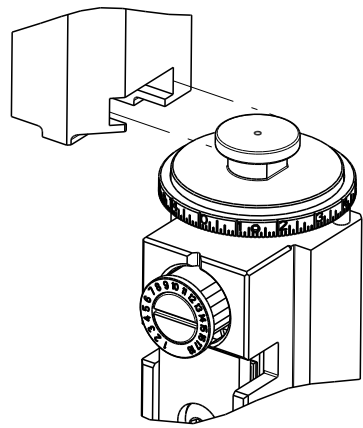
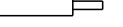


8		7	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151552-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151552-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151552-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151552-2	C	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151552-7	A	CRIMP TOOLING KIT	-



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.15 mm [.085]	F
INSUL	2.29 mm [.090]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CONTACT, BOBBIN COIL ANTENNA			
WIRE STRIP LENGTH 4.14-4.52 mm [.163-.178 IN]			INSULATION DIAMETER RANGE Ø1.40-2.06 mm [.055-.081 IN]
TERMINAL APPLICATION	114-13013	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL 1832379-5	TE TERMINAL 1832379-6	TE TERMINAL	TE TERMINAL

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
18 AWG			1.37+/-0.05 [.054+/- .002]		4.6
20 AWG			1.21+/-0.05 [.048+/- .002]		6.6

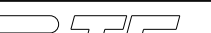
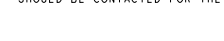


- ① RECOMMENDED SPARE PARTS
- ② REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- ③ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ④ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

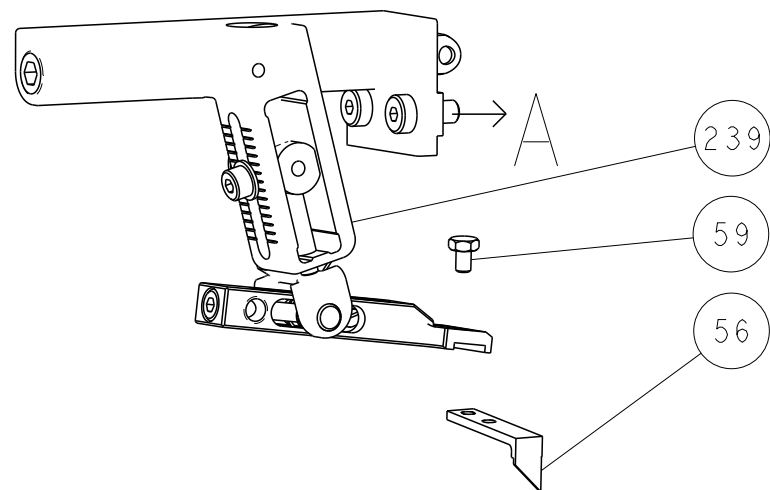
2				1			
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD
		I		DEVELOPMENT	06 JAN2012	YY	SX
		A		RELEASED	06SEP2012	YY	SX
		B		ECR-19-001172	23JAN2019	JAH	TE
		C		ECR-19-003697	07MAR2019	TB	TE

[illegible]

