		8			7		6
	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.		20		ATLANTIC VERSION TERMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTION		FEED TYPE		INTERFACE ADAPTER
	2151208-1 2151208-2	C	FINE CRIMP HEIGHT FINE CRIMP HEIGHT		MECHANICAL PNEUMATIC		
	7-2151208-1	C	MECHANICAL AND C TOOLING KIT	RIMP	MECHANICAL		
	7 - 2151208 - 2	С	PNEUMATIC AND CF TOOLING KIT	RIMP	PNEUMATIC		
	7-2151208-7	A	CRIMP TOOLING	KIT	-		
)							
-							
		CATOR DA					
	CRIMP	SIZE	TYPE				
	INSUL 4.06	mm [.080] mm [.160]	F O				
	APPLICATOR I 408-3		ONS				
	TERMINAL DAT. TERMINAL NAM				G LANCE		
	WIRE STRIP 4.45-5.21 mm [.			ION DIAME	TER RANGE		
	TERMINAL APPLICATION	114	- 18022 -		-		
	<u>SPECIFICATION</u> TERMINALS				-		
	TE TERMINAL	TETI	ERMINAL TE SEAL			BLE DIAM	
	962880-1 962880-2	962	880-3		963294-1 1	.2 - 2.1	
	WIRE SIZE ₩ 1.00mm2	= <u>mm</u> [PHEIGHT	CRIMP I REFEREI	NCE SETTING		
	0.75mm2 0.50mm2	1.47+/	<u> (-0.05 [.061+/002] (-0.05 [.058+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] (-0.05 [.054+/002] </u>		5.2 6.2 7.2		
			0.00 [.004.7 .002]	1	/ . L		
		DED SPARE	DADTS				*WARNING on installa
	2 REFER TO	SUPPLIED	INSTRUCTION SHEET FC)R CLEANI	NG, LUBRICATION	AND	FOR LARGEST
)F APPLICA RT NUMBER	2-23419-6 LOCTITE TC) THREADS	OF ITEM 242.		ihan ihe va Refer to th
3			RENCE SETTING WAS THE LIFIED AT THE FACTOR				
	NECESSARY	(WHEN RUN	NING APPLICATOR IN T Allen socket to fil	HE FIELD			
	HAS BEEN	ADJUSTED	TO CORRECT HEIGHT AT LOC-TITE TO THREADS.				
		PECIFIED 0 101-3500	THERWISE TORQUE VALU 0.	ES SHALL	BE USED PER		
H							

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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

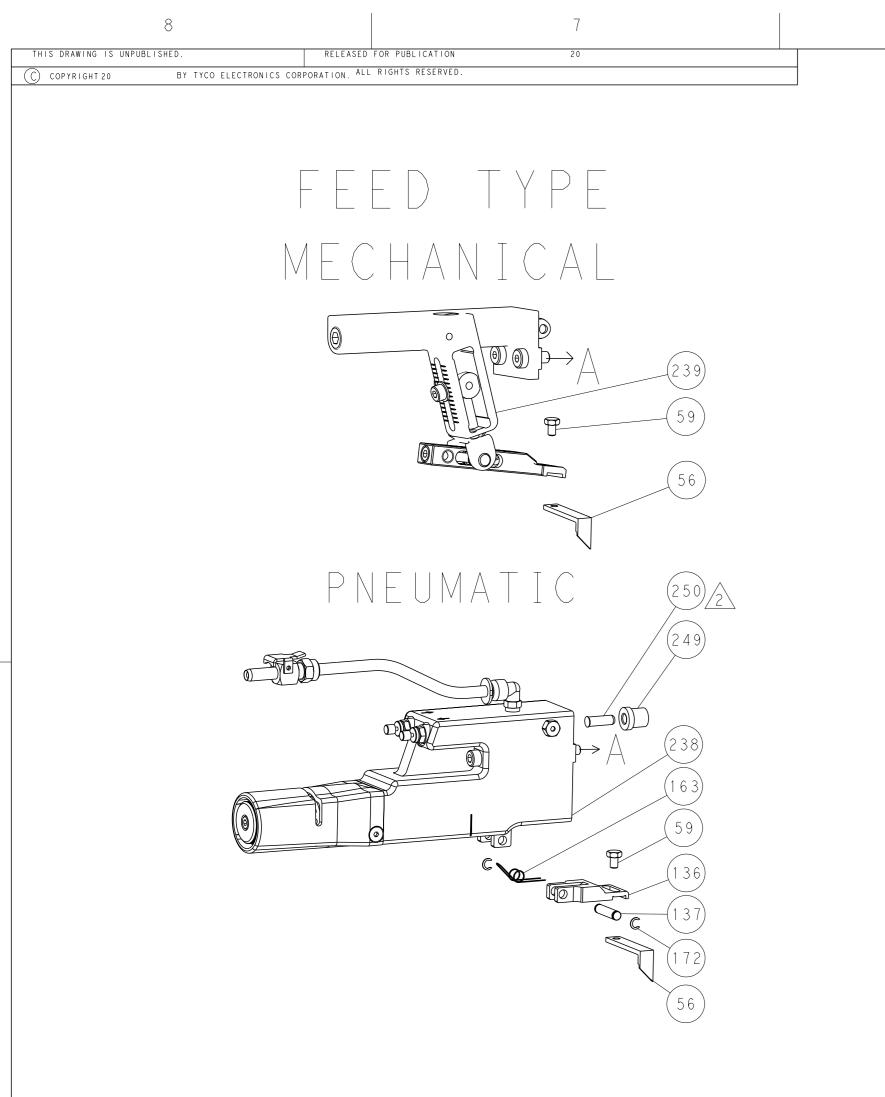
LATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING ST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

