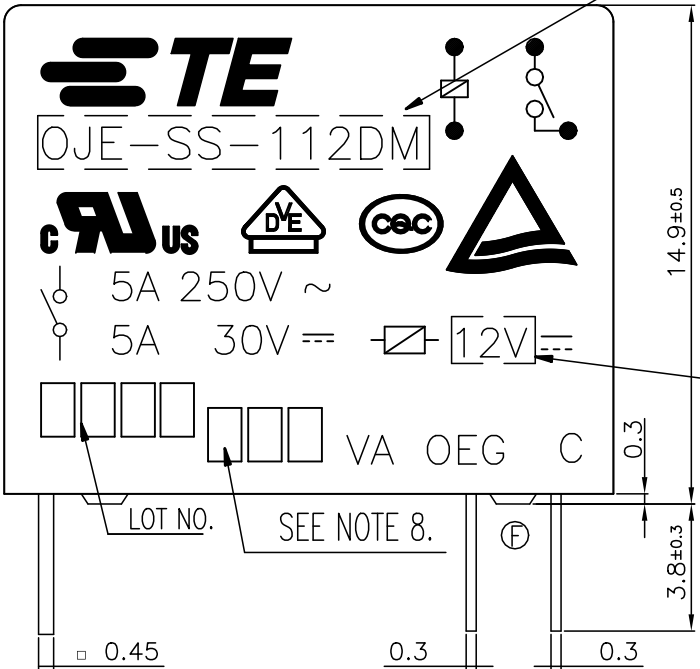
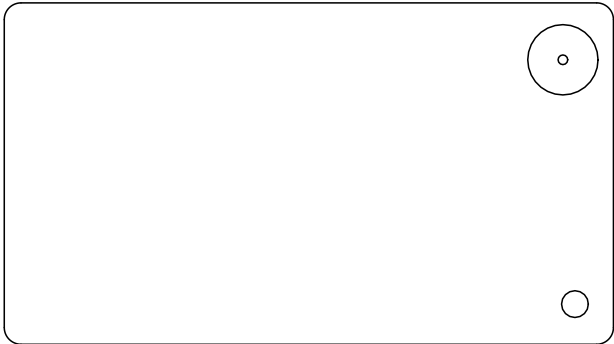


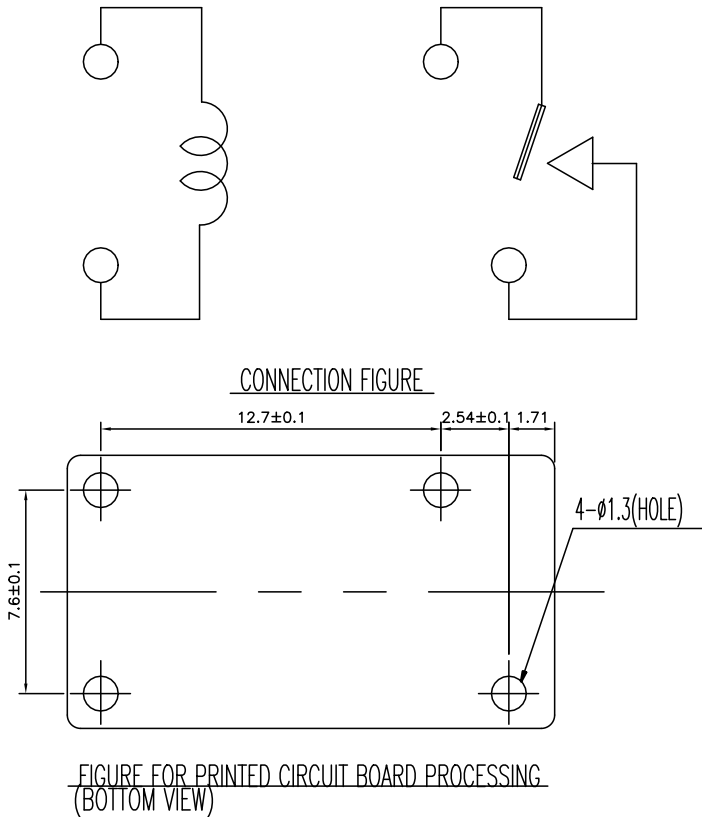
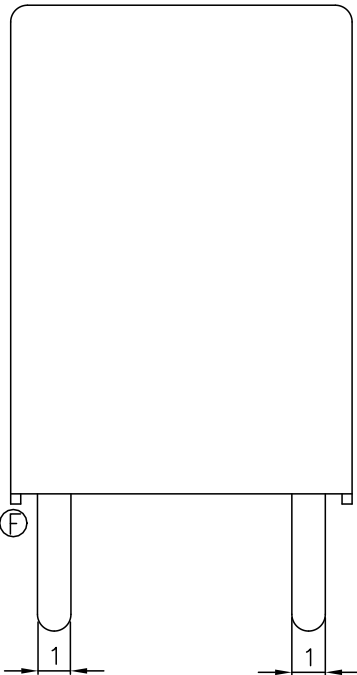
| REVISIONS | | | | | |
|-----------|-----|--------------------------|-----------|------|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | F3 | ADD NEW PN ECO-19-001188 | 24-Jan-19 | WQ.Y | K.T |
| | F4 | ADD NEW PN ECO-19-017773 | 21-Nov-19 | WQ.Y | K.T |