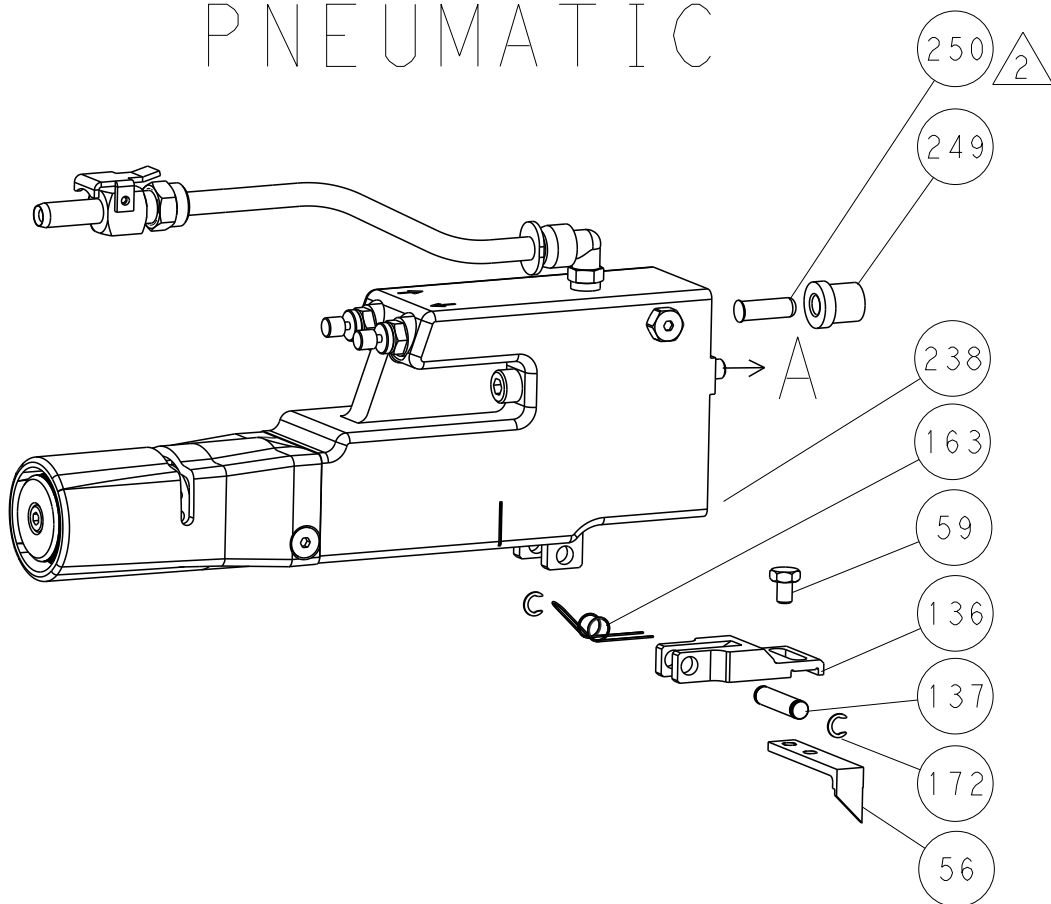
1. THIS DRAWING IS A COMPUTER GENERATED FILE. ALL DIMENSIONS AND TOLERANCES ARE BASED ON THE DIMENSIONS AND TOLERANCES SPECIFIED ON THE DRAWING. NO DIMENSIONS OR TOLERANCES SHOULD BE CORRECTED FOR THE LATTER REASON.		DWN 06JAN2012 YIN CHK 06JAN2012 G.BAILEY S.XI 06JAN2012		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± 5 ANGLES ± 6 FINISH		NAME Ocean Side Feed Applicator PRODUCT SPEC APPLICATION SPEC	
MATERIAL -		WEIGHT -		SIZE CAGE CODE DRAWING NO A 1 00779 C=2151552	
		Customer Accessible Production		SCALE 1:2 SHEET 1 OF 4 REV C	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