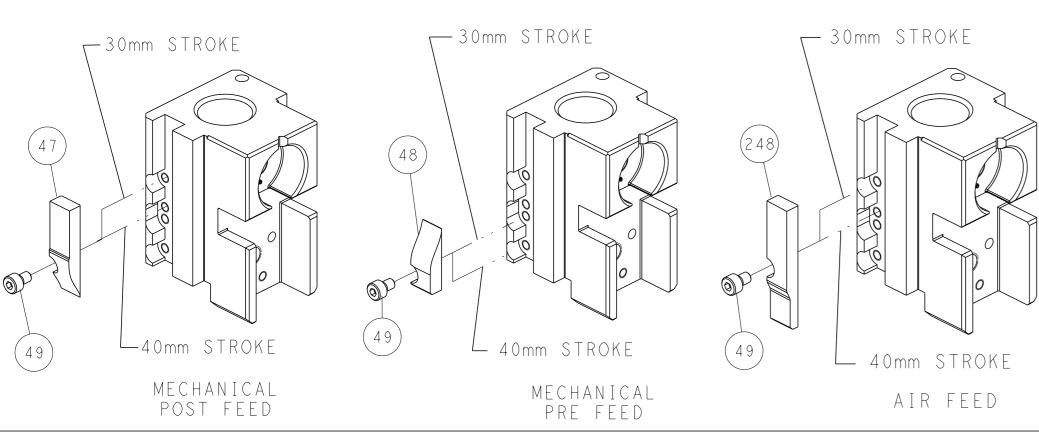
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$\sqrt{3}$	_	1	1	1	1		RETAINER, INSULATION DIAL	242	
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THIS DRAWING IS A CO IT IS SUBJECT TO CHU SHOULD E	NTROLLED DOG ANGE AND THE BE CONTACTO	CUMENT FOR E CONTROLL D FOR THE	TYCO ELEC ING ENGINE	TRONICS CORF ERING ORGANI	PORATION IZATION	DWN 10MAY2016	TE Connectivity		
300ULU 1						<u>М.RILEY</u> снк 10МАУ2016 С.TOPPER	Harrisburg, PA 17105-3608		
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\bigcirc (2 PL(3 PL(C = C =	±- ±-		- APPLICATION SPEC			
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MATERIAL - -		FINIS	оп -	-		WEIGHT _	A 00779 C=2151208	-	
						Customer Accessible P	roduction Drawing SCALE 1:2 SHEET OF 4	rev C	

MATERIAL

DIST			REVISIONS	REVISIONS						
66	P	LTR	DESCRIPTION	DATE	DWN	APVD				
•		А	RELEASED	14JUN2016	MR	СТ				
		В	ECR-16-017221	06DEC2016	ΥY	СТ				
		С	ECR-19-003626	11MAR2019	JAH	ΤE				