FIG A

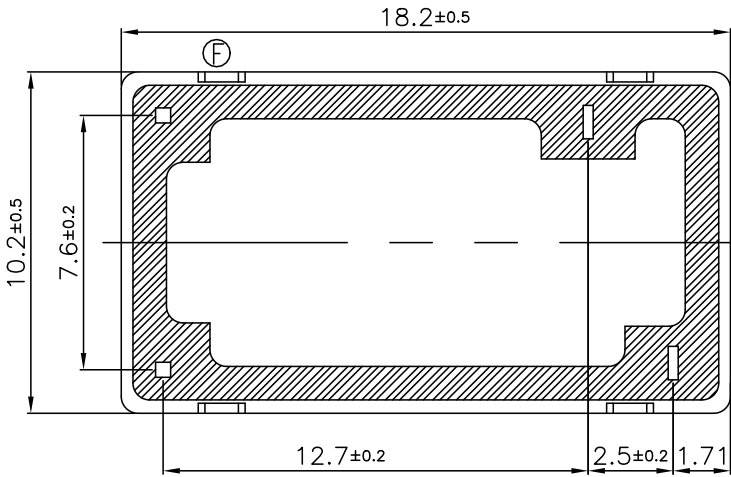



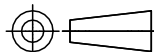
PART A

PART B



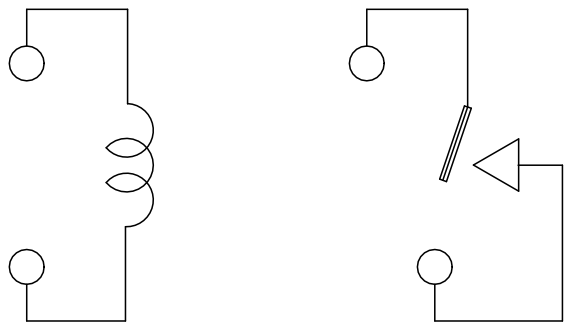
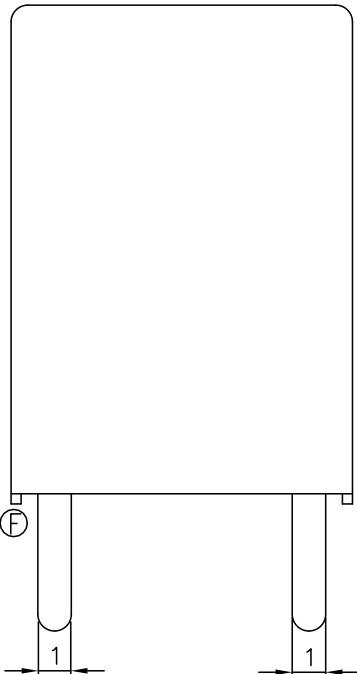
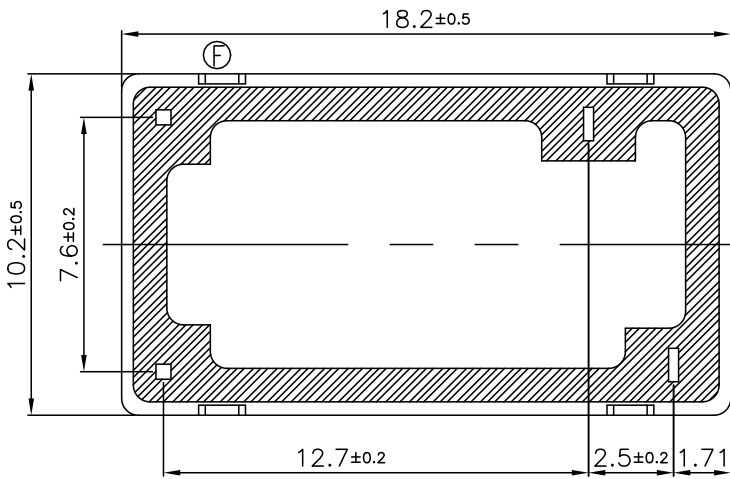
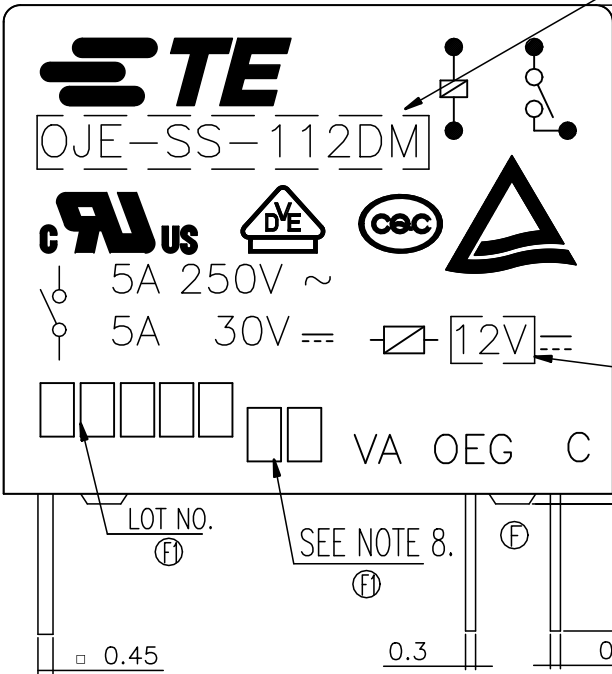
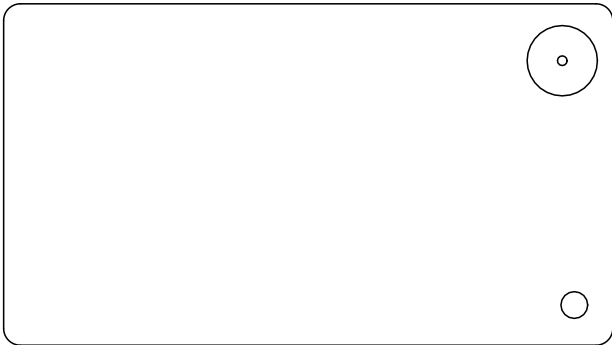
| Diagram dimension | Tolerance |
|-------------------|-----------|
| 0.99mm max. | ±0.1mm |
| 1 - 2.99mm | ±0.2mm |
| 3mm min. | ±0.3mm |



| | | | | | | | | | | | |
|---|--|---|--|---|--|-----------|--|------------|--|---------------|--|
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| | | CHK Fu.Bo | | | | | | | | | |
| DIMENSIONS: mm | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | NAME | | | | | | | |
|  | | APVD Zhang.Sunny | | OJE-DM VA TYPE CUSTOMER DRAWING | | | | | | | |
| | | PRODUCT SPEC | | | | | | | | | |
| | | — | | | | | | | | | |
| | | APPLICATION SPEC | | | | | | | | | |
| MATERIAL — | | FINISH — | | SIZE | | CAGE CODE | | DRAWING NO | | RESTRICTED TO | |
| | | WEIGHT — | | A3 | | 00779 | | C=1649222 | | — | |
| | | CUSTOMER DRAWING | | SCALE | | 5:1 | | SHEET | | 1 OF 3 | |
| | | | | | | | | REV | | F4 | |

| REVISIONS | | | | | |
|-----------|-----|-------------|------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | - | SEE SHEET 1 | - | - | - |