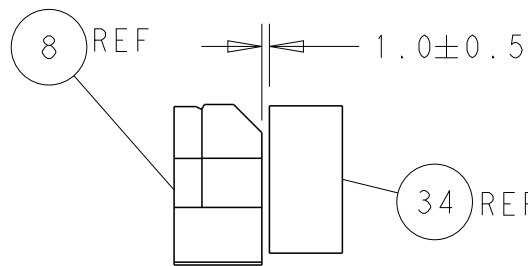
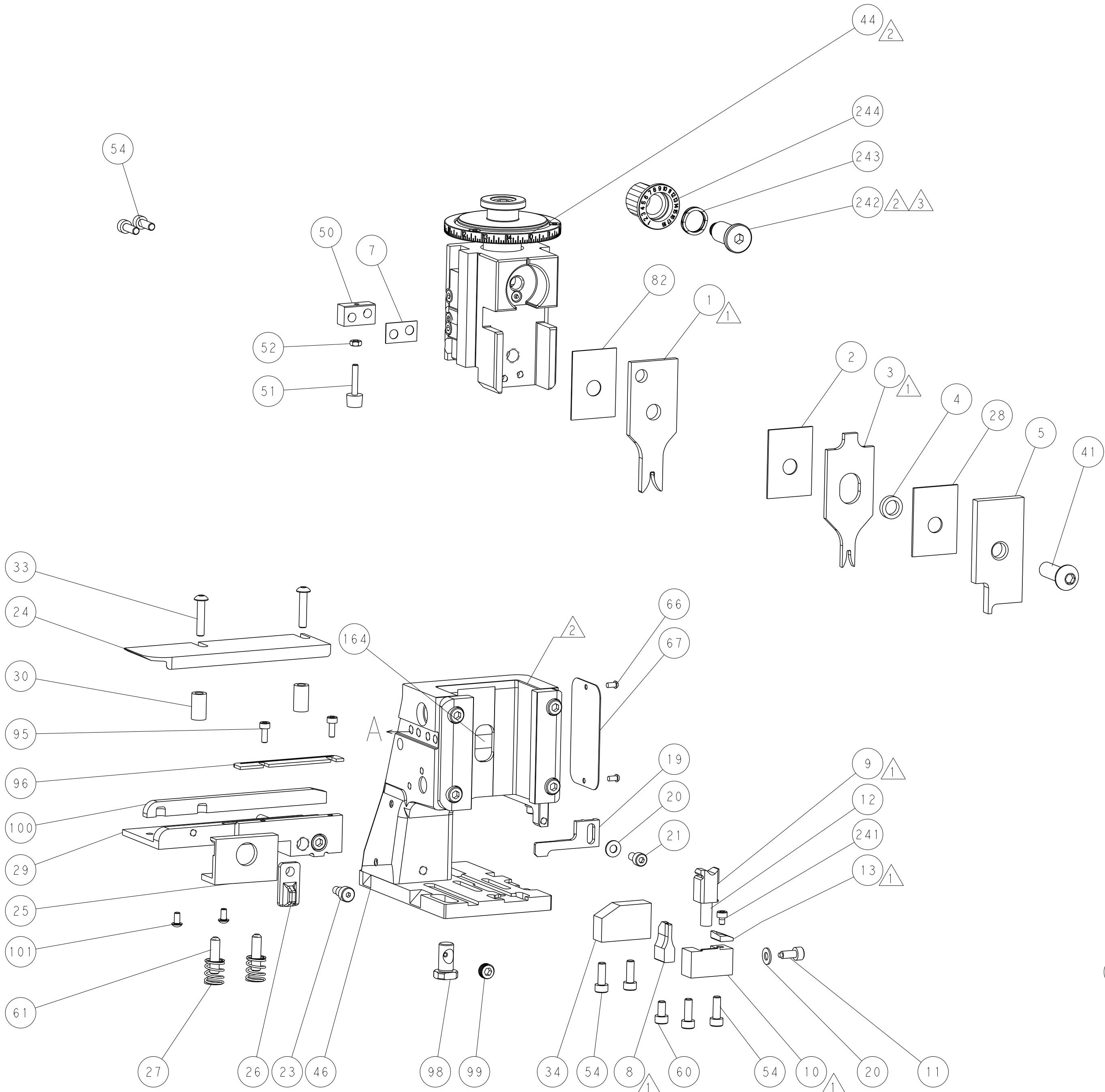
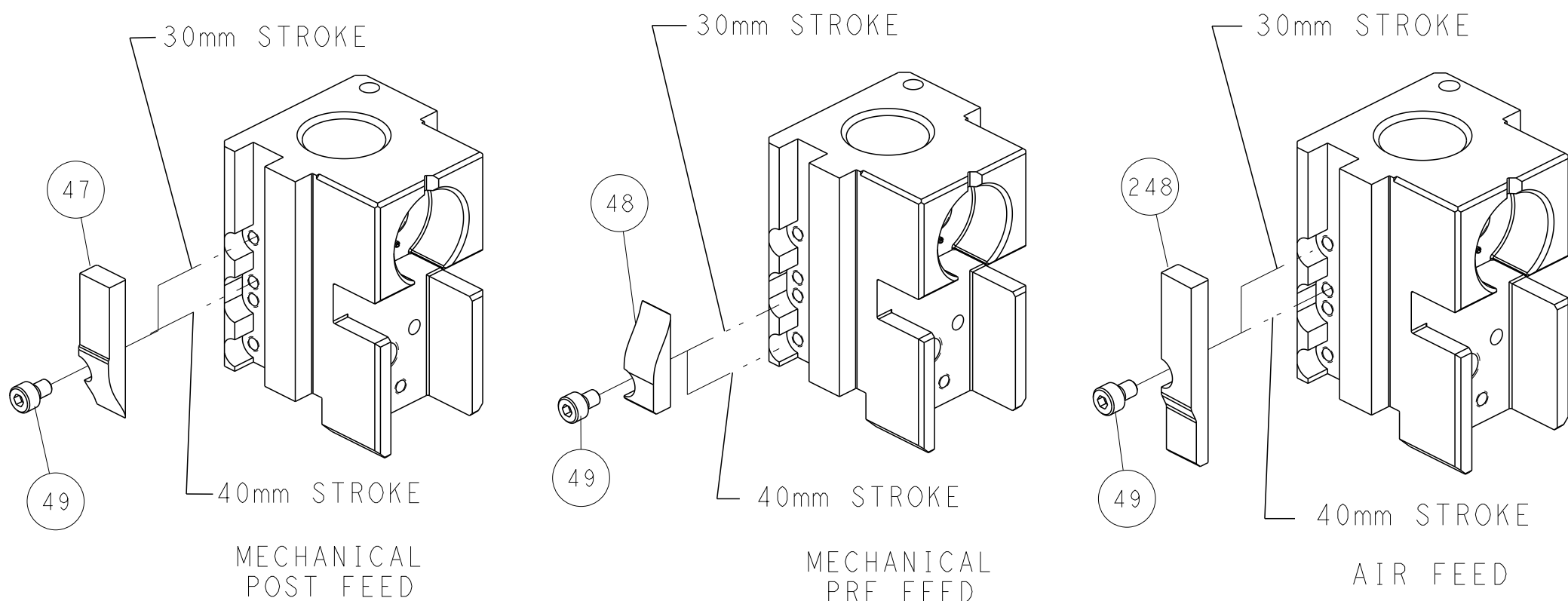
FEED TYPE
MECHANICAL



