1       | 1   | 1752353-2   | GUIDE PIN,HOLDDOWN               | 175     |
| -         | 1   | 1   | 1       | 1   | 1901680-2   | GUIDE PIN,HOLDDOWN               | 174     |
| -         | REF | REF | REF     | REF | 994970-2    | COUNTER, MAGNETIC                | 164     |
| -         | 1   | 1   | 1       | 1   | 2119955-1   | ASSY, LUBRICATOR, SIDE FEED      | 113     |
| -         | 1   | 1   | 1       | 1   | 2844908-1   | SCREW, LOCKING                   | 99      |
| -         | 1   | 1   | 1       | 1   | 2844907-1   | POST, LOCKING                    | 98      |
| -         | 1   | 1   | 1       | 1   | 455888-7    | SPACER, CRIMPER                  | 82      |
| -         | 1   | 1   | 1       | 1   | 1803607-3   | DOCUMENTATION PACKAGE            | 71      |
| -         | 1   | 1   | 1       | 1   | 2119740-1   | TAG,IDENTIFICATION               | 67      |
| -         | 2   | 2   | 2       | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66      |
| -         | 1   | 1   | 1       | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0  | 60      |
| -         | 1   | 1   | 1       | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0        | 59      |
| -         | 1   | 1   | 1       | 1   | 1338685-1   | PAWL, FEED                       | 56      |
| -         | 2   | 2   | 2       | 2   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0 | 54      |
| -         | 1   | 1   | 1       | 1   | 1-5018030-0 | NUT, HEX, REG, RoHS, M3.5        | 52      |
| -         | 1   | 1   | 1       | 1   | 1901681-1   | HOLDDOWN, TERMINAL               | 51      |
| -         | 1   | 1   | 1       | 1   | 1-1752354-1 | STANDOFF,HOLD-DOWN               | 50      |
| -         | 1   | 2   | 1       | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0         | 49      |
| -         | -   | 1   | -       | 1   | 2119652-1   | FEED CAM, PRE FEED               | 48      |
| -         | -   | 1   | -       | 1   | 2119653-1   | FEED CAM, POST FEED              | 47      |
| -         | 1   | 1   | 1       | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF    | 46      |
| -         | 1   | 1   | 1       | 1   | 1803515-3   | RAM ASSEMBLY, SF ATLANTIC        | 44      |
| -         | 1   | 1   | 1       | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)        | 41      |
| -         | 1   | 1   | 1       | 1   | 1-1752356-9 | SUPPORT, TERMINAL                | 34      |
| -         | 2   | 2   | 2       | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)        | 33      |
| -         | 2   | 2   | 2       | 2   | 2-2844962-3 | SPACER, CYLINDRICAL, STRIP GUIDE | 30      |
| -         | 1   | 1   | 1       | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE            | 29      |
| -         | 1   | 1   | 1       | 1   | 1-455888-0  | SPACER, CRIMPER                  | 28      |
| -         | 1   | 1   | 1       | 1   | 1320928-2   | STRIP GUIDE                      | 24      |
| -         | 1   | 1   | 1       | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0  | 21      |
| -         | 1   | 1   | 1       | 1   | 1-18028-2   | WASHER, FLAT, REG M4             | 20      |
| -         | 1   | 1   | 1       | 1   | 2119533-2   | STRIPPER, SIDE FEED              | 19      |
| -         | 1   | 1   | 1       | 1   | 3-22280-3   | SPRING, COMPRESSION              | 12      |
| -         | 1   | 1   | 1       | 1   | 356885-5    | STOP, SHEAR                      | 11      |
| -         | 1   | 1   | 1       | 1   | 1552193-1   | HOLDER, SHEAR                    | 10      |
| -         | 1   | 1   | 1       | 1   | 1338293-4   | SHEAR, FLOATING                  | 9       |
| 1         | 2   | 2   | 1       | 1   | 6-1633933-3 | ANVIL, COMBINATION               | 8       |
| -         | -   | -   | -       | -   | -           | -                                | 7       |
| -         | -   | -   | -       | -   | -           | -                                | 6       |
| -         | 1   | 1   | 1       | 1   | 1-2119757-6 | DEPRESSOR, SHEAR                 | 5       |
| -         | -   | -   | -       | -   | -           | -                                | 4       |
| -         | -   | -   | -       | -   | -           | -                                | 3       |
| -         | -   | -   | -       | -   | -           | -                                | 2       |
| 1         | 2   | 2   | 1       | 1   | 4-1633738-3 | CRIMPER, WIRE                    | 1       |
| -77-72-71 | -2  | -1  | PART NO |     | DESCRIPTION |                                  | ITEM NO |

|                                                                                                                                                        |  |  |  |                                                                                                           |                                              |  |  |  |  |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-----------------------------------------------------------------------------------------------------------|----------------------------------------------|--|--|--|--|--|--|
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|                                                                                                                                                        |  |  |  | CHK<br>G. BAILEY<br>07MAY2012                                                                             |                                              |  |  |  |  |  |  |
|                                                                                                                                                        |  |  |  | APVD<br>T. ELBIN<br>07MAY2012                                                                             | NAME<br>Ocean Side Feed<br>Applicator        |  |  |  |  |  |  |
| DIMENSIONS:<br>mm                                                                                                                                      |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ± |                                              |  |  |  |  |  |  |
|                                                                   |  |  |  | PRODUCT SPEC                                                                                              |                                              |  |  |  |  |  |  |
|                                                                                                                                                        |  |  |  | APPLICATION SPEC                                                                                          |                                              |  |  |  |  |  |  |
| MATERIAL                                                                                                                                               |  |  |  | WEIGHT                                                                                                    |                                              |  |  |  |  |  |  |
| -                                                                                                                                                      |  |  |  | -                                                                                                         |                                              |  |  |  |  |  |  |
|                                                                                                                                                        |  |  |  | Customer Accessible Production Drawing                                                                    |                                              |  |  |  |  |  |  |
|                                                                                                                                                        |  |  |  | SCALE 1:2 SHEET 1 OF 4 REV H1                                                                             |                                              |  |  |  |  |  |  |