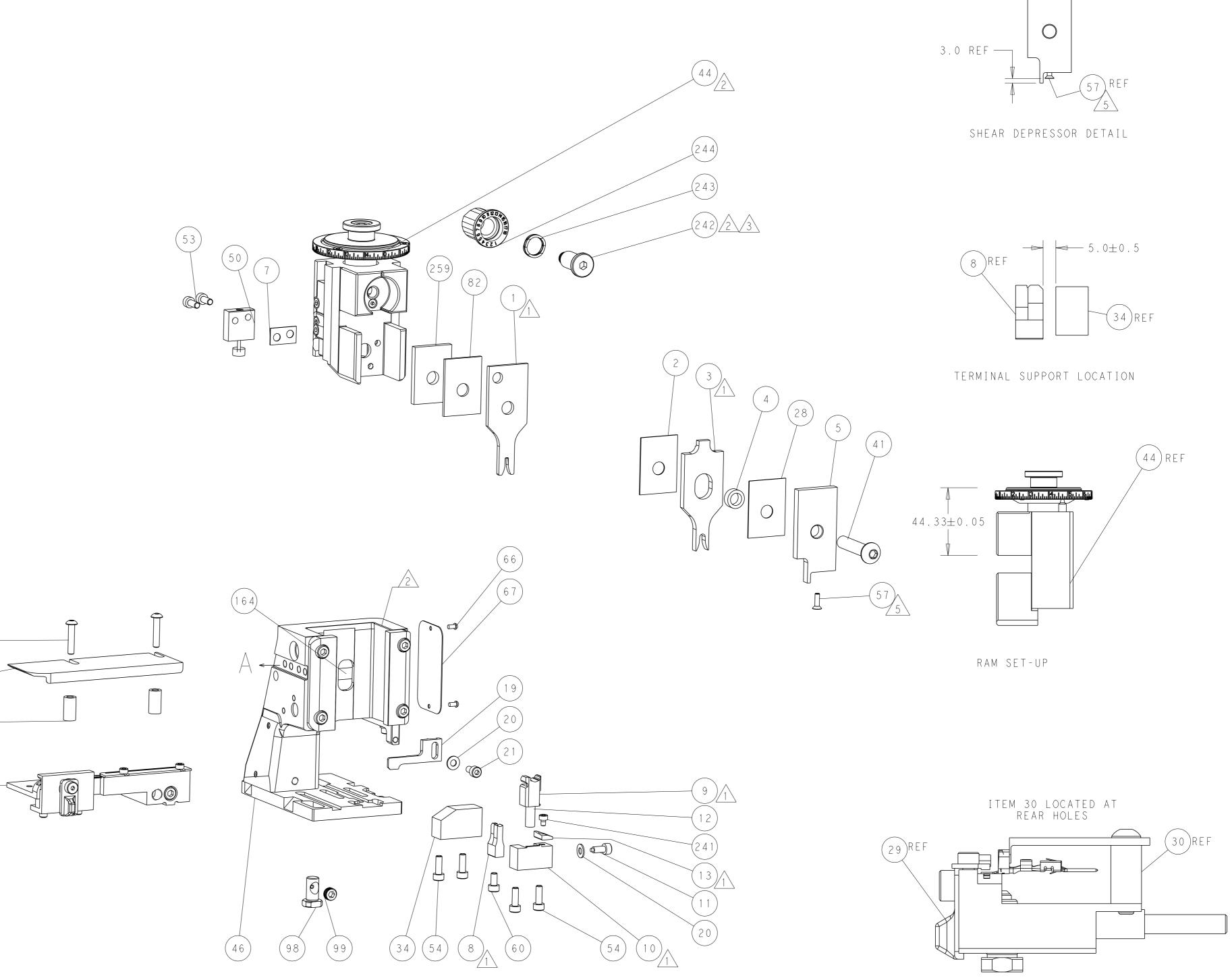






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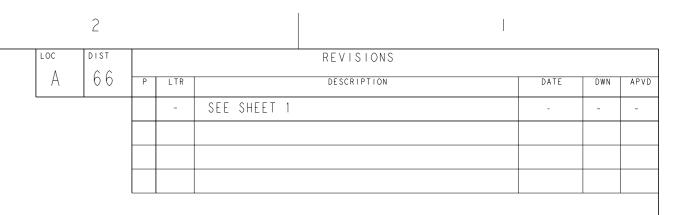
DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm \odot MATERIAL

