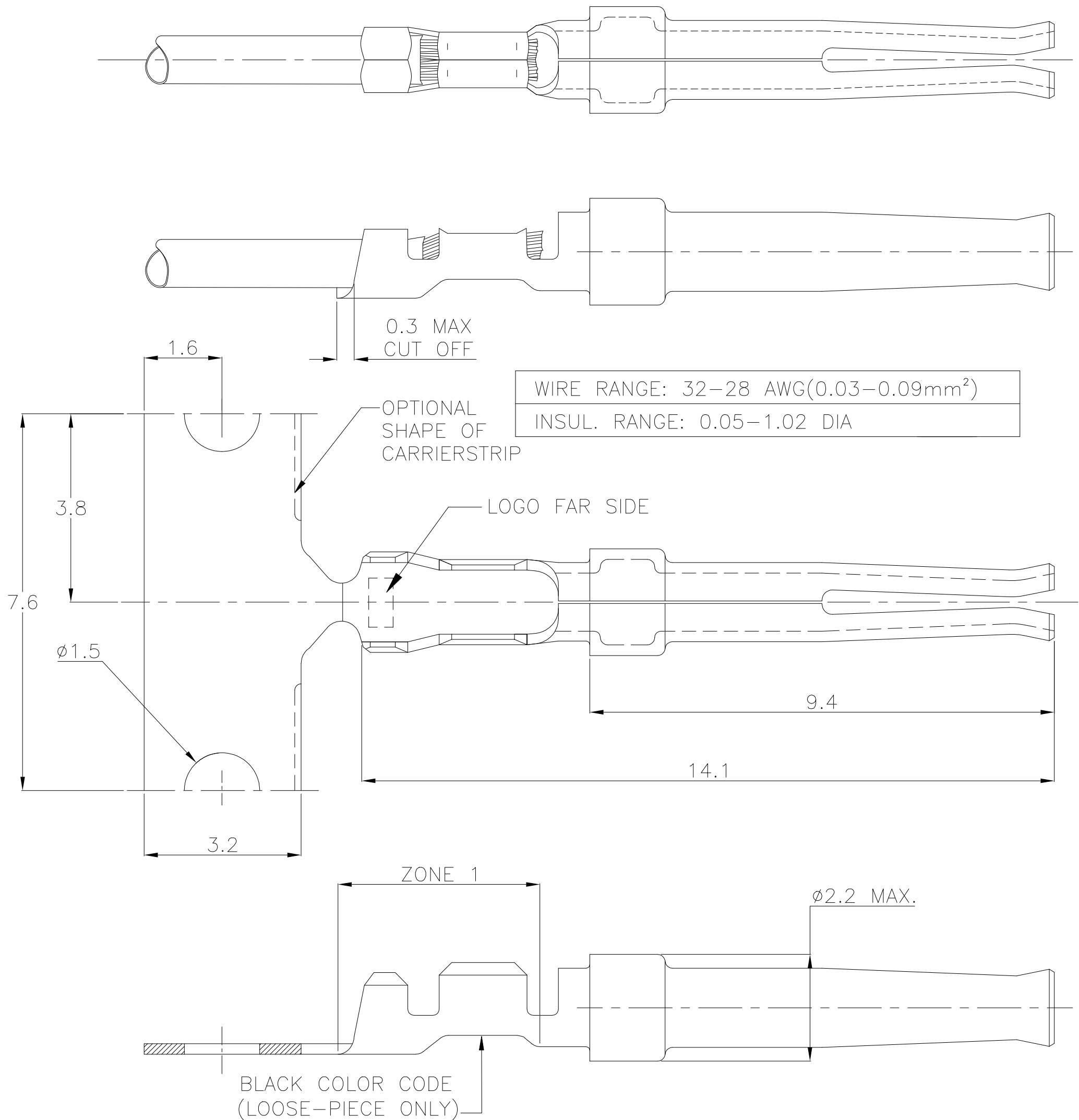


2		1					
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			J	REVISED PER ECO-19-002530	21MAY2019	AP	DG

D



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- 1

FOR MINI-APPLICATOR CRIMPING.
- 2

FOR STANDARD APPLICATOR CRIMPING.
- 3

FOR REEL-FEED HANDTOOL CRIMPING,
500 CONTACTS ON A SMALL REEL.
4. MATERIAL: PHOSPHOR BRONZE.
- 5

UNDERCOATING: 1.3µm NICKEL.
SELECTIVE: 0.8µm GOLD.
REMAINDER: GOLD FLASH.
- 6

UNDERCOATING: 1.3µm NICKEL.
SELECTIVE: 0.8µm GOLD.
ZONE 1: BRIGHT TIN.
- 7

UNDERCOATING: 0.8µm NICKEL.
SELECTIVE: 0.4µm GOLD.
REMAINDER: GOLD FLASH.
- 8

UNDERCOATING: 0.8µm NICKEL.
SELECTIVE: 0.4µm GOLD.
ZONE 1: BRIGHT TIN.

9

UNDERCOATING: 1.3µm NICKEL.
SELECTIVE: 1.3µm GOLD.
REMAINDER: GOLD FLASH.

10

UNDERCOATING: 0.8µm NICKEL.
SELECTIVE: 2.0µm GOLD
REMAINDER: BRIGHT TIN.

11

UNDERCOATING: 0.8µm NICKEL.
SELECTIVE: 0.2µm GOLD.
REMAINDER: GOLD FLASH.

12

UNDERCOATING: 0.8µm NICKEL.
SELECTIVE: 0.2µm GOLD.
ZONE 1: BRIGHT TIN.

13

OBSOLETE PARTS: OBSOLETE CIS
STREAMLINING PER D. RENAUD/
D. SINISI

D

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13	12	1-166998-3	-	-	1-166996-3
13	11	1-166998-2	-	-	1-166996-2
13	9	166998-7	-	-	166996-7
	8	166998-6	-	-	166996-6
	7	166998-5	-	-	166996-5
	10	-	-	-	166996-4
	6	166998-3	-	-	166996-3
	5	166998-2	-	-	166996-2
FINISH		LOOSE PIECE	PART NUMBER 3	PART NUMBER 2	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. VALENTINE	08NOV2011	TE Connectivity		
		CHK C. ROHDE	08NOV2011			
		APVD C. ROHDE	08NOV2011	NAME		
		PRODUCT SPEC		SOCKET CONTACT, SIZE 20 DF. -		
		APPLICATION SPEC				
		WEIGHT	-	SIZE	CAGE CODE	DRAWING NO
				A3	00779	C=166996
		CUSTOMER DRAWING		SCALE	NTS	SHEET
						1 OF 1
						REV
						J

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[166996-3](#)