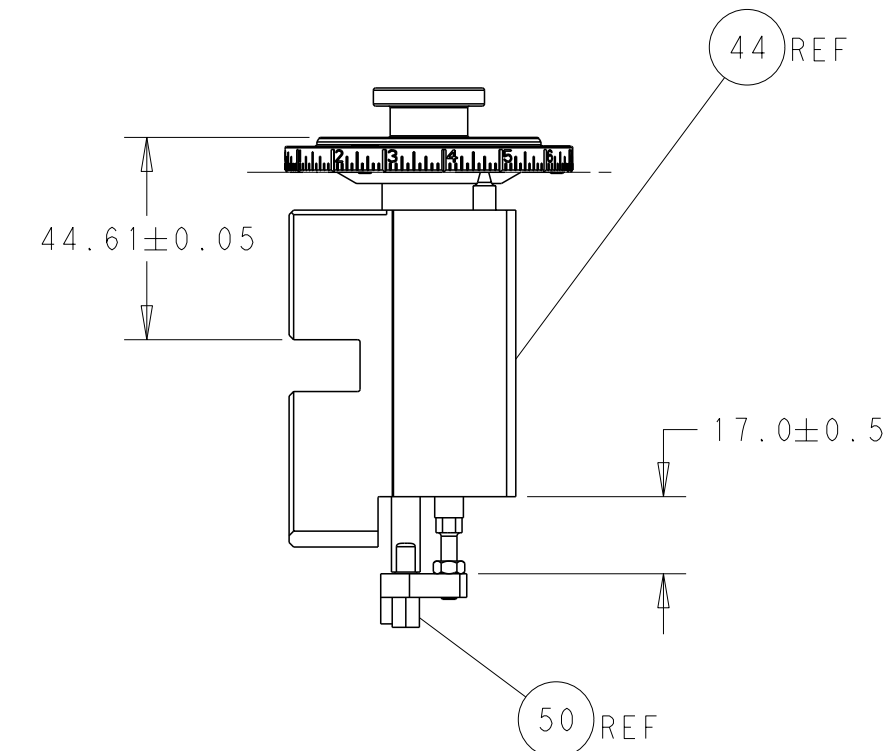
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

Diagram showing the front view of the tool. Callouts indicate: 239 (the main body), 59 (a small pin or screw), and 56 (the base plate).

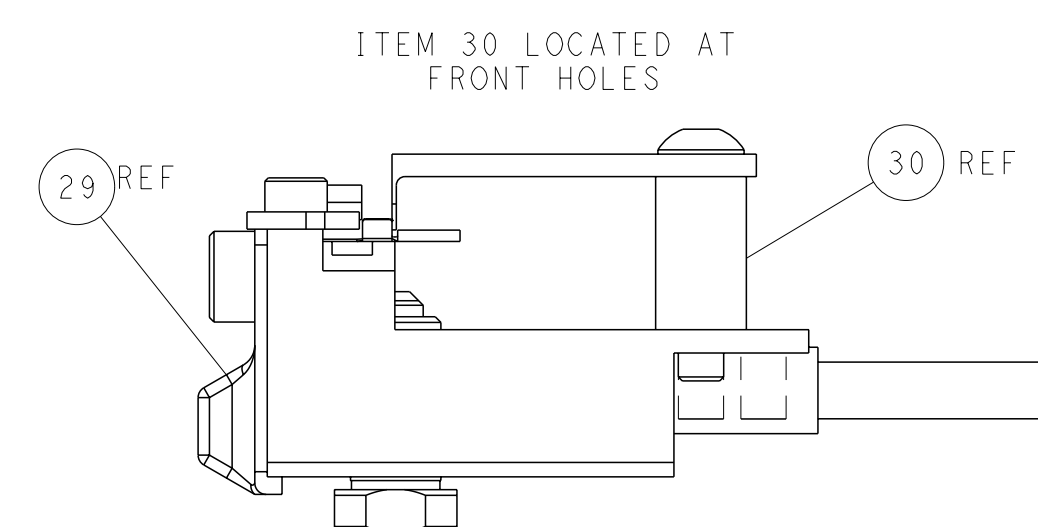
## CAM POSITIONS



TERMINAL SUPPORT LOCATION

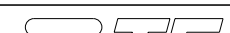


## RAM AND HOLDDOWN SET-UP



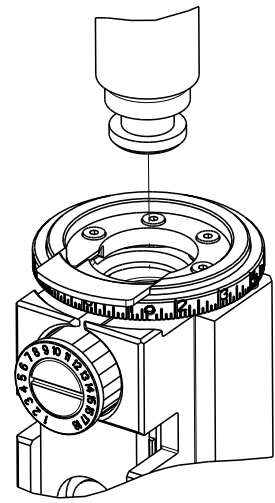
FEED TRACK POSITION  
GUIDE BY WIRE BARREL

