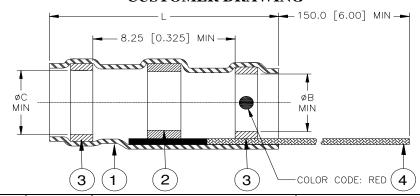
## **CUSTOMER DRAWING**



Product Revision		Idant	Pro	duct Dimensio	ons	Cable Dimensions		
Product		Ident. Code	L±1.75	øB	øС	øD	øΕ	øF
Name		Code	(L±0.070)	min	min	max	max	min
SO175-1-01	A	SO1751R	16.50	1.90	2.67	1.90	2.67	0.90
30173-1-01			(0.650)	(0.075)	(0.105)	(0.075)	(0.105)	(0.035)
SO175-2-01	A	SO1752R	16.50	2.67	3.68	2.67	3.68	1.40
			(0.650)	(0.105)	(0.145)	(0.105)	(0.145)	(0.055)
SO175-3-01	A	SO1753R	16.50	4.32	5.08	4.32	5.08	2.15
			(0.650)	(0.170)	(0.200)	(0.170)	(0.200)	(0.085)
SO175-4-01	A	SO1754R	19.10	5.97	6.48	5.97	6.48	3.30
30173-4-01			(0.750)	(0.235)	(0.255)	(0.235)	(0.255)	(0.130)
SO175-5-01	A	SO1755R	19.10	6.98	7.62	6.98	7.62	4.30
			(0.750)	(0.275)	(0.300)	(0.275)	(0.300)	(0.170)

## MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI/J-STD-006.

FLUX: TYPE ROM1 per ANSI/J-STD-004.

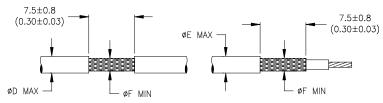
THERMAL INDICATOR: Fusible ring, melt point: 232°C, completely melted at 240°C.

- $3. \ MELTABLE \ SEALING \ RINGS: \ Thermally \ stabilized \ thermoplastic. \ Color: \ blue.$
- 4. PRE-INSTALLED BRAID: Nickel-plated copper strands per ASTM B355 Class 7. CMA 640.

## **APPLICATION**

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having nickel-plated shields.
- Install using Raychem-approved convection or infrared heating tools in accordance with Raychem process standard RCPS-100-70. Infrared tools are not recommended for use with black jackets.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -55°C to +175°C.

For best results, prepare the cable as shown:



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TE Connectivity					Raychem Devices	SO	TITLE: SOLDERSLEEVE SHIELD TERMINATOR WITH PRE-INSTALLED BRAID, 175°C, LEAD-FREE			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						DOC	CUMENT NO.:	SO175-X-0	)1	
TOLERANCES:				co Electronics reserves the right to amend						
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN		the s	this drawing at any time. Users should evaluate the suitability of the product for their application.			D. REV.: EE TABLE	DOC. ISSUE:	DATE: 24-SEPT-2018	
DRAWN BY: M. FOROND	ρA	CAGE CODE 06090	:	REPLACES: None	ECO NUMBER: ECO-18-014431	SCA	LE: None	SIZE:	SHEET: 1 of 1	

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