FIG B



CONNECTION FIGURE

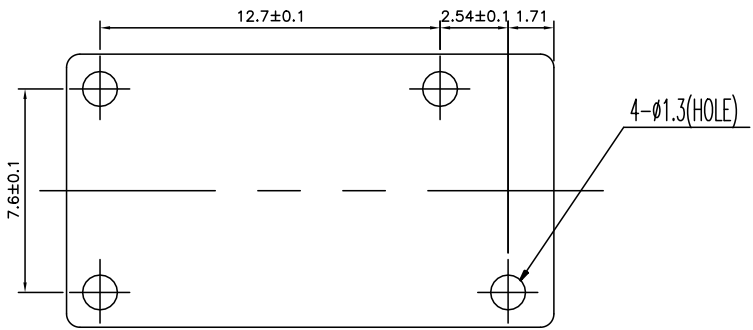

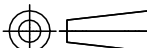


FIGURE FOR PRINTED CIRCUIT BOARD PROCESSING (BOTTOM VIEW)

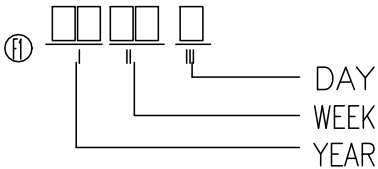
| Diagram dimension | Tolerance |
|-------------------|-----------|
| 0.99mm max. | ±0.1mm |
| 1 - 2.99mm | ±0.2mm |
| 3mm min. | ±0.3mm |

| | | | | | | | | | | | |
|---|--|----------------------|--------------|---|-----------|------------|---------------|-------|--------|-----|----|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN Huang.Yunshou | - | <div>TE Connectivity</div> | | | | | | | |
| | | CHK Fu.Bo | - | | | | | | | | |
| DIMENSIONS: mm | TOLERANCES UNLESS OTHERWISE SPECIFIED: | APVD Zhang.Sunny | - | NAME | | | | | | | |
|  | 0 PLC | ± - | PRODUCT SPEC | OJE-DM VA TYPE CUSTOMER DRAWING | | | | | | | |
| | 1 PLC | ± - | | | | | | | | | |
| | 2 PLC | ± - | | | | | | | | | |
| | 3 PLC | ± - | | | | | | | | | |
| | 4 PLC | ± - | | | | | | | | | |
| | ANGLES | ± - | | | | | | | | | |
| MATERIAL | FINISH | APPLICATION SPEC | - | SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO | | | | |
| - | - | WEIGHT | - | A3 | 00779 | C=1649222 | - | | | | |
| CUSTOMER DRAWING | | | | | | SCALE | 5:1 | SHEET | 2 OF 3 | REV | F4 |

| REVISIONS | | | | | |
|-----------|-----|-------------|------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | - | SEE SHEET 1 | - | - | - |

FIG B

- 1.PART"B"SHOULD FIT PART"A"AFter CASE INSERTION PROCESS.
2.NO SEALING MATERIAL DROP OUT BEYOND LINE "C"
3.SEALING MATERIAL TO BE DROPPED IN HATCHED AREA AS SHOWN.
4.LOT NO. SYSTEM AS FOLLOWING:



III, DIGITS FOR DAY OF THE WEEK

- 1...MONDAY IN THIS WEEK;
2...TUESDAY IN THIS WEEK;
.....

7...SUNDAY IN THIS WEEK

5.TERMINAL DIMENSIONS BEFORE SOLDER DIP.

6.FOR THE TIN-PLATING OF THE PINS:+0.1mm FOR WIDTH.
THICKNESS AND DIAMETER +0.5mm FOR LENGTH.

7.USED WELDED CONTACT&LASER MARKING.

8.ADD LOT NO. SYSTEM AS FOLLOWING;



I, DIGITS FOR SHIFT OF THE DAY

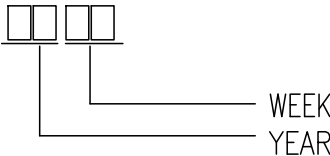
- 1...DAY SHIFT IN THIS DAY;
2...NIGHT SHIFT IN THIS DAY;