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                                                               |  |                                                                        |  |                                                                                                                                    |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
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| <small>CHG</small><br>G. BAILEY<br>07MAY2012                                                                                                                                                                                  |  | <small>NAME</small>                                                    |  |                                                                                                                                    |  |
| <small>APVD</small><br>T. FLIRN<br>07MAY2012                                                                                                                                                                                  |  | <small>PRODUCT SPEC</small>                                            |  | Ocean Side Feed<br>Applicator<br>-                                                                                                 |  |
| <small>APPLICATION SPEC</small>                                                                                                                                                                                               |  | <small>SIZE</small> <small>CAGE CODE</small> <small>DRAWING NO</small> |  |                                                                                                                                    |  |
| <small>RESTRICTED TO</small>                                                                                                                                                                                                  |  | A   00779    C=2151655                                                 |  | -                                                                                                                                  |  |
| <small>WEIGHT</small> -                                                                                                                                                                                                       |  | SCALE    1:2    SHEET    2    OF    4    REV    H                      |  | Customer Accessible Production Drawing                                                                                             |  |

|                                                                    |          |                          |            |
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| PART NUMBER                                                        | REVISION | DESCRIPTION              | FEED TYPE  |
| 2-2151655-1                                                        | H        | FINE CRIMP HEIGHT ADJUST | MECHANICAL |
| 2-2151655-2                                                        | H        | FINE CRIMP HEIGHT ADJUST | PNEUMATIC  |
| 7-2151655-7                                                        | D        | CRIMP TOOLING KIT        | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.27 mm [.050] | F    |
| INSUL                                | -              | -    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                                                                     |                                            |                                                                                   |                                            |
|-----------------------------------------------------------------------------------------------------|--------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------|
| TERMINAL DATA: ROSENBERGER TERMINAL                                                                 |                                            | ROSENBERGER CRIMP SPECIFICATION                                                   |                                            |
| TERMINAL NAME: CENTER CONTACT                                                                       |                                            |                                                                                   |                                            |
| WIRE STRIP LENGTH<br>2.80-3.20 mm [.110-.126 IN]                                                    |                                            |  | INSULATION DIAMETER RANGE<br>Ø -           |
| TERMINAL APPLICATION SPECIFICATION (A)ROSENBERGER MA_59V046 Rev d00                                 |                                            | -                                                                                 | -                                          |
| TERMINAL APPLICATION SPECIFICATION (B)ROSENBERGER MA_59V058 Rev w00                                 |                                            | -                                                                                 | -                                          |
| TERMINALS APPLIED  |                                            |                                                                                   |                                            |
| TE TERMINAL<br>(A) 1-2177286-2                                                                      | ROSENBERGER TERMINAL<br>(A) 59K13D-1M4/20E | TE TERMINAL<br>(B) 2113703-1                                                      | ROSENBERGER TERMINAL<br>(B) 59S10L-1M4/20E |

|           |                            |                                   |
|-----------|----------------------------|-----------------------------------|
| WIRE SIZE | CRIMP HEIGHT<br>mm [INCH]  | CRIMP HEIGHT<br>REFERENCE SETTING |
| RTK031    | 0.99+/-0.03 [.039+/- .001] | 8.0                               |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

**\*WARNING**  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

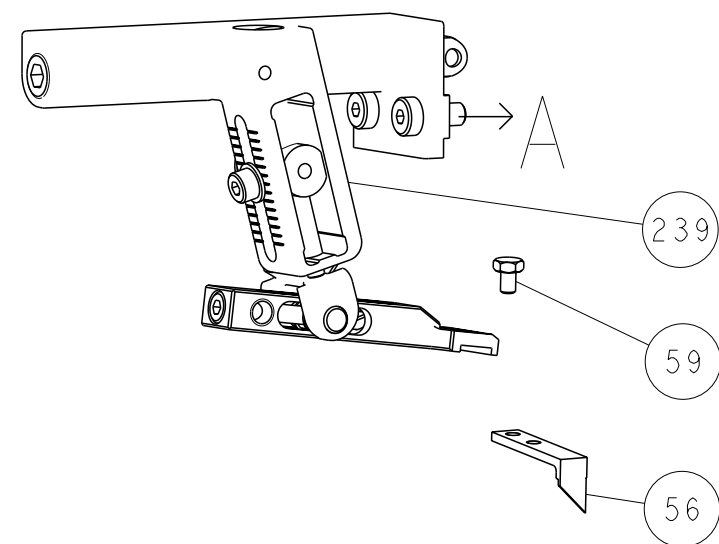
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|-----|------|-----------|-----|-------------|------|-----|------|--|
| 2   |      | 1         |     |             |      |     |      |  |
| LOC | DIST | REVISIONS |     |             |      |     |      |  |
| A   | 66   | P         | LTR | DESCRIPTION | DATE | DWN | APVD |  |
|     |      | -         |     | SEE SHEET 1 | -    | -   | -    |  |
|     |      |           |     |             |      |     |      |  |
|     |      |           |     |             |      |     |      |  |