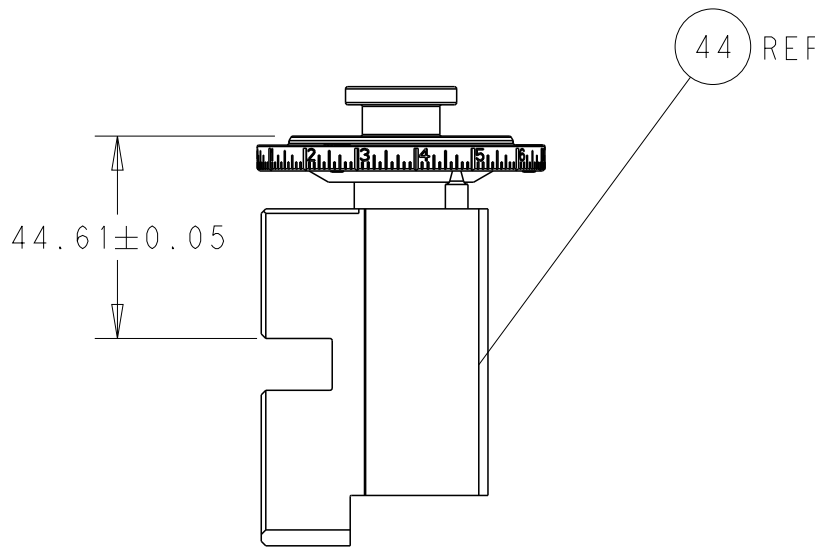
PNEUMATIC



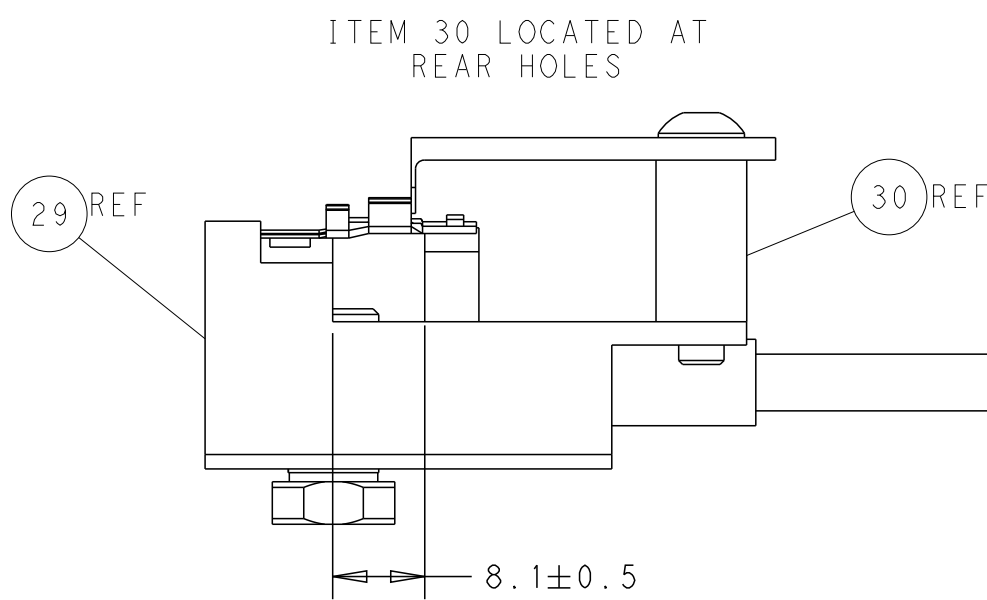
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY WIRE BARREL