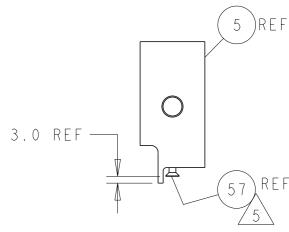
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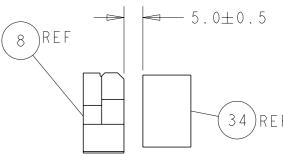
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FEED TRACK POSITION GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCU IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED I	WENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 10MAY2016 M.RILEY 10MAY2016 Снк 10MAY2016 С.TOPPER	TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 10MAY2016 J.DEGRANGE	Ocean Side Feed				
m	0 PLC ±- 1 PLC ±- 2 PLC ±-	PRODUCT SPEC	Applicator				
	3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC		ESTRICTED TO			
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-	-	Customer Accessible P	Production Drawing SCALE 1:2 SHEET 2 4	Rev C			
		SHEETS 3 & 4	4 ARE NOT REQUIRED FOR ATLANTIC V	ERSION			

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	THIS DRAWING IS UNPUBLISHED		RELEASED FO	R PUBLICATION IGHTS RESERVED.	20		PACIFIC VERSION TERMINATOR
	PART NUMBER RI	EVISION	DES	CRIPTION	FEED TYI	PE	INTERFACE ADAPTER
	2-2151208-1	С	FINE CRIMF	HEIGHT ADJUST	MECHANIC	CAL	
	2-2151208-2 7-2151208-7	C A		HEIGHT ADJUST TOOLING KIT	PNEUMAT -	IC	
D	WIRE 2.03 mm INSUL 4.06 mm APPLICATOR INS	IZE [.080] [.160] TRUCTIO	TYPE F O				
	408-350 TERMINAL DATA: TERMINAL NAME: WIRE STRIP L 4.45-5.21 mm [.175 TERMINAL APPLICATION SPECIFICATION	42 TE TERI TAB 2 ENGTH 5205 INJ	MINAL . 8 WITH [TE CRIMP S DOUBLE LOCKIN INSULATION DIAM Ø -			
С	TERMINALS A	PPLIED					
	TE TERMINAL 962880-1 962880-2		RMINAL	TE SEAL	TE SEAL 963294-1	CABLE DIA 1.2 - 2.	
	WIRE SIZE		P HEIGHT INCH] -0.05 [.061+ -0.05 [.058+ -0.05 [.054+	REFERE /002] /002]	HEIGHT 4 NCE SETTING 5.2 6.2 7.2		
В	STORAGE OF APPLY PART CRIMP HEIG APPLICATOR NECESSARY V APPLY TORQ HAS BEEN AI APPLY #1-23	UPPLIED APPLICA NUMBER HT REFER WAS QUA WHEN RUN -SEAL IN DJUSTED 3419-5 CIFIED O	INSTRUCTION TOR. 2-23419-6 L ENCE SETTIN LIFIED AT T NING APPLIC. ALLEN SOCK TO CORRECT LOC-TITE TO THERWISE TO	SHEET FOR CLEAN OCTITE TO THREAD G WAS THE SETTING HE FACTORY. ADJUS ATOR IN THE FIELD ET TO FILL HOLE A HEIGHT AT QUALIFI THREADS. RQUE VALUES SHALL	ING, LUBRICAT S OF ITEM 242 G USED WHEN T STMENT MAY BE). AFTER FLAT HD CATION.	2. [HE)	*WARNING ON INSTALL FOR LARGES THAN THE V REFER TO T
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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\bigwedge	-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
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	-	1	1 1 1	2-2119805-1	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT	
	- 1 -	1 1 1 1	1 1 1 1	2-2119805-1 318707-1 1803318-9	SHEAR HOLDER, FRONTTFLOATING SHEAR, FRONTTANVIL, COMBINATIONT	9
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	- - 1 -	1 1 1	1 1 1 1 -	2-2119805-1 318707-1 1803318-9 2-240641-1 -	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-	9 8 7 6
	- 1	1 1 1 - 1	1 1 1 1 - 1	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEAR	9 8 7 6 5
		1 1 1 - 1 1 1	1 1 1 1 - 1 1 1	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1 1-238011-2	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACER	9 8 7 6 5 4
	-	1 1 1 - 1 1 1 1	1 1 1 1 1 - 1 1 1 1	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEAR	9 8 7 6 5
	-	1 1 1 - 1 1 1 1 1	1 1 1 1 1 - 1 1 1 1 1	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1 1-238011-2	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACER	9 8 7 6 5 4
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	-	1 1 1 1 1 1 1 1 1	1 1 1 1 1 - 1 1 1 1 1 1	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1 1-238011-2 1-1803317-3 455888-6 1-456405-6	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION SPACER - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION O SPACER, CRIMPER CRIMPER, WIRE PREMIUM	9 8 7 6 5 4 3 2 1
	-	1 1 1 - 1 1 1 1 - 22	1 1 1 1 1 1 1 1 1 1 1 1 - 2 1	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1 1-238011-2 1-1803317-3 455888-6 1-456405-6	SHEAR HOLDER, FRONTFLOATING SHEAR, FRONTANVIL, COMBINATIONSPACER-DEPRESSOR, SHEARBLOCK, CRIMPER SPACERCRIMPER, INSULATION OSPACER, CRIMPER	9 8 7 6 5 4
	- 1 - 1 - 77			2 - 2119805 - 1 318707 - 1 1803318 - 9 2 - 240641 - 1 - 2119781 - 1 1 - 238011 - 2 1 - 1803317 - 3 455888 - 6 1 - 456405 - 6 PART NO DWN 10MAY2016	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION SPACER - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION O SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION	9 8 7 6 5 4 3 2 1 ITEM
LENT FOOL	- 1 - 1 - 77	1 1 1 1 1 1 1 1 1 1 - 2 2 TRONICS CORP INCO CORPANY	ORATION ZATION	2-2119805-1 318707-1 1803318-9 2-240641-1 - 2119781-1 1-238011-2 1-1803317-3 455888-6 1-456405-6 РАКТ NO DWN 10MAY2016 М.RILEY 10MAY2016	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION SPACER - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION O SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION DESCRIPTION	9 8 7 6 5 4 3 2 1 ITEM
	- 1 - 1 - - 7 7 7 - 7 7 - 7 7 - 7 7 - 1	TRONICS CORP RING ORGANI ISION.	ORATION ZATION	2 - 2119805 - 1 318707 - 1 1803318 - 9 2 - 240641 - 1 - 2119781 - 1 1 - 238011 - 2 1 - 1803317 - 3 455888 - 6 1 - 456405 - 6 PART NO DWN 10MAY2016 M.RILEY 10MAY2016	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT ANVIL, COMBINATION SPACER - DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER CRIMPER, INSULATION O SPACER, CRIMPER CRIMPER, WIRE PREMIUM DESCRIPTION TE Connectivity Harrisburg, PA 17105-3608 NAME	9 8 7 6 5 4 3 2 1 ITEM
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1803078-3 SPACER, PRECISION