|     |     |     |             |                                  |         |
|-----|-----|-----|-------------|----------------------------------|---------|
| -   | 2   | 2   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16   | 295     |
| -   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY         | 239     |
| -   | 1   | -   | 2844940-1   | AIR FEED MODULE                  | 238     |
| -   | 1   | 1   | 993111-1    | PIN, SLOTTED SPRING 3.0 X 20.0   | 177     |
| -   | 1   | 1   | 8-22280-7   | SPRING, COMPRESSION              | 176     |
| -   | 1   | 1   | 1752353-2   | GUIDE PIN,HOLDDOWN               | 175     |
| -   | 1   | 1   | 1901680-2   | GUIDE PIN,HOLDDOWN               | 174     |
| -   | REF | REF | 994970-2    | COUNTER, MAGNETIC                | 164     |
| -   | 1   | -   | 2119641-2   | FEED CAM, AIR FEED               | 151     |
| -   | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16   | 144     |
| -   | 2   | 2   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20   | 143     |
| -   | -   | 1   | 2119653-2   | FEED CAM, POST FEED              | 142     |
| -   | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF    | 141     |
| -   | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC         | 140     |
| -   | 1   | 1   | 2119955-1   | ASSY, LUBRICATOR, SIDE FEED      | 113     |
| -   | 1   | 1   | 2844908-1   | SCREW, LOCKING                   | 99      |
| -   | 1   | 1   | 2844907-1   | POST, LOCKING                    | 98      |
| -   | 1   | 1   | 455888-7    | SPACER, CRIMPER                  | 82      |
| -   | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE            | 71      |
| -   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION               | 67      |
| -   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66      |
| -   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0        | 59      |
| -   | 1   | 1   | 1338685-1   | PAWL, FEED                       | 56      |
| -   | 1   | 1   | 1-5018030-0 | NUT, HEX, REG, RoHS, M3.5        | 52      |
| -   | 1   | 1   | 1901681-1   | HOLDDOWN, TERMINAL               | 51      |
| -   | 1   | 1   | 1-1752354-1 | STANDOFF,HOLD-DOWN               | 50      |
| -   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0         | 49      |
| -   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED               | 48      |
| -   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)        | 41      |
| -   | 1   | 1   | 1-1752356-9 | SUPPORT, TERMINAL                | 34      |
| -   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)        | 33      |
| -   | 2   | 2   | 2-2844962-3 | SPACER, CYLINDRICAL, STRIP GUIDE | 30      |
| -   | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE            | 29      |
| -   | 1   | 1   | 1-455888-0  | SPACER, CRIMPER                  | 28      |
| -   | 1   | 1   | 1320928-2   | STRIP GUIDE                      | 24      |
| -   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0  | 21      |
| -   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4             | 20      |
| -   | 1   | 1   | 2119533-2   | STRIPPER, SIDE FEED              | 19      |
| -   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION              | 12      |
| -   | 1   | 1   | 356885-5    | STOP, SHEAR                      | 11      |
| -   | 1   | 1   | 1552193-1   | HOLDER, SHEAR                    | 10      |
| -   | 1   | 1   | 1338293-4   | SHEAR, FLOATING                  | 9       |
| 1   | 1   | 1   | 6-1633933-3 | ANVIL, COMBINATION               | 8       |
| -   | -   | -   | -           | -                                | 7       |
| -   | -   | -   | -           | -                                | 6       |
| -   | 1   | 1   | 1-2119757-6 | DEPRESSOR, SHEAR                 | 5       |
| -   | -   | -   | -           | -                                | 4       |
| -   | -   | -   | -           | -                                | 3       |
| -   | -   | -   | -           | -                                | 2       |
| 1   | 1   | 1   | 4-1633738-3 | CRIMPER, WIRE                    | 1       |
| -77 | -22 | -21 | PART NO     | DESCRIPTION                      | ITEM NO |