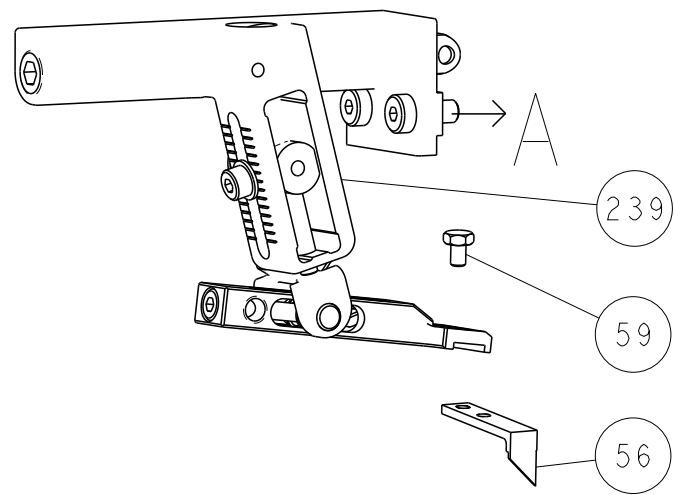
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	Y. YIN	06JAN2012	TE Connectivity Harrisburg, PA 17105-3608
mm		0 PLC ±.005 1 PLC ±.005 2 PLC ±.005 3 PLC ±.005 4 PLC ±.005		CHK	G. BAILEY	06JAN2012	
MATERIAL		FINISH		APVD	S. XI	06JAN2012	NAME
				PRODUCT SPEC		APPLICATION SPEC	
				WEIGHT		SIZE	
				Customer Accessible Production Drawing		SCALE	
				1:2		SHEET	
				2		OF 4	
				REV		C	