PUSH ROD, AIR FEED

CAM, SNAIL, INSULATION ADJUSTMENT

WASHER, WAVE SPRING, CREST-TO-CREST

BUSHING, FLANGED

2119640-1

1803259-1

2119082-3

2079764-1

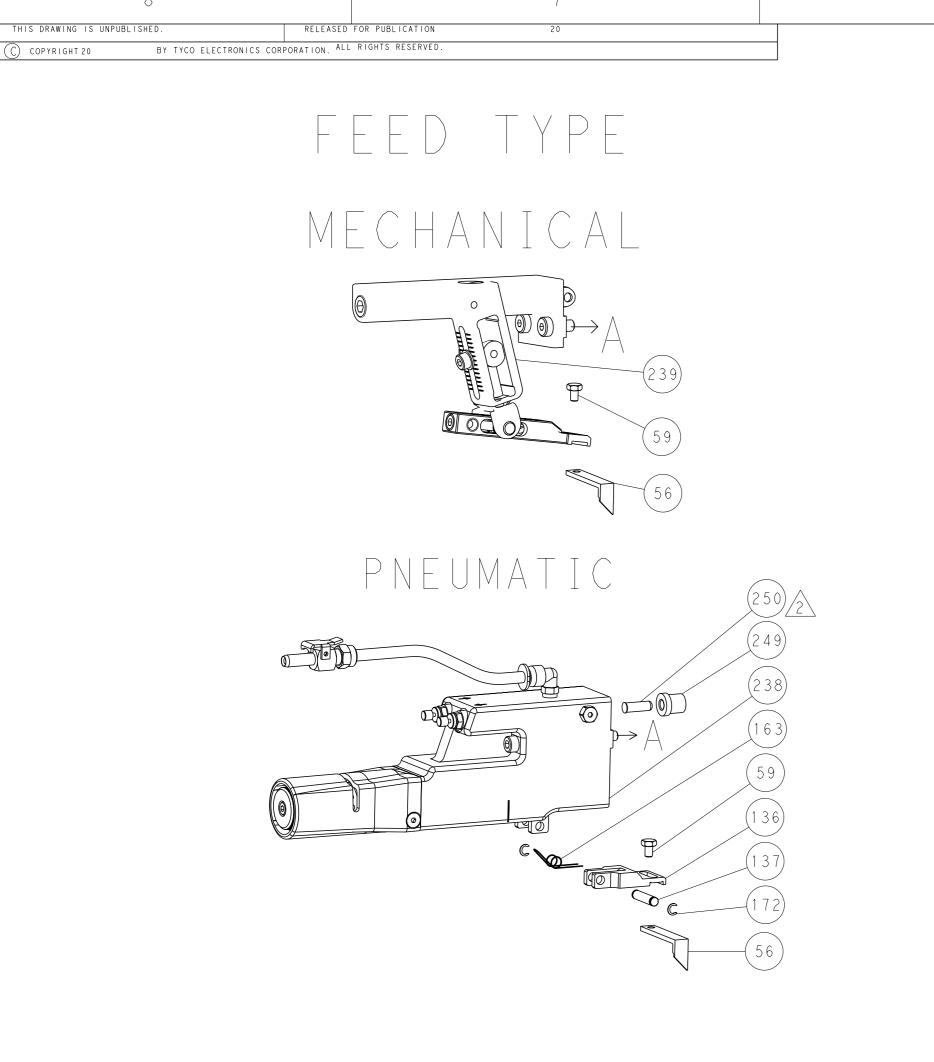
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