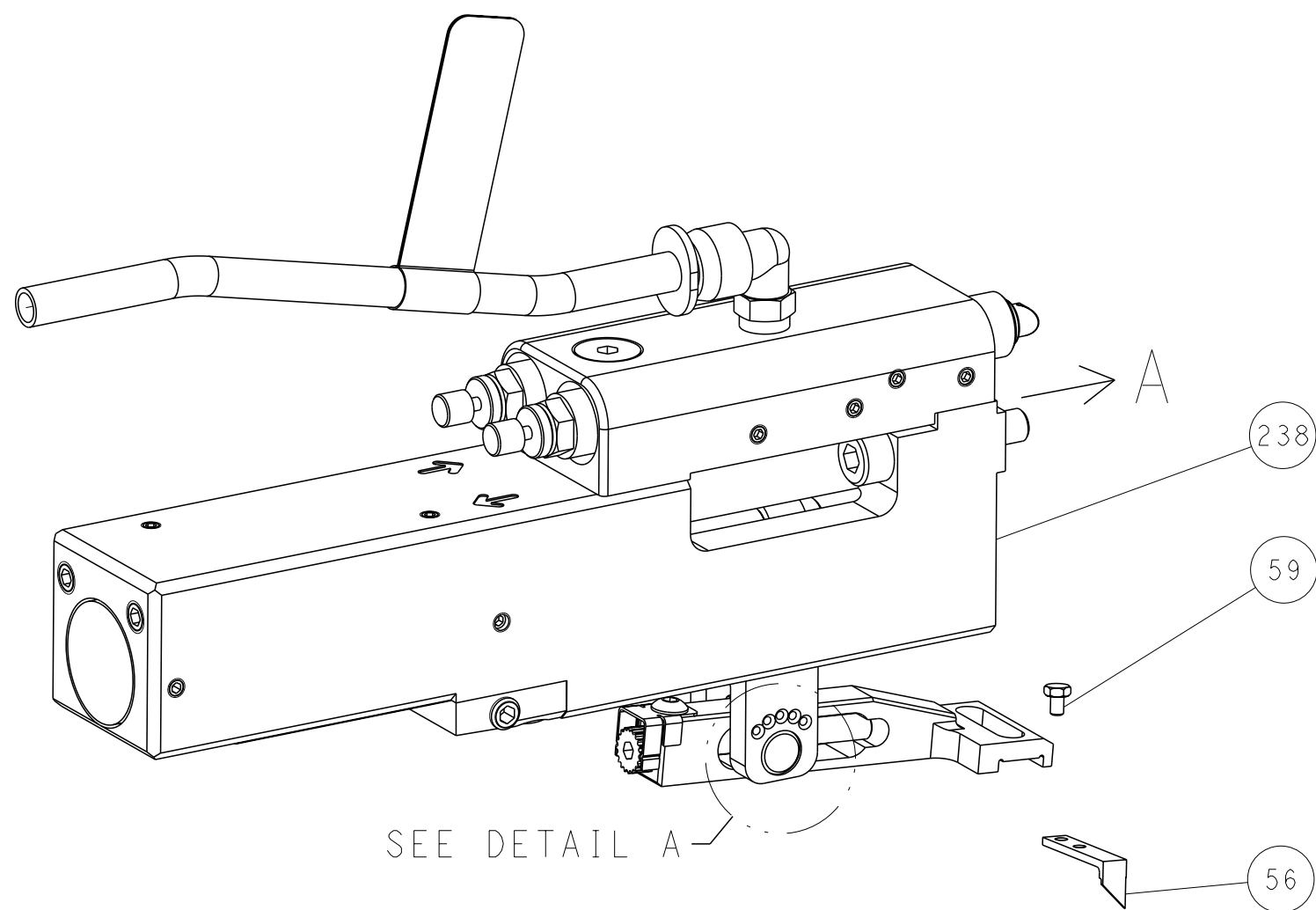
|                                                                                                                                                                                                |  |  |  |                               |                                              |                       |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------------------------|----------------------------------------------|-----------------------|
| THIS DRAWING IS CONTROLLED DOCUMENT FOR THE ELECTRONIC CORPORATION<br>IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING DEPARTMENT<br>SHALL BE CONTACTED FOR THE LATEST REVISION |  |  |  | DWN<br>H. STAKEM<br>07MAY2012 | TE Connectivity<br>Harrisburg, PA 17105-3608 |                       |
| DIMENSIONS:<br>mm                                                                                                                                                                              |  |  |  | CHK<br>G. BAILEY<br>07MAY2012 | NAME<br>Ocean Side Feed<br>Applicator        |                       |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±                                                                                   |  |  |  | APVD<br>T. ELBIN<br>07MAY2012 | PRODUCT SPEC                                 |                       |
| MATERIAL<br>-                                                                                                                                                                                  |  |  |  | APPLICATION SPEC              |                                              | SIZE<br>A1            |
| FINISH<br>-                                                                                                                                                                                    |  |  |  | WEIGHT<br>-                   |                                              | CAGE CODE<br>00779    |
| Customer Accessible Production Drawing                                                                                                                                                         |  |  |  | SCALE<br>1:2                  |                                              | DRAWING NO<br>2151655 |
|                                                                                                                                                                                                |  |  |  | RESTRICTED TO<br>-            |                                              | SHEET<br>3            |
|                                                                                                                                                                                                |  |  |  |                               |                                              | OF<br>4               |
|                                                                                                                                                                                                |  |  |  |                               |                                              | REV<br>H1             |

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

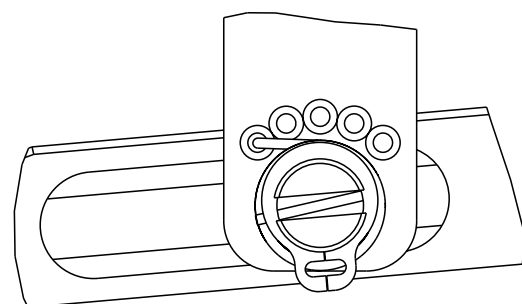
FEED TYPE  
MECHANICAL



PNEUMATIC

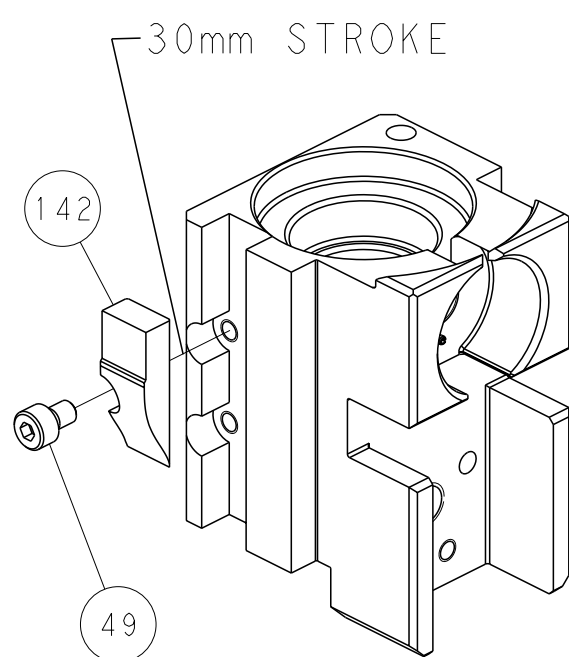


FEED SPRING SETTING POSITION  
(SHOWN FROM REAR SIDE)