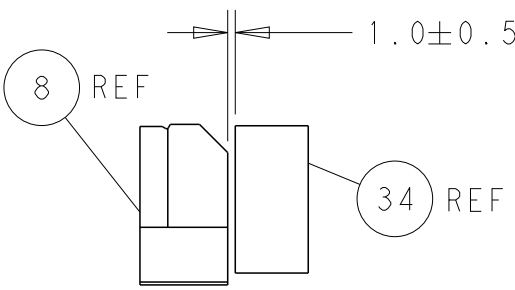
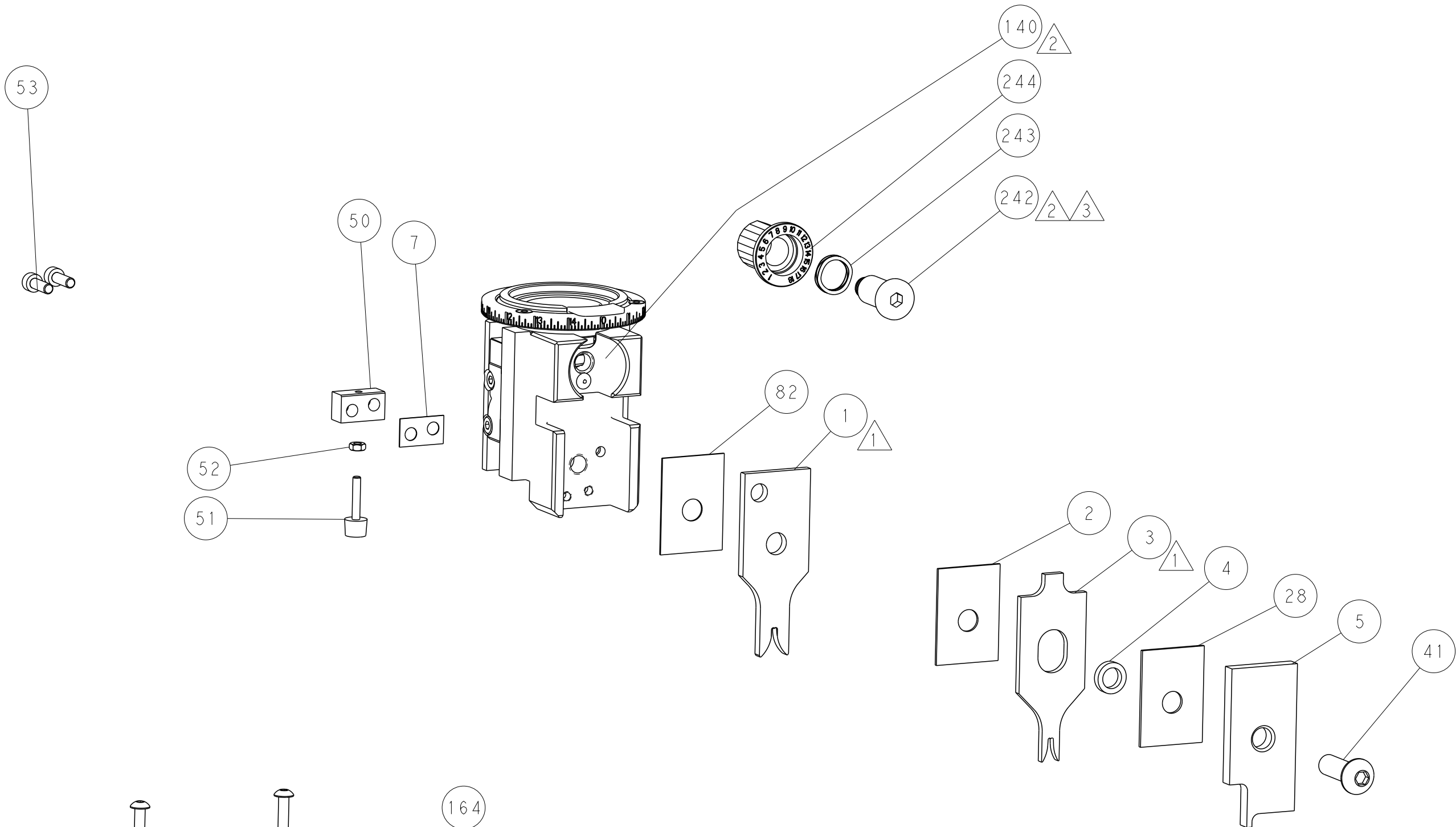
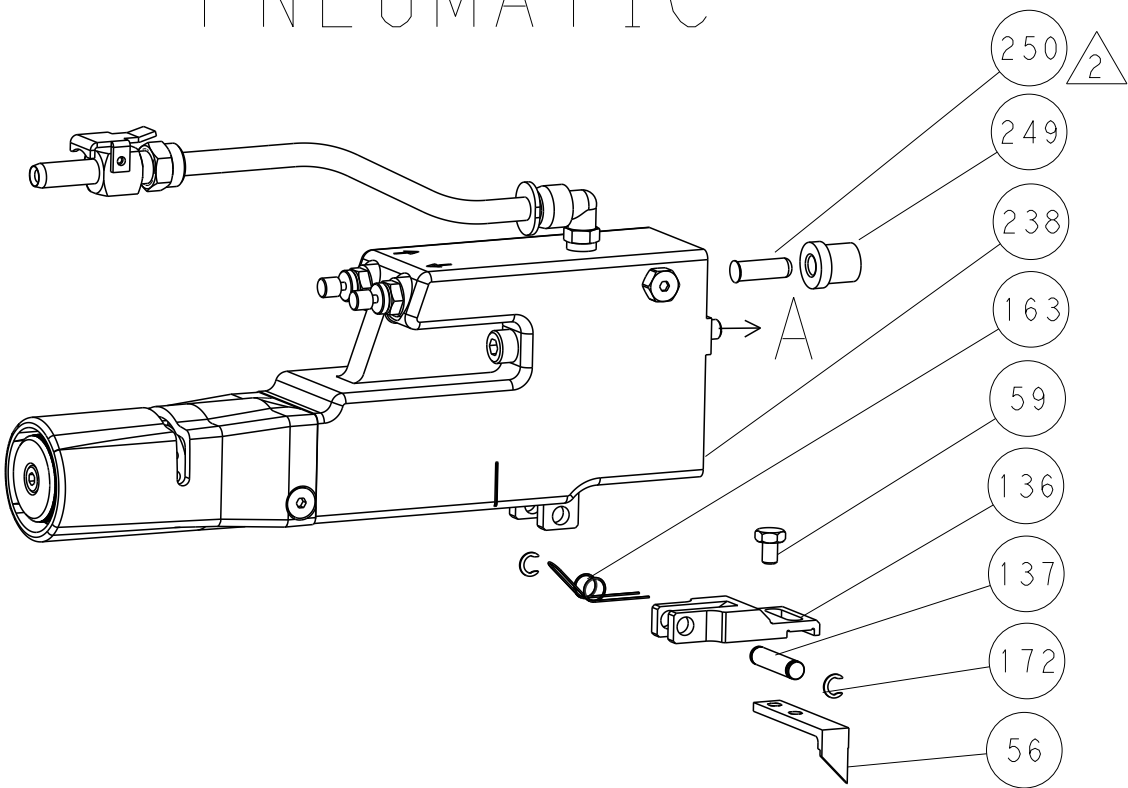
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