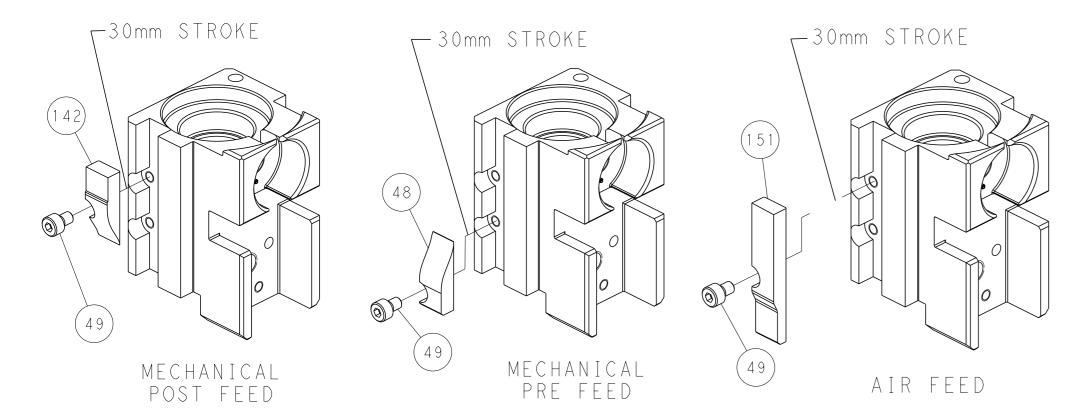
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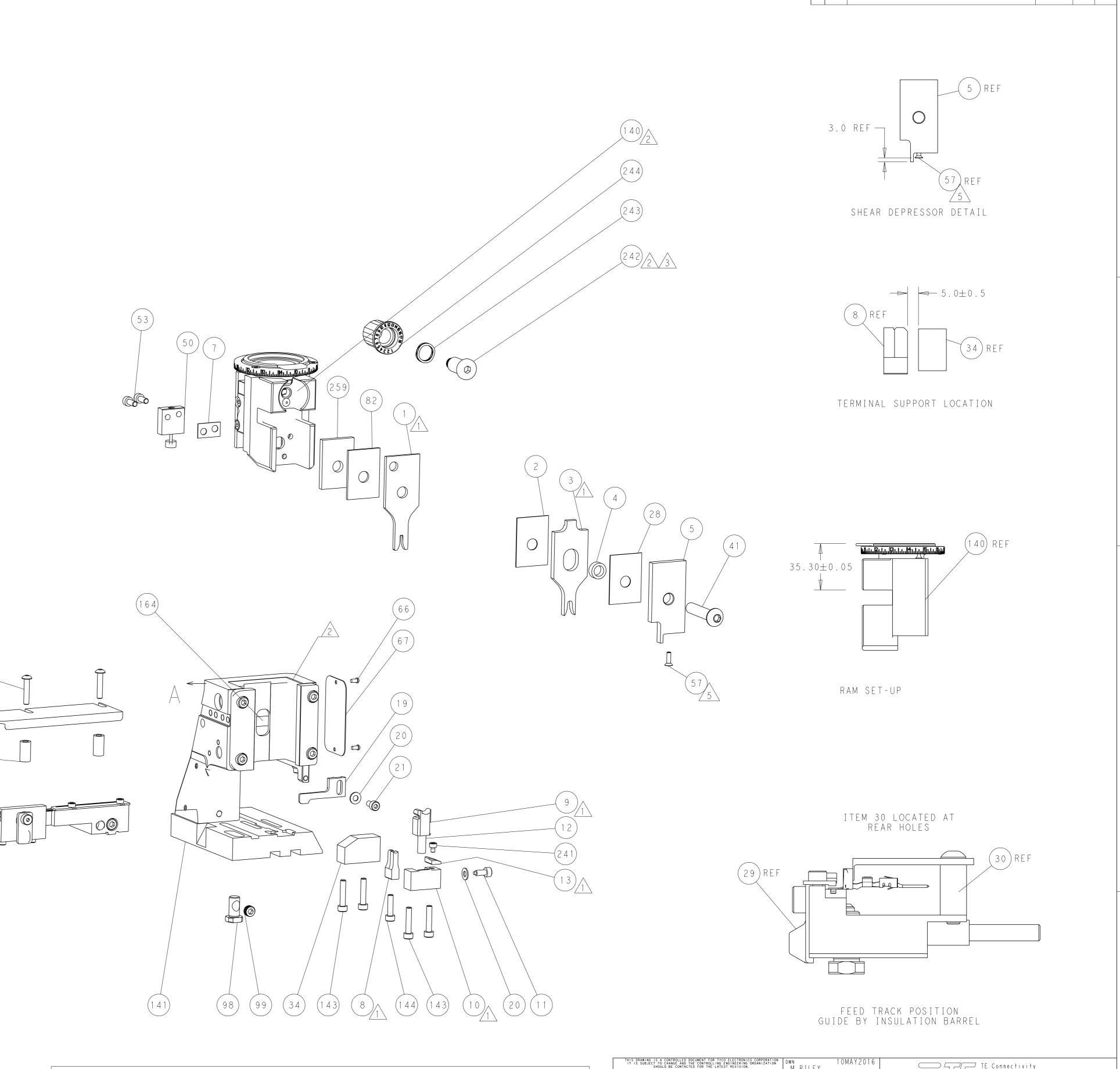
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AMP 4805 REV 31MAR2000