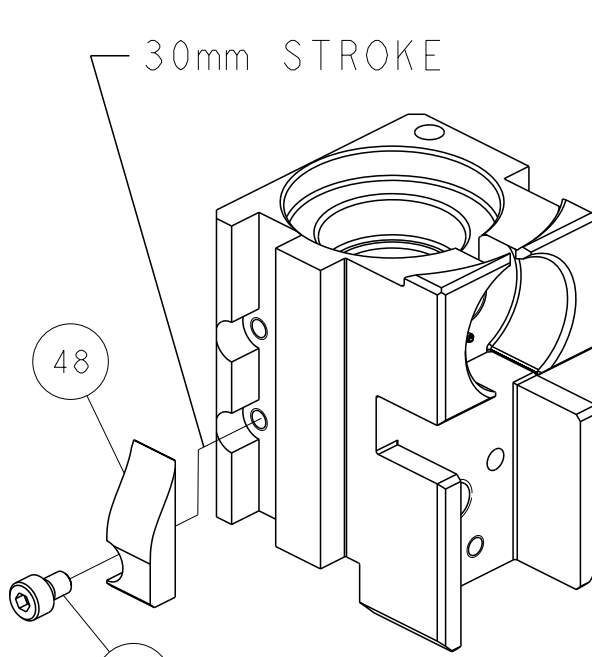


DETAIL A

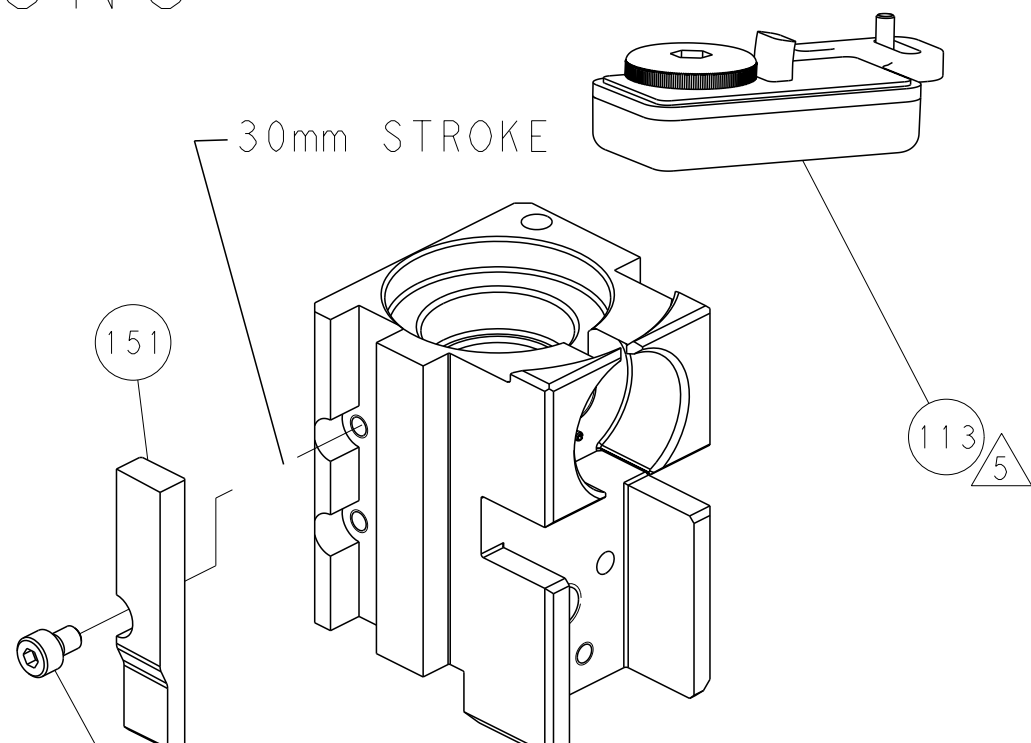
CAM POSITIONS