II, ONE CHARACTER DISTINGUISH THE LINE
IDENTITY, SUCH AS: A,B.....Z

| | | | | | | |
|-----|------------|-------------|--------------|-------------|---------------------|---|
| F4 | A | 1-1649222-2 | OJE-SH-112DM | 12V | OJE-SH-112DM | I |
| F3 | B | 1-1649222-1 | OJE-SS-112DM | 12V | OJE-SS-112DM | k |
| F3 | | 1-1649222-0 | OJE-SS-112DM | 12V | OJE-SS-112DM | j |
| F3 | B | 1649222-9 | OJE-SS-112DM | 12V | OJE-SS-112DM | i |
| F2 | A | 1649222-8 | OJE-SH-112DM | 12V | OJE-SH-112DM,00B00 | h |
| F2 | B | 1649222-7 | OJE-SS-112DM | 12V | OJE-SS-112DM,00000W | g |
| F | | 1649222-6 | OJE-SS-112DM | 12V | OJE-SS-112DM,0A000 | f |
| E | A | 1649222-5 | OJE-SS-112DM | 12V | OJE-SS-112DM,000G0 | e |
| | | 1649222-4 | OJE-SH-112DM | 12V | OJE-SH-112DM,801 | d |
| | | 1649222-3 | OJE-SS-124DM | 24V | OJE-SS-124DM,801 | c |
| | B | 1649222-2 | OJE-SS-112DM | 12V | OJE-SS-112DM,801P | b |
| F1 | B | 1649222-1 | OJE-SS-112DM | 12V | OJE-SS-112DM,801 | a |
| FIG | TE PART NO | PART A | PART B | DESCRIPTION | TYPE | |

FIG A

- 1.PART"B"SHOULD FIT PART"A"AFter CASE INSERTION PROCESS.
2.NO SEALING MATERIAL DROP OUT BEYOND LINE "C"
3.SEALING MATERIAL TO BE DROPPED IN HATCHED AREA AS SHOWN.
4.LOT NO. SYSTEM AS FOLLOWING:



5.TERMINAL DIMENSIONS BEFORE SOLDER DIP.

6.FOR THE TIN-PLATING OF THE PINS:+0.1mm FOR WIDTH.
THICKNESS AND DIAMETER +0.5mm FOR LENGTH.

7.USED WELDED CONTACT&LASER MARKING.

8.ADD LOT NO. SYSTEM AS FOLLOWING;



I, DIGITS FOR DAY OF THE WEEK

- 1...MONDAY IN THIS WEEK;
2...TUESDAY IN THIS WEEK;
.....


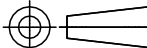
7...SUNDAY IN THIS WEEK

II, DIGITS FOR SHIFT OF THE DAY

- 1...DAY SHIFT IN THIS DAY;
2...NIGHT SHIFT IN THIS DAY;

III, ONE CHARACTER DISTINGUISH THE LINE
IDENTITY, SUCH AS: A,B.....Z

| | | |
|-------------|----------------------|------|
| EPOXY RESIN | SEAL (BASE & BOBBIN) | 15 |
| 3UEW | MAGNETIC WIRE | 14 |
| P.B.T | CASE | 13 |
| P.B.T | BASE | 12 |
| P.B.T | BOBBIN | 11 |
| C.P WIRE | COIL TERMINAL | 10 |
| P.P.S | CARD | 9 |
| Ag | MOVABLE CONTACT | 8 |
| Ag | NO.CONTACT | 7 |
| STEEL | HINGE SPRING | 6 |
| Cu ALLOY | NO.TERMINAL | 5 |
| Cu ALLOY | MOVABLE SPRING | 4 |
| STEEL | CORE | 3 |
| STEEL | ARMATURE | 2 |
| STEEL | YOKE | 1 |
| MATERIAL | DESCRIPTION | ITEM |

| | | | | | | | | | | | | | |
|---|--|--|----------------------|-----------------------|---|---------------------------------|--|--------------------|--|-------------------------|--|--------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | | DWN Huang.Yunshou | |  TE Connectivity | | | | | | | | |
| | | | CHK Fu.Bo | | | | | | | | | | |
| DIMENSIONS: mm | | TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± - | | APVD Zhang.Sunny | | NAME | | | | | | | |
|  | | | | PRODUCT SPEC — | | OJE-DM VA TYPE CUSTOMER DRAWING | | | | | | | |
| | | | | APPLICATION SPEC — | | | | | | | | | |
| | | | | — | | | | | | | | | |
| | | | | — | | | | | | | | | |
| MATERIAL — | | FINISH — | | WEIGHT 0 | | SIZE A3 | | CAGE CODE 00779 | | DRAWING NO C=1649222 | | RESTRICTED TO — | |
| CUSTOMER DRAWING | | | | | | SCALE 5:1 | | SHEET 3 OF 3 | | REV F4 | | | |

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