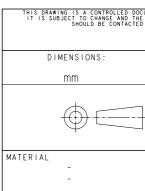
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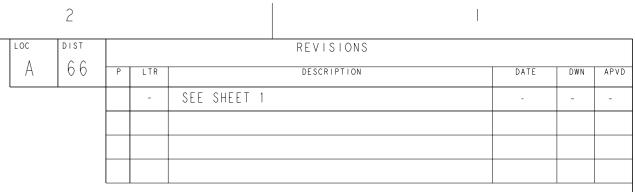
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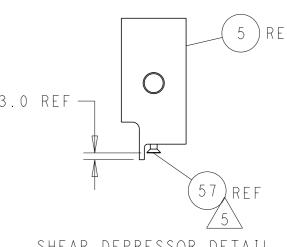
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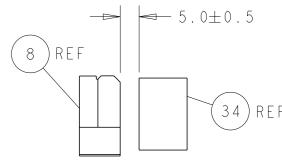
(33)

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)









OC U HE E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 10МАУ2016 <u>М.RILEY</u> снк 10МАУ2016 С.TOPPER	TE Connectivity Harrisburg, PA 17105-3608								
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±-	APVD 10MAY2016 J.DEGRANGE PRODUCT SPEC	NAME		Ocean Ap	ı Side plica		eed			
_	2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO					RES	TRICTED TO
	FINISH	WEIGHT _	AI	00779							-
		Customer Accessible P			Ing	SCALE	1:2	SHEET	4 OF	4	REV
		SHEETS 1 &	2 A F	re not	REQUI	red f	OR	P A C I	FIC	VE	RSION

Mouser Electronics

Authorized Distributor

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TE Connectivity: 2151208-1