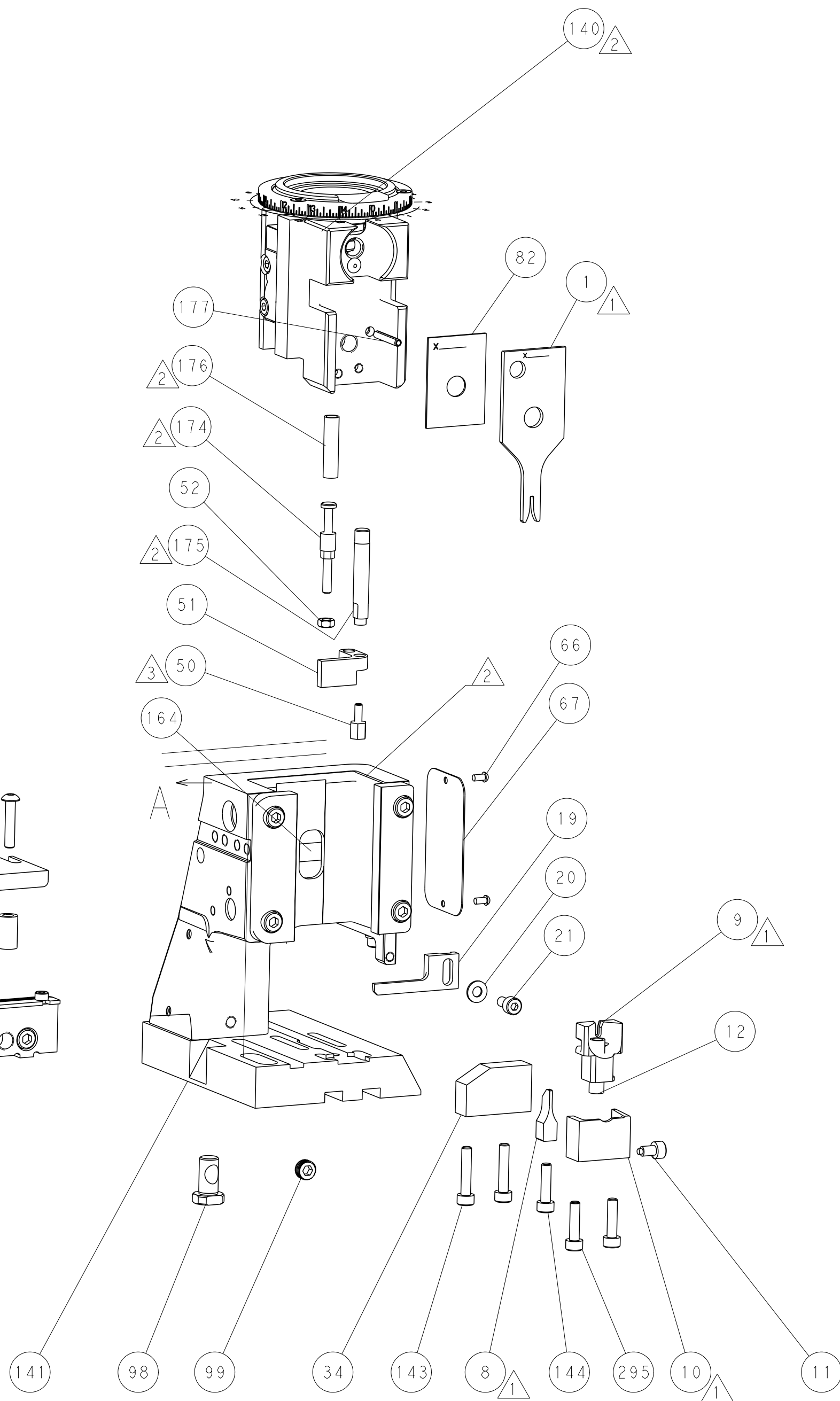
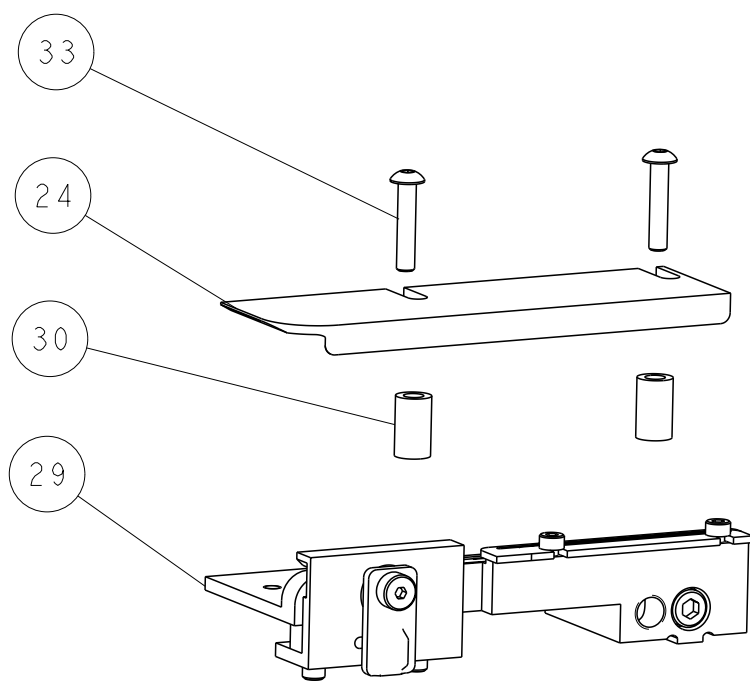
MECHANICAL  
POST FEED