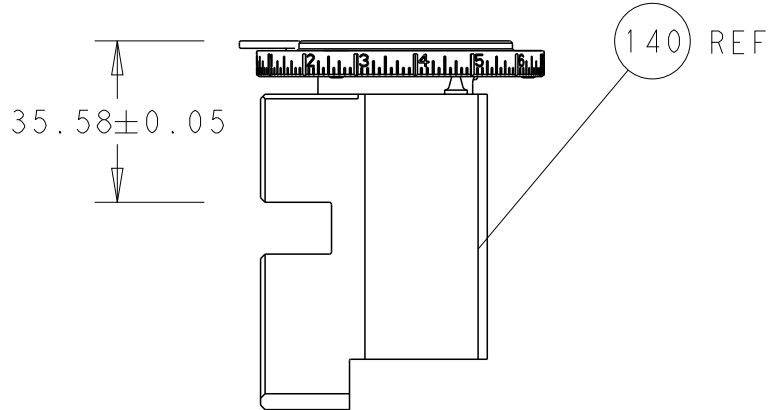
MECHANICAL



PNEUMATIC

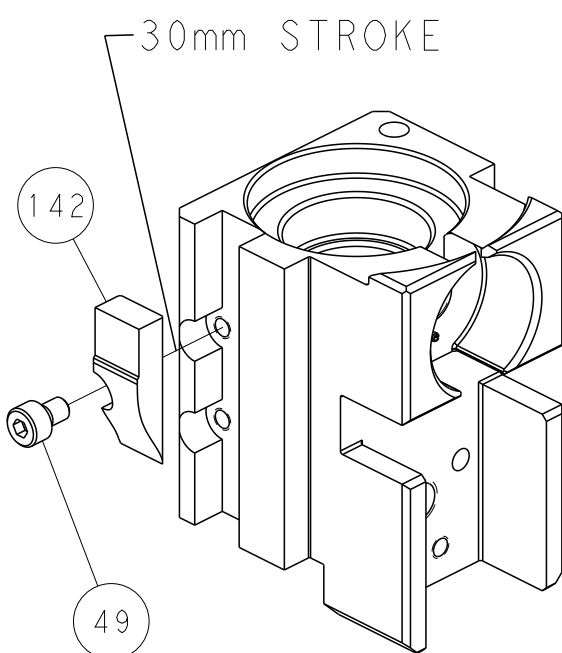


TERMINAL SUPPORT LOCATION

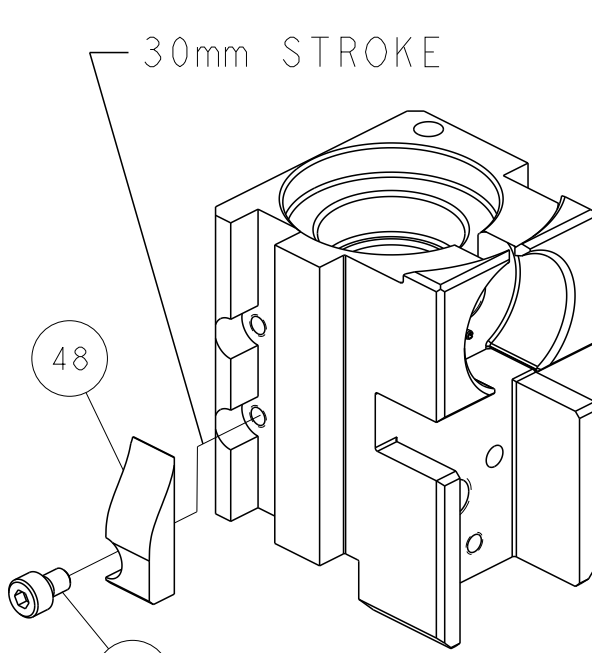


RAM SET-UP

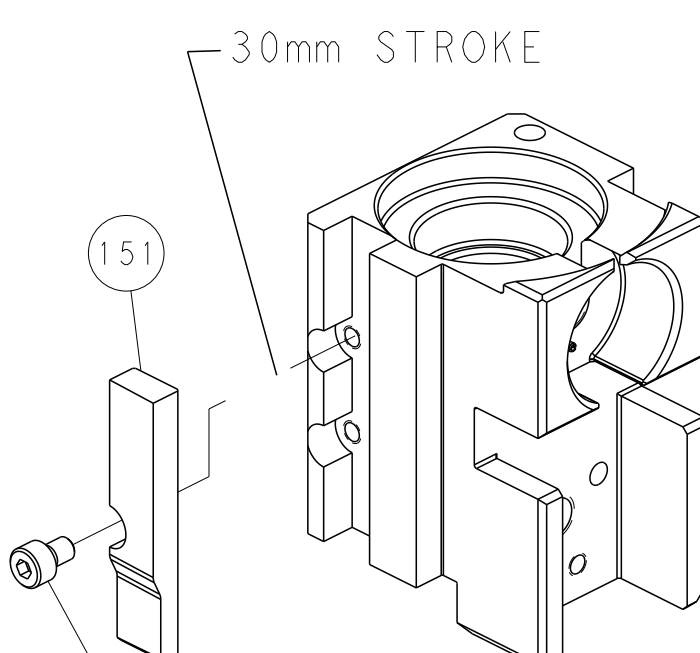
CAM POSITIONS



MECHANICAL
POST FEED



MECHANICAL
PRE FEED

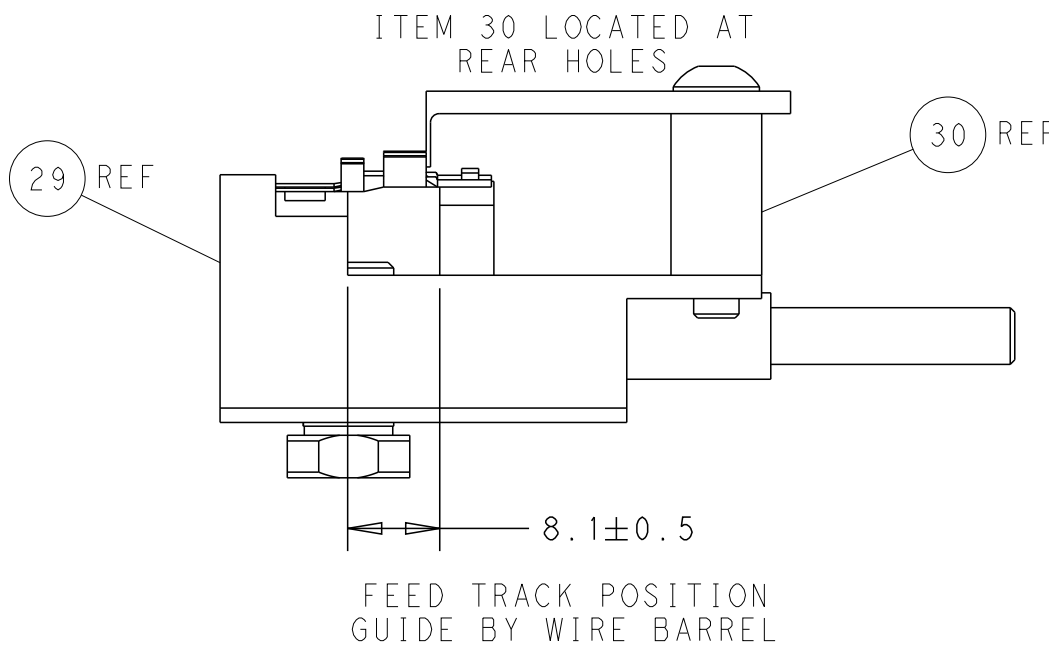


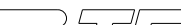
AIR FEED

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)



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				CHK G. BAILEY	06JAN2012										
				APVD S. XI	06JAN2012	NAME Ocean Side Feed Applicator									
				PRODUCT SPEC											
				APPLICATION SPEC											
				SIZE				CASE CODE	DRAWING NO	RESTRICTED TO					
				WEIGHT				A1	00779		C=2151552				
				Customer Accessible Production Drawing				SCALE	1:2	SHEET	4	OF	4	REV	C

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