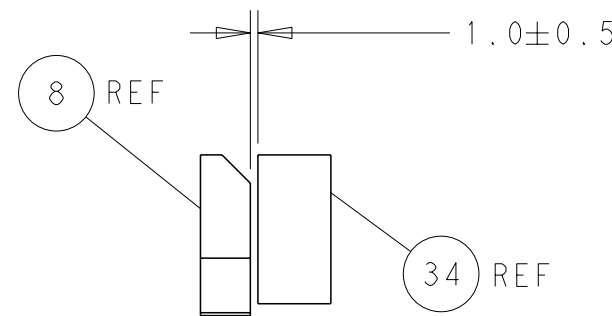
MECHANICAL  
PRE FEED



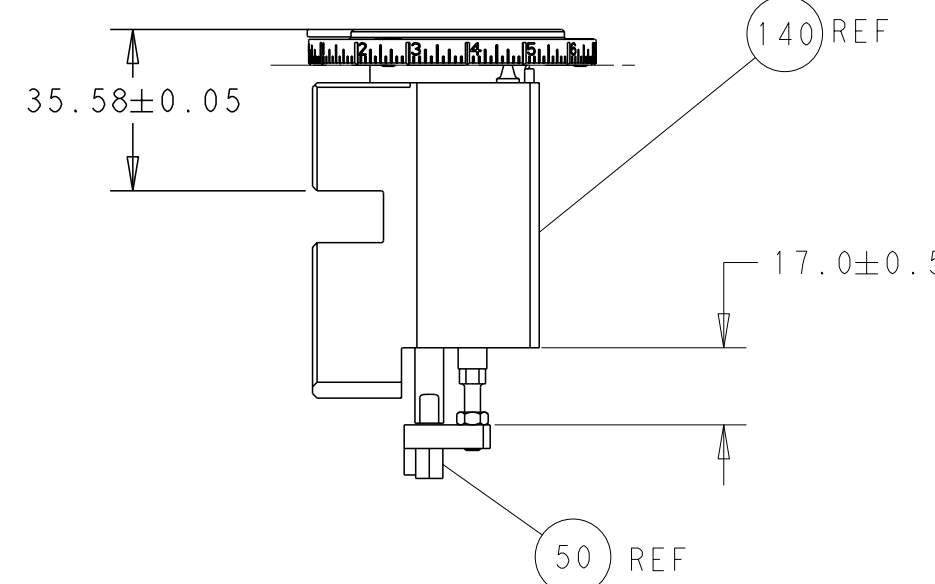
AIR FEED



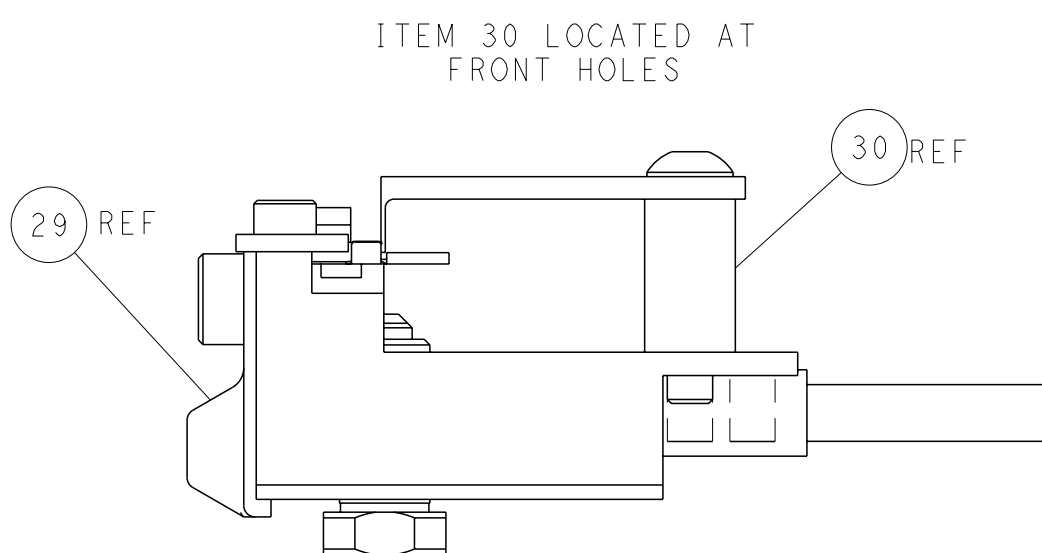
PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



TERMINAL SUPPORT LOCATION



RAM AND HOLDDOWN SET-UP



FEED TRACK POSITION  
GUIDE BY WIRE BARREL

|                                                                                                                                                                                             |  |                               |                                              |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------|----------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO THE CONTROL AND ENGINEERING DEPARTMENT. SHOULD BE CONTACTED FOR THE LATEST REVISION. |  | DWN<br>K. STAKEM<br>07MAY2012 | TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                           |  | CHK<br>G. BAILEY<br>07MAY2012 | NAME<br>Ocean Side Feed<br>Applicator        |  |
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| 0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±                                                                                                                             |  | PRODUCT SPEC                  | CAGE CODE DRAWING NO<br>00779 C=2151655      |  |
| MATERIAL<br>-                                                                                                                                                                               |  | APPLICATION SPEC              | RESTRICTED TO<br>-                           |  |
| FINISH<br>-                                                                                                                                                                                 |  | WEIGHT<br>-                   | SCALE<br>1:2                                 |  |
| Customer Accessible Production Drawing                                                                                                                                                      |  | SCALE<br>1:2                  | SHEET<br>4                                   |  |
|                                                                                                                                                                                             |  | SCALE<br>1:2                  | OF<br>4                                      |  |
|                                                                                                                                                                                             |  | SCALE<br>1:2                  | REV<br>H1                                    |  |

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